

Collar Rib Sewing Unit

JTR-MO6914CX/CRU Series

PARTS LIST



No.JTR000
MO6914CX/CRU-SP

HOW TO MAKE USE OF THIS PARTS LIST



1. Explanation of codes

- 1) "*" mark means this part is consumption part.
- 2) "#01 " refer to "Note" explanation at bottom of page.
- 3) "☆" mark means this part is replaced from Juki Original part to Jtron Original part.

2. Codes on the "Qty" column

- Each numeral indicates the number of parts required.
- "0.1" and "2.5" indicate the length (in meters) of the respective parts.

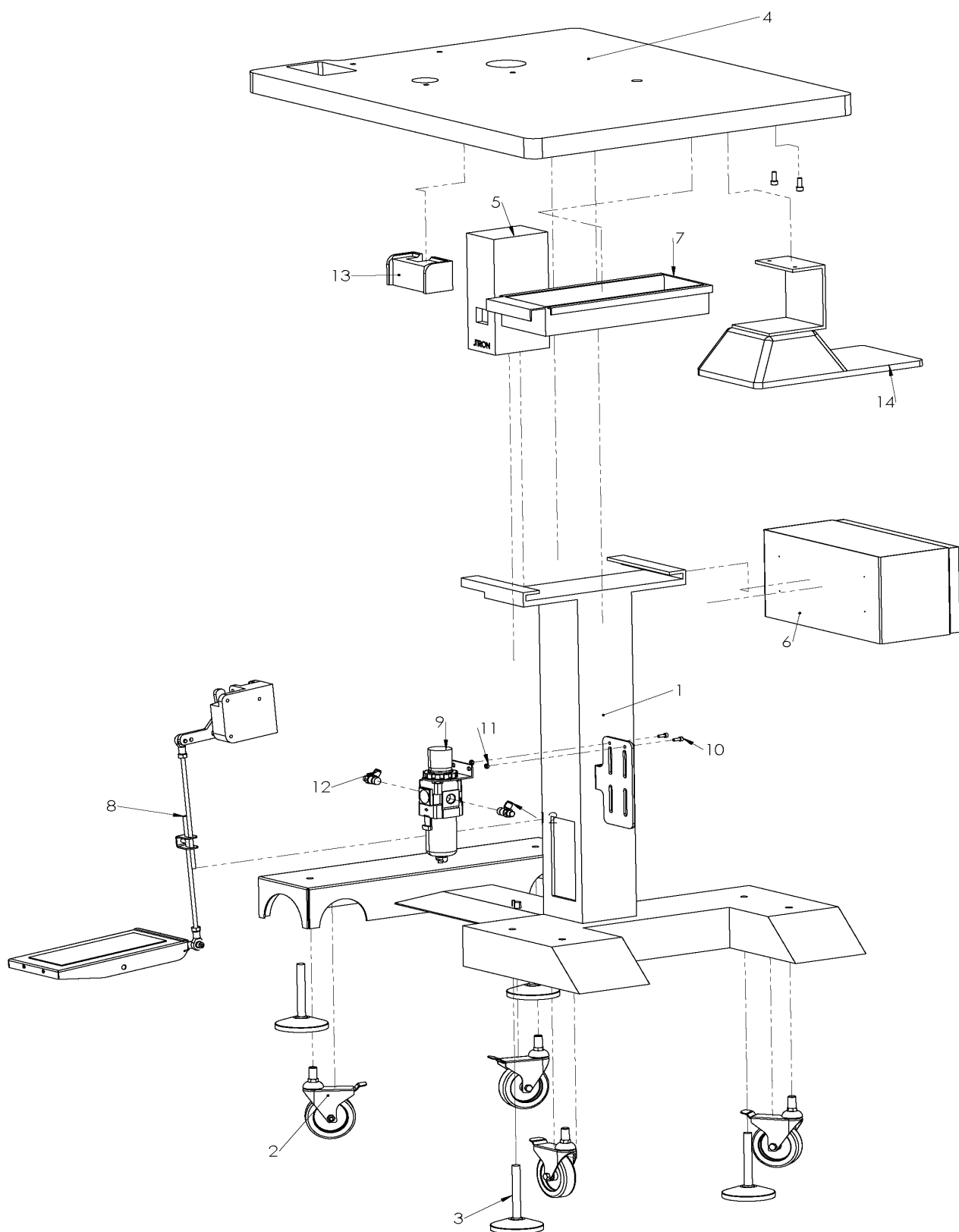
3. Parentheses mean that the corresponding part is a subpart that constructs an assembly part.

