

# ***PARTS LIST***

## **PLC-2700NVM PARTS LIST**

下記 URL より、便利な検索機能のついた Web Parts List をご利用頂けます。

ご利用には会員登録が必要です。(無料)

<https://www.juki.co.jp/partslist/>

You can use a Web Parts List with a convenient search function from the URL below. To use this website, free membership registration is required.

<https://www.juki.co.jp/partslist/>

## HOW TO MAKE USE OF THIS PARTS LIST

- 1.As to “#01” and “#02” refer to the “Note” given at the bottom of the respective pages.
- 2.Codes on the “Qty” column
  - Each numeral indicates the number of parts required.
  - “0.1” and “2.5” indicate the length (in meters) of the respective parts.
- 3.Parentheses mean that the corresponding part is a subpart that constructs an assembly part.
- 4.Dotted lines on the Figures indicate assembly parts.
- 5.As to the parts with marks of “☆”(Consumable parts)and “◎”(optional parts)on the respective parts, it is recommended to prepare spares.

Sign	Place of destination
GG	China

### パーツリストご利用に際して

1. リストページの #01、#02 の印は、ページ下の “注記” の説明を参照下さい。
2. 数量欄の数字は、個数を表し、0.1、2.5 等の数値は、長さ（単位メートル）を表します。
3. 数量欄の（ ）は、組部品を構成している子部品であることを意味します。
4. イラストページの-----枠は、組構成であることを意味します。
5. リストページの “☆”（消耗部品）、“◎”（オプション部品）の印がついた部品は、予備を準備しておくことをお奨めします。

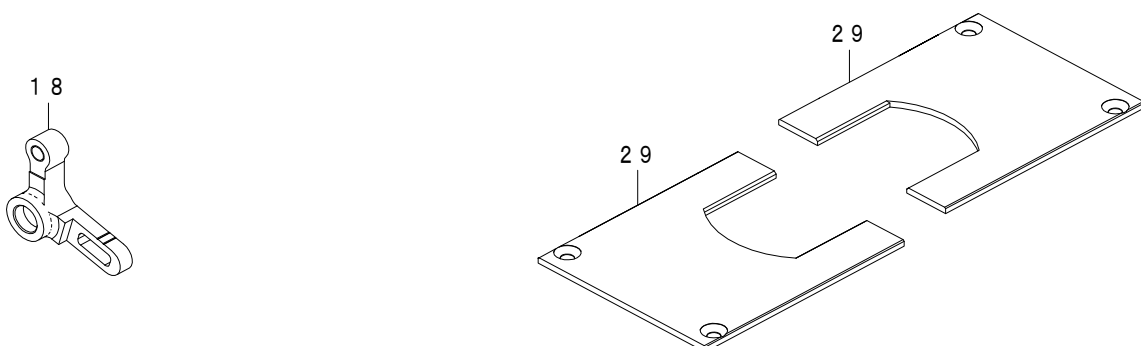
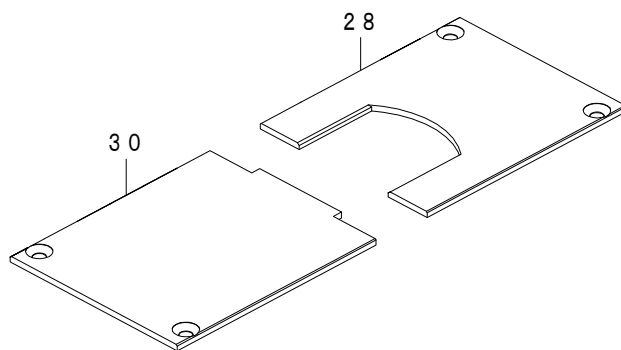
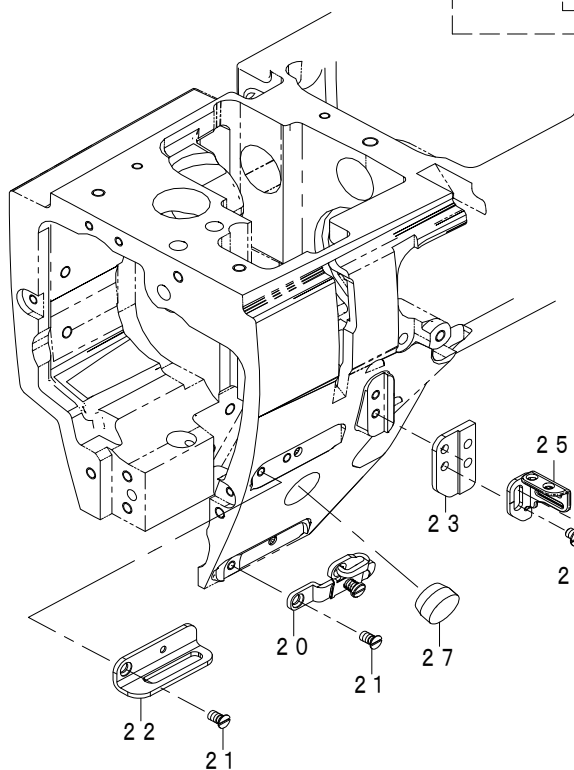
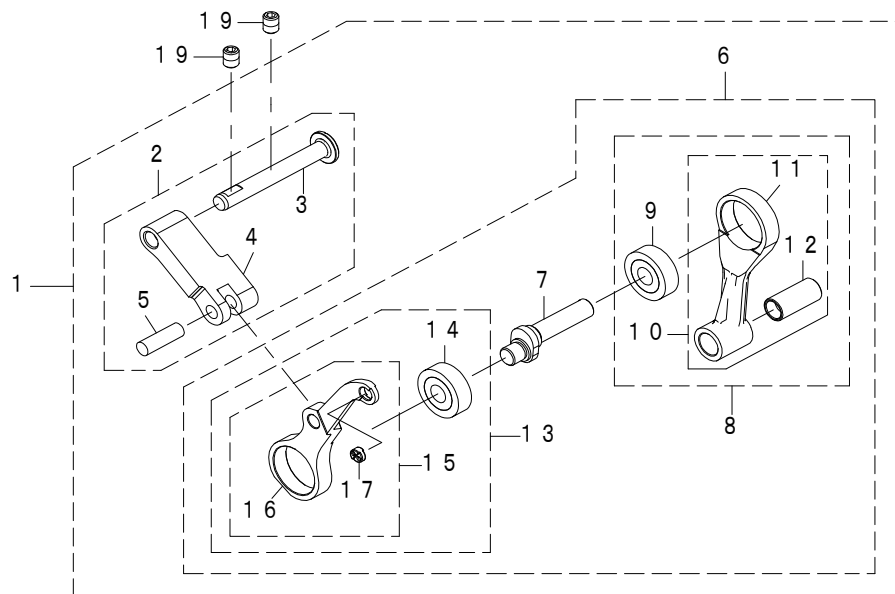
記号	仕向地
GG	中国

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**1. EXCLUSIVE PARTS FOR PLC-2700NVM SERIES (1)**  
 PLC-2700NVM シリーズ専用部品 (1)



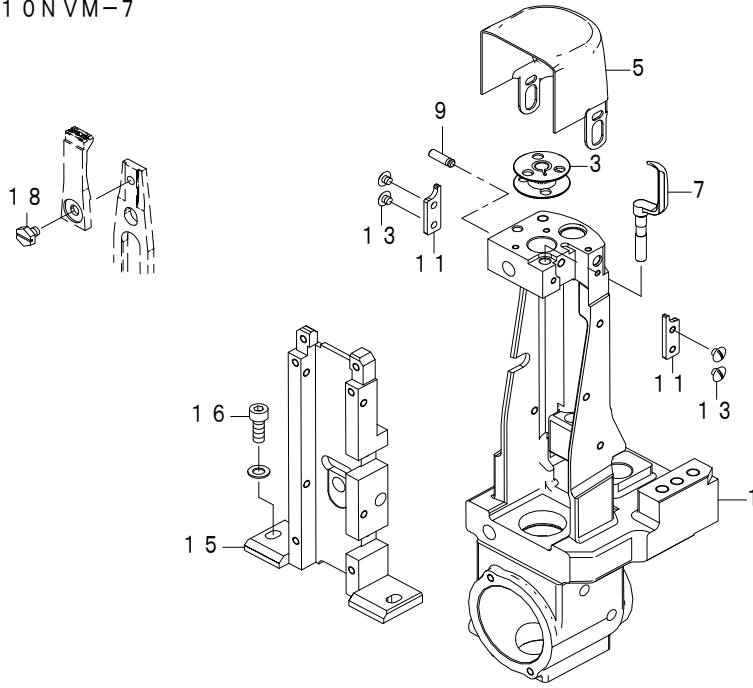
REF.NO	NOTE	PART NO	DESCRIPTION	品名	Qty
1		402-50817	THREAD_TAKE_UP_COMP	天秤総組	1
2		402-50821	TAKE_UP_CRANK_ASM	天秤クランク組	(1)
3		400-11902	THREAD_TAKE_UP_CRANK_SHAFT	テンピンクランクジク	(1)
4		402-49735	TAKE_UP_LEVER_CRANK	天秤クランク	(1)
5		107-21504	FEED ADJUSTING PIN	オクリチョウセツピン	(1)
6		402-50818	THREAD_TAKE_UP_ASM_B	天秤(組)B	(1)
7		401-12092	NEEDLE_BAR_CRANK	針棒クランク	(1)
8		401-43075	NEEDLE_BAR_CRANK_ROD_COMP	針棒クランクロッド総組	(1)
9		SB-1080024-00	BEARING	ころがり軸受	(1)
10		401-43076	NEEDLE_BAR_CRANK_ROD_ASM	針棒クランクロッド組	(1)
11		401-12093	NEEDLE_BAR_CRANK_ROD	針棒クランクロッド	(1)
12		401-12094	CRANK_ROD_BUSH	針棒クランクロッドブッシュ	(1)
13		402-50819	THREAD_TAKE_UP_ASM_A	天秤(組)A	(1)
14		SB-1080024-00	BEARING	ころがり軸受	(1)
15		402-50820	THREAD_TAKE_UP_ASM	天秤(組)	(1)
16		402-50782	CRANK_THREAD_TAKE_UP	リンク天秤	(1)
17		105-46901	BUSH	ブッシュ	(1)
18		402-41725	LOWER FEED CONNECTING TRIANGLE	下送り連結三角てこ	1
19		SM-8060812-TP	SCREW M6 L=8	トメネジ M6 L=8	2
20		400-34675	THREAD_GUIDE_ASM_E	ハライトオサエクミ	1
21		SM-1040750-TP	SCREW M4 L=7	サラコネジ M4 L=7	2
22		401-69689	THREAD_GUIDE_A	糸案内A	1
23		402-77603	THREAD_GUIDE_BRACKET	糸案内取付板	1
24		SM-6040860-TP	SCREW M4 L=8	ヒラネジ	2
25		402-77605	THREAD_GUIDE_D	糸案内D	1
26		SM-5040550-TP	SCREW M4 L=5	バインドネジ	1
27		TA-1900502-R0	RUBBER PLUG	トメセン	1
28	#01	402-50747	BED_COVER_A	ベッドカバーA	1
29	#02	402-50747	BED_COVER_A	ベッドカバーA	2
30	#01	402-50775	BED_COVER_B	ベッドカバーB	1
		NOTE(注記)	#01....FOR PLC-2710NVM-7 #02....FOR PLC-2760NVM-7	PLC-2710NVM-7 用 PLC-2760NVM-7 用	

ALL PARTS OTHER THAN THE ABOVE ARE SAME AS THOSE USED IN PLC-2700 SERIES STANDARD MODEL  
上記以外の部品は、PLC-2700 シリーズの標準機種と同じです。

