

ENGLISH

PS-910
Needle thread clamp device
INSTRUCTION MANUAL



CAUTION :

This Instruction Manual describes the needle thread clamp. When you want to use your sewing machine with this product attached, refer to the "Safety precautions" in the Instruction Manual for your sewing machine carefully until you fully understand the included precautions in prior.

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1. Component parts list

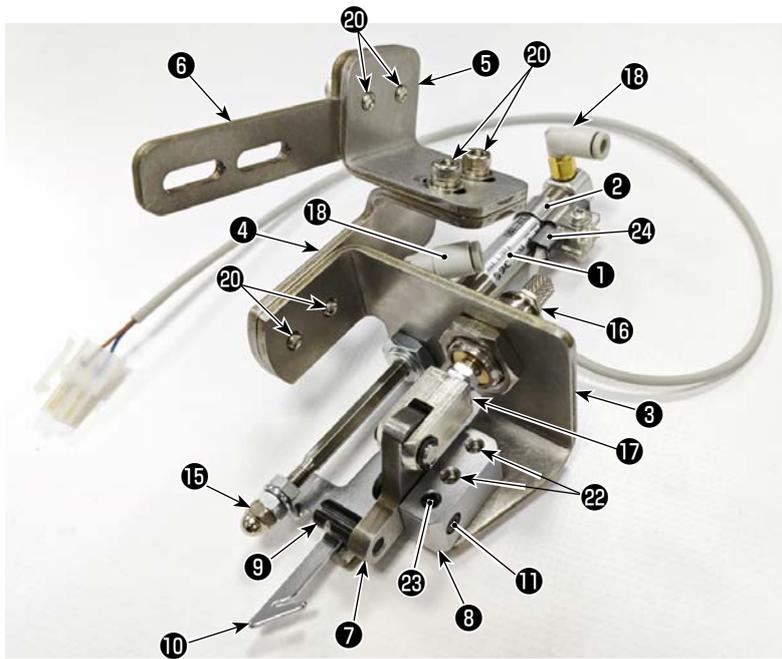
Be aware that the sewing area in the Y direction is changed by installing the needle thread clamp device. (Refer to p.10 .)



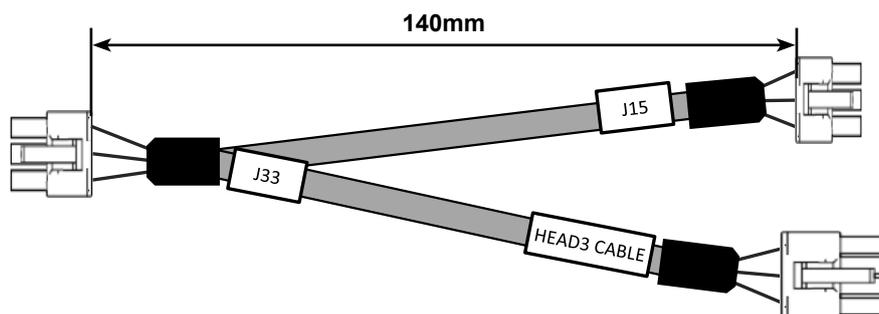
Model		Before installation	After installation
PS-910-6055	X:Y	600×550	600×510
PS-910-13090	X:Y	1300×900	1300×820

In the shipped state, the needle thread clamp device has been installed for use with the PS-910-6055. The customer who has purchased the PS-910-13090 should change component part ⑥ → ③④ . (Refer to "5-1-2. In the case of installation to the PS-910-13090" p.14 for details.)

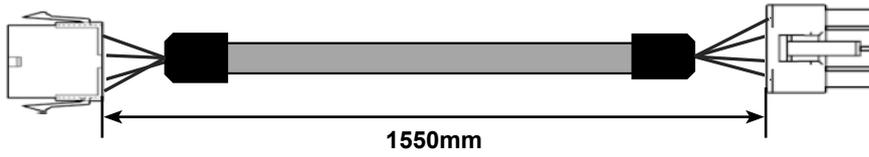
Check the parts shown below.



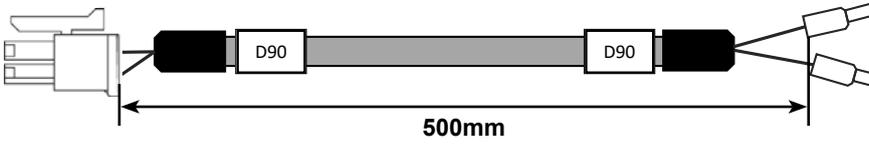
②⑤



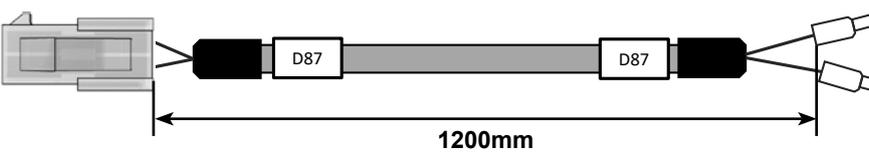
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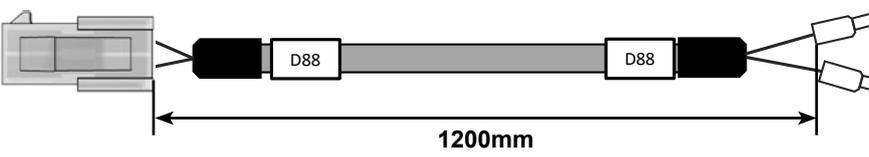
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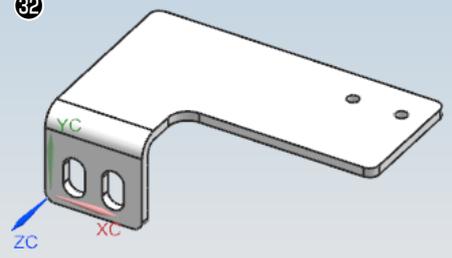
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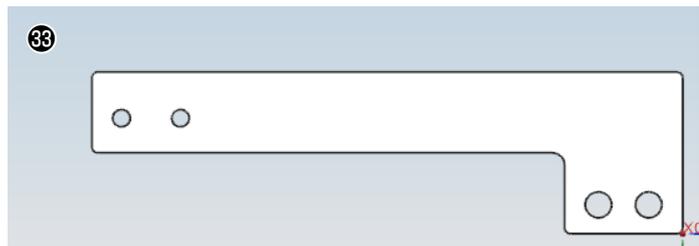
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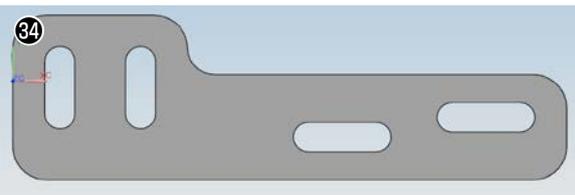
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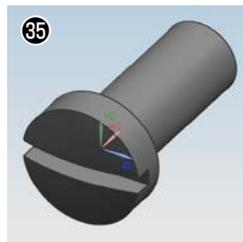
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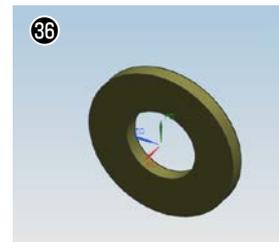
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35



36



40289313 Needle thread clamp device asm.

No.	Part number	Part name	Quantity	
①	PA1003028A0	Air cylinder	1	
②	PA900081000	Sensor band	1	
③	40294704	Thread retaining base A	1	
④	40294705	Thread retaining base B	1	
⑤	40294706	Thread retaining base C	1	
⑥	40294707	Thread retaining base D	1	For PS-910-6055
⑦	40228907	Thread retaining lever	1	
⑧	40228908	Fulcrum of the thread retaining lever	1	
⑨	13442702	Bobbin thread trimmer connecting pin	1	
⑩	40020746	Wiper	1	
⑪	40026326	Bearing shaft	1	
⑫	BT0400251EB	Polyurethane tube 4x2.5	0.38m	
⑬	BT0400251EB	Polyurethane tube 4x2.5	0.42m	
⑭	BT0400251EB	Polyurethane tube 4x2.5	0.42m	
⑮	NM7040032SC	Hexagon cap nut, Type 3, M4x0.7	1	
⑯	PA1000506A0	Cylinder	1	
⑰	PA900034000	Double notched knuckle joint	1	
⑱	PJ304040504	Union	2	
⑲	PX950013000	Plug	2	
⑳	SL6040892TN	Hexagon socket head cap screw with washer M4 L=8	6	
㉑	SL6041292TN	Hexagon socket head cap screw with washer M4 L=12	1	
㉒	SM3041252TN	Round screw M4 L=12	2	
㉓	SM8040412TP	Setscrew M4X4	1	
㉔	40282414	Needle thread clamp sensor	1	
㉕	40282415	HEAD PCB junction wire A (for the OP device)	1	
㉖	40282416	HEAD PCB junction wire B (for the OP device)	1	
㉗	40282421	Needle thread clamp junction wire A (for the OP device)	1	
㉘	40282422	HEAD PWB 3	1	
㉙	40282423	Needle thread clamp junction wire B (for the OP device)	1	
㉚	40282425	Needle thread clamp junction wire C (for the OP device)	1	
㉛	40234513	Screw	4	
㉜	40294709	Y sensor base_6055	1	
㉝	40294710	Y sensor base_13090	1	
㉞	40295195	Thread retaining base D_13090	1	For PS-910-13090
㉟	SS7111120TP	Screw	1	
㊱	WP0501016SD	Washer	1	

2. Changing the Y sensor mounting sheet metal fitting

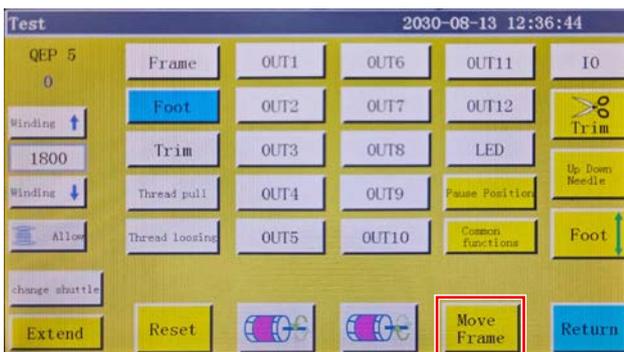


The sewing area in the Y direction is changed by installing the needle thread clamp. It is therefore necessary to change the Y sensor mounting sheet metal fitting. If not, the sewing machine and the device will interfere with each other. So, be careful.

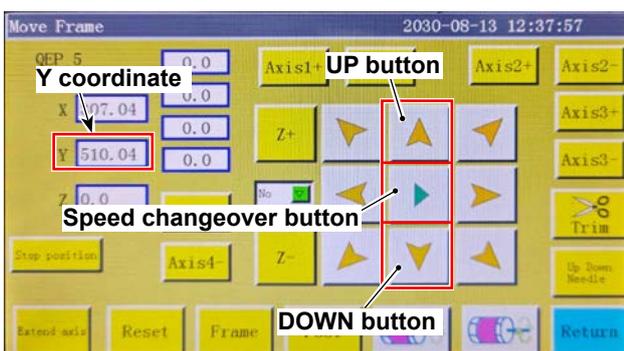
2-1. Changing the Y sensor mounting sheet metal fitting of the PS-910-6055



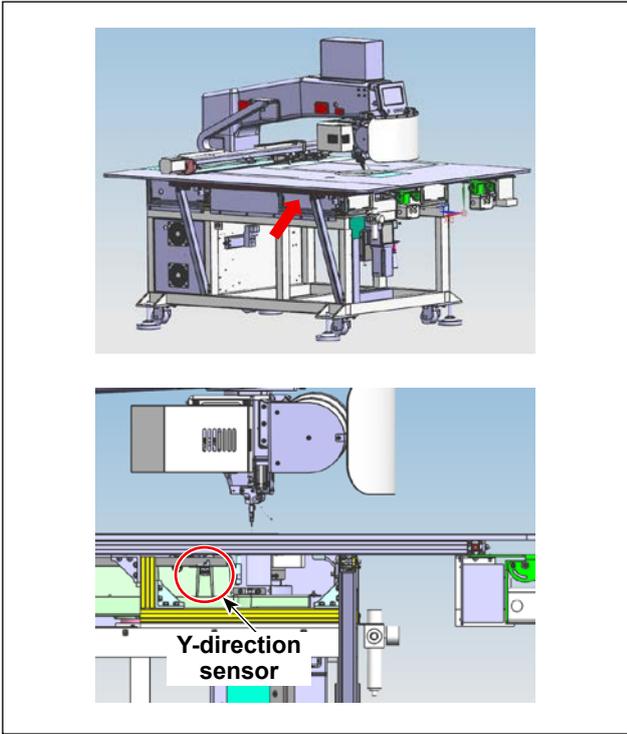
- 1) Turn the power ON and reset the sewing machine. Then, press the "Next".



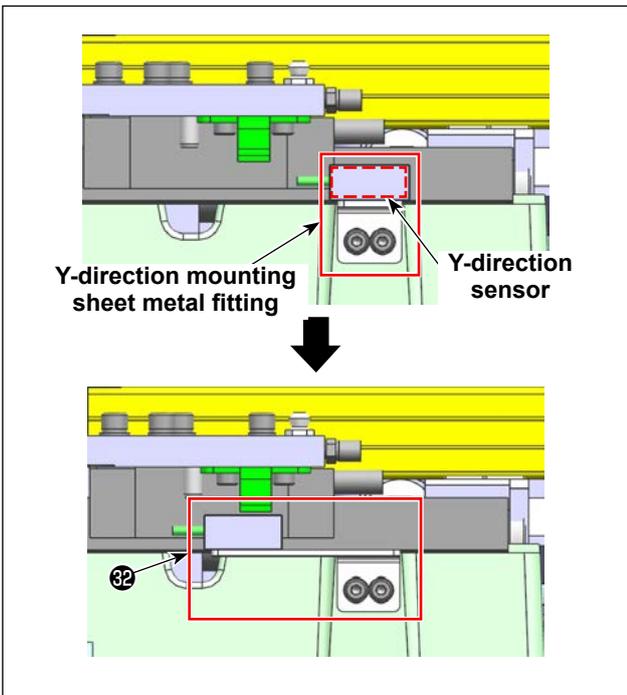
- 2) Press the "Manual Feed" button.



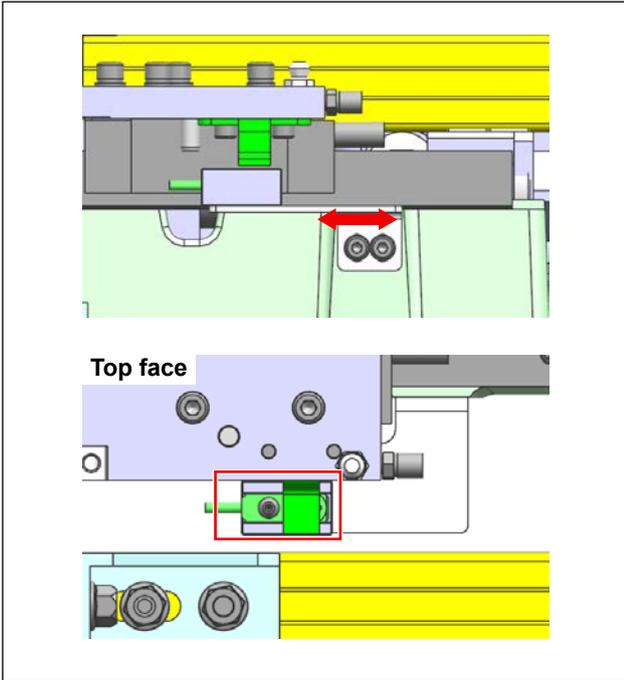
- 3) Press the "UP button" or "DOWN button" to move the Y axis to the position of the Y coordinate: 510.
It should be noted that the traveling speed can be adjusted with the "Speed changeover button".



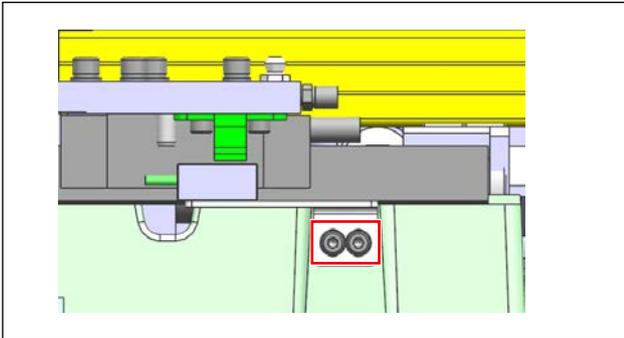
- 4) In the power-OFF state, remove the resin cover from the left side of the main body of the sewing machine.



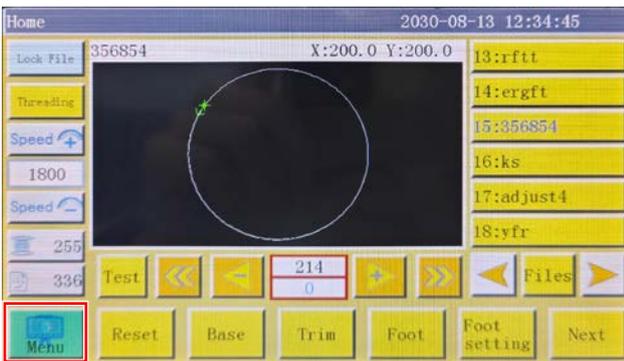
- 5) Change the Y-direction sensor mounting sheet metal fitting with "Y sensor base_6055" ③² .



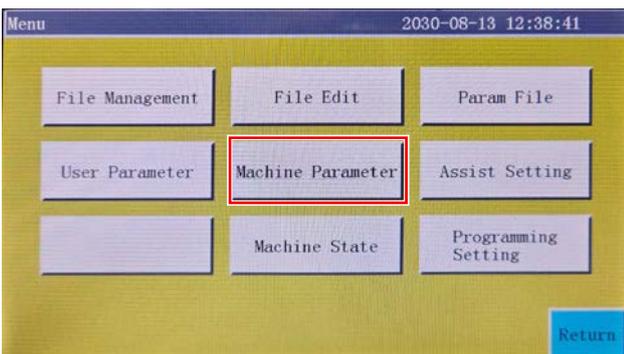
- 6) Turn the power ON. Adjust the mounting position of sheet metal fitting ③② .
Secure the sheet metal fitting at the position where the Y-direction sensor just lights up.