4. Dotted lines on the Figures indicate assembly parts.

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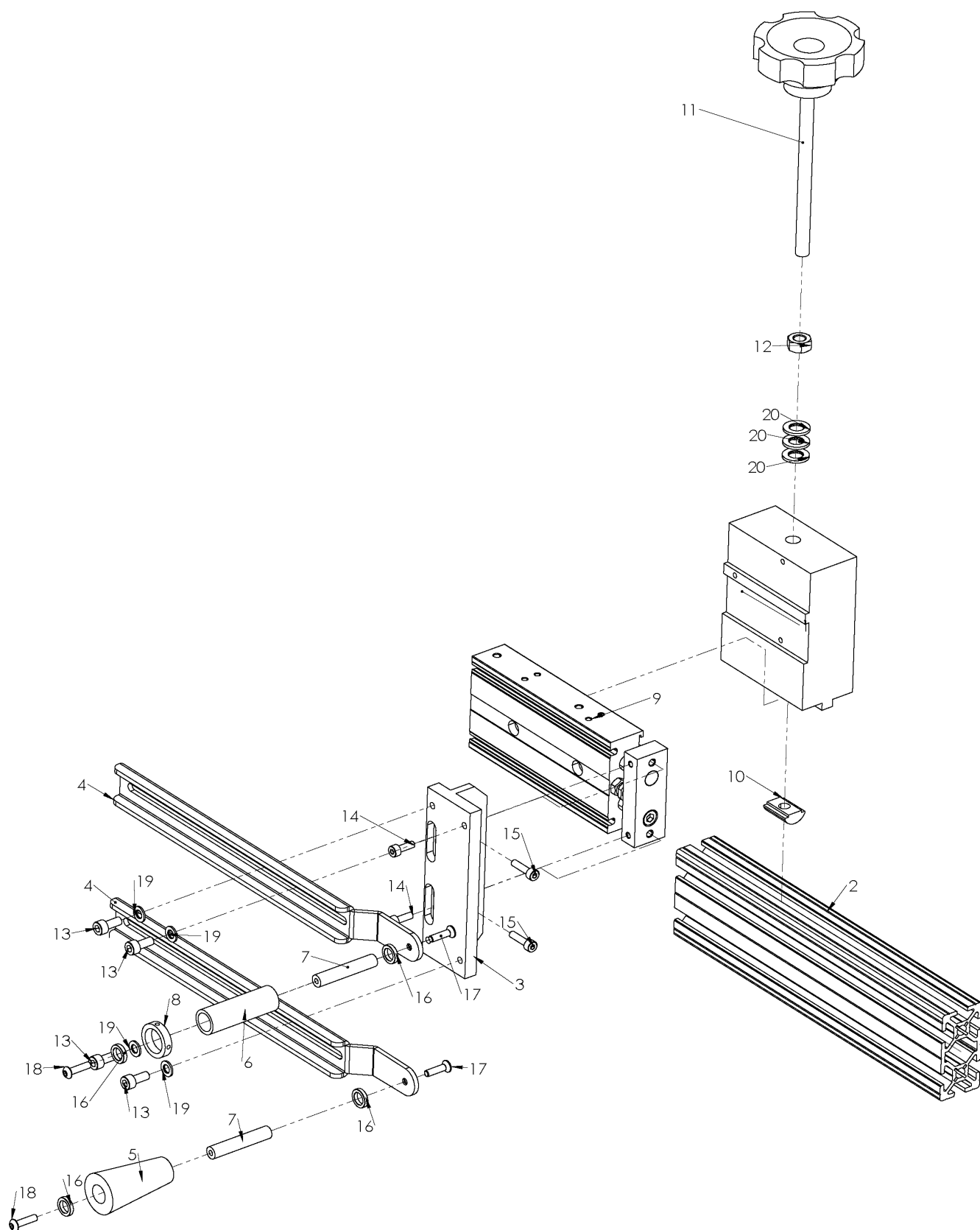
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1.CHASSIS GROUP