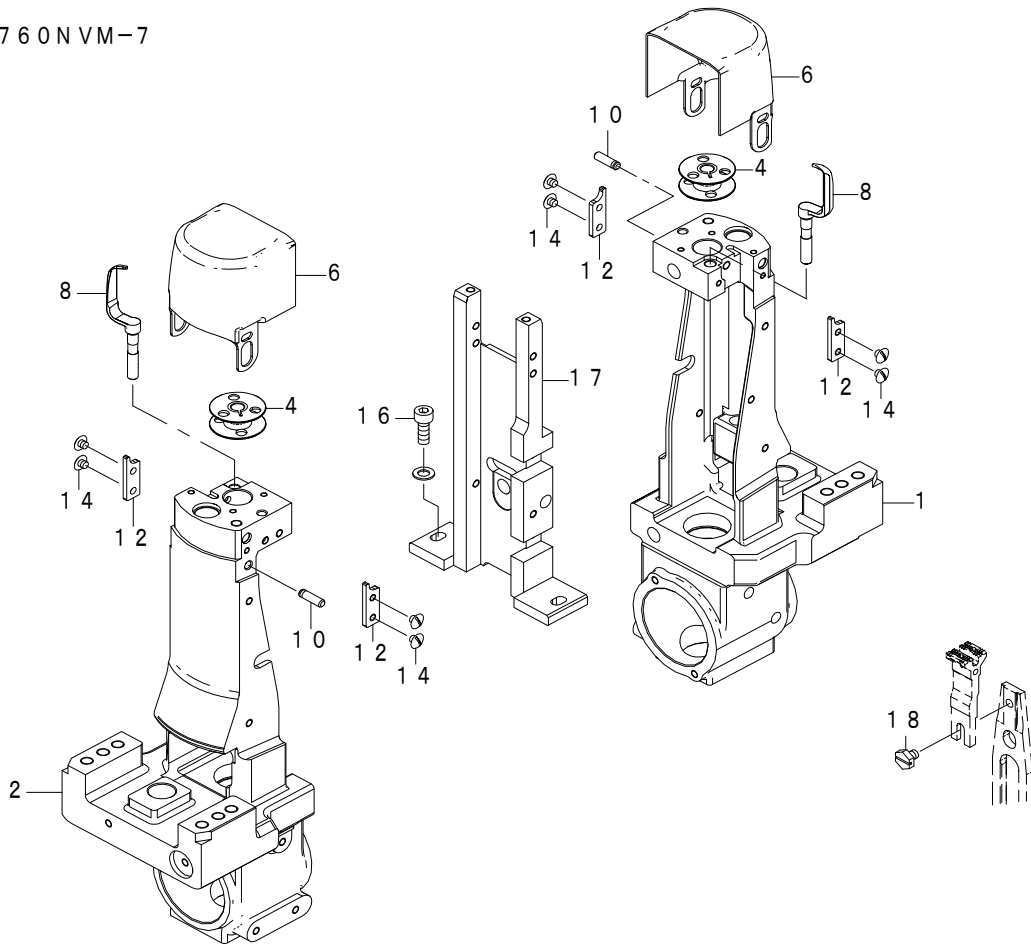
## 2. EXCLUSIVE PARTS FOR PLC-2700NVM SERIES (2)

PLC-2700NVM シリーズ専用部品 (2)

PLC-2710NVM-7



PLC-2760NVM-7



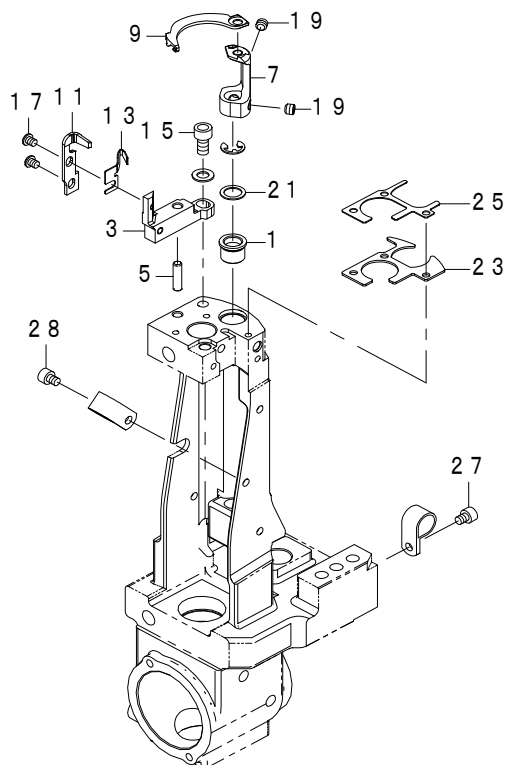
REF.NO	NOTE	PART NO	DESCRIPTION	品名	Qty
1		402-50822	HOOK_SHAFT_BASE_R_COMPONENTS	釜軸台右(組)	1
2	#02	402-50823	HOOK_SHAFT_BASE_L_COMPONENTS	釜軸台左(組)	1
3	#01	107-59603	ALUMINUM BOBBIN (DOUBLE-CUT)	アルミボビン (ローレットツキ)	1
4	#02	107-59603	ALUMINUM BOBBIN (DOUBLE-CUT)	アルミボビン (ローレットツキ)	2
5	#01	402-50738	HOOK_COVER	釜カバー	1
6	#02	402-50738	HOOK_COVER	釜カバー	2
7	#01	402-50737	OPENER	オープナー	1
8	#02	402-50737	OPENER	オープナー	2
9	#01	182-19006	DW PIN 4X14	DWピン 4X14	1
10	#02	182-19006	DW PIN 4X14	DWピン 4X14	2
11	#01	402-50761	H_C_STOPPER	釜カバーストップパー	2
12	#02	402-50761	H_C_STOPPER	釜カバーストップパー	4
13	#01	SS-5090330-SP	SCREW 9/64-40 L= 3.2	トラスネジ 9/64-40 L=3.2	4
14	#02	SS-5090330-SP	SCREW 9/64-40 L= 3.2	トラスネジ 9/64-40 L=3.2	8
15	#01	402-50764	FEED_LEVER_BASE	送りてこ台	1
16		SM-6051452-TP	SCREW_M5_L14	ロックワッシャーボルト M5 L=14	2
17	#02	402-50743	FEED_LEVER_BASE	送りてこ台	1
18		SS-9110540-CP	SCREW 11/64-40 L=5.3	ロックワッシャーボルト 11/64-40 L=5.3	1
		NOTE(注記)	#01....FOR PLC-2710NVM-7 #02....FOR PLC-2760NVM-7	PLC-2710NVM-7用 PLC-2760NVM-7用	

ALL PARTS OTHER THAN THE ABOVE ARE SAME AS THOSE USED IN PLC-2700  
SERIES STANDARD MODEL  
上記以外の部品は、PLC-2700 シリーズの標準機種と同じです。

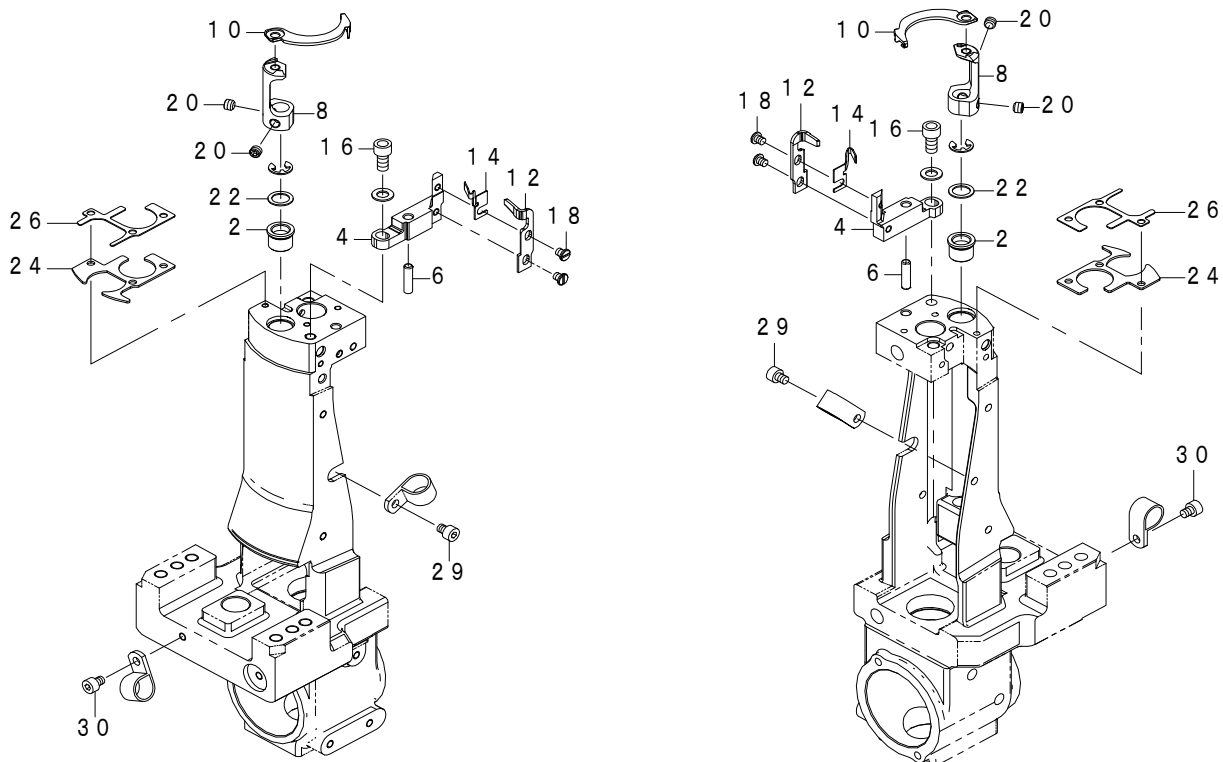
### 3. EXCLUSIVE PARTS FOR PLC-2700NVM SERIES (3)

PLC-2700NVM シリーズ専用部品 (3)

