



## **NA-35UT-1**

Direct Drive, 1-needle, Post-bed, Top and Bottom Wheel-Feed,  
Needle-Feed, Lockstitch Machine with Automatic Thread trimmer

直驱单针柱状上下罗拉送布&针送布平缝自动切线机

## **NA-35UT-2**

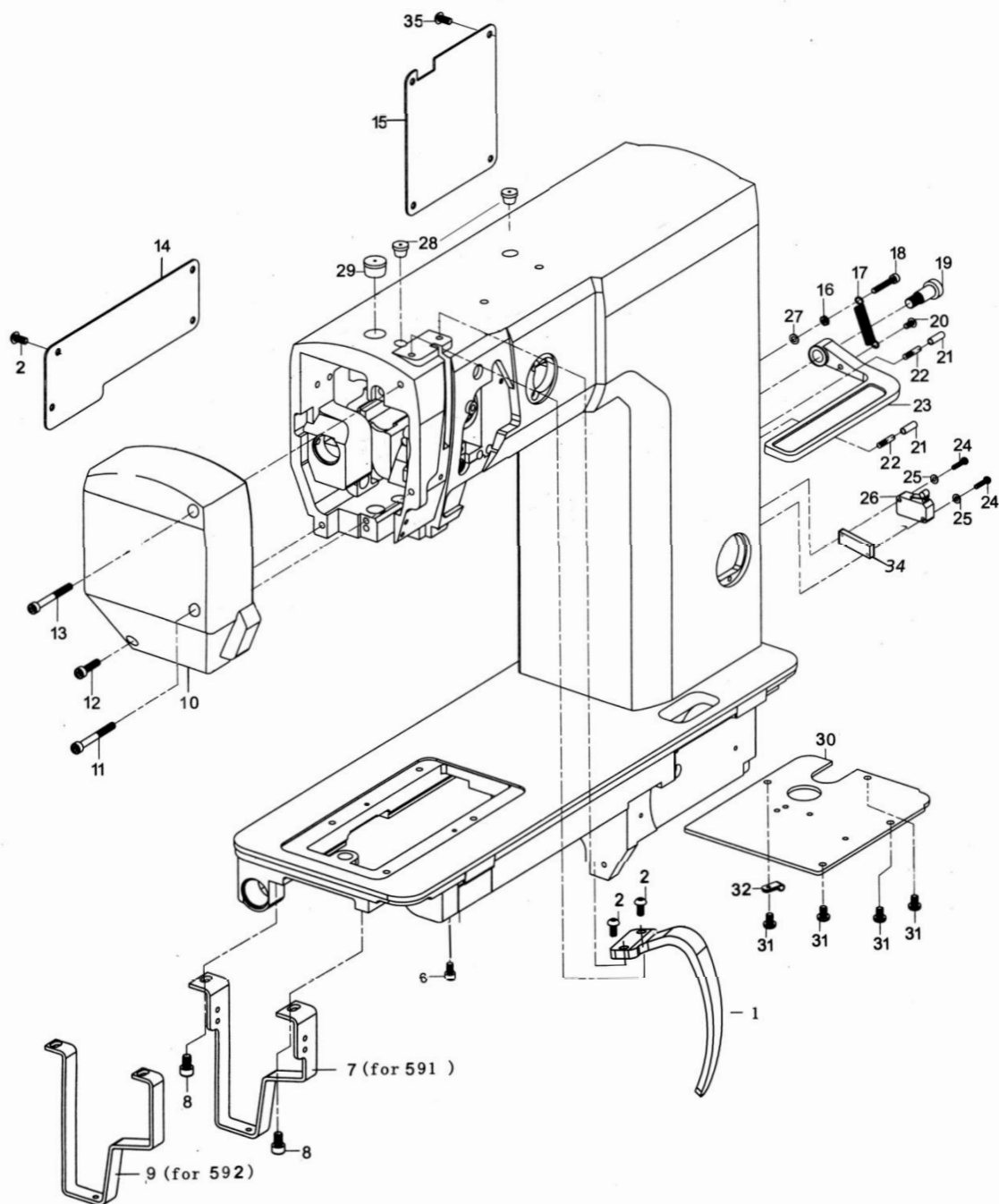
Direct Drive, 2-needle, Post-bed, Top and Bottom Wheel-Feed,  
Lockstitch Machine with Automatic Thread trimmer

直驱2针柱状上下罗拉送布平缝自动切线机

**PARTS LIST**

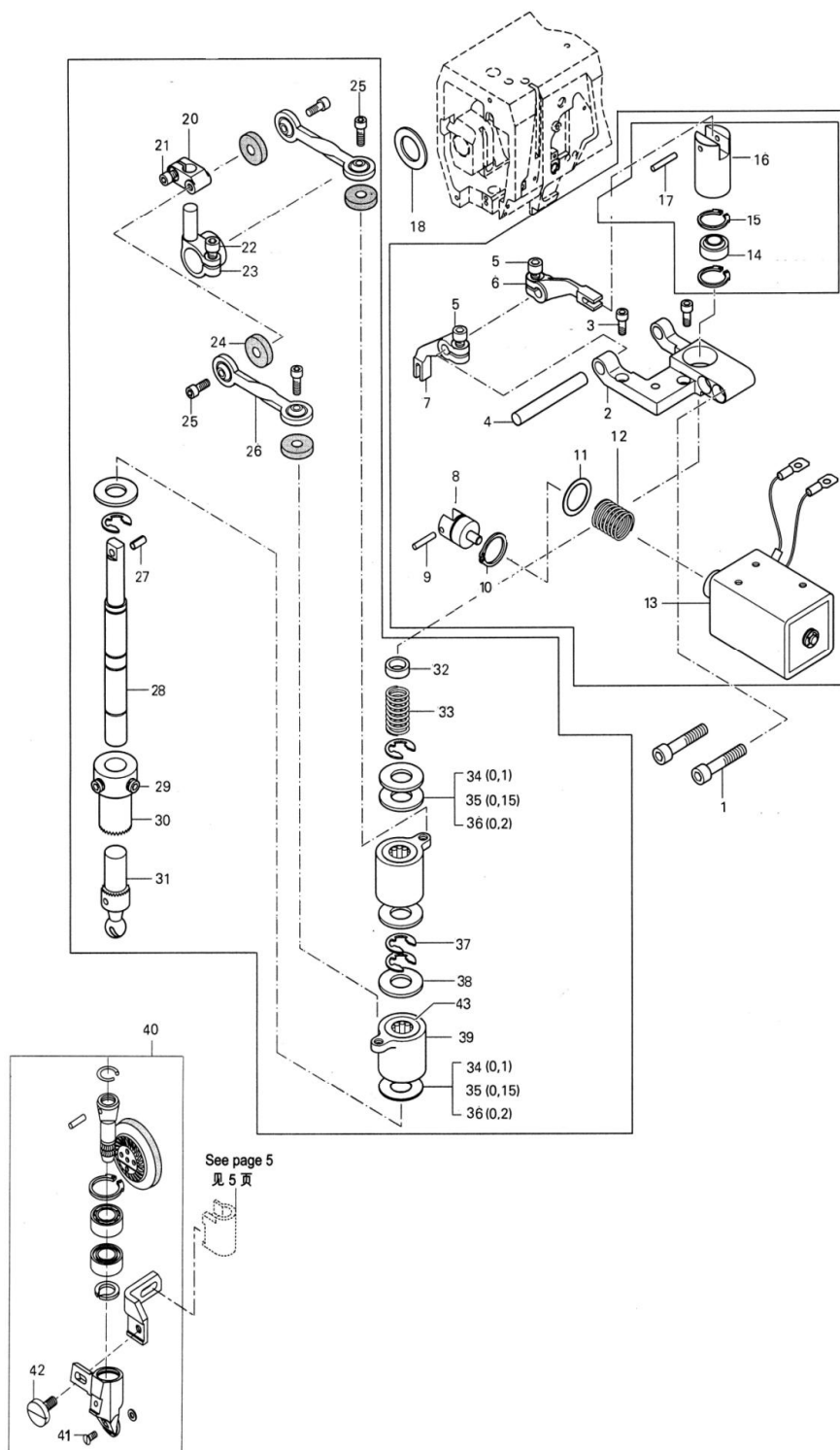
**零件部分**

# 1. 机身部件 Housing sections



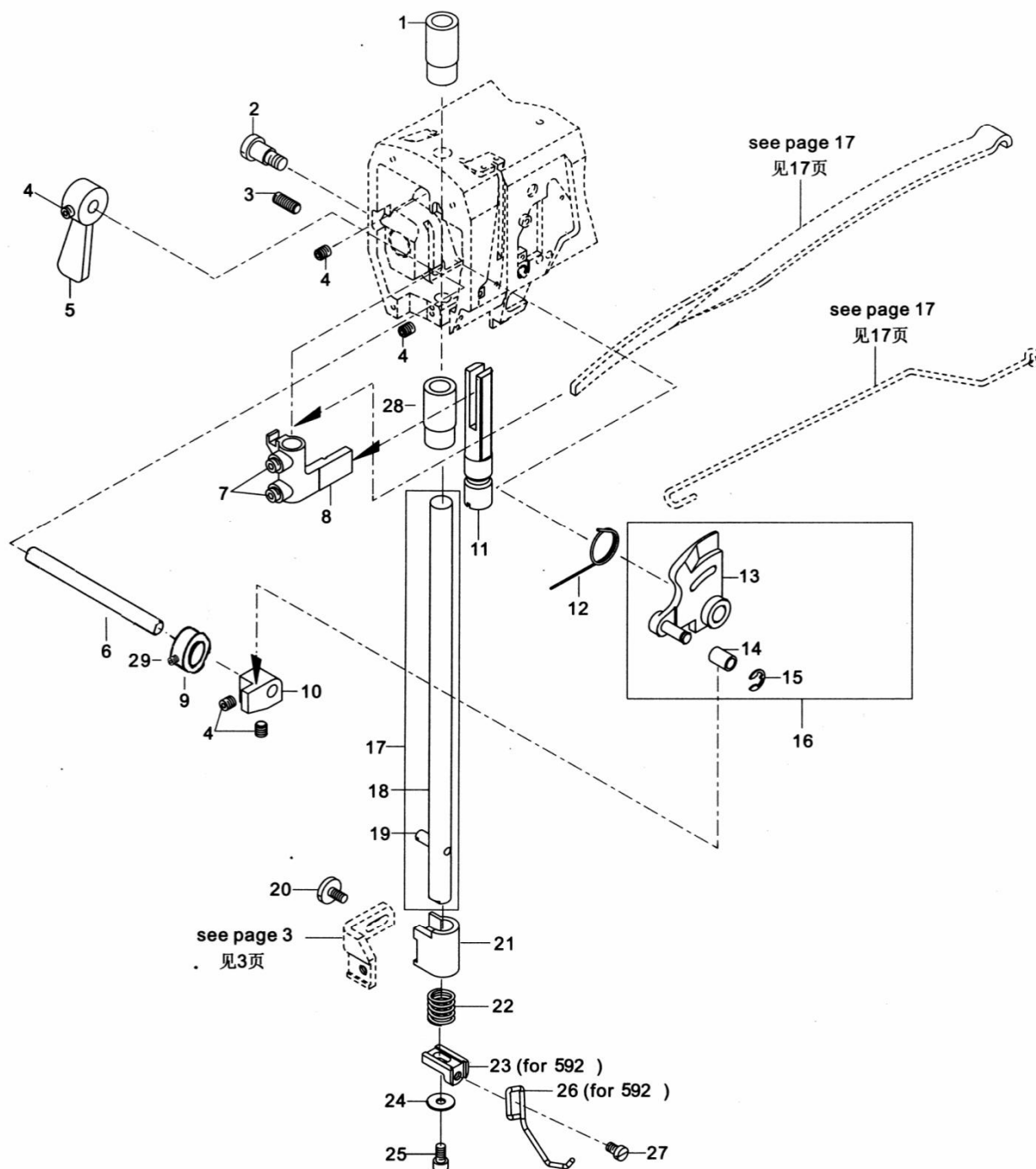
| Per.No | Part No              | Description                     | Qty |
|--------|----------------------|---------------------------------|-----|
| 01     | JINPFNA0101          | protecting mask                 | 1   |
| 02     | JINPFNA0102          | Screw M5x10                     | 8   |
| 05     | JINPFNA0105          | Trestle board                   | 1   |
| 06     | JINPFNA0106          | Screw M6x 10                    | 1   |
| 07     | JINPFNA0107          | Bracket (For 591)               | 1   |
| 08     | JINPFNA0106          | Screw M6x 10                    | 2   |
| 09     | JINPFNB0109          | Bracket (For 592)               | 1   |
| 10     | JINPFNA011001        | Panel                           | 1   |
| 11     | JINPFNA0111          | Screw M5x60                     | 1   |
| 12     | JINPFNA0112          | Screw M5x25                     | 1   |
| 13     | JINPFNA0113          | Screw M5x78                     | 1   |
| 14     | JINPFNA0114          | Back cover board painting       | 1   |
| 15     | JINPFNA0115          | Back cover board                | 1   |
| 16     | JINPFNA0116          | NUT M4                          | 1   |
| 17     | JINPFNA0117          | Spring                          | 1   |
| 18     | JINPFNA0118          | Screw M4x25                     | 1   |
| 19     | JINPFNA0119          | Screw M5x12                     | 1   |
| 20     | JINPFNA0120          | Screw M4x6                      | 1   |
| 21     | JINPFNA0121          | Oil pipe $\phi 3 \times \phi 5$ | 2   |
| 22     | JINPFNA0122          | Screw M4x8                      | 2   |
| 23     | JINPFNA012301        | Spanner of reversal stitch      | 1   |
| 24     | JINPFNA0124          | Screw M3x14                     | 2   |
| 25     | JINPFNA0125          | Washer                          | 2   |
| 26     | JINPFNA0126          | Power switch                    | 1   |
| 27     | JINPFNA0127          | Washer $\phi 4$                 | 1   |
| 28     | JINPFNA0128          | Oil dam                         | 4   |
| 29     | JINPFNA0129          | Oil dam                         | 1   |
| 30     | JINPFNA0130          | plate                           | 1   |
| 31     | JINPFNA0131          | Screw M5X8                      | 3   |
| 32     | <b>JINSCJ5033</b>    | Clamp                           | 1   |
| 33     | <b>JIN035NA0133B</b> | Enclosure                       | 1   |
| 34     | JINPFNA0134          | Electric switch pad             | 1   |
| 35     | JINPFNA0135          | Screw M5x 16                    | 2   |

## 2. 机头零件(1) Needle head parts (1)



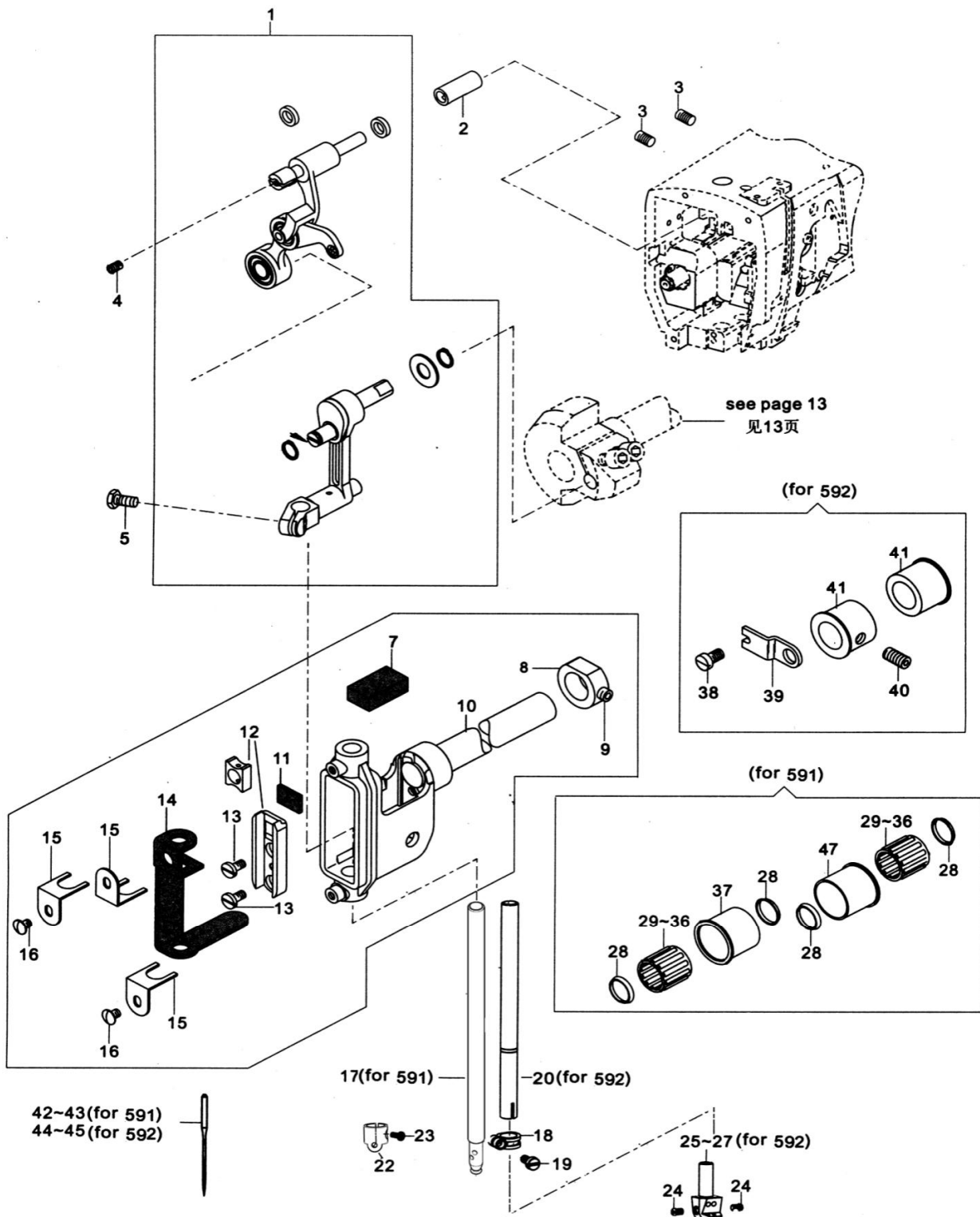
| Per. No | Part No           | Description                   | Qty |
|---------|-------------------|-------------------------------|-----|
| 01      | JINPFNA0201       | Screw                         | 2   |
| 02      | JINPFNA0202       | Electromagnet plate           | 1   |
| 03      | JINPFNA0325       | Screw M4x10                   | 2   |
| 04      | JINPFNA0204       | Needle roller                 | 1   |
| 05      | JINPFNA0131       | Screw M5x10                   | 2   |
| 06      | JINPFNA0206       | HEBEL                         | 1   |
| 07      | JINPFNA0207       | HEBEL                         | 1   |
| 08      | JINPFNA0208       | Gabelkopf                     | 1   |
| 09      | JINPFNA0209       | Pin 4x18                      | 1   |
| 10      | JINPFNA0210       | Collar                        | 1   |
| 11      | JINPFNA0211       | Washer                        | 1   |
| 12      | JINPFNA0212       | Pressure spring               | 1   |
| 13      | JINPFNA0213       | Bobbin join electromagnet     | 1   |
| 14      | JINPFNA0214       | Crank bearing                 | 1   |
| 15      | JINPFNA0215       | Retaining ring                | 2   |
| 16      | JINPFNA0216       | BUSHING                       | 1   |
| 17      | JINPFNA0217       | Pin                           | 1   |
| 18      | JINPFNA0218       | Washer 15.1x24.5x1.5          | 1   |
| 20      | JINPFNA0220       | Base frame                    | 1   |
| 21      | JINPFNA0203       | Screw M4x 10                  | 1   |
| 22      | JINPFNA0131       | Screw M5x 10                  | 1   |
| 23      | JINPFNA0223       | Union                         | 1   |
| 24      | JINPFNA0224       | Felt                          | 4   |
| 25      | JINPFNA0325       | Screw M4X10                   | 4   |
| 26      | JINPFNA0226       | Ball connecting rod           | 2   |
| 27      | <b>JINSCJ4020</b> | Pin 3x10                      | 1   |
| 28      | JINPFNA0228       | Roller wheel coupling spindle | 1   |
| 29      | JINPFNA0229       | Screw M6X5                    | 2   |
| 30      | JINPFNA0230       | Wheel Gear                    | 1   |
| 31      | JINPFNA0231       | Lower segment                 | 1   |
| 32      | JINPFNA0232       | WASHER                        | 1   |
| 33      | JINPFNA0233       | Pressure spring               | 1   |
| 34      | JINPFNA0234       | Adjusting washer A            | 4   |
| 35      | JINPFNA0235       | Adjusting washer B            | 4   |
| 36      | JINPFNA0236       | Adjusting washer C            | 4   |
| 37      | <b>JINSCJ1013</b> | Collar                        | 4   |
| 38      | JINPFNA0238       | washer                        | 4   |
| 39      | JINPFNA0239       | bearing seat asm              | 2   |
| 40      | JINPFNA0240       | φ 30 Idler wheel foot asm     | 1   |
| 41      | JINPFNA0241       | Screw M4x8                    | 1   |
| 42      | JINPFNA0242       | Screw M2.5x6                  | 1   |
| 43      | JINPFNA0243       | One way bearing               | 4   |
| 46      | JINPFNA0246       | φ 30 Idler wheel foot asm     | 1   |
| 47      | JINPFNA0247       | φ 26 Idler wheel foot asm     | 1   |