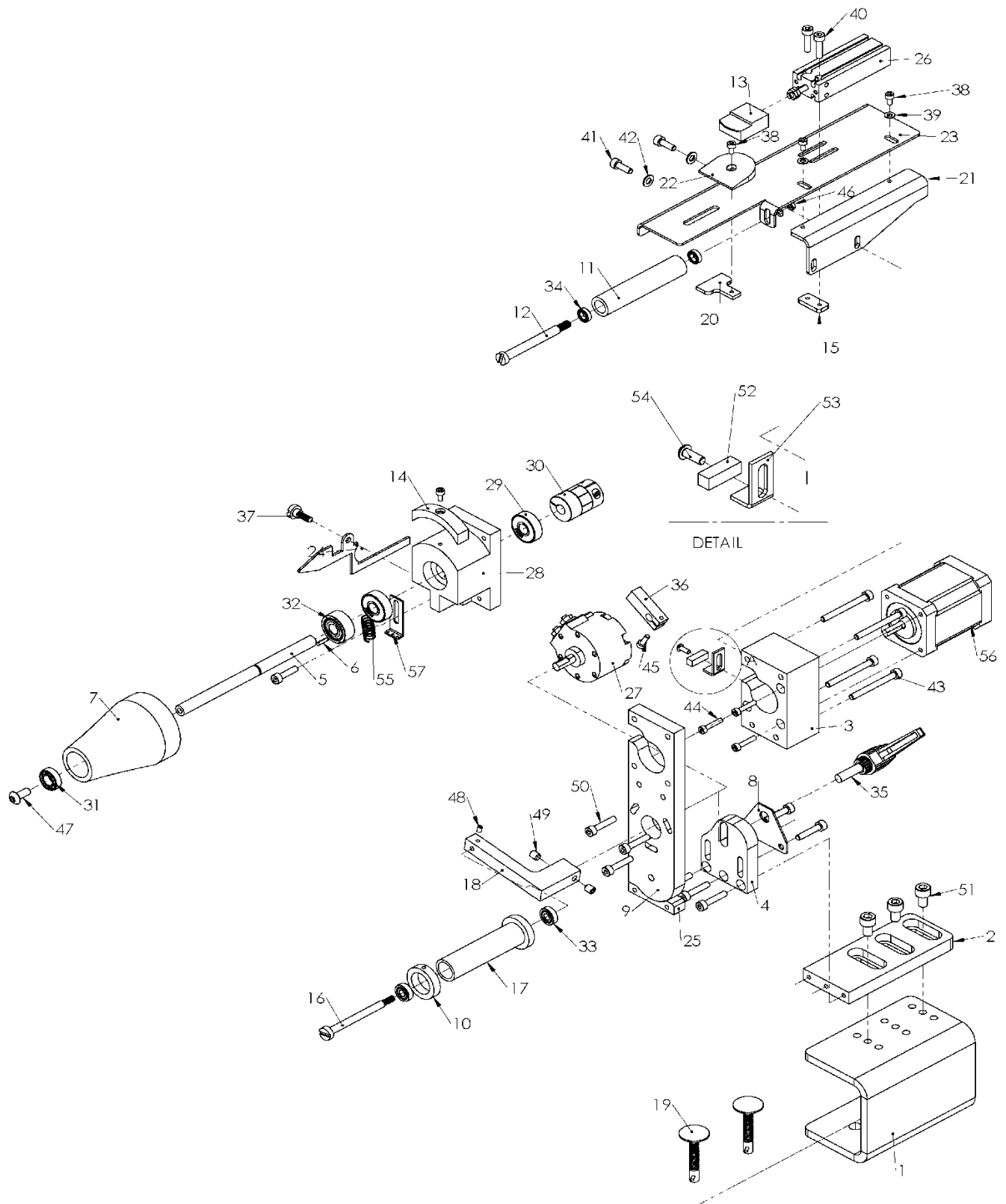
No.	Note	Parts No.	Description	Qty
1		CRU6914-01-001	CHAS	1
2		HR-1400000-01	CASTER	4
3		HR-1000000-02	RUBBER	4
4		CRU6914-01-004	UPPER TABLE	1
5		CRU6914-01-005	CONTROL BOX	1
6		CRU6914-01-006	ELECTRIC CONTROL BOX	1
7		HR-1100000-03	DRAWER	1
8		HR-1800001-01	PEDAL SET	1 SET
9		PN-0100000-03	CONDITIONER	1
10		VD-6041202-TP	SCREW	2
11		SM-6040001-SM	NUT	2
12		PN-0600000-16	AIR ELBOW	2
13		EL-2800000-04	CONTROL SWICTH	1
14		CRU6914-01-014	WASTE BAG ATTECHMENT	1
15		VD-6061602-TP	SCREW	2

