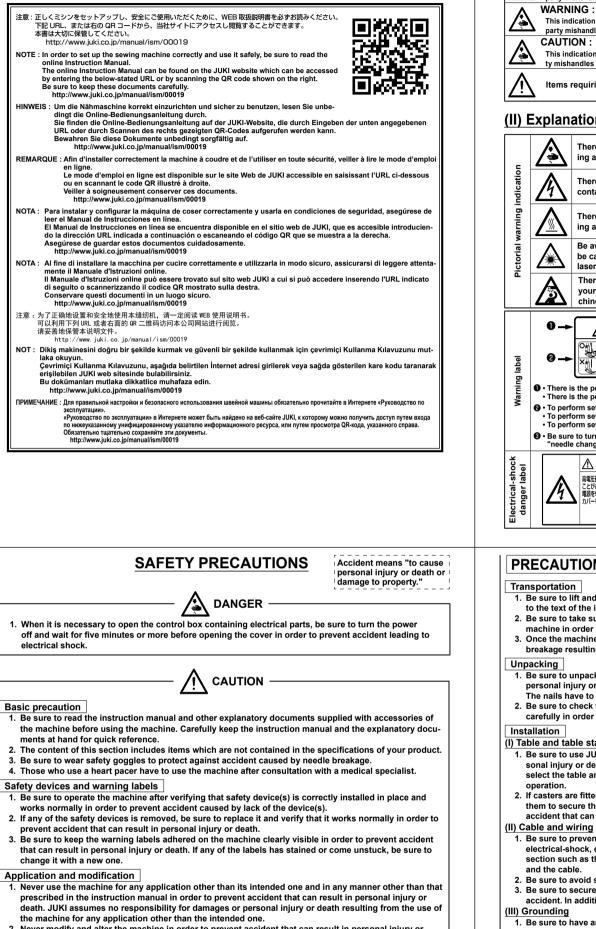
# MO-6900 Series

# FOR THE USE OF MACHINE

No.00 40201165



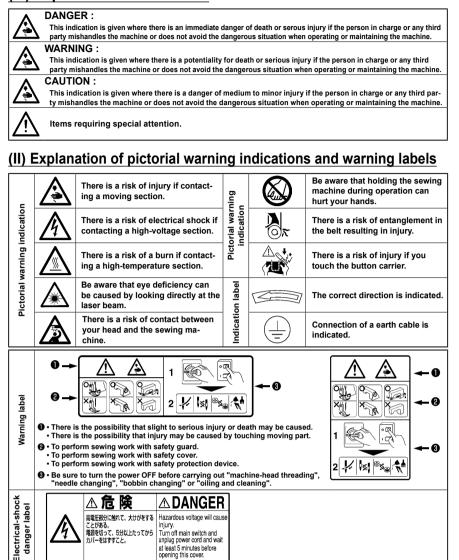
2. Never modify and alter the machine in order to prevent accident that can result in personal injury or death. JUKI assumes no responsibility for damages or personal injury or death resulting from the machine which has been modified or altered.

## TO ENSURE SAFE USE OF YOUR SEWING MACHINE

For the sewing machine, automatic machine and ancillary devices (hereinafter collectively referred to as "machine"), it is inevitable to conduct sewing work near moving parts of the machine. This means that there is always a possibility of unintentionally coming in contact with the moving parts. Operators who actually operate the machine and maintenance personnel who are involved in maintenance and repair of the machine are strongly recommended to carefully read to fully understand the following SAFETY PRECAUTIONS before using/maintaining the machine. The content of the SAFETY PRECAUTIONS includes items which are not contained in the specifications of your product.

The risk indications are classified into the following three different categories to help understand the meaning of the labels. Be sure to fully understand the following description and strictly observe the instructions.