PLC-2710NVM-7



PLC-2760NVM-7





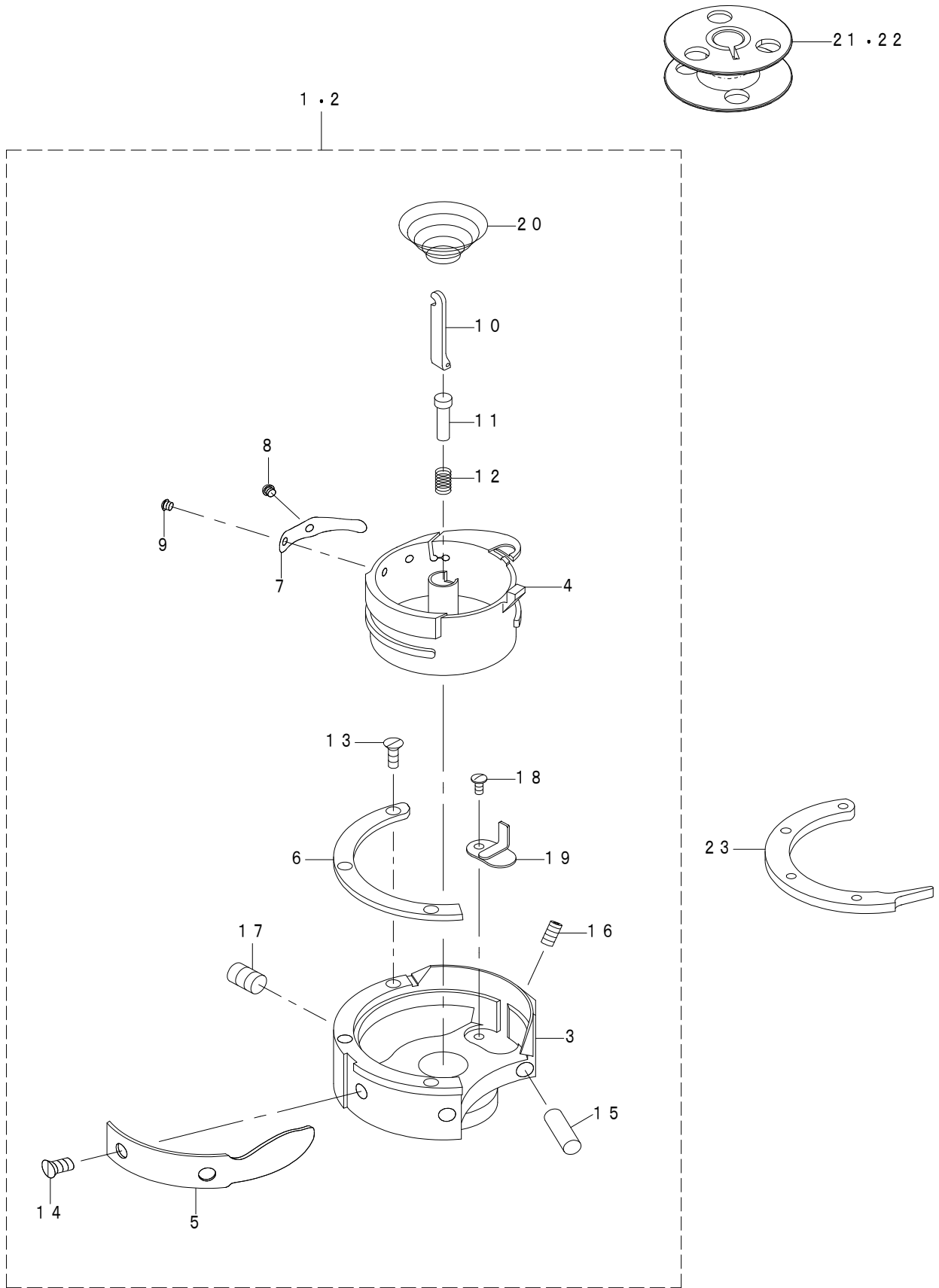
REF.NO	NOTE	PART NO	DESCRIPTION	品名	Qty
1	#01	402-50811	BUSHING_M_KNIFE_SHAFT	動メス軸メタル	1
2	#02	402-50811	BUSHING_M_KNIFE_SHAFT	動メス軸メタル	2
3	#01	402-50745	F_KNIFE_BASE	固定メス台	1
4	#02	402-50745	F_KNIFE_BASE	固定メス台	2
5	#01	B1505-804-000	HINGE SHAFT	オサエウデ ヒンジジク	1
6	#02	B1505-804-000	HINGE SHAFT	オサエウデ ヒンジジク	2
7	#01	402-50744	M_KNIFE_BASE	動メス取付台	1
8	#02	402-50744	M_KNIFE_BASE	動メス取付台	2
9	#01	402-50739	MOVING_KNIFE	動メス	1
10	#02	402-50739	MOVING_KNIFE	動メス	2
11	#01	402-50741	FIXED_KNIFE	固定メス	1
12	#02	402-50741	FIXED_KNIFE	固定メス	2
13	#01	402-50740	CLAMP_SPRING	クランプばね	1
14	#02	402-50740	CLAMP_SPRING	クランプばね	2
15	#01	SM-6051052-TP	SCREW M5 L=10	ロッククアナ ボルト M5 L=10	1
16	#02	SM-6051052-TP	SCREW M5 L=10	ロッククアナ ボルト M5 L=10	2
17	#01	SS-6090420-SP	SCREW 9/64-40 L=4.0	ヒラネジ 9/64-40 L=4	2
18	#02	SS-6090420-SP	SCREW 9/64-40 L=4.0	ヒラネジ 9/64-40 L=4	4
19	#01	SM-8050412-TP	SCREW M5 L=4	トメネジ M5 L=4	2
20	#02	SM-8050412-TP	SCREW M5 L=4	トメネジ M5 L=4	4
21	#01	WP-0820516-SP	WASHER 11.6X8.2X0.6	ヒラザガネ 8.2X11.6X0.6	1
22	#02	WP-0820516-SP	WASHER 11.6X8.2X0.6	ヒラザガネ 8.2X11.6X0.6	2
23	#01	402-50750	FELT_TRM	還流フェルト(糸切用)	1
24	#02	402-50750	FELT_TRM	還流フェルト(糸切用)	2
25	#01	402-50751	FELT HOLDER	還流フェルト押え	1
26	#02	402-50751	FELT HOLDER	還流フェルト押え	2
27	#01	SM-6040602-TP	SCREW M4X0.7 L=6	ロッククアナボルト M4X0.7 L=6	1
28	#01	SM-6040502-TP	SCREW M4X0.7 L=5	ロッククアナボルト M4X0.7 L=5	1
29	#02	SM-6040502-TP	SCREW M4X0.7 L=5	ロッククアナボルト M4X0.7 L=5	2
30	#02	SM-6040602-TP	SCREW M4X0.7 L=6	ロッククアナボルト M4X0.7 L=6	2

NOTE(注記) #01....FOR PLC-2710NVM-7 PLC-2710NVM-7 用  
#02....FOR PLC-2760NVM-7 PLC-2760NVM-7 用

ALL PARTS OTHER THAN THE ABOVE ARE SAME AS THOSE USED IN PLC-2700 SERIES STANDARD MODEL  
上記以外の部品は、PLC-2700 シリーズの標準機種と同じです。

#### 4. HOOK COMPONENTS

釜関係

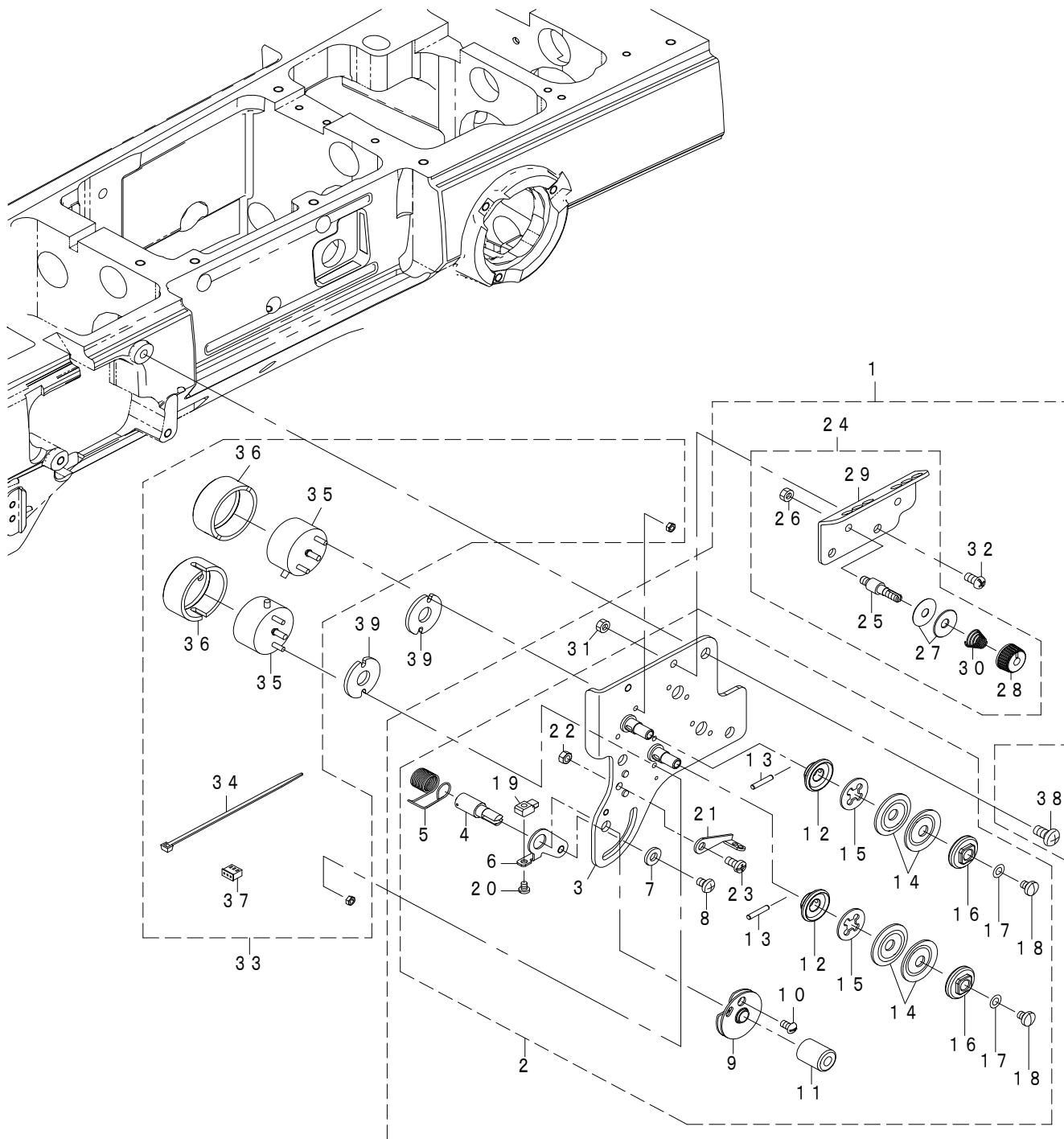


REF.NO	NOTE	PART NO	DESCRIPTION	品名	Qty
1	#01	402-34682	HOOK_ASM	1. 6倍釜 (組)	1
2	#02	402-34682	HOOK_ASM	1. 6倍釜 (組)	2
3		402-50787	OUTER_HOOK	外釜	(1)
4		402-50788	INNER_HOOK	内釜	(1)
5		402-50789	NEEDLE HOLDER	針受	(1)
6		400-75530	INNER_HOOK_PRESSER	内釜押え	(1)
7		402-50790	TENTION_SPRING_(0.5)	下糸調子ばね (0.5)	(1)
8		400-79899	ADJUSTING SCREW	下糸調子ばね調節ねじ	(1)
9		400-79900	TENTION SPRING SETSCREW	下糸調子ばね止めねじ	(1)
10		400-75534	BOBBIN_PRESSER	ボビン押え	(1)
11		400-79902	PRESSER LIFTER	押上げ	(1)
12		400-79903	PRESSER LIFTER SPRING	押上げばね	(1)
13		400-75537	PRESSER SETSCREW	内釜押え止めねじ	(3)
14		402-50791	NEEDLE HOLDER SETSCREW	針受止めねじ	(2)
15		402-50792	NEEDLE HOLDER ADJUSTING SCREW	針受調節ねじ	(1)
16		402-50793	SLIDE PIN	針受調整用スライドピン	(1)
17		400-75542	OUTER_HOOK SETSCREW	外釜止めねじ	(2)
18		400-75547	OIL_COVER SETSCREW	油蓋止めねじ	(1)
19		400-75548	OIL_COVER	油蓋 (レース部)	(1)
20		400-79912	IDLING PRIVENTION SPRING	空転防止ばね	(1)
21	#03	107-59603	ALUMINUM BOBBIN (DOUBLE-CUT)	アルミボビン (ローレットツキ)	1
22	#04	107-59603	ALUMINUM BOBBIN (DOUBLE-CUT)	アルミボビン (ローレットツキ)	2
23	#05	402-77910	INNER HOOK PRESSER WITH HORN	角付き内釜押え	1
		NOTE(注記)	#01....FOR PLC-2710NVM-7	PLC-2710NVM-7 用	
			#02....FOR PLC-2760NVM-7	PLC-2760NVM-7 用	
			#03....FOR PLC-2710NVM-7	PLC-2710NVM-7 用	
			(ACCESSORIE PARTS)	(付属品)	
			#04....FOR PLC-2760NVM-7	PLC-2760NVM-7 用	
			(ACCESSORIE PARTS)	(付属品)	
			#05....OPTIONAL PARTS	オプション部品	

