

Long Belt Loop Automat JTR-MOL254/LBA

PARTS LIST



No.JTR000
MOL254LBA-SP

HOW TO MAKE USE OF THIS PARTS LIST

1. Explanation of codes

1) "*"mark means this part is consumption part.

2) "#01" refer to "Note" explanation at bottom of page.

3) "☆"mark means this part is replaced from Juki Original part to Jtron Original part.

2. Codes on the "Qty" column

- Each numeral indicates the number of parts required.
- "0.1" and "2.5" indicate the length (in meters) of the respective parts.

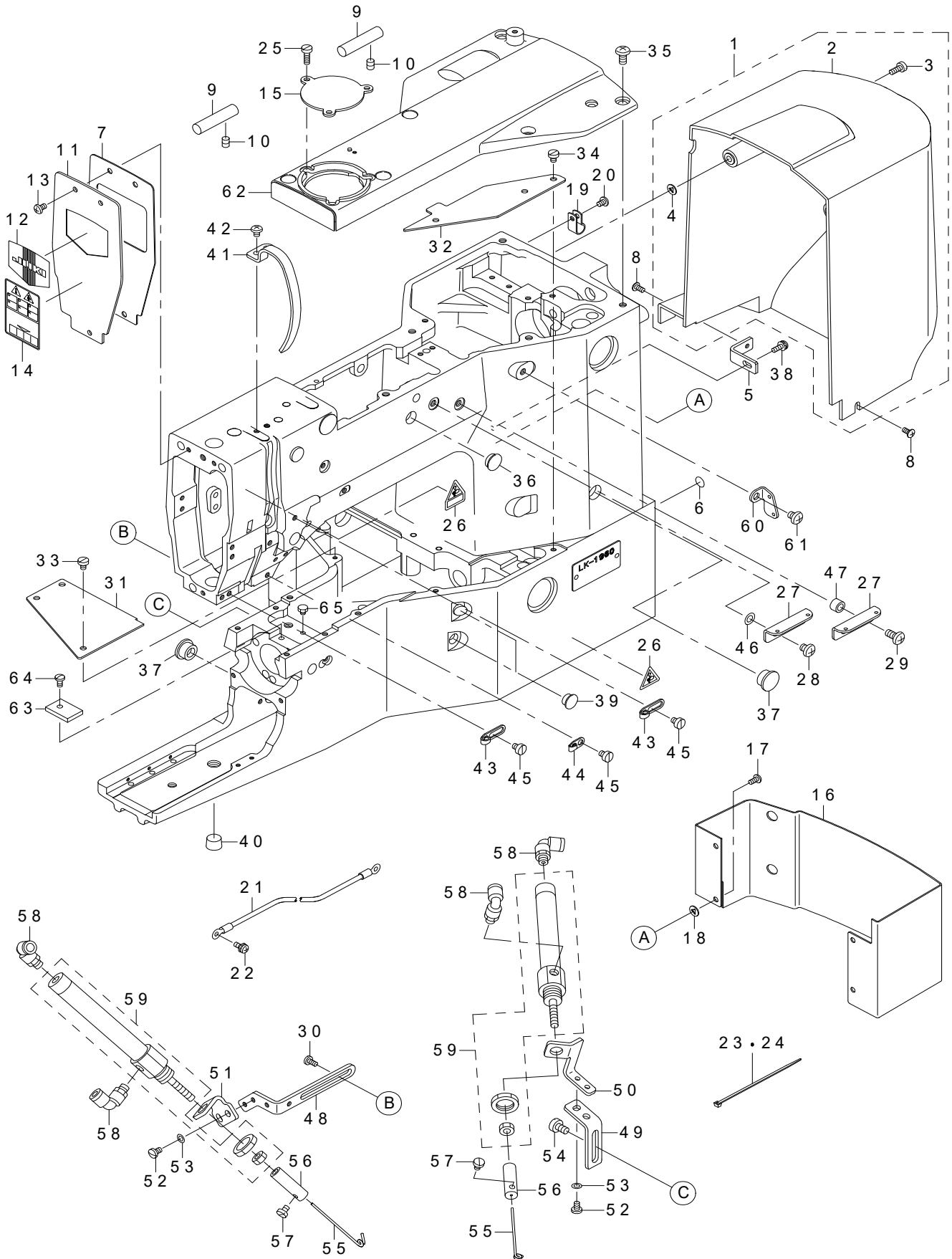
3. Parentheses mean that the corresponding part is a subpart that constructs an assembly part.

4. Dotted lines on the Figures indicate assembly parts.

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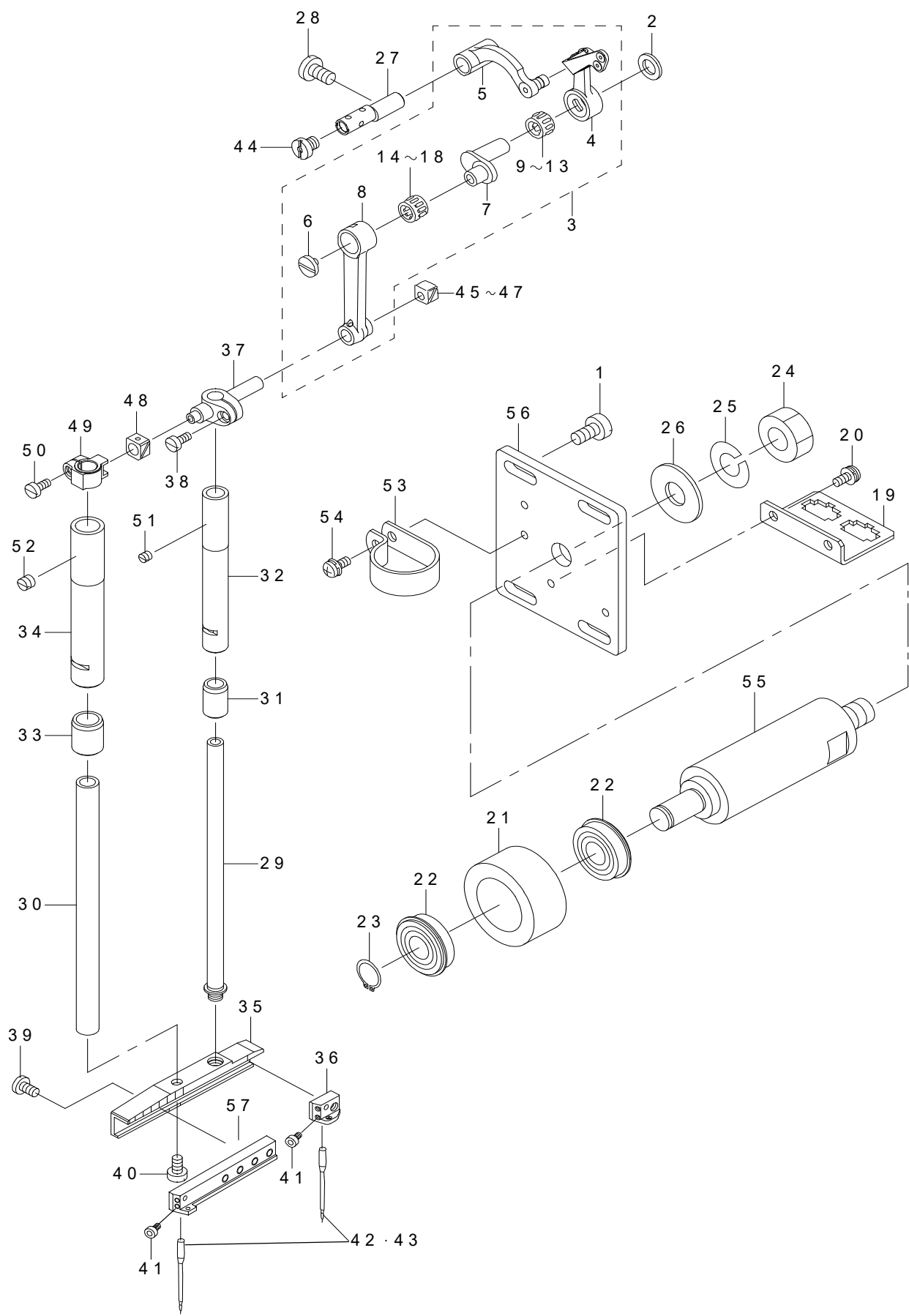
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1. MACHINE FRAME & MISCELLANEOUS COMPONENTS



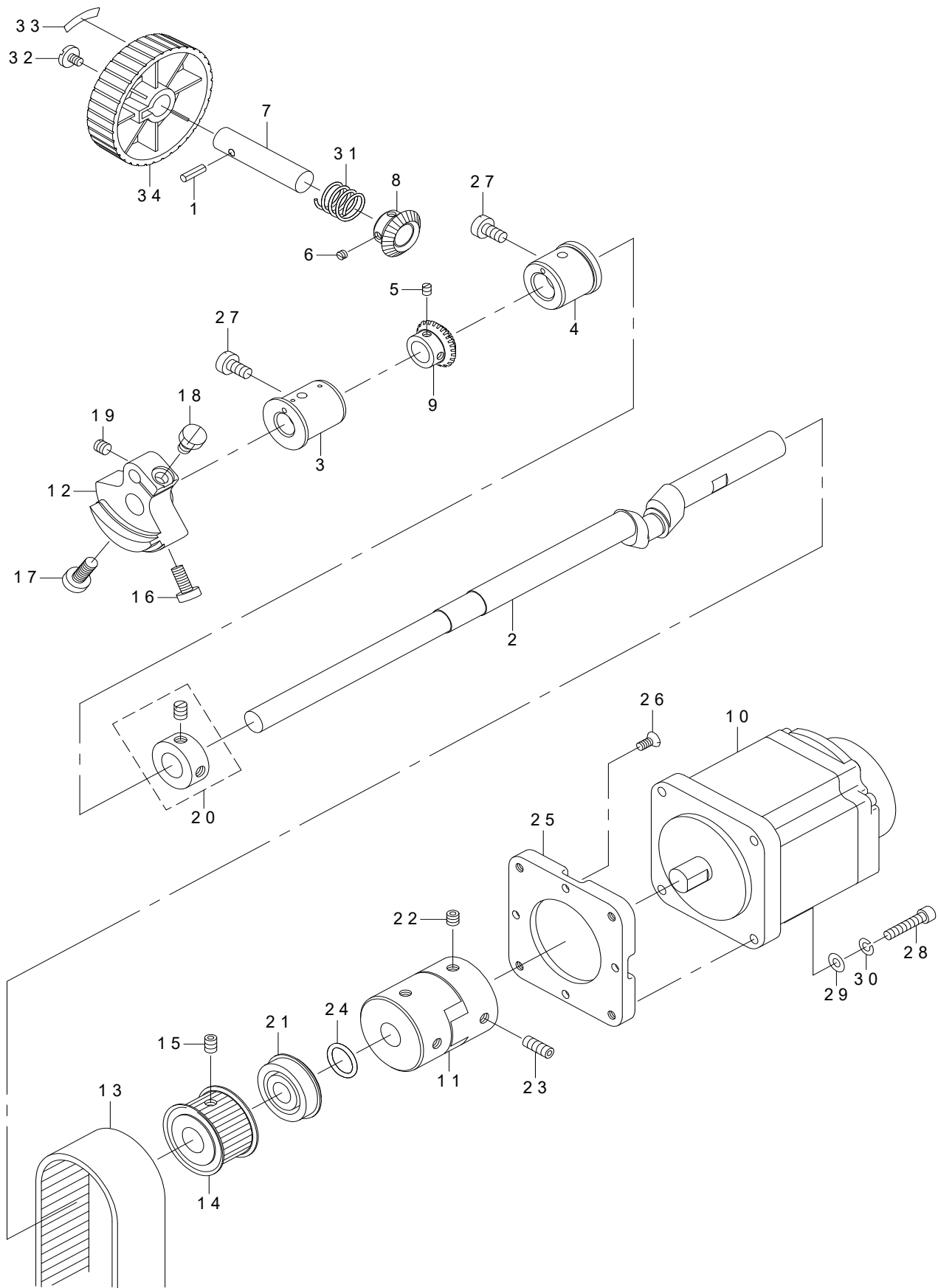
REF. NO	NOTE	PART NO	DESCRIPTION	Qty.
1		144-00055	HEAD COVER A ASM.	1
2		144-00006	HEAD COVER A	1
3		SS-6111140-SP	SCREW 11/64-40 L=11	2
4		M8002430000	STOPPER	2
5		144-00204	HEAD COVER FIXED PLATE	1
6		22901805	GROUND MARK	2
7		144-01400	FACE GASKET	1
8		SM-0040801-SC	SCREW	2
9		400-33825	HEAD_FIXED_SHAFT	2
10		SS-8150822-TP	SCREW 15/64-28 L=8	2
11		144-01301	FACE PLATE	1
12		110-00403	PLATE	1
13		SS-4110715-SP	SCREW 11/64-40 L=7	3
14		CM-301200001	SAFETY LABEL_S	1
15		144-01707	BOBBIN COVER	1
16		144-00105	HEAD COVER B	1
17		SS-4110815-SP	SCREW 11/64-40 L=8	4
18		M8002430000	STOPPER	4
19		HX-00150000C	CABLE CLIP	1
20		SS-4110615-SP	SCREW 11/64-40 L=6	1
21		G85152860A0	BR EARTH CORD ASM.	1
22		SL-4041091-SC	SCREW M4 L=10	1
23		EA-9500B0100	CABLE BAND	10
24		EA-9500B0200	CABLE BAND 150	2
25		SS-6111140-SP	SCREW 11/64-40 L=11	3
26		CM-300200002	CAUTION LABEL(25)	4
27		B2039373000	THREAD GUIDE NO.1	2
28		SS-4150715-SP	SCREW 15/64-28 L=7	1
29		SS-4151215-SP	SCREW 15/64-28 L=12	1
30		SS-7110840-SP	SCREW 11/64-40 L=7.8	2
31		144-01509	BED COVER A	1
32		144-01608	BED COVER B	1
33		SS-6110610-TP	SCREW 11/64-40 L=6	3
34		SS-6110610-TP	SCREW 11/64-40 L=6	2
35		SS-4151215-SP	SCREW 15/64-28 L=12	6
36		TA-1250406R0	RUBBER PLUG D=12.5 L=4	1
37		TA-1470704R0	RUBBER PLUG	2
38		SL-4041291-SC	SCREW M4 L=12	1
39		TA-1050504R0	RUBBER PLUG	2
40		PJ-025200001	RUBBER PLUG	1
41		138-71702	BALANCE COVER	1
42		SS-4120615-SP	SCREW 3/16-28 L=6	2
43		138-70902	BALANCE THREAD GUIDE, C	3
44		139-22208	TAKE-UP THREAD GUIDE B	1
45		SS-6120620-TP	SCREW	4
46		WP-0641600-SC	WASHEW 6.4X12.5X1.6	1
47		MAZ-12665000	MAGNET FITTING BASE COLLAR	1
48	☆	MOL-ELB-01-001	WIPER CYLINDER BASE (A)	1
49		138-72007	WIPER CYLINDER BASE, B	1
50		138-72304	WIPER CYLINDER BASE (C)	1
51		138-79903	WIPER CYLINDER BASE (D)	1
52		SS-7110710-SP	SCREW 11/64-40 L=7	4
53		WP-0480856-SP	WASHER 4.8X8.4X0.8	4
54		SS-6151040-SP	SCREW 15/64-28 L=10	2
55		138-72106	WIPER	2
56		138-72205	WIPER PRESSER	2
57		SS-6080410-SP	SCREW 1/8-44 L=4	2
58		PJ-304040504	ELBOW UNION	4
59		PA-1004001A0	AIR CYLINDER	2
60		B1111232000	THREAD GUIDE PLATE	1
61		SS-4150715-SP	SCREW 15/64-28 L=7	1
62		141-00309	TOP COVER	1
63		400-91332	THREAD_CUT_LEVER_FELT	1
64		SS-7110840-SP	SCREW 11/64-40 L=7.8	1
65		SS-9110453-TP	SCREW	1

2. NEEDLE BAR COMPONENTS



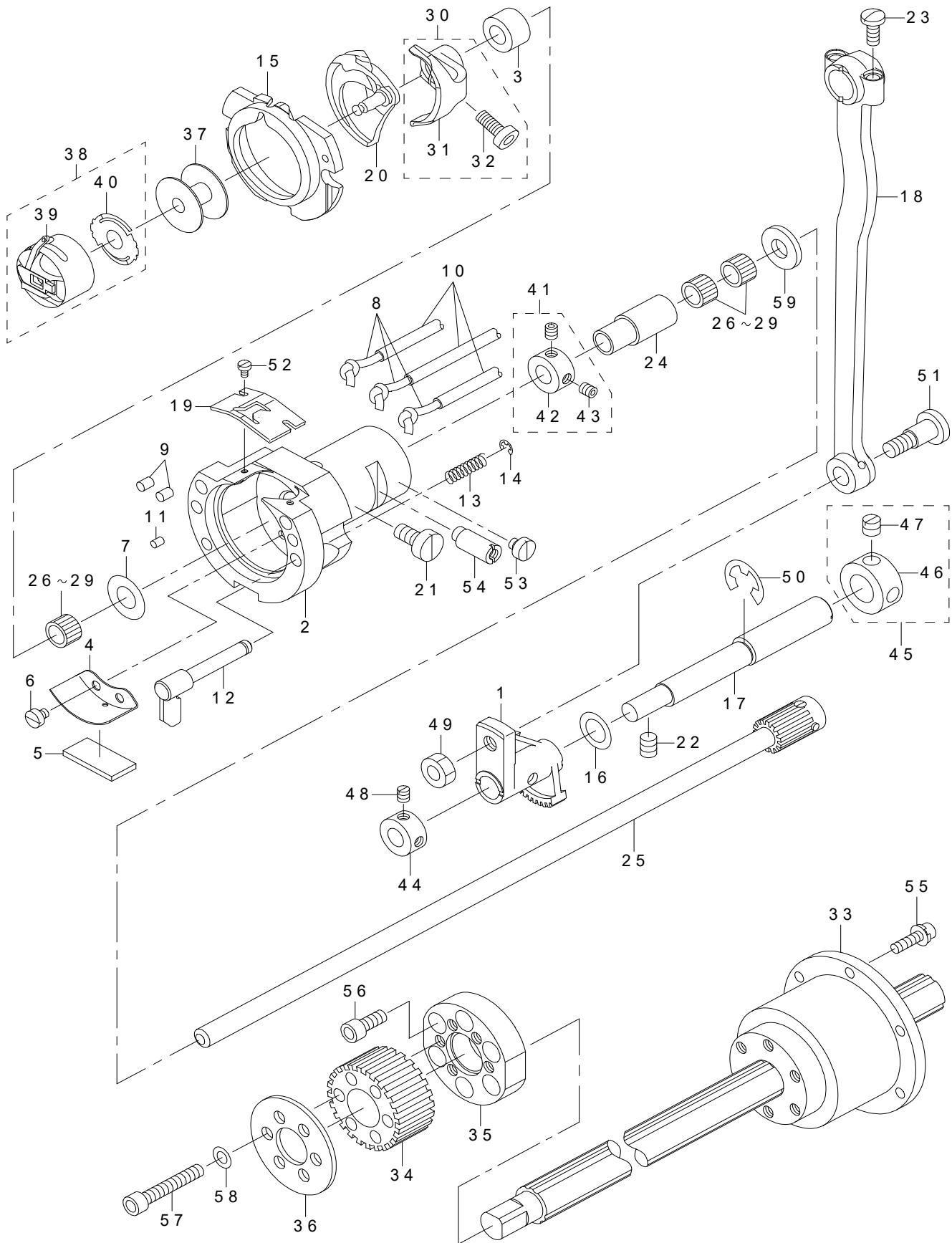
REF NO	NOTE	PART NO	DESCRIPTION	Qty.
1		SS-6151210-SP	SCREW 15/64-28 L=12	4
2		B1223-771-000	NEEDLE ROD CRANK WASHER	1
3		144-02960	LINK BALANCE ASM.	1
4		144-02952	LINK BALANCE COMPL.	1
5		144-03000	BALANCE CRANK	1
6		B1903-552-000	LEFT SCREW	1
7		D1203-L7V-V00	NEEDLE BAR CRANK, HEAVY	1
8		144-03109	NEEDLE BAR CRANK ROD	1
9		B190-5541-000	NEEDLE BUSHING	1
10		B190-5541-A00	NEEDLE BEARING, A	1
11		B190-5541-B00	NEEDLE BEARING	1
12		B190-5541-C00	NEEDLE BEARING	1
13		B190-5541-D00	NEEDLE BEARING	1
14		B141-1804-000	NEEDLE DRIVING LEVER BEARING	1
15		B141-1804-A00	BEARING (A)	1
16		B141-1804-B00	NEEDLE DRIVING LEVER BEARING B	1
17		B141-1804-C00	NEEDLE DRIVING LEVER BEARING C	1
18		B141-1804-D00	BEARING (D)	1
19		144-00303	MOTOR WIRE HARNESS RELAY BASE	1
20		SL-4041091-SC	SCREW M4 L=10	2
21		144-04305	IDLER PULLEY	1
22		SB-1120007-00	BEARING	2
23		RC-1200001-KP	C-SHAPED SNAP RING	1
24		NM-6120001-CP	NUT M12	1
25		WS-1220002-KP	SPRING WASHER	1
26		14023303	SPACER	1
27		D1904-L7V-V00	LINK TAKE-UP LEVER PIN, HEAVY	1
28		SS-7151120-SP	SCREW 15/64-28 L=11	1
29		14403612	NEEDLE ROD	1
30		14403711	NEEDLE ROD SUPPORT SHAFT	1
31		14403208	NEEDLE ROD LOWER METAL A	1
32		B1402-280-000	NEEDLE ROD METAL	1
33		144-03307	NEEDLE ROD LOWER METAL B	1
34		144-03406	NEEDLE ROD UPPER METAL A	1
35		144-04016	NEEDLE ROD BASE	1
36		144-04800	NEEDLE INSTALLING BASE	1
37		144-03802	NEEDLE ROD HOLDER A	1
38		SS-6090810-TP	SCREW 9/64-40 L=7.5	1
39		SS-7110840-SP	SCREW 11/64-40 L=7.8	2
40		SS-6110820-TP	SCREW 11/64-40 L=8	1
41		SM-6850502-TN	SCREW M2.5 L=5	2
42		MDP-170B1900	NEEDLE DPX17 #19	2
43		MDP-170B2100	NEEDLE DPX17 #21	2
44		D1906-L7V-V00	SET SCREW	1
45		B1414-232-000	SQUARE BLOCK	1
46		B1414-232-00A	CRANK SLIDE BLOCK	1
47		B1414-232-00B	GUIDE ROLLER	1
48		B3035-280-000	SAFETY PLATE SLIDE BLOCK	1
49		144-03901	NEEDLE ROD HOLDER B	1
50		SS-6090810-TP	SCREW 9/64-40 L=7.5	1
51		SS-8110422-TP	SCREW 11/64-40 L=4	1
52		SS-8150510-TP	SCREW 15/64-28 L= 4.7	1
53		HX-0015000-0N	CABLE CLIP	1
54		SL-4041091-SC	SCREW M4 L=10	1
55		144-04404	IDLER PULLEY SHAFT	1
56		144-04503	IDLER PULLEY BASE	1
57	☆	MOL-ELB-02-001	NEEDLE INSTALLING BASE PART	1

3. MAIN SHAFT COMPONENTS



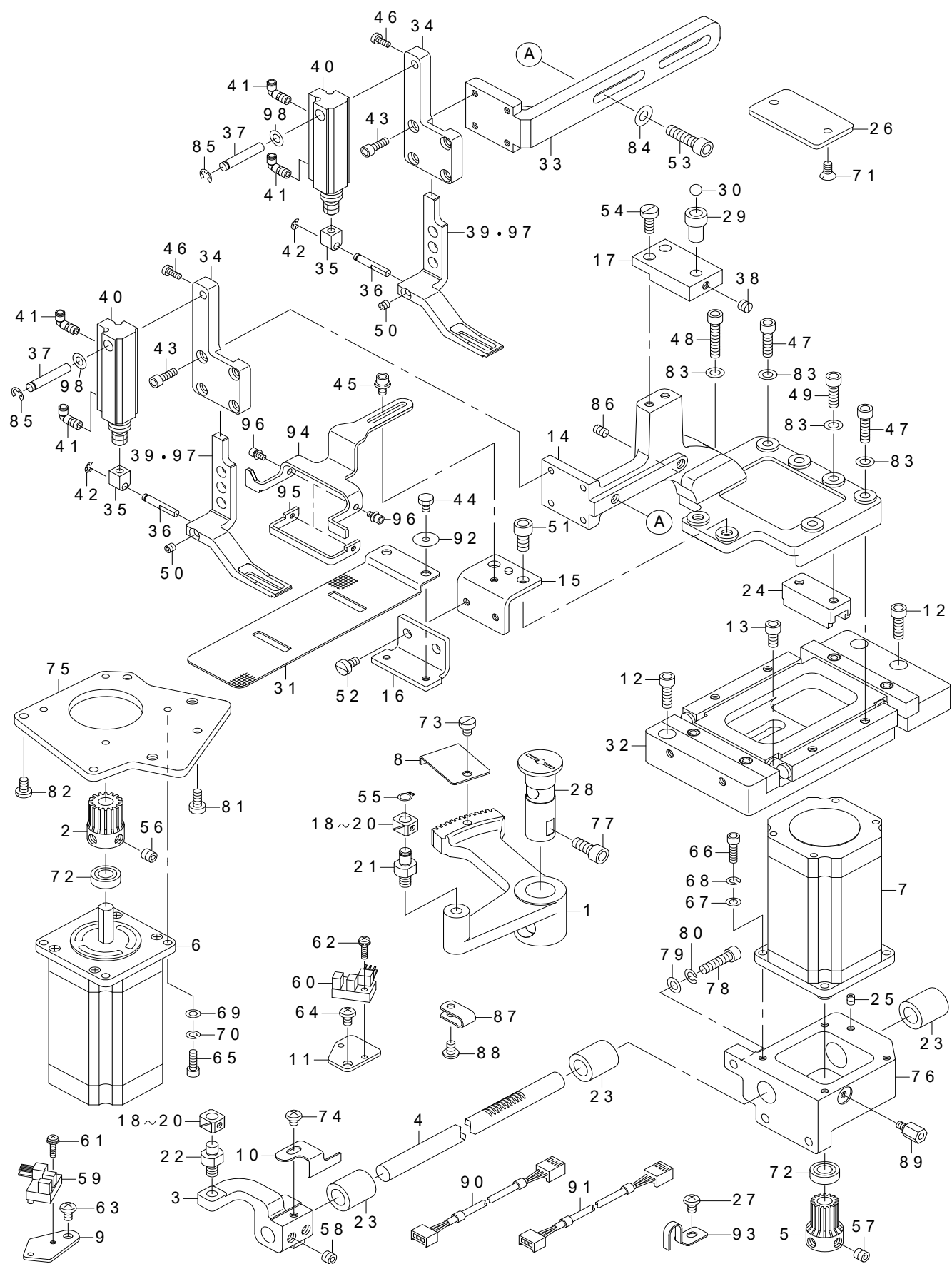
REF NO	NOTE	PART NO	DESCRIPTION	Qty.
1		PS-0400142KH	SPRING PIN 4X14	1
2		144-02705	MAIN SHAFT	1
3		144-03505	MAIN SHAFT FRONT METAL	1
4		141-02305	MAIN SHAFT BUSHING, MIDDLE	1
5		SS-8110520-TP	SCREW 11/64-40 L= 4.5	2
6		SS-8110310-SP	SCREW 11/64-40 L= 2.8	2
7		265-00306	HAND PULLEY SHAFT	1
8		141-02800	HAND PULLEY GEAR B	1
9		141-02701	HAND PULLEY GEAR A	1
10		400-98090	SERVO MOTOR 550W	1
11		B1231-210-D00	COUPLING	1
12		144-02804	COUNTER WEIGHT	1
13		144-04206	TIMING BELT	1
14		144-04107	DRIVING SPROCKET	1
15		SM-8060802-TP	SCREW M6 L=8	2
16		SS-6151412-TP	SCREW 15/64-28 L=14	1
17		SS-6681712-TP	SCREW 9/32-28 L=16.5	1
18		SS-9661230-CP	SCREW 1/4-40 L=12	1
19		SS-8660610-TP	SCREW 1/4-40 L=6	1
20		CS-147121A-SH	THRUST COLLAR ASM.D=14.72 W=12	1
21		G1216870000	UPPER SHAFT REAR BEARING	1
22		SM-8060612-TP	SCREW M6 L=6	2
23		SM-8061612-TP	SCREW M6X16	2
24		RO-1542401-00	RUBBER RING	1
25		144-02507	MOTOR INSTALLING BRACKET	1
26		SS-2110920-TP	SCREW 11/64-40 L=8.5	4
27		SS-6151220-SP	SCREW 15/64-28 L=11.5	2
28		SM-6052502-TP	SCREW M5X0.8 L=25	4
29		WP-0531000-SD	WASHER M5	4
30		WS-0510002-KP	SPRING WASHER 5.1X9.2X1.3	4
31		GAF-01007000	SPRING	1
32		A1230-500-000-A	HANDWHEEL SETSCREW	1
33		B1144-210-000	REVOLVING DIRECTION LABEL	1
34		B1212-210-D00	PULLEY	1