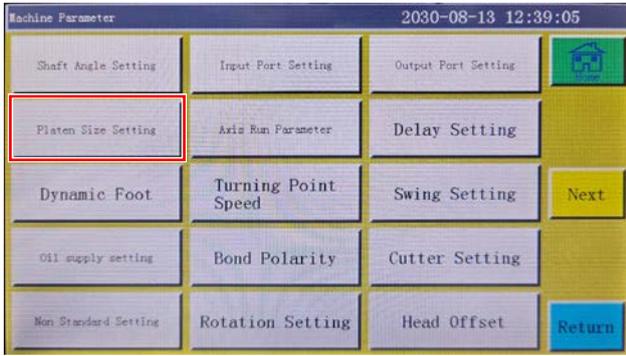
- 7) Tighten the fixing screws to secure sheet metal fitting ③② and the Y-direction sensor.



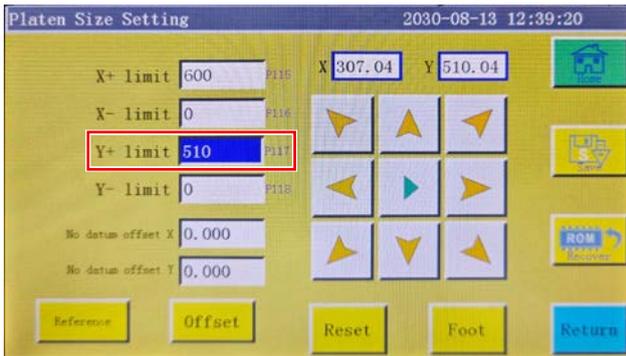
- 8) Press the "Menu" button.



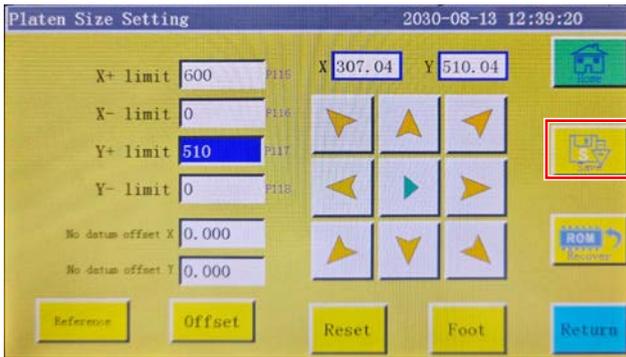
- 9) Press the "Machine Parameter" button.



10) Press the "Platen Size Setting" button .

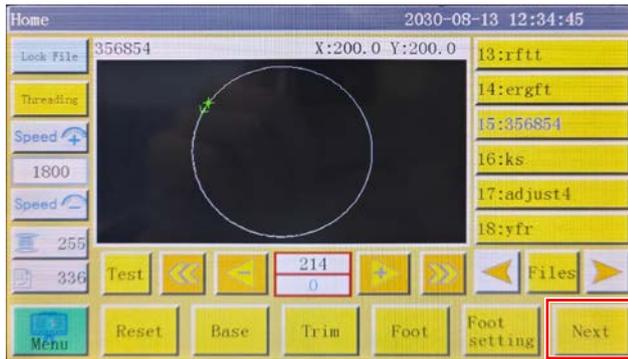


11) Set the "Y+Position Limit" to 510.

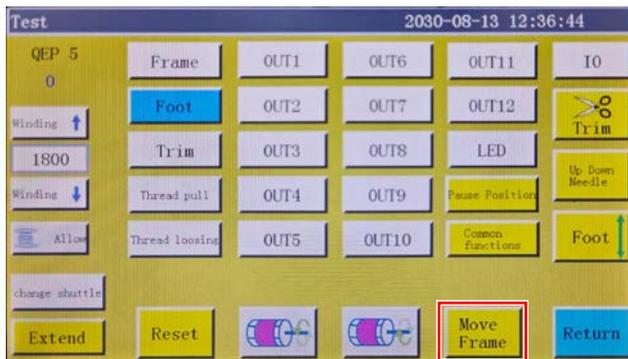


12) Press the "Save". Then, press the "Confirm" to change the sewing range in the Y direction to 510 mm.

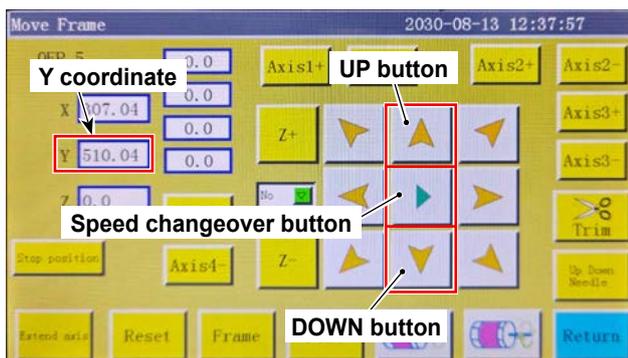
2-2. Changing the Y sensor mounting sheet metal fitting of the PS-910-13090



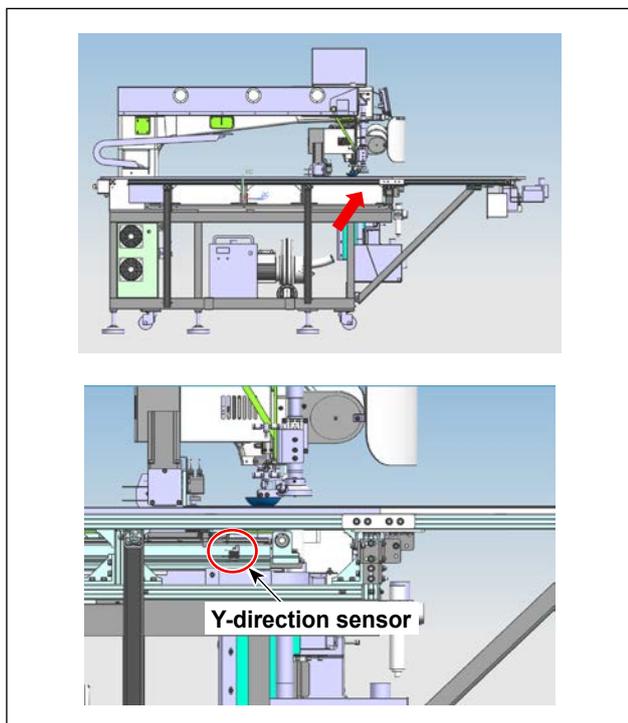
- 1) Turn the power ON and reset the sewing machine. Then, press the "Next".



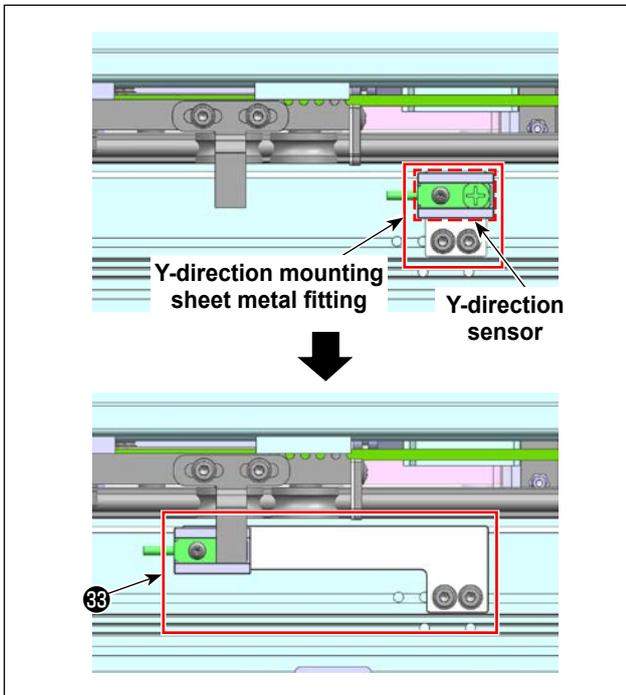
- 2) Press the "Manual Feed" button.



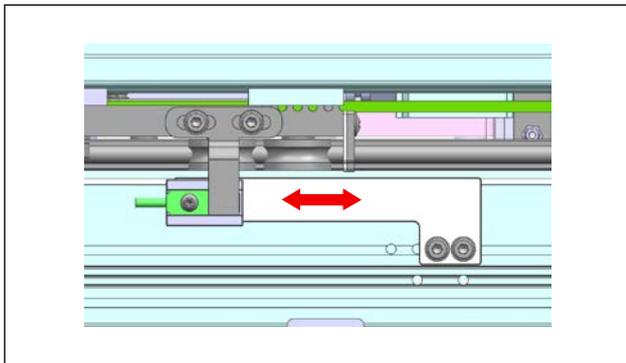
- 3) Press the "UP button" or "DOWN button" to move the Y axis to the position of the Y coordinate: 820.
It should be noted that the traveling speed can be adjusted with the "Speed changeover button".



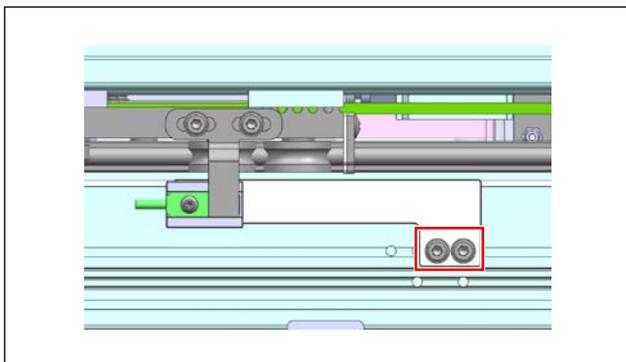
- 4) In the power-OFF state, remove the resin cover from the left side of the main body of the sewing machine.



- 5) Change the Y-direction sensor mounting sheet metal fitting with "Y sensor base_13090" ③ .



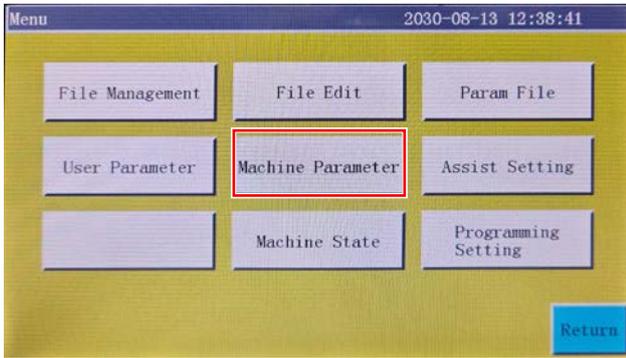
- 6) Turn the power ON. Adjust the mounting position of the sheet metal fitting ③ to secure the fitting at the position where the Y-direction sensor barely lights up.



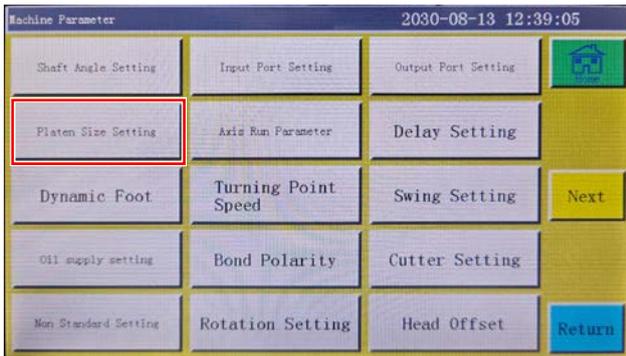
- 7) Tighten the fixing screws to secure sheet metal fitting ③ and the Y-direction sensor.



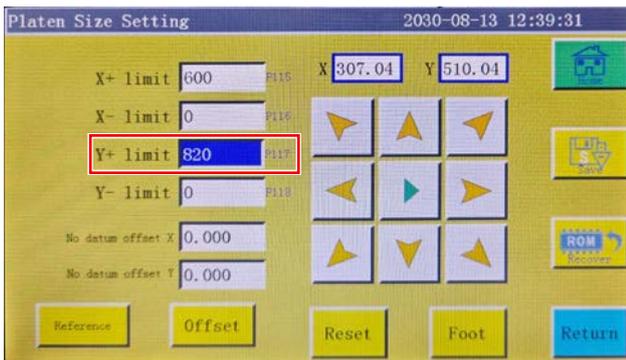
- 8) Press the "Menu" button.



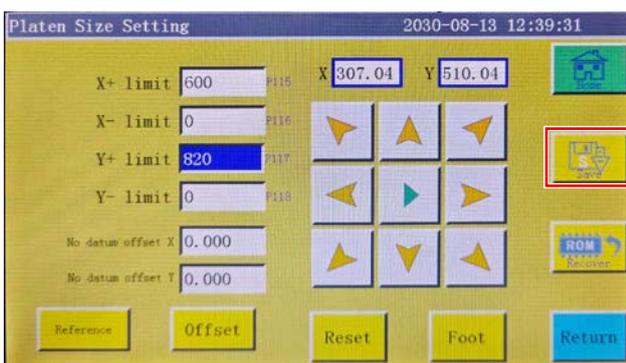
9) Press the "Machine Parameter" button.



10) Press the "Platen Size Setting" button .



11) Set the "Y+Position Limit" to 820.

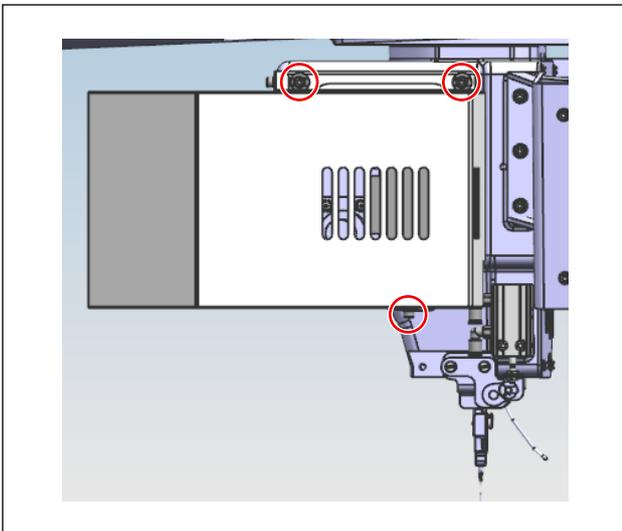


12) Press the "Save". Then, press the "Confirm" to change the sewing range in the Y direction to 820 mm.

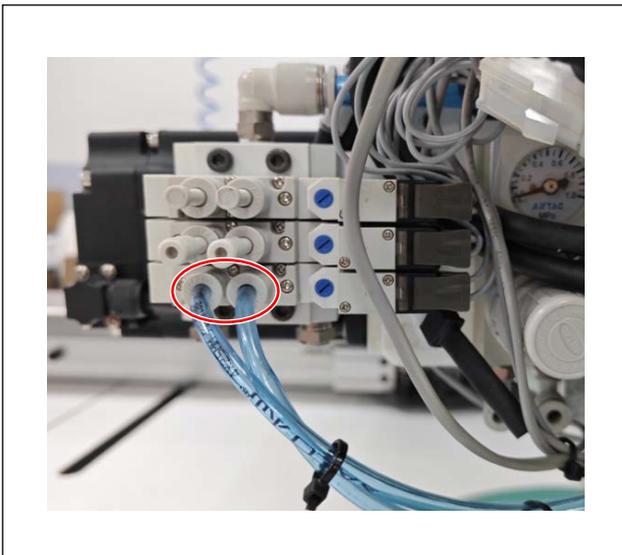
3. Removing the wiper device



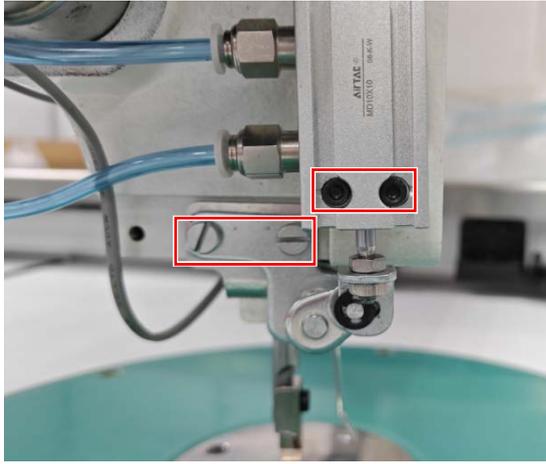
- 1) Push the air cock to the left to disconnect the air supply to the sewing machine.



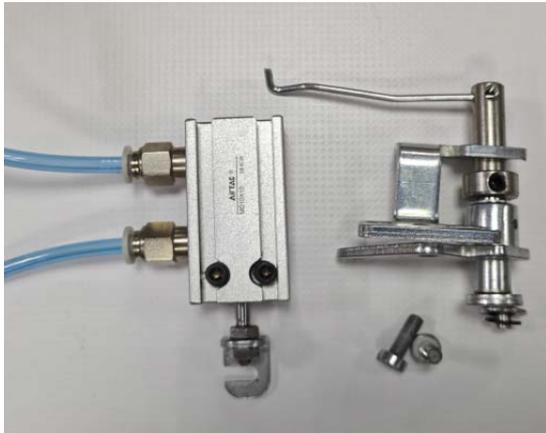
- 2) Remove the fixing screws of the intermediate presser motor cover. Remove the cover.



- 3) Remove two air tubes of the wiper device cylinder that are mounted to the solenoid valve.

