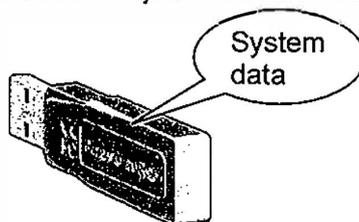# Reinstalling the System

The sewing machine is normally shipped with the system installed. However, if a reinstallation is required for some reasons and others, reinstall the system using a USB memory, and follow the method below.
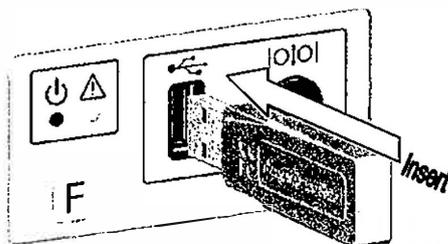
(1) Save the system data in a USB memory.
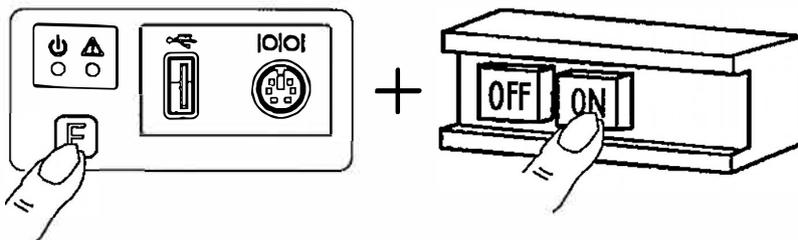   (Refer to page[10]-8 [System data save to USB memory])
    ►Copy the [⬜ PLKG_system] folder where the installed system datas are included, into the root directory of USB memory.

System data

(2) Turn the machine power OFF and insert the USB memory.

Insert

(3) While holding down the [F] key on the front panel of the control box, turn the machine power ON. (Keep pushing [F] key until red LED on the front panel is turned on.)

(4) Installation is started. Please wait for a while.

PLK-G

System checking .....