### 3. 机头零件(2) Needle head parts (2)



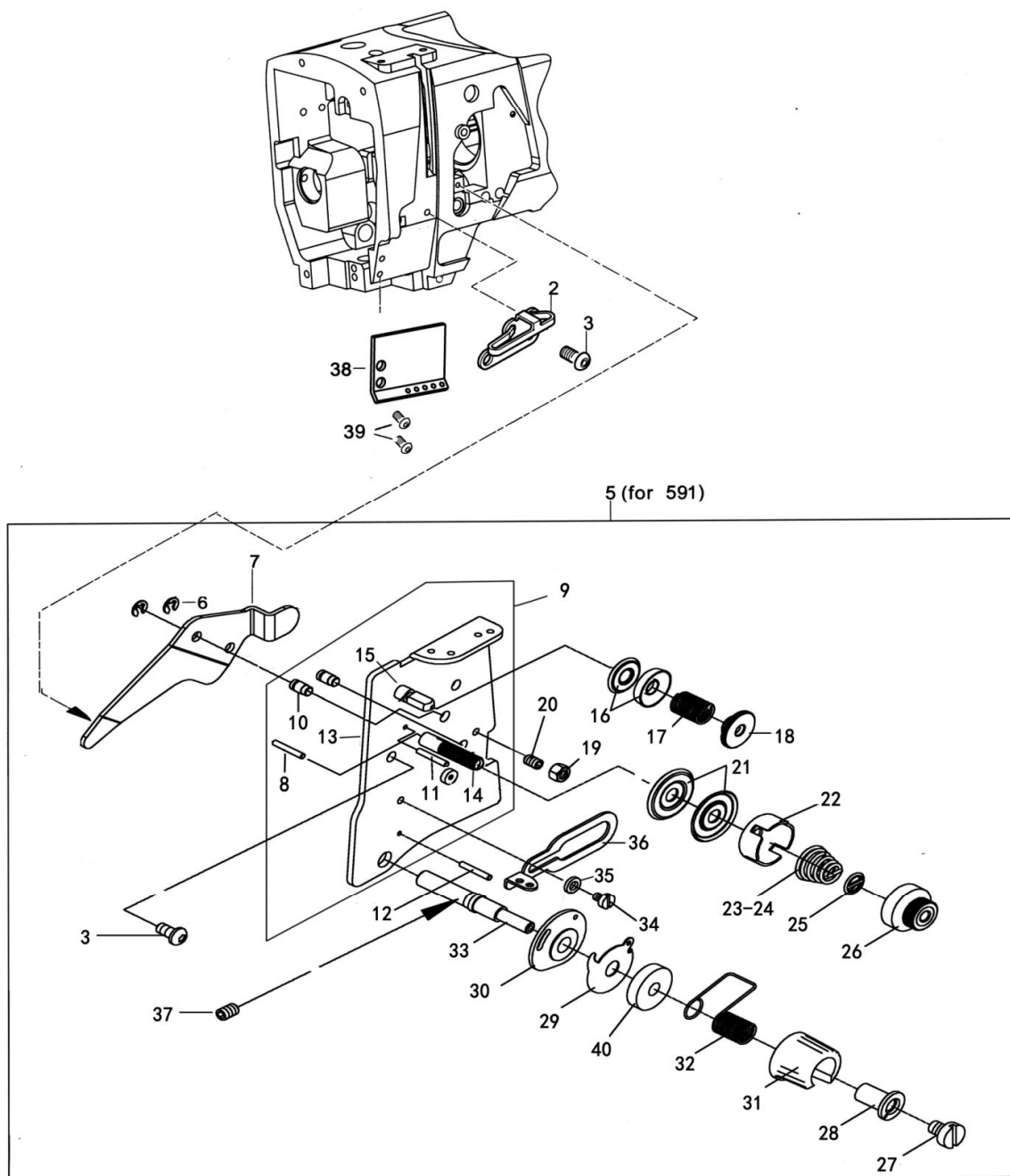
| Per. No | Part No     | Description                             | Qty |
|---------|-------------|-----------------------------------------|-----|
| 01      | JINPFNA0301 | Strut bar bearing                       | 1   |
| 02      | JINPFNA0302 | Screw M6x8                              | 1   |
| 03      | JINPFNA0303 | Screw M6X8                              | 1   |
| 04      | JINPFNA0304 | Screw M5X5                              | 5   |
| 05      | JINPFNA0305 | Presserfoot spanner                     | 1   |
| 06      | JINPFNA0306 | Presser foot lift axle                  | 1   |
| 07      | JINPFNA0229 | Screw M6x5                              | 2   |
| 08      | JINPFNA0308 | Strut bar slides                        | 1   |
| 09      | JINPFNA0309 | Presser feet handle bushing             | 1   |
| 10      | JINPFNA0310 | Presser foot lift bump                  | 1   |
| 11      | JINPFNA0311 | Strut bar slides guide bar              | 1   |
| 12      | JINPFNA0312 | Replacement spring                      | 1   |
| 13      | JINPFNA0313 | Presser foot lift jointing              | 1   |
| 14      | JINPFNA0314 | Presser foot lift pin                   | 1   |
| 15      | JINPFNA0315 | Collar                                  | 1   |
| 16      | JINPFNA0316 | Presser foot lift asm                   | 1   |
| 17      | JINPFNA0317 | Presser feet assembly                   | 1   |
| 18      | JINPFNA0318 | Presser feet                            | 1   |
| 19      | JINPFNA0319 | Screw M4x5.2                            | 1   |
| 20      | JINPFNA0320 | Screw M4X8                              | 1   |
| 21      | JINPFNA0321 | Presser feet handle                     | 1   |
| 22      | JINPFNA0322 | Pressure sprimg                         | 1   |
| 23      | JINPFNB0323 | Eccentric swage locating seat (for 592) | 1   |
| 24      | JINPFNA0324 | Washer $\phi 4$                         | 1   |
| 25      | JINPFNA0325 | Screw M4X8                              | 1   |
| 26      | JINPFNB0326 | Eccentric swage spring (for 592)        | 1   |
| 27      | JINPFNB0327 | Screw M4X6                              | 1   |
| 28      | JINPFNA0328 | Pressure bar sleeve                     | 1   |
| 29      | JINPFNA1810 | Screw M4X6                              | 1   |

## 4. 机头零件(3) Needle head parts (3)



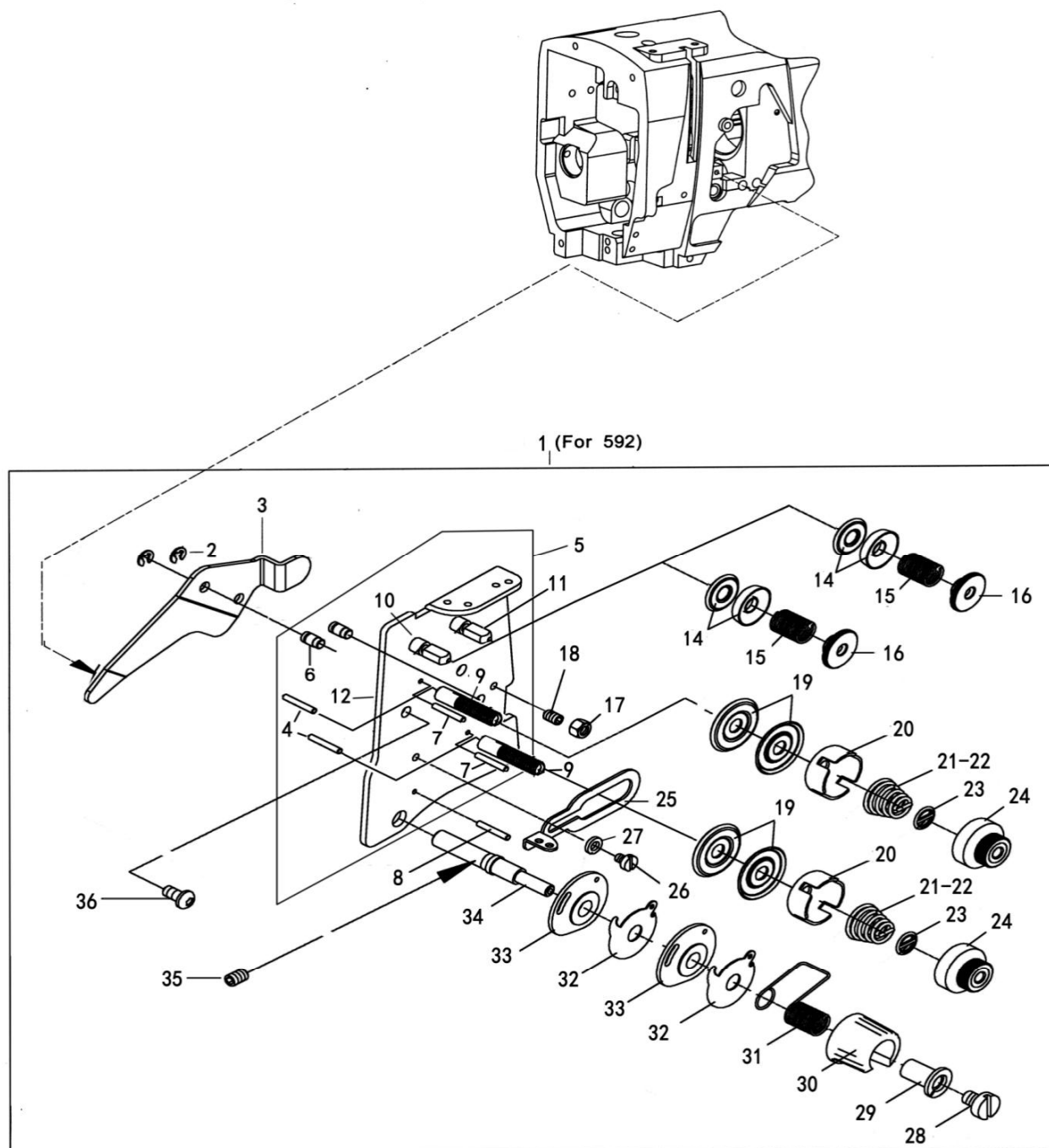
| Per. No | Part No        | Description                   | Qty |
|---------|----------------|-------------------------------|-----|
| 01      | JINPFNA0401    | Takeuplever assembly          | 1   |
| 02      | JINPFNA0402    | Takeuplever pin bushing       | 1   |
| 03      | JINPFNA0403    | Screw M5x8                    | 2   |
| 04      | JINPFNA1810    | Screw M4x5                    | 1   |
| 05      | JINPFNA0131    | Screw M5x10                   | 1   |
| 08      | JINPFNA0408    | Uper check ring               | 1   |
| 09      | JINPFNA0229    | Screw M6x0.75x5               | 1   |
| 10      | JINPFNA0410    | Needle bar assembly           | 1   |
| 12      | JINPFNA0412    | Needle slider groove asm      | 1   |
| 13      | JINPFNA0413    | Screw M4x4.5                  | 2   |
| 14      | JINPFNA0414    | Felt                          | 1   |
| 15      | JINPFNA0415    | Linoleum clamp                | 3   |
| 16      | JINPFNA0120    | Screw M4x4.5                  | 2   |
| 17      | JINPFNA0417    | Needle bar                    | 1   |
| 18      | JINPFNB0418    | Needle bar clamp ring         | 1   |
| 19      | JINPFNB0419    | Screw M4x8                    | 1   |
| 20      | JINPFNB0420    | Needle bar uper               | 1   |
| 22      | JINPF55500311  | Arm thread guide              | 1   |
| 23      | JINPF1790S0639 | Screw M3x8                    | 1   |
| 24      | JINPFNB0424    | Screw M3x3.2                  | 2   |
| 25      | JINPFNB0425    | Pin chuck 3.2 (For 592)       | 1   |
| 26      | JINPFNB0426    | Pin chuck 2.8 (For592)        | 1   |
| 27      | JINPFNB0427    | Pin chuck 2.4 (For592)        | 1   |
| 28      | JINPFNB0428    | Inner retainer ring           | 4   |
| 29      | JINPFNB0429    | Needle bearing                | 2   |
| 30      | JINPFNB0430    | Needle bearing                | 2   |
| 31      | JINPFNB0431    | Needle bearing                | 2   |
| 32      | JINPFNB0432    | Needle bearing                | 2   |
| 33      | JINPFNB0433    | Needle bearing                | 2   |
| 34      | JINPFNB0434    | Needle bearing                | 2   |
| 35      | JINPFNB0435    | Needle bearing                | 2   |
| 36      | JINPFNB0436    | Needle bearing                | 2   |
| 37      | JINPFNA1114    | Bearing bush                  | 1   |
| 38      | JINPFNB0438    | Screw M5x6                    | 2   |
| 39      | JINPFNB0439    | Guide plate                   | 1   |
| 40      | JINPFNB0440    | Screw M6x14                   | 1   |
| 41      | JINPFNB0441    | Needle bar bush               | 2   |
| 42      | JINPFDTDP516   | Neddie 134PCL 100/16 (for591) | 1   |
| 43      | JINPFDTDP521   | Neddie 134PCL 130/21 (for591) | 1   |
| 44      | JINPFDTDP516   | Neddie 134PCL 100/16 (for592) | 2   |
| 45      | JINPFDTDP521   | Neddie 134PCL 130/21 (for592) | 2   |
| 46      | JINPFNA0127    | Washer $\phi 4$               | 2   |
| 47      | JINPFNA1115    | Bearing bush assy             | 1   |

## 5. 机头零件(4) Needle head parts (4)



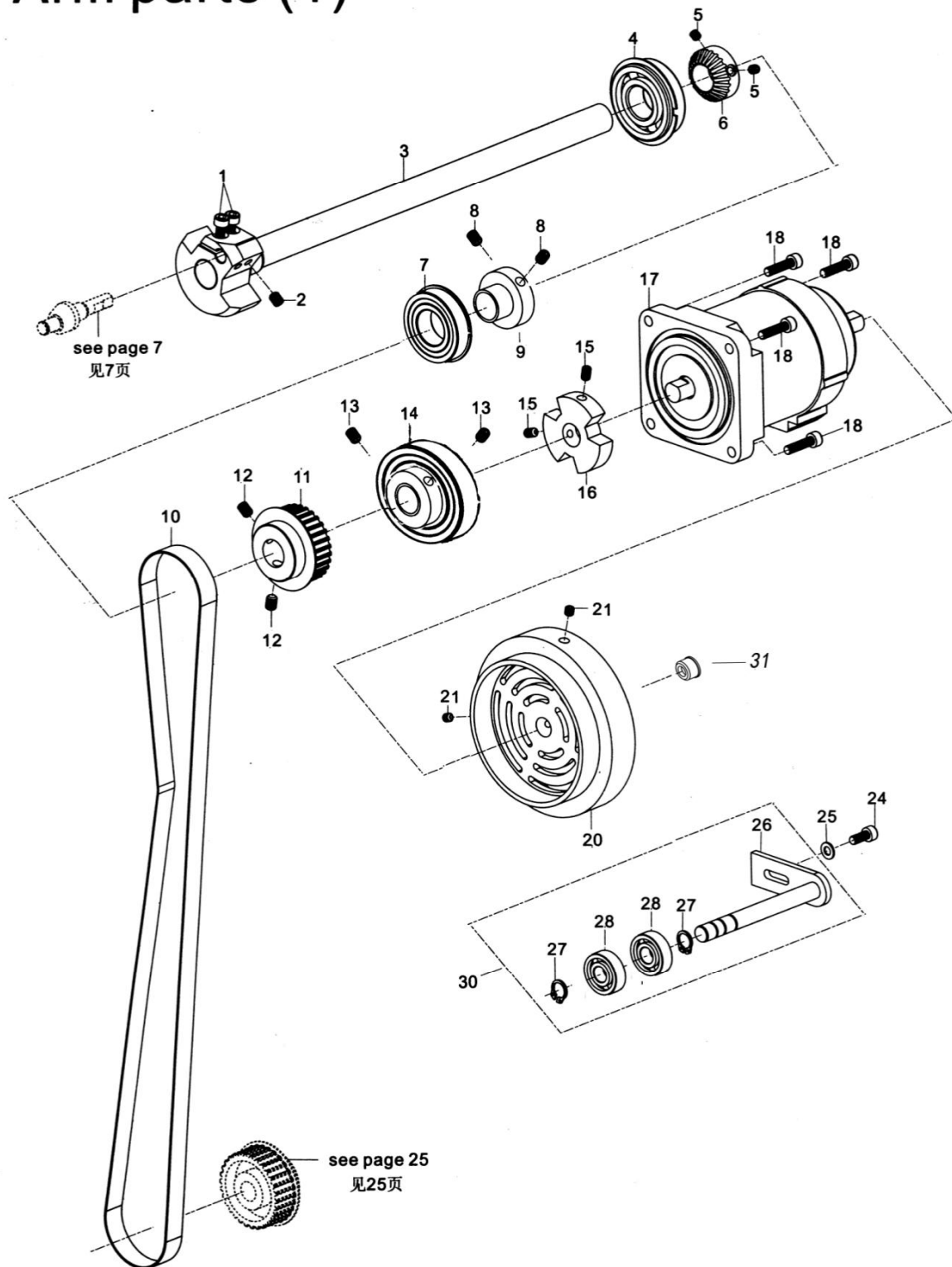
| Per. No | Part No       | Description                      | Qty |
|---------|---------------|----------------------------------|-----|
| 02      | JINPFNA0502   | Left and right wire hook         | 1   |
| 03      | JINPFNA0102   | Screw M5X10                      | 2   |
| 05      | JINPFNA050501 | Conductor holder (for 591)       | 1   |
| 06      | JINPFNA0506   | Collar                           | 2   |
| 07      | JINPFNA0507   | Spring guard                     | 1   |
| 08      | JINPFNA0508   | Pin                              | 1   |
| 09      | JINPFNA0509   | Clamp plate assembly             | 1   |
| 10      | JINPFNA0510   | Screw pin 5x8                    | 2   |
| 11      | JINPFNA0511   | Screw pin 5x20                   | 1   |
| 12      | JINPFNA0512   | Screw pin 5x8                    | 1   |
| 13      | JINPFNA0513   | Bobbin winder tension disc       | 1   |
| 14      | JINPFNA0514   | Screw                            | 1   |
| 15      | JINPFNA0515   | Screw                            | 1   |
| 16      | JINPFNA0516   | Thred tension disk               | 2   |
| 17      | JINPFNA0517   | Spring                           | 1   |
| 18      | JINPFNA0518   | Screw M6                         | 1   |
| 19      | JINPFNA0519   | Screw M4                         | 1   |
| 20      | JINPFNA0520   | Screw M4x8                       | 1   |
| 21      | JINPFNA0521   | Thread guide plate               | 2   |
| 22      | JINPFNA0522   | Split line spring plate          | 1   |
| 23      | JINPFNA0523   | Split line spring (for —M Model) | 1   |
| 24      | JINPFNA0524   | Split line spring (for —H Model) | 1   |
| 25      | JINPFNA0525   | Spring plate                     | 1   |
| 26      | JINPFNA0526   | NUT                              | 1   |
| 27      | JINPFNA0527   | Screw M3X8                       | 1   |
| 28      | JINPFNA0528   | Pipe casing                      | 1   |
| 29      | JINPFNA0529   | Balance thread guide             | 1   |
| 30      | JINPFNA0530   | Partition board                  | 1   |
| 31      | JINPFNA0531   | Limit nut                        | 1   |
| 32      | JINPFNA0532   | Spring                           | 1   |
| 33      | JINPFNA0533   | Thread guide spindle             | 1   |
| 34      | JINPFNA0534   | Screw M4x6                       | 1   |
| 35      | JINPFNA0535   | Washer $\phi 4$                  | 1   |
| 36      | JINPFNA0536   | Thread guide plate               | 1   |
| 37      | JINPFNA0403   | Screw                            | 1   |
| 38      | JINPFNA0538   | Large crossing hook              | 1   |
| 39      | JINPFNA0539   | Screw M4x 10                     | 2   |
| 40      | JINPFNA0540   | Heel                             | 1   |