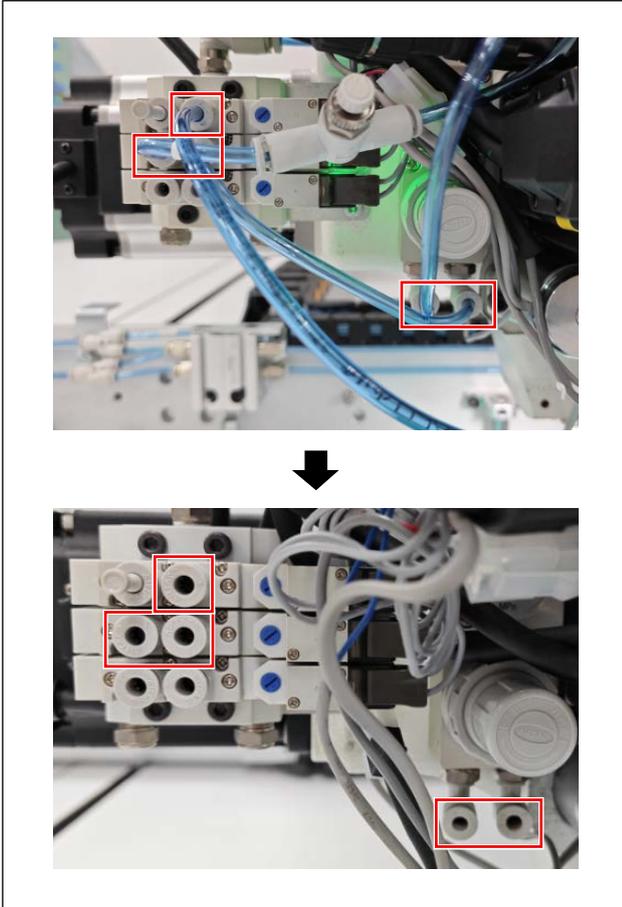


- 4) Remove the fixing screws of the cylinder and wiper. Then, remove the cylinder and the wiper device.
Keep the parts you have removed separately.

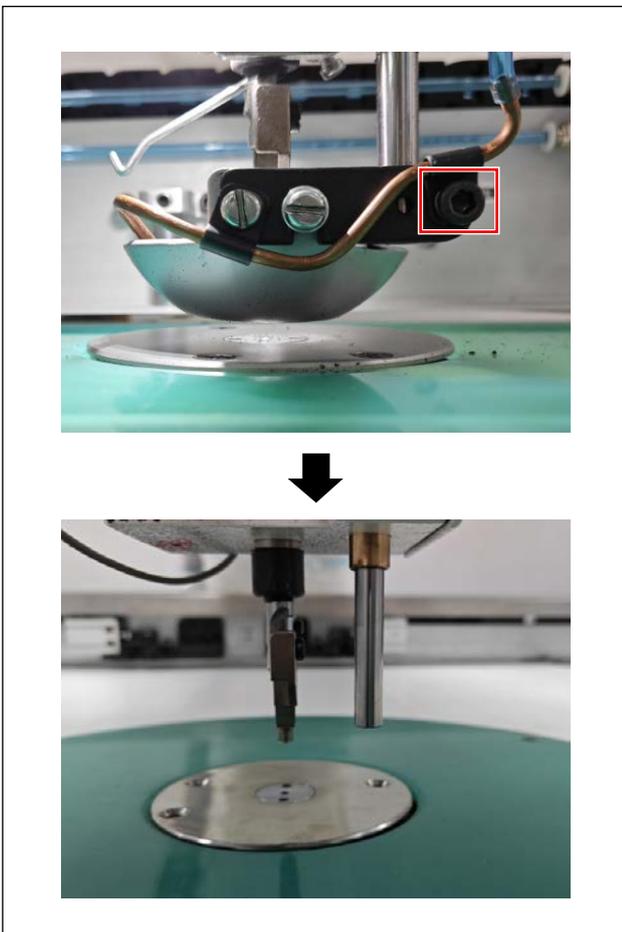


Reference image of the parts in the removed state

4. Removing the disk presser (for the S and H types)



- 1) Remove the disk presser and the air tubes that blow air to the needle thread.



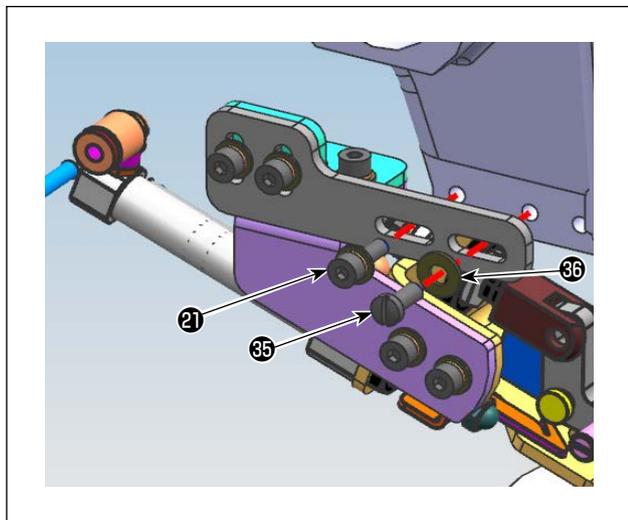
- 2) Remove the disk presser and the needle thread air blow duct with a 2.4 mm hexagonal wrench or smaller one.
Keep the parts you have removed separately.

Reference image of the parts in the removed state

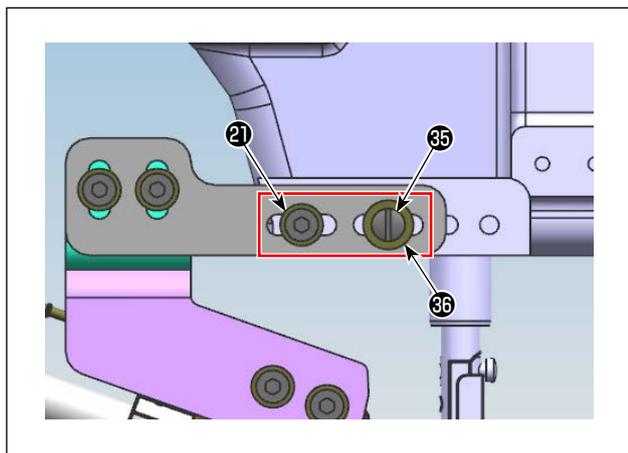
5. Installing the needle thread clamp device

5-1. Installing the main body

5-1-1. In the case of installation to the PS-910-6055

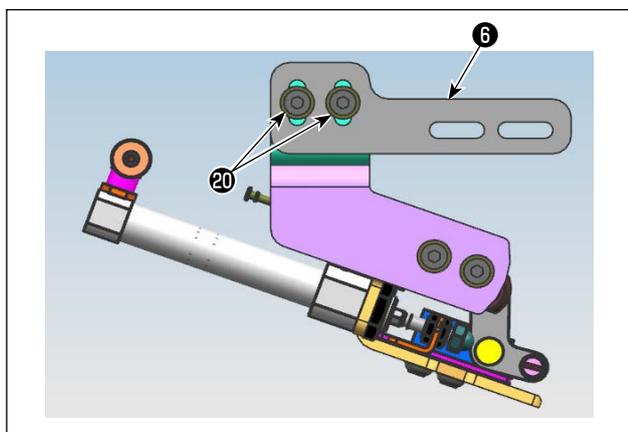


- 1) Install the needle thread clamp device to the left side of the machine head with screws 21 and 35 and washers 36.

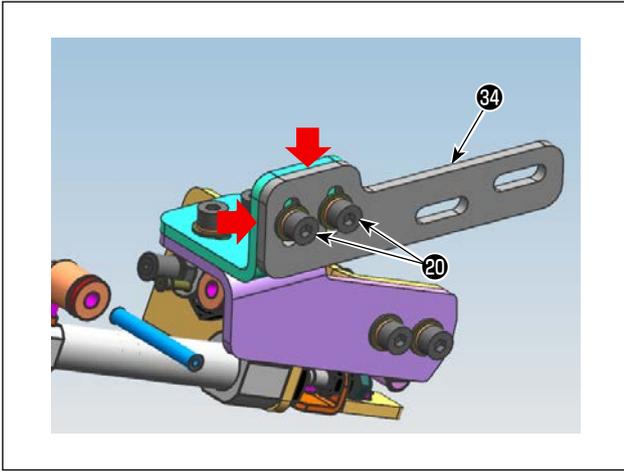


21 is a hexagonal socket head screw.
35 is a 1-inch slotted screw. Be careful not to use the wrong screw mistakenly.

5-1-2. In the case of installation to the PS-910-13090



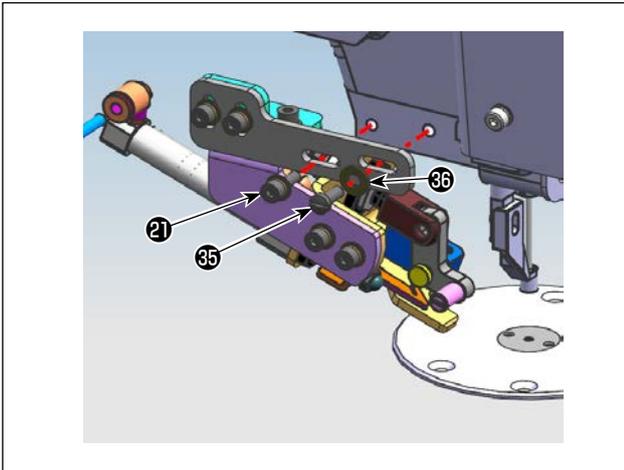
- 1) Remove two screws 20 that fix thread retaining base D 6 in the needle thread clamp device. Remove thread retaining base D 6.



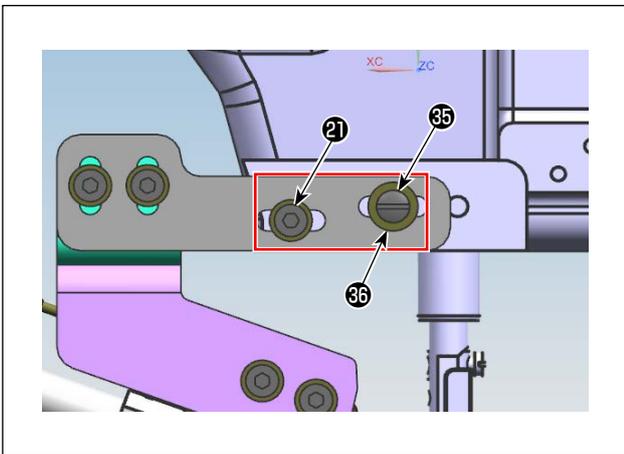
- 2) Secure thread retaining base D_13090 (34) to the needle thread clamp device with two screws (20).



Install the thread retaining base with the sides marked with the arrows aligned.

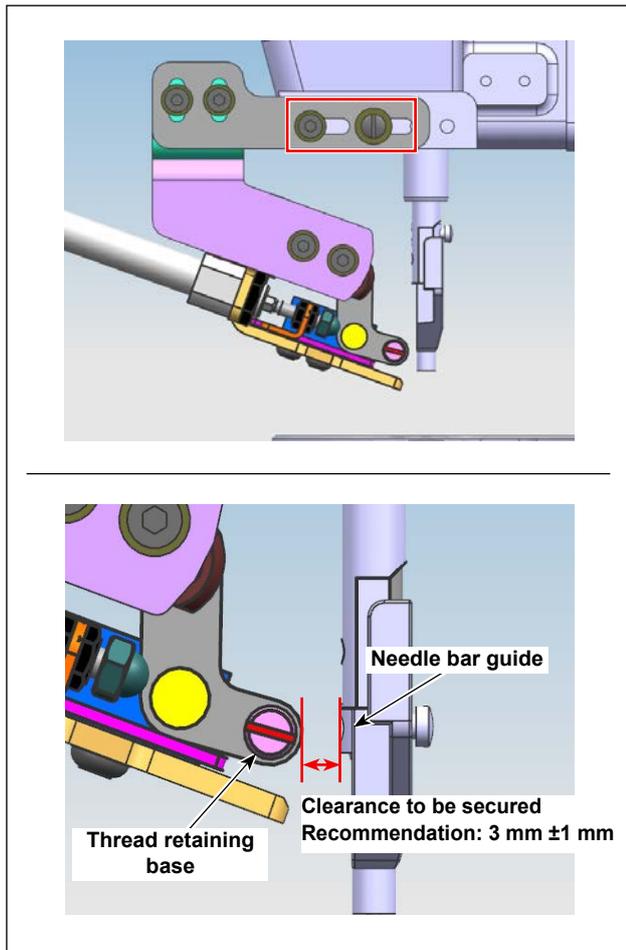


- 3) Install the needle thread clamp device to the left side of the machine head with screws (21) and (35) and washers (35).

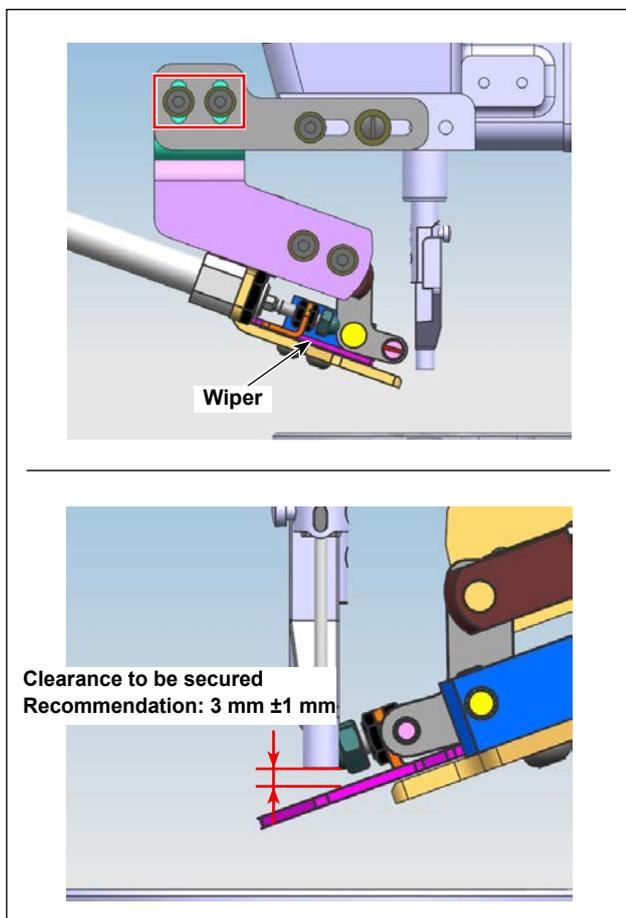


(21) is a hexagonal socket head screw.
 (35) is a 1-inch slotted screw. Be careful not to use the wrong screw mistakenly.

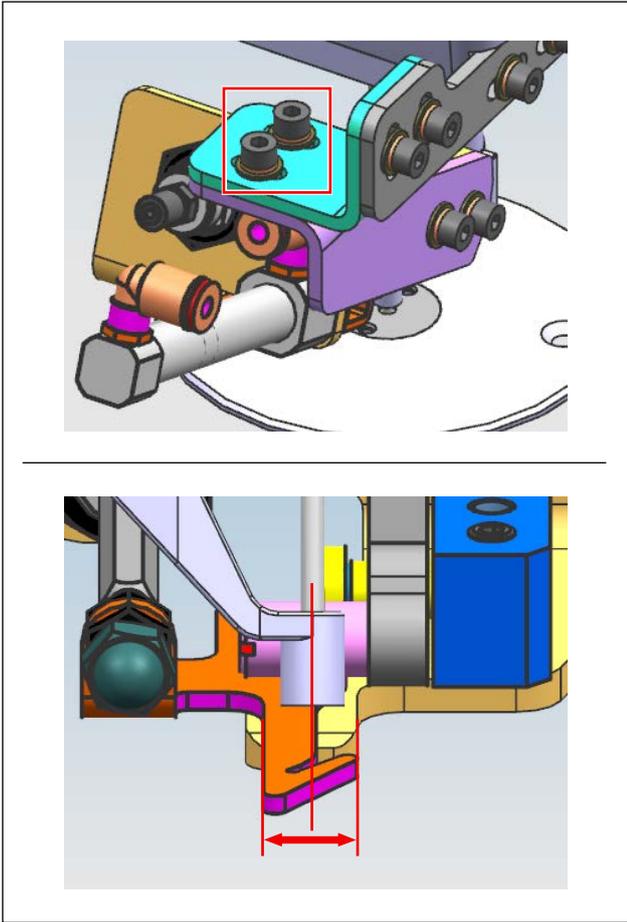
5-2. Adjusting the main body



- 1) Loosen the screws. Adjust the longitudinal position of the device and make sure that the thread retaining base and the needle bar guide do not interfere with each other.
Adjust the clearance to 3 mm \pm 1 mm.

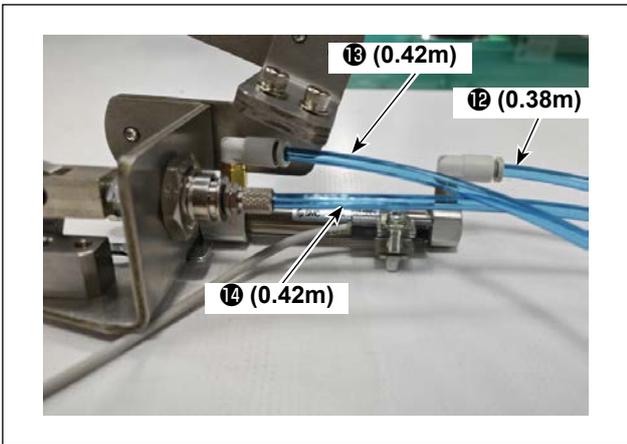


- 2) Loosen the screws. Adjust the vertical position of the device so that the wiper does not interfere with the presser foot and the needle when the presser foot goes up and the wiper extends.
Adjust the clearance to 3 mm \pm 1 mm.

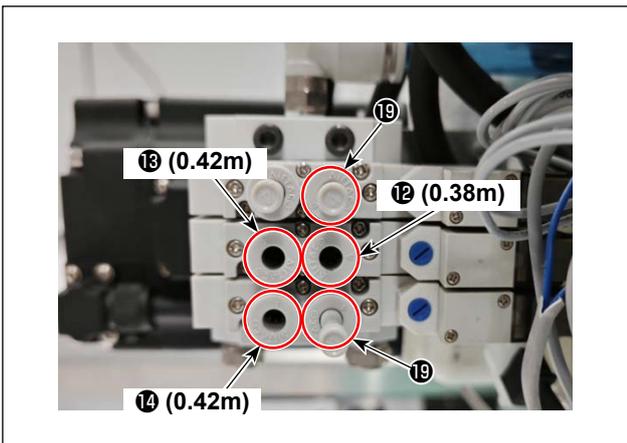


- 3) Loosen the screws. Adjust the lateral position of the device so that the needle is located at the center position of the wiper in terms of lateral direction.