2. BACK TENSION GROUP



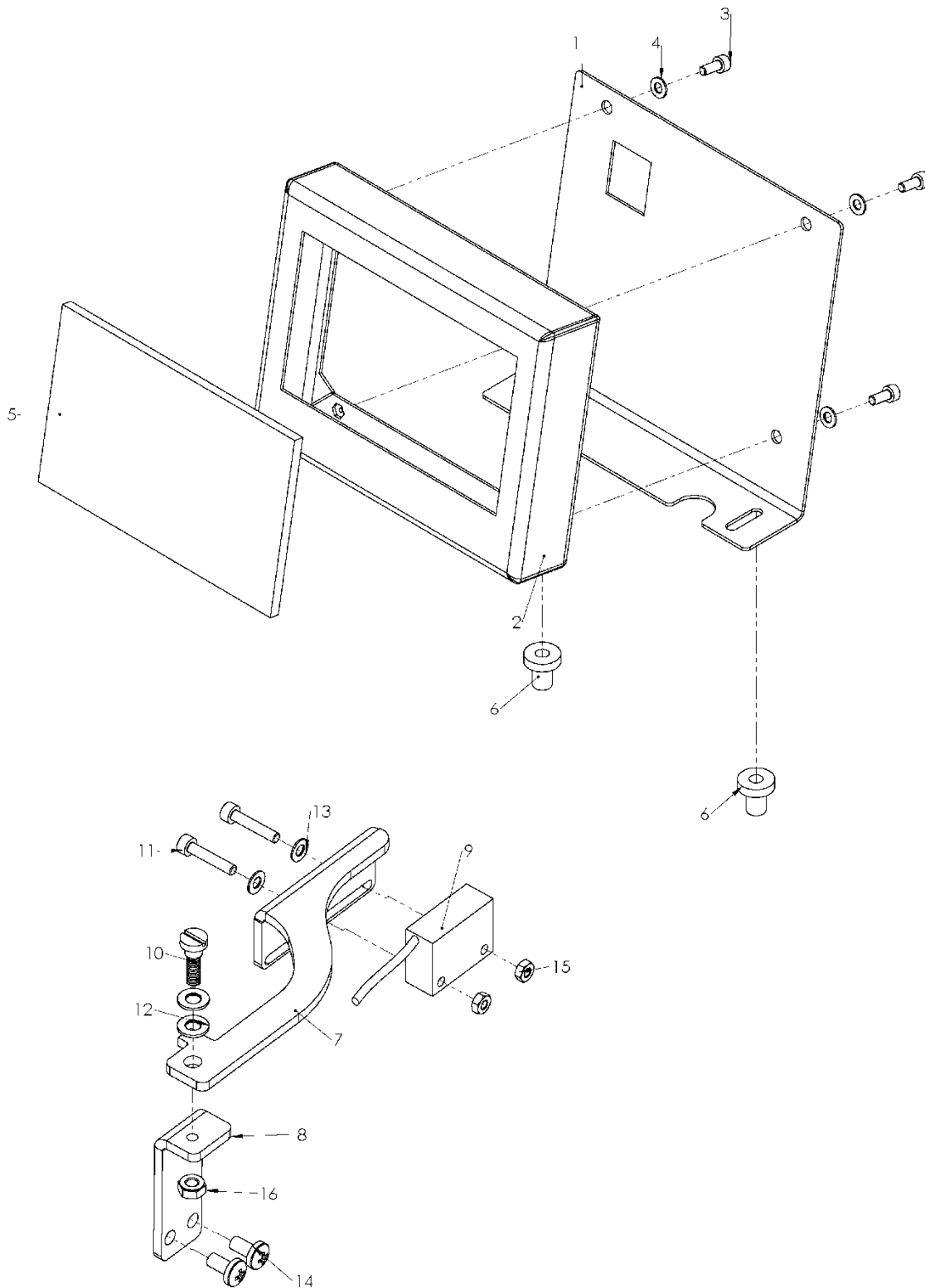
No.	Note	Parts No.	Description	Qty
1		CRU6914-02-001	CARRIER BLOCK	1
2		CRU6914-02-002	SYSTEM TRANSPORT PROFILE	1
3		CRU6914-02-003	AIR CYLINDER MOVEMENT	1
4		CRU6914-02-004	TRANSPORT ROLLER	2
5		CRU6914-02-005	ADJUSTMENT ROLLER	1
6		CRU6914-02-006	PULLER ROLLER	1
7		CRU6914-02-007	ROLLER STABILIZER	2
8		CRU6914-02-008	ADJUSTMENT RING	1
9		PN-0400000-28	CYLINDER	1
10		SP-0600000-01	NUT	1
11		HR-0200000-03	BAKALITE	1
12		SM-6080000-SM	NUT	1
13		VD-6051202-TP	SCREW	4
14		VD-6041202-TP	SCREW	2
15		VD-6041602-TP	SCREW	2
16		RL-0100100-12	BEARING	4
17		VD-1041602-TM	SCREW	2
18		VD-3041602-TP	SCREW	2
19		PL-0531000-KM	WASHER	4
20		PL-0841600-KM	WASHER	3