## 6. 机头零件(5) Needle head parts (5)



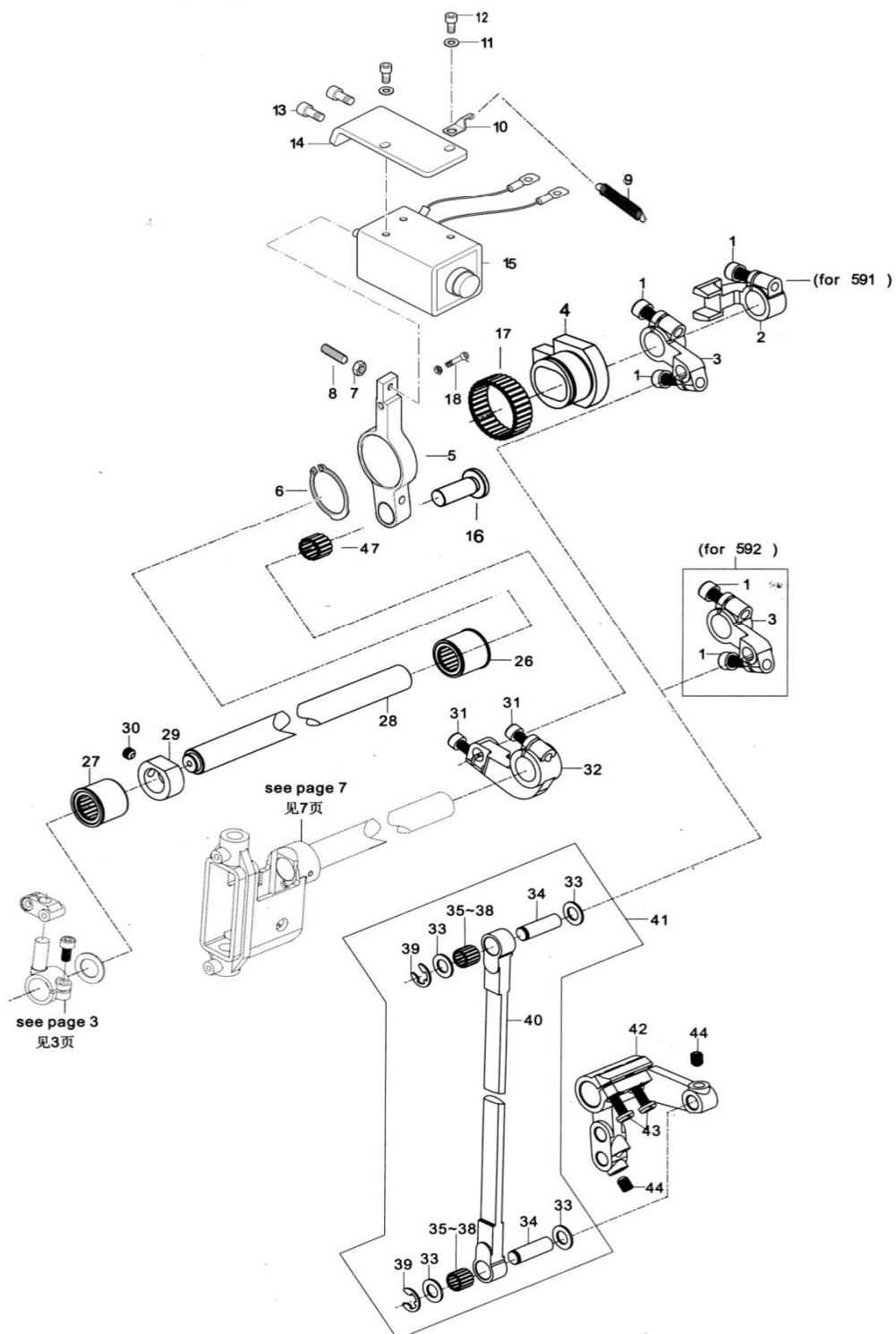
| Per. No | Part No       | Description                      | Qty |
|---------|---------------|----------------------------------|-----|
| 01      | JINPFNB060101 | Conductor holder (for592)        | 1   |
| 02      | JINPFNB0602   | Collar                           | 2   |
| 03      | JINPFNB0603   | Spring guard                     | 1   |
| 04      | JINPFNB0604   | Pin                              | 1   |
| 05      | JINPFNB0605   | Bobbin winder tension disc asm   | 1   |
| 06      | JINPFNB0606   | Screw pin 5x8                    | 2   |
| 07      | JINPFNB0607   | Screw pin 2X20                   | 2   |
| 08      | JINPFNB0608   | Screw pin 2x8                    | 1   |
| 09      | JINPFNB0609   | Screw                            | 2   |
| 10      | JINPFNB0610   | Screw                            | 1   |
| 11      | JINPFNB0611   | Screw                            | 1   |
| 12      | JINPFNB0612   | Bobbin winder tension disc       | 1   |
| 14      | JINPFNB0614   | Thred tension disk               | 4   |
| 15      | JINPFNB0615   | Spring                           | 2   |
| 16      | JINPFNB0616   | Nut M6                           | 2   |
| 17      | JINPFNB0617   | Nut M4                           | 1   |
| 18      | JINPFNB0618   | Screw M4X8                       | 1   |
| 19      | JINPFNB0619   | Thread guide plate               | 4   |
| 20      | JINPFNB0620   | Split line spring plate          | 2   |
| 21      | JINPFNB0621   | Split line spring (for —M Model) | 2   |
| 22      | JINPFNB0622   | Split line spring (for —H Model) | 2   |
| 23      | JINPFNB0623   | Spring plate                     | 2   |
| 24      | JINPFNB0624   | Nut                              | 2   |
| 25      | JINPFNB0625   | Thread guide plate               | 1   |
| 26      | JINPFNB0626   | Screw M4x6                       | 1   |
| 27      | JINPFNB0627   | Washer $\Phi$ 4                  | 1   |
| 28      | JINPFNB0628   | Screw M3x8                       | 1   |
| 29      | JINPFNB0629   | Pipe casing                      | 1   |
| 30      | JINPFNB0630   | Limit nut                        | 1   |
| 31      | JINPFNB0631   | Spring                           | 1   |
| 32      | JINPFNB0632   | Balance thread guide             | 1   |
| 33      | JINPFNB0633   | Partition board                  | 1   |
| 34      | JINPFNB0634   | Adjustment axle                  | 1   |
| 35      | JINPFNB0635   | Screw                            | 1   |
| 36      | JINPFNB0636   | Screw M5x 10                     | 1   |

## 7. 机臂零件(1) Arm parts (1)



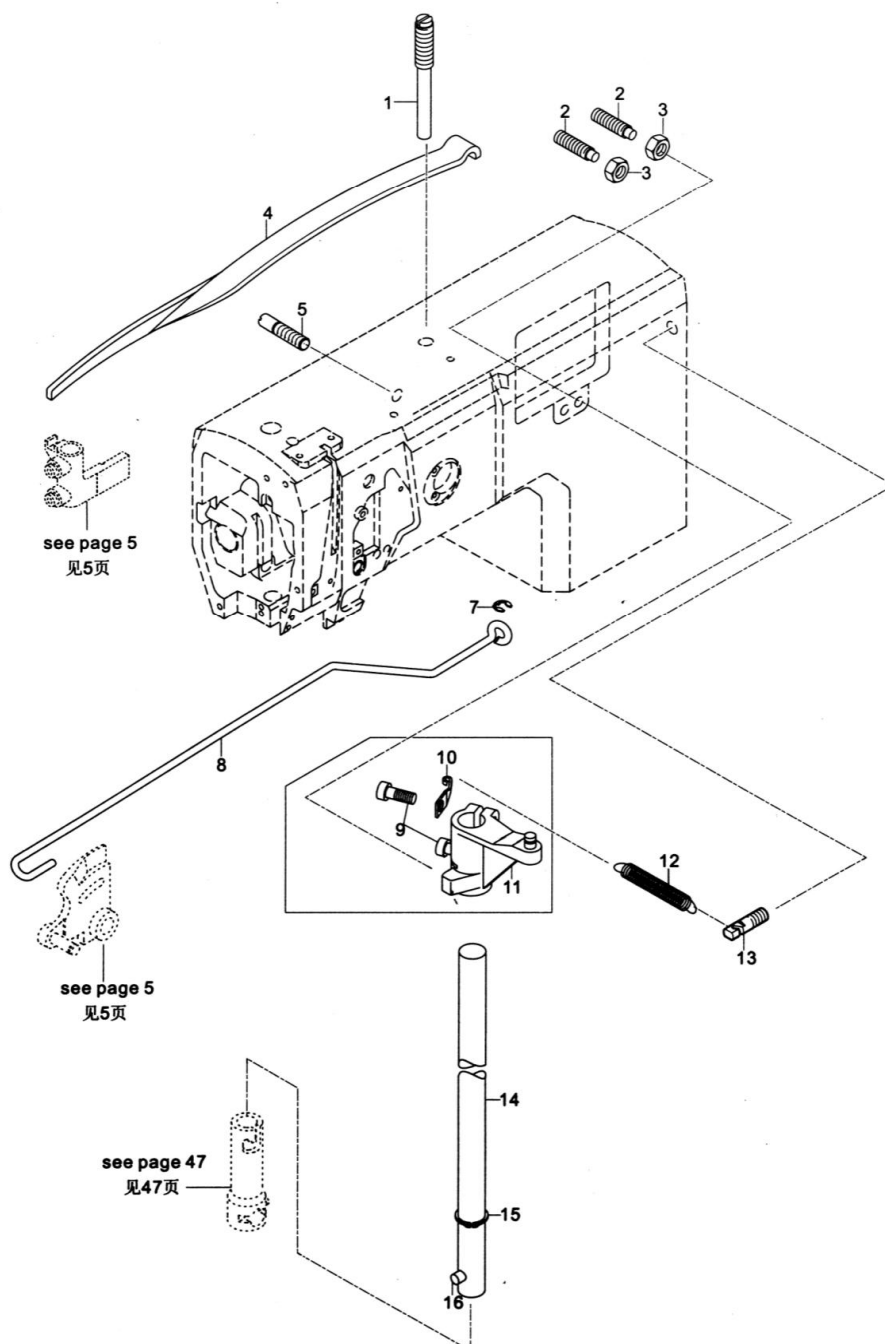
| Per. No | Part No        | Description                  | Qty |
|---------|----------------|------------------------------|-----|
| 01      | JINPFNA0131    | Screw M5x10                  | 2   |
| 02      | JINPFNA0713    | Screw M6x0.75X7              | 1   |
| 03      | JINPFNA0703    | Counter weight assy          | 1   |
| 04      | JINPFNA0704    | Bearing 6204ZZNR             | 1   |
| 05      | JINPFNA0304    | Screw M5x5                   | 2   |
| 06      | JINPFNA0706    | Pulley                       | 1   |
| 07      | JINPFNA0707    | Synchronous belt             | 1   |
| 08      | JINPF1790S0539 | Screw M6X8                   | 2   |
| 09      | JINPFNA0709    | Rear bush                    | 1   |
| 10      | JINPFNA0710    | Synchronous belt             | 1   |
| 11      | JINPFNA0711    | Spindle Pulley               | 1   |
| 12      | JINPFNA0303    | Screw M6X8                   | 2   |
| 13      | JINPFNA0713    | Screw M6X0.75X8              | 2   |
| 14      | JINPFNA0714    | BearingS6907RZ               | 1   |
| 15      | JINPFNA0713    | Screw M5X8                   | 2   |
| 16      | JINPFNA0716    | Coupling rubber              | 1   |
| 17      | JINPFNA0717    | Electric machinery           | 1   |
| 18      | JINPFNA0718    | Screw M5x 18.5               | 4   |
| 20      | PFNA072001     | Uppper wheel                 | 1   |
| 21      | JINPFNA0303    | Screw M5X5                   | 2   |
| 24      | JINPFNA0724    | Screw M5X12                  | 1   |
| 25      | JINPFNA0725    | Washer $\phi$ 5              | 1   |
| 26      | JINPFNA0726    | Seal part                    | 1   |
| 27      | JINPFNA0727    | Collar                       | 2   |
| 28      | JINPFNA0728    | Bearing 6000ZZ               | 1   |
| 29      | JINPFNA0729    | Bearing bush                 | 1   |
| 30      | JINPFNA0730    | Synchronous belt compression | 1   |
| 31      | JINPF9820Z85   | Oil dam                      | 1   |

## 8. 机臂零件(2) Arm parts (2)



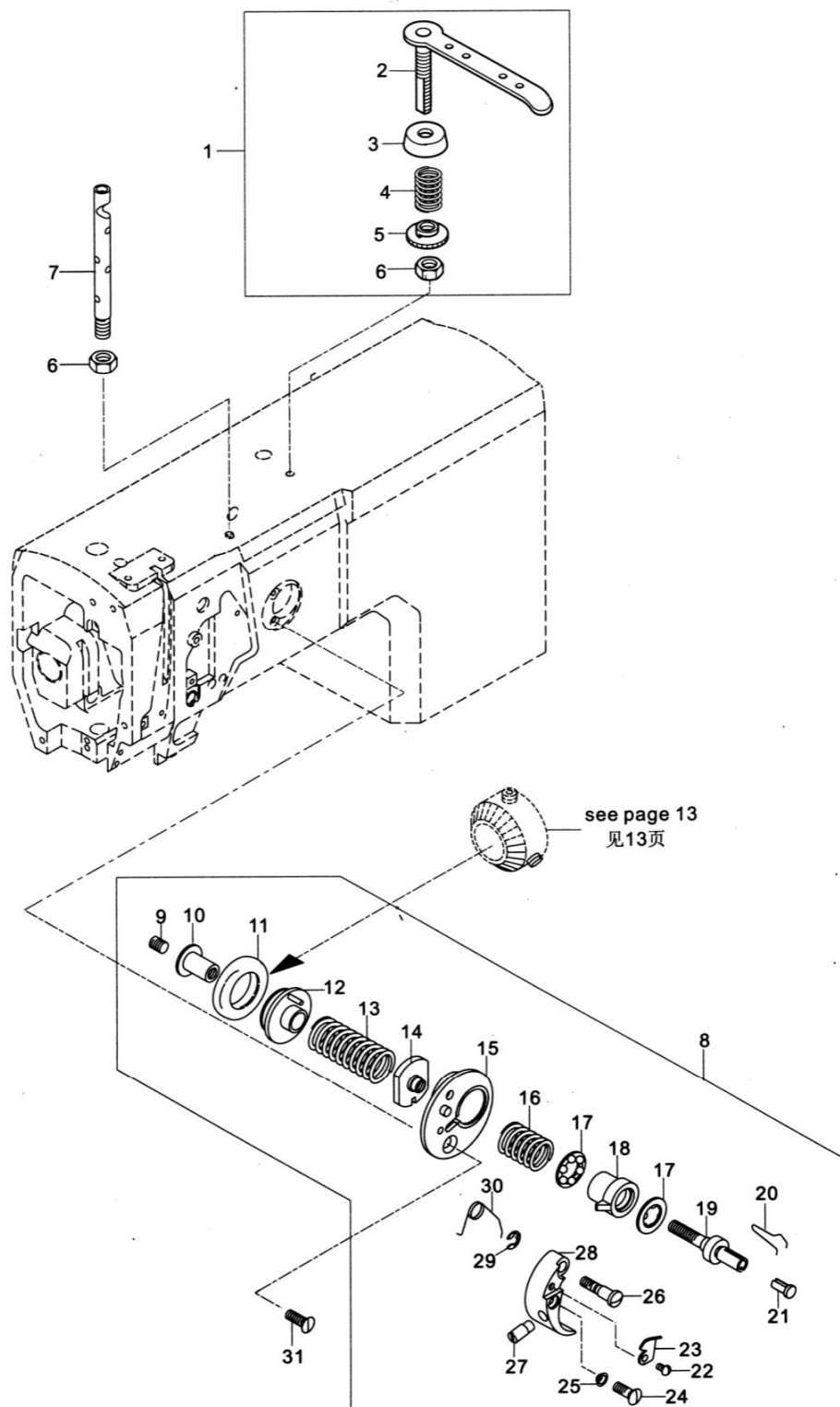
| Per. No | Part No     | Description                      | Qty |
|---------|-------------|----------------------------------|-----|
| 01      | JINPFNA0801 | Screw M6 x16                     | 3   |
| 02      | JINPFNA0802 | Crank slider groove              | 1   |
| 03      | JINPFNA0803 | Crank                            | 1   |
| 04      | JINPFNA0804 | Crank slider                     | 1   |
| 05      | JINPFNA0805 | Crank                            | 1   |
| 06      | JINPFNA0806 | Thrust collar                    | 1   |
| 07      | JINPFNA0116 | NUT                              | 1   |
| 08      | JINPFNA0808 | Screw                            | 1   |
| 09      | JINPFNA0809 | Spring                           | 1   |
| 10      | JINPFNA0810 | Spring hook                      | 1   |
| 11      | JINPFNA0127 | CollarM4                         | 2   |
| 12      | JINPFNA0325 | ScrewM4X8                        | 2   |
| 13      | JINPFNA0131 | ScrewM5X10                       | 2   |
| 14      | JINPFNA0814 | Plate                            | 1   |
| 15      | JINPFNA0815 | Swing span electromagnet         | 1   |
| 16      | JINPFNA0816 | Needle pitch adjusting screw pin | 1   |
| 17      | JINPFNA0817 | Bearing                          | 1   |
| 18      | JINPFNA0818 | Screw M4x40                      | 1   |
| 26      | JINPFNA1114 | Needle bar rock shaft bush       | 1   |
| 27      | JINPFNA1115 | Needle bar rock shaft bush       | 1   |
| 28      | JINPFNA0828 | Upper shaft assy                 | 1   |
| 29      | JINPFNA0408 | Thrust collar                    | 1   |
| 30      | JINPFNA0229 | Screw M6x0.75x5                  | 1   |
| 31      | JINPFNA0724 | Screw M5x12                      | 2   |
| 32      | JINPFNA0832 | Crank                            | 1   |
| 33      | JINPFNA0833 | Washer $\phi$ 8                  | 4   |
| 34      | JINPFNA0834 | Shaft                            | 2   |
| 35      | JINPFNA0835 | Needle bearing                   | 2   |
| 36      | JINPFNA0836 | Needle bearing                   | 2   |
| 37      | JINPFNA0837 | Needle bearing                   | 2   |
| 38      | JINPFNA0838 | Needle bearing                   | 2   |
| 39      | JINPFNA0839 | Thrust collar                    | 2   |
| 40      | JINPFNA0840 | Link shaft                       | 1   |
| 41      | JINPFNA0841 | Link shaft assy                  | 1   |
| 42      | JINPFNA0842 | Link                             | 1   |
| 43      | JINPFNA0843 | Screw M5x12                      | 2   |
| 44      | JINPFNA0229 | Screw M6x0.75x8                  | 2   |
| 47      | JINPFNA1327 | needle bearing                   | 1   |

## 9. 机臂零件(3) Arm parts (3)



| Per. No | Part No     | Description      | Qty |
|---------|-------------|------------------|-----|
| 01      | JINPFNA0901 | Spring pin       | 1   |
| 02      | JINPFNA0902 | Screw M6x30      | 2   |
| 03      | JINPFNA0903 | Nut M6           | 2   |
| 04      | JINPFNA0904 | compress lever   | 1   |
| 05      | JINPFNA0905 | Screw M6x7.2     | 1   |
| 07      | JINSCJ1004  | collar           | 1   |
| 08      | JINPFNA0908 | Connecting rod   | 1   |
| 09      | JINPFNA0724 | Screw M5x12      | 2   |
| 10      | JINPFNA0810 | Spring Board     | 1   |
| 11      | JINPFNA0911 | Crank            | 1   |
| 12      | JINPFNA0912 | Spring           | 1   |
| 13      | JINPFNA0913 | Screw M6x8       | 1   |
| 14      | JINPFNA0914 | Moving axis assm | 1   |
| 15      | JINSCJ1018  | Collar           | 1   |
| 16      | JINPFNA0915 | Pin 5x14         | 1   |

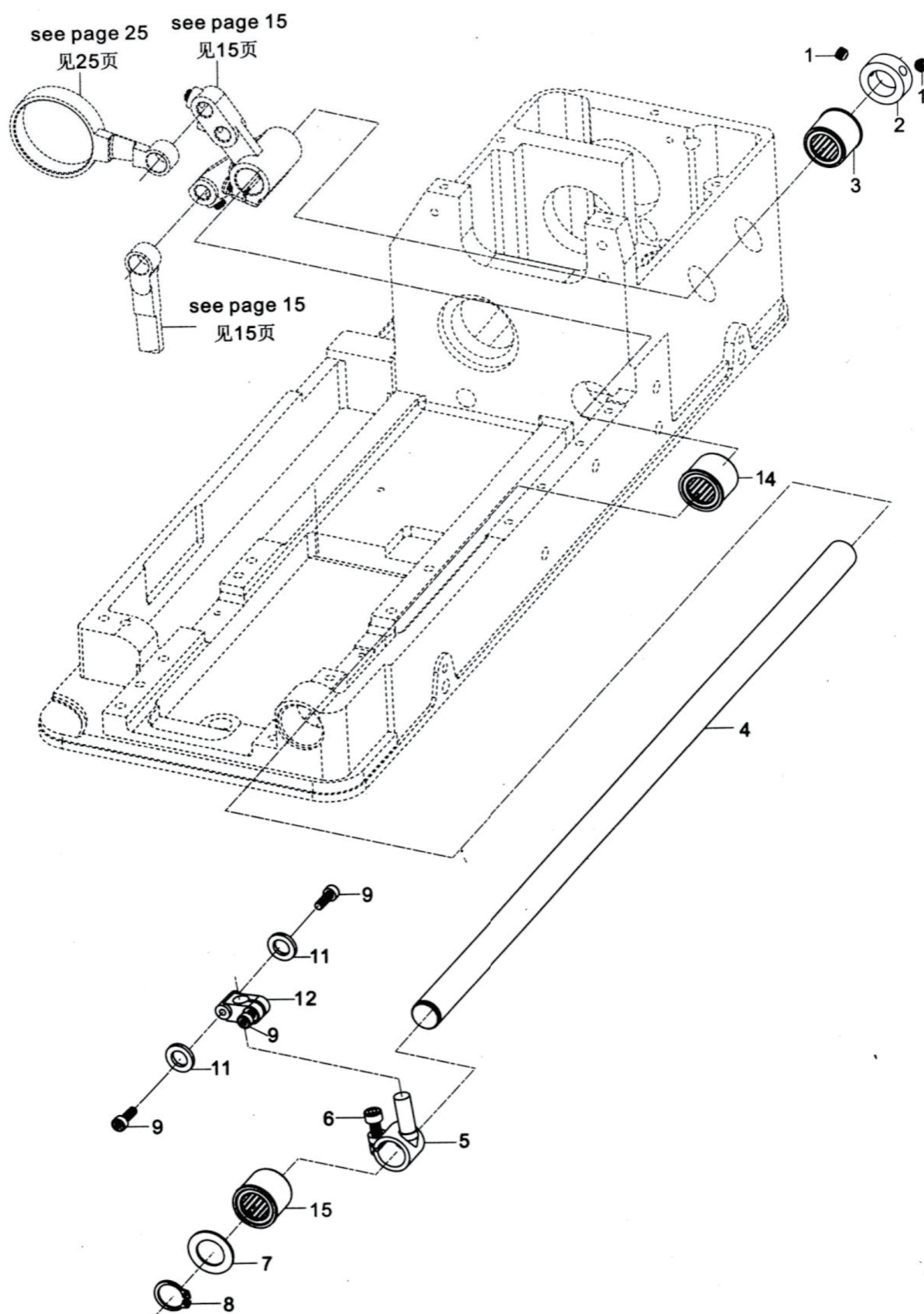
# 10. 机臂零件(4) Arm parts (4)



| Per. No | Part No       | Description                 | Qty |
|---------|---------------|-----------------------------|-----|
| 01      | JINPFNA1001   | Thread guide                | 1   |
| 02      | JINPFNA1002   | Thread crossing column assy | 1   |
| 03      | JINPFNA1003   | Thred tension disk          | 1   |
| 04      | JINPFNA1004   | Spring                      | 1   |
| 05      | JINPFNA1005   | Nut M6                      | 1   |
| 06      | JINPFNA1006   | Nut M6                      | 1   |
| 07      | JINPFNA1007   | Thread crossing column      | 1   |
| 08      | JINPFNA1008   | Bobbin winder unit          | 1   |
| 09      | JINPFNA1009   | Screw M5x5                  | 1   |
| 10      | JINPFNA1010   | Screw plate                 | 1   |
| 11      | JINPFNA1011   | Ring                        | 1   |
| 12      | JINPFNA1012   | Bobbin winder shaft compl.  | 1   |
| 13      | JINPFNA1013   | Compression spring          | 1   |
| 14      | JINPFNA1014   | Compression spring seat     | 1   |
| 15      | JINPFNA1015   | Retaining ring assy         | 1   |
| 16      | JINPFNA1016   | Compressing spring          | 1   |
| 17      | JINPFNA1017   | Edge bearing                | 2   |
| 18      | JINPFNA1018   | Shaft bush                  | 1   |
| 19      | JINPFNA1019   | Shaft                       | 1   |
| 20      | JINPFNA1020   | Shuttle spring              | 1   |
| 21      | JINPFNA1021   | Shuttle bush                | 1   |
| 22      | JINPFNA1022   | Screw                       | 1   |
| 23      | JINPFNA1023   | Knife                       | 1   |
| 24      | JINPFNA1024   | Screw M3x8                  | 1   |
| 25      | JINPFNA1025   | Washer                      | 1   |
| 26      | JINPFNA1026   | Screw M4x4                  | 1   |
| 27      | JINPFNA1027   | Pin                         | 1   |
| 28      | JINPFNA1028   | Plate                       | 1   |
| 29      | JINPFNA1029   | Collar                      | 1   |
| 30      | JINPFNA1030   | Spring                      | 1   |
| 31      | JINPF1310D137 | Screw M4x8                  | 1   |

