

■List of code data

Code	Function	Code	Function
2HP	2nd home position	FUN1	Function code 1
USTP	Needle UP halt	FUN2	Function code 2
DSTP	Needle DOWN halt	FUN3	Function code 3
TRIM	Thread trimming	FUN4	Function code 4
BAT	Basting	FUN5	Function code 5
<div style="border: 1px solid black; padding: 2px; margin-bottom: 5px;">EXT1 : Extension code</div> ASRT : Automatic start after stopping  <div style="border: 1px solid black; padding: 2px; margin-bottom: 5px;">EXT3 : Extension code</div> F1_H~FH_H : FN (1~H) Output ON F1_L~FH_L : FN (1~H) Output OFF	FUN6	Function code 6	
	FUN7	Function code 7	
	FUN8	Function code 8	
	FUN9	Function code 9	
	FUNA	Function code A	
	FUNB	Function code B	
	FUNC	Function code C	
	FUND	Function code D	
	FUNE	Function code E	
	FUNF	Function code F	
	FUNG	Function code G	
	FUNH	Function code H	