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## 5. THREAD TENSION COMPONENTS (FOR PLC-2710NVM-7)

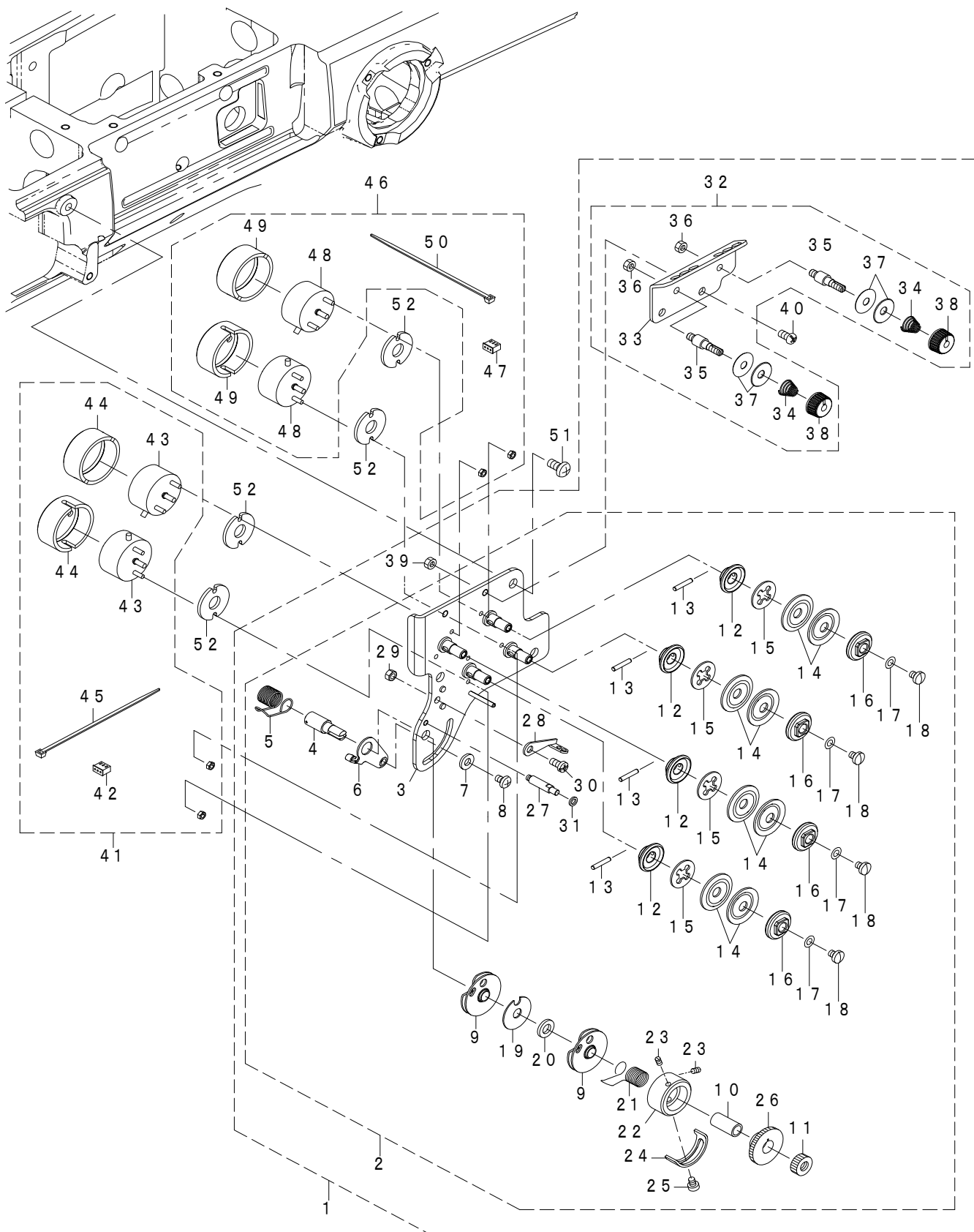
糸調子関係 (PLC - 2710 NVM - 7用)



REF.NO	NOTE	PART NO	DESCRIPTION	品名	Qty
1		402-59703	THREAD_TENSION_ASSY	糸調子(総組)	1
2		402-59702	THREAD_TENSION_PLATE_ASM	糸調子板(組)	(1)
3		401-91363	ASSY_TENSION_BASE_PLATE	糸調子板(組)	(1)
4		103-20109	SCREW STUD	糸取ばね軸	(1)
5	☆	107-02405	THREAD TAKE-UP SPRING	糸取ばね	(1)
6		401-96348	THREAD_TENSION_BRACKET_A	糸取りばね調節板A	(1)
7		WP-0501016-SD	WASHER 5X10.5X1	パネル取付け平座金	(1)
8		SS-4110615-SP	SCREW 11/64-40 L=6	なべ小ねじ 11/64-40 L=6	(1)
9		B3137-527-0A0	TAKE-UP SPRING GUIDE ASM.	糸取ばね案内組	(1)
10		SS-3090710-TP	SCREW 9/64-40 L=7	丸ねじ 9/64-40 L=7	(1)
11		103-20208	THRED TENSION STUD NUT	糸取ばね軸ナット	(1)
12		401-92371	TENSION_DISC_PRESSER	糸調子皿押え	(2)
13		401-92373	TENSION_DISC_PRESSER_PIN	糸調子皿押えピン	(2)
14		229-21506	THREAD TENSION DISK	糸調子皿	(4)
15		401-74312	THREAD_TENSION_DISK_RUBBER	皿押えゴム	(2)
16		401-92372	THREAD_TENSION_NUT	糸調子ナット	(2)
17		WP-0430800-MZ	WASHER	平座金	(2)
18		SM-7040550-SP	SCREW M4 L=5	丸平ねじ M4 L=5	(2)
19		401-96349	THREAD_TENSION_BRACKET_B	糸取りばね調節板B	(1)
20		SM-6030450-TP	SCREW M3 L=4	平小ねじ M3 L=4	(1)
21		B3122-481-000	FRAME THREAD GUIDE	イトアンナイ	(1)
22		NM-6040001-SC	NUT M4X0.7 TYPE1	六角ナット M4X0.7 1種	(1)
23		SM-4040855-SP	SCREW	ナベネジ	(1)
24		401-91365	THREAD_GUIDE_PLATE_ASM	糸案内組	(1)
25		401-92375	THREAD_TENSION_POST_B	第一糸調子棒B	(1)
26		NS-6110310-SP	HEXAGONAL NUT 11/64-40	六角ナット 11/64-40	(1)
27		229-45802	THREAD TENSION DISK	第一糸調子皿	(2)
28		229-45703	THREAD TENSION NUT	第一糸調子ナット	(1)
29		401-92374	THREAD_GUIDE_PLATE_2860V	糸案内_2860V	(1)
30	☆	229-63409	THREAD TENSION SPRING	第一糸調子ばね	(1)
31		NS-6110310-SP	HEXAGONAL NUT 11/64-40	六角ナット 11/64-40	(2)
32		SS-4110815-SP	SCREW 11/64-40 L=8	なべねじ 11/64-40 L=8	(2)
33		401-92455	AT_SOLENOID_SET_1 ASM	ATソレノイド(組) 1	1
34		EA-9500B01-00	CABLE BAND	束線バンド	(1)
35		401-92454	AT_SOLENOID	ATソレノイド	(2)
36		401-92463	AT SOLENOID COVER	ATソレノイドカバー	(2)
37		HK-0165100-40	CONNECTOR	コネクタ	(1)
38		SM-4051001-SN	SCREW M5	なべ小ねじ M5X0.8 L=10	3
39		401-92383	SOLENOID_SPACER	ソレノイドスペーサ	2

## 6. THREAD TENSION COMPONENTS (FOR PLC-2760NVM-7)

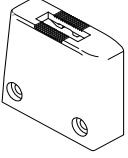
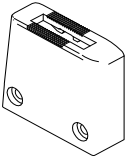
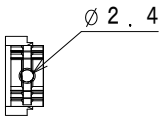
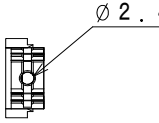
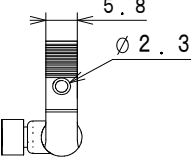
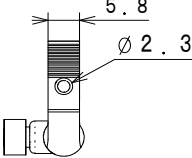
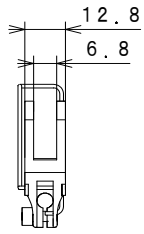
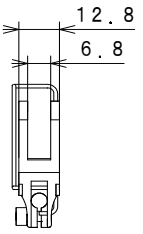
糸調子関係 (PLC - 2760 NVM - 7用)






REF.NO	NOTE	PART NO	DESCRIPTION	品名	Qty
1		402-71151	THREAD_TENSION_ASSY_2760NVM	糸調子(総組) 2760NVM	1
2		402-71152	THREAD_TENSION_PLATE_ASM_2760NVM	糸調子板(組) 2760NVM	(1)
3		401-91367	ASSY_TENSION_BASE_PLATE_2860V	糸調子板(組) 2860V	(1)
4		106-97605	THREAD TAKE-UP SPRING STUD	イトトリバネ ジク	(1)
5		107-02405	THREAD TAKE-UP SPRING	イトトリバネ	(1)
6		106-97506	THREAD TENSION BRACKET	イトトリバネ チョウセツイタ(A)	(1)
7		WP-0501016-SD	WASHER 5X10.5X1	パネルトリツケヒラザガネ	(1)
8		SS-4110615-SP	SCREW 11/64-40 L=6	ナベコネジ 11/64-40 L=6	(1)
9		B3137-527-0A0	TAKE-UP SPRING GUIDE ASM	イトトリバネ アンナイ クミ	(2)
10		B3141-527-000	PRESSER_COLLAR	イトトリバネ アンナイオサエ	(1)
11		226-17807	NUT	イトトリバネジクナット	(1)
12		401-92371	TENSION_DISC_PRESSER	糸調子皿押え	(4)
13		401-92373	TENSION_DISC_PRESSER_PIN	糸調子皿押えピン	(4)
14		229-21506	THREAD TENSION DISK	イトチヨウシザラ	(8)
15		401-74312	THREAD_TENSION_DISK_RUBBER	皿押えゴム	(4)
16		401-92372	THREAD_TENSION_NUT	糸調子ナット	(4)
17		WP-0430800-MZ	WASHER	ヒラザガネ	(4)
18		SM-7040550-SP	SCREW M4 L=5	マルヒラネジ M4 L=5	(4)
19		B3142-527-000	TAKE-UP SPRING GUIDE PLATE	イトトリバネ アンナイイタ	(1)
20		B3139-527-000	COLLAR	イトトリバネ ジクカラー	(1)
21		228-35805	TENSION SPRING(RIGHT) 0.8	イトトリバネ(ミギ) 0.8	(1)
22		226-17609	THREAD TENSION POST	イトトリバネカケドダイ	(1)
23		226-18904	SET SCREW	イトトリバネカケトメネジ	(2)
24		B3138-527-000	ADJUSTING PLATE B	イトトリバネ チョウセツイタB	(1)
25		SS-7090510-SP	SCREW 9/64-40 L=4.6	マルヒラネジ 9/64-40 L=4.6	(1)
26		226-17708	TAKE-UP SPRING GUIDE	イトトリバネカケ	(1)
27		B3143-527-000	TAKE-UP SPRING GUIDE STUD	イトトリバネ カケドダイジク	(1)
28		B3122-481-000	FRAME THREAD GUIDE	イトアンナイ	(1)
29		NM-6040001-SC	NUT M4X0.7 TYPE1	六角 ナット M4X0.7 1種	(1)
30		SM-4040855-SP	SCREW	ナベネジ	(1)
31		WP-0371036-SD	WASHER 3.7X6X1	ヒラザガネ 3.7X6X1	(1)
32		401-92380	THREAD_GUIDE_PLATE_ASM	糸案内(組)	(1)
33		401-92374	THREAD_GUIDE_PLATE_2860V	糸案内_2860V	(1)
34		229-63409	THREAD TENSION SPRING	ダイイチイトチヨウシバネ	(2)
35		401-92375	THREAD_TENSION_POST_B	第一糸調子棒B	(2)
36		NS-6110310-SP	HEXAGONAL NUT 11/64-40	ロックナット 11/64-40	(2)
37		229-45802	THREAD TENSION DISK	ダイイチイトチヨウシザラ	(4)
38		229-45703	THREAD TENSION NUT	ダイイチイトチヨウシナット	(2)
39		NS-6110310-SP	HEXAGONAL NUT 11/64-40	ロックナット 11/64-40	(2)
40		SS-4110815-SP	SCREW 11/64-40 L=8	ナベネジ 11/64-40 L=8	(2)
41		401-92455	AT_SOLENOID_SET_1_ASM	A Tソレノイド組1	1
42		HK-0165100-40	CONNECTOR	コネクタ	(1)
43		401-92454	AT_SOLENOID	A Tソレノイド	(2)
44		401-92463	AT SOLENOID COVER	A Tソレノイドカバー	(2)
45		EA-9500B01-00	CABLE BAND	ソクセンバンド	(1)
46		401-92456	AT_SOLENOID_SET_2_ASM	A Tソレノイド組2	1
47		HK-0165100-4A	CONNECTOR	コネクタ	(1)
48		401-92454	AT_SOLENOID	A Tソレノイド	(2)
49		401-92463	AT SOLENOID COVER	A Tソレノイドカバー	(2)
50		EA-9500B01-00	CABLE BAND	ソクセンバンド	(1)
51		SM-4051001-SN	SCREW M5	ナベコネジ M5X0.8 L=10	3
52		401-92383	SOLENOID_SPACER	ソレノイドスペーサ	4