4. HOOK DRIVING SHAFT COMPONENTS



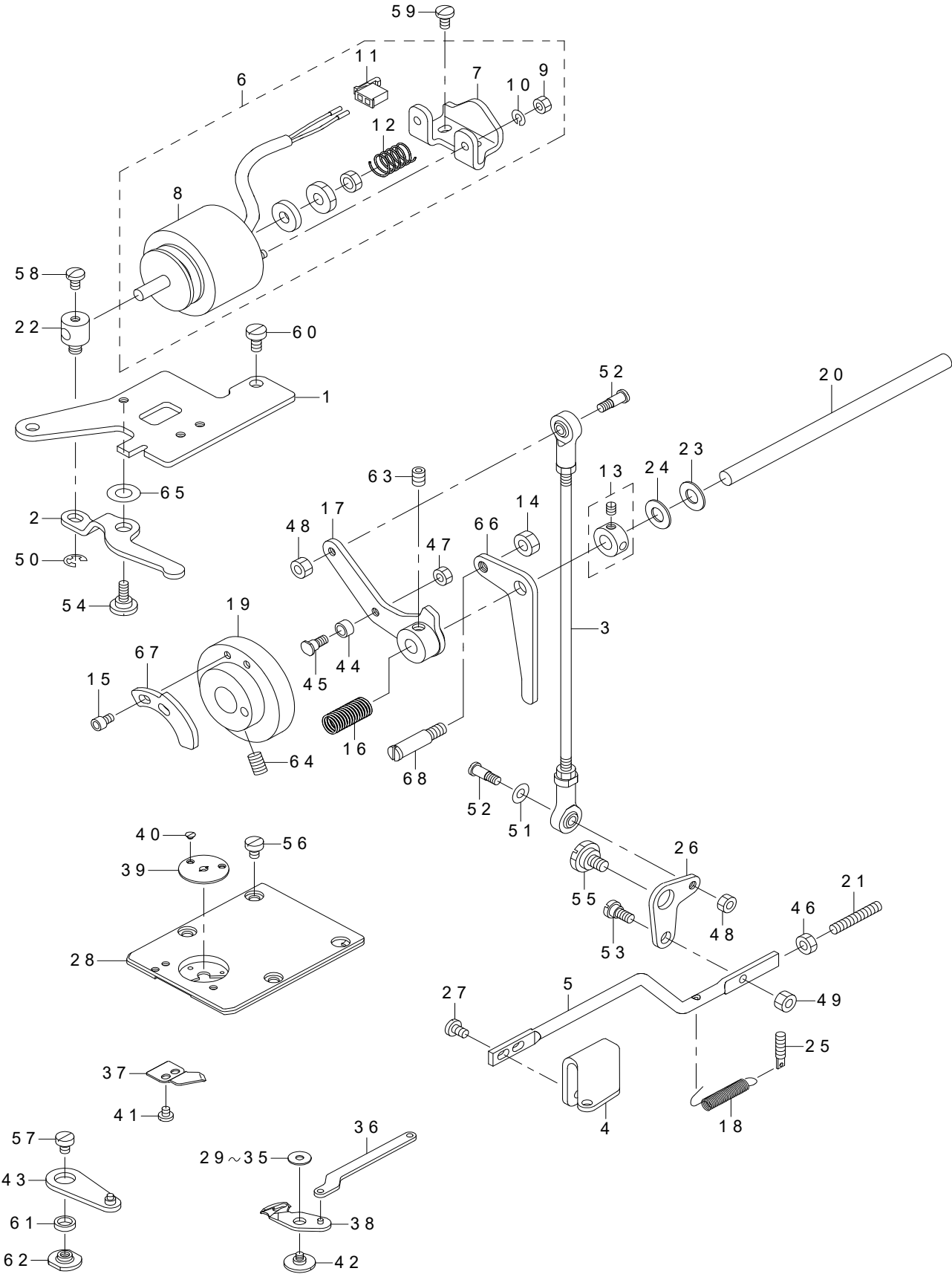
REF. NO	NOTE	PART NO	DESCRIPTION	Qty.
1		141-03402	OSCILLATOR	1
2		B1814-210-D00	SHUTTLE	1
3		B1813-980-000	SHUTTLE NEEDLE OUTER RING	1
4		262-31100	SHUTTLE LUBRICATING PLATE	1
5		B3504-280-000	SHUTTLE FELT	1
6		SS-6090440-SP	SCREW 9/64-40 L= 4.0	2
7		WP-0952616-SD	WASHER 9.5X14.8X2.6	1
8		CQ-2522000-00	OIL WICK	1.60
9		B1820-210-D00	SHUTTLE OIL FELT,A	2
10		236-30007	TUBE	1
11		B1821-210-D00	SHUTTLE OIL FELT,B	1
12		B1820-215-PA0-A	INNER HOOK PRESSER ASM.	2
13		B1822-215-P00	INNER HOOK PRESSER SPRING	2
14		RE-0300000-K0	E-RING 3	2
15		141-03659	SHUTTLE RACE RING ASM.,C	1
16		105-23504	WASHER	1
17		B1836-210-D00	OSCILLATING ECCENTRIC SHAFT	1
18		B1802-210-D00	CRANK ROD	1
19		B1815-210-000	INNER HOOK UPPER SPRING	1
20		B1818-210-D0B	SHUTTLE,H	1
21		SS-6151220-SP	SCREW 15/64-28 L=11.5	1
22		SS-8150822-TP	SCREW 15/64-28 L=8	2
23		SS-7111110-TP	SCREW 11/64-40 L=10.5	2
24		135-08403	LOWER SHAFT REAR METAL	1
25		144-07951	LOWER SHAFT GEAR COMPL.	1
26		B1411-804-A00	BEARING (A)	3
27		B1411-804-B00	NEEDLE DRIVING LEVER BEARING B	3
28		B1411-804-C00	NEEDLE DRIVING LEVER BEARING C	3
29		B1411-804-D00	BEARING (D)	3
30		400-62404	SHUTTLE_DRIVER_ASM	1
31		144-05005	SHUTTLE DRIVER	1
32		SS-6121212-TP	SCREW 3/16-28 L=12.0	1
33		144-07506	ROTARY BOLL SPLINE	1
34		144-07605	FOLLOWER SPROCKET	1
35		144-07704	SPROCKET BASE	1
36		144-07803	BELT GUIDE	1
37		B1806-210-D00	BOBBIN	1
38		B1828-210-DAA	BOBBIN CASE ASM.	1
39		B1828-210-D0A	BOBBIN CASE	1
40		B1808-210-D00	SPRING	1
41		CS-080081C-SH	THRUST COLLAR ASM. D=8.0 W=8	1
42		CS-0800816-SH	THRUST HOLDER D=8 W=8	1
43		SS-8110520-TP	SCREW 11/64-40 L= 4.5	2
44		CS-1000811-SP	THRUST COLLAR	1
45		CS-1201010-SH	THRUST COLLAR ASM. D=12 W=10	1
46		CS-1201011-SH	THRUST COLLAR D=12 W=10	1
47		SS-8660610-TP	SCREW 1/4-40 L=6	2
48		SS-8110520-TP	SCREW 11/64-40 L= 4.5	2
49		NS-6660430-SP	NUT 1/4-40	1
50		RE-0900000-K0	E-RING 9	1
51		SD-0801021-TP	HINGE SCREW D= 8 H=10.2	1
52		SS-6060410-TP	SCREW 3/32-56 L= 3.5	2
53		SS-6110480-SP	SCREW 11/64-40 L=4.3	1
54		262-22208	SHUTTLE RACE ADJUSTING SHAFT	1
55		SL-6041492-TN	SCREW	6
56		SM-6051202-TP	SCREW M5X0.8 L=12	6
57		SM-6053502-TP	BOLT	6
58		WS-0510002-KP	SPRING WASHER 5.1X9.2X1.3	6
59		B1808-980-000	LOWER SHAFT THRUST WASHER	1

5. FEED MECHANISM COMPONENTS



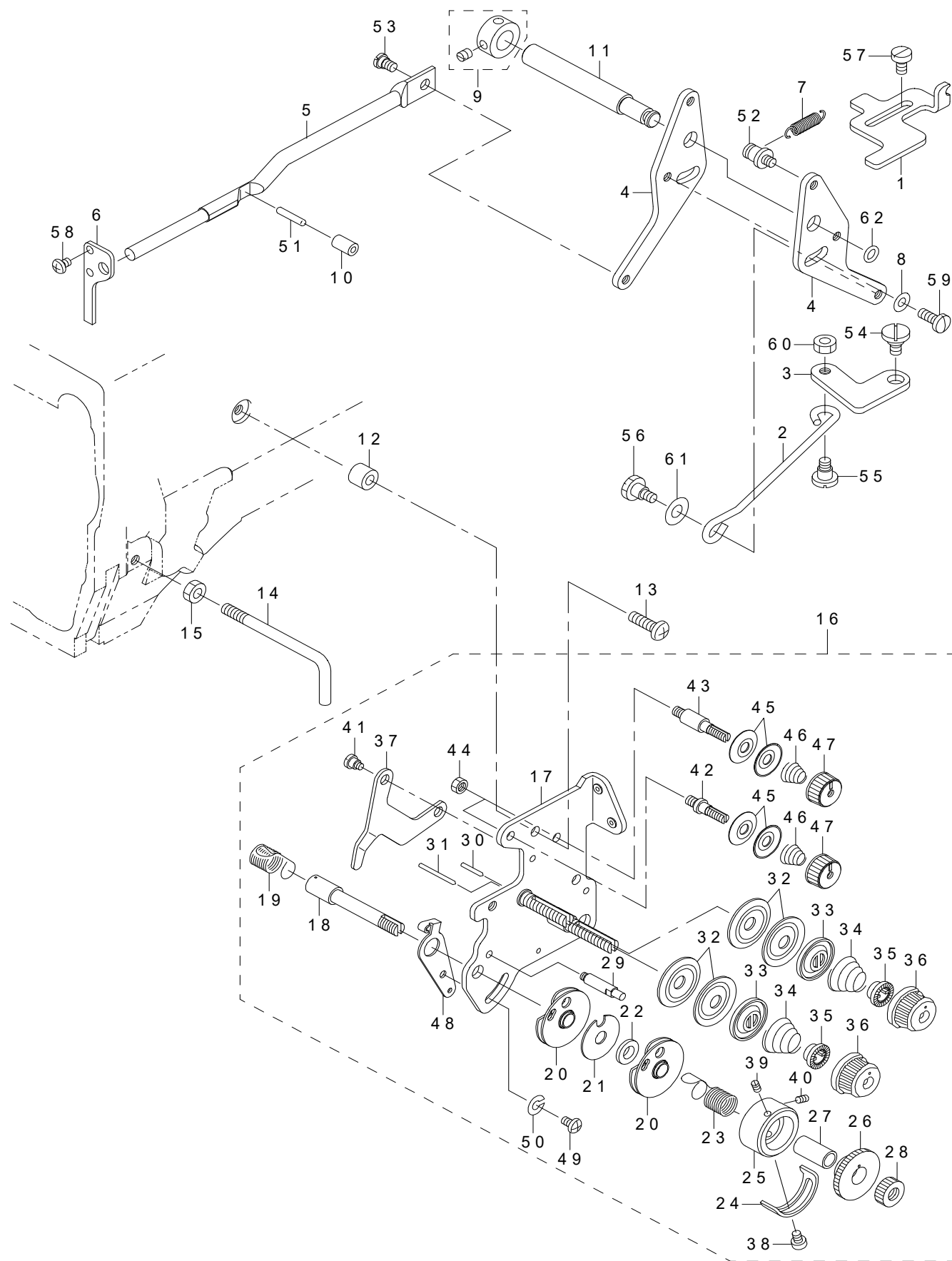
REF. NO	NOTE	PART NO	DESCRIPTION	Qty.
1		144-11201	CROSSFEED ARM	1
2		144-11805	CROSSFEED GEAR	1
3		144-11706	LENGTHWISE FEED ARM	1
4		144-10401	LENGTHWISE FEED SHAFT	1
5		14110407	LENGTHWISE FEED GEAR	1
6		144-10203	X FEED STEPPING MOTOR	1
7		144-10104	Y FEED STEPPING MOTOR	1
8		144-11409	CROSSFEED SENSOR SLIT	1
9		144-11508	SENSOR INSTALLING BASE	1
10		14136402	LENGTHWISE FEED SENSOR SLIT	1
11		14111801	SENSOR INSTALLING BASE	1
12		SM-6051602-TP	SCREW M5X0.8 L=16	3
13		SM-6051002-TP	SCREW M5X0.8 L=10	1
14		144-10708	CLOTH FEED BASE	1
15		144-12209	CLOTH FEED PLATE BASE A	1
16		144-12308	CLOTH FEED PLATE BASE B	1
17		138-80505	BOLL HOLDING BASE	1
18		B1414-232-000	SQUARE BLOCK	2
19		B1414-232-00A	CRANK SLIDE BLOCK	2
20		B1414-232-00B	GUIDE ROLLER	2
21		144-11904	CROSSFEED SUPPORT ARM	1
22		144-12001	LENGTHWISE FEED SUPPORT ARM	1
23		B2509-704-000	BUSHING, REAR	2
24		144-11607	LENGTHWISE FEED BASE	1
25		SM-8040502-TP	SCREW M4X0.7 L=5	1
26		135-18907	SUPPORT PLATE	1
27		SS-4110715-SP	SCREW 11/64-40 L=7	1
28		144-11300	FEED DRIVING ARM SHAFT	1
29		B2548-280-000	BALL RETAINER	1
30		B2549-280-000	WORK CLAMP FOOT MOUNTING BASE	7
31	☆	MOL-ELB-05-001	CLOTH PRESSER LOWER PLATE	1
32		144-11102	X-Y TABLE	1
33	☆	MOL-ELB-05-002	FRONT PRESSER FOOT BASE	1
34		144-10906	CLOTH PRESSER BASE COVER	2
35		138-80604	WASHER	2
36		138-80703	CYLINDER PIN	2
37		144-11003	CLOTH PRESSER CYLINDER SHAFT	2
38		SS-8120740-SP	SCREW 3/16-28 L=7	1
39		138-75612	CLOTH PRESSER FOOT	2
40		PA-1002507-A0	AIR CYLINDER	2
41		PJ-3040405-04	ELBOW UNION	4
42		RE-0300000-K0	E-RING 3	2
43		SM-6041202-TN	SCREW M4X0.7 L=12	8
44		SM-9040603-SC	SCREW M4 L=6	2
45		SL-6040892-TN	BOLT	1
46		SM-6030860-SP	SCREW	2
47		SM-6051802-TP	SCREW M5 L=18	3
48		SM-6052502-TP	SCREW M5X0.8 L=25	1
49		SM-6051602-TP	SCREW M5X0.8 L=16	2
50		SS-8110422-TP	SCREW 11/64-40 L=4	2
51		SM-6061202-TN	BOLT	2
52		SS-6110810-TP	SCREW 11/64-40 L=8	2
53		SS-6152212-SP	SCREW 15/64-28 L=22.0	2
54		SS-6121210-SP	SCREW 3/16-28 L=12	2
55		RC-0560711-KP	RETAINING RING	1
56		SM-8060602-TP	SCREW M6X6	2
57		SM-8060602-TP	SCREW M6X6	2
58		SS-8660512-TP	SCREW 1/4-40 L=5	2
59		HD-0005700-0A	PHOTO SENSOR	1
60		HD-0005700-0A	PHOTO SENSOR	1
61		SL-4031291-SC	SCREW M3X12	1
62		SL-4031291-SC	SCREW M3X12	1
63		SS-4110715-SP	SCREW 11/64-40 L=7	1
64		SS-4110715-SP	SCREW 11/64-40 L=7	1
65		SM-6041202-TP	SCREW M4X0.7 L=12	4
66		SM-6041202-TP	SCREW M4X0.7 L=12	3
67		WP-0430800-SD	WASHER M4	3
68		WS-0410002-KP	SPRING WASHER	3
69		WP-0430800-SD	WASHER M4	4
70		WS-0410002-KP	SPRING WASHER	4
71		SS-2110920-TP	SCREW 11/64-40 L=8.5	2
72		SB-4080001-00	BEARING	2
73		SS-6110610-TP	SCREW 11/64-40 L=6	1
74		SS-4110515-SP	SCREW 11/64-40 L=5	1
75		144-10005	X MOTOR INSTALLING BASE	1
76		144-10302	Y MOTOR INSTALLING BASE	1
77		SS-6151412-TP	SCREW 15/64-28 L=14	1
78		SM-6052002-TP	SCREW M5 L=20	3
79		WP-0531000-SD	WASHER M5	3
80		WS-0510002-KP	SPRING WASHER 5.1X9.2X1.3	3
81		SS-6111010-TP	SCREW 11/64-40 L=9.5	2
82		SS-7110840-SP	SCREW 11/64-40 L=7.8	2
83		WP-0550800-SP	WASHER 5.5X10X0.8	6
84		WP-0621016-SH	WASHER	2
85		RE-0400000-K0	E-RING 4	2
86		SS-8120740-SP	SCREW 3/16-28 L=7	2
87		HX-0015000-0F	CABLE CLIP	1
88		SS-4110715-SP	SCREW 11/64-40 L=7	1
89		HX003390000	STUD	1
90		144-10658	X SENSOR CABLE ASM.	1
91		144-10559	Y SENSOR CABLE ASM.	1
92		22913503	WASHER	2
93		B3523-980-000	OIL WICK PIPE STOPPER	1
94		G5560-254-000	CLOTH FEED PLATE GUIDE	1
95		G5561-254-000	SUPPORT GUIDE	1
96		SL-6030692-TN	BOLT	2
97		138-77816	PRESSER FOOT(FOR FULLNESS)	2
98		WP-0531000-SC	WASHER 5.3X10X1	2

6. TENSION RELEASE & THREAD TRIMMER MECHANISM COMPONENTS



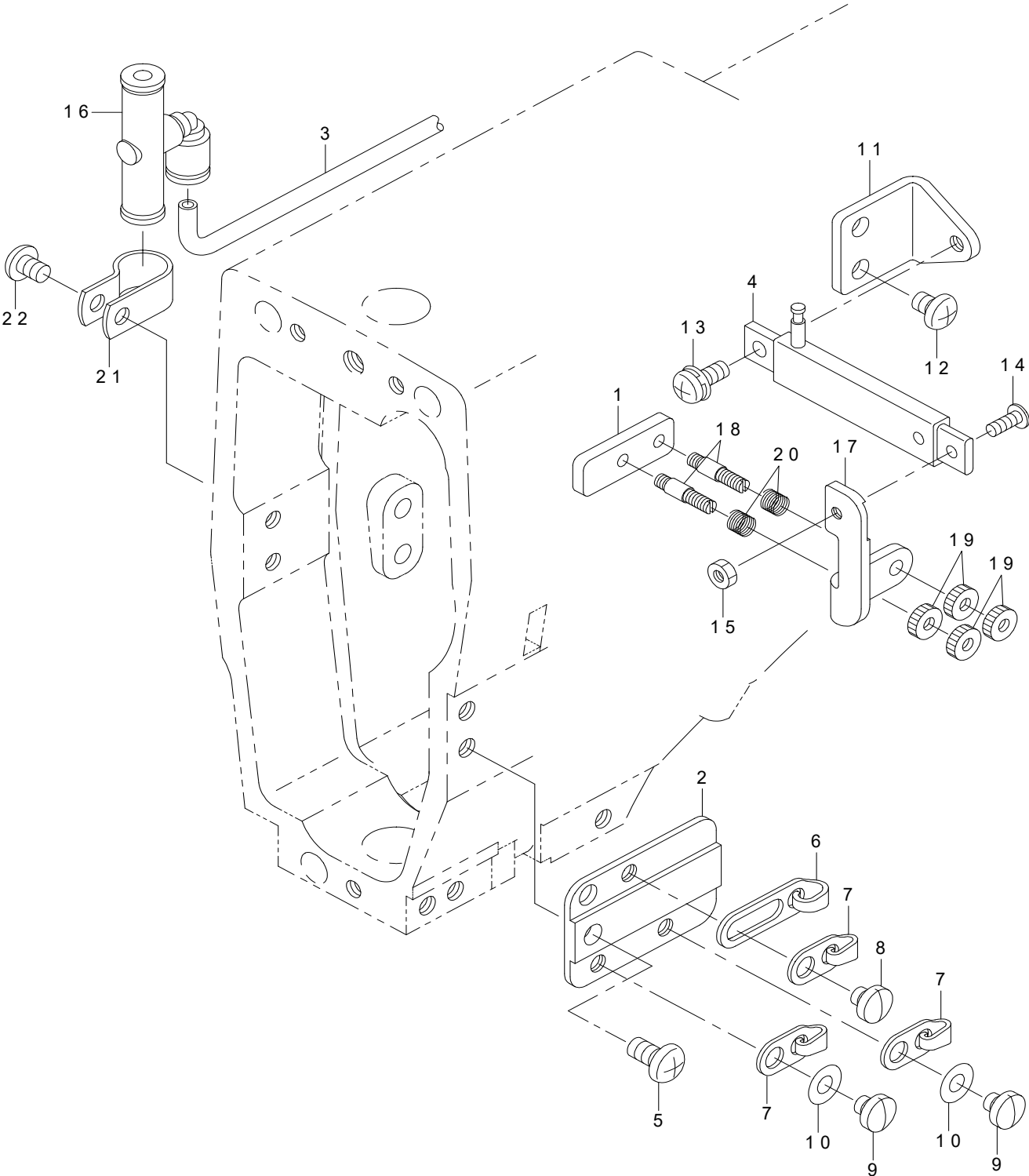
REF. NO	NOTE	PART NO	DESCRIPTION	Qty.
1		265-01205	CAM FOLLOWER STOPPER	1
2		141-08500	SOLENOID ARM	1
3		141-08609	CONNECTING ROD	1
4		144-12902	CONNECTION PLATE A	1
5		144-13009	CONNECTION PLATE B	1
6		401-04895	THREAD TRIMMER SOLENOID ASM.	1
7		141-08807	SOLENOID INSTALLING BASE	1
8		401-04889	THREAD TRIMMER SOLENOID	1
9		NM-6040001SE	NUT M4	2
10		WS-0410002KR	SPRING WASHER, M4	2
11		HK-0346100-20	2-POLE NYLON PLUG	1
12		132-16601	PUSH BUTTON SPRING	1
13		CS-080081C-SH	THRUST COLLAR ASM. D=8.0 W=8	1
14		NS-6150310-SP	NUT 15/64-28	1
15		SM-6040602-TP	SCREW M4 L=6	2
16		B2617-771-000	TRIPPING LEVER TENSION SPRING	1
17		141-09250	CAM FOLLOWER ASM.	1
18		141-09300	THREAD TRIM LINK SPRING	1
19		B2401-210-D00	THREAD TRIMMER CAM	1
20		B2408-210-D00	THREAD TRIMMER SHAFT	1
21		SM-8053002-TP	SCREW M5 L=30	1
22		110-43007	SOLENOID PIN	1
23		B1223-771-000	NEEDLE ROD CRANK WASHER	1
24		B1116-804-000	CLOTH PLATE WASHER	1
25		B1649-161-000	TENSION SPRING ADJUSTING SCREW	1
26		144-12803	THREAD CUTTING LINK	1
27		SS-7110740-TP	SCREW 11/64-40 L=7	2
28		144-12506	NEEDLE PLATE	1
29		B2423-280-00A	MOVING KNIFE WASHER A	1
30		B2423-280-00B	MOVING KNIFE WASHER B	1
31		B2423-280-00C	MOVING KNIFE WASHER C	1
32		B2423-280-00D	MOVING KNIFE WASHER D	1
33		B2423-280-00E	MOVING KNIFE WASHER E	1
34		B2423-280-00F	MOVING KNIFE WASHER F	1
35		B2423-280-00G	MOVING KNIFE WASHER G	1
36		138-82105	MOVING KNIFE LINK	1
37		B2424-210-000	COUNTER KNIFE	1
38		138-81255	MOVING KNIFE JUNCTION	1
39		138-82501	NEEDLE HOLE GUIDE	1
40		SS-1060210-TP	SCREW 3/32-56 L=2.2	2
41		SS-7090410-SP	SCREW 9/64-40 L= 3.5	2
42		B2417-210-000	MOVING KNIFE HINGE SCREW	1
43		144-12654	THREAD CUTTING LEVER COMPL.	1
44		D2587-L8W-B00	ROLLER	1
45		D2588-L8W-B00	ROLLER SHAFT	1
46		NM-6050001-SP	NUT M5	1
47		NS-6110420-SP	NUT 11/64-40	1
48		NS-6110420-SP	NUT 11/64-40	2
49		NS-6120310-SP	NUT 3/16-28	1
50		RE-0500000-K0	E-RING	1
51		WP-0501016-SD	WASHER 5X10.5X1	1
52		SD-0500803-TP	HINGE SCREW D=5 H=8	2
53		SD-0650305-TP	HINGE SCREW D= 6.5 H= 3	1
54		SD-0790311-TP	HINGE SCREW D= 7.94 H= 3.1	1
55		SD-1100301-TP	HINGE SCREW H=11 W=3	1
56		SS-6110610-TP	SCREW 11/64-40 L=6	4
57		SS-6110640-SP	SCREW 11/64-40 L=6	1
58		SS-7110710-SP	SCREW 11/64-40 L=7	1
59		SS-7110840-SP	SCREW 11/64-40 L=7.8	2
60		SS-6120930-SP	SCREW 3/16-28 L=9	2
61		138-81909	THREAD CUTTING LINK ROLLER	1
62		138-82006	THREAD CUTTING LEVER SHAFT	1
63		SS-8150822-TP	SCREW 15/64-28 L=8	1
64		SS-8661012-TP	SCREW	2
65		WP-0553216-SD	WASHER	1
66		141-07601	THREAD RELEASE ARM	1
67		B2312-210-D00	TENSION RELEASE NOTCH	1
68		141-07809	TENSION RELEASE ARM PIN	1

