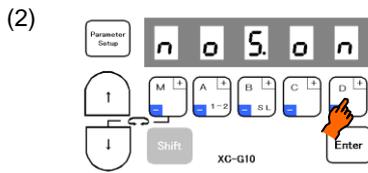To run without the detector (when the detector is broken)   ....   function setting [NOS.ON]

(1)
| Call out the program mode [A] function [NOS]. |

(This can be called with mode call or direct number call. Refer to pages 17 to 20.
(Direct call number = "0112"))

(2)

* Press the [D] key and set the value to "ON".

(3)
| Entering the normal mode |

For mode call: [↓] + [↑]

For direct number call: Set with [Enter] and then press [Parameter Setup].

Description

A. Only variable-speed operation will be possible. Set position stopping and thread trimming will not be possible
B. Each time the [D] key is pressed, the setting will alternate between [OF] and [ON]