5-3. Piping procedure



- 1) Connect one sides of supplied air tubes 12 to 14 to the needle thread clamp device.



- 2) Connect the other sides of air tubes 12 to 14 to the solenoid valves of the sewing machine head. (Refer to the figure on the left for the connecting locations of the respective air tubes.) Connect one plug for the A type and two plugs 19 for the S or H type to the solenoid valves of the sewing machine head to which no air tube has been connected.

6. Adding the HEAD PCB

WARNING :

1. Installation procedure of the automatic bobbin changer must be carried out by a trained technical expert.

2. Request your distributor or a specialized electrician to carry out electric wiring.

3. Do not connect the power plug of the sewing machine before completing the installation procedure.

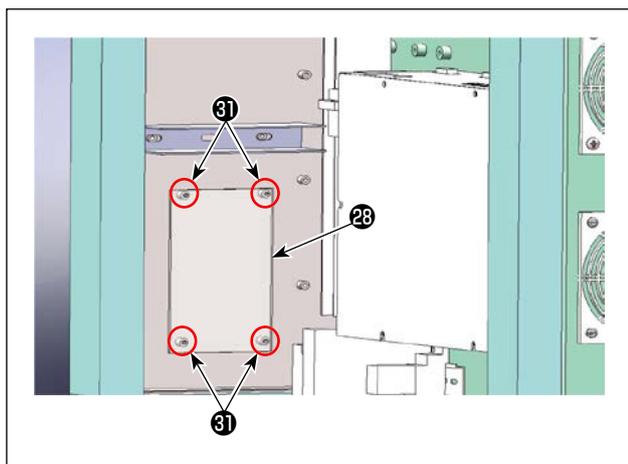
If the start button is pressed during the work by mistake, the sewing machine will actuate, posing a great risk.

4. Be sure to connect the ground wire.

If the ground wire connection is not proper, electric shock can be caused.



- 1) Secure HEAD PCB 3 (28) to the side face of the shelf of the electrical control box with screws (31).



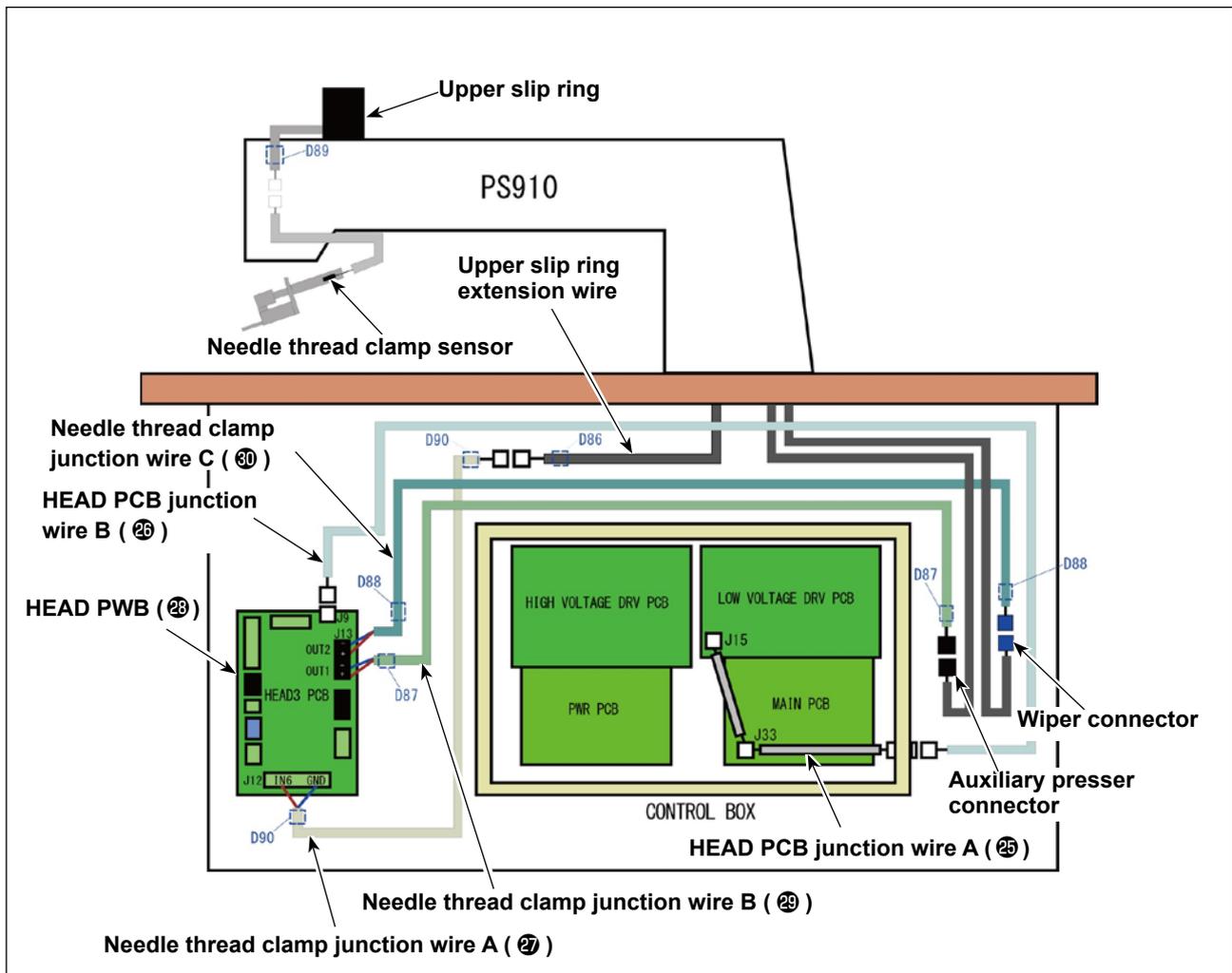
7. Wiring

List of wiring parts:

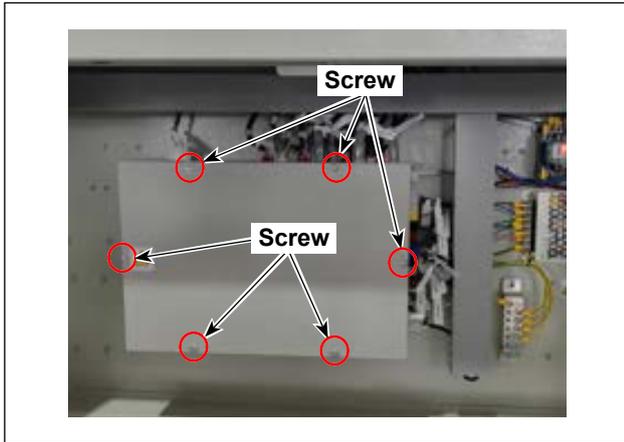
No.	Part name	Quantity
25	HEAD PCB junction wire A (for the OP device)	1
26	HEAD PCB junction wire B (for the OP device)	1
27	Needle thread clamp junction wire A (for the OP device)	1
28	HEAD PWB 3	1
29	Needle thread clamp junction wire B (for the OP device)	1
30	Needle thread clamp junction wire C (for the OP device)	1

Overall view of wiring is as shown below.

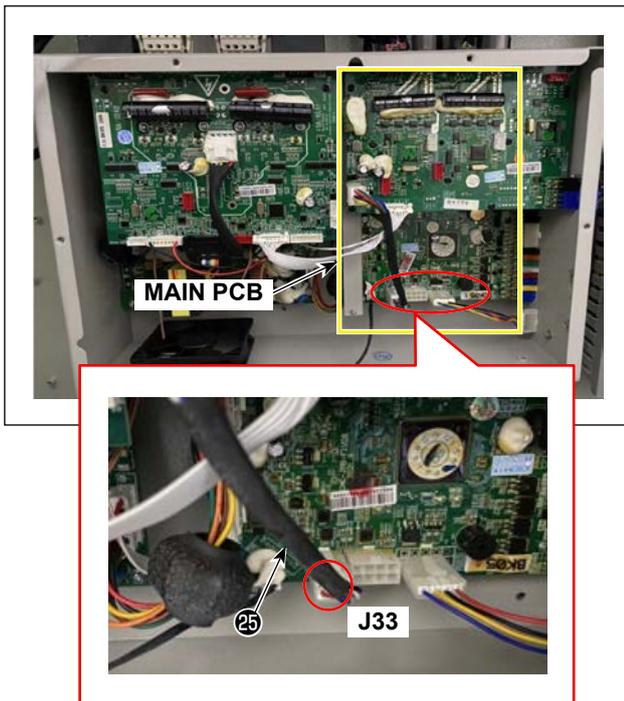
Refer to the description given in 7-1. and beyond for details of the wiring procedures for the respective wires.



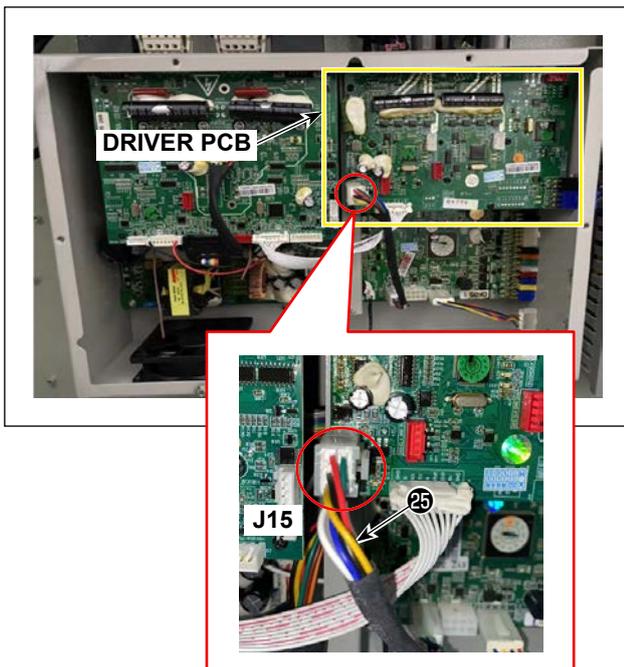
7-1. Wiring the HEAD PCB and the electrical control box



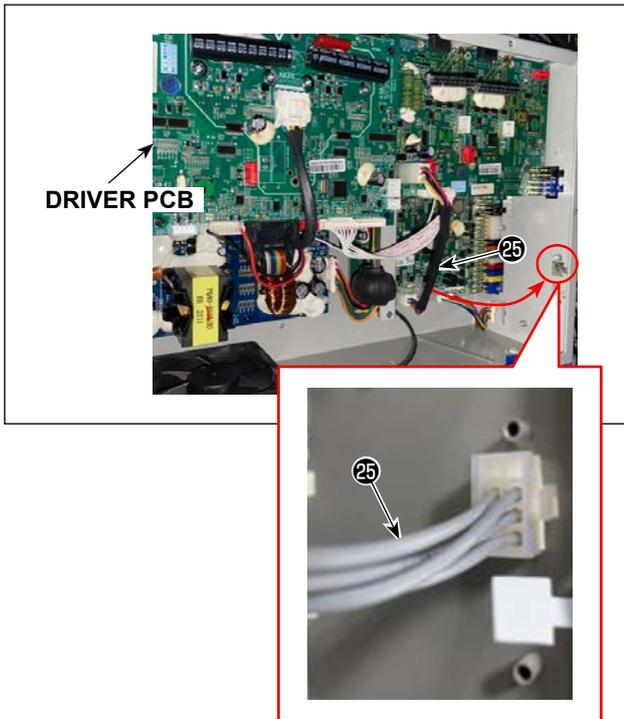
- 1) Remove the setscrews of the electrical control box cover to open the cover.



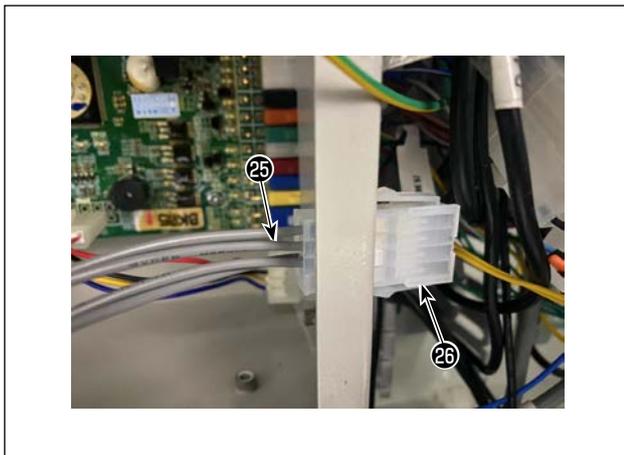
- 2) Connect HEAD PCB junction wire A 25 to the connector (J33) on the MAIN PCB.



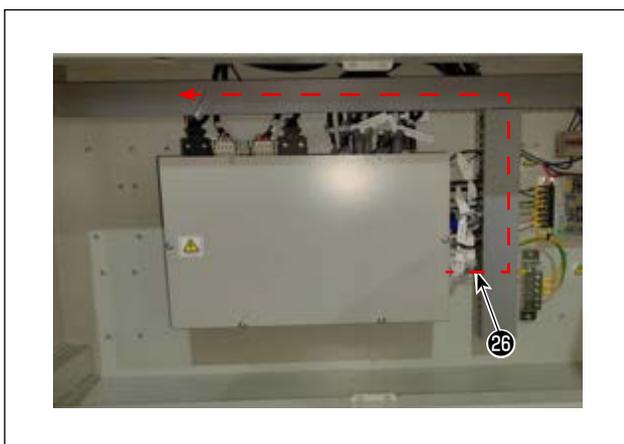
- 3) Connect HEAD PCB junction wire A 25 to the connector (J15) on the DRIVER PCB.



- 4) Fit connector of HEAD PCB junction wire A 25 in the hole in the side face of the electrical control box.

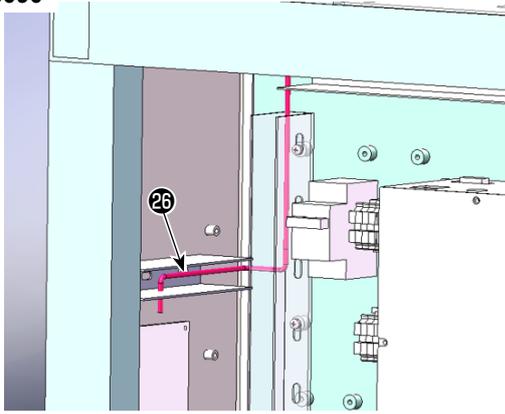


- 5) Connect HEAD PCB junction wire B 26 to the connector of HEAD PCB junction wire A 25 .



- 6) Route HEAD PCB junction wire B 26 in the top-face wiring duct according to the path shown in the figure.

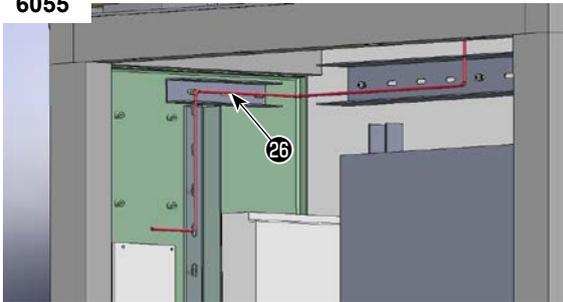
13090



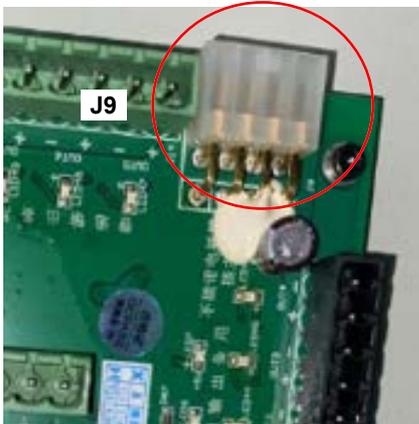
7) Route HEAD PCB junction wire B 26 from the top-surface wiring duct to the HEAD PCB side according to the path shown in the figure.

* The wiring path differs with the model.

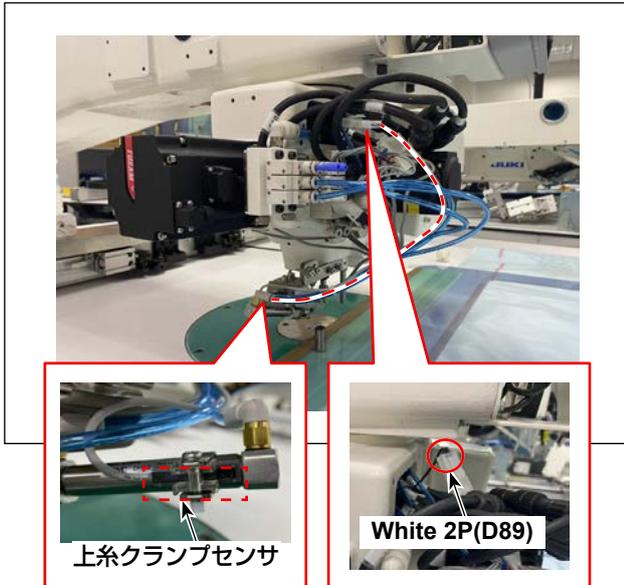
6055



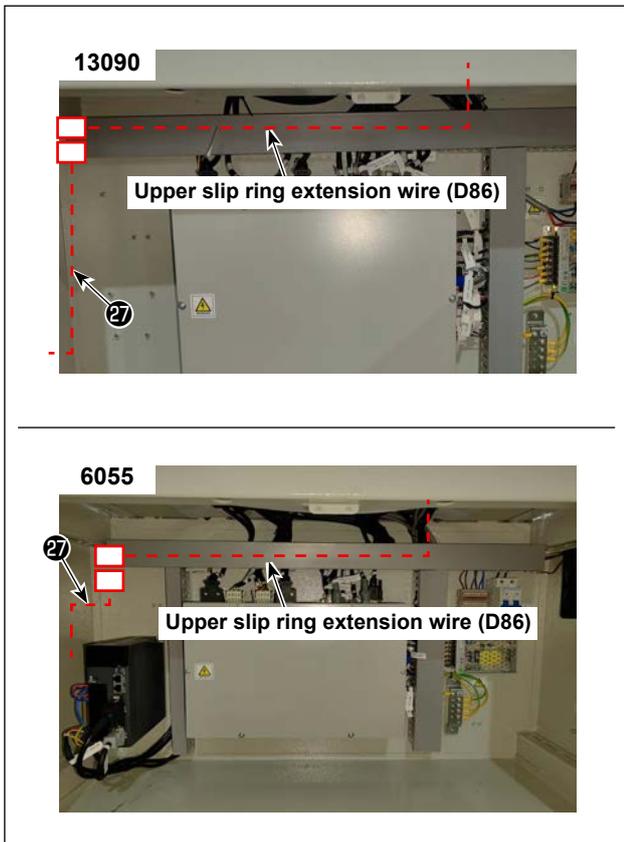
8) Connect the connector of HEAD PCB junction wire B 26 to the connector (J9) on the HEAD PCB 3.