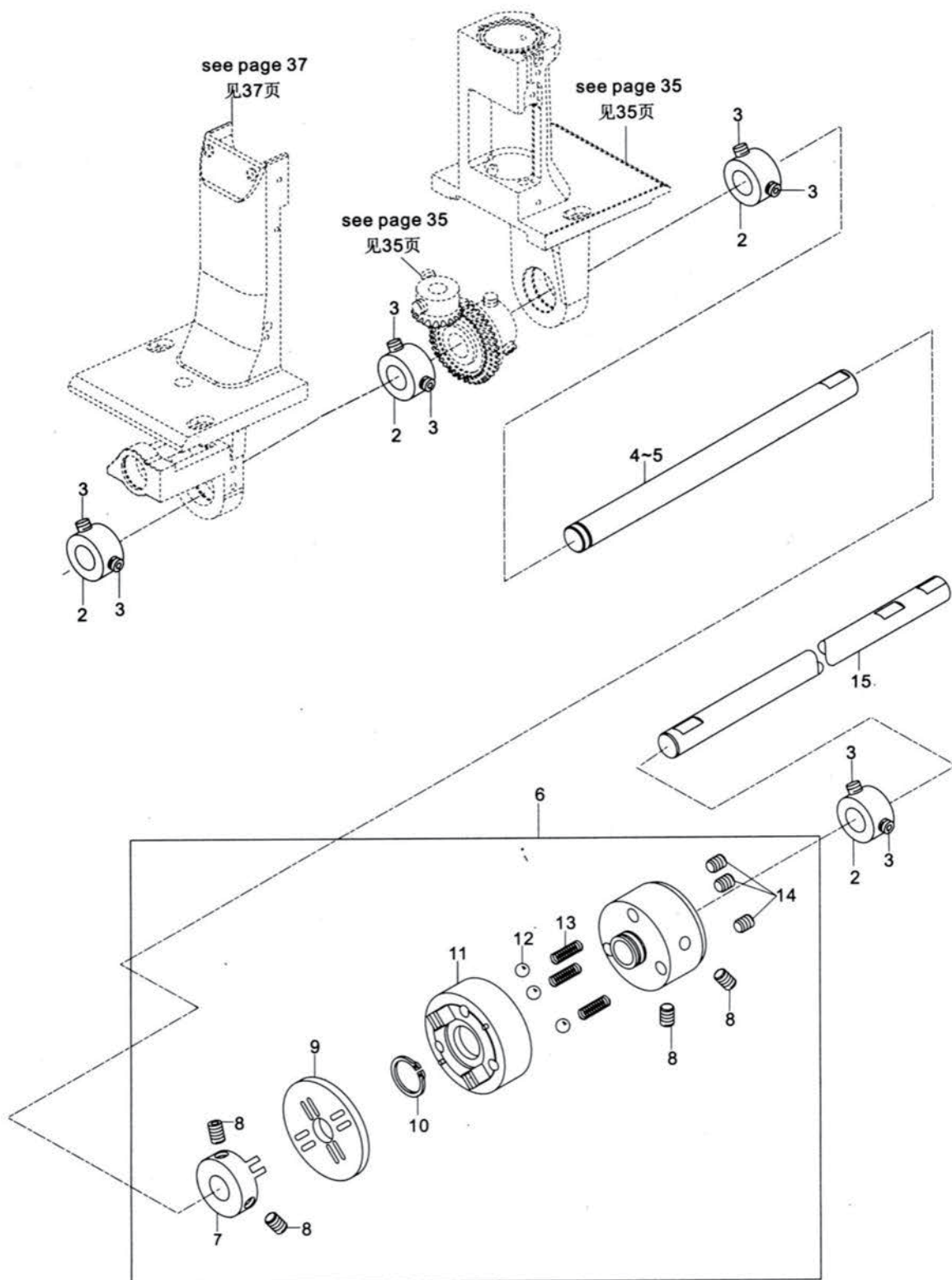
# 11. 底板零件(1)

## Bedplate parts (1)



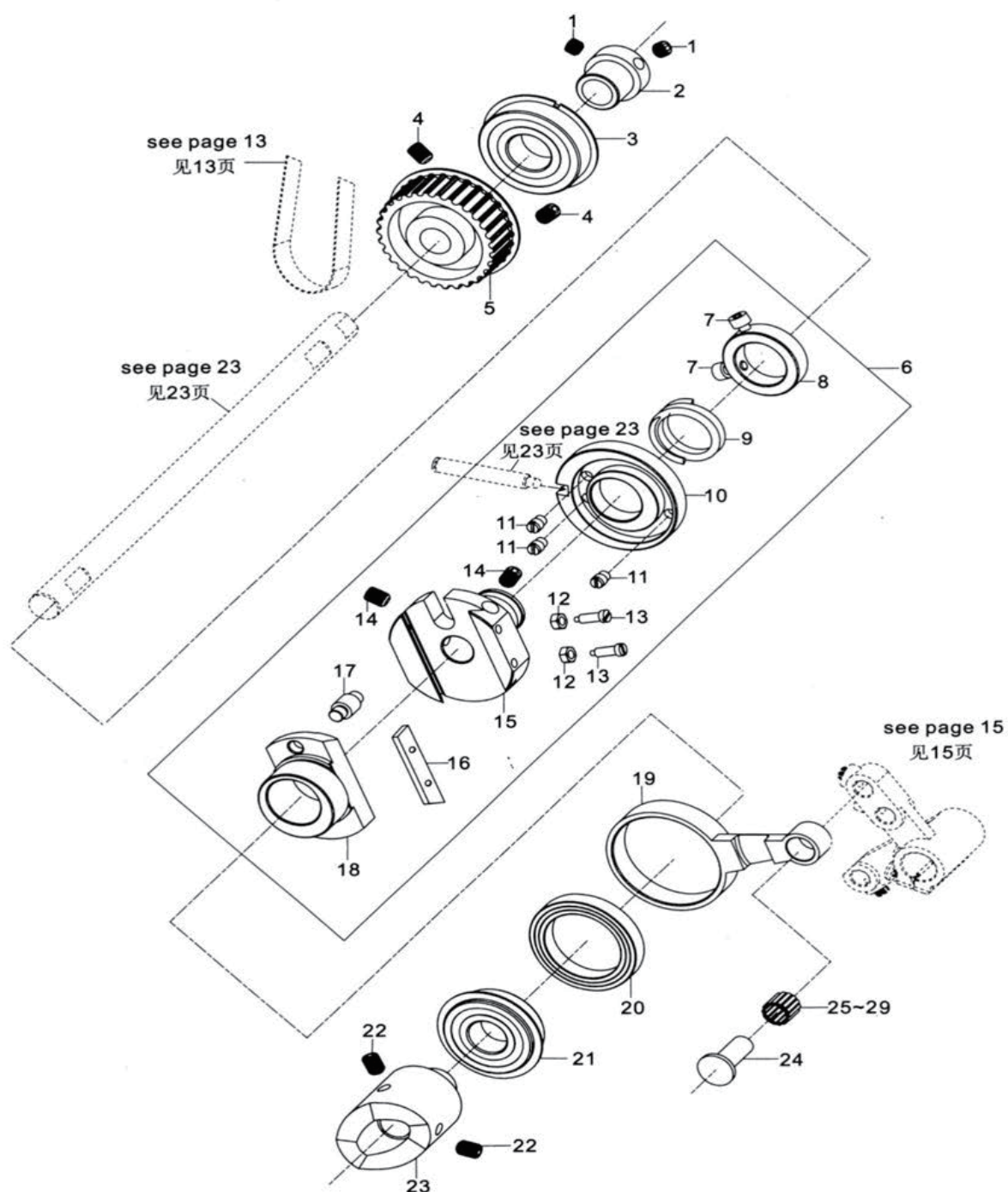
| Per. No | Part No     | Description             | Qty |
|---------|-------------|-------------------------|-----|
| 01      | JINPFNA0229 | Screw M6x0.75x5         | 2   |
| 02      | JINPFNA1102 | Shaft collar            | 1   |
| 03      | JINPFNA1103 | Bearing bush assy       | 1   |
| 04      | JINPFNA1104 | Transport major axis    | 1   |
| 05      | JINPFNA0223 | Universal coupling head | 1   |
| 06      | JINPFNA0131 | Screw M5x10             | 1   |
| 07      | JINPFNA0218 | Washer                  | 1   |
| 08      | JINSCJ1019  | Collar                  | 1   |
| 09      | JINPFNA0203 | Screw M4x 10            | 1   |
| 11      | JINPFNA0224 | Oil reservoir gasket    | 4   |
| 12      | JINPFNA0220 | Base frame              | 1   |
| 14      | JINPFNA1114 | Bearing bush assy       | 1   |
| 15      | JINPFNA1115 | Bearing bush assy       | 1   |

## 12. 底板零件(2) Bedplate parts (2)



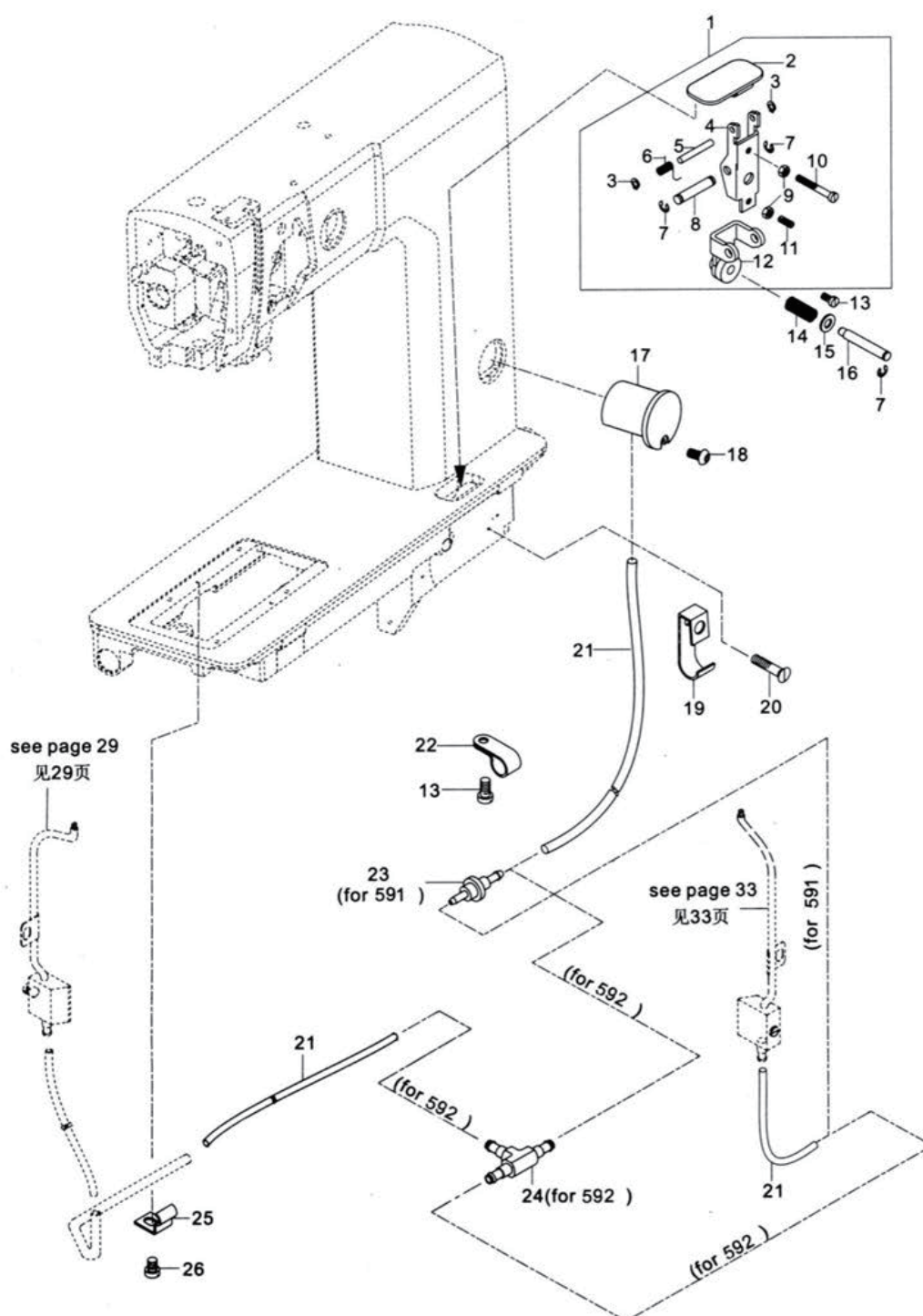
| Per. No | Part No        | Description                            | Qty |
|---------|----------------|----------------------------------------|-----|
| 02      | JINPFNA1202    | shaft collar                           | 4   |
| 03      | JINPF1790S0539 | Screw M5x5                             | 8   |
| 04      | JINPFNA1204    | Universal coupling spindle A (for 591) | 1   |
| 05      | JINPFNB1205    | Universal coupling spindle (for 592)   | 1   |
| 06      | JINPFNA1206    | Clutch                                 | 1   |
| 07      | JINPFNA1207    | Clutch minor connector                 | 1   |
| 08      | JINPFNA0713    | Screw M6x0.75x8                        | 2   |
| 09      | JINPFNA1208    | Clutch gusset                          | 1   |
| 10      | JINPFNA1209    | Collar                                 | 1   |
| 11      | JINPFNA1210    | Clutch connector                       | 1   |
| 12      | JINPFNA1211    | Steel ball                             | 3   |
| 13      | JINPFNA1212    | spring                                 | 3   |
| 14      | JINPFNA1213    | Screw M6x0.75x6                        | 3   |
| 15      | JINPFNA1215    | Lower shaft                            | 1   |

# 13. 底板零件(3) Bedplate parts (3)



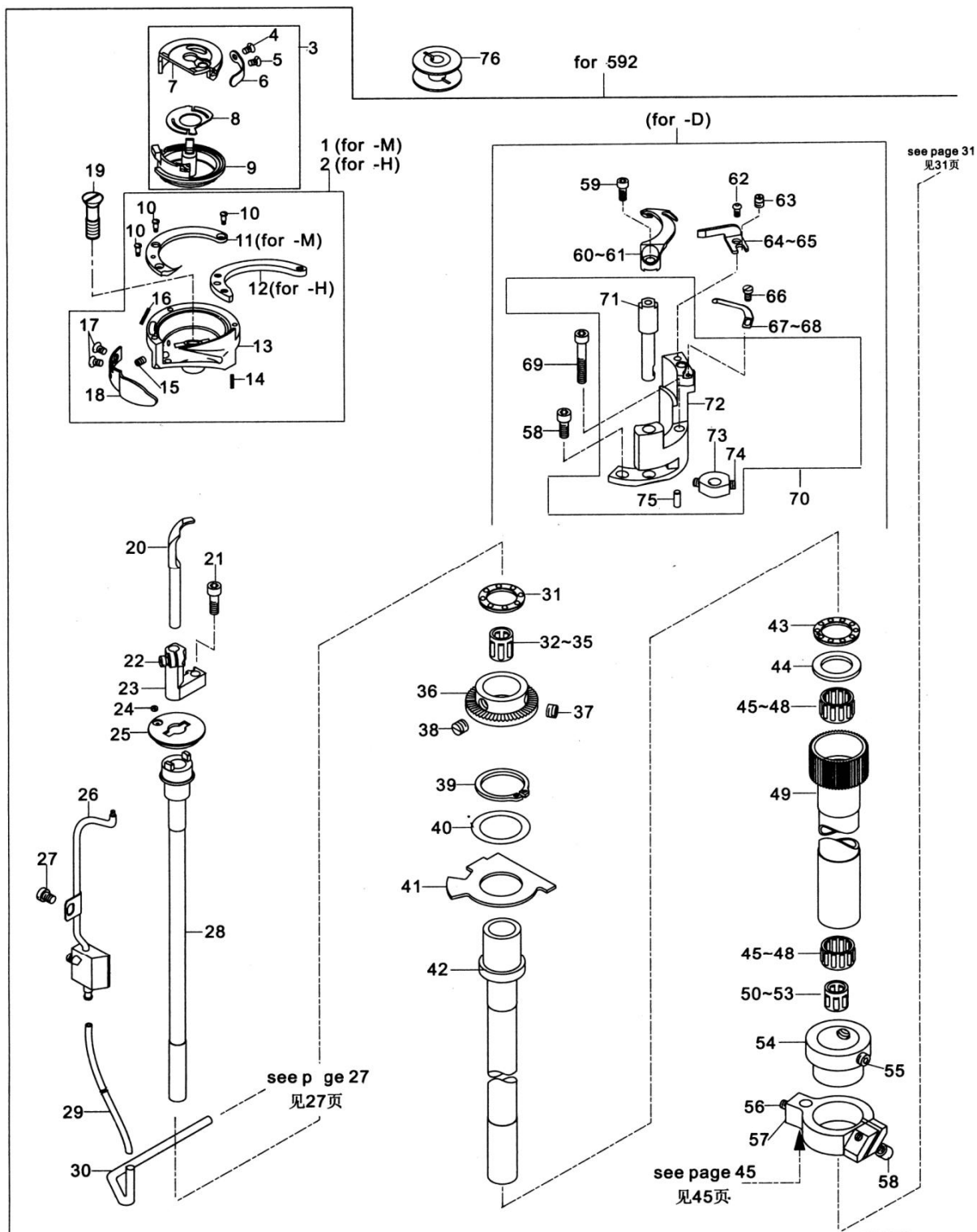
| Per. No | Part No     | Description               | Qty |
|---------|-------------|---------------------------|-----|
| 01      | JINPFNA0304 | Screw M6x5                | 2   |
| 02      | JINPFNA1302 | Lower shaft rear bush     | 1   |
| 03      | JINPFNA1303 | Bearing                   | 1   |
| 04      | JINPFNA0303 | Screw M6x8                | 2   |
| 05      | JINPFNA1305 | Lower shaft sprocket      | 1   |
| 06      | JINPFNA1306 | Guage regulator component | 1   |
| 07      | JINPFNA1307 | Screw M4x8                | 2   |
| 08      | JINPFNA1308 | Collar                    | 1   |
| 09      | JINPFNA1309 | compression spring        | 1   |
| 10      | JINPFNA1310 | Adjustment wheel          | 1   |
| 11      | JINPFNA1311 | Screw                     | 3   |
| 12      | JINPFNA1312 | Nut                       | 2   |
| 13      | JINPFNA1313 | Screw                     | 2   |
| 14      | JINPFNA0303 | Screw M6x8                | 2   |
| 15      | JINPFNA1314 | Slider groove             | 1   |
| 16      | JINPFNA1315 | Adjustment plate          | 1   |
| 17      | JINPFNA1316 | Pin                       | 1   |
| 18      | JINPFNA1317 | Slider                    | 1   |
| 19      | JINPFNA1318 | Connecting rol            | 1   |
| 20      | JINPFNA1320 | Bearing                   | 1   |
| 21      | JINPFNA1321 | Bearing                   | 1   |
| 22      | JINPFNA0713 | Screw M6x0.75x8           | 2   |
| 23      | JINPFNA1323 | Thread trimming cam       | 1   |
| 24      | JINPFNA1324 | Connecting pin            | 1   |
| 25      | JINPFNA1325 | Needle bearing            | 1   |
| 26      | JINPFNA1551 | Needle bearing            | 1   |
| 27      | JINPFNA1552 | Needle bearing            | 1   |
| 28      | JINPFNA1553 | Needle bearing            | 1   |
| 29      | JINPFNA1554 | Needle bearing            | 1   |