7. THREAD TENSION & DISK RISING COMPONENTS



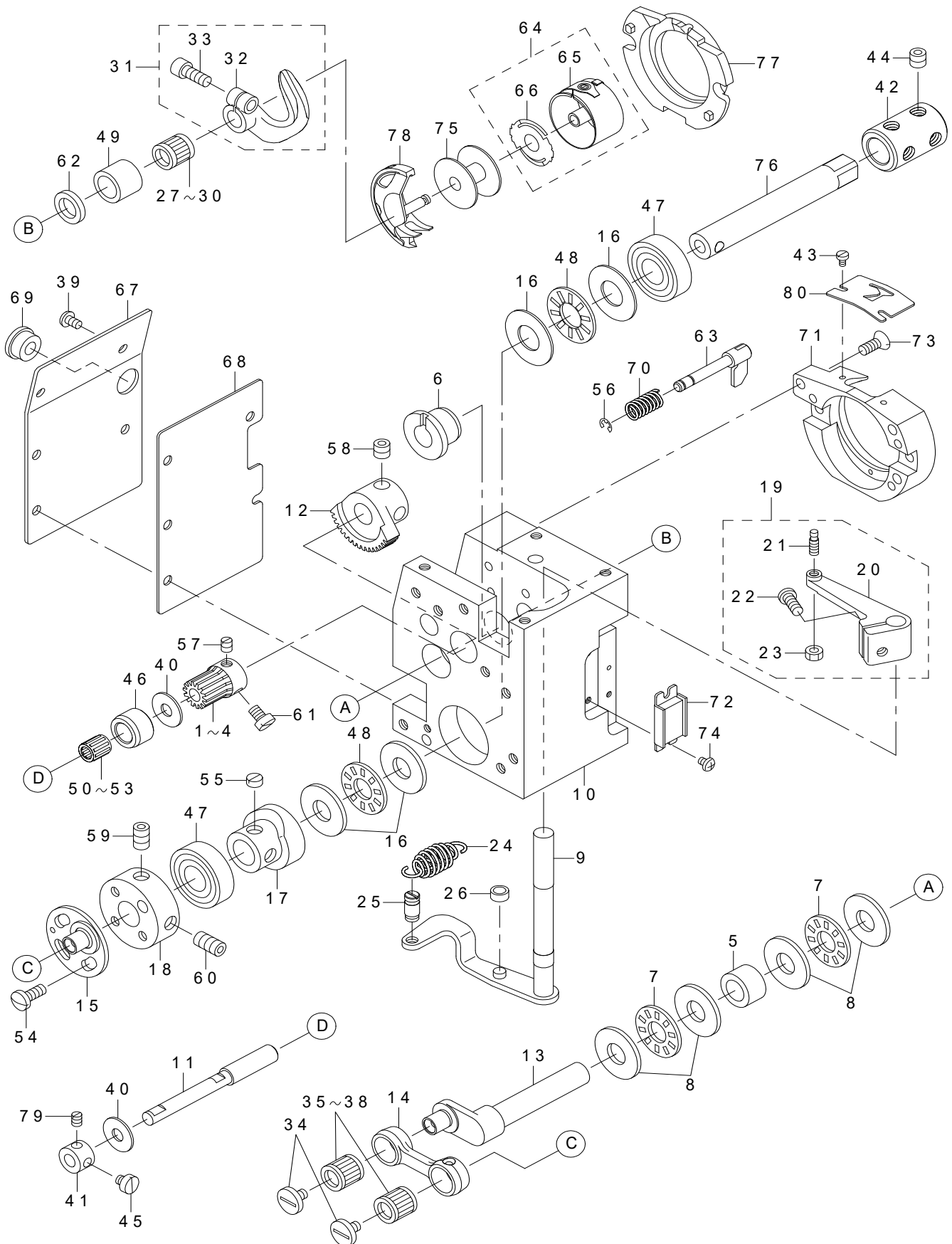
REF. NO	NOTE	PART NO	DESCRIPTION	Qty.
1		141-07502	STOPPER	1
2		141-07700	CONNECTING BAR	1
3		B2304-210-D00	TENSION RELEASE LINK	1
4		265-00900	TENSION RELEASE ADJUSTING ARM	2
5		144-13512	DISK RISING ROD	1
6		135-13304	THREAD TENSION ARM	1
7		B2545-280-000	PRESSURE SPRING	1
8		WP-0482086-SD	WASHER 4.8X11.5X2	1
9		CS-100081A-SP	THRUST COLLAR ASM.	1
10		144-13603	DISK RISING COLLAR	1
11		265-00405	CONNECTING SHAFT	1
12		113-15108	COLLAR	2
13		SS-4121615-SP	SCREW 3/16-28 L=16	2
14		138-83905	L-TYPE THREAD GUIDE	1
15		NS-6120310-SP	NUT 3/16-28	1
16		144-13165	THREAD TENSION ASM.	1
17		144-13157	THREAD TENSION PLATE COMPL.	1
18		106-97605	THREAD TAKE-UP SPRING STUD	1
19		144-13306	TAKE-UP SPRING SPRING A	1
20		B3137-527-0A0	TAKE-UP SPRING GUIDE ASM.	2
21		B3142-527-000	TAKE-UP SPRING GUIDE PLATE	1
22		B3139-527-000	COLLAR	1
23		144-13405	TAKE-UP SPRING SPRING B	1
24		B3138-527-000	ADJUSTING PLATE B	1
25		226-17609	THREAD TENSION POST	1
26		226-17708	TAKE-UP SPRING GUIDE	1
27		B3141-527-000	PRESSER COLLAR	1
28		226-17807	NUT	1
29		B3143-527-000	TAKE-UP SPRING GUIDE STUD	1
30		226-18201	TENSION RELEASE PIN, A	1
31		226-18300	TENSION RELEASE PIN, B	1
32		B3126-012-000	THREAD TENSION DISK	4
33		226-17906	THREAD TENSION DISK PRESSER	2
34		B3129-012-A00	TENSION SPRING	2
35		B3112-704-000	TENSION SPRING BUSHING	2
36		119-56802	THREAD TENSION KNOB, BLUE	2
37		226-18102	TENSION RELEASE LEVER	1
38		SS-7090510-SP	SCREW 9/64-40 L= 4.6	1
39		226-18904	SET SCREW	1
40		226-18904	SET SCREW	1
41		SD-0470281-SP	HINGE SCREW D=4.7 H=2.8	2
42		101-24204	THREAD TENSION POST, A	1
43		101-24303	THREAD TENSION POST, B	1
44		NS-6110310-SP	NUT 11/64-40	2
45		107-41106	FIRST THREAD TENSION PLATE	4
46		110-93606	THREAD TENSION SPRING	2
47		110-72402	THREAD TENSION NUT	2
48		144-13207	ADJUSTING PLATE A	1
49		SS-4090615-SP	SCREW 9/64-40 L=6	1
50		WP-0450801-SD	WASHER 4.5X10X0.8	1
51		144-14106	DISK RISING PIN	1
52		B3413-552-000	SUSPENSION SCREW	1
53		SD-0530221-SP	HINGE SCREW D= 5.3 H= 2.2	1
54		SD-0720321-TP	HINGE SCREW	1
55		SD-0640391-TP	HINGE SCREW D= 6.35 H= 3.9	1
56		SD-0640482-SP	HINGE SCREW D= 6.35 H= 4.8	1
57		SS-6110810-TP	SCREW 11/64-40 L=8	2
58		SS-4090515-SP	SCREW 9/64-40 L=5	2
59		SS-7111120-SP	SCREW 11/64-40 L=10.5	1
60		NS-6120310-SP	NUT 3/16-28	1
61		WP-0651056-SD	WASHER 6.5X11X1	1
62		RO-0481901-00	RUBBER RING	1

8. THREAD PRESSER COMPONENTS



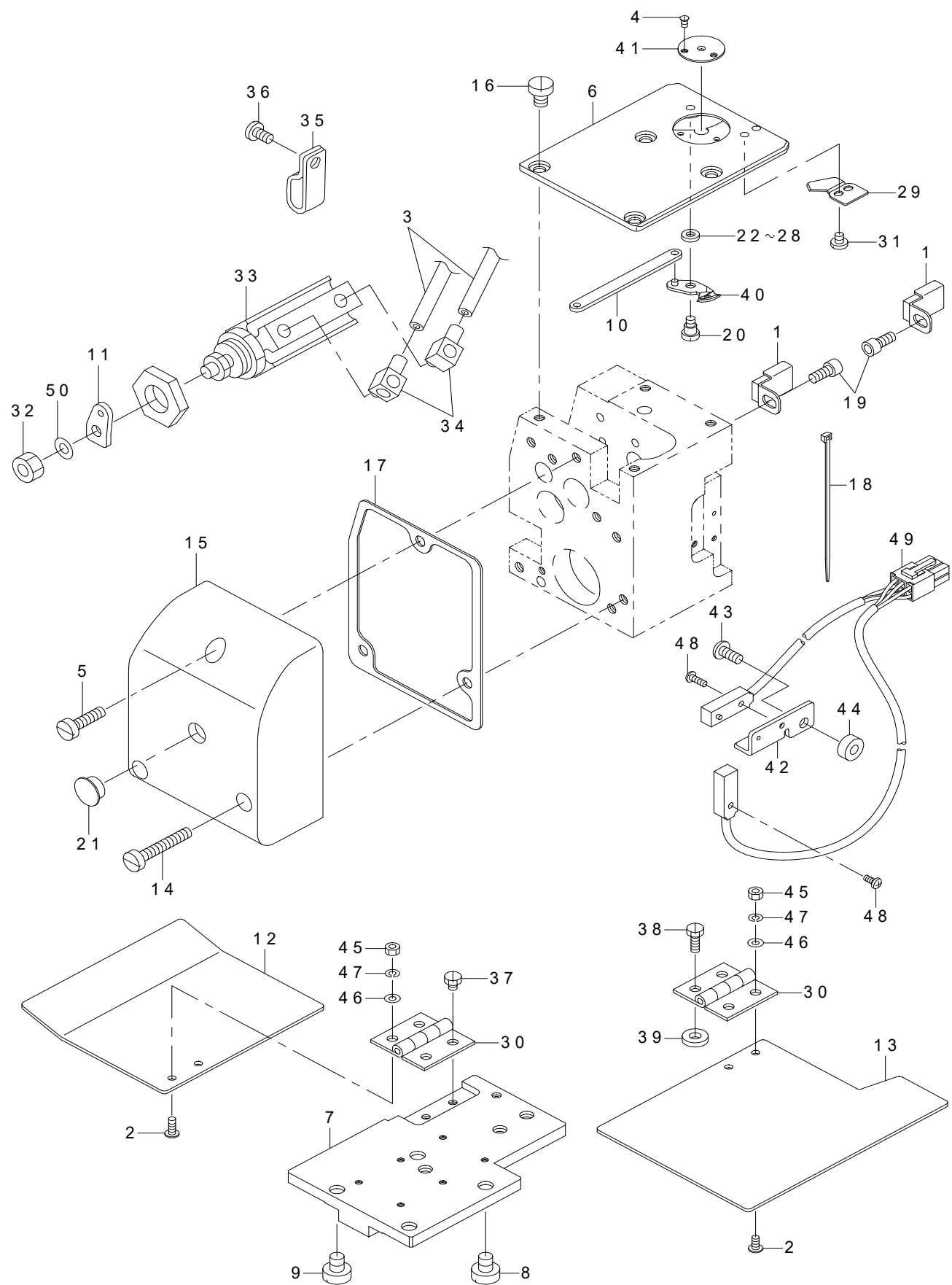
REF NO	NOTE	PART NO	DESCRIPTION	Qty.
1		144-14007	THREAD PRESSER	1
2		144-13702	THREAD PRESSER FITTING PLATE	1
3		BT-0400251-EB	URETHANE HOSE, BLACK	0.10
4		PA-0601015-00	AIR CYLINDER	1
5		SS-4120915-SP	SCREW 3/16-28 L=9	2
6		138-70902	BALANCE THREAD GUIDE, C	1
7		139-22208	TAKE-UP THREAD GUIDE B	3
8		SS-7110350-SP	SCREW 11/64-40 L=3.5	1
9		SS-7110350-SP	SCREW 11/64-40 L=3.5	2
10		WP-0450801-SP	WASHER	2
11		144-13900	CYLINDER INSTALLING PLATE	1
12		SS-4110615-SP	SCREW 11/64-40 L=6	2
13		SL-4041091-SC	SCREW M4 L=10	1
14		SM-0030801-SC	SCREW M3 X 8	1
15		NM-6030001-SC	NUT M3	1
16		PV-0100140-00	QUICK EXHAUST VALVE	1
17		144-13801	THREAD PRESSER PLATE LINK	1
18		250-02809	THREAD TENSION STUD	2
19		250-02908	THREAD TENSION NUT	4
20		B1136-850-000	TENSION SPRING B	2
21		HX-0015000-0D	CABLE CLIP	1
22		SS-4110615-SP	SCREW 11/64-40 L=6	1

9. HOOK BASE COMPONENTS(1)



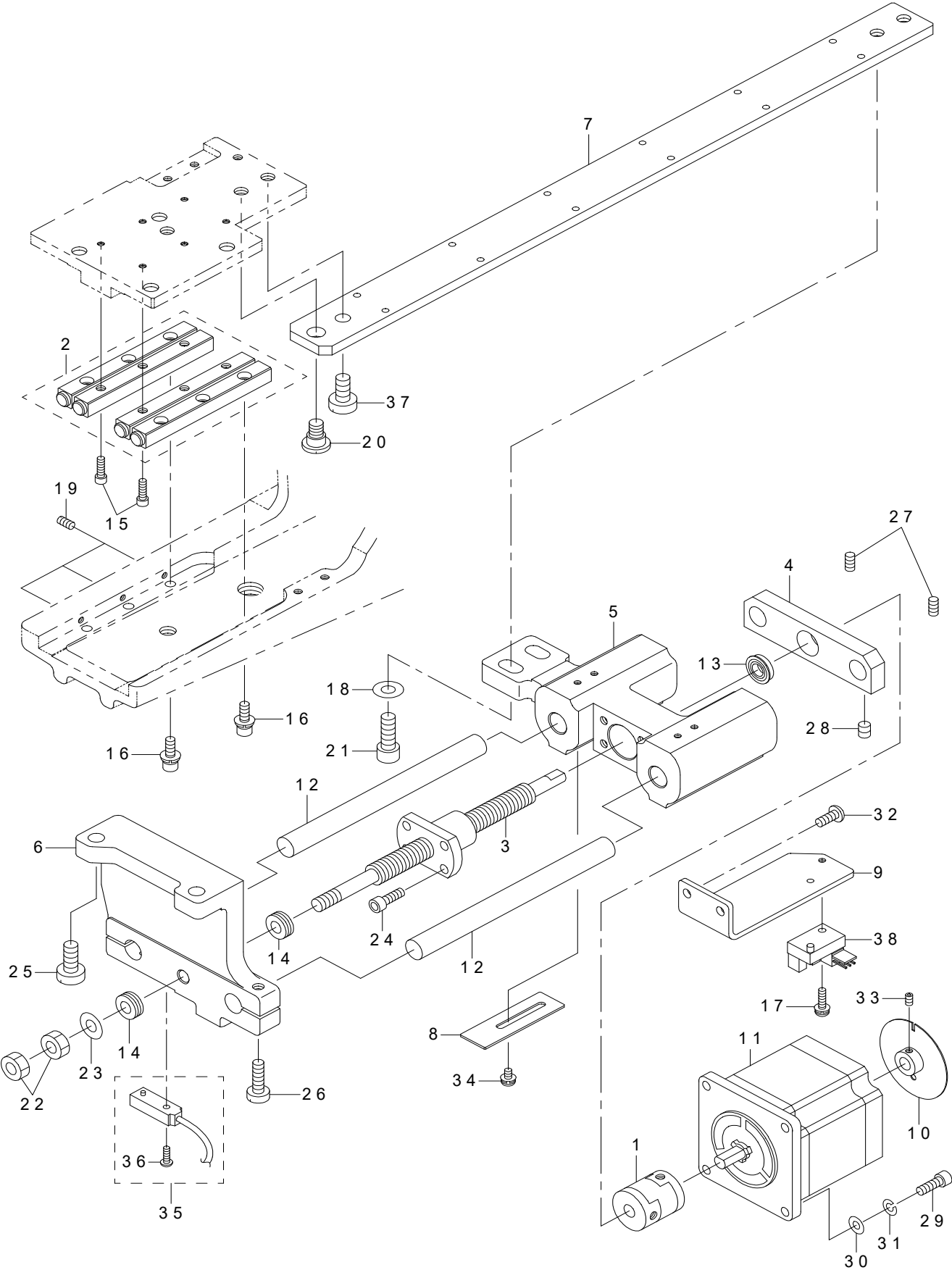
REF. NO	NOTE	PART NO	DESCRIPTION	Qty.
1		144-18305	LOWER SHAFT GEAR A	1
2		144-18404	LOWER SHAFT GEAR B	1
3		14418503	LOWER SHAFT GEAR C	1
4		144-18602	LOWER SHAFT GEAR D	1
5		138-79606	HOOK CRANK METAL B	1
6		138-85306	METAL	1
7		112-72408	THRUST COLLAR	2
8		169-92604	THRUST WASHER	4
9		138-85454	THREAD CUTTING LEVER ASM.	1
10		144-17802	HOOK BASE	1
11		144-18206	LOWER SHAFT B	1
12		144-18107	HOOK BASE CRANK GEAR	1
13		144-17901	HOOK BASE CRANK	1
14		144-18008	HOOK BASE CRANK ROD	1
15		144-19501	REMOVING SHAFT CRANK	1
16		138-87005	THRUST WASHER	4
17		138-87104	THREAD CUTTING CAM, B	1
18		138-87203	REMOVING SHAFT CRANK BASE	1
19		138-87450	THREAD CUTTING ARM ASM.	1
20		138-87401	THREAD CUTTING ARM	1
21		138-74300	THREAD CUTTING ARM PIN	1
22		SS-7111120-TP	SCREW	1
23		NS-6090310-SP	NUT 9/64-40	1
24		144-20004	SPRING	1
25		144-20103	SPRING RACK A	1
26		110-41100	ROLLER	1
27		B1411-804-A00	BEARING (A)	1
28		B1411-804-B00	NEEDLE DRIVING LEVER BEARING B	1
29		B1411-804-C00	NEEDLE DRIVING LEVER BEARING C	1
30		B1411-804-D00	BEARING (D)	1
31		400-62404	SHUTTLE_DRIVER_ASM	1
32		144-05005	SHUTTLE DRIVER	1
33		SS-6121212-TP	SCREW 3/16-28 L=12.0	1
34		B1903-552-000	LEFT SCREW	2
35		B190-5541-A00	NEEDLE BEARING, A	2
36		B1905-541-B00	NEEDLE BEARING	2
37		B1905-541-C00	NEEDLE BEARING	2
38		B1905-541-D00	NEEDLE BEARING	2
39		SS-5090610-SP	SCREW 9/64-40 L=6	5
40		144-18800	B METAL THRUST HOLDER PLATE	2
41		B2579-229-000	CYLINDER SHAFT THRUST HOLDER	1
42	☆	MOL-ELB-09-001	CONNECTING COLLAR	1
43		SS-6060410-TP	SCREW 3/32-56 L= 3.5	2
44		SS-8660612-TP	SCREW 1/4-40 L=6	4
45		SS-6110420-TP	SCREW 11/64-40 L=4.8	1
46		144-18701	LOWER SHAFT B METAL	1
47		SB-1120002-00	BEARING	2
48		SB-6120001-00	BEARING	2
49		B1813-980-000	SHUTTLE NEEDLE OUTER RING	1
50		SB-3060007-0A	BEARING	1
51		SB-3060007-0B	BEARING	1
52		SB-3060007-0C	BEARING	1
53		SB-3060007-0D	BEARING	1
54		SS-7111120-TP	SCREW	3
55		SS-8660330-SP	SCREW 1/4-40 L= 3.0	2
56		RE-0300000-K0	E-RING 3	2
57		SS-8110520-TP	SCREW 11/64-40 L= 4.5	1
58		SS-8660612-TP	SCREW 1/4-40 L=6	2
59		SS-8661012-TP	SCREW	1
60		SS-8661212-TP	SCREW	1
61		SS-6110820-TP	SCREW 11/64-40 L=8	1
62		WP-0952616-SD	WASHER 9.5X14.8X2.6	1
63		B1820-215-PA0-A	INNER HOOK PRESSER ASM.	2
64		B1828-210-DAA	BOBBIN CASE ASM.	1
65		B1828-210-D0A	BOBBIN CASE	1
66		B1808-210-D00	SPRING	1
67		138-87906	HOOK BASE COVER, LEFT	1
68		138-86205	PACKING	1
69		TA-1250406-R0	RUBBER PLUG D=12.5 L=4	1
70		B1822-215-P00	INNER HOOK PRESSER SPRING	2
71		144-18909	SHUTTLE B	1
72		138-86106	HOOK COVER MAGNET, A	1
73		SS-2111140-SP	SCREW 11/64-40 L=11	3
74		SM-4030455-SN	SCREW	2
75		B1806-210-D00	BOBBIN	1
76		144-17505	HOOK BASE INSTALLING SHAFT	1
77		141-03659	SHUTTLE RACE RING ASM.,C	1
78		B1818-210-D0B	SHUTTLE,H	1
79		SS-8110520-TP	SCREW 11/64-40 L= 4.5	1
80		B1815-210-000	INNER HOOK UPPER SPRING	1

10. HOOK BASE COMPONENTS(2)

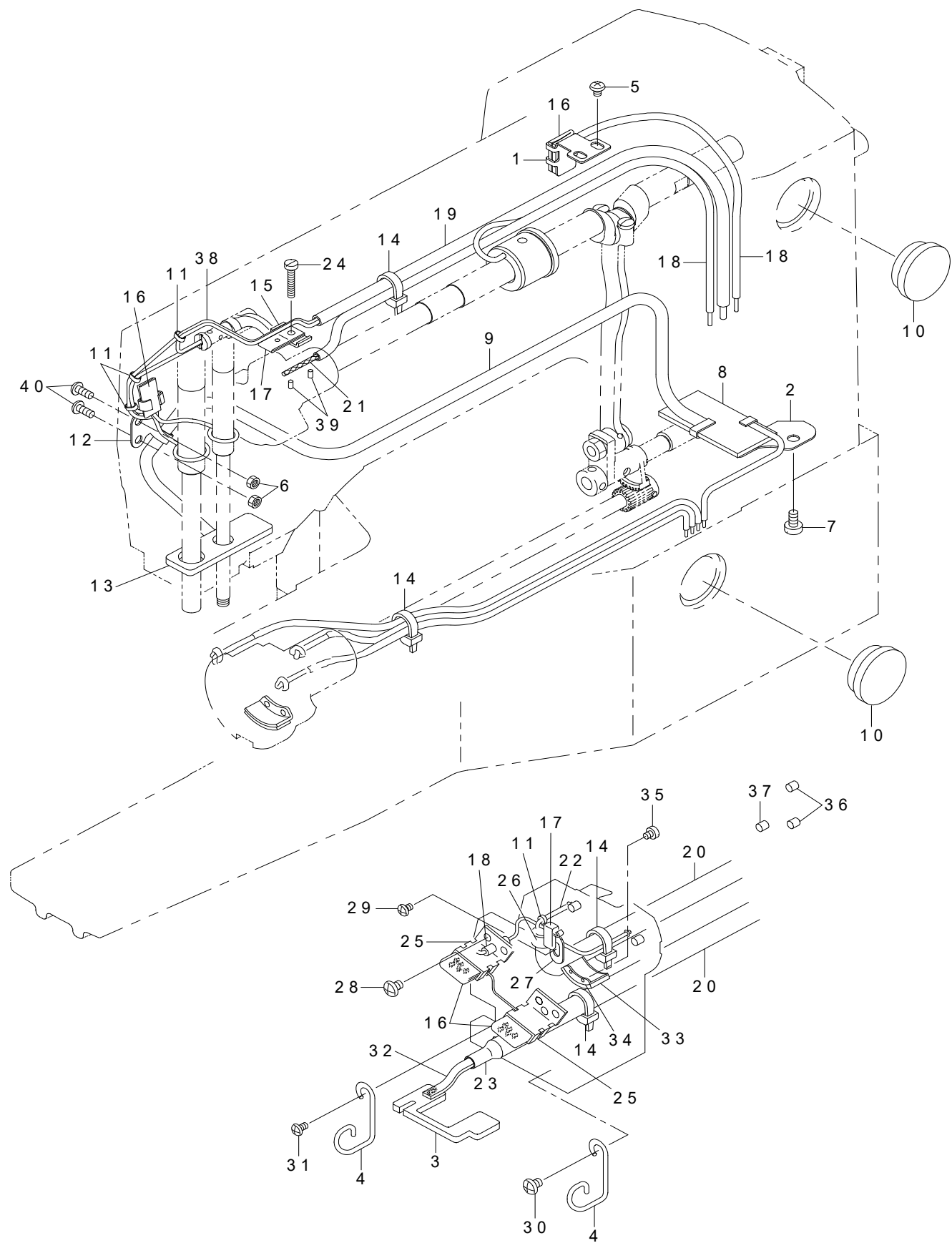


REF NO	NOTE	PART NO	DESCRIPTION	Qty.
1		144-19451	MAGNET INSTALLING PLATE ASM.	2
2		SM-0030801-SC	SCREW M3 X 8	4
3		BT-0600401-EF	TUBE	1.50
4		SS-1060210-TP	SCREW 3/32-56 L=2.2	2
5		SS-6121840-SP	SCREW 3/16-28 L=18	1
6		138-86304	THROAT PLATE, B	1
7		144-19303	HOOK CONNECTING PLATE	1
8		SS-6150760-SN	SCREW 15/64-28 L=6.5	2
9		SS-6150710-SP	SCREW	2
10		138-87302	MOVING KNIFE LINK, B	1
11		144-20202	SPRING RACK B	1
12	☆	MOL-ELB-10-001	HOOK COVER, LEFT	1
13	☆	MOL-ELB-10-002	HOOK COVER, RIGHT	1
14		SS-6123010-SP	SCREW 3/16-28 L=30.0	2
15		144-19600	HOOK BASE COVER	1
16		SS-6110610-TP	SCREW 11/64-40 L=6	4
17		138-88805	PACKING	1
18		EA-9500B01-00	CABLE BAND	2
19		SS-6111052-TP	SCREW	2
20		B2417-210-000	MOVING KNIFE HINGE SCREW	1
21		TA-1050504-R0	RUBBER PLUG	1
22		B2423-280-00A	MOVING KNIFE WASHER A	1
23		B2423-280-00B	MOVING KNIFE WASHER B	1
24		B2423-280-00C	MOVING KNIFE WASHER C	1
25		B2423-280-00D	MOVING KNIFE WASHER D	1
26		B2423-280-00E	MOVING KNIFE WASHER E	1
27		B2423-280-00F	MOVING KNIFE WASHER F	1
28		B2423-280-00G	MOVING KNIFE WASHER G	1
29		B2424-210-000	COUNTER KNIFE	1
30		144-17703	HOOK COVER HINGE	2
31		SS-7090410-SP	SCREW 9/64-40 L= 3.5	2
32		NM-6050001-SP	NUT M5	1
33		PA-1501515-A0	AIR CYLINDER	1
34		PJ-0460540-02	HOSE ELBOW	2
35		D2-112555B-00	CORD HOLDER, LARGE	1
36		SS-7110840-SP	SCREW 11/64-40 L=7.8	1
37		SS-9090410-TP	SCREW	2
38		SS-9091010-SP	SCREW 9/64-40 L=10	2
39		WP-0502616-SD	WASHER	2
40		138-81255	MOVING KNIFE JUNCTION	1
41		138-82501	NEEDLE HOLE GUIDE	1
42		144-19204	SENSOR INSTALLING BASE	1
43		SS-4111015-SP	SCREW 11/64-40 L=10	1
44		D2-063772B-00	LOCKING CAM PLATE HOLDER	1
45		NM-6030001-SC	NUT M3	4
46		WP-0320500-SC	WASHER M3	4
47		WS-0310002KR	SPRING WASHER 3.1X5.9X0.7	4
48		SM-4860801-SC	SCREW M2.6 L=8	2
49		144-00451	HOOK COVER SENSOR CABER ASM.	1
50		WP-0501016-SD	WASHER 5X10.5X1	1