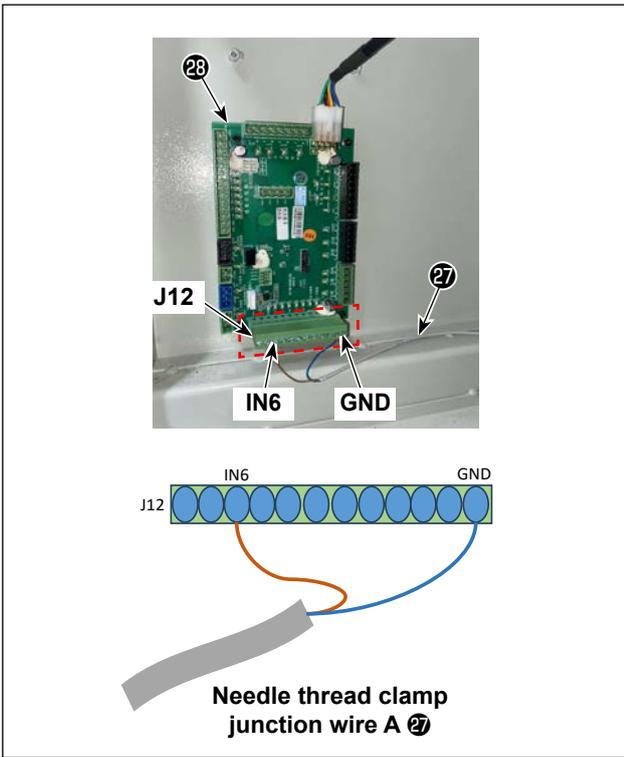
7-2. Wiring the needle thread clamp sensor



- 1) Connect the connector of the needle thread clamp sensor to the connector (white/2-pin) of the slip ring cable (D89).



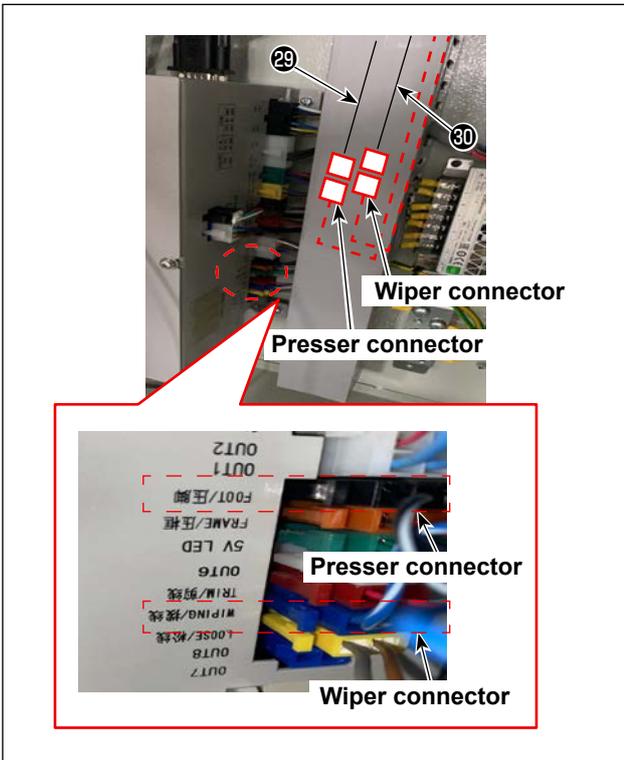
- 2) Open the wiring duct cover to find the connector (white/2-pin) of the upper slip ring extension wire (D86) in the duct. Connect this connector to the connector of the needle thread clamp junction wire A ⑳.



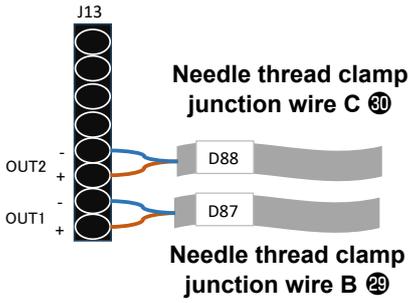
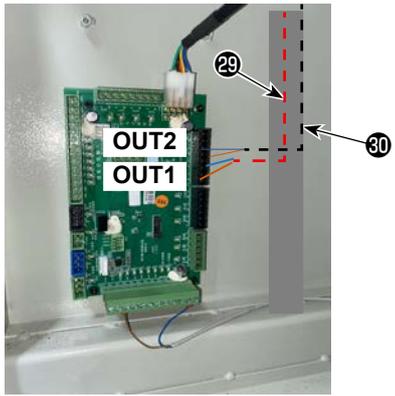
3) Connect the rod terminals of needle thread clamp junction wire A 27 to the IN6 and GND of the connector J12 on HEAD PCB 3 28 .

HEAD PWB 3 (J12)	Needle thread clamp junction wire A 27
IN6	Brown
GND	Blue

7-3 Wiring the clamp and wiper solenoid valve



1) Remove the presser connector (black/2-pin) from the electrical control box. Connect it to the connector of needle thread clamp junction wire B 29 .
Remove the wire connector (blue/2-pin) from the electrical control box. Connect it to the connector of needle thread clamp junction wire C 30 .



2) Connect the rod terminals of needle thread clamp junction wire B 29 to the OUT 1 (displayed as OUT11 in the operation panel) of the connector J13 on HEAD PCB 3 28 .
 Connect the rod terminals of needle thread clamp junction wire C 30 to the OUT 2 (displayed as OUT12 in the operation panel) of the connector J13 on HEAD PCB 3 28 .

HEAD PWB 3 (J13)	Needle thread clamp junction wire B 29
OUT1 +	Brown
OUT1 -	Blue

HEAD PWB 3 (J13)	Needle thread clamp junction wire C 30
OUT2 +	Brown
OUT2 -	Blue

8. Upgrading the software

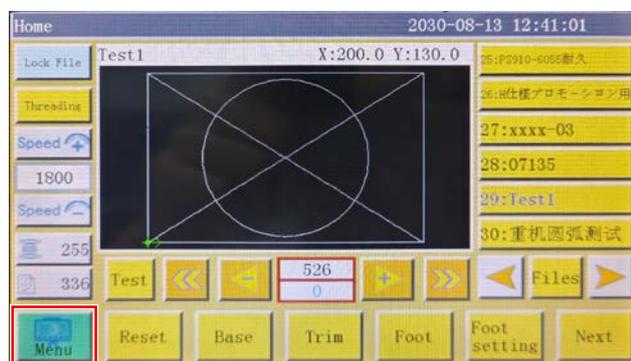
Combination of the below-stated pieces of software is required in accordance with the type of the PS910. Preliminarily check to make sure that three types (instruction file, parameter file and command file) of software have been stored on the USB thumb drive according to the type of the sewing machine.

Refer to the description below for how to write the software.

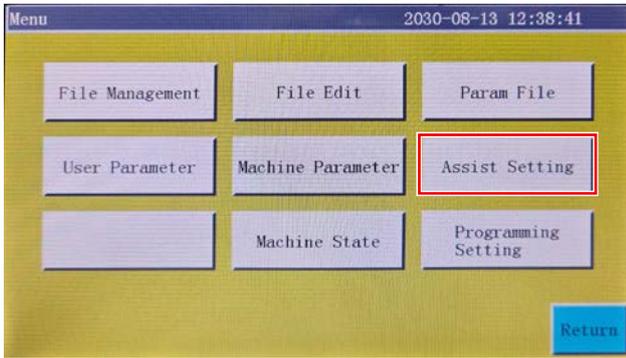
Table 1

Area size	Type	BK-10	Automatic start after changing the bobbin	Instruction file (.xhc)	Parameter file (.xhp)	Command file (.xcc)
13090	Standard	Unused	/	CM_PS910_13090_CLAMP_J001_Manual.xhc	PS910-13090SZ_CLAMP-001.xhp	PS910_CLAMP_J001.xcc
		Used	Disabled			
		Used	Enabled			
	Laser	Unused	/	CM_PS910_13090_CLAMP_J001_Manual.xhc	PS910-13090SC_CLAMP-001.xhp	
		Used	Disabled			
		Used	Enabled			
6055	Heavy-weight materials	Unused	/	CM_PS910_6055_CLAMP_J001_Manual.xhc	PS910-6055HZ_CLAMP-001.xhp	
		Used	Disabled			
		Used	Enabled			
	Air bags	Unused	/	CM_PS910_6055_CLAMP_J001_Manual.xhc	PS910-6055AZ_CLAMP-001.xhp	
		Used	Disabled			
		Used	Enabled			

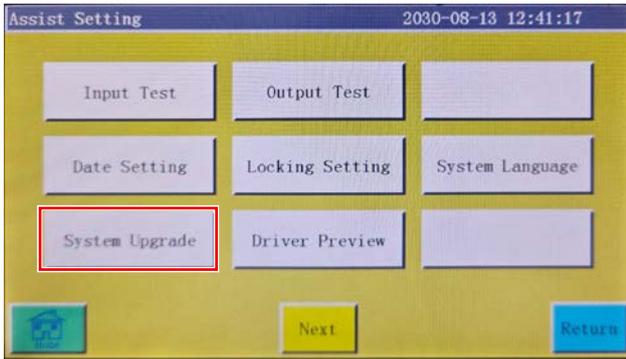
8-1. Writing the command file (.xcc)



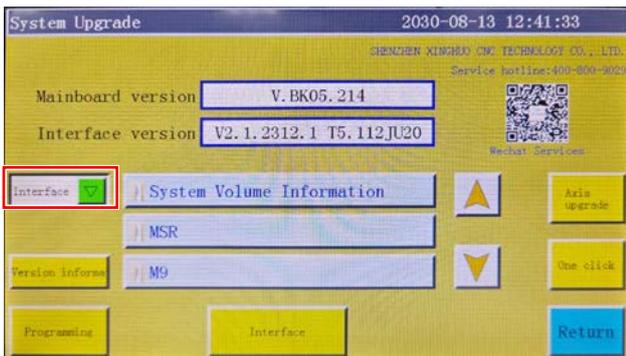
1) Press the "Menu" button.



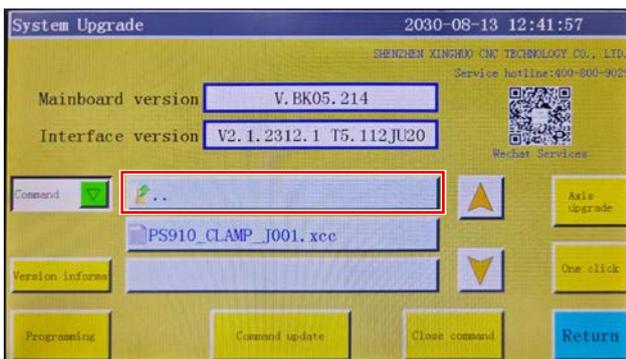
2) Press the "Assist settings" button.



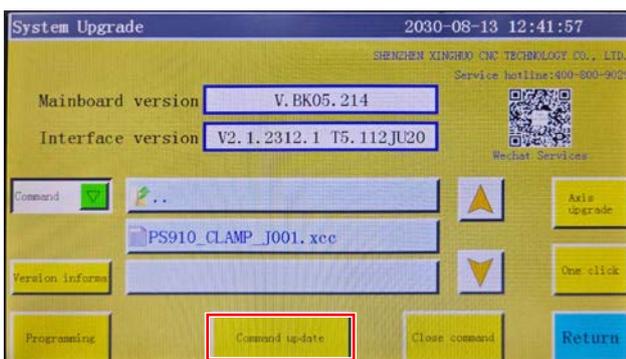
3) Press the "System upgrade" button.



4) Press the "Drop Down Flag" button to select the "Command".

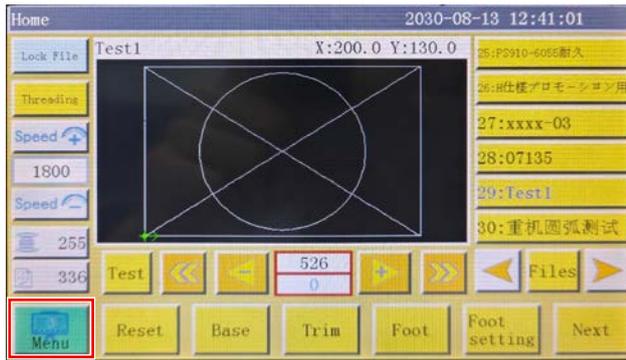


5) Select the "USB" button and select the command file "PS910_CLAMP_J001.xcc".

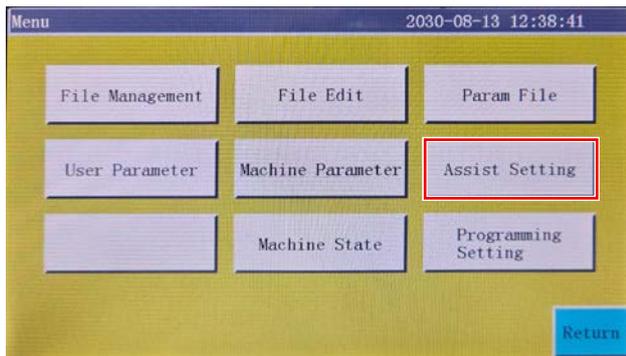


6) Select the "Command Upgrade" button.

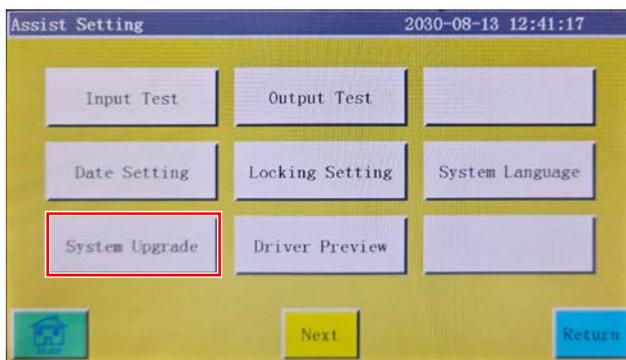
8-2. Re-writing the instruction file (.xhc)



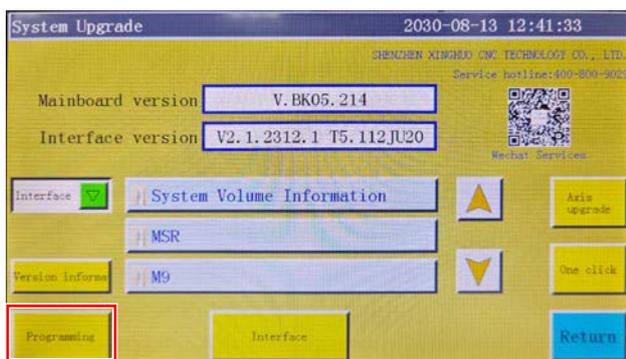
1) Press the "Menu" button.



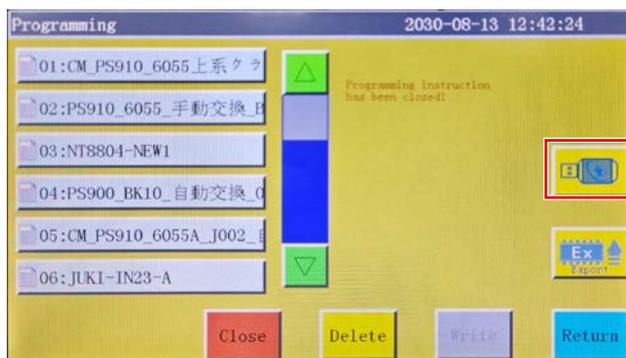
2) Press the "System upgrade" button.



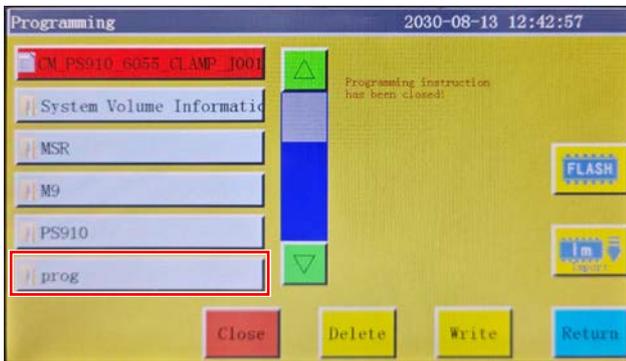
3) Press the "System upgrade" button.



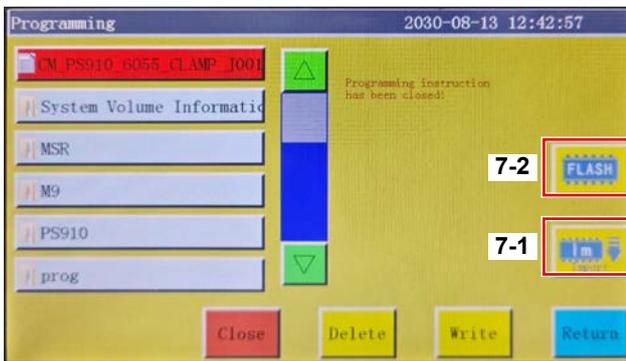
4) Press the "Programming" button.