## 7. PLC-2700NVM SERIES EXCHANGING GAUGE PARTS (1)

PLC-2700NVM SERIES 交換ゲージ部品 (1)

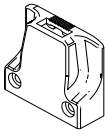
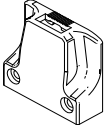
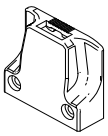
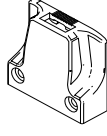
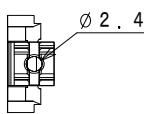
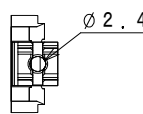
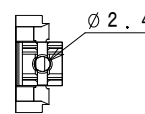
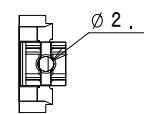
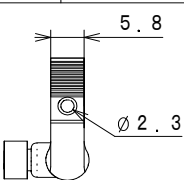
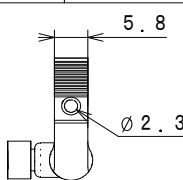
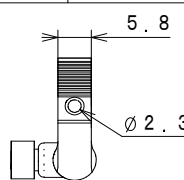
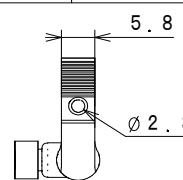
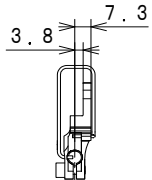
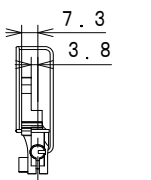
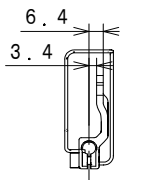
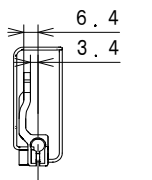
	STANDARD GAUGE SET (1-NEEDLE) 標準ゲージセット (1本針)		GAUGE SET FOR 1-NEEDLE PITCH 12mm ピッチ12mm用ゲージセット	
	Ref. No.	Part No.	Ref. No.	Part No.
		1	40271640	6
Throat plate 針板				
	Ref. No.	Part No.	Ref. No.	Part No.
	2	40250763	7	40271633
Feed dog 送り歯				
	Ref. No.	Part No.	Ref. No.	Part No.
	3	40250794	8	40250794
Feed foot asm. 送り足 (組)				
	Ref. No.	Part No.	Ref. No.	Part No.
	4	40250798	9	40250798
Presser foot asm. 押え足 (組)				
	Ref. No.	Part No.	Ref. No.	Part No.
	5	40017286	10	40017286


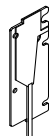
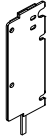
Feed lever base cover 送りてこ合カバー	Ref. No.	Part No.	
	11	40250772	
Feed lever base cover F asm. 側面カバーF (組)	Ref. No.	Part No.	
	12	40250767	
Feed lever base cover A asm. 側面カバーA (組)	Ref. No.	Part No.	
	13	40250769	



REF.NO	NOTE	PART NO	DESCRIPTION	品 名	Qty
1		402-71640	GAUGE_SET	標準ゲージセット (1本針)	1
2		402-50763	NEEDLE_PLATE	針板	(1)
3		402-50794	FEED_DOG	送り歯	(1)
4		402-50798	FEED_FOOT_ASM	送り足(組)	(1)
5		400-17286	PRESSER FOOT ASM.	オサエアシ(クミ)	(1)
6		402-71638	GAUGE_SET_P12	ピッチ12mm用ゲージセット	1
7		402-71633	NEEDLE_PLATE_P12	針板P12	(1)
8		402-50794	FEED_DOG	送り歯	(1)
9		402-50798	FEED_FOOT_ASM	送り足 (組)	(1)
10		400-17286	PRESSER FOOT ASM.	オサエアシ(クミ)	(1)
11		402-50772	FEED_LEVER_BASE_COVER	送りてご台カバー	1
12		402-50767	FEED_LEVER_BASE_COVER_F_ASM	側面カバーF (組)	1
13		402-50769	FEED_LEVER_BASE_COVER_A_ASM	側面カバーA (組)	1

**8. PLC-2700NVM SERIES EXCHANGING GAUGE PARTS (2)**  
 PLC-2700NVM SERIES 交換ゲージ部品 (2)

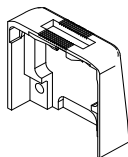
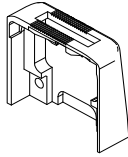
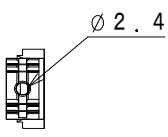
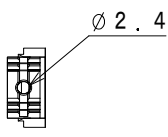
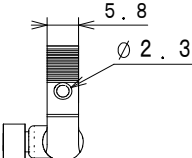
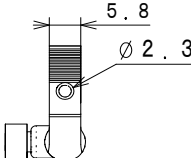
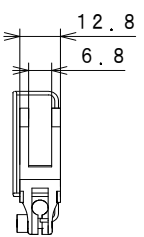
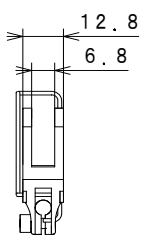
	Small turn gauge set A 小回り用ゲージセットA		Small turn gauge set B 小回り用ゲージセットB		Small turn gauge set C 小回り用ゲージセットC		Small turn gauge set D 小回り用ゲージセットD	
	Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.
	1	40271635	6	40271735	11	40271736	16	40271737
Throat plate 針板								
	Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.
	2	40250796	7	40250796	12	40250796	17	40250796
Feed dog 送り歯								
	Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.
	3	40250797	8	40250797	13	40250797	18	40250797
Feed foot asm. 送り足 (組)								
	Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.
	4	40277897	9	40277897	14	40277897	19	40277897
Presser foot asm. 押え足 (組)								
	Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.
	5	40250799	10	40161454	15	40271733	20	40277899


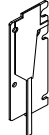
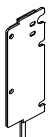
Feed lever base cover 送りてこ合カバー		
	Ref. No.	Part No.
	21	40250772
Feed lever base cover F asm. 側面カバーF (組)		
	Ref. No.	Part No.
	22	40250767
Feed lever base cover A asm. 側面カバーA (組)		
	Ref. No.	Part No.
	23	40250769

REF.NO	NOTE	PART NO	DESCRIPTION	品名	Qty
1		402-71635	GAUGE_SET_ST	小回り用ゲージセットA	1
2		402-50796	NEEDLE_PLATE_ST	針板ST	(1)
3		402-50797	FEED_DOG_ST	送り歯ST	(1)
4		402-77897	FEED_FOOT_ST_ASM	送り足ST (組)	(1)
5		402-50799	PRESSER_FOOT_RIGHT_ASM	押え足 (右片押え) (組)	(1)
6		402-71735	GAUGE_SET_ST_B	小回り用ゲージセットB	1
7		402-50796	NEEDLE_PLATE_ST	針板ST	(1)
8		402-50797	FEED_DOG_ST	送り歯ST	(1)
9		402-77897	FEED_FOOT_ST_ASM	送り足ST (組)	(1)
10		401-61454	PRESSER_FOOT_ASM	押え足 (左片押え) 組	(1)
11		402-71736	GAUGE_SET_ST_C	小回り用ゲージセットC	1
12		402-50796	NEEDLE_PLATE_ST	針板ST	(1)
13		402-50797	FEED_DOG_ST	送り歯ST	(1)
14		402-77897	FEED_FOOT_ST_ASM	送り足ST (組)	(1)
15		402-71733	PRESSER_FOOT_RIGHT_ASM	押え足 (右片押え) (組)	(1)
16		402-71737	GAUGE_SET_ST_D	小回り用ゲージセットD	1
17		402-50796	NEEDLE_PLATE_ST	針板ST	(1)
18		402-50797	FEED_DOG_ST	送り歯ST	(1)
19		402-77897	FEED_FOOT_ST_ASM	送り足ST (組)	(1)
20		402-77899	PRESSER_FOOT_LEFT_ASM	押え足 (左片押え) (組)	(1)
21		402-50772	FEED_LEVER_BASE_COVER	送りてこ台カバー	1
22		402-50767	FEED_LEVER_BASE_COVER_F_ASM	側面カバーF (組)	1
23		402-50769	FEED_LEVER_BASE_COVER_A_ASM	側面カバーA (組)	1

9. PLC-2700NVM SERIES EXCHANGING GAUGE PARTS (3)

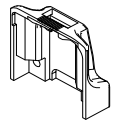
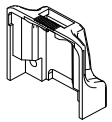
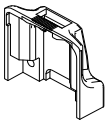
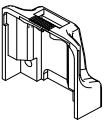
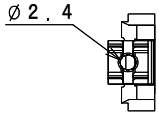
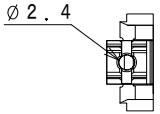
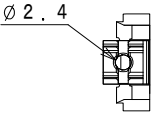
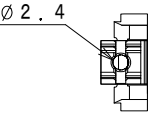
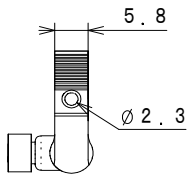
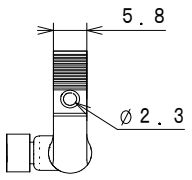
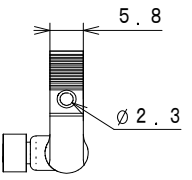
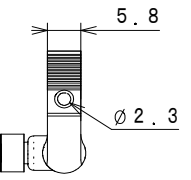
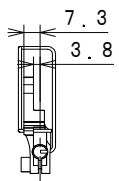
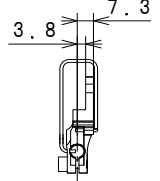
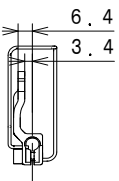
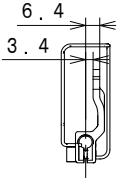
PLC-2700NVM SERIES 交換ゲージ部品 (3)