## 14. 底板零件(4) Bedplate parts (4)



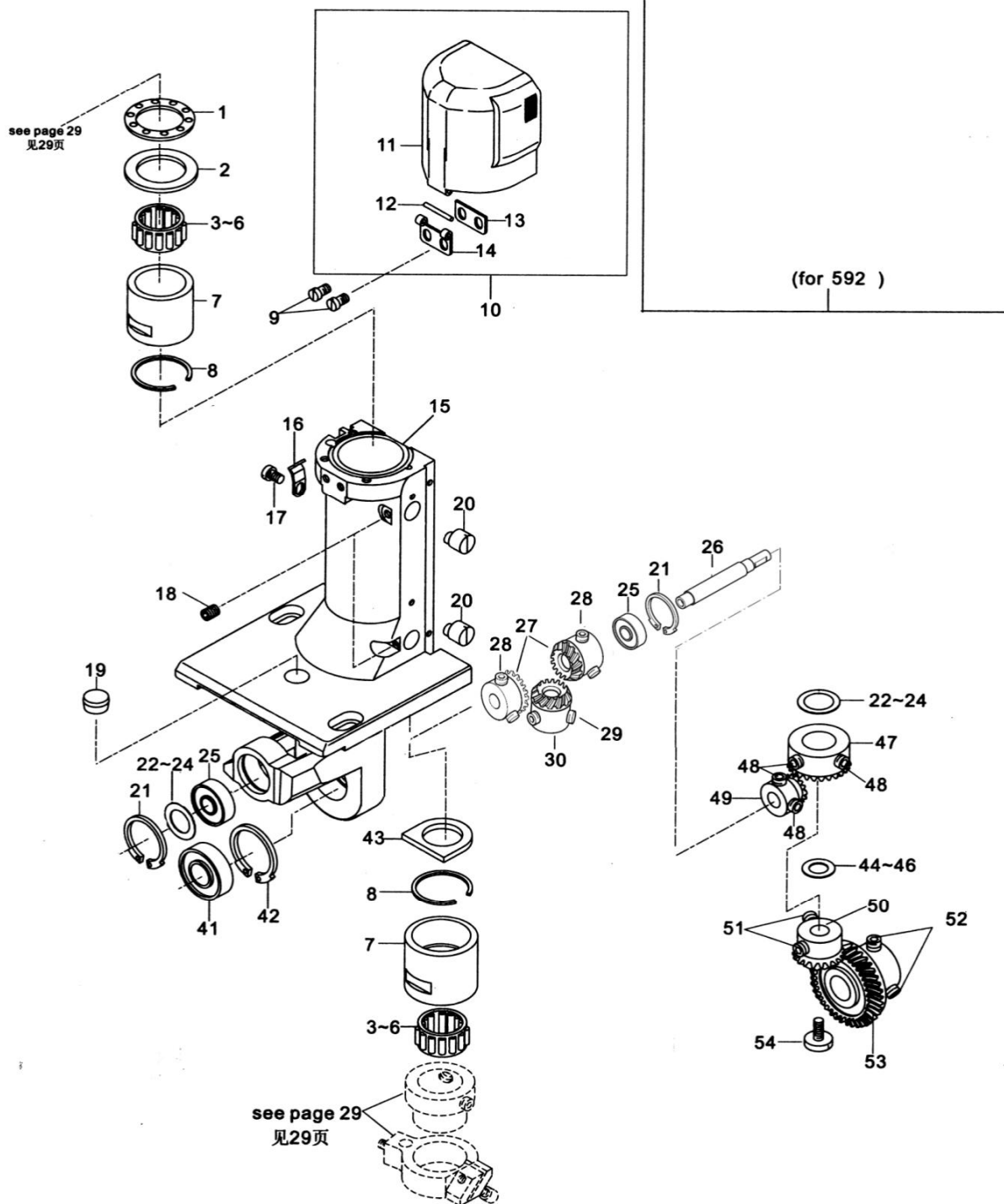
| Per.No | Part No     | Description               | Qty |
|--------|-------------|---------------------------|-----|
| 01     | JINPFNA1401 | Stitch adjusting assembly | 1   |
| 02     | JINPFNA1402 | Adjusting plate           | 1   |
| 03     | JINPFNA1403 | Ccollar                   | 2   |
| 04     | JINPFNA1404 | Angle adjustment          | 1   |
| 05     | JINPFNA1405 | Pin 4x30                  | 1   |
| 06     | JINPFNA1406 | Spring                    | 1   |
| 07     | JINSCJ1004  | Collar                    | 1   |
| 08     | JINPFNA1407 | Shaft                     | 1   |
| 09     | JINPFNA1408 | Nut M4                    | 2   |
| 10     | JINPFNA1409 | Screw M4x 32              | 1   |
| 11     | JINPFNA1410 | Screw M4x 10              | 1   |
| 12     | JINPFNA1411 | Adjusting plate           | 1   |
| 13     | JINPFNA0203 | Screw M4x8                | 2   |
| 14     | JINPFNA1414 | Compress spring           | 1   |
| 15     | JINPFNA1415 | Washer $\phi 6$           | 1   |
| 16     | JINPFNA1416 | Adjusting pin             | 1   |
| 17     | JINPFNA1417 | Oil tank assy             | 1   |
| 18     | JINPFNA0120 | Screw M4x6                | 1   |
| 19     | JINPFNA1419 | Oil pipe clip             | 1   |
| 20     | JINPFNA2112 | Screw M4x14               | 1   |
| 21     | JINPFNA0121 | Oil tube                  | 2   |
| 22     | JINPFNA0132 | Oil pipe clip             | 1   |
| 23     | JINPFNA1423 | Terminall                 | 1   |
| 24     | JINPFNB1424 | Terminall                 | 1   |
| 25     | JINPFNB1425 | Oil tube support          | 1   |
| 26     | JINPFNB1426 | Screw M4x5                | 1   |

# 15. 旋梭左支座(1) Hook post , left(1)



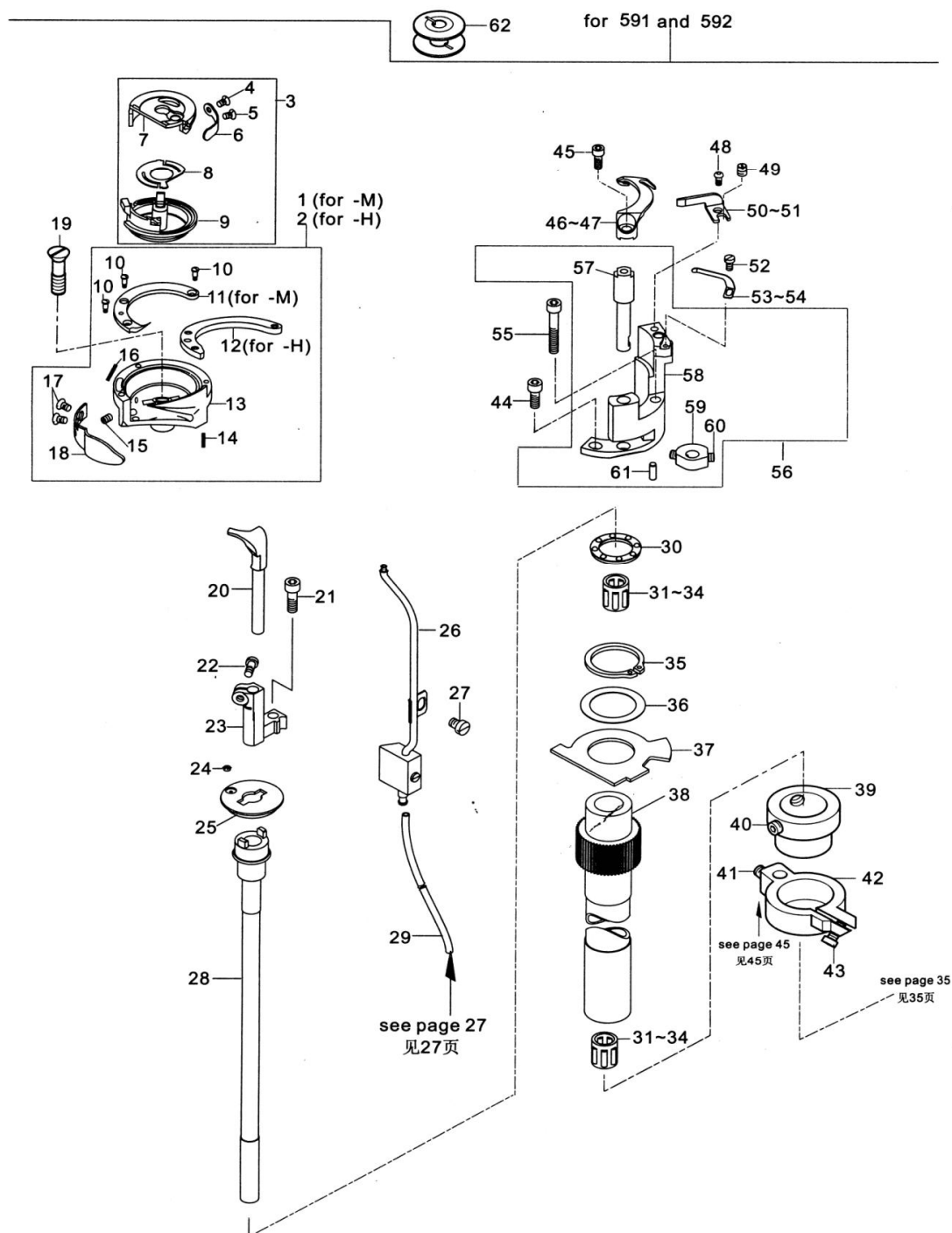
| Per.No | Part No      | Description                     | Qty |
|--------|--------------|---------------------------------|-----|
| 01     | JINPFNA1701  | Import Hook-thickness           | 1   |
| 02     | JINPFNA1702  | Domestic Hook-thickness         | 1   |
| 03     | JINPFNA1703  | Bobbin case asm                 | 1   |
| 04     | JINPFNA1704  | Screw                           | 1   |
| 05     | JINPFNA1705  | Screw                           | 1   |
| 06     | JINPFNA1706  | Plate spring                    | 1   |
| 07     | JINPFNA1707  | Hook-top                        | 1   |
| 08     | JINPFNA1708  | Spring                          | 1   |
| 09     | JINPFNA1709  | Shuttle wan                     | 1   |
| 10     | JINPFNA1710  | Screw                           | 3   |
| 11     | JINPFNA1711  | Shuttle' tongue (for-M )        | 1   |
| 12     | JINPFNA1712  | Shuttle' tongue (for -H )       | 1   |
| 13     | JINPFNA1713  | Bobbin case                     | 1   |
| 14     | JINPFNA1714  | Wick                            | 1   |
| 15     | JINPFNA1715  | Oil felt wick                   | 1   |
| 16     | JINPFNA1716  | Screw M3x4                      | 1   |
| 17     | JINPFNA1717  | Screw M2.6x4                    | 2   |
| 18     | JINPFNA1718  | Needle protected plate          | 1   |
| 19     | JINPFNA1719  | Screw M5x20                     | 1   |
| 20     | JINPFNA1720  | Positioning finger              | 1   |
| 21     | JINPFNA0203  | Screw M4x'12                    | 1   |
| 22     | JINPFNA0325  | Screw M4x6                      | 1   |
| 23     | JINPFNA1723  | Positioning finger plate        | 1   |
| 24     | JINPFNA1724  | O ring                          | 2   |
| 25     | JINPFNA1725  | hook fid                        | 1   |
| 26     | JINPFNA1726  | Rubber assy                     | 1   |
| 27     | JINPFNA1426  | Screw M4x5                      | 1   |
| 28     | JINPFNB1528  | Hook transmission mandrel       | 1   |
| 29     | JINPFNA0121  | Oil felt                        | 1   |
| 30     | JINPFNB1530  | Copper tubing                   | 1   |
| 31     | JINPFNA1730  | Small end bearing               | 1   |
| 32     | JINPFNA1731  | Needle bearing                  | 1   |
| 33     | JINPFNA1732  | Needle bearing                  | 1   |
| 34     | JINPFNA1733  | Needle bearing                  | 1   |
| 35     | JINPFNA1734  | Needle bearing                  | 1   |
| 36     | JINPFNB1536  | Feeding wheel                   | 1   |
| 37     | JINPFNB1537  | Screw M6x0.75x3                 | 1   |
| 38     | JINPF1310B08 | Screw M6x0.75>c3                | 1   |
| 39     | JINPFNA1735  | Collar                          | 1   |
| 40     | JINPFNA1736  | Collar                          | 1   |
| 41     | JINPFNA1737  | Armor pieces                    | 1   |
| 42     | JINPFNB1542  | 592 feeding drive shaft         | 1   |
| 43     | JINPFNB1543  | 592 end bearing                 | 1   |
| 44     | JINPFNB1544  | Washer                          | 1   |
| 45     | JINPFNB1545  | Needle bearing                  | 2   |
| 46     | JINPFNB1546  | Needle bearing                  | 2   |
| 47     | JINPFNB1547  | Needle bearing                  | 2   |
| 48     | JINPFNB1548  | Needle bearing                  | 2   |
| 49     | JINPFNB1549  | 574 hook shaft                  | 1   |
| 50     | JINPFNB1550  | Needle bearing                  | 1   |
| 51     | JINPFNB1551  | Needle bearing                  | 1   |
| 52     | JINPFNB1552  | Needle bearing                  | 1   |
| 53     | JINPFNB1553  | Needle bearing                  | 1   |
| 54     | JINPFNA1739  | Retainging ring                 | 1   |
| 55     | JINPFNA0229  | Screw M6X0.75X5                 | 2   |
| 56     | JINPFNA0304  | Screw M5x5                      | 1   |
| 57     | JINPFNB1557  | Crank                           | 1   |
| 58     | JINPFNA0203  | Screw M4x10                     | 2   |
| 59     | JINPFNA0203  | Screw M4x10                     | 1   |
| 60     | JINPFNA1746  | Movable knife(Made in Taiwan)   | 1   |
| 61     | JINPFNA1747  | Movable knife ( Made in China ) | 1   |
| 62     | JINPFNA0120  | Screw M4x6                      | 1   |
| 63     | JINPFNA1749  | Eccentric pin                   | 1   |
| 64     | JINPFNA1750  | Fixed knife (Made in Taiwan)    | 1   |
| 65     | JINPFNA1751  | Fixed knit© ( Made in China )   | 1   |
| 66     | JINPFNA1752  | Screw M2.5x3                    | 1   |
| 67     | JINPFNA1753  | Wire clip (Made in Taiwan)      | 1   |
| 68     | JINPFNA1754  | Wire clip ( Made in China )     | 1   |
| 69     | JINPFNA0118  | Screw M4x25                     | 1   |
| 70     | JINPFNA1756  | Moveble knife lever             | 1   |
| 71     | JINPFNA1757  | Knife holder                    | 1   |
| 72     | JINPFNA1758  | Fixed knife bracket seat        | 1   |
| 73     | JINPFNA1759  | Transmission gear               | 1   |
| 74     | JINPFNA1760  | Screw M4x4                      | 2   |
| 75     | JINPFNA1761  | Pin 3x10                        | 1   |
| 76     | JINPFNA1762  | Bobbin                          | 1   |

# 16. 旋梭左支座(2) Hook post, left(2)



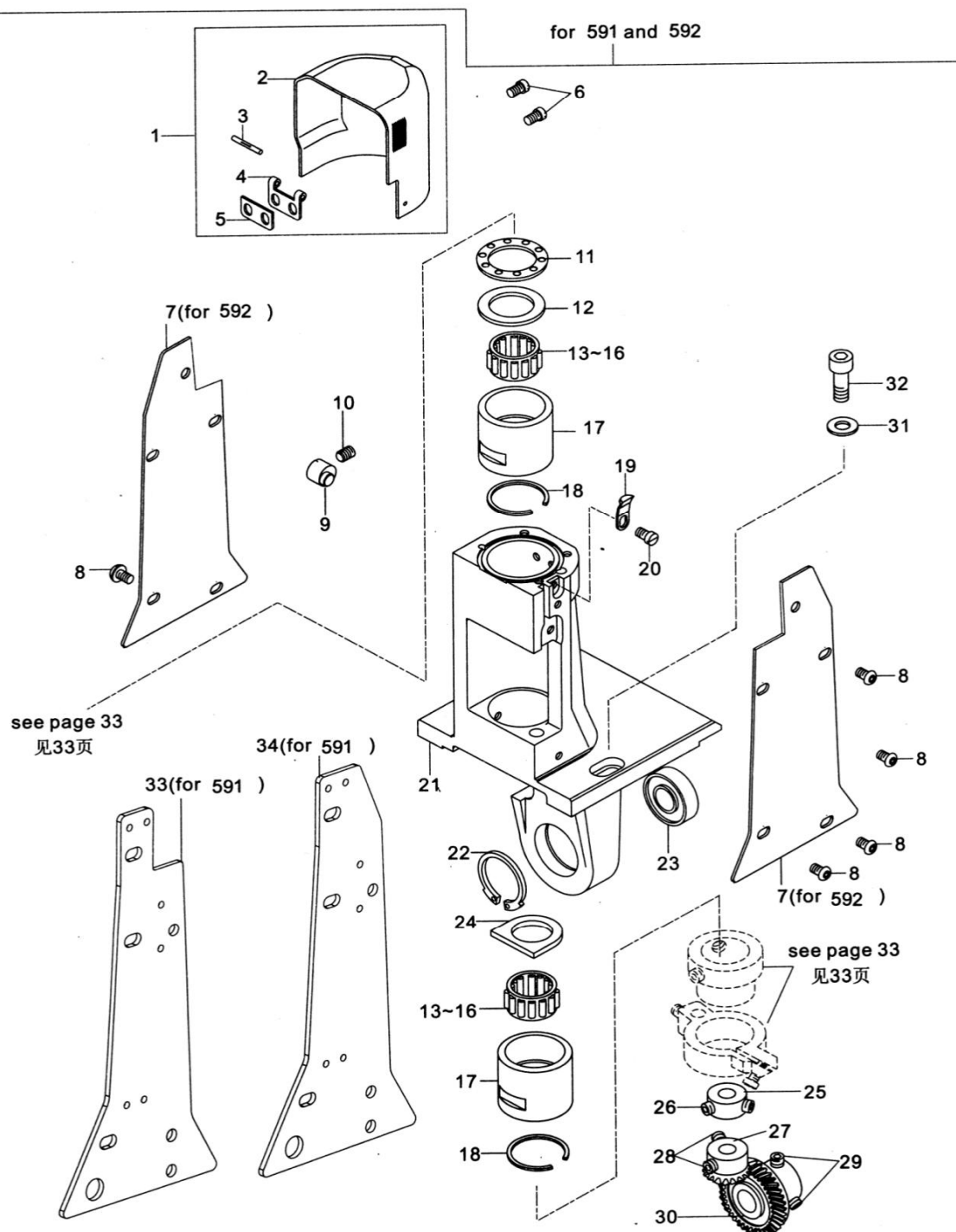
| Per. No | Part No     | Description                          | Qty |
|---------|-------------|--------------------------------------|-----|
| 01      | JINPFNA1811 | End bearing                          | 1   |
| 02      | JINPFNA1812 | Washer                               | 1   |
| 03      | JINPFNA1813 | Needle bearing                       | 2   |
| 04      | JINPFNA1813 | Needle bearing                       | 2   |
| 05      | JINPFNA1814 | Needle bearing                       | 2   |
| 06      | JINPFNA1815 | Needle bearing                       | 2   |
| 07      | JINPFNA1817 | Hook shaft sleeve                    | 2   |
| 08      | JINPFNA1818 | Collar                               | 2   |
| 09      | JINPFNA0120 | Screw M4x8                           | 2   |
| 10      | JINPFNA1801 | Hook shield components               | 1   |
| 11      | JINPFNA1802 | Hook shield                          | 1   |
| 12      | JINPFNA1803 | Pin                                  | 1   |
| 13      | JINPFNA1804 | Washer                               | 1   |
| 14      | JINPFNA1805 | Shield driving seat                  | 1   |
| 15      | JINPFNB1615 | Hook the left bearing                | 1   |
| 16      | JINPFNA1819 | Spring plate                         | 1   |
| 17      | JINPFNA1426 | Screw M4x6                           | 1   |
| 18      | JINPFNA1810 | Screw M4x6                           | 2   |
| 19      | JINPFNA1906 | Oil plug                             | 1   |
| 20      | JINPFNA1809 | Eccentric pin                        | 2   |
| 21      | JINPFNA1908 | Collar                               | 2   |
| 22      | JINPFNA1909 | Washer                               | 1   |
| 23      | JINPFNA1910 | Washer                               | 1   |
| 24      | JINPFNA1911 | Washer                               | 1   |
| 25      | JINPFNA1912 | Bearing                              | 2   |
| 26      | JINPFNB1626 | Feeding drive shaft                  | 1   |
| 27      | JINPFNB1627 | Feeding gear                         | 2   |
| 28      | JINPFNB1628 | Screw                                | 4   |
| 29      | JINPFNB1629 | Screw                                | 2   |
| 30      | JINPFNB1630 | Screw                                | 1   |
| 41      | JINPFNA1823 | Bearing                              | 1   |
| 42      | JINPFNA1822 | Collar                               | 1   |
| 43      | JINPFNA1824 | Oil felt                             | 1   |
| 44      | JINPFNB1644 | Washer                               | 3   |
| 45      | JINPFNB1645 | Washer                               | 3   |
| 46      | JINPFNB1646 | Washer                               | 3   |
| 47      | JINPFNB1647 | 592 feeding drive gear components II | 1   |
| 48      | JINPFNA0229 | Screw M6x0.75x5                      | 4   |
| 49      | JINPFNB1649 | 592 feeding drive gear I             | 1   |
| 50      | JINPFNA1827 | The hook driving gear II             | 1   |
| 51      | JINPFNA0229 | Screw M6x0.75x5                      | 2   |
| 52      | JINPFNA0229 | Screw M6x0.75x6                      | 2   |
| 53      | JINPFNA1830 | The hook driving gear components 11  | 1   |
| 54      | JINPFNB1654 | Screw M4x 10                         | 1   |