5) Select the "USB" button.



6) Select the instruction file you want to write on the panel memory.



7-1) Press the "Import" button to import the file into the panel memory.

7-2) Press the "FLASH" button to return to the the panel memory display screen.



8) Select the instruction file you want to write.

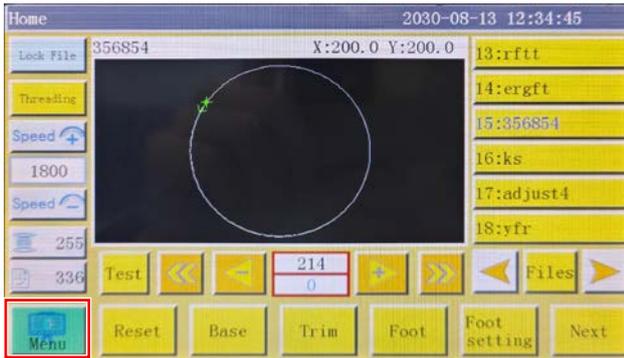


9) Press the "Write" button.

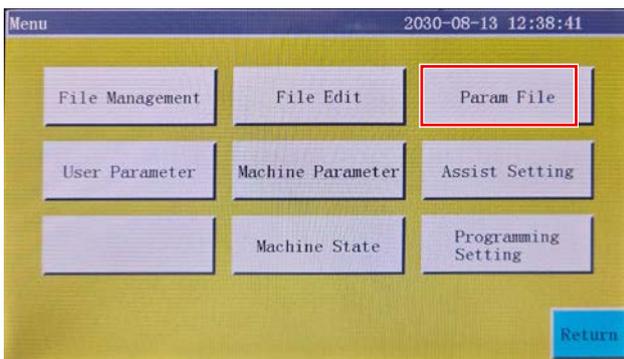


10) Confirm that the name of the instruction file you have written is displayed to complete upgrading.

8-3. Re-writing the parameter file



1) Press the "Menu" button.

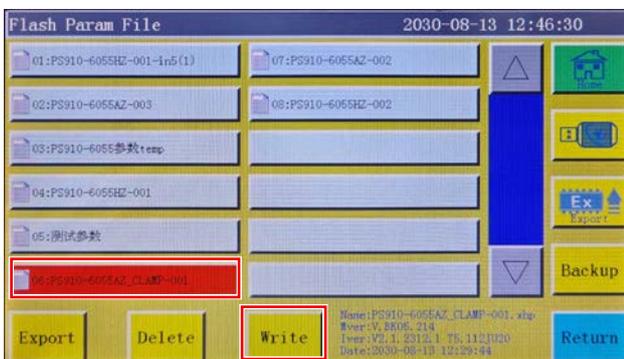


2) Press the "Param File" button.



3) Enter the password.

* The password is "11111111" (provided that you have not changed the password).



4) Select the parameter file (.xhp) in accordance with the type of the sewing machine referring to Table 1.

Then, press the "Write" button.

9. Creating a pattern

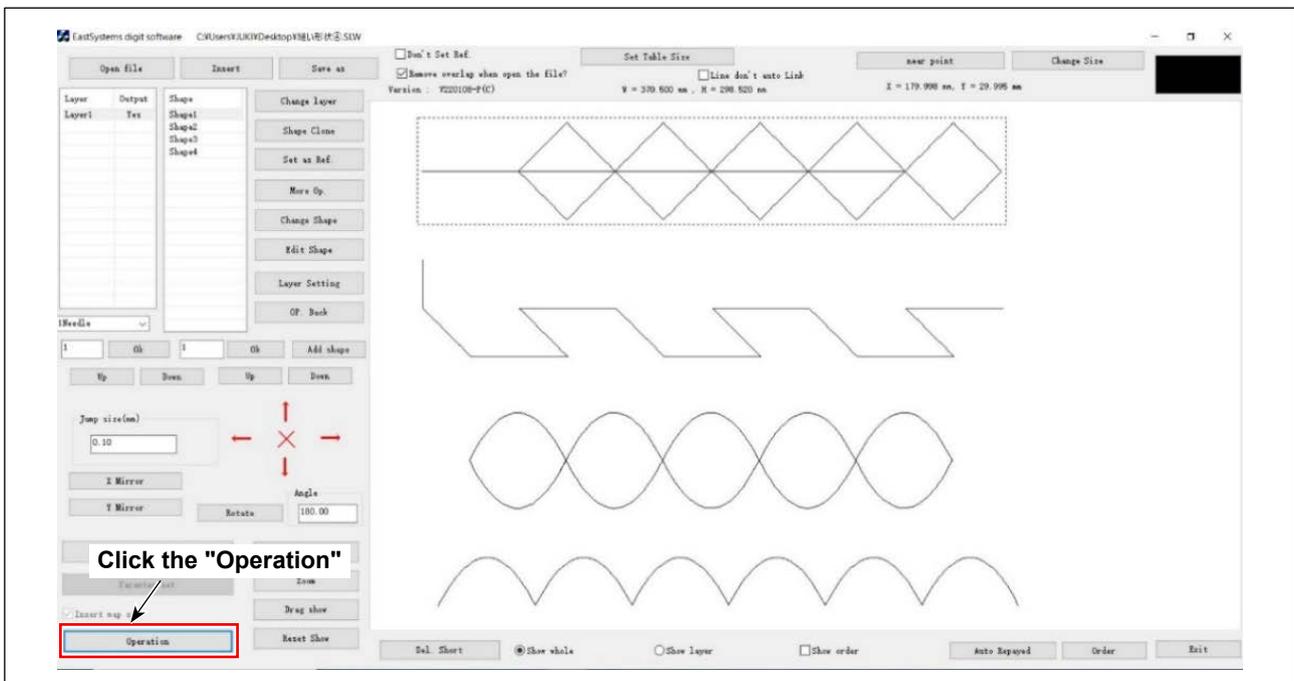
9-1. In the case of creating a new sewing pattern with the pattern editing software



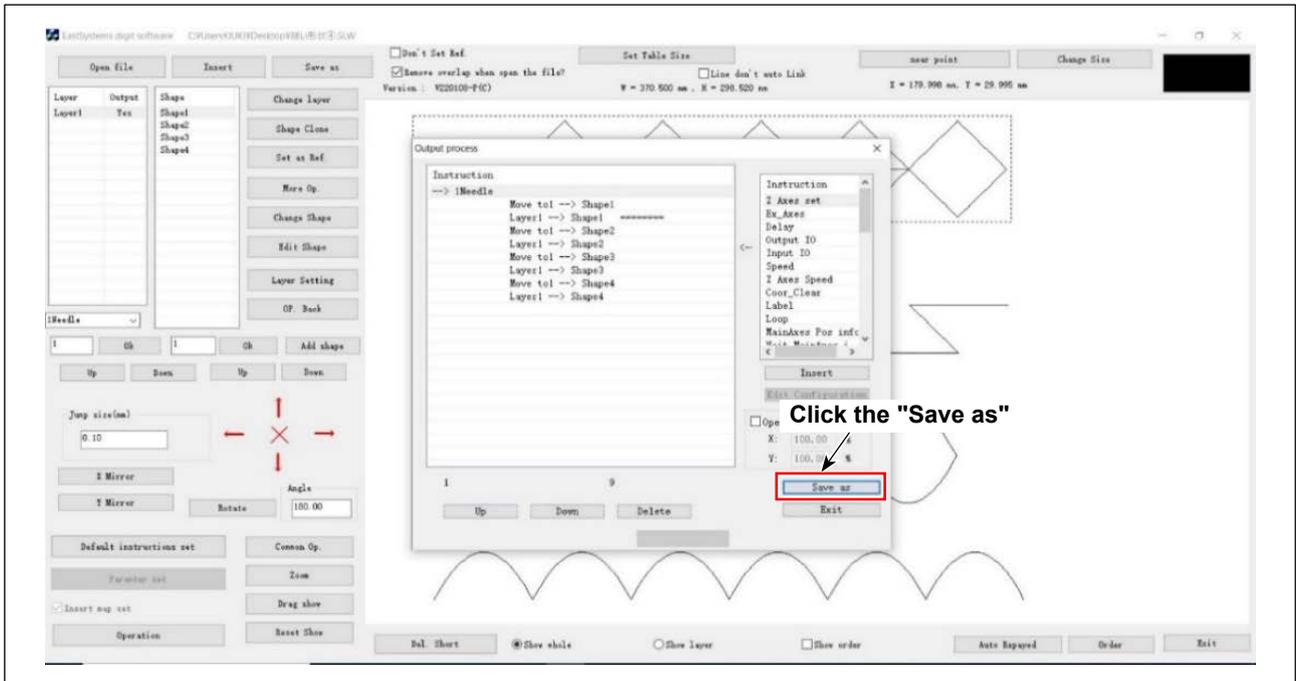
- 1) Activate the sewing pattern editing software that supports the needle thread clamp device. Open the sewing pattern you want to use.

The sewing pattern editing software that supports the needle thread clamp device is the software shown below.

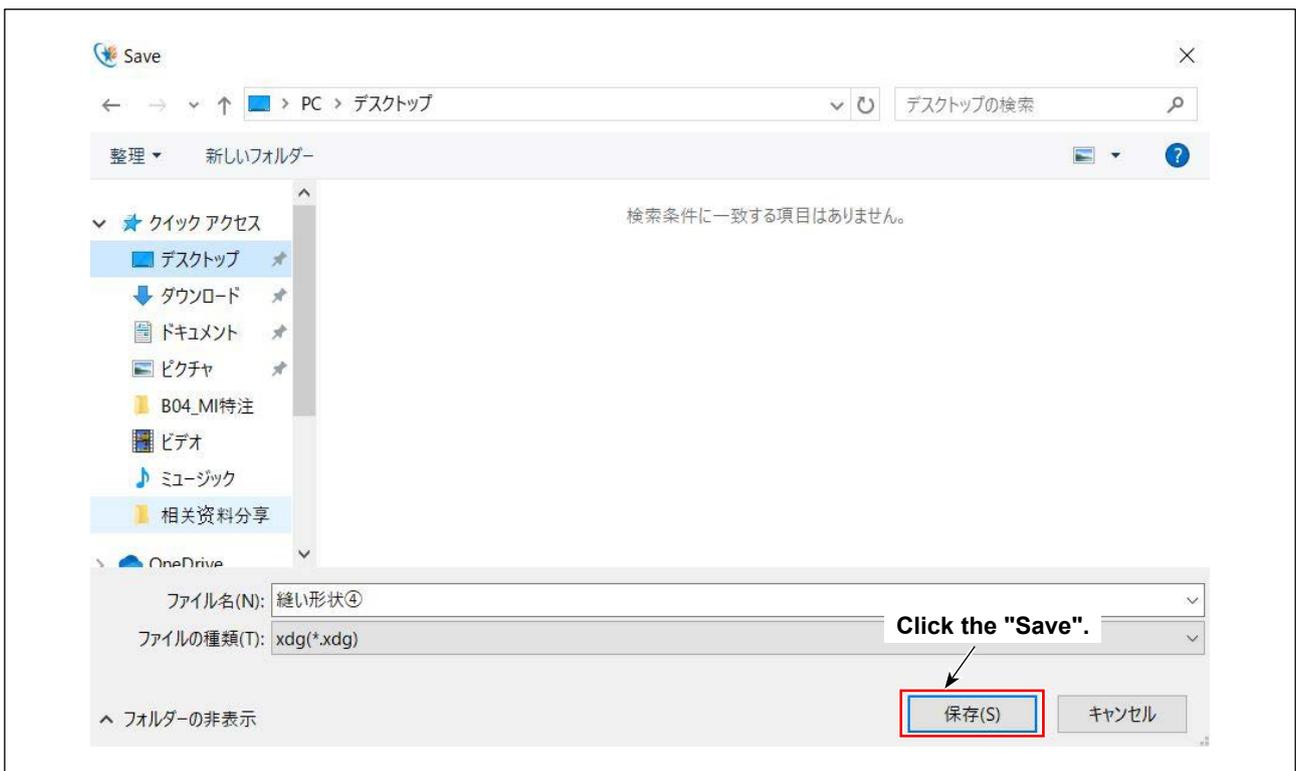
· V220108-P@_CLAMP



- 2) Click the "Operation".



3) Click the "Save as".



4) Click the "Save".

* The command for the needle thread clamp is automatically registered in the sewing pattern by conducting the aforementioned steps of procedure 1) to 4) with the sewing pattern creation software V220108-P@_CLAMP.

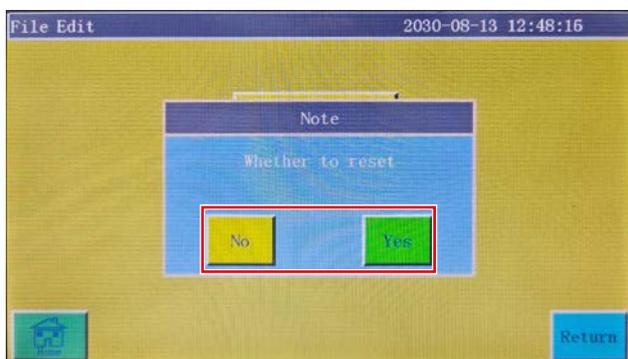
9-2. In the case of using the needle thread clamp with an existing sewing pattern saved on the operation panel



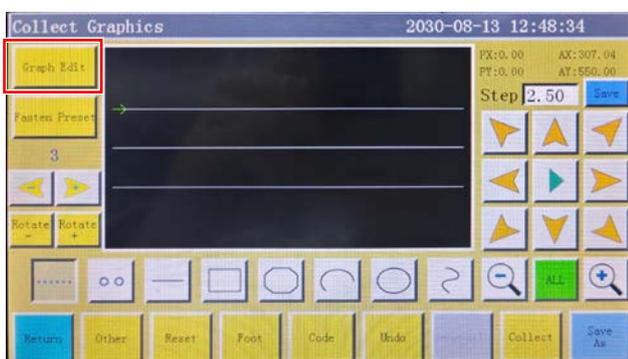
1) Select the sewing pattern you want to modify.



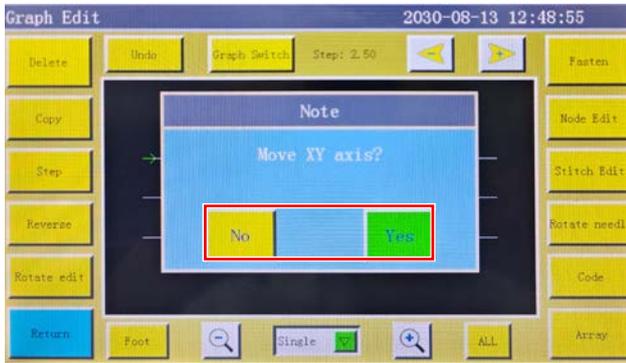
2) Select the "Menu" and "File Edit" on the screen in the written order. Then, select the "Edit a file".



3) You can select whether the file is reset or not.



4) Select the "Edit a graphic".



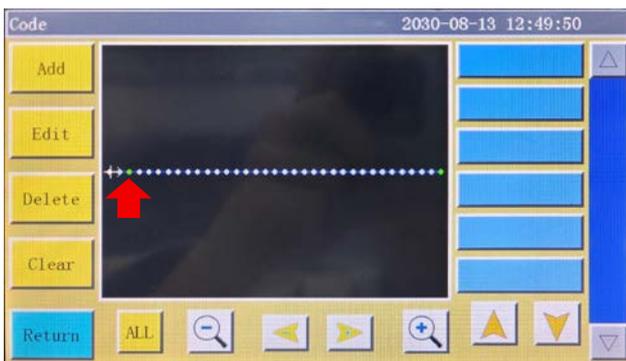
5) You can select whether the XY axes are moved or not.



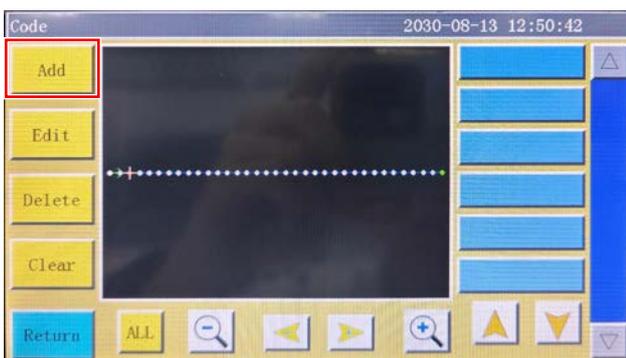
6-1) Change the selection method to the "Single Selection".

6-2) Select the first stitching line.

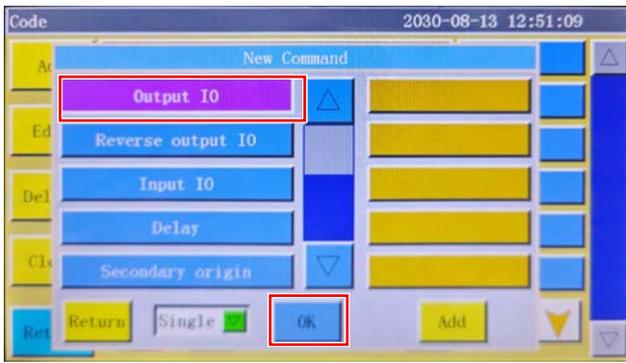
6-3) Then, select the "Command".



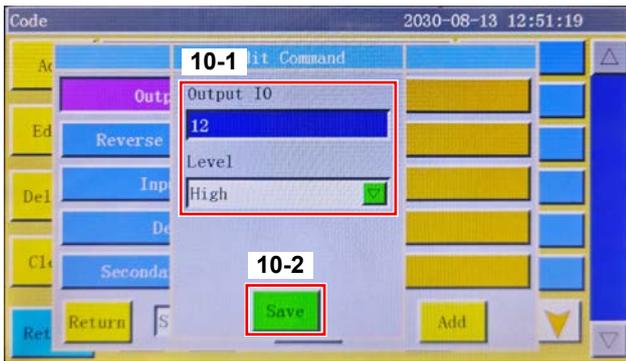
7) Select the third stitch from the top of the stitching line. When you check the target stitch with the arrow, the cross mark moves to the third stitch position.



