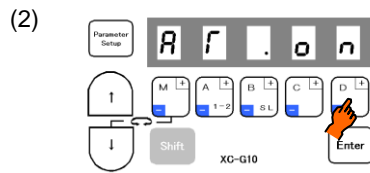


To set the standing work typeFunction setting [AT.ON]

- (1) **Call out the program mode [P] function [AT].**

(This can be called with mode call or direct number call. Refer to pages 17 to 20.
(Direct call number = "0033")



*Press the [D] key and set to "ON" for the setting value.

- (3) **Entering the normal mode**

For mode call: [↓] + [↑]

For direct number call: Set with **Enter** and then press **Parameter Setup**.

Description

A. This is used for high speed operation during standing operations.

When setting it to turning ON, it operates at the speed with the rate which has been set with the [C] and the [D] key in normal mode regardless of the pedal stepping quantity.

B. This setting is first priority to the key switch [AUTO] of control switch panel (XC-G500 type).

C. The setting value will alternate between [OF] and [ON] with each press of the [D] key in step (2). (The factory setting is [OF])

Note : The switches for standing operation are connected as shown on **27**-3-(2) page 210. Be sure to set the function [PDS] to ON in the program mode [C] as shown on page 210.