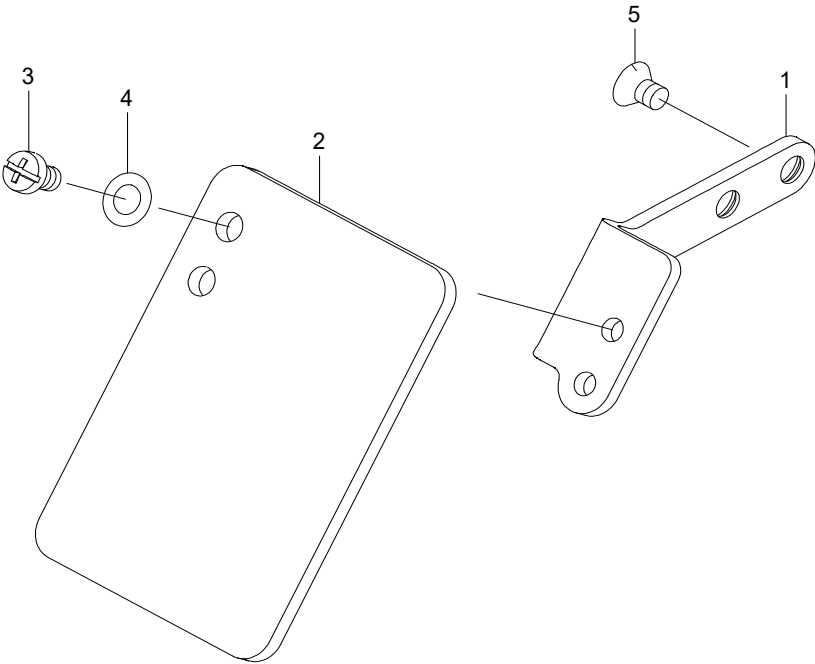
11. 2ND HOOK MOVE COMPONENTS



REF. NO	NOTE	PART NO	DESCRIPTION	Qty.
1		144-22604	COUPLING	1
2		144-22703	CROSS ROLLER UPPER	1
3		144-22505	BALL SCREW	1
4		144-23107	BALL SCREW SUPPORT BASE	1
5		144-22802	SLIDER ARM	1
6		144-22901	ERMOVING BASE	1
7	☆	MOL-ELB-11-001	SLIDE BAR	1
8		144-23206	SENSOR DETECTOR PLATE	1
9		144-23305	SENSOR INSTALLING PLATE	1
10		144-23453	SENSOR SLIT ASM.	1
11		G5230-254-000	FEED-OUT MOTOR	1
12		122-92504	HORIZONTAL DRIVING SHAFT	2
13		SB-1063501-00	BEARING	1
14		SB-4060001-00	THRUST BEARING	2
15		SM-6031002-TP	HEXAGONAL BOLT M3 X 10	6
16		SL-6041292-TN	SCREW	6
17		SL-4031291-SC	SCREW M3X12	1
18		WP-0611626-SP	WASHER 15X6X1.6	2
19		SS-8090710-SP	SCREW 9/64-40 L= 7.0	3
20		SD-0790433-TP	HINGE SCREW D= 7.94 H= 4.3	1
21		SS-6151712-TP	SCREW 15/64-28 L=16.5	2
22		NM-6060001-SC	NUT M6	2
23		WP-0612066-SP	WASHER 6.1X11X2	1
24		SM-6041202-TP	SCREW M4X0.7 L=12	4
25		SS-615144-0-SP	SCREW 15/64-28 L=14	2
26		SS-6121610-TP	SCREW 3/16-28 L=15.5	2
27		SM-8040802-TP	SCREW M4X8	2
28		SM-8050602-TP	SCREW M5 L=6	2
29		SM-6041202-TP	SCREW M4X0.7 L=12	4
30		WP-0430800-SD	WASHER M4	4
31		WS-0410002-KP	SPRING WASHER	4
32		SL-4041091-SC	SCREW M4 L=10	2
33		SM-8030502-TP	SCREW M3 L=5	2
34		SL-4030691-SC	SCREW M3X6	2
35		144-23651	HOOK REMDVAL SENSOR 1	1
36		SM-4860801-SC	SCREW M2.6 L=8	1
37		SS-6151210-SP	SCREW 15/64-28 L=12	1
38		HD-0005700-0A	PHOTO SENSOR	1

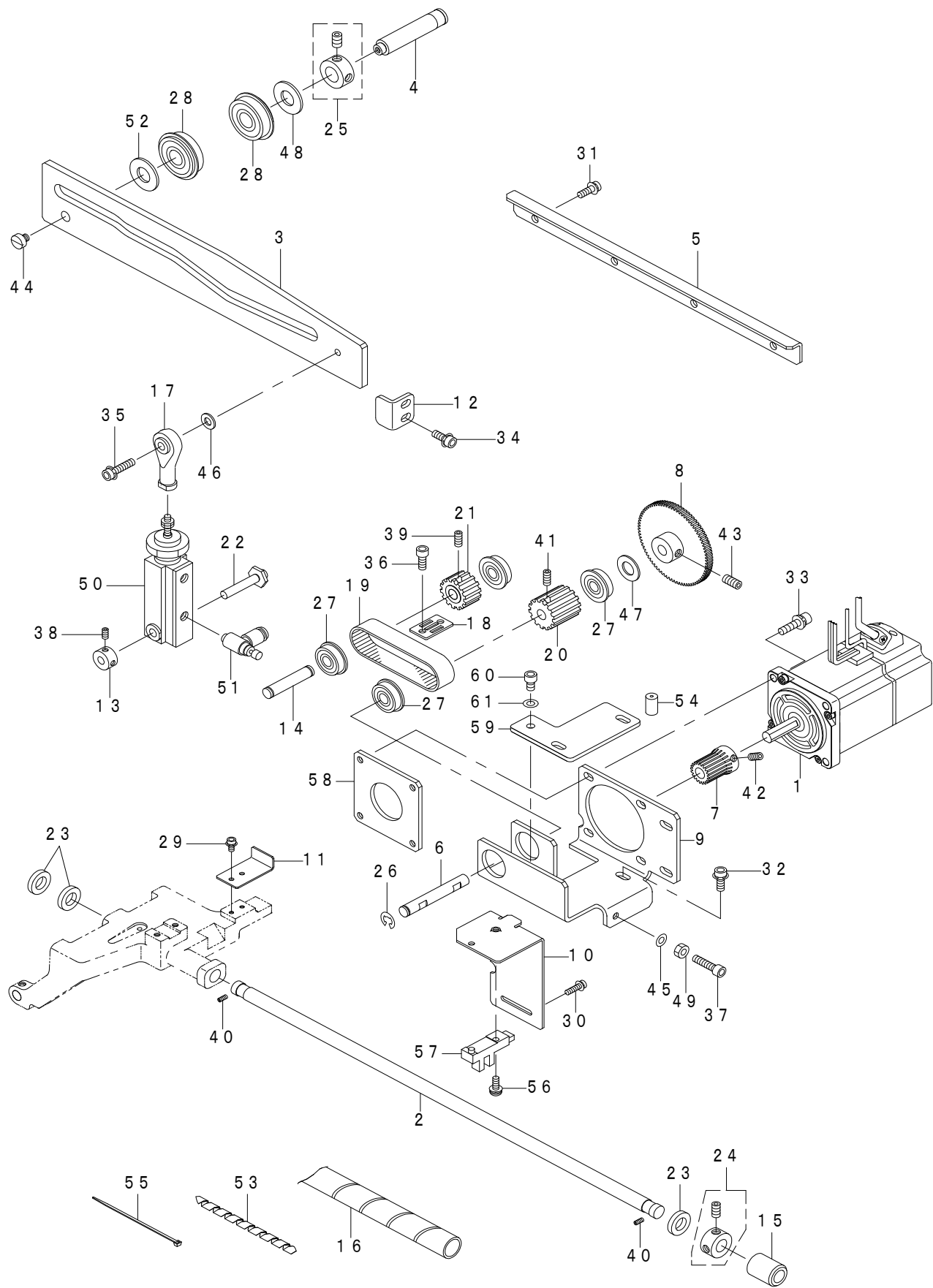


REF NO	NOTE	PART NO	DESCRIPTION	Qty.
1		141-141-02	OIL SHIELD	1
2		141-14201	OIL SHIELD	1
3		138-88607	OIL FELT	1
4		110-21607	TUBE HOLDER (UPPER)	2
5		SS-4110515-SP	SCREW 11/64-40 L=5	2
6		NS-6110310-SP	NUT 11/64-40	2
7		SS-6120930-SP	SCREW 3/16-28 L=9	1
8		B3509-210-D00	OIL FELT	1
9		135-29003	ONCE THROUGH OIL FELT	0.56
10		B3501-210-000	OIL GAUGE	2
11		B141-9026-000	OIL WICK PRESSER	5
12		B3506-280-000	OIL WICK PRESSER	1
13		144-24006	FACE FELT	1
14		EA-9500B01-00	CABLE BAND	4
15		B3508-280-000	BALANCE LUBRICATING PLATE	1
16		B3509-280-000	NEEDLE ROD CRANK LUBRICATING	4
17		B3518-280-000	BALANCE LUBRICATING	2
18		BP-3000000-00	VINYL PIPE	2.70
19		BP-6000000-00	VINYL PIPE	1.50
20		BP-5000000-00	VINYL PIPE	1.10
21		CQ-2000000-00	OIL WICK	3
22		CQ-2522000-00	OIL WICK	0.60
23		E8760-452-M00	TUBE	0.10
24		SS--6092120-SP	SCREW 9/64-40 L=21.2	1
25		262-31605	CRANK ROD LUBRICATING PLATE	2
26		B3523-280-000	OIL TUBE HOLDER	1
27		B3520-210-000	OIL FELT SUPPORTING PLATE	1
28		SS-4120615-SP	SCREW 3/16-28 L=6	4
29		SS-4090515-SP	SCREW 9/64-40 L=5	1
30		SS-4120615-SP	SCREW 3/16-28 L=6	1
31		SS-4090615-SP	SCREW 9/64-40 L=6	1
32		B3523-220-000	OIL FELT	1
33		B3504-280-000	SHUTTLE FELT	1
34		262-31100	SHUTTLE LUBRICATING PLATE	1
35		SS-6090440-SP	SCREW 9/64-40 L= 4.0	2
36		B1820-210-D00	SHUTTLE OIL FELT,A	2
37		B1821-210-D00	SHUTTLE OIL FELT,B	1
38		CQ-2520000-00	OIL WICK	2.50
39		B1821-210-D00	SHUTTLE OIL FELT,B	2
40		SS-4111015-SP	SCREW 11/64-40 L=10	2



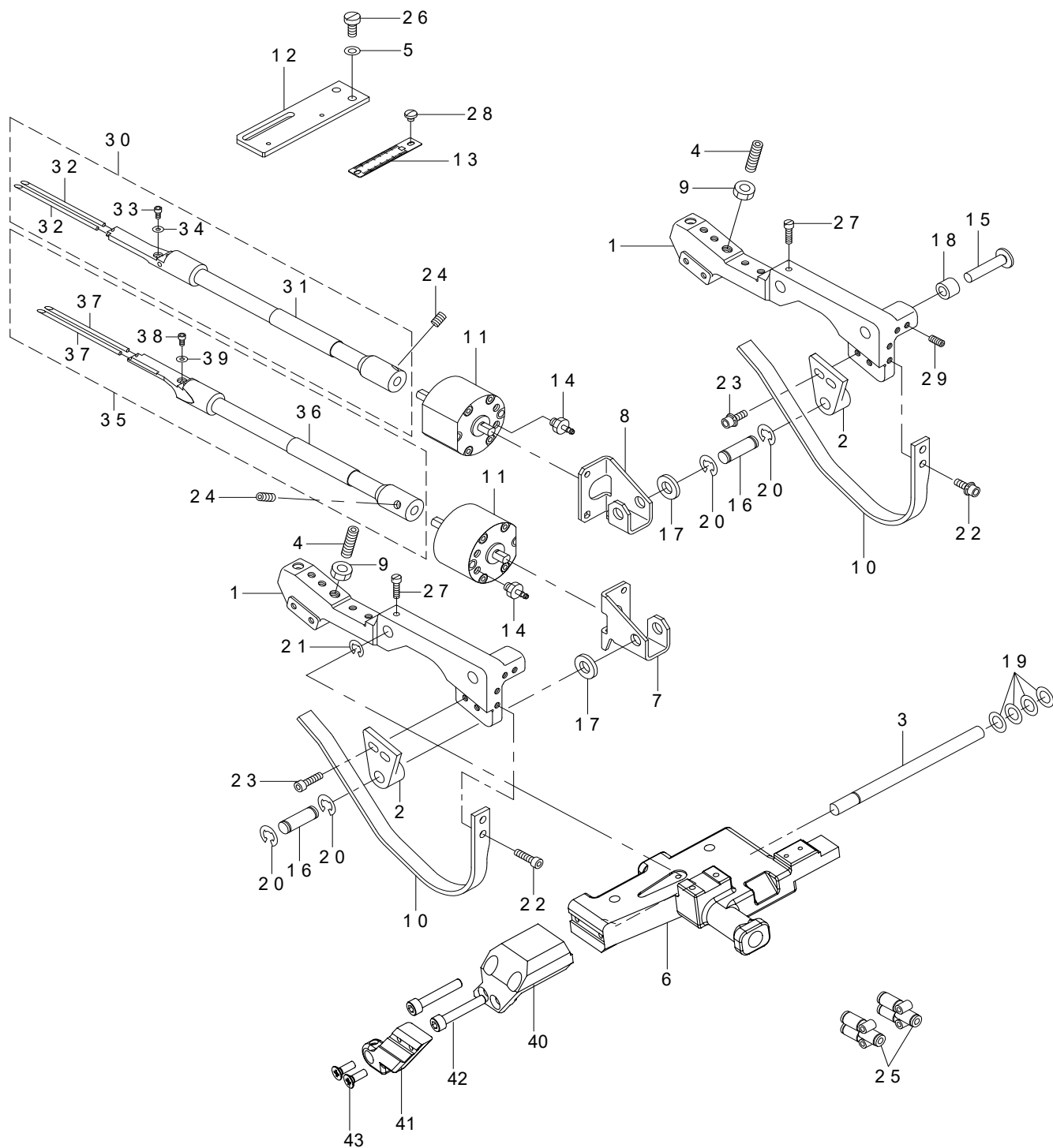
REF NO	NOTE	PART NO	DESCRIPTION	Qty.
1	☆	MOL-ELB-13-001	SAFETY PLATE BASE	1
2		138-89407	SAFETY PLATE	1
3		SM-4040855-SP	SCREW	2
4		WP-0450801-SD	WASHER 4.5X10X0.8	2
5		SS-1110640-TP	SCREW 11/64-40 L= 5.5	2

14. BELT LOOP SUPPLY COMPONENTS



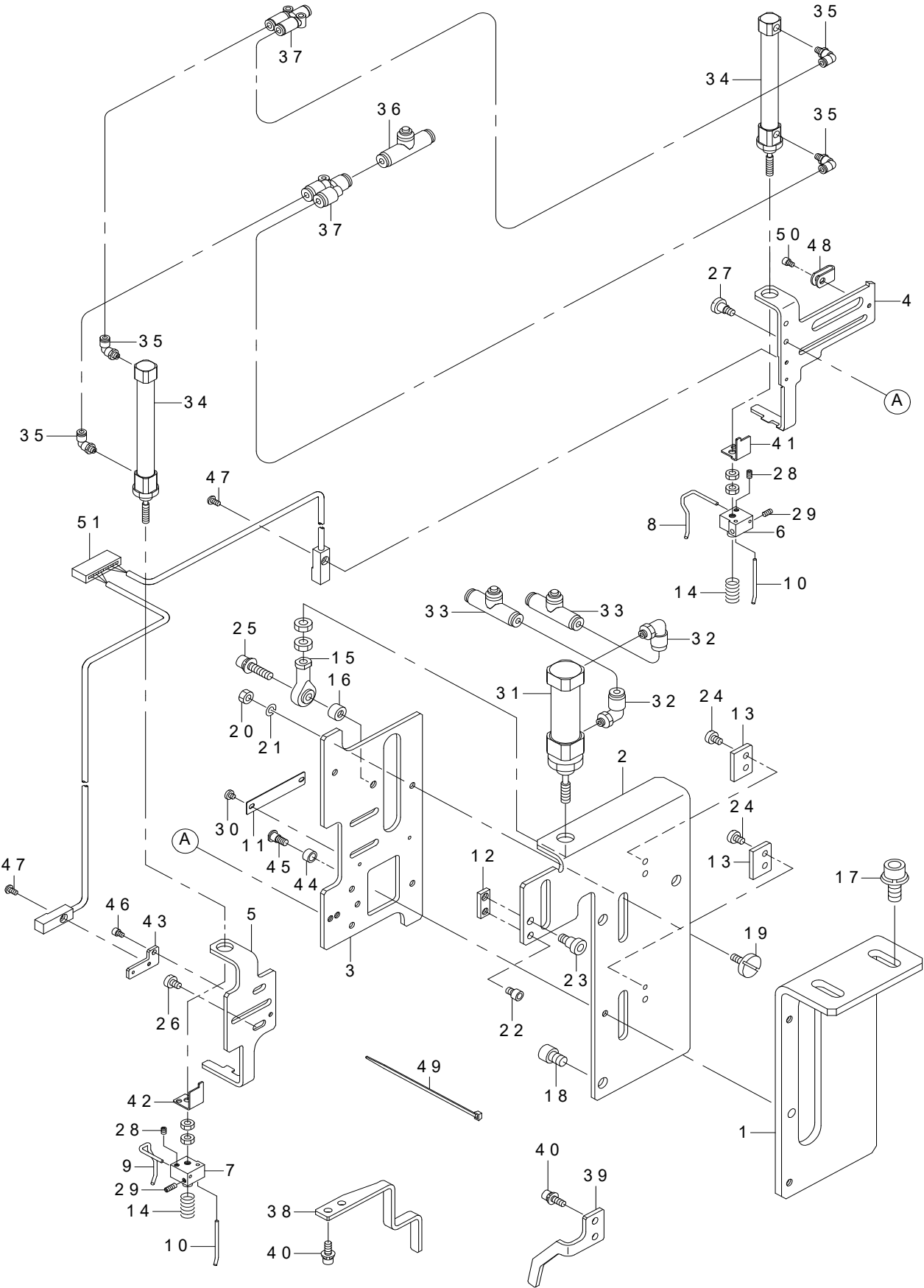
REF. NO	NOTE	PART NO	DESCRIPTION	Qty.
1		40188452	UNIT SERVO MOTOR	1
2		G5002-254-000	LOOP SUPPLY GUIDE SHAFT	1
3		G5003-254-000	LOOP SUPPLY CAM	1
4		G5004-254-000	LOOP SUPPLY CAM ROTARY SHAFT	1
5		G5005-254-000	LOOP SUPPLY SLIDE GUIDE	1
6		G5006-254-000	DRIVING SPROCKET SHAFT	1
7		G5007-254-000	DRIVING GEAR	1
8		G5008-254-000	FOLLOWER GEAR	1
9		4005-8131	MOTOR_INSTALLING_PLATE_A	1
10		G5010-254-000	SUPPLY SENSOR FITTING PLATE	1
11		G5011-254-000	LOOP SUPPLY SENSOR SLIT	1
12		G5012-254-000	CAM MAINTENANCE PLATE	1
13		G6014-880-000	LINK THRUST HOLDER	1
14		135-18105	LIFTING LEVER SHAFT	1
15		123-08300	METAL_FRONT	1
16		E1022-760-000	SPIRAL TUBE	0.70
17		B1632-180-000	FEED ADJUSTING JOINT	1
18		B2509-210-D00	BELT RECEIVER	1
19		B2512-210-D0A	X TIMING BELT(EXTENSION)	1
20		B2513-210-D00	DRIVE SPROCKET	1
21		B2514-210-D00	DRIVEN SPROCKET	1
22		B2528-215-000	SHAFT	1
23		B2740-771-000	THRUST WASHER	3
24		CS-100101D-SH	THRUST COLLAR ASM.	1
25		CS-1201010-SH	THRUST COLLAR ASM. D=12 W=10	1
26		RE-0600000-K0	E-RING 6	1
27		SB-1080005-00	RADIAL BEARING	4
28		SB-1120001-00	BEARING D=12X32	2
29		SL-6030892-TN	SCREW	2
30		SL-6041292-TN	SCREW	2
31		SL-6051292-TN	BOLT	4
32		SL-6051292-TN	BOLT	2
33		SL-6052092-TN	SCREW	4
34		SL-6051292-TN	BOLT	2
35		SL-6051642-TN	BOLT	1
36		SM-6041002-TP	SCREW M4 L=10	2
37		SM-6052002-TP	SCREW M5 L=20	1
38		SM-8040502-TP	SCREW M4X0.7 L=5	2
39		SM-8040502-TP	SCREW M4X0.7 L=5	1
40		SM-8050602-TP	SCREW M5 L=6	2
41		SM-8060802-TP	SCREW M6 L=8	2
42		SM-8060802-TP	SCREW M6 L=8	2
43		SM-8060802-TP	SCREW M6 L=8	2
44		SS-6110630-TP	SCREW 11/64-40 L=6	1
45		WP-0531000-SD	WASHER M5	1
46		WP-0561616-SC	WASHER 5.6X16X1.6	1
47		WP-0820526-SD	WASHER 8.2X14X0.5	1
48		WP-1221016-SP	WASHER	1
49		NM-6050001-SD	NUT M5X0.8	1
50		PA-1602006-B0	AIR CYLINDER	1
51		PC-0105080-00	SPEED CONTROLLER	2
52		G5013-254-000	WASHER	1
53		HX001-890-000	SPIRAL TUBE	0.50
54		G5014-254-000	MOTOR GUIDE PIN	1
55		EA-9500B01-00	CABLE BAND	2
56		SL-4041291-SC	SCREW M4 L=12	1
57		HD-0022300-00	PHOTO SENSOR	1
58		400-58132	MOTOR_INSTALLING_PLATE_B	1
59		400-66097	MOTOR_INSTALLING_SUPPORT_PLATE	1
60		SM-6050802-TP	SCREW M5X0.8 L=8	1
61		WP-0531000-SD	WASHER M5	1

15. BELT LOOP FOLDING COMPONENTS



REF NO	NOTE	PART NO	DESCRIPTION	Qty.
1		G5051-254-000	BENDING SHAFT METAL	2
2		G5052-254-000	BENDING SHAFT METAL BRACKET	2
3	☆	MOL-ELB-15-001	SUPPLY CAMSHAFT LEVER SCREW	1
4		SS-8151230-SP	15/64-28 L=12	2
5		WP-0450801-SD	WASHER 4.5X10X0.8	3
6	☆	MOL-ELB-15-002	LOOP SUPPLY SLIDE BASE	1
7		G5057-254-000	FRONT BENDING SHAFT ROTOR BASE	1
8		G5058-254-000	REAR BENDING SHAFT ROTOR BASE	1
9		NS-6150540-SP	NUT 15/64-28	2
10		G5060-254-000	BENDING SHAFT PRESSER SPRING	2
11		G5061-254-000	FOLDING SHAFT ROTOR	2
12	☆	MOL-ELB-15-003	LOOP BENDING CONNECTING PLATE	1
13		G5063-254-000	FORK WIDTH SCALE PLATE	1
14		PJ-0320590-06	BARB JOINT	4
15		225-85707	SHAFT	1
16		138-60606	PIN	2
17		B1853-512-00E	HOOK SHAFT WASHER	2
18		400-09143	ROLLER	1
19		WP-0820526-SD	WASHER 8.2X14X0.5	4
20		RE-0600000-K0	E-RING 6	4
21		RE-0700000-K0	E-RING 7	1
22		SL-6041292-TN	SCREW	4
23		SL-6041292-TN	SCREW	4
24		SM-8050602-TP	SCREW M5 L=6	2
25		PJ-3080400-07	UNION Y	2
26		SS-6111010-TP	SCREW 11/64-40 L= 9.5	3
27		SS-6111010-TP	SCREW 11/64-40 L= 9.5	2
28		SS-7060310-SP	SCREW 3/32-56 L=3	2
29		SM-8040802-TP	SCREW M4X8	2
30		G5054-254-0A0	FRONT BENDING SHAFT ASM.	1
31		G5054-254-000-A	FRONT BENDING SHAFT	1
32		G5059-254-000	LOWER FOLDING DOG	2
33		SM-6850502-TN	SCREW M2.5 L=5	1
34		WP-0250501-SC	WASHER 2.5X6.5	1
35		G5055-254-0A0	REAR BENDING SHAFT ASM.	1
36		G5055-254-000-A	REAR BENDING SHAFT LOWER	1
37		G5059-254-000	FOLDING DOG SCREW M2.5	2
38		SM-6850502-TN	L=5	1
39		WP-0250501-SC	WASHER 2.5X6.5	1
40	☆	MOL-ELB-15-004	LOOP SUPPLY SLIDE BASE	1
41	☆	MOL-ELB-15-005	LOOP SUPPLY BASE BRACKET	1
42	☆	VD-6053002-TP	ALLEN SCREW	2
43	☆	VD-1041201-TR	LOOP SUPPLY BASE SCREW	2