8) Select the "Add".

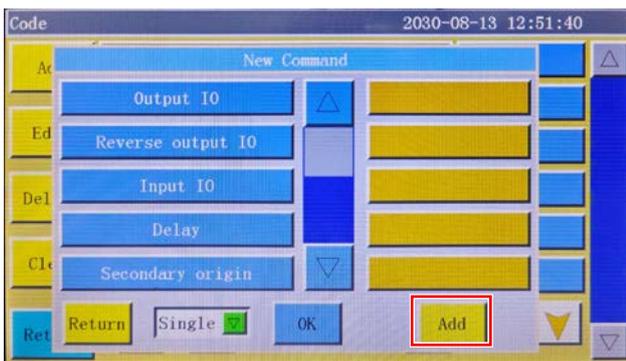


9) Select the "Output IO" and click the "OK".

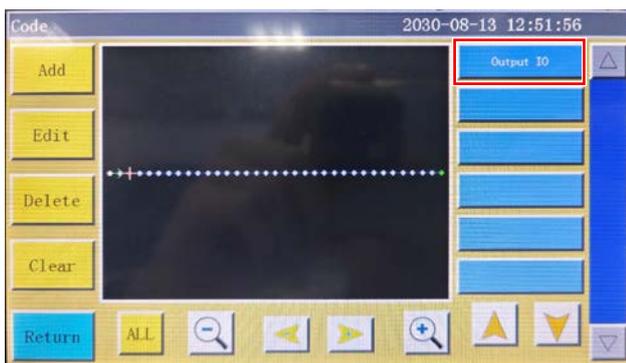


10-1) Enter "12" in the "Output IO" field and "High" in the "Level" field.

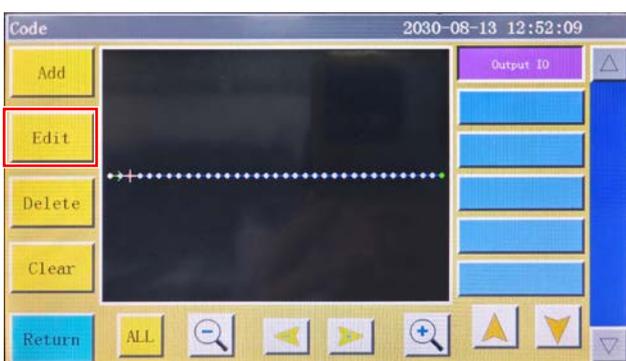
10-2) Then, click the "Save".



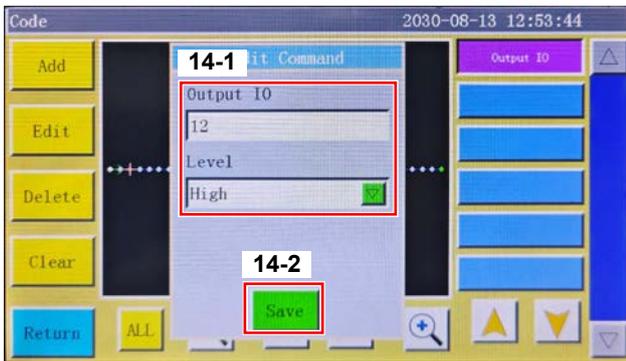
11) Click the "Add".



12) Click the "Output IO" command that appears on the right side.

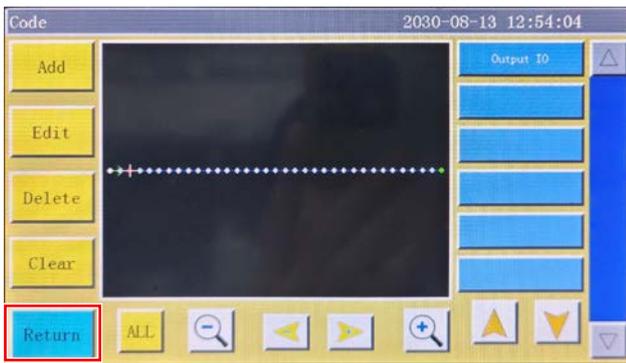


13) After you have selected the command, click the "Edit".

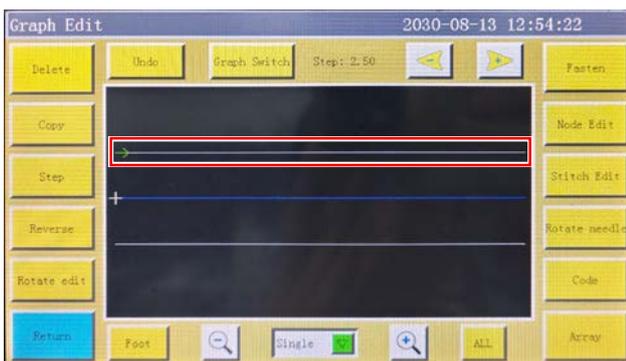


14-1) Check whether the content of the "Instruction Edit" is correct.

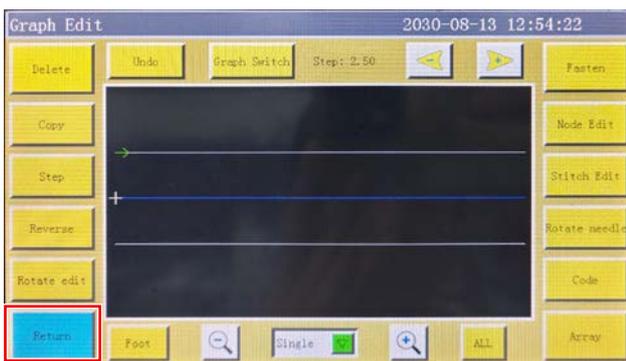
14-2) If the content has no problem, click the "Save".



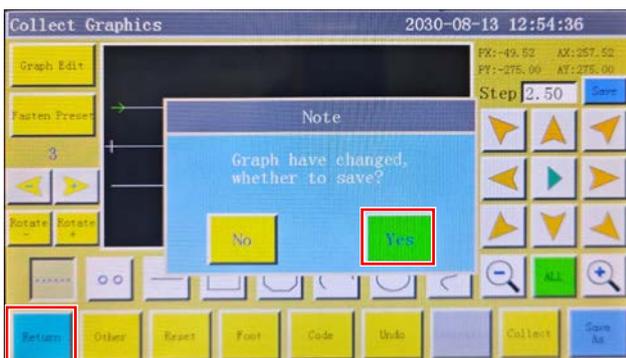
15) Click the "Return".



16) For other stitching lines, also carry out setting of the needle thread clamp following the steps of procedure 6-1) to 15) in "9-2. In the case of using the needle thread clamp with an existing sewing pattern".



17) After you have completed setting of all stitching lines, click the "Return" to return to the "Graphic Collect" page.



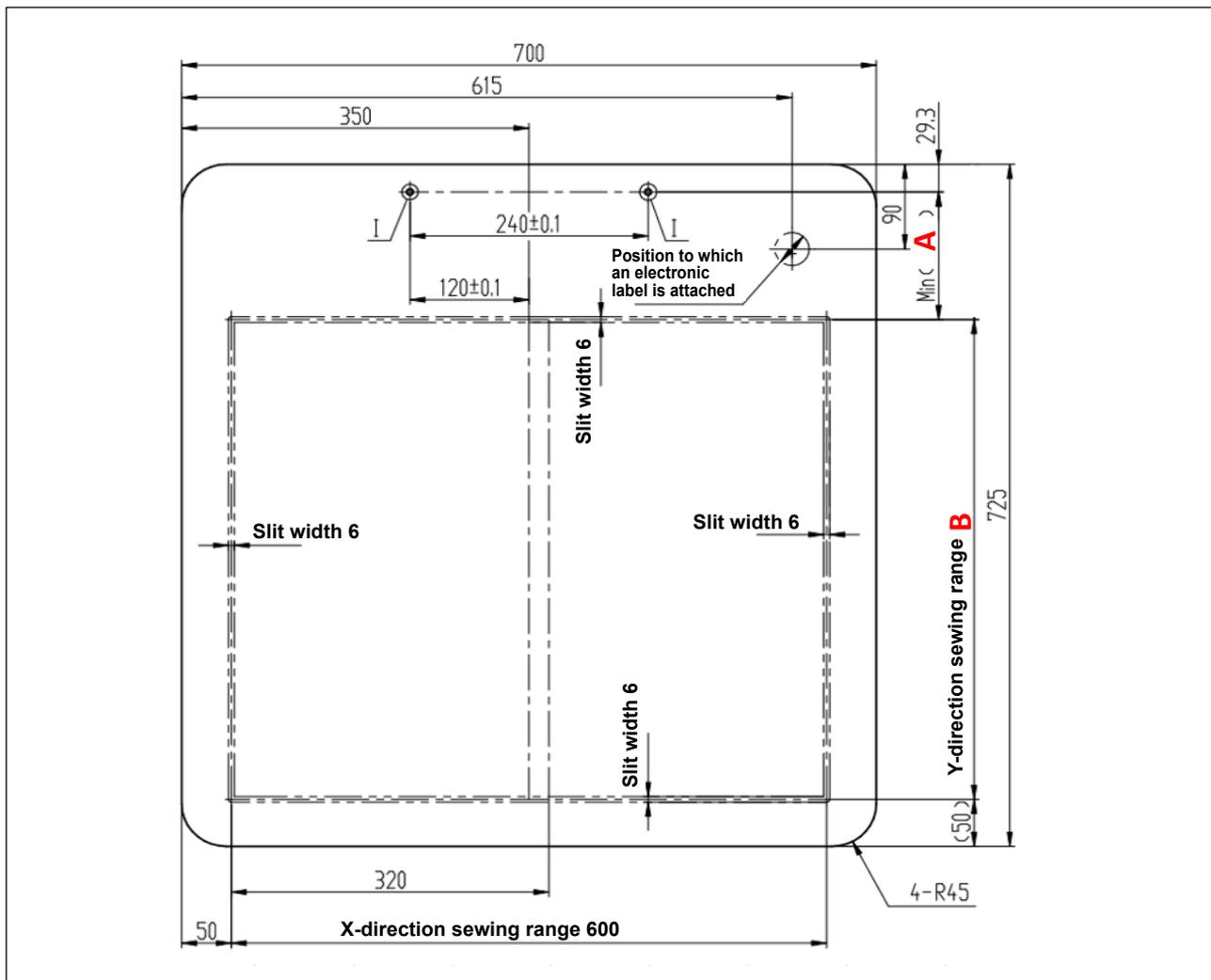
18) Click the "Return". Then, click the "Save" to complete the pattern modification.

10. Changing the sewing range

10-1. Changing the sewing range of the PS-910-6055

The sewing range in the Y direction is changed from 550 mm to 510 mm by conducting "2-1. Changing the Y sensor mounting sheet metal fitting of the PS-910-6055".

The template corresponding to the maximum sewing range dimensions after the change is as shown below.



Position	Dimensions (mm)	
	With the needle thread clamp	Without the needle thread clamp
A	135.7	95.7
B	510	550

10-3. Measures to use old templates

- ① In the case the dimensions of the old template match those of the changed template, the old one can be used with no change.



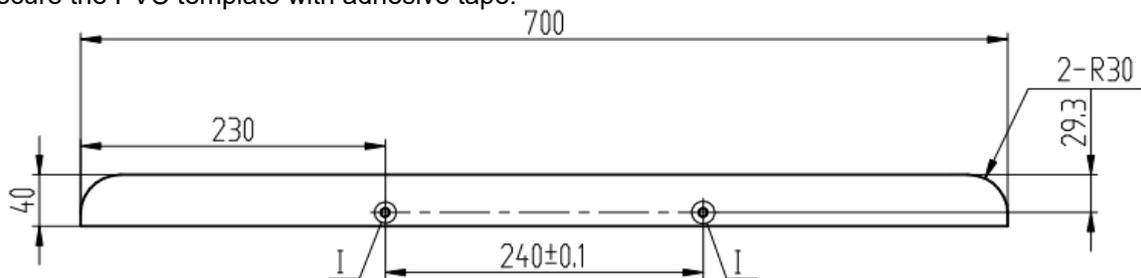
Be careful about the change of the reference position.

- ② In the case the dimensions of the oil template are made equal to those of the changed template by adding an extension plate to the top of the old one, use the added extension plate.
Dimensions of the extension plate are as shown below.

[PS-910-6055]

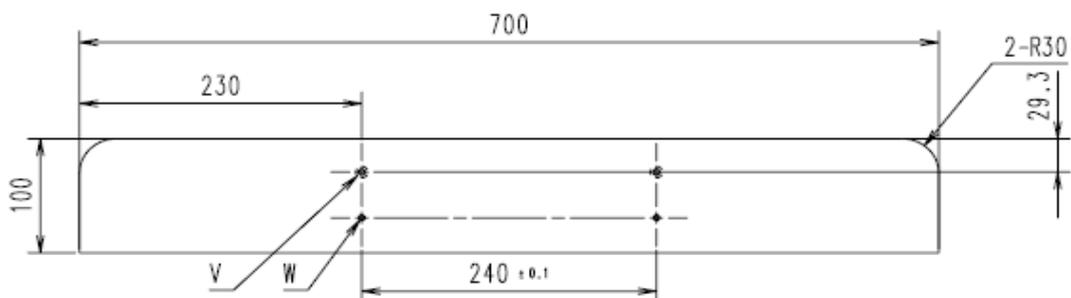
PVC :

Secure the PVC template with adhesive tape.

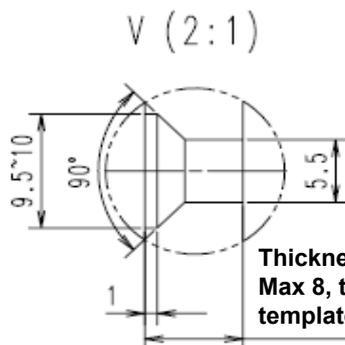


Stainless:

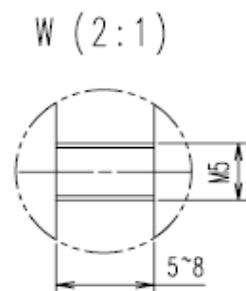
Secure the stainless plate with screws.



In the case thickness of the extension plate is smaller than 5 mm, change the locations of the M5 screws to through holes of diameter $\Phi 5.5$ mm and fix them with nuts.



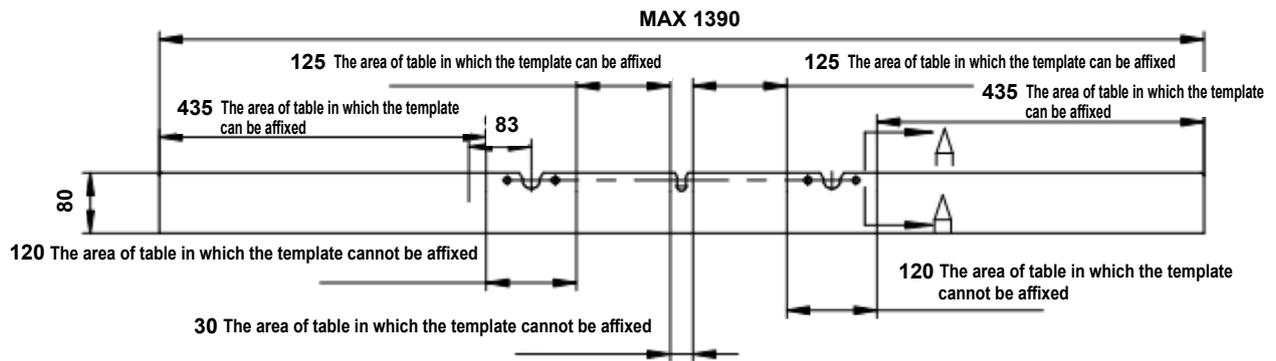
Thickness of the templates
Max 8, the maximum thickness of the template at the pin fitting location



[PS-910-13090]

PVC :

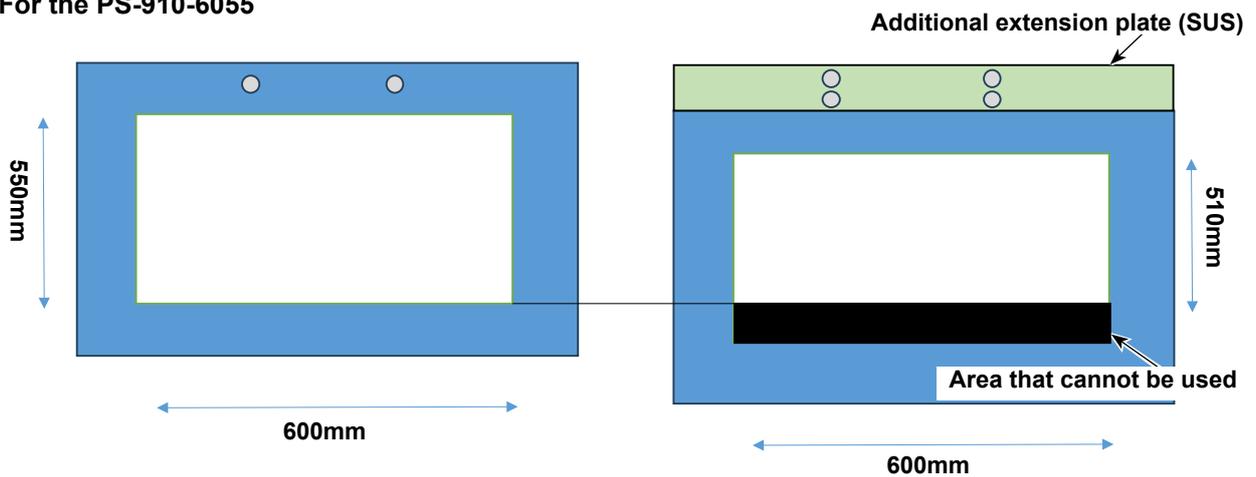
Secure the PVC template with adhesive tape.



- ③ Re-create a template referring to the sewing ranges given in "10-1. Changing the sewing range of the PS-910-6055" and "10-2. Changing the sewing range of the PS-910-13090".