3. FRONT TENSION GROUP



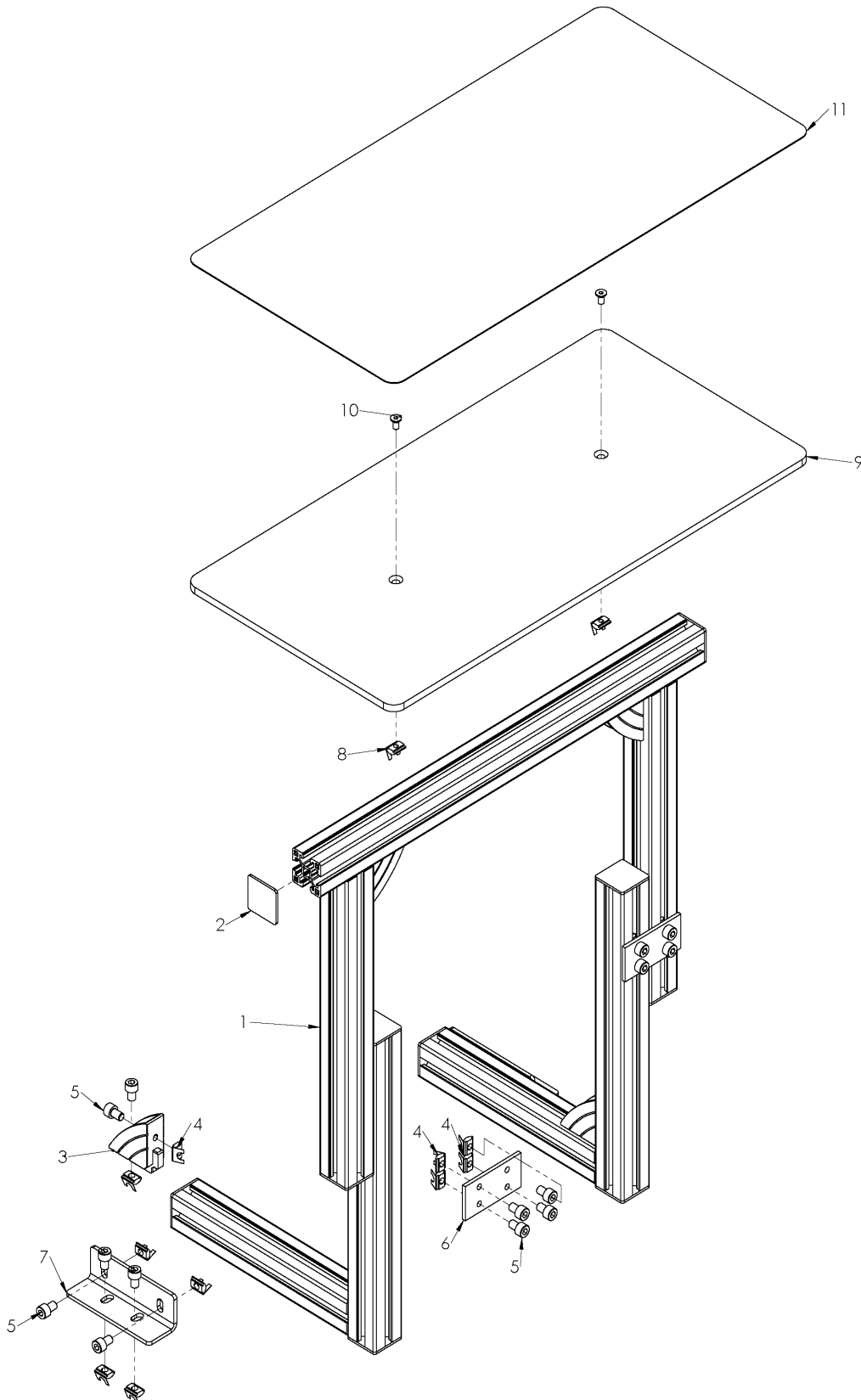
No.	Note	Parts No.	Description	Qty
1		CRU6914-03-001	TABLE STABILIZING BLOCK	1
2		CRU6914-03-002	LOWER CONNECTION BLOCK 02	1
3		CRU6914-03-003	MOTOR & COUPLING SLOT	1
4		CRU6914-03-004	LOWER CONNECTION BLOCK 01	1
5		CRU6914-03-005	SHAFT	1
6		CRU6914-03-006	WEDGE	1
7		CRU6914-03-007	RUBBER ROLLER	1
8		CRU6914-03-008	INTERSHEET	1
9		CRU6914-03-009	MOTOR INTER BLOCK	1
10		CRU6914-03-010	FABRIC STABILIZING RING	1
11		CRU6914-03-011	UPPER ADJUSTMENT ROLLER	1
12		CRU6914-03-012	SCREW	1
13		CRU6914-03-013	FABRIC SUPPORTING GUIDE	1
14		CRU6914-03-014	FABRIC ALIGNER	1
15		CRU6914-03-015	PISTON STABILIZER	1
16		CRU6914-03-016	SCREW	1
17		CRU6914-03-017	FABRIC TENSION ADJUSTER	1
18		CRU6914-03-018	TENSION ARM	1
19		CRU6914-03-019	SCREW	2
20		CRU6914-03-020	BRACKET	1
21		CRU6914-03-021	UPPER CONNECTION SHEET	1
22		CRU6914-03-022	FABRIC ADJUSTER	1
23		CRU6914-03-023	UPPER SHEET	1
24		CRU6914-03-024	SENSOR SHEET	1
25		CRU6914-03-025	BLOCK ADJUSTER	1
26		PN-0400000-26	AIR CYLINDER	1
27		PN-0400000-27	ROTATING CYLINDER	1
28		CRU6914-03-028	ROLLER FRONT BLOCK	1
29		RL-0100200-05	BEARING	2
30		HR-09120000-01	COUPLING	1
31		RL-0100000-11	BEARING	1
32		RL-0500200-01	BEARING	1
33		RL-0100100-10	BEARING	2
34		RL-0100100-08	BEARING	2
35		HR-03120000-01	MOVING ARM	1
36		CRU6914-03-036	ROTATER STABILIZER	1
37		CRU6914-03-037	SCREW	1
38		VD-6030602-TP	SCREW	4
39		PL-0320500-KM	WASHER	3
40		VD-6041602-TP	SCREW	3
41		VD-6041202-TP	SCREW	2
42		PL-0430800-KM	WASHER	2
43		VD-6044002-TP-20	SCREW	4
44		VD-6031602-TP	SCREW	3
45		VD-6031002-TP	SCREW	1
46		SM-6030000-SM	NUT	1
47		VD-3051202-TP	SCREW	1
48		VD-8030502-TP	SCREW	2
49		VD-8050602-TP	SCREW	2
50		VD-6042002-TP	SCREW	8
51		VD-6061002-TP	SCREW	3
52		EL-0600000-10	SENSOR	1
53		CRU6914-03-053	CONNECTION SHEET	1
54		VD-3030802-TP	SCREW	1
55		CRU6914-03-055	SPRING	1
56		EL-0100000-06	STEP MOTOR	1
57		CRU6914-03-057	SPRING CONNECTION SHEET	1