# 17. 旋梭右支座(1) Hook post , right(1)



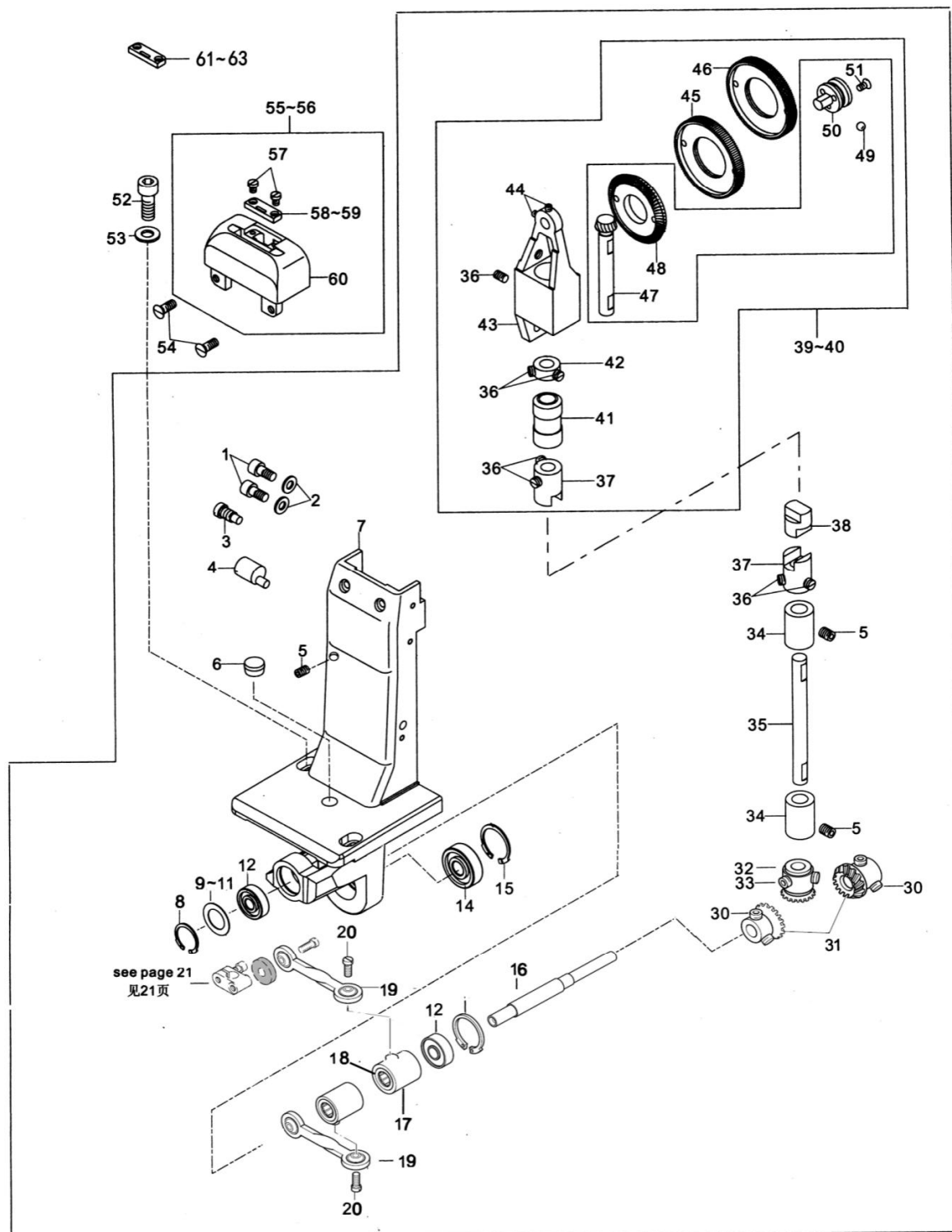
| Per. No | Part No        | Description                    | Qty |
|---------|----------------|--------------------------------|-----|
| 01      | JINPFNA1701    | Import Hook-thickness          | 1   |
| 02      | JINPFNA1702    | Domestic Hook-thickness        | 1   |
| 03      | JINPFNA1703    | Bobbin case asm                | 1   |
| 04      | JINPFNA1704    | Screw                          | 1   |
| 05      | JINPFNA1705    | Screw                          | 1   |
| 06      | JINPFNA1706    | Spring plate                   | 1   |
| 07      | JINPFNA1707    | Hook-top                       | 1   |
| 08      | JINPFNA1708    | Spring                         | 1   |
| 09      | JINPFNA1709    | Shuttle wan                    | 1   |
| 10      | JINPFNA1710    | Screw                          | 3   |
| 11      | JINPFNA1711    | Shuttle' tongue (for-M)        | 1   |
| 12      | JINPFNA1712    | Shuttle' tongue (for -H)       | 1   |
| 13      | JINPFNA1713    | Bobbin case                    | 1   |
| 14      | JINPFNA1714    | Wick                           | 1   |
| 15      | JINPFNA1715    | Oil felt wick                  | 1   |
| 16      | JINPFNA1716    | Screw M3x4                     | 1   |
| 17      | JINPFNA1717    | M2.6x4                         | 1   |
| 18      | JINPFNA1718    | Needle protected plate         | 1   |
| 19      | JINPFNA1719    | Screw M5x20                    | 1   |
| 20      | JINPFNA1720    | Positioning finger             | 1   |
| 21      | JINPF1790S0326 | Screw M4x12                    | 1   |
| 22      | JINPFNA0325    | Screw M4x6                     | 1   |
| 23      | JINPFNA1723    | Positioning finger plate       | 1   |
| 24      | JINPFNA1724    | O ring                         | 2   |
| 25      | JINPFNA1725    | hook lid                       | 1   |
| 26      | JINPFNA1726    | Rubber assy                    | 1   |
| 27      | JINPFNA1426    | Screw M4x5                     | 1   |
| 28      | JINPFNA1728    | Hook transmission mandrel      | 1   |
| 29      | JINPFNA0121    | Oil felt                       | 1   |
| 30      | JINPFNA1730    | End bearing                    | 1   |
| 31      | JINPFNA1731    | Needle bearing                 | 2   |
| 32      | JINPFNA1732    | Needle bearing                 | 2   |
| 33      | JINPFNA1733    | Needle bearing                 | 2   |
| 34      | JINPFNA1734    | Needle bearing                 | 2   |
| 35      | JINPFNA1735    | Collar                         | 1   |
| 36      | JINPFNA1736    | Washer                         | 1   |
| 37      | JINPFNA1737    | Armor pieces                   | 1   |
| 38      | JINPFNA1738    | hook shaft                     | 1   |
| 39      | JINPFNA1739    | Collar                         | 1   |
| 40      | JINPFNA0229    | Screw M6x0.75x5                | 2   |
| 41      | JINPFNA0304    | Screw M5x5                     | 1   |
| 42      | JINPFNA1742    | Crank                          | 1   |
| 43      | JINPFNA0131    | Screw M4x10                    | 1   |
| 44      | JINPFNA0203    | Screw M4x10                    | 2   |
| 45      | JINPFNA0203    | Screw M4x10                    | 1   |
| 46      | JINPFNA1746    | Movable knife (Made in Taiwan) | 1   |
| 47      | JINPFNA1747    | Movable knife (Made in China)  | 1   |
| 48      | JINPFNA1748    | Screw M4x6                     | 1   |
| 49      | JINPFNA1749    | Eccentric pin                  | 1   |
| 50      | JINPFNA1750    | Fixed knife (Made in Taiwan)   | 1   |
| 51      | JINPFNA1751    | Fixed knife (Made in China)    | 1   |
| 52      | JINPFNA1752    | Screw M2.5x3                   | 1   |
| 53      | JINPFNA1753    | Wire clip CMade in Taiwan)     | 1   |
| 54      | JINPFNA1754    | Wire clip (Made in China)      | 1   |
| 55      | JINPFNA0118    | Screw M4x25                    | 1   |
| 56      | JINPFNA1756    | Moveble knife lever            | 1   |
| 57      | JINPFNA1757    | Knife holder                   | 1   |
| 58      | JINPFNA1758    | Fixed knife bracket seat       | 1   |
| 59      | JINPFNA1759    | Transmission gear              | 1   |
| 60      | JINPFNA1760    | Screw M4x4                     | 2   |
| 61      | JINPFNA1761    | Pin 3x10                       | 1   |
| 62      | JINPFNA1762    | Bobbin                         | 1   |

# 18. 旋梭右支座(2) Hook post , right(2)



| Per. No | Part No     | Description                            | Qty |
|---------|-------------|----------------------------------------|-----|
| 01      | JINPFNA1801 | Hook shield components                 | 1   |
| 02      | JINPFNA1802 | Hook shield                            | 1   |
| 03      | JINPFNA1803 | Pin                                    | 1   |
| 04      | JINPFNA1804 | Shield driving seat                    | 1   |
| 05      | JINPFNA1805 | Washer                                 | 1   |
| 06      | JINPFNA0539 | Screw M4x8                             | 2   |
| 07      | JINPFNB1807 | Double needle plate measuring (for592) | 2   |
| 08      | JINPFNA0120 | Screw M4x6                             | 10  |
| 09      | JINPFNA1809 | Eccentric pin                          | 2   |
| 10      | JINPFNA1810 | Screw M4x6                             | 2   |
| 11      | JINPFNA1811 | End bearing                            | 1   |
| 12      | JINPFNA1812 | Washer                                 | 1   |
| 13      | JINPFNA1813 | Needle bearing                         | 2   |
| 14      | JINPFNA1814 | Needle bearing                         | 3   |
| 15      | JINPFNA1815 | Needle bearing                         | 4   |
| 16      | JINPFNA1816 | Needle bearing                         | 5   |
| 17      | JINPFNA1817 | Hook shaft sleeve                      | 2   |
| 18      | JINPFNA1818 | Collar                                 | 2   |
| 19      | JINPFNA1819 | Spring plate                           | 1   |
| 20      | JINPFNA1426 | Screw M4x6                             | 1   |
| 21      | JINPFNA1821 | Hook the right bearing                 | 1   |
| 22      | JINPFNA1822 | Collar                                 | 1   |
| 23      | JINPFNA1823 | Bearing 6001ZZ                         | 1   |
| 24      | JINPFNA1824 | Oil felt                               | 1   |
| 25      | JINPFNA1825 | Collar                                 | 1   |
| 26      | JINPFNA0229 | Screw M6x0.75x5                        | 2   |
| 27      | JINPFNA1827 | The hook driving gear II               | 1   |
| 28      | JINPFNA0229 | Screw M6x0.75x5                        | 2   |
| 29      | JINPFNA0229 | Screw M6x0.75x6                        | 2   |
| 30      | JINPFNA1830 | The hook driving gear I                | 1   |
| 31      | JINPFNA1831 | Washer $\phi 6$                        | 2   |
| 32      | JINPFNA0801 | Screw M6x 16                           | 2   |
| 33      | JINPFNA1833 | One needle plate measuring (for 591)   | 1   |
| 34      | JINPFNA1834 | Plate measuring (for 591)              | 1   |
| 40      | JINPFNA1840 | Needle bearing                         | 2   |
| 41      | JINPFNA1841 | Needle bearing                         | 2   |

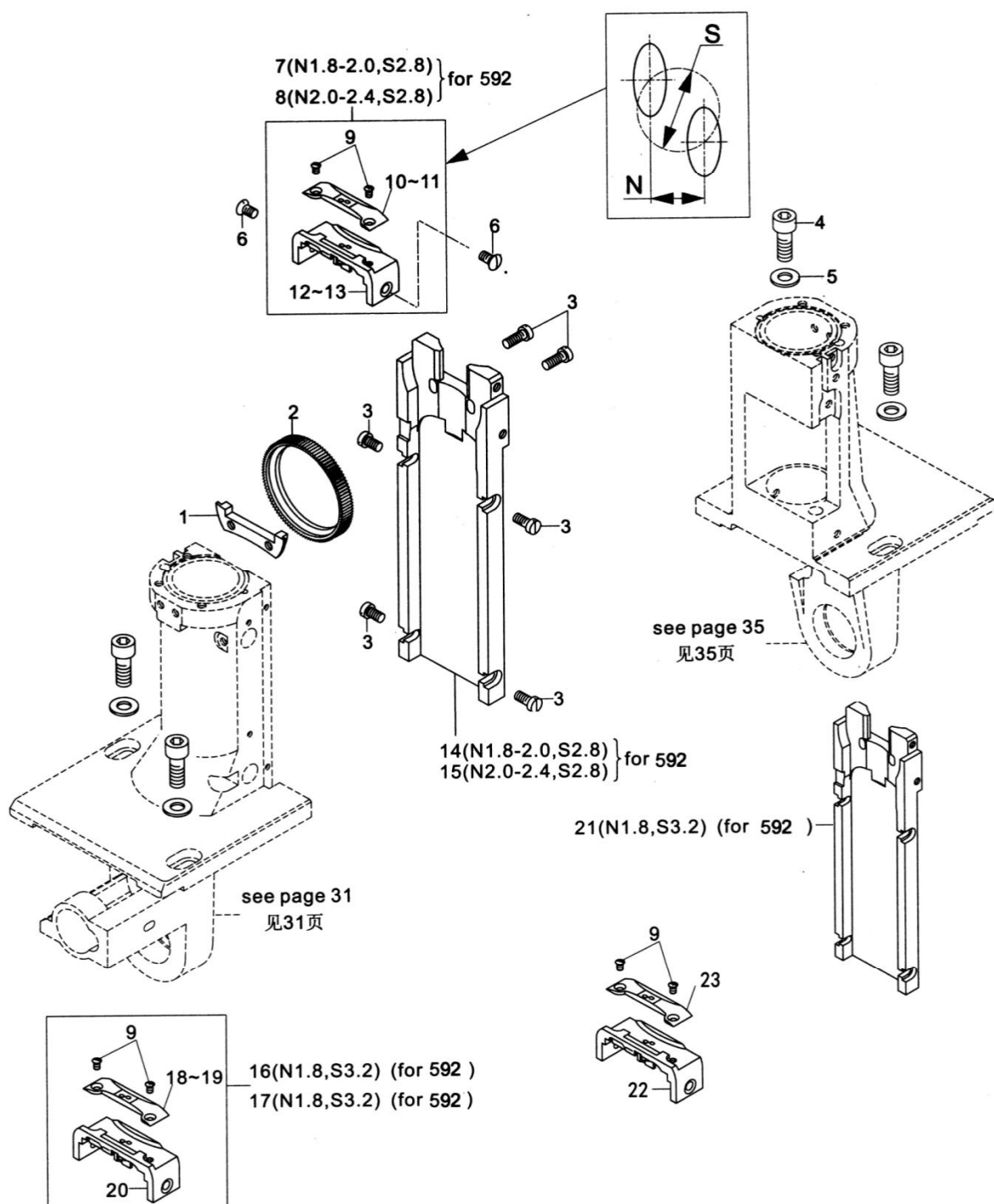
# 19. 送料支座 Feed wheel post, left



| Per. No | Part No     | Description                         | Qty |
|---------|-------------|-------------------------------------|-----|
| 01      | JINPFNA0724 | Screw M5x12                         | 2   |
| 02      | JINPFNA0725 | Washer $\phi 5$                     | 2   |
| 03      | JINPFNA1903 | Screw M6x8                          | 1   |
| 04      | JINPFNA1904 | Pin                                 | 1   |
| 05      | JINPFNA1810 | Screw M4x6                          | 3   |
| 06      | JINPFNA0128 | Oil wick                            | 1   |
| 07      | JINPFNA1907 | Feeding support D paint.            | 1   |
| 08      | JINPFNA1908 | Collar                              | 2   |
| 09      | JINPFNA1909 | Washer                              | 2   |
| 10      | JINPFNA1910 | Washer                              | 3   |
| 11      | JINPFNA1911 | Washer                              | 3   |
| 12      | JINPFNA1912 | Bearing 608ZZ                       | 2   |
| 14      | JINPFNA1823 | Bearing 6001 ZZ                     | 1   |
| 15      | JINPFNA1822 | Colar                               | 1   |
| 16      | JINPFNA1916 | Feeding drive shaft                 | 1   |
| 17      | JINPFNA1917 | Bearing seat asm                    | 2   |
| 18      | JINPFNA0243 | One way bearing                     | 2   |
| 19      | JINPFNA0226 | Ball connecting rod component       | 2   |
| 20      | JINPFNA0325 | Screw                               | 4   |
| 30      | JINPFNA0229 | Screw M6x0.7x6                      | 2   |
| 31      | JINPFNA1931 | Feeding mechanism of gear I         | 2   |
| 32      | JINPFNA1932 | Feeding mechanism of gear II        | 1   |
| 33      | JINPFNA0229 | Screw M6x0.75x5                     | 2   |
| 34      | JINPFNA1934 | Axle sleeve                         | 2   |
| 35      | JINPFNA1935 | Feeding transmission shaft          | 1   |
| 36      | JINPFNA0304 | Screw M5x5                          | 2   |
| 37      | JINPFNA1937 | Coupling bushing                    | 1   |
| 38      | JINPFNA1938 | Connecting block                    | 1   |
| 39      | JINPFNA1939 | Straight tooth feeding mechanism    | 1   |
| 40      | JINPFNA1940 | Knurling tooth feeding mechanism    | 1   |
| 41      | JINPFNA1941 | Axle sleeve                         | 1   |
| 42      | JINPFNA1942 | Collar                              | 1   |
| 43      | JINPFNA1943 | Feeding mechanism of bearing        | 1   |
| 44      | JINPFNA1944 | Screw M3x4                          | 2   |
| 45      | JINPFNA1945 | Feeding straight tooth              | 1   |
| 46      | JINPFNA1946 | Knurling tooth feed tray            | 1   |
| 47      | JINPFNA1947 | The feed driving bevel gear I       | 1   |
| 48      | JINPFNA1948 | The feed driving bevel gear II      | 1   |
| 49      | JINPFNA1949 | Steel ball $\phi 2$                 | 23  |
| 50      | JINPFNA1950 | The Connecting block assembly       | 1   |
| 51      | JINPFNA1951 | Screw M2.5x4                        | 3   |
| 52      | JINPFNA0801 | Screw M6x 16                        | 2   |
| 53      | JINPFNA1831 | Washer $\phi 6$                     | 2   |
| 54      | JINPFNA1031 | Screw M4x8                          | 2   |
| 55      | JINPFNA1955 | Single needle plate assembly (-M)   | 1   |
| 56      | JINPFNA1956 | Single needle plate assembly (-H)   | 1   |
| 57      | JINPFNA1957 | Screw M2x3                          | 2   |
| 58      | JINPFNA1958 | Small needle plate -thin (for -M)   | 1   |
| 59      | JINPFNA1959 | Small needle plate -thick (for -H)  | 1   |
| 60      | JINPFNA1960 | needle plate seat                   | 1   |
| 61      | JINPFNA1961 | Small needle plate -thick (1.6*3.7) | 1   |
| 62      | JINPFNA1962 | Small needle plate -thick (1.8*3.9) | 1   |
| 63      | JINPFNA1963 | Small needle plate -thick (2.3*4.7) | 1   |