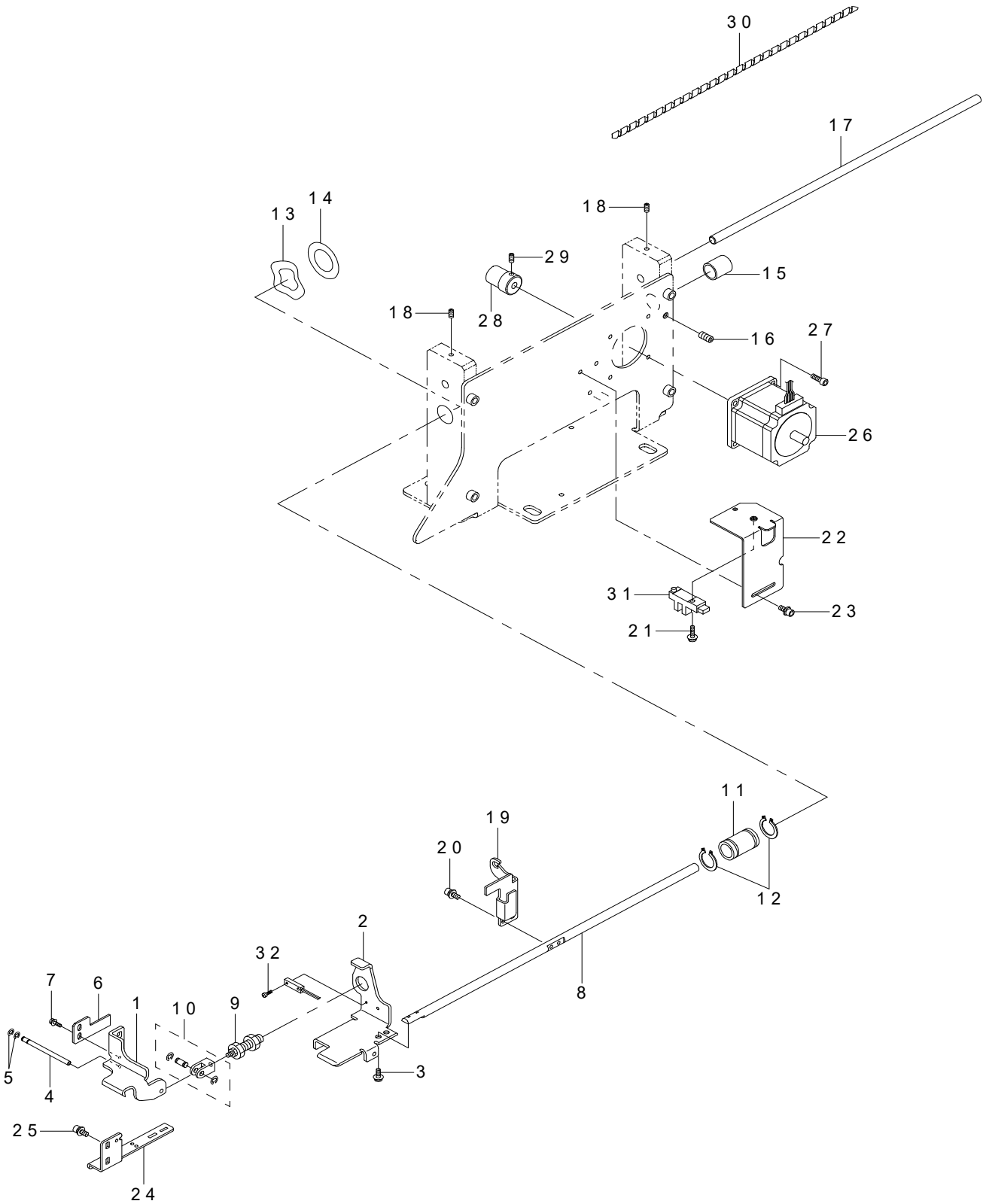
16. BELT RECEIVER COMPONENTS



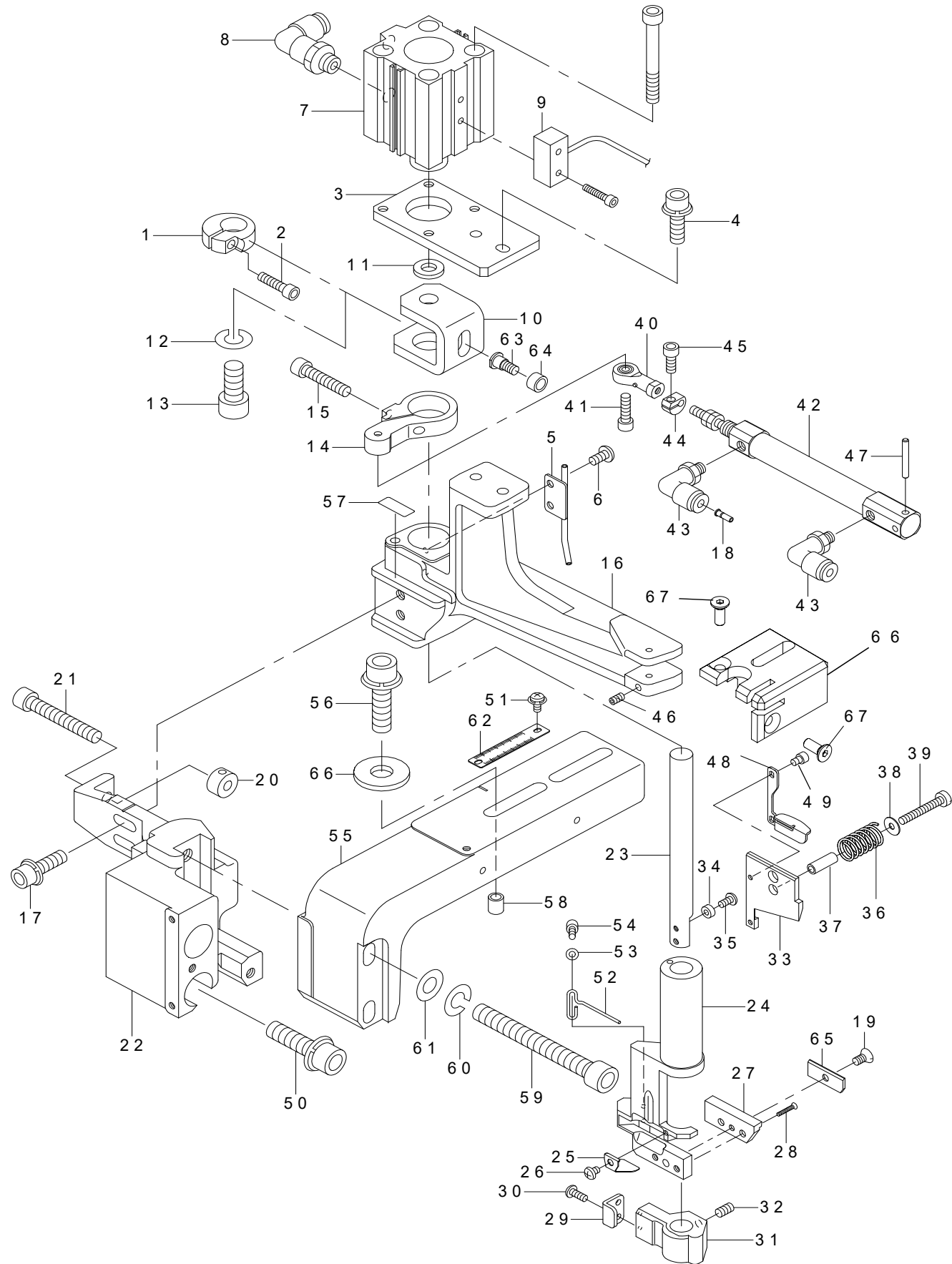
REF NO	NOTE	PART NO	DESCRIPTION	Qty.
1		G5101254000A	LOOP PRESSER UNIT BASE	1
2		G5102-254-000-A	LOOP PRESSER SUPPORT BASE	1
3		G5103-254-000-A	LOOP PRESSER REMOVING BASE	1
4	☆	MOL-ELB-16-001	LOOP CATCH,FRONT	1
5		G5105-254-000-A	LOOP CATCH,REAR	1
6		G5106-254-000	LOOP GATHER BRACKET, FRONT	1
7		G5107-254-000	LOOP GATHER BRACKET, REAR	1
8		G5108-254-000	LOOP DRAWING CLICK A, FRONT	1
9		G5109-254-000	LOOP DRAWING CLICK A, REAR	1
10		G5110-254-000	LOOP DRAWING CLICK B	2
11		G5063-254-000	FORK WIDTH SCALE PLATE	1
12		B4127-352-000	BOTTOM GUIDE	1
13		263-03404	PLATE A	2
14		B1449-526-000	REPOSITIONING LEVER SPRING	2
15		B1632-180-000	FEED ADJUSTING JOINT	1
16		B1606-210-000	ROLLER	1
17		SL-6082092-TN	BOLT	2
18		SM-6061002-TP	SCREW M6 L=10	3
19		SD-0700312-SD	HINGE SCREW D= 7 H= 3.13	3
20		NS-6110310-SP	NUT 11/64-40	3
21		WS-0441040-KP	SPRING WASHER 4.4X7.4X1	3
22		SS-6110610-TP	SCREW 11/64-40 L=6	1
23		SD-0550212-TP	HINGE SCREW D=5.5 H=2.1	1
24		SS-6110610-TP	SCREW 11/64-40 L=6	4
25		SL-6052042-TN	SCREW	1
26		SS-6110610-TP	SCREW 11/64-40 L=6	2
27		SD-0500481-TP	HINGE SCREW D= 5 H= 4.8	2
28		SM-8030402-TP	SCREW M3X0.5 L=4	2
29		SM-8030802-TP	SCREW M3X0.5 L=8	2
30		SS-7060310-SP	SCREW 3/32-56 L=3	2
31		PA-1602005-A0	AIR CYLINDER	1
32		PJ-3040405-06	ELBOW UNION	2
33		PC-0124060-00	SPEED CONTROLLER	2
34		PA-1005501-A0	CYLINDER	2
35		PJ-3040405-04	ELBOW UNION	4
36		PC-0124060-00	SPEED CONTROLLER	1
37		PJ-3080400-07	UNION Y	2
38		G5112-254-000	LOOP SWEEPING PLATE,FRONT	1
39		G5113-254-000	LOOP SWEEPING PLATE,REAR	1
40		SL-6041292-TN	SCREW	4
41		G5114-254-000	LOOP CATCH SENSOR BKT.,FRONT	1
42		G5115-254-000	LOOP CATCH SENSOR BKT.,REAR	1
43		G5116-254-000	LOOP CATCH SENSOR FITTING BKT.	1
44		D2587-L8W-B00	ROLLER	1
45		D2588-L8W-B00	ROLLER SHAFT	1
46		SM-6030402-TP	SCREW M3X0.5 L=4	1
47		SM-4860601-SC	SCREW M2.6 L=6	2
48		HX-0015000-00	CLIP	1
49		EA-9500B01-00	CABLE BAND	5
50		SM-6030402-TP	SCREW M3X0.5 L=4	1
51		M8522-610-0A0	LOOP GATHER DESCENT SENSOR ASM	1



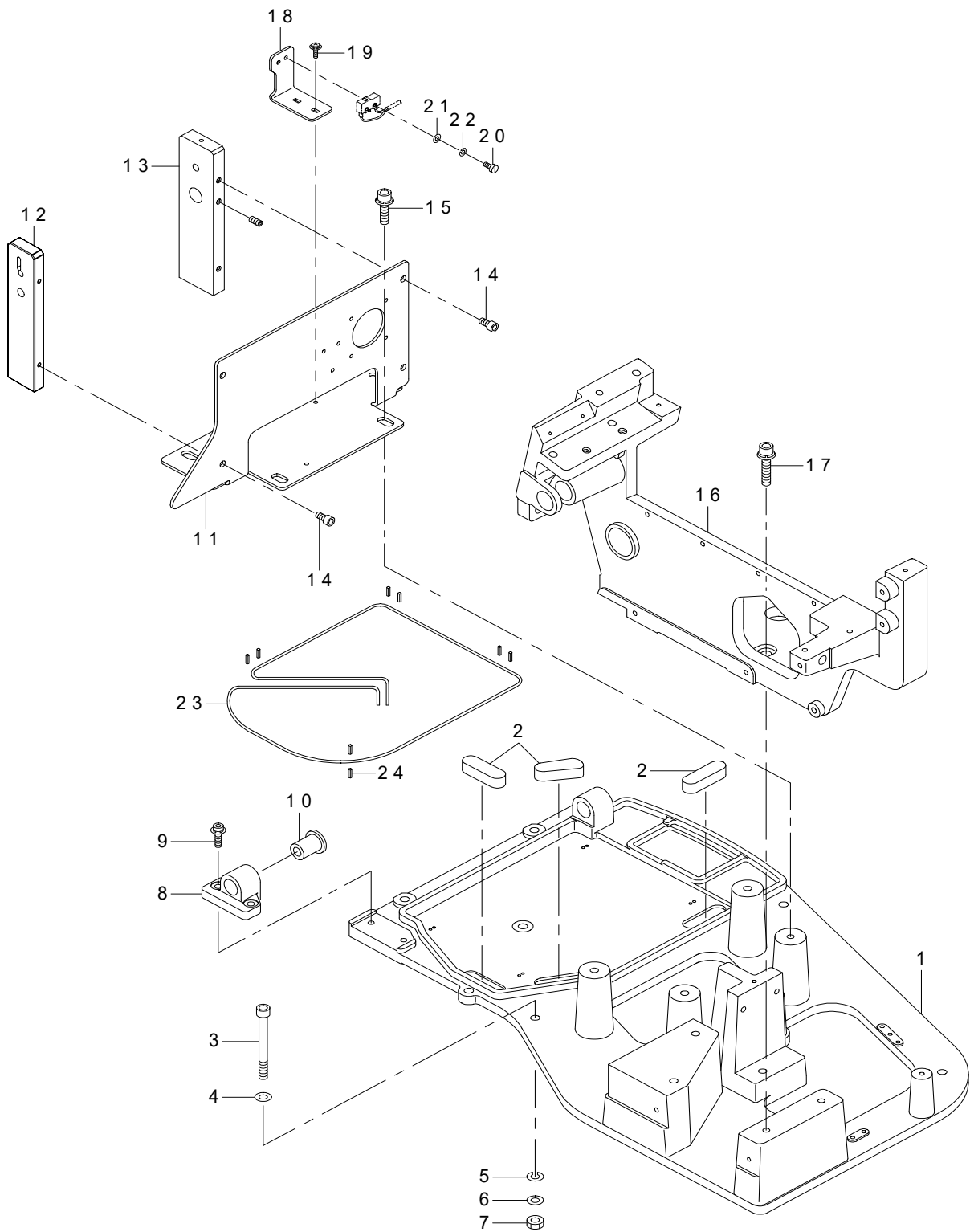
REF. NO	NOTE	PART NO	DESCRIPTION	Qty.
1		G5201-254-000	LOOP BINDER B	1
2		SM-0040801-SC	SCREW	1
3		G5202-254-000	LOOP WIDTH GUIDE	1
4		B2549-372-000	CLAMP SCREW A	2
5		106-32511	PLUNGER PIN	1
6		G5203-254-000	LOOP BINDER A	1
7		SM-0040801-SC	SCREW	2
8		RE-0400000-K0	E-RING 4	1
9		G5204-254-000	FEED ROLLER SHAFT	1
10		B1618-804-000	WASHER	2
11		G5231-254-0B0	FEED ROLLER ASM.	1
12		G5207-254-000	ROLLER SHAFT	1
13		SM-8040602-TP	SCREW M4X0.7 L=6	1
14		G5208-254-0A0	FEED ROLLER ASM.	1
15		140-45306	ADJUST PIN	1
16		NM-6040003-SC	NUT M4	2
17		SM-6043052-TN	SCREW M4 L=30	1
18		WP-0430801SE	WASHER 4.3X9X0.8	1
19		G5209-254-000	LOOP FEED BASE	1
20		SB-1060003-00	BEARING	2
21		G5210-254-000	FEED ROLLER LEVER	1
22		G5211-254-000	LOOP GUIDE A	1
23		SM-6031202-TP	SCREW M3X0.5 L=12	1
24		G5212-254-000	FEED ROLLER SPRING	1
25		G5213-254-000	FEED ROLLER SPROCKET	1
26		SM-8040602-TP	SCREW M4X0.7 L=6	2
27		G5214-254-000	FEED TIMING BELT	1
28		SL-6062092-TN	SCREW M6 L=20	2
29		RE-0300000-K0	E-RING 3	4
30		WZ-0430200-KH	WAVED WASHER	2
31		G5215-254-000	FEED MOTOR BRACKET	1
32		SM-6040802-TP	SCREW M4X0.7 L=8	4
33		400-21803	SENSOR_PLATE	1
34		SL-4041091-SC	SCREW M4 L=10	2
35		G5230-254-000	FEED-OUT MOTOR	1
36		G5217-254-000-A	FEED-OUT MOTOR SPROCKET	1
37		SM-8040602-TP	SCREW M4X0.7 L=6	2
38		400-21805	GEAR	1
39		SM-8030402-TP	SCREW M3X0.5 L=4	1
40		G5219-254-000-A	SHAFT GEAR	1
41		SM-8040412-TP	SET SCREW M4 L=4	2
42		400-21806	BEARING_COLLAR	1
43		G5236-254-000	THRUST RING	2
44		G5220-254-000	SHAFT SPRING	1
45		G5221-254-000	DETECTOR PLATE	1
46		SM-6030602-TP	SCREW M3X0.5 L=6	2
47		400-21804	SHAFT	1
48		RE-0400000-K0	E-RING 4	1
49		SB-6063501-00	BEARING	1
50		G5227-254-000	LOOP GUIDE	1
51		400-21802	GEAR_PLATE	1
52		SM-6041002-TP	SCREW M4 L=10	3
53		G5224-254-000	LOOP ROLLER SHAFT	1
54		SM-8050602-TP	SCREW M5 L=6	1
55		G5225-254-000	LOOP ROLLER	1
56		G5226-254-000	ROLLER LEVER SHAFT	1
57		SM-8040602-TP	SCREW M4X0.7 L=6	2
58		229-07802	HAND LIFTER	1
59		SL-4041281-SC	SCREW M4X0.7 L=12	1
60		SM-6043052-TN	SCREW M4 L=30	1
61		NM-6040000-SN	NUT M4	1
62		G5228-254-000-A	GUIDE ROLLER CATCH A	1
63		SL-4041091-SC	SCREW M4 L=10	2
64		E3705-715-000	VCS SPACER	2
65		102-08700	WIPER LINK SHAFT	2
66		G5229-254-000	GUIDE ROLLER CATCH B	1
67		SL-4041091-SC	SCREW M4 L=10	2
68		WP-0430801SE	WASHER 4.3X9X0.8	2
69		NM-6040000-SN	NUT M4	2
70		SM-6031402-TP	SCREW	1
71		NM-6030001-SC	NUT M3	1
72		SB-1090003-00	BEARING	1
73		SB-1060003-00	BEARING	2
74		SM-8030412-TP	SCREW	2
75		B1618-804-000	WASHER	1
76		140-75758	MOTOR FG CABLE B ASM.	1
77		SL-4041091-SC	SCREW M4 L=10	1
78		400-22521	LOOP THICKNESS DETECT SENSOR B	1



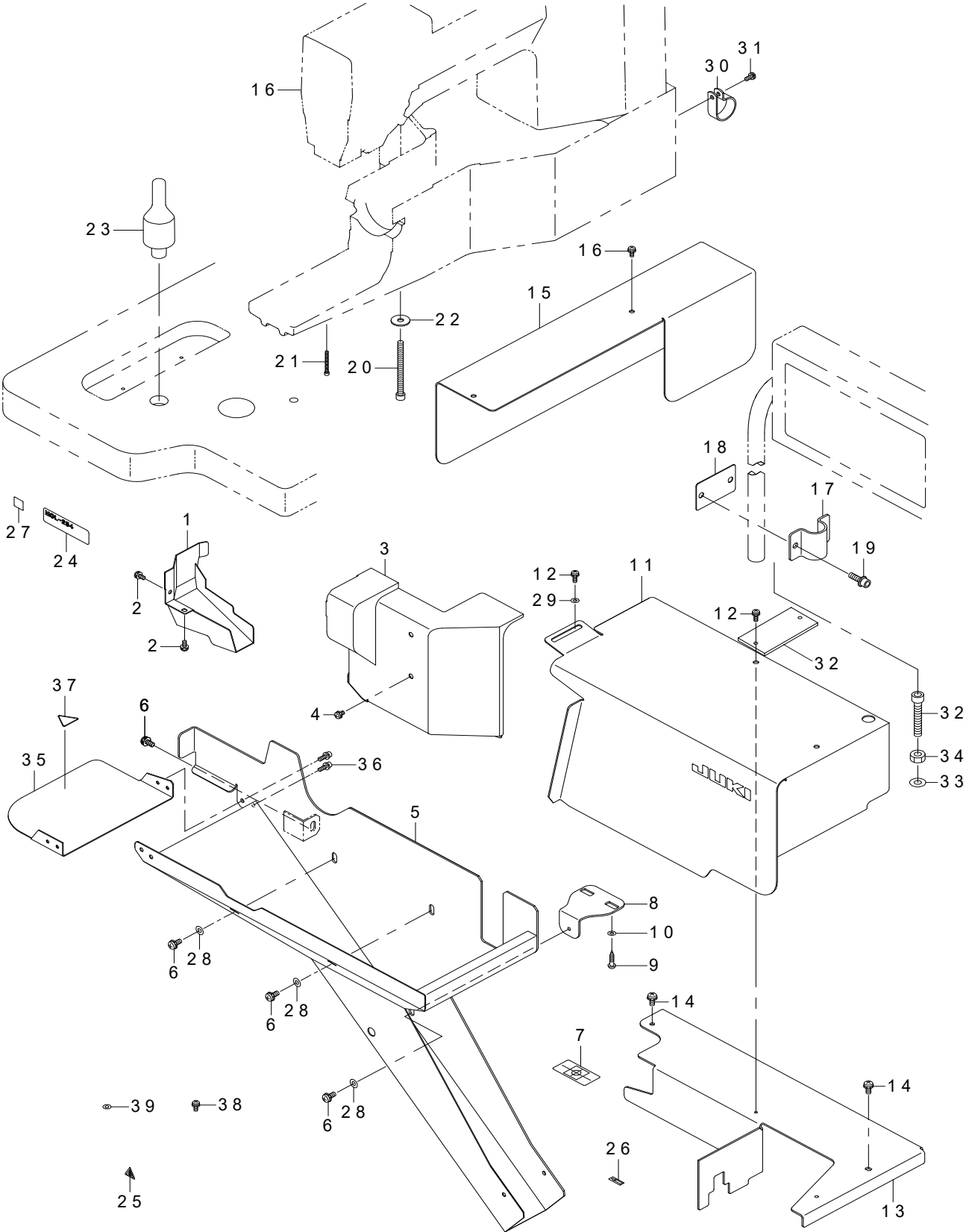
REF NO	NOTE	PART NO	DESCRIPTION	Qty.
1		G5301-254-000-A	LOOP CLAMP LEVER	1
2		G5302-254-000	LOOP CLAMP BASE PLATE	1
3		SL-6041092-TN	SCREW	2
4		G5303-254-000	LOOP CLAMP LEVER SHAFT	1
5		RE-0300000-K0	E-RING 3	2
6		G5305-254-000	LOOP CLAMP DETECTOR PLATE	1
7		SL-6030892-TN	SCREW	2
8	☆	MOL-ELB-18-001	LOOP CLAMP FEED SHAFT	1
9		PA-1001025-A0	PIN CYLINDER	1
10		PA-9000340-00	JOINT	1
11		SB-7100002-00	SLIDE BEARING	1
12		RC-1900001-KP	C-RING	2
13		WZ2200300-KP	WAVED WASHER	1
14		WP-2103001SE	PLAIN WASHER	1
15		123-08409	METAL, REAR	1
16		SM-8060602-TP	SCREW M6X6	1
17		B1811205000	LOWER SHAFT	1
18		SM-8040602-TP	SCREW M4X0.7 L=6	2
19		G5307-254-000	CLAMP FEED GUIDE PLATE	1
20		SL-6041092-TN	SCREW	2
21		SL-4041291-SC	SCREW M4 L=12	1
22		G5010-254-000	SUPPLY SENSOR FITTING PLATE	1
23		SL-6041092-TN	SCREW	2
24		G5308-254-000	CLAMP END SENSOR BRACKET	1
25		SL-6041092-TN	SCREW	2
26		G5230-254-000	FEED-OUT MOTOR	1
27		SM-6040802-TP	SCREW M4X0.7 L=8	4
28		G5309-254-000	CLAMP FEED MOTOR GEAR	1
29		SM-8050602-TP	SCREW M5 L=6	2
30		HX-0018900-00	SPIRAL TUBE	0.30
31		HD-0022300-00	PHOTO SENSOR	1
32		SM-6850802-TN	SCREW M2.5 L=8	1