### (I) Explanation of risk levels



## PRECAUTIONS TO BE TAKEN IN VARIOUS OPERATION STAGES

- 1. Be sure to lift and move the machine in a safe manner taking the machine weight in consideration. Refer to the text of the instruction manual for the mass of the machine.
- 2. Be sure to take sufficient safety measures to prevent falling or dropping before lifting or moving the machine in order to protect against accident that can result in personal injury or death.
- 3. Once the machine has been unpacked, never re-pack it for transportation to protect the machine against breakage resulting from unexpected accident or dropping.
- 1. Be sure to unpack the machine in the prescribed order in order to prevent accident that can result in personal injury or death. In the case the machine is crated, in particular, be sure to carefully check nails. The nails have to be removed.
- 2. Be sure to check the machine for the position of its center of gravity and take it out from the package carefully in order to prevent accident that can result in personal injury or death

#### (I) Table and table stand

- 1. Be sure to use JUKI genuine table and table stand in order to prevent accident that can result in personal injury or death. If it is inevitable to use a table and table stand which are not JUKI genuine ones, select the table and table stand which are able to support the machine weight and reaction force during
- 2. If casters are fitted to the table stand, be sure to use the casters with a locking mechanism and lock them to secure the machine during the operation, maintenance, inspection and repair in order to prevent accident that can result in personal injury or death.
- 1. Be sure to prevent an extra force from being applied to the cable during the use in order to prevent electrical-shock, earth-leakage or fire accident. In addition, if it is necessary to cable near the operating section such as the V-belt, be sure to provide a space of 30 mm or more between the operating section
- 2. Be sure to avoid starburst connection in order to prevent electrical-shock, earth-leakage or fire accident.
- 3. Be sure to securely connect the connectors in order to prevent electrical-shock, earth-leakage or fire accident. In addition, be sure to remove the connector while holding its connector section.
- Be sure to have an electrical expert install an appropriate power plug in order to prevent accident caused by earth-leakage or dielectric strength voltage fault. In addition, be sure to connect the power plug to the grounded outlet without exceptions.

Education and training

1. In order to prevent accident resulting from unfamiliarity with the machine, the machine has to be used only by the operator who has been trained/educated by the employer with respect to the machine operation and how to operate the machine with safety to acquire adequate knowledge and operation skill. To ensure the above, the employer has to establish an education/training plan for the operators and educate/train them beforehand.

Items for which the power to the machine has to be turned off

Turning the power off: Turning the power switch off, then removing the power plug from the outlet. This applies to the following.

- 1. Be sure to immediately turn the power off if any abnormality or failure is found or in the case of power failure in order to protect against accident that can result in personal injury or death.
- 2. To protect against accident resulting from abrupt start of the machine, be sure to carry out the following operations after turning the power off. For the machine incorporating a clutch motor, in particular, be sure to carry out the following operations after turning the power off and verifying that the machine stops completely.
  - 2-1. For example, threading the parts such as the needle, looper, spreader etc. which have to be thread ed, or changing the bobbin.
  - 2-2. For example, changing or adjusting all component parts of the machine
- 2-3. For example, when inspecting, repairing or cleaning the machine or leaving the machine.3. Be sure to remove the power plug by holding the plug section instead of the cord section in order to prevent electrical-shock, earth-leakage or fire accident.
- 4. Be sure to turn the power off whenever the machine is left unattended between works.
- 5. Be sure to turn the power off in the case of power failure in order to prevent accident resulting of break age of electrical components.

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- (IV) Motor
- 1. Be sure to use the specified rated motor (JUKI genuine product) in order to prevent accident caused by burnout.
- 2. If a commercially available clutch motor is used with the machine, be sure to select one with an entanglement preventive pulley cover in order to protect against being entangled by the V-belt

#### Before operation

- 1. Be sure to make sure that the connectors and cables are free from damage, dropout and looseness before turning the power on in order to prevent accident resulting in personal injury or death.
- 2. Never put your hand into the moving sections of the machine in order to prevent accident that can result in personal injury or death.
- In addition, check to be sure that the direction of rotation of the pulley agrees with the arrow shown on pulley.
- 3. If the table stand with casters is used, be sure to secure the table stand by locking the casters or with adjusters, if provided, in order to protect against accident caused by abrupt start of the machine.