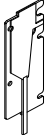

	GAUGE SET FOR LEFT HOOK 左釜用ゲージセット		GAUGE SET FOR LEFT HOOK PITCH 12mm 左釜ピッチ12mm用ゲージセット	
	Ref. No.	Part No.	Ref. No.	Part No.
		1	40271636	6
Throat plate 針板				
	Ref. No.	Part No.	Ref. No.	Part No.
	2	40271621	7	40271634
Feed dog 送り歯				
	Ref. No.	Part No.	Ref. No.	Part No.
	3	40271622	8	40271622
Feed foot asm. 送り足 (組)				
	Ref. No.	Part No.	Ref. No.	Part No.
	4	40250798	9	40250798
Presser foot asm. 押え足 (組)				
	Ref. No.	Part No.	Ref. No.	Part No.
	5	40017286	10	40017286

Feed lever base cover 送りてこ台カバー			
	Ref. No.	Part No.	
	11	40250772	
Feed lever base cover F asm. 側面カバーF (組)			
	Ref. No.	Part No.	
	12	40250767	
Feed lever base cover A asm. 側面カバーA (組)			
	Ref. No.	Part No.	
	13	40250769	

REF.NO	NOTE	PART NO	DESCRIPTION	品 名	Qty
1		402-71636	GAUGE_SET_LEFT	左釜用ゲージセット	1
2		402-71621	NEEDLE_PLATE_LEFT	針板 (左釜)	(1)
3		402-71622	FEED_DOG_LEFT	送り歯 (左釜)	(1)
4		402-50798	FEED_FOOT_ASM	送り足 (組)	(1)
5		400-17286	PRESSER FOOT ASM.	オサエアシ(クミ)	(1)
6		402-71639	GAUGE_SET_LEFT_P12	左釜ピッチ 12mm用ゲージセット	1
7		402-71634	NEEDLE_PLATE_LEFT_P12	針板 (左釜) P 1 2	(1)
8		402-71622	FEED_DOG_LEFT	送り歯 (左釜)	(1)
9		402-50798	FEED_FOOT_ASM	送り足 (組)	(1)
10		400-17286	PRESSER FOOT ASM.	オサエアシ(クミ)	(1)
11		402-50772	FEED_LEVER_BASE_COVER	送りてこ台カバー	1
12		402-50767	FEED_LEVER_BASE_COVER_F_ASM	側面カバーF (組)	1
13		402-50769	FEED_LEVER_BASE_COVER_A_ASM	側面カバーA (組)	1

**10. PLC-2700NVM SERIES EXCHANGING GAUGE PARTS (4)**  
 PLC-2700NVM SERIES 交換ゲージ部品 (4)

	Gauge set A for small turning left hook 左釜小回り用ゲージセットA		Gauge set B for small turning left hook 左釜小回り用ゲージセットB		Gauge set C for small turning left hook 左釜小回り用ゲージセットC		Gauge set D for small turning left hook 左釜小回り用ゲージセットD	
	Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.
	1	40271637	6	40271738	11	40271739	16	40271740
Throat plate 針板								
	Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.
	2	40271623	7	40271623	12	40271623	17	40271623
Feed dog 送り歯								
	Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.
	3	40271624	8	40271624	13	40271624	18	40271624
Feed foot asm. 送り足 (組)								
	Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.
	4	40277897	9	40277897	14	40277897	19	40277897
Presser foot asm. 押え足 (組)								
	Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.
	5	40161454	10	40250799	15	40277899	20	40271733

Feed lever base cover 送りてこ合カバー		
	Ref. No.	Part No.
	21	40250772
Feed lever base cover F asm. 側面カバーF (組)		
	Ref. No.	Part No.
	22	40250767
Feed lever base cover A asm. 側面カバーA (組)		
	Ref. No.	Part No.
	23	40250769

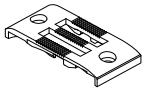
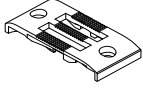
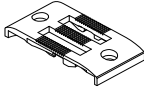
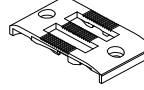
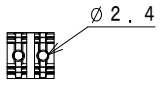
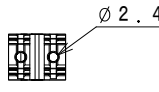
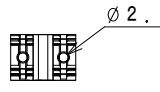
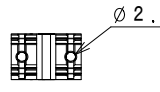
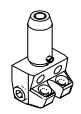
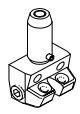
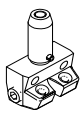
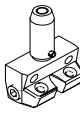
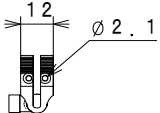
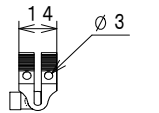
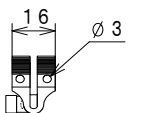
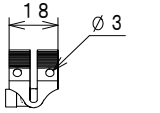
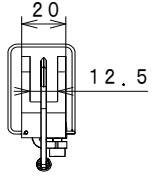
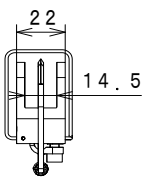
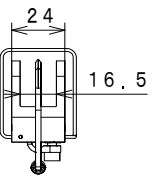
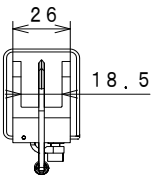
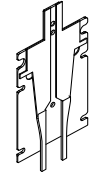
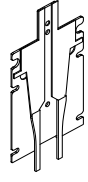
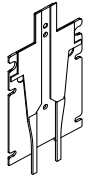
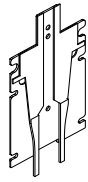
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1		402-71637	GAUGE_SET_LEFT_ST	左釜小回り用ゲージセットA	1
2		402-71623	NEEDLE_PLATE_LEFT_ST	針板(左釜)S T	(1)
3		402-71624	FEED_DOG_LEFT_ST	送り歯(左釜)S T	(1)
4		402-77897	FEED_FOOT_ST_ASM	送り足S T (組)	(1)
5		401-61454	PRESSER_FOOT_ASM	押え足 (左片押え) 組	(1)
6		402-71738	GAUGE_SET_LEFT_ST_B	左釜小回り用ゲージセットB	1
7		402-71623	NEEDLE_PLATE_LEFT_ST	針板(左釜)S T	(1)
8		402-71624	FEED_DOG_LEFT_ST	送り歯(左釜)S T	(1)
9		402-77897	FEED_FOOT_ST_ASM	送り足S T (組)	(1)
10		402-50799	PRESSER_FOOT_RIGHT_ASM	押え足 (右片押え) (組)	(1)
11		402-71739	GAUGE_SET_LEFT_ST_C	左釜小回り用ゲージセットC	1
12		402-71623	NEEDLE_PLATE_LEFT_ST	針板(左釜)S T	(1)
13		402-71624	FEED_DOG_LEFT_ST	送り歯(左釜)S T	(1)
14		402-77897	FEED_FOOT_ST_ASM	送り足S T (組)	(1)
15		402-77899	PRESSER_FOOT_LEFT_ASM	押え足 (左片押え) (組)	(1)
16		402-71740	GAUGE_SET_LEFT_ST_D	左釜小回り用ゲージセットD	1
17		402-71623	NEEDLE_PLATE_LEFT_ST	針板(左釜)S T	(1)
18		402-71624	FEED_DOG_LEFT_ST	送り歯(左釜)S T	(1)
19		402-77897	FEED_FOOT_ST_ASM	送り足S T (組)	(1)
20		402-71733	PRESSER_FOOT_RIGHT_ASM	押え足 (右片押え) (組)	(1)
21		402-50772	FEED_LEVER_BASE_COVER	送りてこ台カバー	1
22		402-50767	FEED_LEVER_BASE_COVER_F_ASM	側面カバーF (組)	1
23		402-50769	FEED_LEVER_BASE_COVER_A_ASM	側面カバーA (組)	1

# 11. PLC-2700NVM SERIES EXCHANGING GAUGE PARTS (5)

## PLC-2700NVM SERIES 交換ゲージ部品 (5)

STANDARD GAUGE SET (NEEDLE WIDTH 6mm, 12mm IS AN OPTIONAL GAUGE)

標準ゲージセット (針幅 6mm, 12mmはオプションゲージ)

	GAUGE SET (6mm)		GAUGE SET (8mm)		GAUGE SET (10mm)		GAUGE SET (12mm)	
	Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.
		1	40271613	8	40271614	15	40271615	22
Throat plate 針板								
	Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.
	2	40250777	9	40250746	16	40250824	23	40271157
Feed dog 送り歯								
	Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.
	3	40250778	10	40250848	17	40250825	24	40271158
Needle clamp 針留め								
	Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.
	4	40218728	11	40216775	18	40218701	25	40231869
Feed foot asm. 送り足 (組)								
	Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.
	5	40038854	12	40067204	19	40039271	26	40095750
Presser foot asm. 押え足 (組)								
	Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.
	6	40038810	13	40038808	20	40038806	27	40038802
Feed lever base cover asm. 側面カバー (組)								
	Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.
	7	40250781	14	40250780	21	40250826	28	40271160



REF.NO	NOTE	PART NO	DESCRIPTION	品 名	Qty
1		402-71613	GAUGE_SET_6MM	ゲージセット (6mm)	1
2		402-50777	NEEDLE_PLATE_6MM	針板_6mm	(1)
3		402-50778	FEED_DOG_6MM	送り歯_6mm	(1)
4		402-18728	NEEDLE_CLAMP_6MM_ASM	針留め_6mm_組	(1)
5		400-38854	FEED FOOT FOR GUIDE(6MM)ASM.	ガイド用送り足 (6mm) (組)	(1)
6		400-38810	PRESSER FOOT WITH GUIDE(6MM)ASM.	センターガイドツキオサエアシ(6MM)(クミ)	(1)
7		402-50781	FEED_LEVER_BASE_COVER_6MM_ASM	側面カバー (組) _6mm	(2)
8		402-71614	GAUGE_SET_8MM	ゲージセット (8mm)	1
9		402-50746	NEEDLE_PLATE_8MM	針板_8mm	(1)
10		402-50848	FEED_DOG_8MM	送り歯_8mm	(1)
11		402-16775	NEEDLE_CLAMP_8MM_ASM	針留め_8mm_組	(1)
12		400-67204	FEED FOOT FOR GUIDE(8MM)ASM.	ガイド用送り足 (8mm) (組)	(1)
13		400-38808	PRESSER FOOT WITH GUIDE(8MM)ASM.	センターガイドツキオサエアシ(8MM)(クミ)	(1)
14		402-50780	FEED_LEVER_BASE_COVER_8MM_ASM	側面カバー (組) _8mm	(2)
15		402-71615	GAUGE_SET_10MM	ゲージセット (10mm)	1
16		402-50824	NEEDLE_PLATE_10MM	針板_10mm	(1)
17		402-50825	FEED_DOG_10MM	送り歯_10mm	(1)
18		402-18701	NEEDLE_CLAMP_10MM_ASM	針留め_10mm_組	(1)
19		400-39271	FEED FOOT FOR GUIDE(10MM 60L) ASM.	ガイドヨウオクリアシ(10MM_60L)(クミ)	(1)
20		400-38806	PRESSER FOOT WITH GUIDE(10MM)ASM.	センターガイドツキオサエアシ(10MM)(クミ)	(1)
21		402-50826	FEED_LEVER_BASE_COVER_10MM_ASM	側面カバー (組) _10mm	(2)
22		402-71616	GAUGE_SET_12MM	ゲージセット (12mm)	1
23		402-71157	NEEDLE_PLATE_12MM	針板_12mm	(1)
24		402-71158	FEED_DOG_12MM	送り歯_12mm	(1)
25		402-31869	NEEDLE_CLAMP_12MM_ASM	針留め_12mm_組	(1)
26		400-95750	FEED FOOT FOR GUIDE(12MM 60L)ASM.	ガイド用送り足(12MM_60L)(組)	(1)
27		400-38802	PRESSER FOOT WITH GUIDE(12MM)ASM.	センターガイドツキオサエアシ(12MM)(クミ)	(1)
28		402-71160	FEED_LEVER_BASE_COVER_12MM_ASM	側面カバー (組) _12mm	(2)