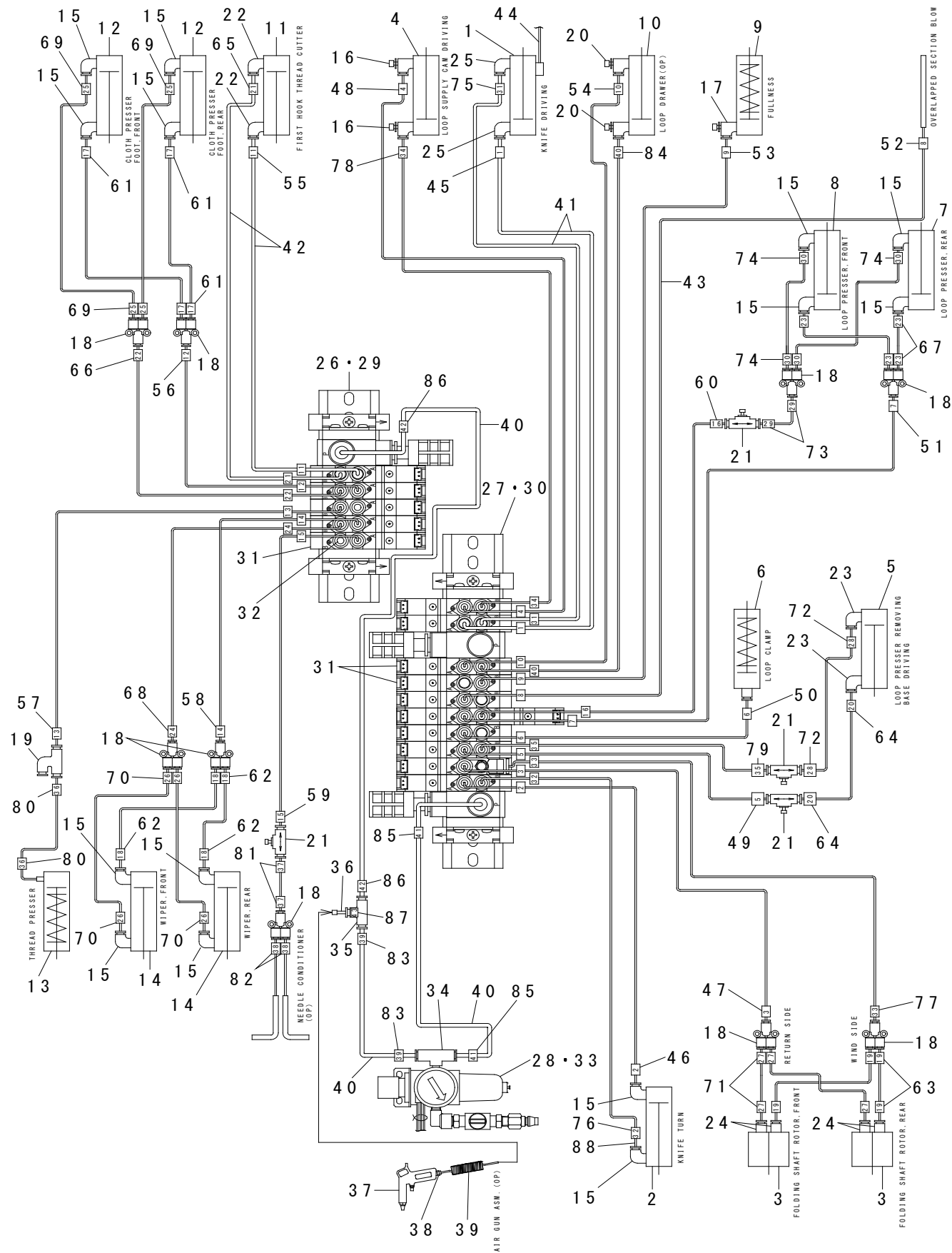
REF NO	NOTE	PART NO	DESCRIPTION	Qty.
1		140-06506	COLLAR	1
2		SM-6041602-TP	SCREW M4X0.7 L=16	1
3		G5401-254-000	KNIFE CYLINDER BRACKET	1
4		SL-6062092-TN	SCREW M6 L=20	2
5		G5420-254-000	BLOW PIPE	1
6		SM-4040801-SN	SCREW M4 L=8	2
7		PA-3201503-A0	AIR CYLINDER	1
8		PJ-3040651-01	ELBOW UNION 6XPT1/8	2
9		G5421-254-0A0	KNIFE LOWERING SENSOR ASM.	1
10		G5402-254-000	KNIFE SHAFT JOINT	1
11		B1853-512-00A-A	HOOK SHAFT WASHER, A	1
12		WS-0820002-KN	SPRING WASHER M8	1
13		SM-6081802-TP	SCREW	1
14		G5403-254-000	FIXING KNIFE POSITION BRACKET	1
15		SM-6052502-TP	SCREW M5X0.8 L=25	1
16		G5404-254-000	KNIFE BASE BRACKET	1
17		SL-6062092-TN	SCREW M6 L=20	2
18		PC-022403F-00	INSERT RING	1
19		SS-2090710-TP	SCREW 9/64-40 L=7.2	1
20		G6014-880-000	LINK THRUST HOLDER	1
21		SM-6064002-TR	SCREW M6 L=40	1
22		G5405-254-000	KNIFE DEVICE BRACKET	1
23		G5406-254-000	MOVING KNIFE SHAFT	1
24		G5407-254-000-A	FIXING KNIFE BASE	1
25		G5408-254-000	KNIFE BASE LOOP GUIDE	1
26		SM-4030401-SC	SCREW M3X0.5 L=4	1
27		G5409-254-000-A	FIXING KNIFE	1
28		SM-1041001-SC	SCREW M4X0.7 L=10	2
29		G5410-254-000	MOVING KNIFE GUIDE	1
30		SM-4030855-SN	SCREW M3 L=8.0	2
31		G5411-254-000	MOVING KNIFE BASE	1
32		SM-8050602-TP	SCREW M5 L=6	1
33		G5412-254-000	UPPER KNIFE	1
34		112-17213	ROLLER	1
35		SS-4080610-SP	SCREW 1/8-44 L=6.4	1
36		G5413-254-000	KNIFE PRESSER SPRING	1
37		GPK-26004000	SWITCH PEDAL GUIDE COLLAR	1
38		B2423-280-00E	MOVING KNIFE WASHER E	1
39		SS-6092420-SP	SCREW 9/64-40 L=23.5	1
40		G5414-254-000	ROD END	1
41		SM-6041402-TP	SCREW M4 L=14	1
42		PA-1004513-A0	AIR CYLINDER	1
43		PJ-3040405-04	ELBOW UNION	2
44		G5415-254-000	CYLINDER ADJUSTING COLLAR	1
45		SM-6041002-TP	SCREW M4 L=10	1
46		SM-8040602-TP	SCREW M4X0.7 L=6	1
47		G5416-254-000	CYLINDER PIN	1
48		G5417-254-000	CLOTH CUT SUPPORT	1
49		SM-6030402-TP	SCREW M3X0.5 L=4	2
50		SL-6083092-TN	SCREW	2
51		SL-4030631-SC	SCREW M3X6	2
52		G5418-254-000	LOOP GUIDE B	1
53		WP-0320501-SD	WASHER	2
54		SM-6030502-TP	BOLT M3X5	2
55	☆	MOL-ELB-19-001	KNIFE UNIT GUIDE RAIL	1
56		SL-6083092-TN	SCREW	2
57		G5422-254-000	LOOP WIDTH KNIFE POSITION SEAL	1
58		225-71400	CAM ROLLER, D	2
59		SM-6087002-TN	SCREW M8 L=70	2
60		WS-0820002KN	SPRING WASHER M8	2
61		WP-0841601-SC	WASHER 8.4X17.4X1.6	2
62		G5063-254-000	FORK WIDTH SCALE PLATE	1
63		D2588-L8W-B00	ROLLER SHAFT	1
64		D2587-L8W-B00	ROLLER	1
65		G5424-254-000	FIXING KNIFE GUIDE PLATE	1
66	☆	MOL-ELB-19-002	KNIFE UNIT GUIDE RAIL PART	1
67	☆	VD-1061602-TM	SOCKET COUNTERSK HEAD SCREW	2



REF NO	NOTE	PART NO	DESCRIPTION	Qty.
1		G5501-254-000	BASE PLATE	1
2		B1104-280-000	VIBRATION-PROOF RUBBER PAD	3
3		SM-6087002-TN	SCREW M8 L=70	6
4		WP-0841601-SC	WASHER 8.4X17.4X1.6	6
5		WP-0852086-SC	WASHER M8	6
6		WS-0820002KN	SPRING WASHER M8	6
7		NM-6080001-SC	NUT M8X1.25	6
8		G5506-254-000	FRAME FIXING HINGE	1
9		SL-6062042-TN	BOLT	2
10		G5507-254-000	BASE PLATE BUSH	2
11		G5503-254-000	CLAMP FEED BASE PLATE	1
12	☆	MOL-ELB-20-001	CLAMP FEED PLATE,FRONT	1
13		G5505-254-000	CLAMP FEED PLATE,REAR	1
14		SM-6061202TR	HOLED BOLT	6
15		SL-6083092-TN	SCREW	4
16		G5502-254-000	LOOP SUPPLY FRAME	1
17		SL-6084092-TN	BOLT	4
18		G5508-254-000	SWITCH INSTALLING PLATE	1
19		SL-4041291-SC	SCREW M4 L=12	2
20		SS-6111010-SP	SCREW 11/64-40 L= 9.5	1
21		WP-0450801-SD	WASHER 4.5X10X0.8	1
22		WS-0451040-KP	SPRING WASHER 4.5X8.5X1	1
23		CQ-2522000-00	OIL WICK	1.50
24		PS-0300102-K0	SPRING PIN 3.0X10	8

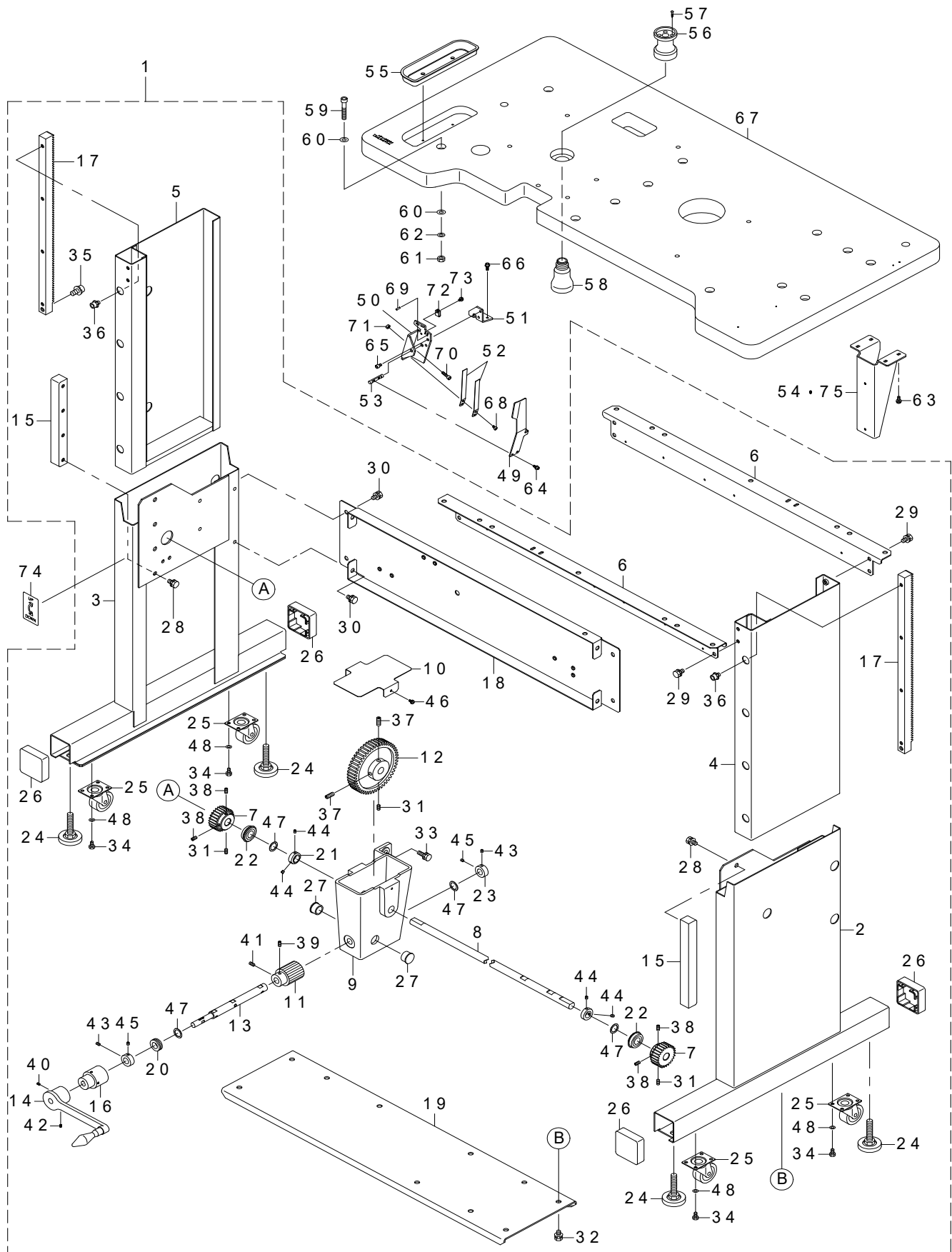


REF NO	NOTE	PART NO	DESCRIPTION	Qty.
1		G5551-254-000	CHIP COVER	1
2		SL-4041091-SC	SCREW M4 L=10	2
3		401-84386	GEAR COVER	1
4		SL-4041091-SC	SCREW M4 L=10	5
5		G5553-254-000-A	CLOTH WASTE SUPPORT	1
6		SL-4051291-SC	SCREW M5X0.8 L=12	4
7		168-70206	GRAVITY SEAL	1
8		G5554-254-000	CLOTH WASTE SUPPORT STAY	1
9		SK-3412001-SC	WOOD SCREW D=4.1 L=20	2
10		WP-0501046-SC	WASHER 5 X 13 X 1	2
11		MOL-ELB-01-001	SUPPLY FRAME COVER	1
12		SL-4041091-SC	SCREW M4 L=10	3
13		401-84384	CHIP BOARD	1
14		SL-4051291-SC	SCREW M5X0.8 L=12	2
15		G5557-254-000	CLAMP FEED BRACKET COVER	1
16		SL-4041091-SC	SCREW M4 L=10	2
17		G1015-192-000	CLAMP	1
18		G5558-254-000	OPERATION PANEL RUBBER	1
19		SL-6062092-TN	SCREW M6 L=20	2
20		SM-6067552-TP	HEXAGONAL-HOLE BOLT M6 L=75	2
21		SM-6062002-TP	SCREW M6 L=20	1
22		WP-0612516-SD	WASHER 6.1X15.2X2.5	3
23		141-01208	HEAD SUPPORT BAR	1
24		G5559-254-000	PLATE	1
25		CM-300200001	ATTENTION SEAL	6
26		B1140-761-000	OILING LABEL	9
27		CM-6001001-01	WEEE MARK LABEL S	1
28		WP-0501046-SC	WASHER 5 X 13 X 1	3
29		WP-0501046-SC	WASHER 5 X 13 X 1	1
30		HX-0015000-0N	CABLE CLIP	1
31		SL-4041091-SC	SCREW M4 L=10	1
32		SM-6085002-TN	BOLT	1
33		WP-0841601-SC	WASHER 8.4X17.4X1.6	1
34		NM-6080001-SC	NUT M8X1.25	1
35		G5563254000	CLOTH WASTE FRONT CATCH	1
36		SL-4041291-SC	SCREW M4 L=12 CAUTION	2
37		CM-3002000-02	LABEL(25) SCREW M4 L=10	1
38		SL-4041091-SC	WASHER 5 X 13 X 1	8
39		WP-0501046-SC	SL-4041291-SC	1
40		MOL-ELB-01-002	SUPPLY FRAME COVER PART	1



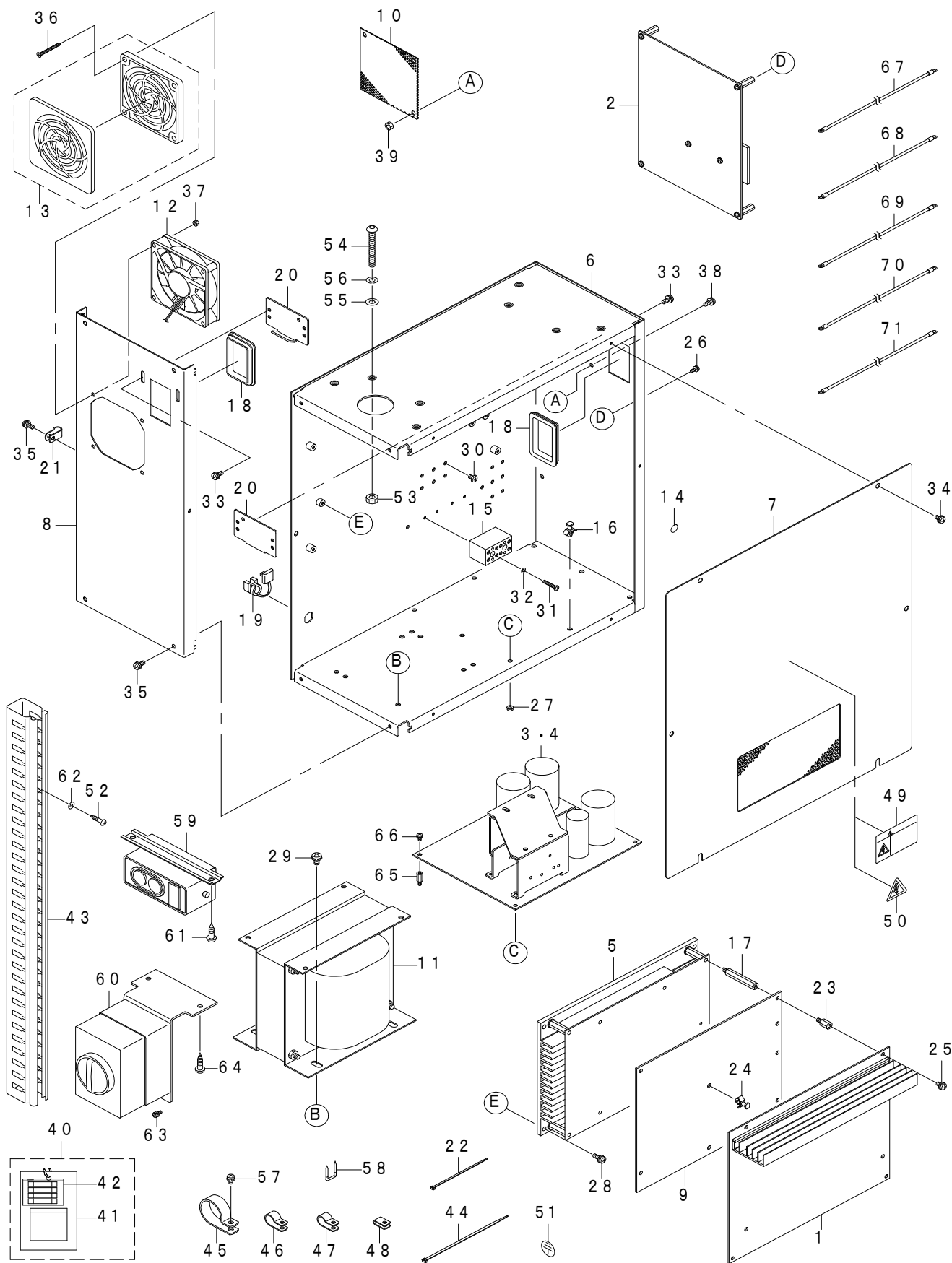
REF NO	NOTE	PART NO	DESCRIPTION	Qty.
1		PA-3201503-A0	AIR CYLINDER	1
2		PA-1004513-A0	AIR CYLINDER	1
3		G5061-254-000	FOLDING SHAFT ROTOR	2
4		PA-1602006-A0	AIR CYLINDER	1
5		PA-1602005-A0	AIR CYLINDER	1
6		PA-1001025-A0	PIN CYLINDER	1
7		PA-1005501-A0	CYLINDER	1
8		PA-1005501-A0	CYLINDER	1
9		PA-1003003-A0	PEN CYLINDER	1
10		PA-2015005-A0	AIR CYLINDER	1
11		PA-1501515-A0	AIR CYLINDER	1
12		PA-1002507-A0	AIR CYLINDER	2
13		PA-0601015-00	AIR CYLINDER	1
14		PA-1004001-A0	AIR CYLINDER	2
15		PJ-3040405-04	ELBOW UNION	14
16		PC-0105080-00	SPEED CONTROLLER	2
17		PC-0105070-00	SPEED CONTROLLER	1
18		PJ-3080400-07	UNION Y	4
19		PV-0100140-00	QUICK EXHAUST VALVE	1
20		PC-0151080-00	SPEED CONTROLLER	2
21		PC-0124060-00	SPEED CONTROLLER	4
22		PJ-0460540-02	HOSE ELBOW	2
23		PJ-3040405-06	ELBOW UNION	2
24		PJ-0320590-06	BARB JOINT	4
25		PJ-3040651-01	ELBOW UNION 6XPT1/8	2
26		PSL--4041091-SC	SCREW M4 L=10	2
27		PSL--6051292-TN	BOLT	2
28		PSL--6051292-TN	BOLT	2
29		G5601-254-0A0	SOLENOID VALVE A ASM.	1
30		G5602-254-0A0	SOLENOID VALVE B ASM.	1
31		PV-1502090-00	5 PORT SOLENOID VALVE	3
32		PX-5000140-00	PLUG	2
33		G5604-254-0A0	FILTER REGULATOR ASM.	1
34		PJ-3080852-02	UNION Y	1
35		PJ-3050800-01	PIPE TEE	1
36		PX-9500010-00	PLUG	1
37		161-11403	AIR GUN	1
38		PJ-301065103	HALF UNION 6XPT1/8	1
39		G5458-116-000	CURLED TUBE	1
40		BT-0800501-EB	VINYL TUBE	3
41		BT-0600401-EB	TUBE	2
42		BT-0600401-EF	TUBE	0.60
43		BT-0400251-EB	URETHANE HOSE, BLACK	20
44		G5421-254-0A0	KNIFE LOWERING SENSOR ASM.	1
45		180-35006	CABLE MARK NO.1	4
46		180-35105	WIRE MARK (2)	4
47		180-35204	WIRE MARK (3)	4
48		180-35303	WIRE MARK (4)	4
49		180-35402	WIRE MARK (5)	4
50		180-35501	WIRE MARK (6)	4
51		180-35600	WIRE MARK (7)	4
52		180-35709	WIRE MARK (8)	4
53		180-35808	WIRE MARK (9)	4
54		180-35907	WIRE MARK (10)	4
55		180-36004	WIRE MARK	1
56		180-36103	WIRE MARK (12)	4
57		180-36202	WIRE MARK (13)	4
58		180-36301	WIRE MARK (14)	4
59		180-36400	WIRE MARK (15)	4
60		180-36509	WIRE MARK (16)	4
61		180-36608	WIRE MARK (17)	8
62		180-36707	WIRE MARK (18)	8
63		180-36806	WIRE MARK (19)	8
64		180-36905	WIRE MARK (20)	4
65		180-37002	WIRE MARK (21)	4
66		180-37101	WIRE MARK (22)	4
67		180-37200	WIRE MARK (23)	8
68		180-37309	WIRE MARK (24)	4
69		180-37408	WIRE MARK (25)	8
70		180-37507	WIRE MARK 26	8
71		180-37606	WIRE MARK 27	8
72		180-37705	WIRE MARK (28)	4
73		180-37804	WIRE MARK (29)	4
74		180-37903	WIRE MARK (33)	8
75		180-38000	WIRE MARK (31)	4
76		180-38109	WIRE MARK (32)	4
77		180-38208	WIRE MARK (33)	4
78		180-38307	WIRE MARK (34)	4
79		180-38406	WIRE MARK (35)	4
80		180-38505	WIRE MARK (36)	3
81		180-38604	WIRE MARK (37)	4
82		180-38703	WIRE MARK (38)	4
83		180-38802	WIRE MARK (39)	4
84		180-38901	WIRE MARK (40)	4
85		180-39008	WIRE MARK (41)	4
86		180-39107	WIRE MARK (42)	4
87		180-39206	WIRE MARK (43)	1
88		PC-022403F-00	INSERT RING	2

23. TABLE COMPONENTS

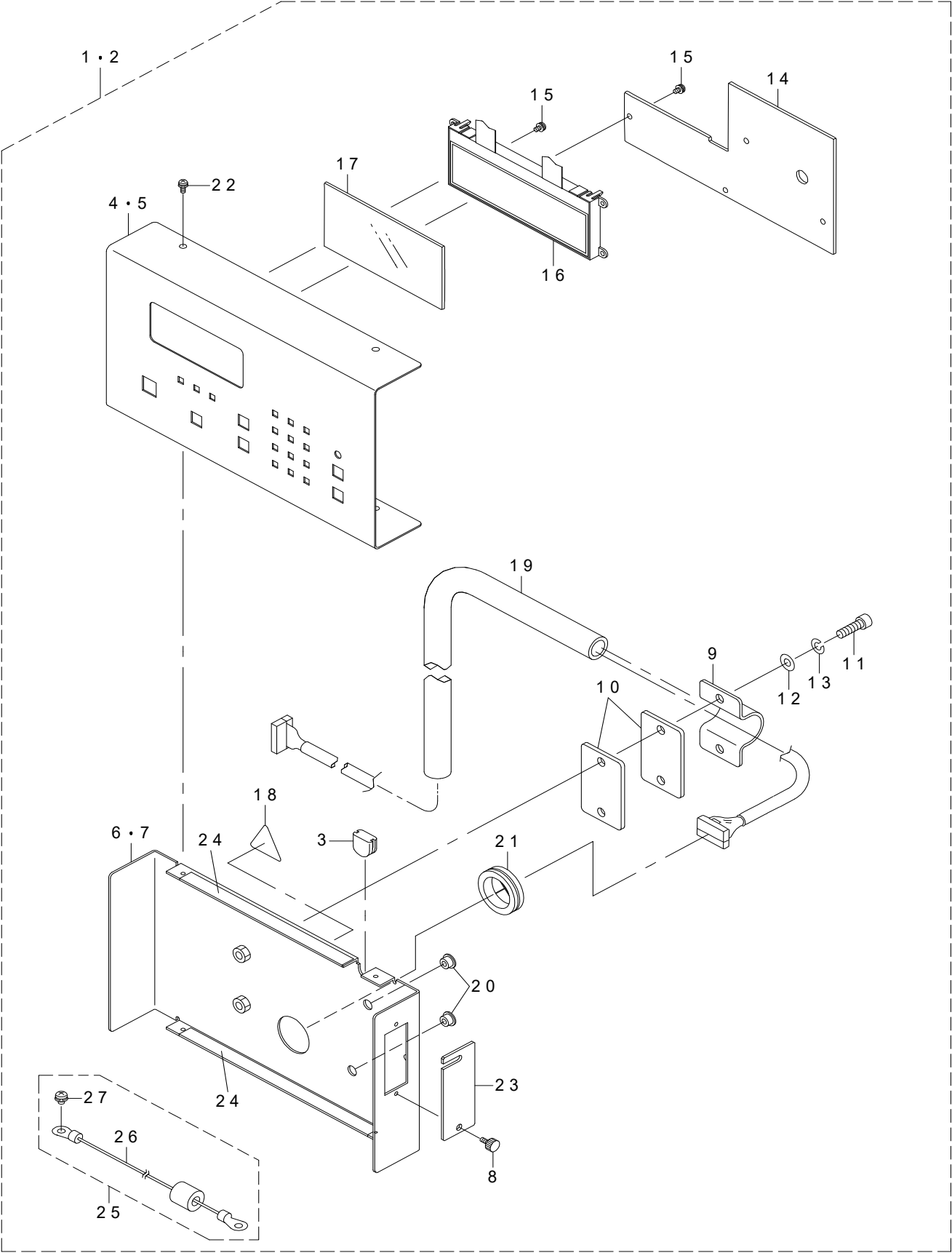


REF. NO	NOTE	PART NO	DESCRIPTION	Qty.
1		170-77058	TABLE & STAND ASM.	1
2		170-77009	LOWER STAND,RIGHT	1
3		170-77108	LOWER STAND,LEFT	1
4		170-77207	UPPER STAND,RIGHT	1
5		170-77306	UPPER STAND,LEFT	1
6		170-77405	UPPER SUPPORT	2
7		400-08602	GEAR	2
8		400-08600	WORM_WHEEL_SHAFT	1
9		170-77710	GEAR BOX	1
10		170-77801	GEAR BOX COVER	1
11		170-77900	WORM	1
12		400-08601	WORM_WHEEL	1
13		170-78114	WORM SHAFT	1
14		170-78213	HANDLE	1
15		170-78304	GUIDE BAR	2
16		170-78700	TORQUE RIMTER	1
17		170-78502	RACK	2
18		B8306-223-C00	SIDE STRUT	1
19		B8307-220-000	LOWER STRUT A	1
20		GHP-03217000	SHAFT HOLDER.	1
21		E4087-172-000	COLLAR	2
22		SB-1170002-00	ROLLING BEARING	2
23		E4087-172-000	COLLAR	2
24		178-33658	ADJUSTING BOLT ASM.	4
25		B8150-221-D00	CASTER	4
26		202-43200	STAND CAP, W	4
27		TA-2351305-R0	RUBBER PLUG	2
28		SL-9081693SE	HEXAGON SCREW WITH WASHER	8
29		SL-9081693SE	HEXAGON SCREW WITH WASHER	8
30		SL-9081693SE	HEXAGON SCREW WITH WASHER	8
31		SM-8061242-TP	SCREW	3
32		SL-9081693SE	HEXAGON SCREW WITH WASHER	4
33		SL-9082583SE	BOLT WITH WASHER	2
34		SM-9061203SE	SCREW M6 L=12	16
35		SL-6102042-TN	SCREW	1
36		SL-6081242-TN	BOLT	8
37		SM-8082012-TN	SCREW M8 L=20	2
38		SM-8061212-TP	SCREW M6X12	4
39		SM-8061212-TP	SCREW M6X12	1
40		SM-8040612-TP	SCREW M4 L=6	1
41		SM-8061242-TP	SCREW	1
42		SM-8040612-TP	SCREW M4 L=6	1
43		SM-8050842-TP	SETSCREW	2
44		SM-8050612-TP	SCREW M5X6	4
45		SM-8050612-TP	SCREW M5X6	2
46		SL-4041081-SC	SCREW M4 L=10	1
47		GBR22-107-000	SPACER	4
48		WS-0610002KN	SPRING WASHER 6.1X12.2X1.5	16
49		170-79500	START SW PLATE	1
50		170-79609	START SW BRACKET A	1
51		170-79708	START SW BRACKET B	1
52		170-79807	START SWITCH RETURN SPRING	2
53		170-79906	START SW FULCRUM SHAFT	1
54		170-80110	JE POWER SW BRACKET	1
55		111-56056	SMALL CASTINGS CASE ASM.	1
56		B8202-205-000	OIL MANAGEMENT	1
57		SK-3311601-SE	WOOD SCREW D=3.1 L=16	4
58		B9121-012-000	OIL CAN	1
59		SM-6085002-TN	BOLT	6
60		WP-0850002-SC	WASHER 8.5X18X1.6	12
61		NM-6080001-SC	NUT M8X1.25	6
62		WS-0820002KR	SPRING WASHER, M8	6
63		SL-4051485SE	BASE PLATE SETSCREW	4
64		SL-6041092-TN	SCREW	2
65		SM-6050802-TN	BOLT	2
66		SL-6051292-TN	BOLT	2
67		170-78601	TABLE	1
68		SM-6040602-TN	BOLT	2
69		PS-0300102-K0	SPRING PIN 3.0X10	4
70		SM-6052002-TN	BOLT	1
71		NM-6050001-SC	NUT M5	1
72		HX-0015000-00	CLIP	1
73		SL-4040891-SC	SCREW M4 L=8	1
74		G5564-254-000	DIRECTION INSTRUCTION SEAL	1
75		401-84972	JE POWER SWICH BRACKET	1