#### During operation

- 1. Be sure not to put your fingers, hair or clothing close to the moving sections such as the handwheel, hand pulley and motor or place something near those sections while the machine is in operation in order to prevent accident caused by entanglement that can result in personal injury or death.
- 2. Be sure not to place your fingers near the surround area of the needle or inside the thread take-up lever cover when turning the power on or while the machine is in operation in order to prevent accident that can result in personal injury or death.
- 3. The machine runs at a high speed. Never bring your hands near the moving sections such as looper, spreader, needle bar, hook and cloth trimming knife during operation in order to protect your hand against injury. In addition, be sure to turn the power off and check to be sure that the machine complete ly stops before changing the thread.
- 4. Be careful not to allow your fingers or any other parts of your body to be caught between the machine and table when removing the machine from or replacing it on the table in order to prevent accident that can result in personal injury or death. iii

- 5. Be sure to turn the power off and check to be sure that the machine and motor completely stop before removing the belt cover and V-belt in order to prevent accident caused by abrupt start of the machine or motor
- If a servomotor is used with the machine, the motor does not produce noise while the machine is at rest. Be sure not to forget to turn the power off in order to prevent accident caused by abrupt start of the motor.
   Never use the machine with the cooling opening of the motor power box shielded in order to prevent fire
- Never use the machine with the cooling opening of the motor power box shielded in order to prevent fire accident by overheat.

Lubrication

- 1. Be sure to use JUKI genuine oil and JUKI genuine grease to the parts to be lubricated.
- 2. If the oil adheres on your eye or body, be sure to immediately wash it off in order to prevent inflammation or irritation.
- 3. If the oil is swallowed unintentionally, be sure to immediately consult a medical doctor in order to prevent diarrhea or vomiting.
- Maintenance
- 1. In prevention of accident caused by unfamiliarity with the machine, repair and adjustment has to be carried out by a service technician who is thoroughly familiar with the machine within the scope defined in the instruction manual. Be sure to use JUKI genuine parts when replacing any of the machine parts. JUKI assumes no responsibility for any accident caused by improper repair or adjustment or the use of any part other than JUKI genuine one.
- In prevention of accident caused by unfamiliarity with the machine or electrical-shock accident, be sure to ask an electrical technician of your company or JUKI or distributor in your area for repair and maintenance (including wiring) of electrical components.
- 3. When carrying out repair or maintenance of the machine which uses air-driven parts such as an air cylinder, be sure to remove the air supply pipe to expel air remaining in the machine beforehand, in order to prevent accident caused by abrupt start of the air-driven parts.
- 4. Be sure to check that screws and nuts are free from looseness after completion of repair, adjustment and part replacement.
- 5. Be sure to periodically clean up the machine during its duration of use. Be sure to turn the power off and verify that the machine and motor stop completely before cleaning the machine in order to prevent accident caused by abrupt start of the machine or motor.
- Be sure to turn the power off and verify that the machine and motor stop completely before carrying out maintenance, inspection or repair of the machine. (For the machine with a clutch motor, the motor will keep running for a while by inertia even after turning the power off. So, be careful.)
   If the machine cannot be normally operated after repair or adjustment, immediately stop operation and
- If the machine cannot be normally operated after repair or adjustment, immediately stop operation and contact JUKI or the distributor in your area for repair in order to prevent accident that can result in personal injury or death.
- If the fuse has blown, be sure to turn the power off and eliminate the cause of blowing of the fuse and replace the blown fuse with a new one in order to prevent accident that can result in personal injury or death.
- 9. Be sure to periodically clean up the air vent of the fan and inspect the area around the wiring in order to prevent fire accident of the motor.

#### Operating environment

- Be sure to use the machine under the environment which is not affected by strong noise source (electromagnetic waves) such as a high-frequency welder in order to prevent accident caused by malfunction of the machine.
- 2. Never operate the machine in any place where the voltage fluctuates by more than "rated voltage ±10 %" in order to prevent accident caused by malfunction of the machine.
- 3. Be sure to verify that the air-driven device such as an air cylinder operates at the specified air pressure before using it in order to prevent accident caused by malfunction of the machine.
- 4. To use the machine with safety, be sure to use it under the environment which satisfies the following conditions:
- Ambient temperature during operation 5°C to 35°C
- Relative humidity during operation 35 % to 85 %
  5. Dew condensation can occur if bringing the machine suddenly from a cold environment to a warm one. So, be sure to turn the power on after having waited for a sufficient period of time until there is no sign of water droplet in order to prevent accident caused by breakage or malfunction of the electrical components.
- 6. Be sure to stop operation when lightning flashes for the sake of safety and remove the power plug in order to prevent accident caused by breakage or malfunction of the electrical components.
- 7. Depending on the radio wave signal condition, the machine may generate noise in the TV or radio. If this occurs, use the TV or radio with kept well away from the machine.
- 8. In order to ensure the work environment, local laws and regulations in the country where the sewing machine is installed shall be followed. In the case the noise control is necessary, an ear protector or other protective gear should be worn ac-
- cording to the applicable laws and regulations.9. Disposal of products and packages and treatment of used lubricating oil should be carried out properly according to the relevant laws of the country in which the sewing machine is used.