4. PANEL & SENSOR GROUP



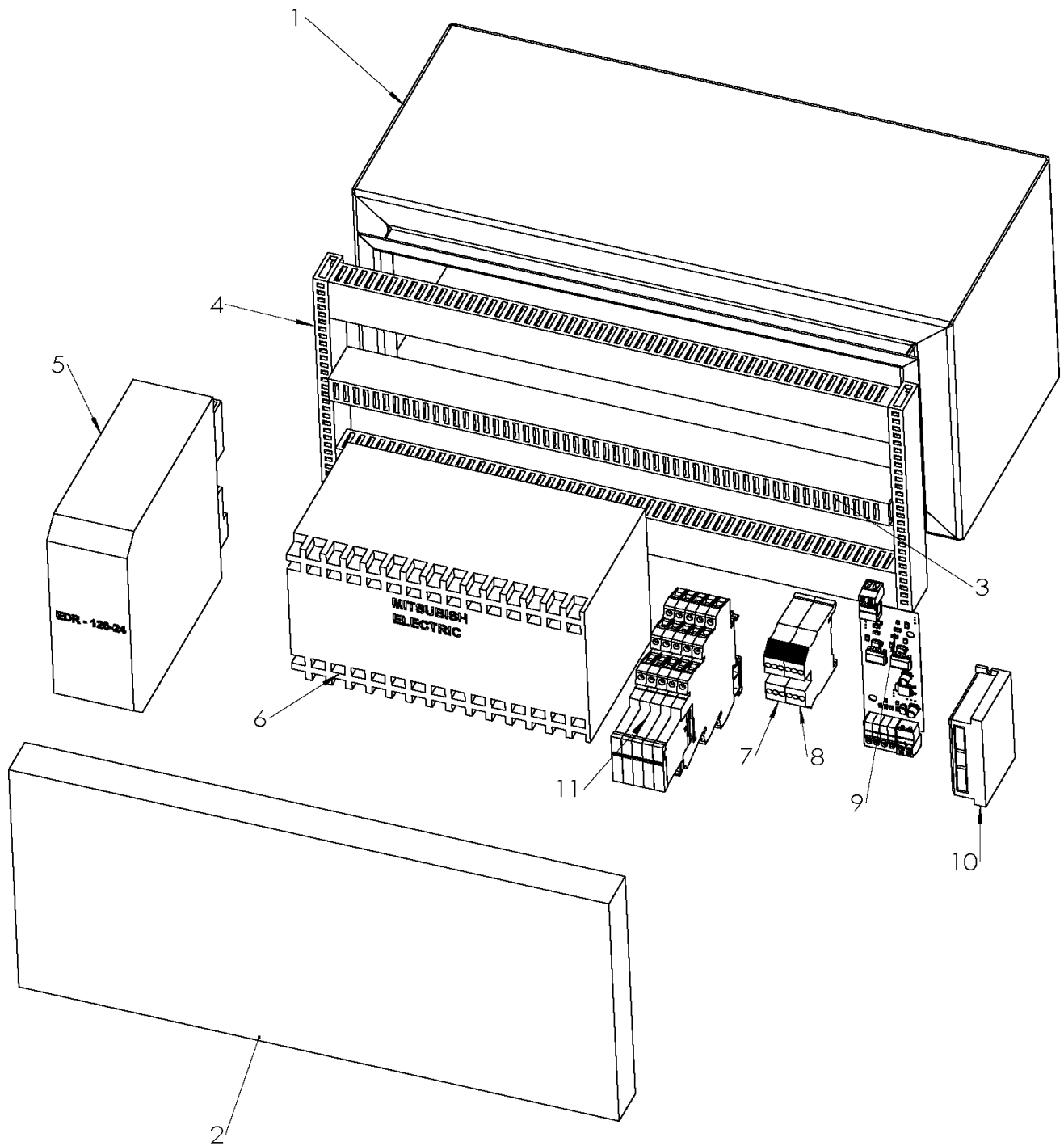
No.	Note	Parts No.	Description	Qty
1		CRU6914-04-001	PANEL CONNECTION	1
2		CRU6914-04-002	PANEL FRAME	1
3		VD-6041002-TP	SCREW	4
4		PL-0430800-KM	WASHER	4
5		CRU6914-04-005	SCREEN	1
6		CRU6914-04-006	PANEL MOUNTING WEDGE	2
7		CRU6914-04-007	SENSOR CONNECTION 01	1
8		CRU6914-04-008	SENSOR CONNECTION 02	1
9		EL-0600000-09	PHOTOCELL	1
10		CRU6914-04-010	SCREW	1
11		VD-6031602-TP	SCREW	2
12		PL-0430800-KM	WASHER	1
13		PL-0320500-KM	WASHER	2
14		VD-4040801-TR	SCREW	2
15		SM-6030000-SM	NUT	2
16		SM-6040001-SM	NUT	1