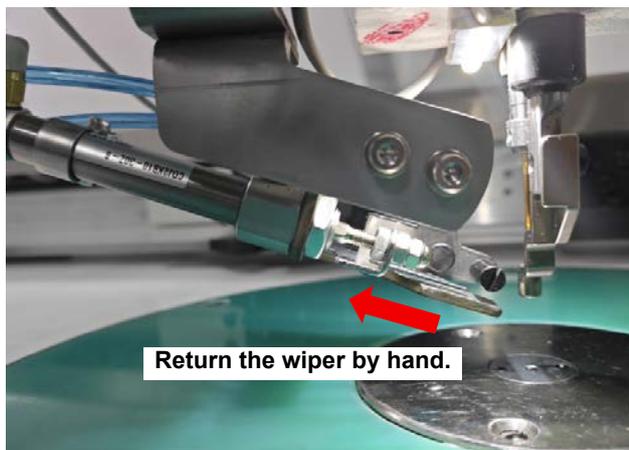
Conceptual drawing for reference

For the PS-910-6055



11. Checking the functions

11-1. Manual checking



- 1) After you have completed installation of all relevant parts, return the wiper by hand, supply air to the sewing machine and reset the sewing machine.

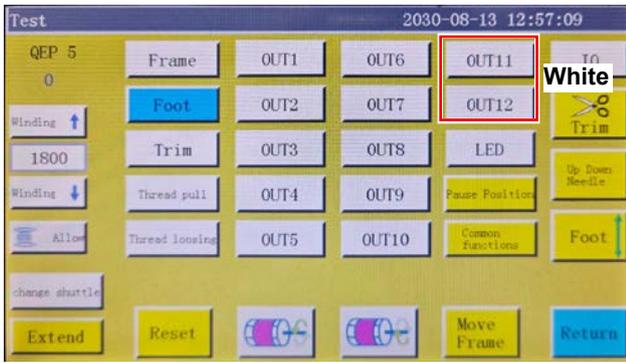


- 2) Press the "Next" button to move the screen to the Test screen. Check the background color of the "OUT11" and "OUT12" buttons and the state of the wiper and thread retaining mechanism.

[OUT11 (wiper)]



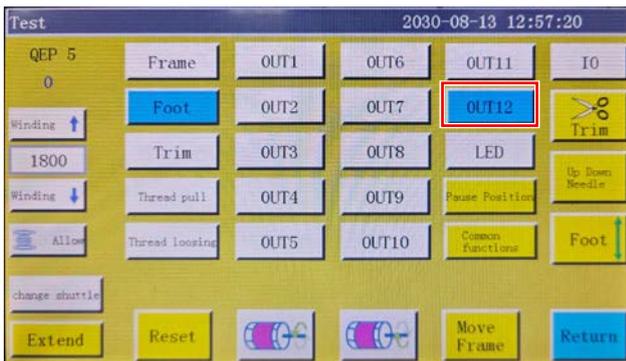
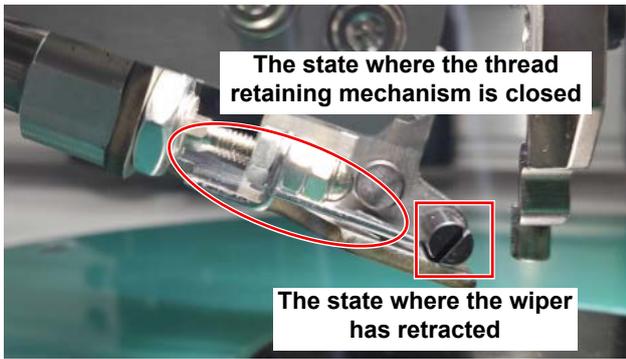
Background color of the button	Wiper position	Determination
White	Backward	OK
White	Forward	NG
Blue	Forward	OK
Blue	Backward	NG



[OUT12 (thread retaining)]

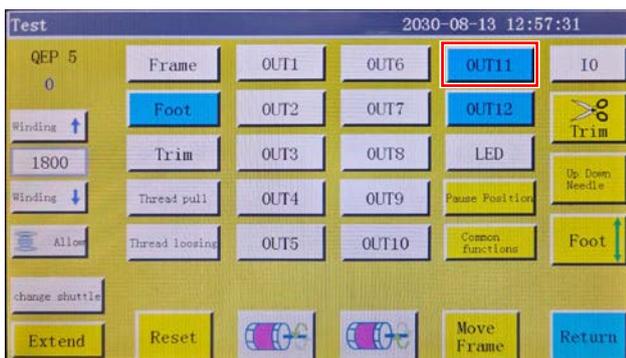
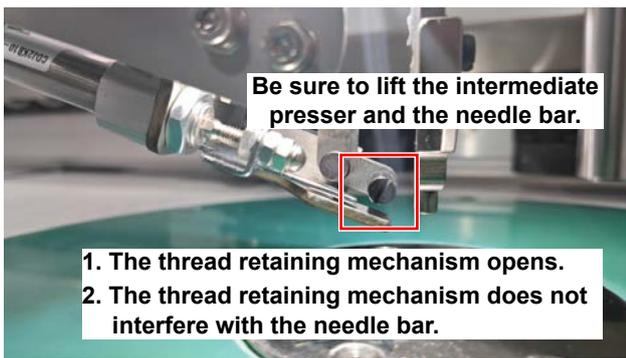
Background color of the button	Thread retaining mechanism	Determination
White	Close	OK
White	Open	NG
Blue	Close	OK
Blue	Open	NG

If the determination is "NG", check the wiper, cable wiring of the thread retaining mechanism and the connection of air tubes for any mistakes.



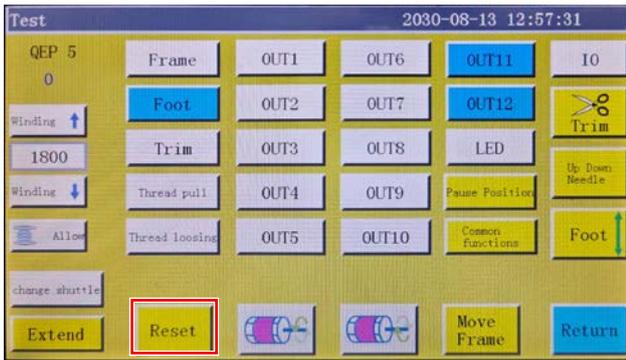
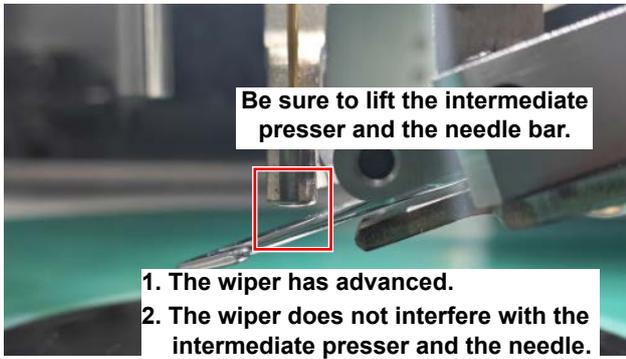
3) Be sure to lift the intermediate presser and the needle bar in the reset state. Preliminarily, press the "OUT12" button to change its color to blue and check to make sure that the thread retaining mechanism opens.

At the same time, check to make sure that the thread retaining mechanism does not interfere with the needle bar. Otherwise, adjust the position of the needle thread clamp device.

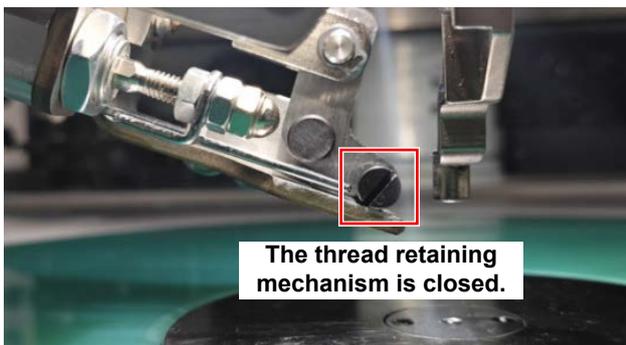
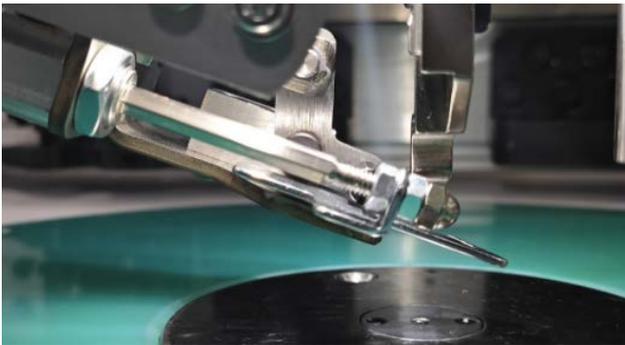


4) After the step 3), be sure to lift the intermediate presser and the wiper without exceptions. Then, press the "OUT11" button to change its color to blue and check to make sure that the wiper has advanced.

At the same time, check to make sure that the wiper does not interfere with the intermediate presser and the needle. Adjust the position of the device if necessary.



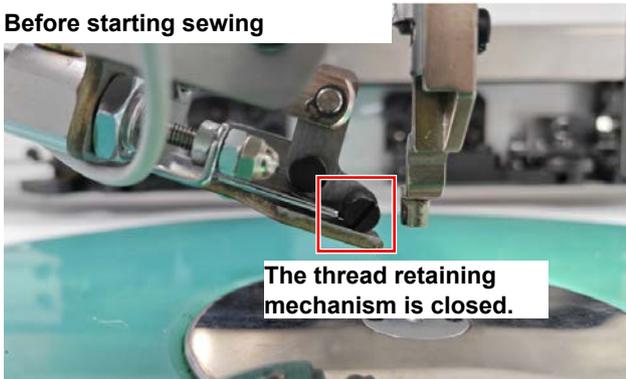
- 5) Once you have checked that there is no problem, press the "Reset" button to check whether or not the device returns the wiper and closes the thread retaining mechanism in the written order. If not, check whether or not the "Programming file" has been installed correctly.



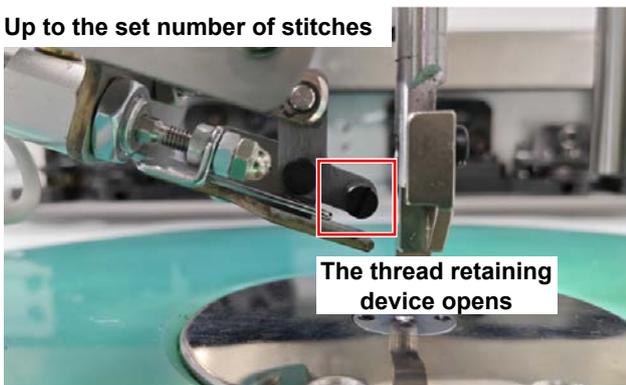
11-2. Confirmation for sewing

11-2-1. Checking the opening of the thread retaining mechanism at the start of sewing

Before starting sewing



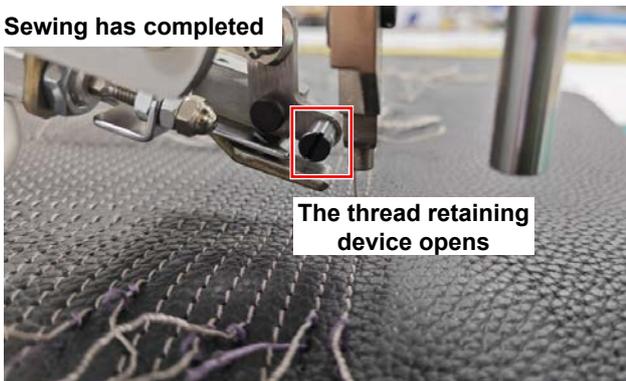
Up to the set number of stitches



- 1) After you have implemented a new pattern in the panel and started sewing to sew the set number of stitches (three stitches in general), observe whether or not the thread retaining device has opened.
If not, check whether or not the command has been added to the pattern.

11-2-2. Checking the functions of the wiper and thread retaining device at the end of sewing

Sewing has completed



Wiper moves forward



- 1) Observe whether or not the wiper moves forward first and, then, moves backward to pull back the thread into the thread retaining device after sewing with each thread has completed and the intermediate presser has been lifted.
Then, check whether or not the retaining device has closed to secure the thread.
If not, adjust the position of the needle thread clamp device and check the content given in "**12-4. Operation of the thread retaining device is not correct at the end of sewing.**" -2)p.47.

Wiper moves backward



Thread retaining device is closed

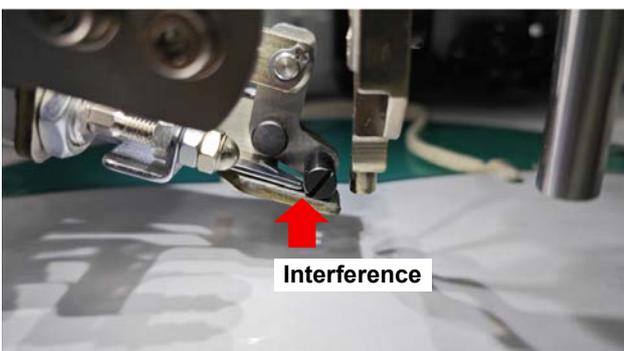


12. Troubleshooting

12-1. Operation of the thread retaining device or the wiper is not correct in the reset state.

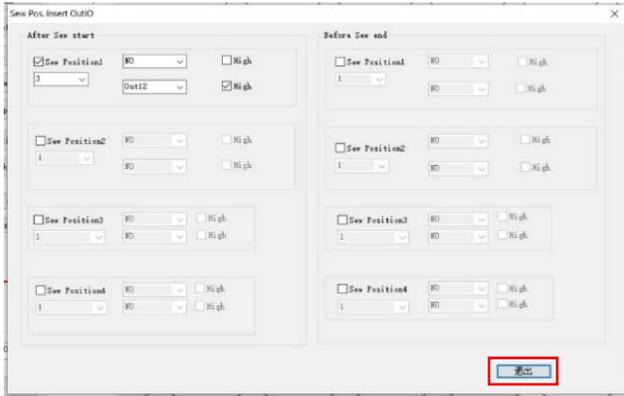


- 1) After resetting, the thread retaining device is in the open state.
 - ① Check whether connection of the air tube of the thread retaining cylinder is correct.

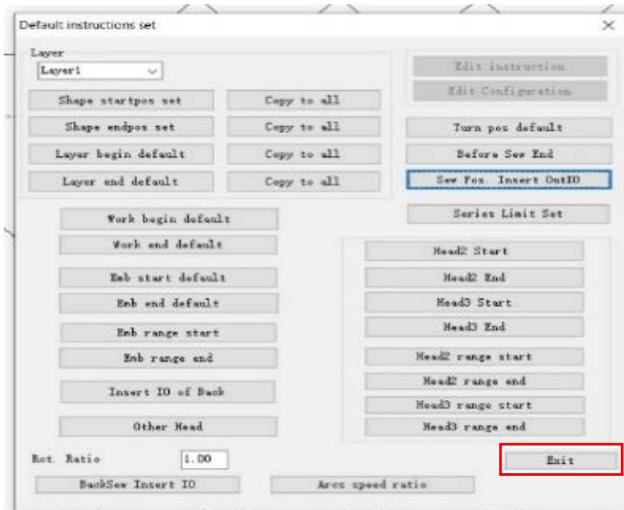


- 2) The backward or forward movement of the wiper, after resetting, is blocked by the thread retaining device.
 - ① Check whether connection of the air tubes of the wiper cylinder is correct.

12-2. The thread retaining device fails to operate at the start of sewing.

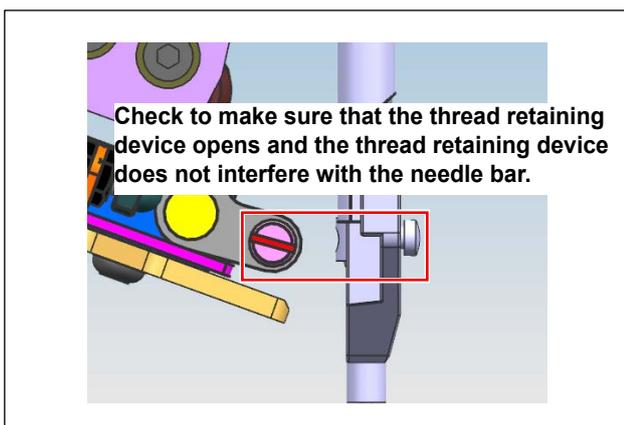


- 1) Set the IO for the pattern editing software. Then, click the "x" displayed at the upper right on the screen instead of clicking the "OK" and "End".



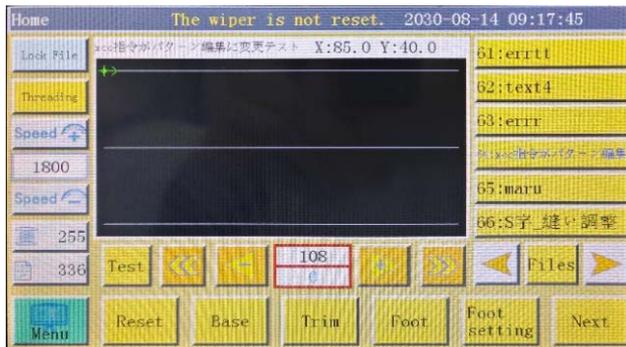
- 2) Check whether or not the "Parameter file" has been written correctly. Reference Confirm the parameter file version referring to **"8-3. Re-writing the parameter file"** -4)p.30.

12-3. Abnormal noise is heard during sewing.



- 1) Check whether or not the mounting position of the device is excessively close to the needle bar to cause interference.

12-4. Operation of the thread retaining device is not correct at the end of sewing.



1) In the case the error "The wiper is not reset" occurs:

- ① Check whether wiring of the cylinder sensor is correct.



2) In the case the needle thread cannot be pulled back by the wiper after thread trimming:

- ① Since the mounting position of the device is wrong, adjust the mounting position and carry out a test.
- ② Check whether or not the thread trimming function is normal.
- ③ In the case of using a material thickness of which changes greatly after sewing, push down the material appropriately.