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#### DECLARATION OF INCORPORATION OF PARTLY COMPLETED MACHINERY

We hereby declare that the sewing machine (sewing head) described below ;

- Must not be put into service until the machinery to which it is incorporated has been declared in conformity with provisions of the Machinery Directive 2006/42/EC,and
- Conforms to the essential requirements of the Machinery Directive 2006/42/EC, described in the technical documentation,and
- 3. To be prepared with above technical documentation compiled in accordance with part B of Annex VII,and
- 4. Also to conform to the RoHS Directive 2011/65/EU
- Relevant information on which should be transmitted in response to a reasoned request by the national authorities, by the electronic method or other according to the request. MO-6900S Series, MO-6900G Series, MO-6900C Series,

Model	MO-6900R Series, MO-6900J Series
Description	Industrial Sewing Machine
Function	make stitches and sew

Applied harmonized standards, in particular : EN ISO12100, EN ISO10821, EN 50581

Manufacturer : JUKI CORPORATION 2-11-1, Tsurumaki, Tama-shi, Tokyo, Japan

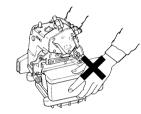
## FOR SAFE OPERATION



1. So as to avoid electric shock hazards, do not open the cover of the electrical box of the motor or touch any part inside the electrical box with the power to the machine turned ON.

1. To prevent possible personal injury, never operate the machine with the belt cover and the eye guard removed.

- 2. To protect against possible personal injury resulting from being caught in the motor, use a motor that is provided with a motor pulley cover.
- 3. To avoid electric shock hazards, never operate the machine with the ground wire for the power supply removed.
- 4. During operation, be careful not to allow your or any other person's head, hands or fingers to come close to the handwheel, V belt and motor so as to prevent possible personal injury that may occur when your hands/fingers are caught in the machine. Also, do not place anything close to them.
- 5. So as to avoid possible injury to your hands and fingers, do not put any of them near the cloth cutting knife and the needle when turning the power to the machine or while the machine is in operation.
- 6. To prevent possible injury to your hands and fingers, do not put any of them inside the eye guard while the machine is in operation.
- 7. To avoid electric shock hazards and accidents arising from damaged electrical components, be sure to turn OFF the power switch before inserting/detaching the power plug.
- So as to protect against possible personal injury resulting from abrupt start of the machine, make sure to turn OFF the power to the machine when you leave your machine.
- 9. In the event of a power failure, be sure to turn OFF the power to the machine to protect against possible personal injury resulting from abrupt start of the machine.
- 10. So as to protect against possible personal injury resulting from abrupt start of the machine, remove the belt cover, motor pulley cover and the V belt after turning OFF the power to the machine and confirming that the sewing machine will not run even by depressing the start pedal.
- 11. Before inspecting, adjusting or cleaning the machine, threading the machine head or replacing the needle, so as to protect against possible personal injury resulting from abrupt start of the machine, be sure to turn OFF the power to the machine so as to prevent an accident and confirm that the sewing machine will not operate even when depressing the foot pedal of the sewing machine.
- 12. To protect against personal injury resitting from possible drop of the machine, do not carry your machine by holding the cloth plate cover by hand. Doing so may cause the cover to open or break resulting in drop hazards.
- 13. Be careful of handling this product so as not to pour water or oil, shock by dropping, and the like since this product is a precision instrument.



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In addition, be aware that the safety devices such as the "eye protection cover" and "finger guard" are sometimes omitted in the sketches, illustrations and figures included in the Instruction Manual for the explanation's sake. In the practical use, never remove those safety devices.

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#### JUKI CORPORATION

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