## 20. 送料轮托盘

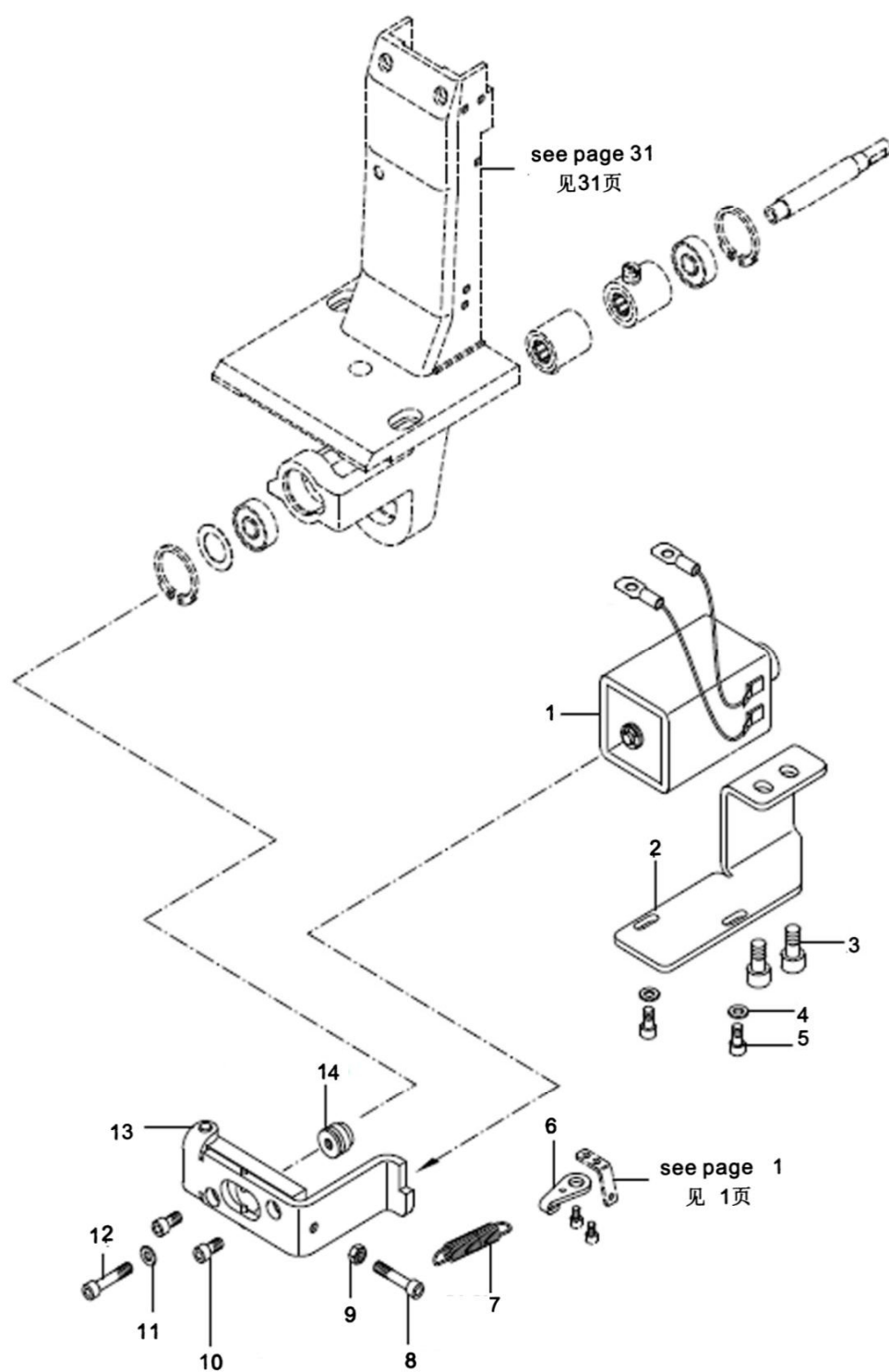
### Feed wheel mounting plate



| Per. No | Part No     | Description                               | Qty |
|---------|-------------|-------------------------------------------|-----|
| 01      | JINPFNB2001 | Feeding wheel adjusting block             | 1   |
| 02      | JINPFNB2002 | Feeding wheel                             | 1   |
| 03      | JINPFNB2003 | Screw M4x 10                              | 6   |
| 04      | JINPFNA0801 | Screw M6x10                               | 4   |
| 05      | JINPFNA1831 | Washer $\phi 6$                           | 4   |
| 06      | JINPFNB2006 | Screw M4x6                                | 2   |
| 07      | JINPFNB2007 | Double needle plate assembly (N1.2-1.8)   | 1   |
| 08      | JINPFNB2008 | Double needle plate assembly (N2.0-2.4)   | 1   |
| 09      | JINPFNB2009 | Screw M3x 3.2                             | 2   |
| 10      | JINPFNB2010 | Small double needle plate (N1.2-1.8)      | 1   |
| 11      | JINPFNB2011 | Small double needle plate (N2.0-2.4)      | 1   |
| 12      | JINPFNB2012 | Double needle plate cover (N1.2-1.8)      | 1   |
| 13      | JINPFNB2013 | Double needle plate cover (N2.0-2.4)      | 1   |
| 14      | JINPFNB2014 | Double needle plate cover seat (N1.2-1.8) | 1   |
| 15      | JINPFNB2015 | Double needle plate cover seat (N2.0-2.4) | 1   |
| 16      | JINPFNB2016 | Double needle plate assembly (N1.8)       | 1   |
| 17      | JINPFNB2017 | Double needle plate assembly (N1.8)       | 1   |
| 18      | JINPFNB2018 | Small double needle plate (N1.8)          | 1   |
| 19      | JINPFNB2019 | Small double needle plate (N1.8)          | 1   |
| 20      | JINPFNB2020 | Double needle plate cover (N1.8)          | 1   |
| 21      | JINPFNB2021 | Double needle plate cover seat (N1.8)     | 1   |
| 22      | JINPFNB2022 | Double needle plate assembly (2.2-2.6)    | 1   |
| 23      | JINPFNB2023 | Small double needle plate (N2.2-2.6)      | 1   |

## 21. 倒缝装置

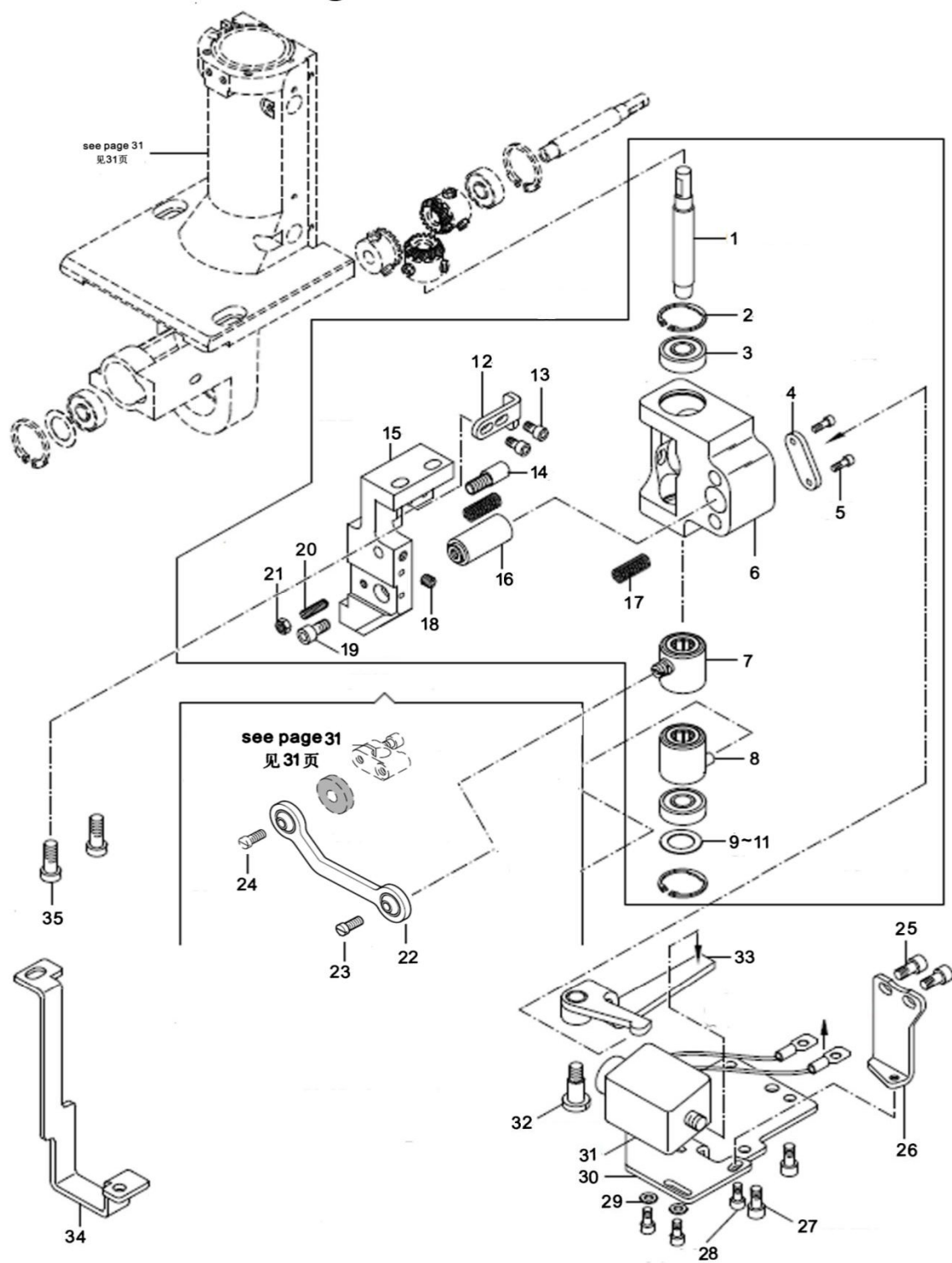
### Backtacking mechanism



| Per. No | Part No     | Description              | Qty |
|---------|-------------|--------------------------|-----|
| 01      | JINPFNA2101 | Backstitch electromagnet | 1   |
| 02      | JINPFNA2102 | Electromagnet bracket    | 1   |
| 03      | JINPFNA0106 | Screw M6x 10             | 2   |
| 04      | JINPFNA0127 | Washer $\phi 4$          | 2   |
| 05      | JINPFNA0325 | Screw M4x6               | 2   |
| 06      | JINPFNA2106 | Spring Board             | 1   |
| 07      | JINPFNA2107 | Reset spring             | 1   |
| 08      | JINPFNA2108 | Screw                    | 1   |
| 09      | JINPFNA2109 | Nut M5                   | 1   |
| 10      | JINPFNA0203 | Screw                    | 2   |
| 11      | JINPFNA0127 | Washer $\phi 4$          | 1   |
| 12      | JINPFNA2112 | Screw                    | 1   |
| 13      | JINPFNA2113 | Backstitch transmission  | 1   |
| 14      | JINPFNA2114 | Backstitch Connector     | 1   |

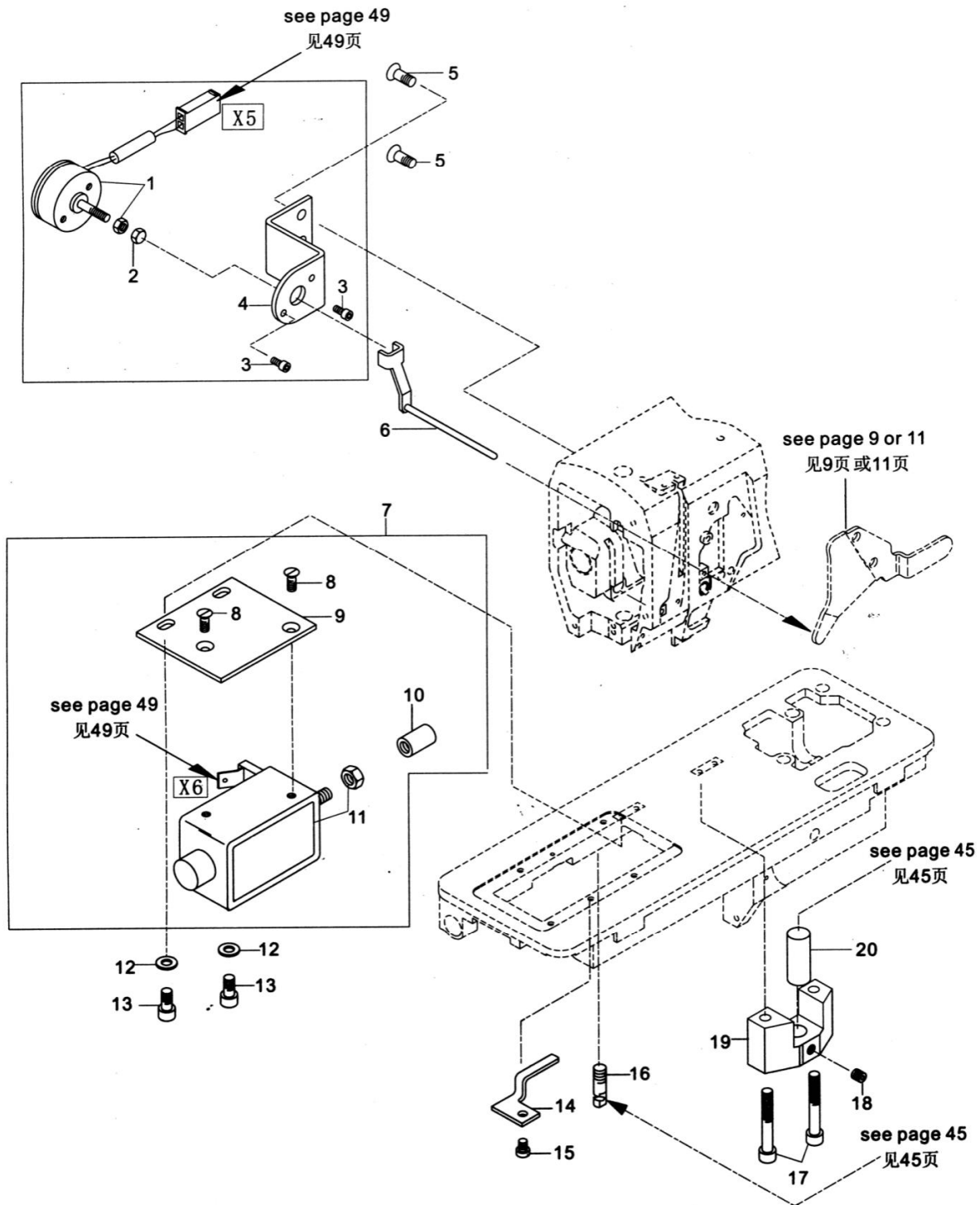
## 22. 倒缝装置

### Backtacking mechanism



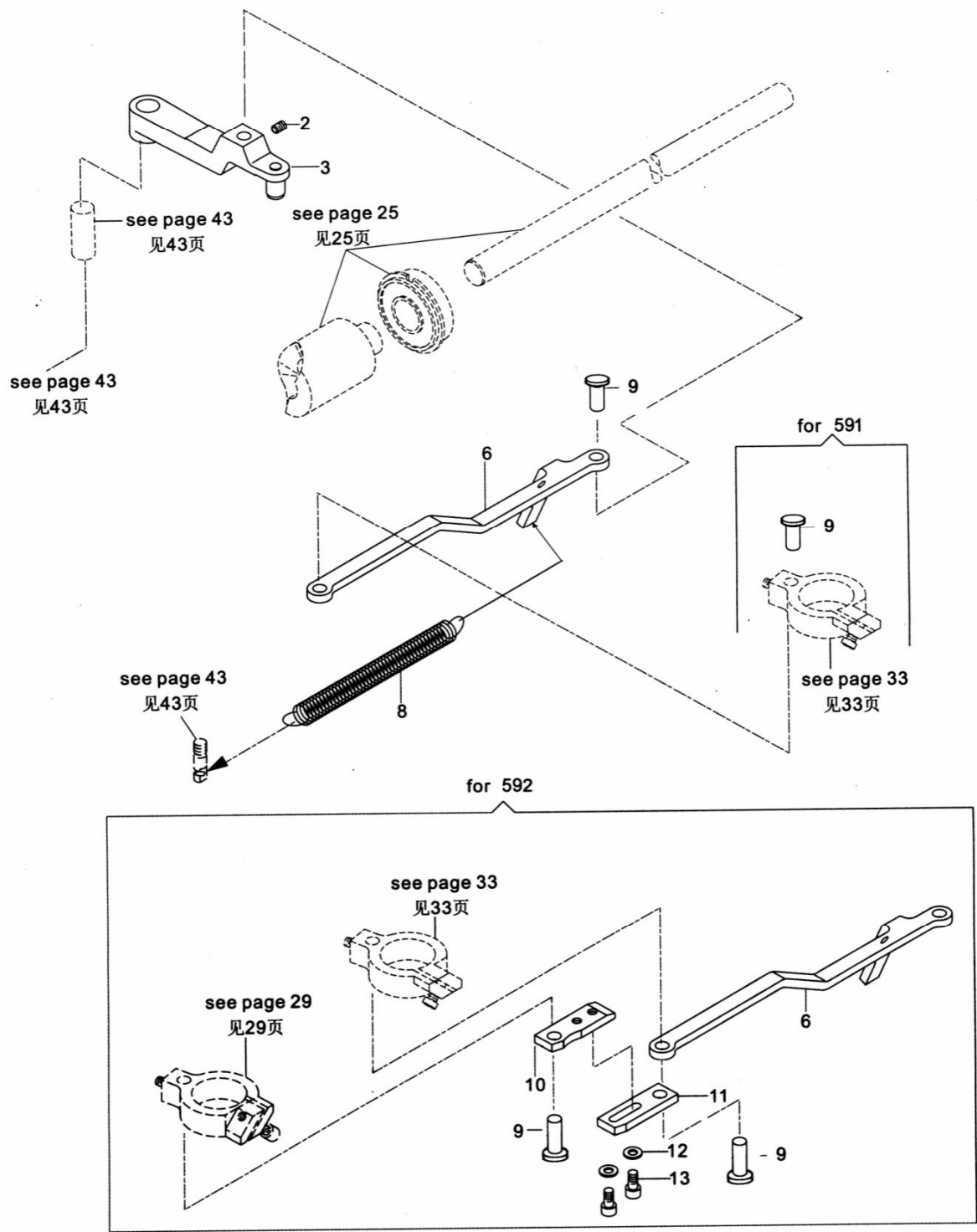
| Per. No | Part No     | Description                  | Qty |
|---------|-------------|------------------------------|-----|
| 01      | JINPFNB1626 | Shaft                        | 1   |
| 02      | JINPFNA1908 | Collar                       | 2   |
| 03      | JINPFNA1912 | Bearing 608ZZ                | 1   |
| 04      | JINPFNB2204 | PLATE                        | 1   |
| 05      | JINPFNB2205 | Screw M4x8                   | 2   |
| 06      | JINPFNB2206 | Backstitch transmission      | 1   |
| 07      | JINPFNB2207 | Bearing seat                 | 2   |
| 08      | JINPFNB2208 | One way bearing              | 2   |
| 09      | JINPFNA1909 | Washer                       | 1   |
| 10      | JINPFNA1910 | Washer                       | 1   |
| 11      | JINPFNA1911 | Washer                       | 1   |
| 12      | JINPFNB2212 | Positioning piece            | 1   |
| 13      | JINPFNB2213 | Screw                        | 2   |
| 14      | JINPFNB2214 | Eccentric pin                | 1   |
| 15      | JINPFNB2215 | Twist seat                   | 1   |
| 16      | JINPFNB2216 | Connection pin               | 2   |
| 17      | JINPFNB2217 | spring                       | 1   |
| 18      | JINPFNA0304 | Screw                        | 1   |
| 19      | JINPFNA0131 | Screw                        | 1   |
| 20      | JINPFNA0808 | Screw                        | 1   |
| 21      | JINPFNA0116 | NUT                          | 1   |
| 22      | JINPFNB2222 | Ball connecting rod assembly | 1   |
| 23      | JINPFNA1920 | Screw                        | 1   |
| 24      | JINPFNA1920 | Screw                        | 1   |
| 25      | JINPFNA0131 | Screw                        | 2   |
| 26      | JINPFNB2226 | Backstitch side plate        | 1   |
| 27      | JINPFNA0131 | Screw                        | 2   |
| 28      | JINPFNA0325 | Screw                        | 4   |
| 29      | JINPFNA0127 | Washer                       | 2   |
| 30      | JINPFNB2230 | Electromagnet mount          | 1   |
| 31      | JINPFNB2231 | Reverse stitch electromagnet | 1   |
| 32      | JINPFNB2232 | Screw                        | 1   |
| 33      | JINPFNB2233 | Backstitch crank             | 1   |
| 34      | JINPFNB2234 | Bracket                      | 1   |
| 35      | JINPFNB2235 | Screw                        | 2   |

## 23. 剪线结构(-D) Thread trimmer (-D)



| Per. No | Part No        | Description                       | Qty |
|---------|----------------|-----------------------------------|-----|
| 01      | JINPFNA2301    | Loose line electromagnet          | 1   |
| 02      | JINPFNA2302    | Nut M4                            | 1   |
| 03      | JINBF140130    | Screw M3x5                        | 2   |
| 04      | JINPFNA2304    | Mounting plate.                   | 1   |
| 05      | JINPFNA2305    | Screw M5x10                       | 2   |
| 06      | JINPFNA2306    | Tension release pin               | 1   |
| 07      | JINPFNA2307    | Shear line electromagnet assembly | 1   |
| 08      | JINPF1900A0643 | Screw M4x6                        | 2   |
| 09      | JINPFNA2308    | Mounting plate                    | 1   |
| 10      | JINPFNA2309    | Connecting block                  | 1   |
| 11      | JINPFNA2310    | Shear line electromagnet          | 1   |
| 12      | JINPFNA0725    | Washer $\phi 5$                   | 2   |
| 13      | JINPFNA0131    | Screw M5x10                       | 2   |
| 14      | JINPFNA2314    | Oil line baffle                   | 1   |
| 15      | JINPFNA0325    | Screw M4x5                        | 1   |
| 16      | JINPFNA0913    | Screw M6x8                        | 1   |
| 17      | JINPFNA2108    | Screw M5x30                       | 2   |
| 18      | JINPFNA0304    | Screw M5x5 、                      | 1   |
| 19      | JINPFNA2319    | Shear line swing rod seat         | 1   |
| 20      | JINPFNA2320    | Pin 10x32                         | 1   |