## 12. PLC-2700NVM SERIES EXCHANGING GAUGE PARTS (6)

### PLC-2700NVM SERIES 交換ゲージ部品 (6)

OPTIONAL GAUGE SET FOR PITCH 12mm  
オプションゲージセット ピッチ 12mm用

	GAUGE SET P12 (6mm)		GAUGE SET P12 (8mm)		GAUGE SET P12 (10mm)		GAUGE SET P12 (12mm)	
	Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.
		1	40271625	8	40271626	15	40271627	22
Throat plate 針板								
	Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.
	2	40271629	9	40271630	16	40271631	23	40271632
Feed dog 送り歯								
	Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.
	3	40250778	10	40250848	17	40250825	24	40271158
Needle clamp 針留め								
	Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.
	4	40218728	11	40216775	18	40218701	25	40231869
Feed foot asm. 送り足 (組)								
	Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.
	5	40038854	12	40067204	19	40039271	26	40095750
Presser foot asm. 押え足 (組)								
	Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.
	6	40038810	13	40038808	20	40038806	27	40038802
Feed lever base cover asm. 側面カバー (組)								
	Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.
	7	40250781	14	40250780	21	40250826	28	40271160

REF.NO	NOTE	PART NO	DESCRIPTION	品 名	Qty
1		402-71625	GAUGE_SET_P12_6MM	ゲージセットP12 (6mm)	1
2		402-71629	NEEDLE_PLATE_P12_6MM	針板P12 (6mm)	(1)
3		402-50778	FEED_DOG_6MM	送り歯_6mm	(1)
4		402-18728	NEEDLE_CLAMP_6MM_ASM	針留め_6mm_組	(1)
5		400-38854	FEED FOOT FOR GUIDE(6MM)ASM.	ガイドヨウオクリアシ(6MM)(クミ)	(1)
6		400-38810	PRESSER FOOT WITH GUIDE(6MM)ASM.	センターガイドツキオサエアシ(6MM)(クミ)	(1)
7		402-50781	FEED_LEVER_BASE_COVER_6MM_ASM	側面カバー (組) _6mm	(2)
8		402-71626	GAUGE_SET_P12_8MM	ゲージセットP12 (8mm)	1
9		402-71630	NEEDLE_PLATE_P12_8MM	針板P12 (8mm)	(1)
10		402-50848	FEED_DOG_8MM	送り歯_8mm	(1)
11		402-16775	NEEDLE_CLAMP_8MM_ASM	針留め_8mm_組	(1)
12		400-67204	FEED FOOT FOR GUIDE(8MM)ASM.	ガイド用送り足 (8mm) (組)	(1)
13		400-38808	PRESSER FOOT WITH GUIDE(8MM)ASM.	センターガイドツキオサエアシ(8MM)(クミ)	(1)
14		402-50780	FEED_LEVER_BASE_COVER_8MM_ASM	側面カバー (組) _8mm	(2)
15		402-71627	GAUGE_SET_P12_10MM	ゲージセットP12 (10mm)	1
16		402-71631	NEEDLE_PLATE_P12_10MM	針板P12 (10mm)	(1)
17		402-50825	FEED_DOG_10MM	送り歯_10mm	(1)
18		402-18701	NEEDLE_CLAMP_10MM_ASM	針留め_10mm_組	(1)
19		400-39271	FEED FOOT FOR GUIDE(10MM 60L) ASM.	ガイドヨウオクリアシ(10MM_60L)(クミ)	(1)
20		400-38806	PRESSER FOOT WITH GUIDE(10MM)ASM.	センターガイドツキオサエアシ(10MM)(クミ)	(1)
21		402-50826	FEED_LEVER_BASE_COVER_10MM_ASM	側面カバー (組) _10mm	(2)
22		402-71628	GAUGE_SET_P12_12MM	ゲージセットP12 (12mm)	1
23		402-71632	NEEDLE_PLATE_P12_12MM	針板P12 (12mm)	(1)
24		402-71158	FEED_DOG_12MM	送り歯_12mm	(1)
25		402-31869	NEEDLE_CLAMP_12MM_ASM	針留め_12mm_組	(1)
26		400-95750	FEED FOOT FOR GUIDE(12MM 60L)ASM.	ガイド用送り足(12MM_60L)(組)	(1)
27		400-38802	PRESSER FOOT WITH GUIDE(12MM)ASM.	センターガイドツキオサエアシ(12MM)(クミ)	(1)
28		402-71160	FEED_LEVER_BASE_COVER_12MM_ASM	側面カバー (組) _12mm	(2)

### 13. PLC-2700NVM SERIES EXCHANGING GAUGE PARTS (7)

#### PLC-2700NVM SERIES 交換ゲージ部品 (7)

OPTIONAL GAUGE SET FOR WITH PNEUMATIC CENTER GUIDE

オプションゲージセット エア式センターガイド付き用

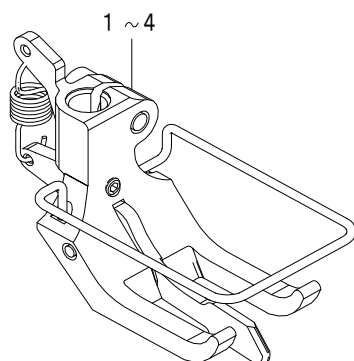
	GAUGE SET P12 (6mm)		GAUGE SET P12 (8mm)		GAUGE SET P12 (10mm)		GAUGE SET P12 (12mm)		
	Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.	
		1	40271617	8	40271618	15	40271619	22	40271620
Throat plate 針板									
	Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.	
	2	40250777	9	40250746	16	40250824	23	40271157	
Feed dog 送り歯									
	Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.	
	3	40250778	10	40250848	17	40250825	24	40271158	
Needle clamp 針留め									
	Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.	
	4	40218728	11	40216775	18	40218701	25	40231869	
Feed foot asm. 送り足 (組)									
	Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.	
	5	40256610	12	40256478	19	40256611	26	40263007	
Presser foot asm. 押え足 (組)									
	Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.	
	6	40257258	13	40257248	20	40257257	27	40263267	
Feed lever base cover asm. 側面カバー (組)									
	Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.	
	7	40250781	14	40250780	21	40250826	28	40271160	
ACCESSORIES SET NV 付属品セットNV	See the figure below 下図参照								
	Ref. No.	Part No.							
	29	40269204							

ACCESSORIES SET NV 付属品セットNV		SOLENOID VALVE ASM 電磁弁 (組)	FILTER REGULATOR ASM フィルタレギュレータ (組)	URETHANE TUBE BLACK ポリウレタンチューブ黒 4x2.5			
Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.	Ref. No.	Part No.
29	40269204	30	40267733	31	40198456	32	BT0400251EB

REF.NO	NOTE	PART NO	DESCRIPTION	品名	Qty
1		402-71617	OPTION_GAUGE_SET_6MM_NVM	オプションゲージセット(6mm)NVM	1
2		402-50777	NEEDLE_PLATE_6MM	針板_6mm	(1)
3		402-50778	FEED_DOG_6MM	送り歯_6mm	(1)
4		402-18728	NEEDLE_CLAMP_6MM_ASM	針留め_6mm_組	(1)
5		402-56610	COMPENSATING_FOOT_6MM	コンペンセート送り足_6mm	(1)
6		402-57258	PRESSURE_FOOT_WITH_GUIDE_6MM	エア式センターガイド付き押さえ足_6mm	(1)
7		402-50781	FEED_LEVER_BASE_COVER_6MM_ASM	側面カバー(組)_6mm	(2)
8		402-71618	OPTION_GAUGE_SET_8MM_NVM	オプションゲージセット(8mm)NVM	1
9		402-50746	NEEDLE_PLATE_8MM	針板_8mm	(1)
10		402-50848	FEED_DOG_8MM	送り歯_8mm	(1)
11		402-16775	NEEDLE_CLAMP_8MM_ASM	針留め_8mm_組	(1)
12		402-56478	COMPENSATING_FOOT_8MM	コンペンセート送り足_8mm	(1)
13		402-57248	PRESSURE_FOOT_WITH_GUIDE_8MM	エア式センターガイド付き押さえ足_8mm	(1)
14		402-50780	FEED_LEVER_BASE_COVER_8MM_ASM	側面カバー(組)_8mm	(2)
15		402-71619	OPTION_GAUGE_SET_10MM_NVM	オプションゲージセット(10mm)NVM	1
16		402-50824	NEEDLE_PLATE_10MM	針板_10mm	(1)
17		402-50825	FEED_DOG_10MM	送り歯_10mm	(1)
18		402-18701	NEEDLE_CLAMP_10MM_ASM	針留め_10mm_組	(1)
19		402-56611	COMPENSATING_FOOT_10MM	コンペンセート送り足_10mm	(1)
20		402-57257	PRESSURE_FOOT_WITH_GUIDE_10MM	エア式センターガイド付き押さえ足_10mm	(1)
21		402-50826	FEED_LEVER_BASE_COVER_10MM_ASM	側面カバー(組)_10mm	(2)
22		402-71620	OPTION_GAUGE_SET_12MM_NVM	オプションゲージセット(12mm)NVM	1
23		402-71157	NEEDLE_PLATE_12MM	針板_12mm	(1)
24		402-71158	FEED_DOG_12MM	送り歯_12mm	(1)
25		402-31869	NEEDLE_CLAMP_12MM_ASM	針留め_12mm_組	(1)
26		402-63007	COMPENSATING_FOOT_12MM	コンペンセート送り足_12mm	(1)
27		402-63267	PRESSURE_FOOT_WITH_GUIDE_12MM	エア式センターガイド付き押さえ足_12mm	(1)
28		402-71160	FEED_LEVER_BASE_COVER_12MM_ASM	側面カバー(組)_12mm	(2)
29		402-69204	ACCESSORIES_SET_NV	付属品セット_NV	1
30		402-67733	SOLENOID_VALVE_ASM	電磁弁組	(1)
31		401-98456	FILTER_REGULATOR_ASM	フィルタレギュレータ組	(1)
32		BT-0400251-EB	URETHANE TUBE BLACK 4X2.5	ポリウレタン チューブ 黒 4×2.5	(2.5)

#### 14. PLC-2700NVM SERIES OPTIONAL GAUGE PARTS (2-NEEDLE OPTIONAL GAUGE)

PLC-2700NVM SERIES オプションゲージ部品 (2本針 オプションゲージ)