5. TABLE AND STACKING GROUP



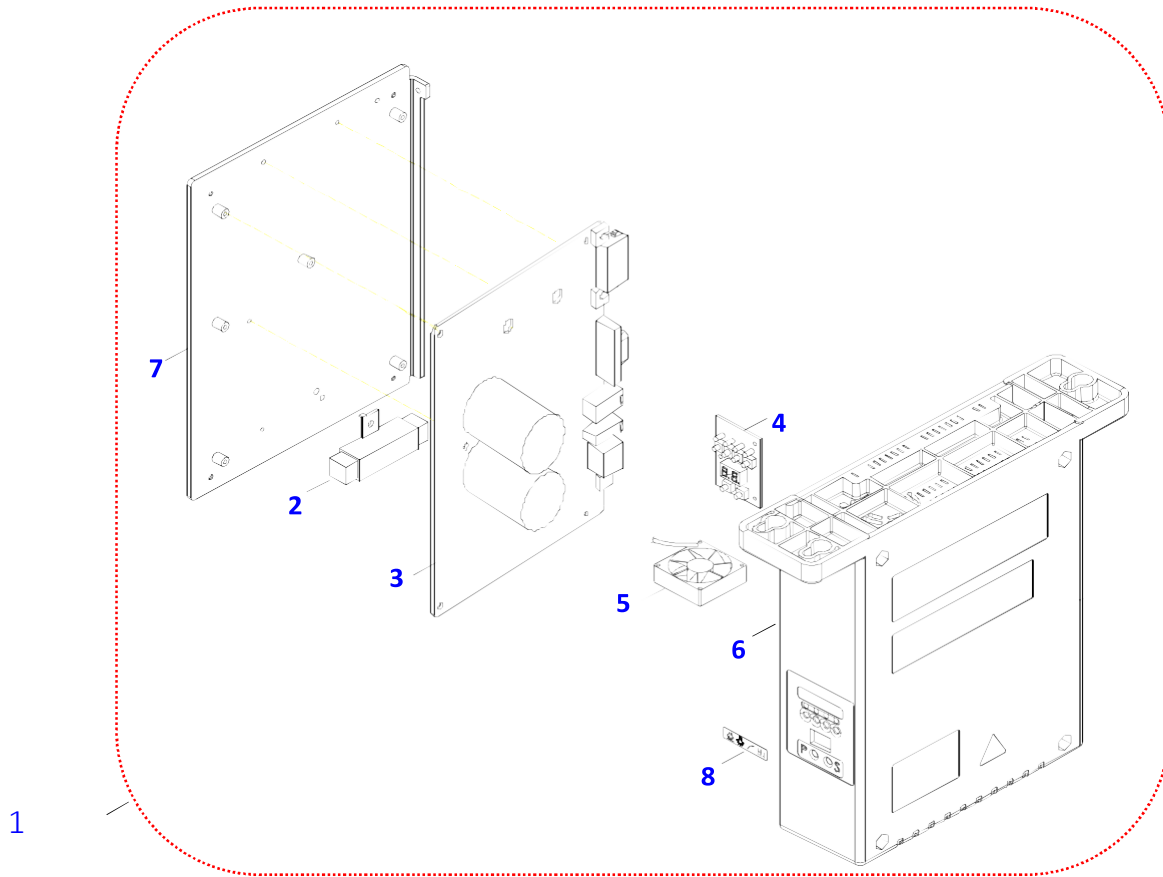
No.	Note	Parts No.	Description	Qty
1		CRA-6914-05-001	STACKING PROFILE GROUP	1
2		PN-0500000-03	PROFIL CAP	10
3		SP-0300000-01	EDGE BOARD CONNECTION	4
4		SP-0200000-04	SPRING NUT	24
5		VD-6081202-TP	SCREW	24
6		CRU-6914-05-006	PROFILE STABILIZING FOOT	2
7		CRU-6914-05-007	STACKING CONNECTION FOOT	2
8		SP-0200000-01	SPRING NUT	2
9		CRU-6914-05-008	STACKING TABLE	1
10		VD-1061202-TM	SCREW	2
11		CRU-6914-05-009	STACKING TABLE COVER LAYER	1