24. CONTROL BOX COMPONENTS

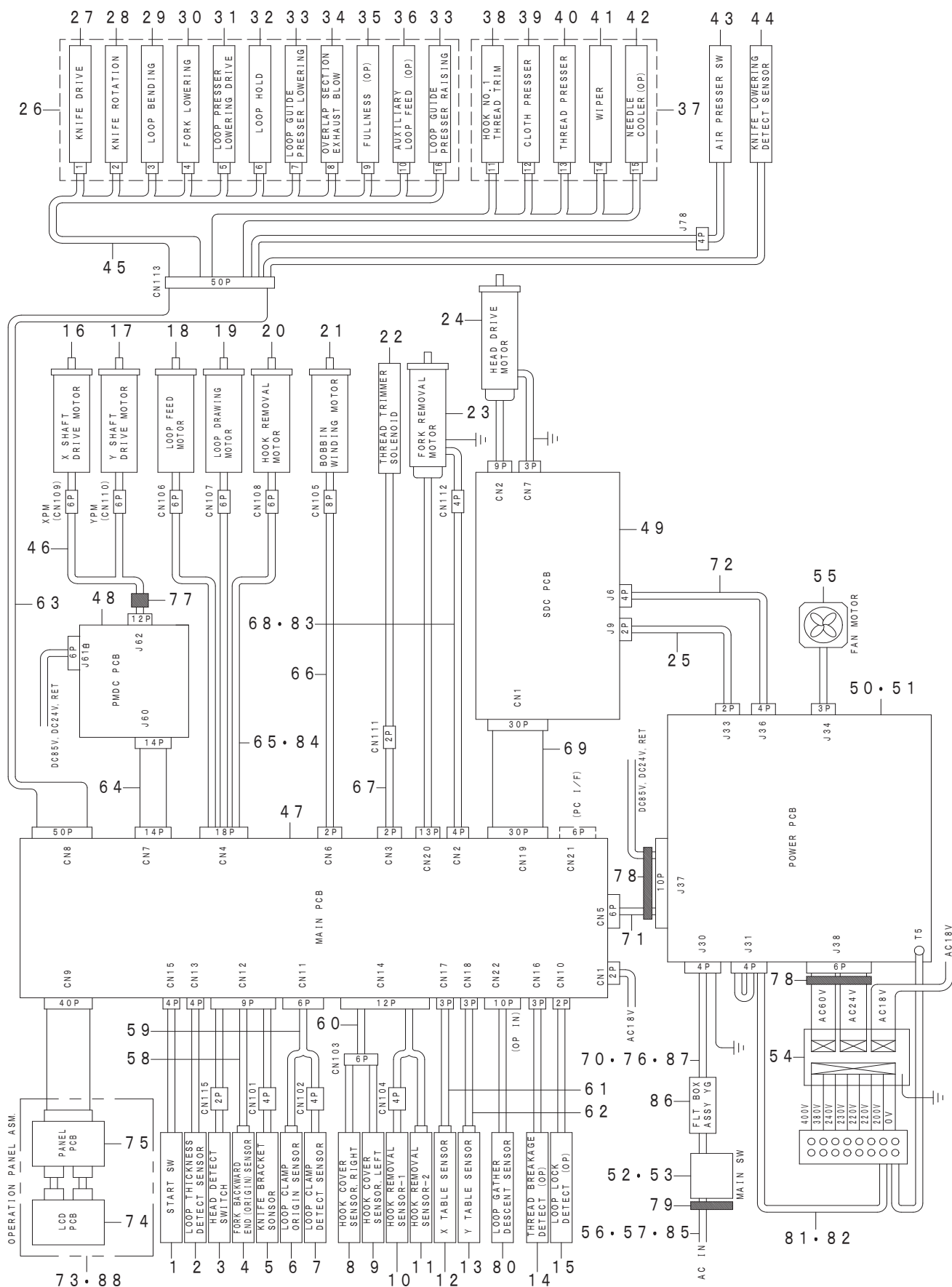


REF. NO	NOTE	PART NO	DESCRIPTION	Qty.
1		401-84946	MAIN PCB ASSY	1
2		401-41055	SDC PCB ASSY	1
3		M8604-590-0C0	POWER CIRCUIT BOARD ASM.	1
4		M8604-590-AC0	POWER CIRCUIT BOARD A ASM.	1
5		401-84965	PMDC PCB ASSY	1
6		401-84829	CONTROL BOX	1
7		401-84827	CONTROL BOX COVER ASM	1
8		M1001-610-000	CONTROL BOX PANEL	1
9		M1013-610-000	MAIN CIRCUIT BOARD PLATE	1
10		M1004-581-000	VENTILATION COVER	1
11		400-59338	TRANSFORMER B ASM.	1
12		M8540-580-0A0	FAN ASM.	1
13		HM000-860-010	FAN FILTER	1
14		E9567-319-000	EARTH MARK	2
15		HK-0542500-40	TERMINAL BASE	2
16		HX-0014700-0C	SPACER	4
17		HX-0033900-0D	SPACER	4
18		HX-0040700-00	BUSH	2
19		HX-0041000-00	BUSH	1
20		178-45009	CORD FITTING PLATE	2
21		HX-0012300-0B	CABLE CLIP	1
22		EA-9500B01-00	CABLE BAND	11
23		HX-0033900-00	STUD	4
24		HX-0014700-0C	SPACER	3
25		SL-4040881-SF	SCREW M4 L=8	4
26		SL-4030891-SC	SCREW M3X8	4
27		NM-303400-0SF	FLANGE NUT	4
28		SL-4041281-SF	SCREW M4 L=12	4
29		SL-4051081-SF	SCREW M5 L=10	4
30		SL-4040681-SC	COMBINATION SCREW M4 X 8	7
31		SM-4031851-SR	SCREW	4
32		WS-0310702-KS	SPRING WASHER	4
33		SL-4041091-SC	SCREW M4 L=10	4
34		SL-4040891-SC	SCREW M4 L=8	6
35		SL-4041091-SC	SCREW M4 L=10	7
36		SM-1033001-SC	SCREW	2
37		NM-6030003-SC	NUT M3	2
38		SL-4041091-SC	SCREW M4 L=10	4
39		NM-3040520SF	FLANGE NUT M4	4
40		M85996-100-A0A	ACCESSORIE PART ASM.	1
41		M3001-140-000	LABEL	1
42		HF-0084063-P0	FUSE	3
43		HX-0001300-0B	WIRE HARNESS PART	0.50
44		EA-9500B02-00	CABLE BAND 150	5
45		EA-9502B04-00	CABLE CLIP E	1
46		HX-0015000-0F	CABLE CLIP	2
47		HX-0015000-0D	CABLE CLIP	2
48		HX-0015000-00	CLIP	2
49		CM-3001001-01	DANGER LABEL (SMALL)	1
50		CM-3001000-01	LABEL	1
51		E9-5673190-00	EARTH MARK	4
52		SK-3382001-SE	SCREW D=3.8 L=20	2
53		NM-6060001-SC	NUT M6	3
54		SM-3065052TC	SCREW	4
55		WP-0612056SE	WASHER 6.1X18.5X2	4
56		WS-0610002KN	SPRING WASHER 6.1X12.2X1.5	4
57		SL-4040891-SC	SCREW M4 L=8	9
58		MA-O115320-00	CORD STAPLE	2
59		HA-0042500-00	SWITCH	1
60		HA-0058200-00	SWITCH	1
61		SK-3512001-SF	WOOD SCREW	2
62		WP-0450826-SC	WASHER 4.5X10X0.8	2
63		SL-4051485-SE	BASE PLATE SETSCREW	2
64		SK-3482001-SE	WOOD SCREW D=4.8 L=20	4
65		HX-0005600-0B	SPACER	4
66		SL-4030681SF	SCREW M3 L=6	4
67		400-66162	EARTH CORD B ASM	1
68		G8514-286-0A0	FRAME EARTH CORD ASM.	1
69		401-81667	EARTH CORD C ASM	1
70		401-84962	EARTH CORD D ASM	1
71		401-84968	EARTH CORD E ASM	1

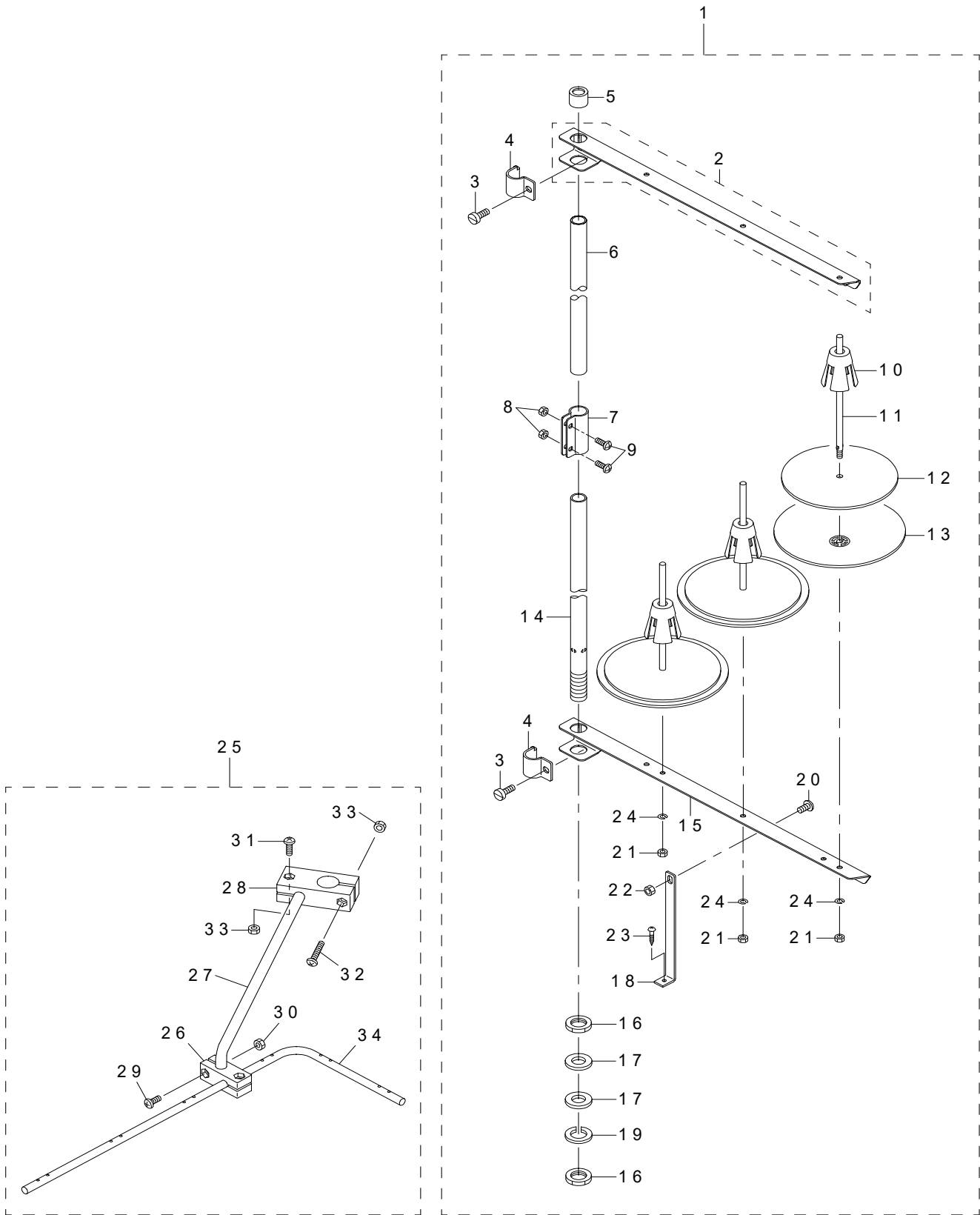


REF NO	NOTE	PART NO	DESCRIPTION	Qty.
1		400-39939	OPERATION PANEL ASM.	1
2		401-84892	OPERATION PANEL CE ASM	1
3		M1001-060-000	PLUG	1
4		400-81043	PRINTED PANEL FRONT COVER	1
5		401-84974	PRINTED PANEL FRONT COVER CE	1
6		400-98648	PANEL REAR COVER	1
7		401-84865	PANEL REAR COVER	1
8		G6010-003-000	KNOB SCREW	2
9		G1015-192-000	CLAMP	1
10		G1016-192-000	CLAMP BOTTOM PLATE	2
11		SM-6062002-TN	SCREW M6 L=20	2
12		WP-0641601-SC	WASHER	2
13		WS-0610002KN	SPRING WASHER 6.1X12.2X1.5	2
14		400-39936	PANEL PCB ASSY	1
15		SL-4030681-SC	SCREW M3 L=6	10
16		KG-0000001-40	LCD	1
17		400-59352	LCD COVER	1
18		CM-3001000-01	LABEL	1
19		400-60972	PANEL CABLE ASM.	1
20		TA-0800504-R0	PLUG D=8 L=4.5	2
21		HX-0022100-0E	BUSH	1
22		SL-4030891-SC	SCREW M3X8	4
23		G1014-192-000	SWITCH COVER	1
24		HX-0026800-00	CONDUCTIVE TAPE	0.40
25		400-66161	EARTH CORD A ASM	1
26		HN-0021000-00	CORES	1
27		SL-4040681-SC	SCREW M4 L=6	1

26. WIRING DIAGRAM

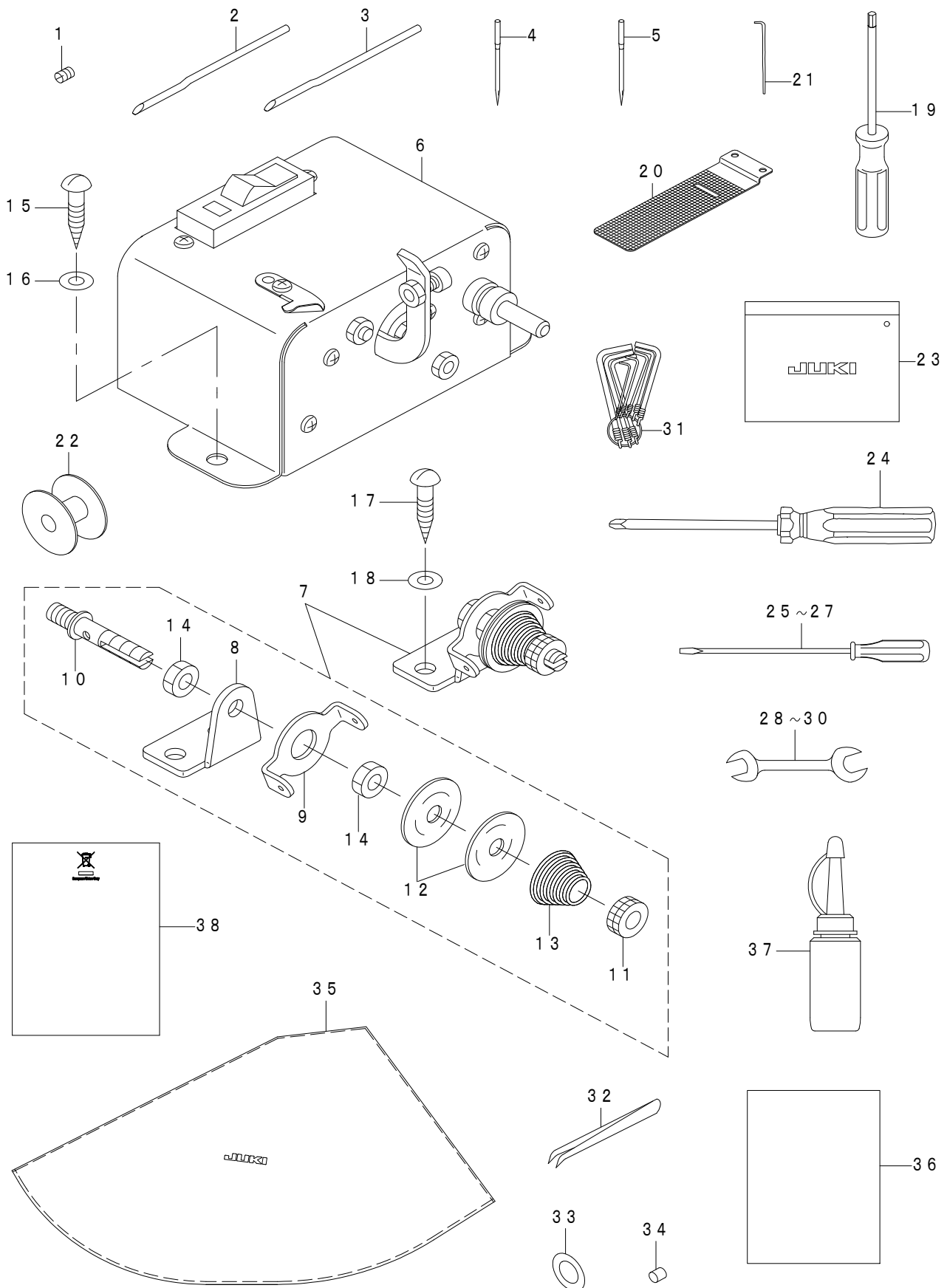


REF NO	NOTE	PART NO	DESCRIPTION	Qty.
1		M8515-610-0A0	M85156100A0	1
2		400-59335	40059335	1
3		M8598-610-0A0	M85986100A0	1
4		HD-0013500-00	HD001350000	1
5		M8591-610-0A0	M85916100A0	1
6		HD-0013500-00	HD001350000	1
7		M8592-610-0A0	M85926100A0	1
8		144-00451	14400451	1
9		144-00451	14400451	1
10		144-23651	14423651	1
11		HD-0005700-0A	HD00057000A	1
12		HD-0005700-0A	HD00057000A	1
13		HD-0005700-0A	HD00057000A	1
14		M8516-610-0A0	M85166100A0	1
15		M8510-610-0A0	M85106100A0	1
16		144-10203	14410203	1
17		144-10104	14410104	1
18		G5230-254-000	G5230254000	1
19		G5230-254-000	G5230254000	1
20		G5230-254-000	G5230254000	1
21		138-70266	13870266	1
22		141-08906	14108906	1
23		401-88452	40188452	1
24		400-98090	40098090	1
25		M9002-580-0A0	M90025800A0	1
26		G5602-254-0A0	G56022540A0	1
27		PV-1502092-00	PV150209200	1
28		PV-1502090-00	PV150209000	1
29		PV-1502091-00	PV150209100	1
30		PV-1502090-00	PV150209000	1
31		PV-1502090-00	PV150209000	1
32		PV-1502090-00	PV150209000	1
33		PV150210000	PV150210000	1
34		PV-1502090-00	PV150209000	1
35		PV-1502090-00	PV150209000	1
36		PV-1502090-00	PV150209000	1
37		G5601-254-0A0	G56012540A0	1
38		PV-1502090-00	PV150209000	1
39		PV-1502090-00	PV150209000	1
40		PV-1502090-00	PV150209000	1
41		PV-1502090-00	PV150209000	1
42		PV-502090-00	PV150209000	1
43		G5604-254-0A0	G56042540A0	1
44		G5421-254-0A0	G54212540A0	1
45		G5603-254-0A0	G56032540A0	1
46		M8562-610-0A0	M85626100A0	1
47		401-84946	40184946	1
48		401-84965	40184965	1
49		401-41055	40141055	1
50		M8604-590-0C0	M86045900C0	1
51		M8604-590-AC0	M8604590AC0	1
52		HA-0042500-00	HA004250000	1
53		HA-0030300-0A	HA00303000A	1
54		400-59338	40059338	1
55		M8540-580-0A0	M85405800A0	1
56		M9017-580-0A0	M90175800A0	1
57		G8512-298-0A0	G85122980A0	1
58		M8512-610-0A0	M85126100A0	1
59		M8511-610-0A0	M85116100A0	1
60		M8514-610-0A0	M85146100A0	1
61		144-10658	14410658	1
62		144-10559	14410559	1
63		M8508-610-0A0	M85086100A0	1
64		M8507-610-0A0	M85076100A0	1
65		M8504-610-0A0	M85046100A0	1
66		M8506-610-0A0	M85066100A0	1
67		M8503-610-0A0	M85036100A0	1
68		M8502-610-0A0	M85026100A0	1
69		400-59336	40059336	1
70		400-59500	40059500	1
71		M9005-580-0A0	M90055800A0	1
72		400-59337	40059337	1
73		400-39939	40039939	1
74		KG-0000001-40	KG000000140	1
75		400-39936	40039936	1
76		400-59501	40059501	1
77		HN-0014900-00	HN001490000	1
78		HN-0017900-0C	HN00179000C	2
79		HA004860010	HA004860010	1
80		M8522-610-0A0	M85226100A0	1
81		400-59354	40059354	1
82		M9020-580-AA0	M9020580AA0	1
83		401-83431	40183431	1
84		401-83432	40183432	1
85		400-96050	40096050	1
86		401-81503	40181503	1
87		401-81841	40181841	1
88		401-84892	40184892	1

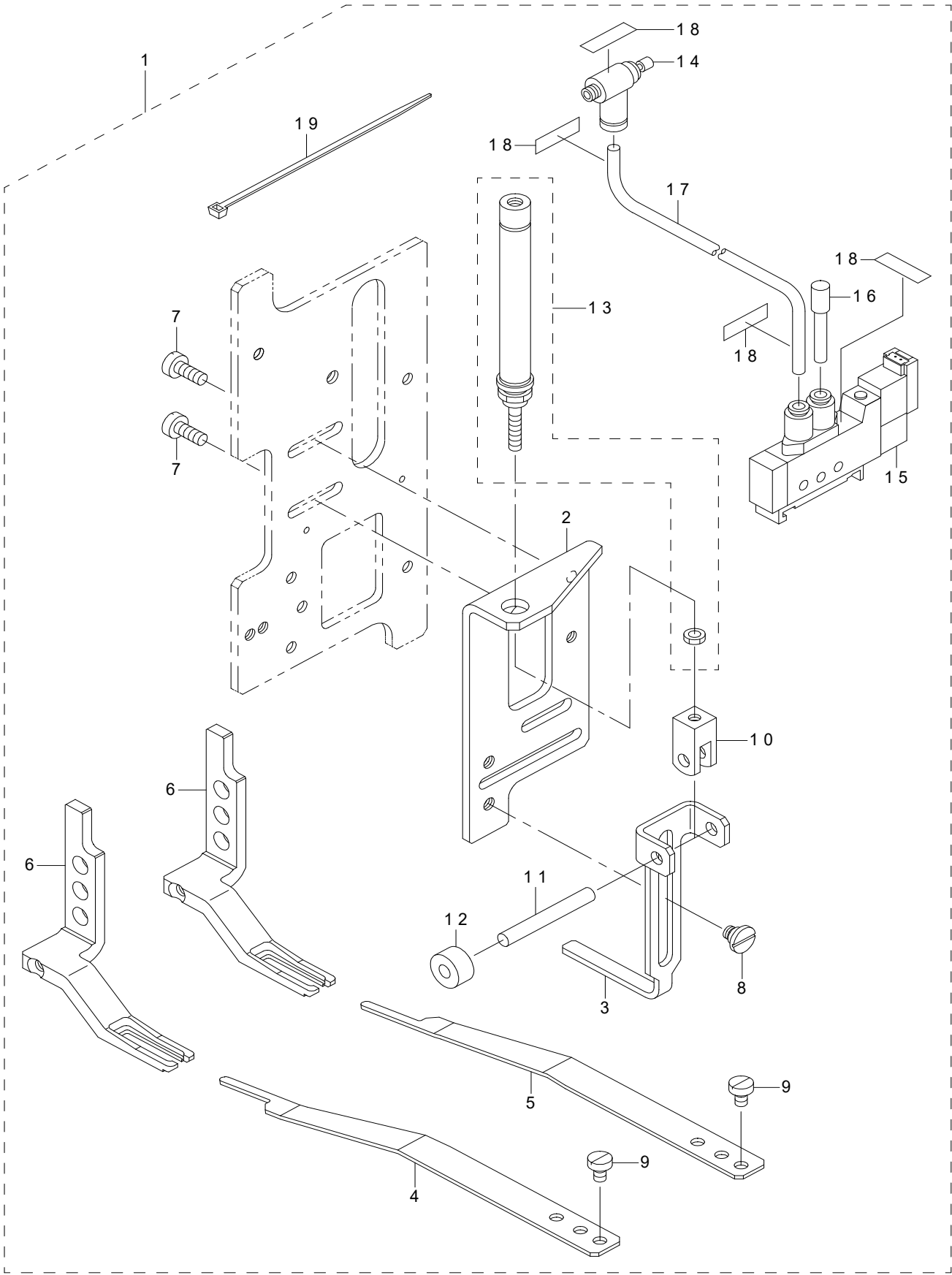


REF NO	NOTE	PART NO	DESCRIPTION	Qty.
1		261-05551	THREAD STAND ASM.	1
2		131-68356	THREAD STANDING ARM ASM. ,LONG	1
3		SM-6061610-SC	SCREW M6 L=16	2
4		229-30705	THREAD GUIDE ARM JOINT	2
5		229-31406	SPOOL REST ROD RUBBER CAP	1
6		229-30408	SPOOL REST ROD, UPPER	1
7		229-31307	SPOOL REST ROD JOINT	1
8		NM-6050001-SE	NUT M5	2
9		SM-4051405-SE	SCREW M5 L=14	2
10		229-31109	SPOOL RETAINER	3
11		229-31000	SPOOL PIN	3
12		229-30903	SPOOL REST CUSHION	3
13		229-30804	SPOOL REST	3
14		229-30309	SPOOL REST ROD, LOWER	1
15		131-68802	THREAD STANDING ARM ,LONG	1
16		NM-6160511-SE	NUT M16X1.5	2
17		WP-1612616-SE	WASHER 16X30X2.6	2
18		131-68406	THREAD STANDING ARM SUPPORT A	1
19		WS-1643202-KR	SPRING WASHER	1
20		SM-4061201-SE	SCREW M6 L=12	1
21		NM-6050001-SE	NUT M5	3
22		NM-6060001-SE	NUT M6	1
23		SK-3382001-SE	SCREW D=3.8 L=20	1
24		WS-0510002-KN	SPRING WASHER	3
25		269-10059	THREAD GUIDE ARM ASM.	1
26		131-68000	THREAD GUIDE BASE, LOWER	1
27		131-68109	THREAD GUIDE ARM BASE	1
28		131-68208	THREAD GUIDE ARM BASE	1
29		SM-4041001-SC	SCREW M4X0.7 L=10	2
30		NM-6040002SE	NUT M4X0.7	2
31		SM-4041201-SC	SCREW M4 L=12	1
32		SM-4042001-SC	SCREW M4 X 20	1
33		NM-6040002-SE	NUT M4X0.7	2
34		131-67903	THREAD STANDING THREAD GUIDE	1