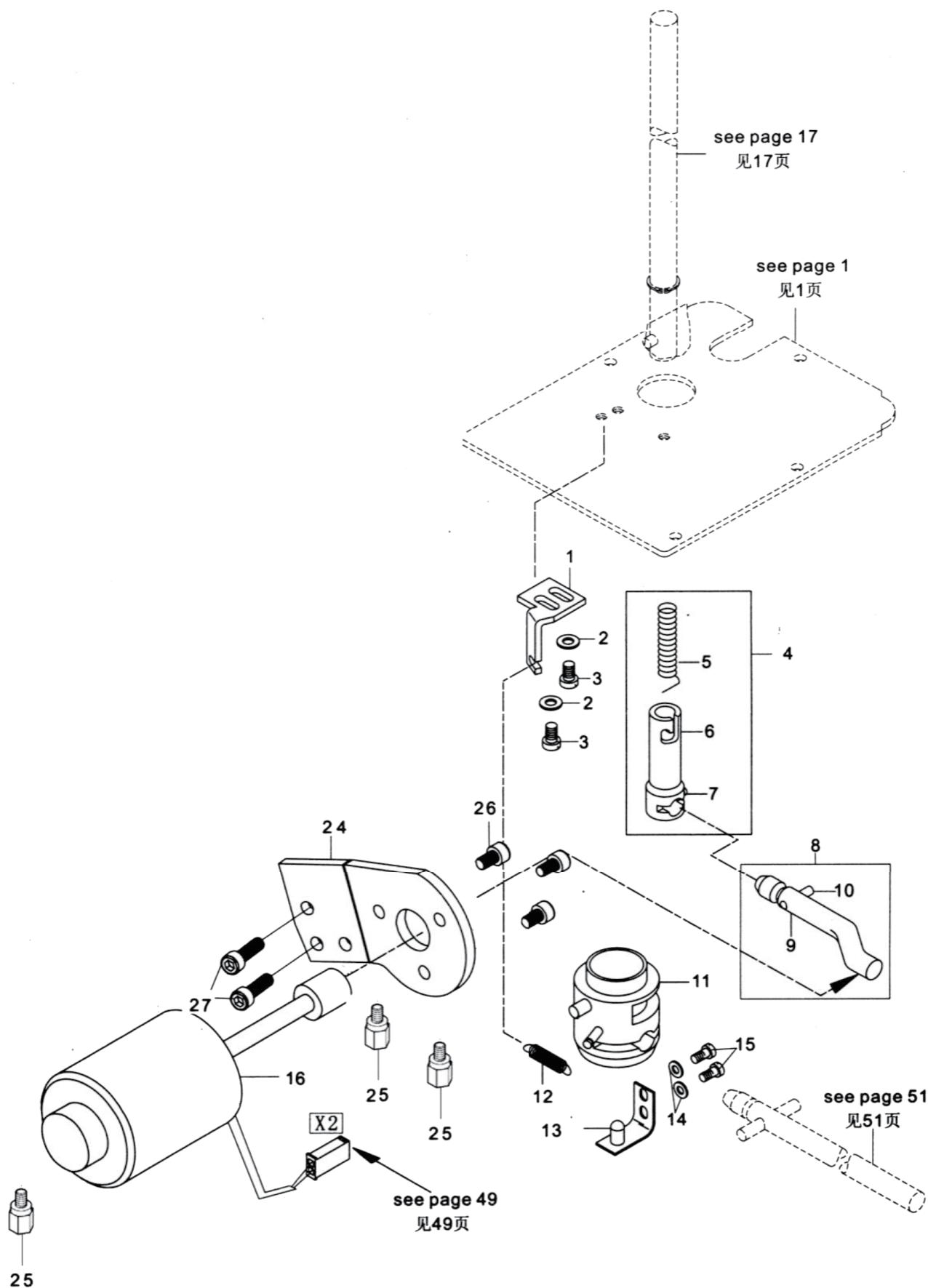
# 24. 剪线结构(-D) Thread tirmmer (-D)



| Per. No | Part No     | Description          | Qty |
|---------|-------------|----------------------|-----|
| 01      | JINPFNA2409 | Pin                  | 1   |
| 02      | JINPFNA0304 | Screw M5x5           | 1   |
| 03      | JINPFNA2403 | Swing rod assembly   | 1   |
| 06      | JINPFNA2406 | Shear line swing rod | 1   |
| 08      | JINPFNA2408 | Spring               | 1   |
| 09      | JINPFNA2409 | Pin                  | 1   |
| 10      | JINPFNA2410 | Connecting plate II  | 1   |
| 11      | JINPFNA2411 | Connecting plate I   | 1   |
| 12      | JINPFNA0127 | Washer $\phi 4$      | 2   |
| 13      | JINPFNA0325 | Screw M4x8           | 2   |

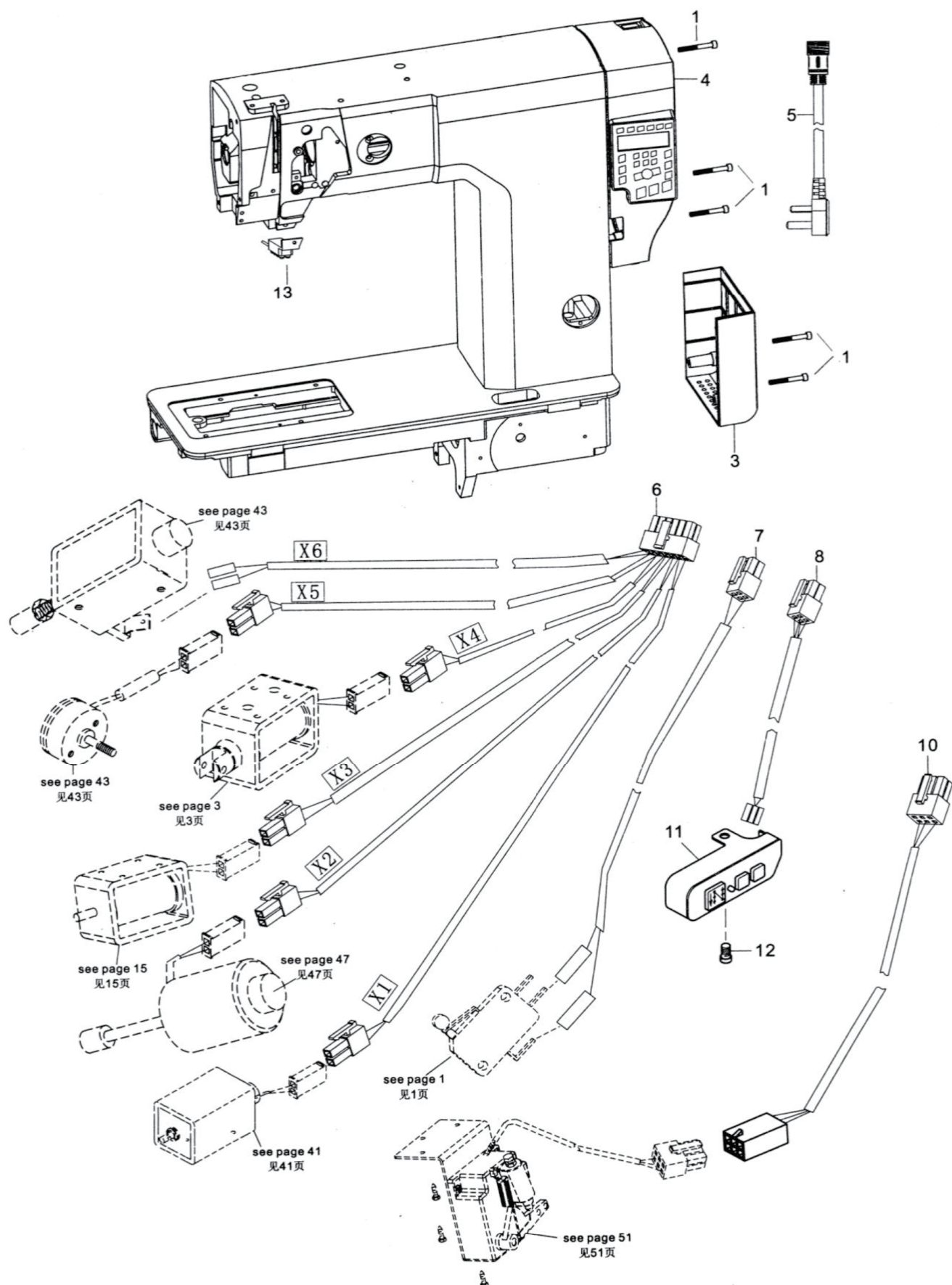
# 25 . 自动抬压脚

## Automatic presser foot lifter



| Per. No | Part No     | Description                                 | Qty |
|---------|-------------|---------------------------------------------|-----|
| 01      | JINPFNA2501 | Reset plate                                 | 1   |
| 02      | JINPFNA0127 | Washer $\phi$ 4                             | 2   |
| 03      | JINPFNA0131 | Screw M5x10                                 | 2   |
| 04      | JINPFNA2504 | Manipulating the top column assembly        | 1   |
| 05      | JINPFNA2505 | Spring                                      | 1   |
| 06      | JINPFNA2506 | Manipulating of the top pillar              | 1   |
| 07      | JINPFNA2507 | Screw M4x6                                  | 1   |
| 08      | JINPFNA2508 | Control rod bending component               | 1   |
| 09      | JINPFNA2509 | Control rod bending                         | 1   |
| 10      | JINPFNA2510 | Pin                                         | 1   |
| 11      | JINPFNA2511 | Presser foot lifting component of knee      | 1   |
| 12      | JINPFNA2107 | Spring                                      | 1   |
| 13      | JINPFNA2513 | Baffle assembly                             | 1   |
| 14      | JINPFNA0127 | Washer $\phi$ 4                             | 2   |
| 15      | JINPFNA0325 | Screw M4x6                                  | 2   |
| 16      | JINPFNA2516 | Presser foot lifting electromagnet          | 1   |
| 24      | JINPFNA2524 | One way bearing electromagnet mounting base | 1   |
| 25      | JINPFNA2525 | Screw                                       | 2   |
| 26      | JINPFNA0106 | Screw M6x 10                                | 3   |
| 27      | JINPFNA0201 | Screw M6x 30                                | 2   |

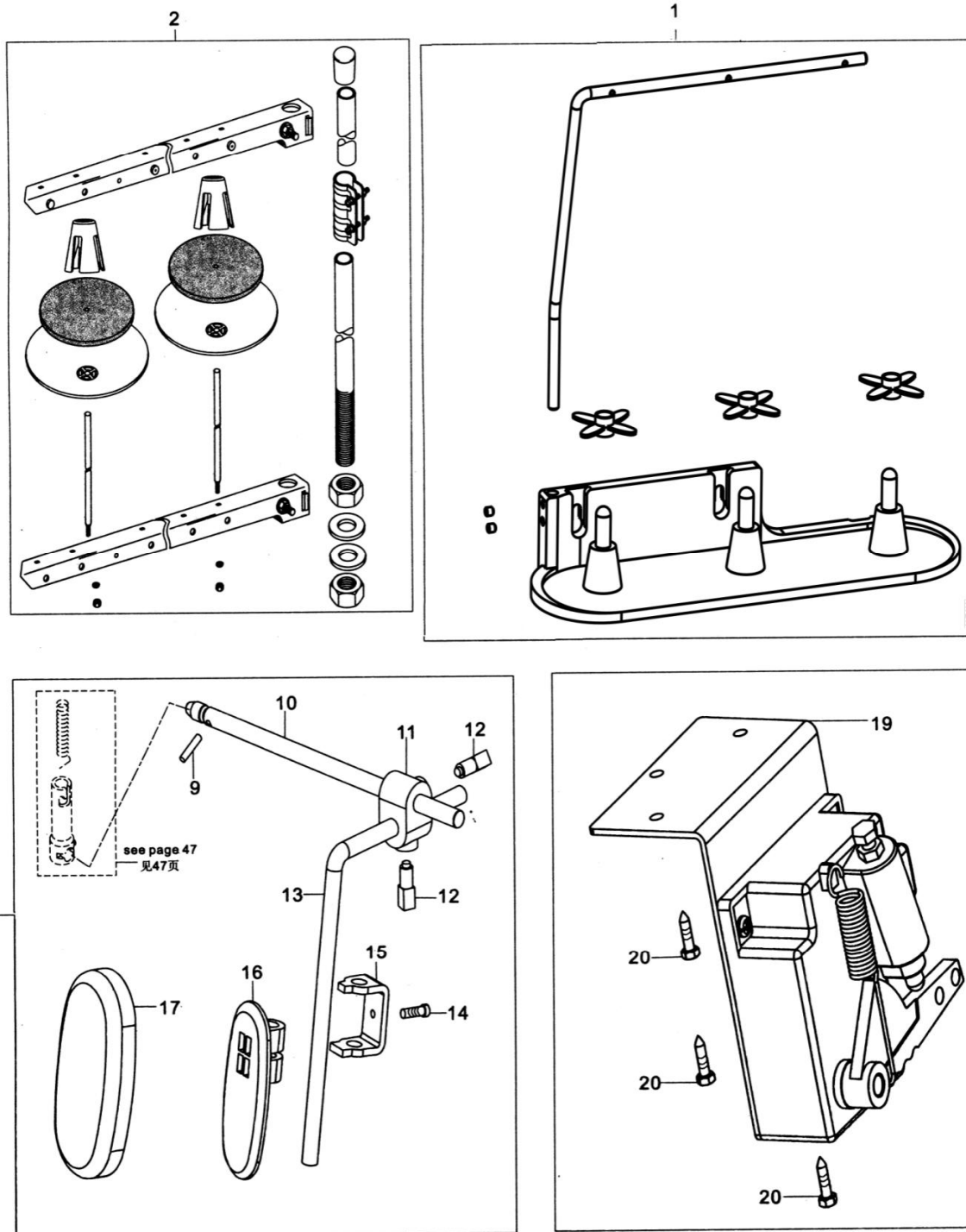
## 26. 电控 Electric control



| Per. No | Part No       | Description                     | Qty |
|---------|---------------|---------------------------------|-----|
| 01      | JINPFNA0718   | Screw M5x20                     | 1   |
| 02      | JINPFNA0718   | Screw M5x40                     | 4   |
| 03      | JINPFNA2603   | Cover                           | 1   |
| 04      | JINPFNA2604   | Electronic control              | 1   |
| 05      | JINPFNA2605   | The power adapter cable         | 1   |
| 06      | JINPFNA2606   | Main control line               | 1   |
| 07      | JINPFNA2607   | Swich line                      | 1   |
| 08      | JINPFNA2608   | Reverse stitching switch wiring | 1   |
| 09      | JINPFNA2609   | head lamp adapter               | 1   |
| 10      | JINPFNA2610   | Redal switch line               | 1   |
| 11      | JINPFNA261301 | Reverse stitching switch        | 1   |
| 12      | JINPFNA0102   | Screw M5x 10                    | 1   |

## 27. 附件(1)

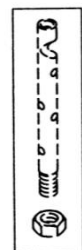
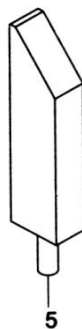
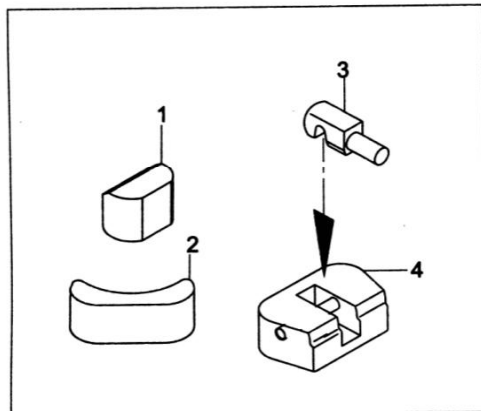
### Accessories components (1)



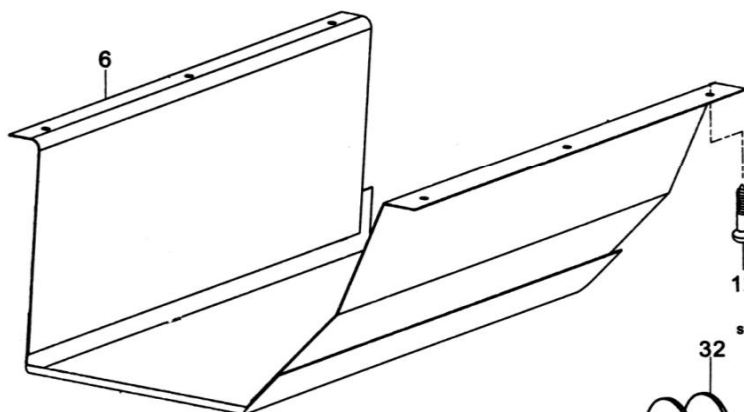
| Per. No | Part No       | Description                    | Qty |
|---------|---------------|--------------------------------|-----|
| 01      | JINPFNA2701   | Two wire frame component       | 1   |
| 02      | JINPF55501127 | Three wire frame component     | 1   |
| 09      | JINPFNA2709   | Pin 4x18                       | 1   |
| 10      | JINPFNA2710   | Control rod                    | 1   |
| 11      | JINPFNA2711   | Control rod joints             | 1   |
| 12      | JINPFNA2712   | Screw M8x14                    | 2   |
| 13      | JINPFNA2713   | Control stick                  | 1   |
| 14      | JINPFNA2714   | Screw M5x13.3                  | 1   |
| 15      | JINPFNA2715   | Knee control adjusting bracket | 1   |
| 16      | JINPFNA2716   | Knee control frame             | 1   |
| 17      | JINPFNA2717   | Knee control pad               | 1   |
| 18      | JINPFNA2718   | Knee control assembly          | 1   |
| 19      | JINPFNA2604   | Pedal                          | 1   |
| 20      | JINPFNA2720   | Self tapping Screw             | 3   |
| 21      | JINPFNA2721   | Lever pad                      | 1   |

## 28. 附件(2)

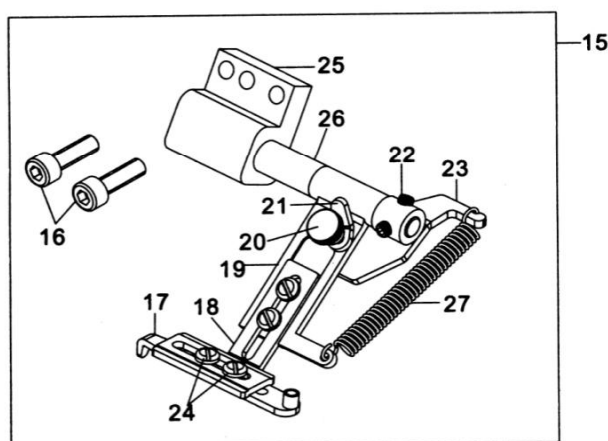
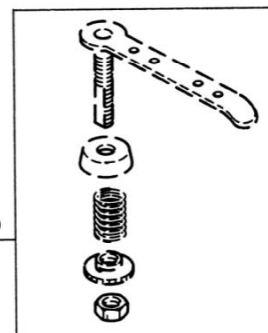
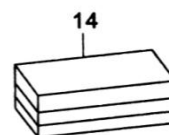
### Accessories components (2)



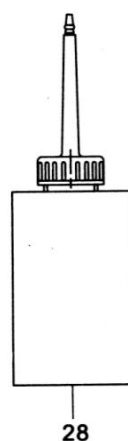
see page 19  
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see page 19  
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33~34 (for 591 )  
35~36 (for 592 )



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| Per. No | Part No           | Description                   | Qty |
|---------|-------------------|-------------------------------|-----|
| 01      | JINPFNA2801       | Head support                  | 2   |
| 02      | JINPFNA2802       | Head cushion                  | 2   |
| 03      | JINPFNA2803       | Head hinge                    | 2   |
| 04      | JINPFNA2804       | Head hinge base assembly      | 2   |
| 05      | JINPFNA2805       | Wood bracket assembly         | 1   |
| 06      | JINPFNA2806       | Head pan                      | 1   |
| 12      | JINPFNA2812       | Wood screw ST4.2x20-C-H       | 6   |
| 14      | JINPFNA2814       | Head cover                    | 1   |
| 15      | JINPFNA2815       | Pull device                   | 1   |
| 16      | JINPFNA2816       | Screw M5x16                   | 2   |
| 17      | JINPFNA2817       | Side plate assembly           | 1   |
| 18      | JINPFNA2818       | Adjusting plate               | 1   |
| 19      | JINPFNA2819       | Welding guide plate           | 1   |
| 20      | JINPFNA2820       | Screw M4x12                   | 1   |
| 21      | JINPFNA2821       | Fastening wrench              | 1   |
| 22      | JINPFNA2822       | Screw M6x5                    | 1   |
| 23      | JINPFNA2823       | Welding adjustment            | 1   |
| 24      | JINPFNA2824       | Screw M4x5                    | 4   |
| 25      | JINPFNA2825       | Mounting seat                 | 1   |
| 26      | JINPFNA2826       | Shaft                         | 1   |
| 27      | JINPFNA2827       | Drag spring                   | 1   |
| 28      | JINPFNA2828       | Oil pot                       | 1   |
| 29      | JINPFNA2829       | Inner six angle wrench        | 1   |
| 30      | JINPFNA2830       | Small screwdriver             | 1   |
| 31      | JINPFNA2831       | Medium screwdriver            | 1   |
| 32      | JINPFNA1762       | Bobbin                        | 3   |
| 33      | JINPFDTDP516      | Neddie 134PCL 100/16 (for591) | 4   |
| 34      | JINPFDTDP521      | Neddie 134PCL 130/21 (for591) | 4   |
| 35      | JINPFDTDP516      | Neddie 134PCL 100/16 (for592) | 4   |
| 36      | JINPFDTDP521      | Neddie 134PCL 130/21 (for592) | 4   |
| 37      | JINPFNA2837       | Oil pot label                 | 1   |
| 40      | JINPFNA2840       | Fork screw M6                 | 2   |
| 41      | JINPF8420M-D31523 | Gasket M6                     | 4   |