6. ELECTRICAL PANEL GROUP



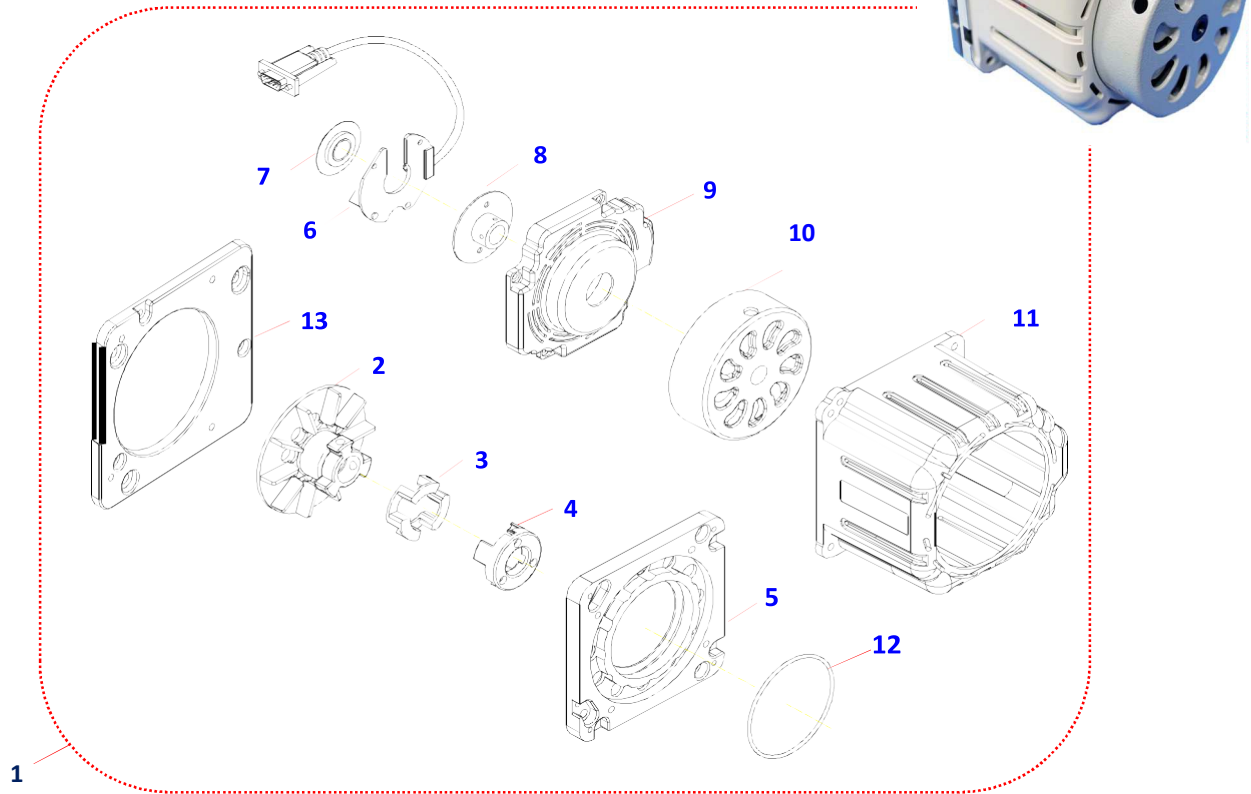
No.	Note	Parts No.	Description	Qty
1		CRU6914-06-001	ELECTRICAL PANEL	1
2		CRU6914-06-002	PANEL COVER	1
3		CRU6914-06-003	CABLE CANAL	3
4		CRU6914-06-004	CABLE CANAL	2
5		EL-3600000-13	POWER SOURCE 24V	1
6		EL-3800000-01	PLC	1
7		EL-3600000-09	220V PLC RELAY	1
8		EL-3600000-10	24V PLC RELAY	1
9		EL-3700000-01	ENCODER CARD	1
10		EL-3600000-18	STEP DRIVER	1
11		EL-3600000-06	AIR RELAY	5

7. CONTROL BOX



No.	Note	Parts No.	Description	Qty
1		2VPTD654000MO201	CONTROL BOX	1
2		2VPGM404201	RESISTOR	1
3		2VPDC402008	MAIN BOARD ASSEMBLY	1
4		2VPPCBF40	DISPLAY PANEL SET	1
5		32ZSMV610	COOLING FAN	1
6		315MPBB60	CASING	1
7		32ZSMV832	BASE	1
8		34BLB1960	LABEL	1

8. MOTOR BOX



No.	Note	Parts No.	Description	Qty
1		2VP3421209C0EA1	MOTOR BODY	1
2		2VP12SMV4112D	COUPLING	1
3		316RB4112	COUPLING	1
4		2VP12SMV41001	COUPLING	1
5		2VP12SMV52407	BRACKET	1
6		2VPPBE0100M0	ENCODER BOARD SET	1
7		2VPMPS01001	ENCODER DISC	1
8		2VP12MPS20001	FIXING DISC	1
9		315SMV585	ENCODER COVER	1
10		2VP12SMV760242	VENTILATION FAN	1
11		315SMV792	GUARD COVER	1
12		316OR1030	O-RING	1
13		2VP12SMV52GA1	BRACKET	1

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