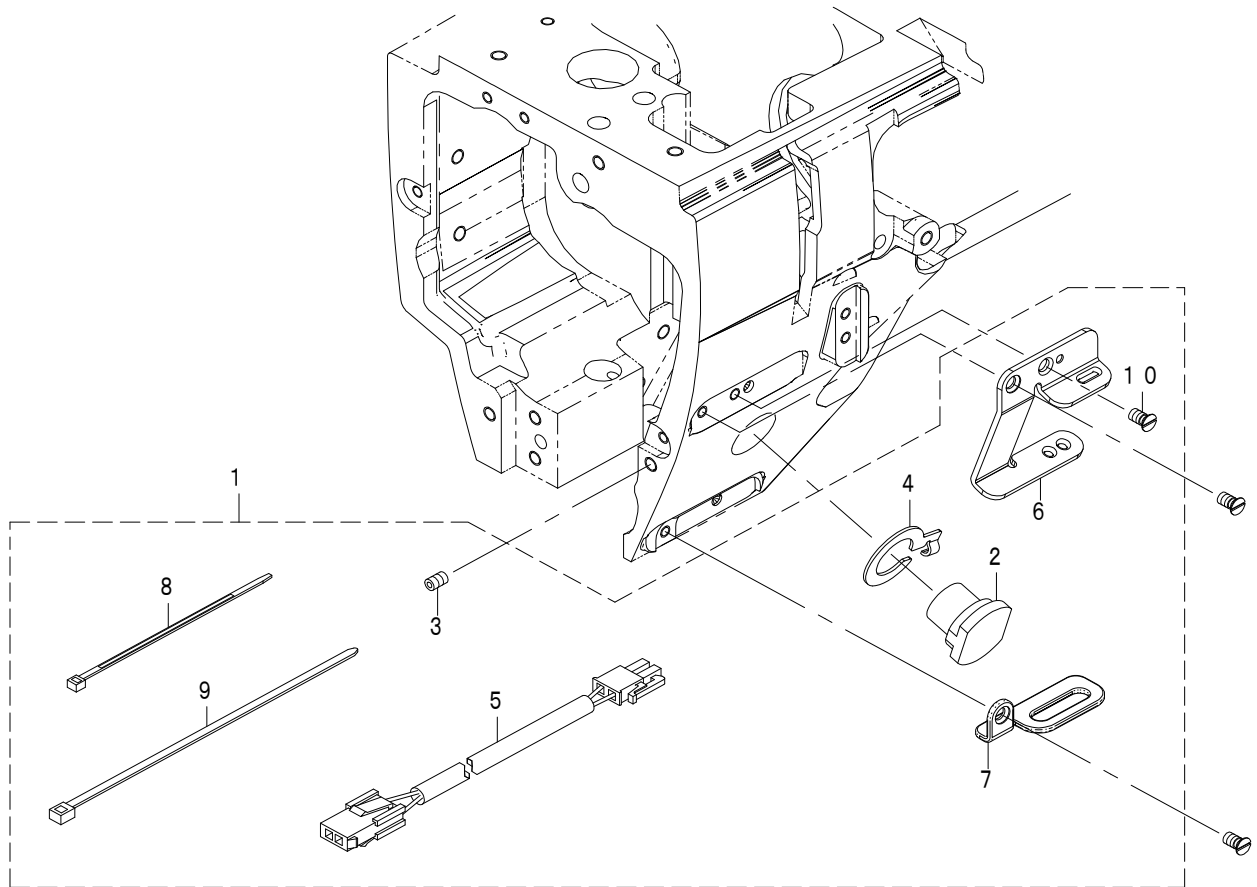


※エア式センターガイド付き押え足を使わずにコンペンセート送り足を付ける場合は  
合わせてこの押え足に交換する。

REF.NO	NOTE	PART NO	DESCRIPTION	品 名	Qty
1		402-65196	PRESSER_FOOT_WITH_GUIDE_ASM_6	センターガイド付き押え足組__6	1
2		402-65198	PRESSER_FOOT_WITH_GUIDE_ASM_8	センターガイド付き押え足組__8	1
3		402-65200	PRESSER_FOOT_WITH_GUIDE_ASM_10	センターガイド付き押え足組__10	1
4		402-65202	PRESSER_FOOT_WITH_GUIDE_ASM_12	センターガイド付き押え足組__12	1

## 15. THREAD GRIPPING DEVICE COMPONENTS

糸掴み装置関係



REF.NO	NOTE	PART NO	DESCRIPTION	品名	Qty
1		402-77902	THREAD_CLAMP_SET	糸掴み装置セット	1
2		402-20212	THREAD_NIPPER_SOLENOID	糸掴みソレノイド	(1)
3		SM-8050612-TP	SCREW M5X6	トメネジ M5X6	(1)
4		402-50695	SOLENOID_CABLE HOLDER	糸掴みSOLケーブル押え	(1)
5		401-49304	TC SOLENOID RELAY CABLE ASM	糸掴みソレノイド中継ケーブル組	(1)
6		402-57577	NIPPER_THREAD_GUIDE_V	ニッパー糸案内	(1)
7		401-69642	THREAD_GUIDE_B	糸案内_B	(1)
8		EA-9500B01-00	CABLE BAND	ソクセンバンド	(4)
9		EA-9500B02-00	CABLE BAND	ソクセンバンド	(3)
10		SM-1040750-TP	SCREW M4 L=7	サラコネジ M4 L=7	(1)

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B1505-804-000	6	5	103-20208	10	11	401-91367	12	3	402-50769	14	13
B1505-804-000	6	6	105-46901	2	17	401-92371	10	12	402-50769	16	23
B3122-481-000	10	21	106-97506	12	6	401-92371	12	12	402-50769	18	13
B3122-481-000	12	28	106-97605	12	4	401-92372	10	16	402-50769	20	23
B3137-527-0A0	10	9	107-02405	10	5	401-92372	12	16	402-50772	14	11
B3137-527-0A0	12	9	107-02405	12	5	401-92373	10	13	402-50772	16	21
B3138-527-000	12	24	107-21504	2	5	401-92373	12	13	402-50772	18	11
B3139-527-000	12	20	107-59603	4	3	401-92374	10	29	402-50772	20	21
B3141-527-000	12	10	107-59603	4	4	401-92374	12	33	402-50775	2	30
B3142-527-000	12	19	107-59603	8	21	401-92375	10	25	402-50777	22	2
B3143-527-000	12	27	107-59603	8	22	401-92375	12	35	402-50777	26	2
			182-19006	4	9	401-92380	12	32	402-50778	22	3
EA-9500B01-00	10	34	182-19006	4	10	401-92383	10	39	402-50778	24	3
EA-9500B01-00	12	45				401-92383	12	52	402-50778	26	3
EA-9500B01-00	12	50	226-17609	12	22	401-92454	10	35	402-50780	22	14
EA-9500B01-00	28	8	226-17708	12	26	401-92454	12	43	402-50780	24	14
EA-9500B02-00	28	9	226-17807	12	11	401-92454	12	48	402-50780	26	14
			226-18904	12	23	401-92455	10	33	402-50781	22	7
HK-0165100-4A	12	47	228-35805	12	21	401-92455	12	41	402-50781	24	7
HK-0165100-40	10	37	229-21506	10	14	401-92456	12	46	402-50781	26	7
HK-0165100-40	12	42	229-21506	12	14	401-92463	10	36	402-50782	2	16
			229-45703	10	28	401-92463	12	44	402-50787	8	3
NM-6040001-SC	10	22	229-45703	12	38	401-92463	12	49	402-50788	8	4
NM-6040001-SC	12	29	229-45802	10	27	401-96348	10	6	402-50789	8	5
NS-6110310-SP	10	26	229-45802	12	37	401-96349	10	19	402-50790	8	7
NS-6110310-SP	10	31	229-63409	10	30	401-98456	26	31	402-50791	8	14
NS-6110310-SP	12	36	229-63409	12	34	402-16775	22	11	402-50792	8	15
NS-6110310-SP	12	39				402-16775	24	11	402-50793	8	16
			400-11902	2	3	402-16775	26	11	402-50794	14	3
SB-1080024-00	2	9	400-17286	14	5	402-18701	22	18	402-50794	14	8
SB-1080024-00	2	14	400-17286	14	10	402-18701	24	18	402-50796	16	2
SM-1040750-TP	2	21	400-17286	18	5	402-18701	26	18	402-50796	16	7
SM-1040750-TP	28	10	400-17286	18	10	402-18728	22	4	402-50796	16	12
SM-4040855-SP	10	23	400-34675	2	20	402-18728	24	4	402-50796	16	17
SM-4040855-SP	12	30	400-38802	22	27	402-18728	26	4	402-50797	16	3
SM-4051001-SN	10	38	400-38802	24	27	402-20212	28	2	402-50797	16	8
SM-4051001-SN	12	51	400-38806	22	20	402-31869	22	25	402-50797	16	13
SM-5040550-TP	2	26	400-38806	24	20	402-31869	24	25	402-50797	16	18
SM-6030450-TP	10	20	400-38808	22	13	402-31869	26	25	402-50798	14	4
SM-6040502-TP	6	28	400-38808	24	13	402-34682	8	1	402-50798	14	9
SM-6040502-TP	6	29	400-38810	22	6	402-34682	8	2	402-50798	18	4
SM-6040602-TP	6	27	400-38810	24	6	402-41725	2	18	402-50798	18	9
SM-6040602-TP	6	30	400-38854	22	5	402-49735	2	4	402-50799	16	5
SM-6040860-TP	2	24	400-38854	24	5	402-50695	28	4	402-50799	20	10
SM-6051052-TP	6	15	400-39271	22	19	402-50737	4	7	402-50811	6	1
SM-6051052-TP	6	16	400-39271	24	19	402-50737	4	8	402-50811	6	2
SM-6051452-TP	4	16	400-67204	22	12	402-50738	4	5	402-50817	2	1
SM-7040550-SP	10	18	400-67204	24	12	402-50738	4	6	402-50818	2	6
SM-7040550-SP	12	18	400-75530	8	6	402-50739	6	9	402-50819	2	13
SM-8050412-TP	6	19	400-75534	8	10	402-50739	6	10	402-50820	2	15
SM-8050412-TP	6	20	400-75537	8	13	402-50740	6	13	402-50821	2	2
SM-8050612-TP	28	3	400-75542	8	17	402-50740	6	14	402-50822	4	1
SM-8060812-TP	2	19	400-75547	8	18	402-50741	6	11	402-50823	4	2
SS-3090710-TP	10	10	400-75548	8	19	402-50741	6	12	402-50824	22	16
SS-4110615-SP	10	8	400-79899	8	8	402-50743	4	17	402-50824	26	16
SS-4110615-SP	12	8	400-79900	8	9	402-50744	6	7	402-50825	22	17
SS-4110815-SP	10	32	400-79902	8	11	402-50744	6	8	402-50825	24	17
SS-4110815-SP	12	40	400-79903	8	12	402-50745	6	3	402-50825	26	17
SS-5090330-SP	4	13	400-79912	8	20	402-50745	6	4	402-50826	22	21
SS-5090330-SP	4	14	400-95750	22	26	402-50746	22	9	402-50826	24	21
SS-6090420-SP	6	17	400-95750	24	26	402-50746	26	9	402-50826	26	21
SS-6090420-SP	6	18	401-12092	2	7	402-50747	2	28	402-50848	22	10
SS-7090510-SP	12	25	401-12093	2	11	402-50747	2	29	402-50848	24	10
SS-9110540-CP	4	18	401-12094	2	12	402-50750	6	23	402-50848	26	10
			401-43075	2	8	402-50750	6	24	402-56478	26	12
TA-1900502-R0	2	27	401-43076	2	10	402-50751	6	25	402-56610	26	5
			401-49304	28	5	402-50751	6	26	402-56611	26	19
WP-0371036-SD	12	31	401-61454	16	10	402-50761	4	11	402-57248	26	13
WP-0430800-MZ	10	17	401-61454	20	5	402-50761	4	12	402-57257	26	20
WP-0430800-MZ	12	17	401-69642	28	7	402-50763	14	2	402-57258	26	6
WP-0501016-SD	10	7	401-69689	2	22	402-50764	4	15	402-57577	28	6
WP-0501016-SD	12	7	401-74312	10	15	402-50767	14	12	402-59702	10	2
WP-0820516-SP	6	21	401-74312	12	15	402-50767	16	22	402-59703	10	1
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402-65200	27	3									
402-65202	27	4									
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402-77603	2	23									
402-77605	2	25									
402-77897	16	4									
402-77897	16	9									
402-77897	16	14									
402-77897	16	19									
402-77897	20	4									
402-77897	20	9									
402-77897	20	14									
402-77897	20	19									
402-77899	16	20									
402-77899	20	15									
402-77902	28	1									
402-77910	8	23									