28. ACCESSORY PARTS COMPONENTS

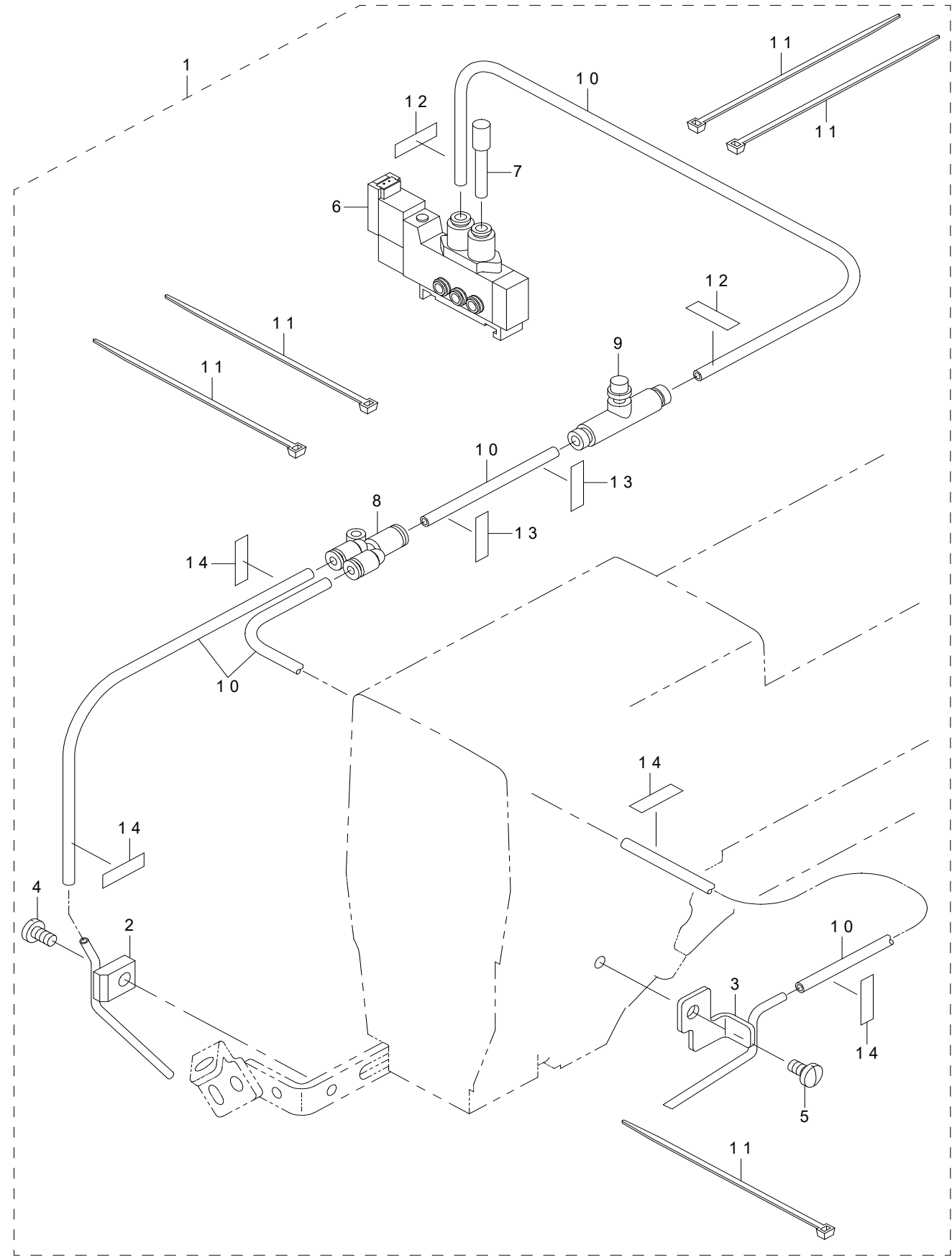


REF NO	NOTE	PART NO	DESCRIPTION	Qty.
1		SS-5680740-SP	SCREW 9/32-28 L= 6.8	1
2		G5641-254-000	UPPER FOLDING DOG, 4MM WIDTH	2
3		G5642-254-000	UPPER FOLDING DOG, 2.6MM WIDTH	2
4		MDP-170B1902	NEEDLE DPX17#19-2	2
5		MDP-170B2102	NEEDLE DPX17#21-2	2
6		138-70266	BOBBIN THREAD WINDING DEVICE ASM.	1
7		138-89951	BOBBIN GUIDE ASM.	1
8		B2612-372-000	STOP MOTION TRIP LEVER BRACKET	1
9		B3107-352-000	NEEDLE THREAD GUIDE	1
10		B3108-352-000	NEEDLE THREAD TENSION POST	1
11		B3125-012-000	THREAD TENSION NUT	1
12		B3126-012-000	THREAD TENSION DISK	2
13		B3129-771-000	TENSION SPRING	1
14		NS-6150430-SN	NUT 15/64-28	2
15		SK-3412001-SE	WOOD SCREW D=4.1 L=20	2
16		WP-0501016-SC	WASHER 5X10.5X1	2
17		SK-3412001-SE	WOOD SCREW D=4.1 L=20	2
18		WP-0501016-SC	WASHER 5X10.5X1	2
19		118-51102	SCREW WRENCH	1
20		138-81008	LOWER PLATE BLANK	1
21		B9101-490-000	DRIVER	1
22		B180-6210-D00	BOBBIN	2
23		229-32800	ACCESSORIE BAG	1
24		J1071-000-000	SCREW DRIVER	1
25		229-33006	SCREW DRIVER,LARGE	1
26		229-33105	SCREW DRIVER,MIDDLE	1
27		229-33204	SCREW DRIVER,SMALL	1
28		260-34702	WRENCH (14X11)	1
29		B9113-012-000	WRENCH (9X10)	1
30		260-34801	WRENCH 7X8	1
31		G9101-116-0A0	L-SHAPED WRENCH ASM.	1
32		B9204-804-000	TWEEZERS	1
33		WP-0820526-SD	WASHER 8.2X14X0.5	4
34		MAL-01129000	MAGNET	1
35		400-49817	COVER	1
36		401-82067	EC DECLARATION	1
37		B9121-220-0A0	OILER (CONTAINING NO.2 OIL)	1
38		CM-6001002-01	WEEE INFORMATION SHEET	1



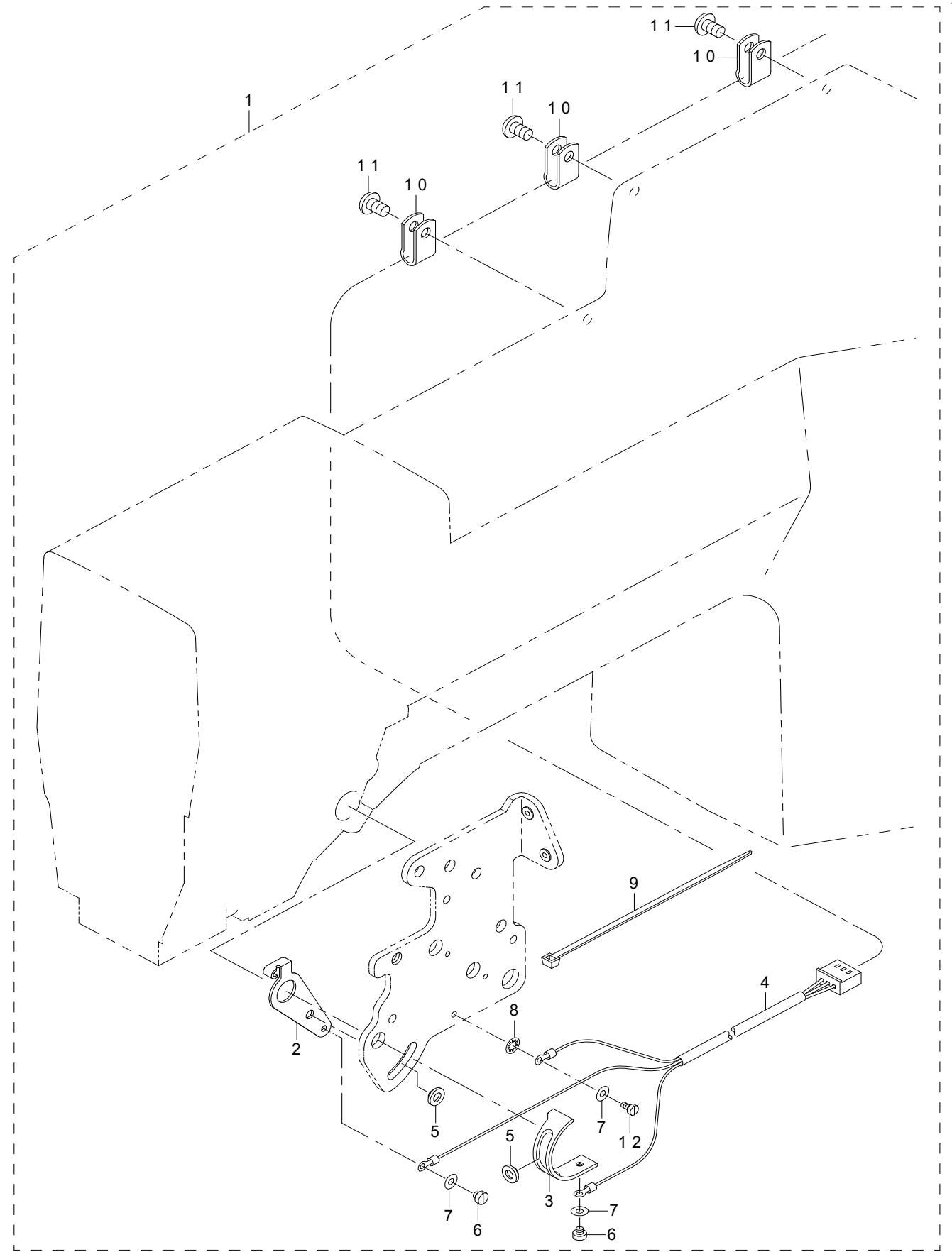
REF NO	NOTE	PART NO	DESCRIPTION	Qty.
1		G5700-254-0A0	FULLNESS DEVICE ASM.	1
2	☆	MOL-ELB-29-001	FULLNESS BASE	1
3		G5702-254-000	FULLNESS LEVER	1
4		G5703-254-000	FULLNESS BELT PRESSER,FRONT	1
5		G5704-254-000	FULLNESS BELT PRESSER,REAR	1
6		138-77816	CLOTH PRESSER FOOT	2
7		SS-6111140-SP	SCREW 11/64-40 L=11	2
8		SD-0640271-TP	HINGE SCREW	2
9		SS-6110610-TP	SCREW 11/64-40 L=6	4
10		PA-9000340-00	JOINT	1
11		GNP-013300-00	CONTROL PIN	1
12		CS-051071B-SD	THRUST COLLAR ASM. 5MM	1
13		PA-1003003-A0	PEN CYLINDER	1
14		PC-0105070-00	SPEED CONTROLLER	1
15		PV-1502090-00	5 PORT SOLENOID VALVE	1
16		PX-5000140-00	PLUG	1
17		BT-0400251-EB	URETHANE HOSE, BLACK	0.50
18		180-35808	WIRE MARK (9)	4
19		EA-9500B01-00	CABLE BAND	3

30. NEEDLE COOLER COMPONENTS (OPTION)

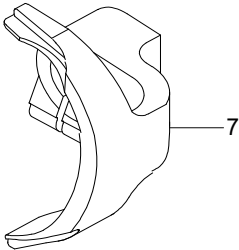
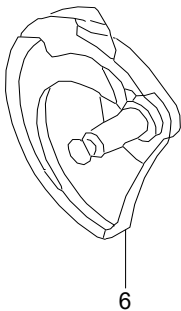
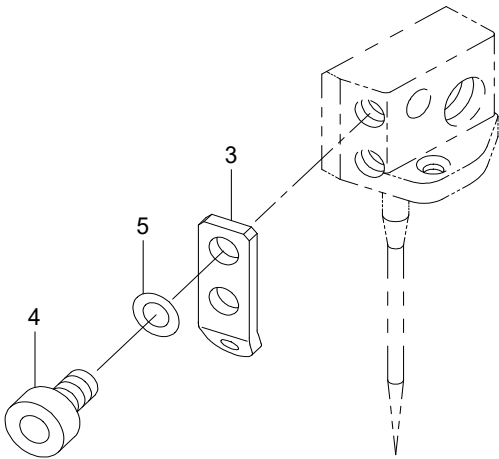
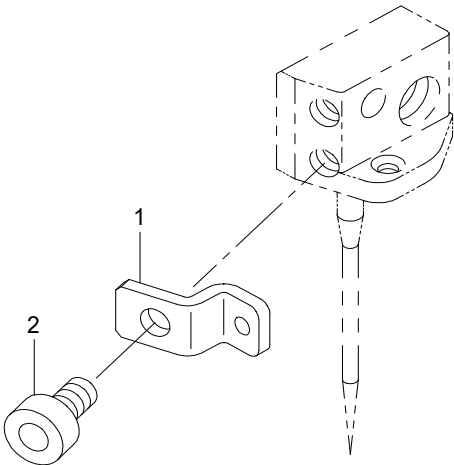


REF NO	NOTE	PART NO	DESCRIPTION	Qty.
1		G577-0254-0A0	NEEDLE COOLER MAS.ASM.	1
2		G5771-254-0A0	NC BASE A ASM.	1
3		G5773-254-0A0	NC BASE B ASM.	1
4		SS-7110840-SP	SCREW 11/64-40 L=7.8	1
5		SS-7110840-SP	SCREW 11/64-40 L=7.8	1
6		PV-1502090-00	5 PORT SOLENOID VALVE	1
7		PX-5000140-00	PLUG	1
8		PJ-3080400-02	QUICK COUPLING	1
9		PC-0124060-00	SPEED CONTROLLER	1
10		BT-0400251-EB	URETHANE HOSE, BLACK	2
11		EA-9500B01-00	CABLE BAND	5
12		180-36400	WIRE MARK (15)	4
13		180-38604	WIRE MARK (37)	4
14		180-38703	WIRE MARK (38)	4

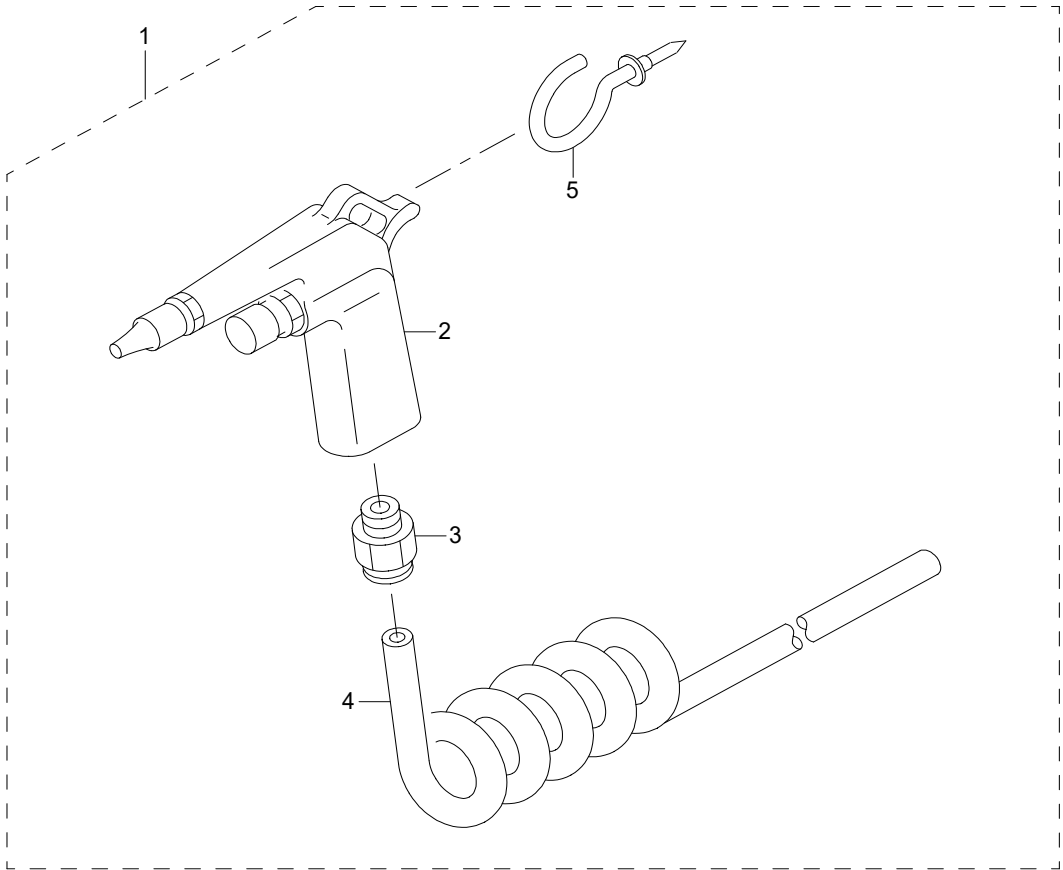
31. THREAD BREAKAGE DETECT DEVICE COMPONENTS (OPTION)



REF NO	NOTE	PART NO	DESCRIPTION	Qty.
1		G5780-254-0A0	THREAD BREAKAGE SENSOR ASM.	1
2		G5781-254-000	THREAD TAKE-UP SPRING PLATE B	1
3		G5782-254-000	THREAD TAKE-UP SPRING PLATE C	1
4		M8516-610-0A0	THREAD BREAKAGE DETECT CABLE	1
5		G3197-116-000	INSULATING BUSHING	2
6		SS-6060220-SP	SCREW 3/32-56 L= 2.0	2
7		WP-0250516-SD	WASHER 2.5X6X0.5	3
8		WT-0320001-KN	WASHER	1
9		EA-9500B01-00	CABLE BAND	1
10		HX-0015000-0A	CABLE CLAMP	3
11		SS-4110715-SP	SCREW 11/64-40 L=7	3
12		SS-6060440-TP	SCREW 3/32-56 L=3.5	1

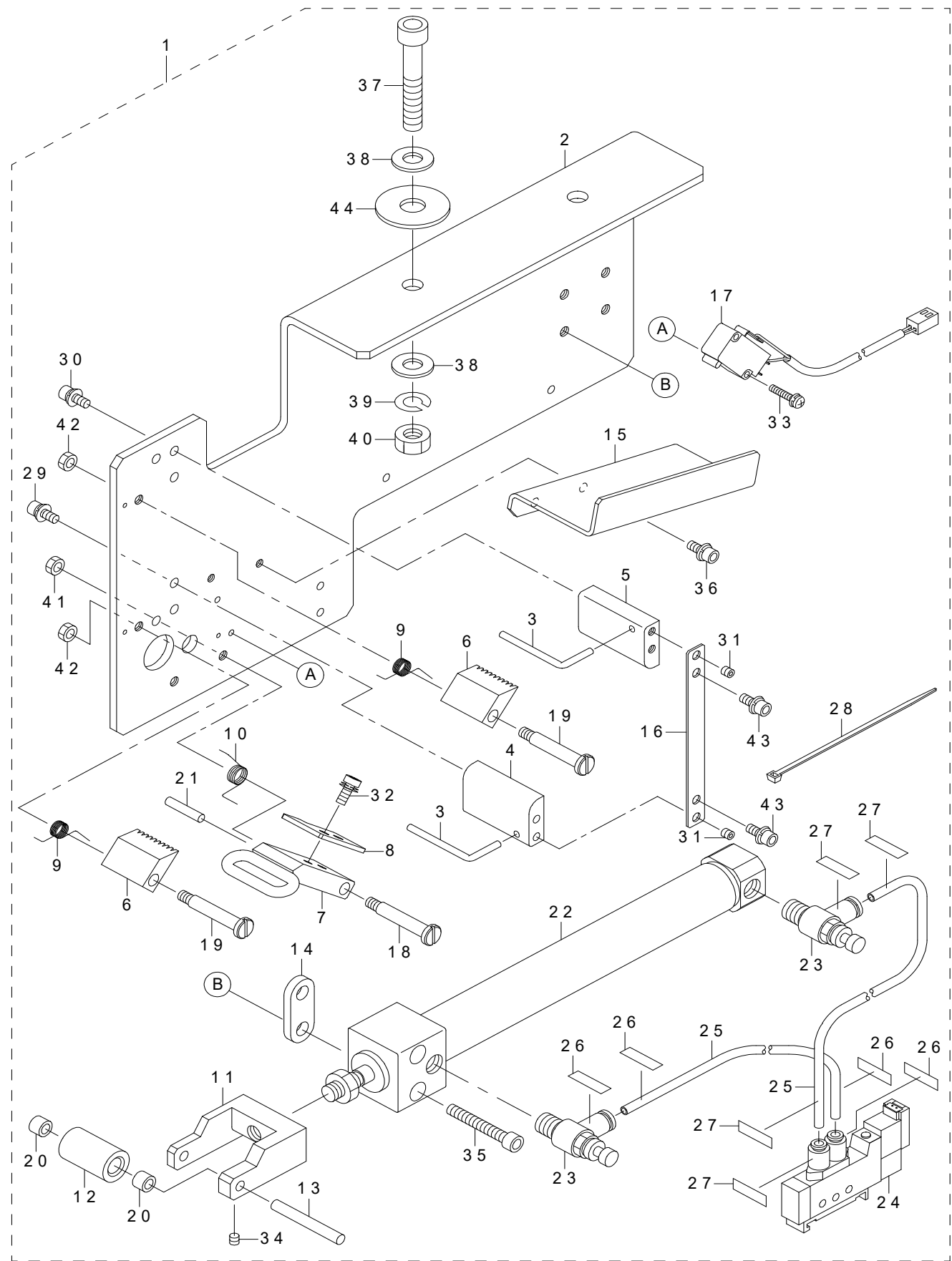


REF NO	NOTE	PART NO	DESCRIPTION	Qty.
1		G5791254000	NEEDLE BAR THREAD GUIDE	2
2		SM-6850402-TN	BOLT M2.5 L=4	2
3		G5792-254-000	NEEDLE BAR THREAD GUIDE B	1
4		SM-6850402-TN	BOLT M2.5 L=4	1
5		WP-0280500-SC	WASHER	1
6		G5793-254-000	SHUTTLE,H(SINTERED)	1
7		G5794-254-000	CARBIDE TIP DRIVER	1



REF NO	NOTE	PART NO	DESCRIPTION	Qty.
1		G57602540A0	AIR GUN ASM.	1
2		16111403	AIR GUN	1
3		PJ301065103	HALF UNION 6XPT1/8	1
4		G5458116000	CURLED TUBE	1
5		MAT81163T00	CORD HOLDER	1

34. LOOP PULL-OUT DEVICE COMPONENTS (OPTION)



REF NO	NOTE	PART NO	DESCRIPTION	Qty.
1		G573-0254-0A0	LOOP DRAWER DEVICE ASM.	1
2		G5731-254-000	LOOP DRAWER DEVICE BASE	1
3		G5732-254-000	LOOP GUIDE PIN	2
4		G5733-254-000	LOOP FRONT SUPPORT PLATE	1
5		G5734-254-000	LOOP REAR SUPPORT PLATE	1
6		G5735-254-000	LOOP FASTEN PIC	2
7		G5736-254-000	LOOP GUIDE METAL FITTING	1
8		G5737-254-000	LOOP APPLY METAL	1
9		G5738-254-000	LOOP STOPPER SPRING	2
10		G5739-254-000	GUIDE PLATE SPRING	1
11		G5740-254-000	LOOP DRAWER CYLINDER METAL	1
12		G5741-254-000	LOOP DRAWER ROLLER	1
13		GNP01-330-000	CONTROL PIN	1
14		B823-092-000	BACK PLATE	1
15		G5744-254-000	LOOP LOWER SUPPORT PLATE	1
16		G5745-254-000	LOOP GUIDE PLATE	1
17		M8510-610-0A0	LOOP LOCK DETECT SWITCH ASM.	1
18		G6022-870-000	FOLDING STEPSCREW	1
19		G6022-870-000	FOLDING STEPSCREW	2
20		G9303-880-000	BUSH D=5	2
21		PS-0400202-KH	SPRING PIN 4X20	1
22		PA-2015005-A0	AIR CYLINDER	1
23		PC-0151080-00	SPEED CONTROLLER	2
24		PV-1502090-00	5 PORT SOLENOID VALVE	1
25		BT-0400251-EB	URETHANE HOSE, BLACK	0.50
26		180-35907	WIRE MARK (10)	4
27		180-38901	WIRE MARK (40)	4
28		EA-9500B01-00	CABLE BAND	4
29		SL-6041092-TN	SCREW	2
30		SL-6041092-TN	SCREW	2
31		SM-8040462-TP	SCREW	2
32		SL-6041092-TN	SCREW	2
33		SL-4031681-SC	SCREW M3 X 16	2
34		SM-8040462-TP	SCREW	2
35		SM-6053502-TP	BOLT	2
36		SL-6041092-TN	SCREW	2
37		SM-6085002-TN	BOLT	2
38		WP-0850002-SC	WASHER 8.5X18X1.6	4
39		WS-0820002-KR	SPRING WASHER, M8	2
40		NM-6080001-SC	NUT M8X1.25	2
41		NS-6120310-SP	NUT 3/16-28	1
42		NS-6120310-SP	NUT 3/16-28	2
43		SL-6041092-TN	SCREW	2
44		GAK-33032-000	SOLENOID RUBBER, B	2

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