

Bottom Hemming Automat

JTR-MF7923/BHA Series

PARTS LIST



No.JTR001
MF7923BHA-SP

HOW TO MAKE USE OF THIS PARTS LIST

1. Explanation of codes

- 1) "*" mark means this part is consumption part.
- 2) "#01 " refer to "Note" explanation at bottom of page.
- 3) "☆" means this part is replaced from Juki Original part to Jtron Original part.

2. Codes on the "Qty" column

- Each numeral indicates the number of parts required.
- "0.1" and "2.5" indicate the length (in meters) of the respective parts.

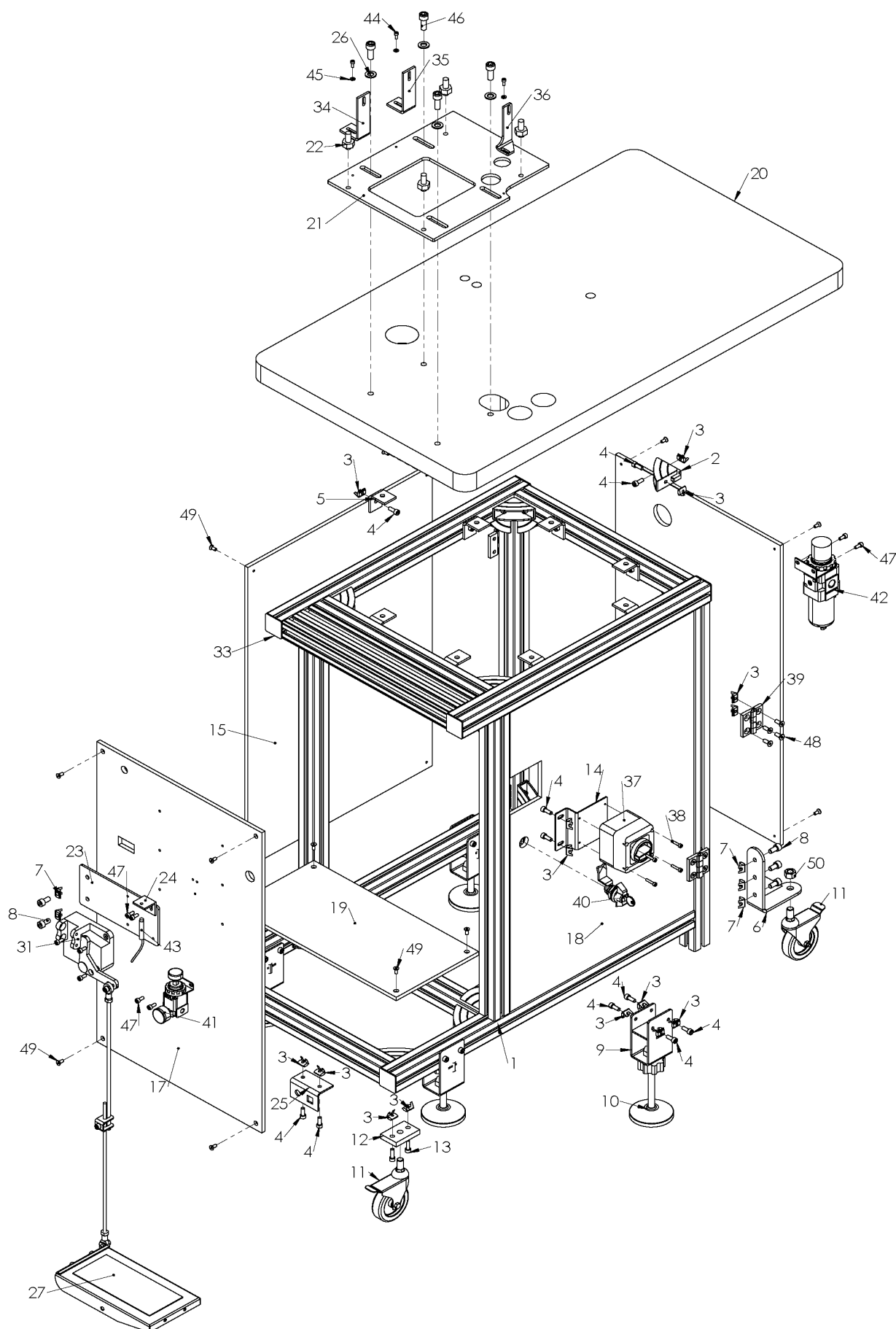
3. Parentheses mean that the corresponding part is a subpart that constructs an assembly part.

4. Dotted lines on the Figures indicate assembly parts.

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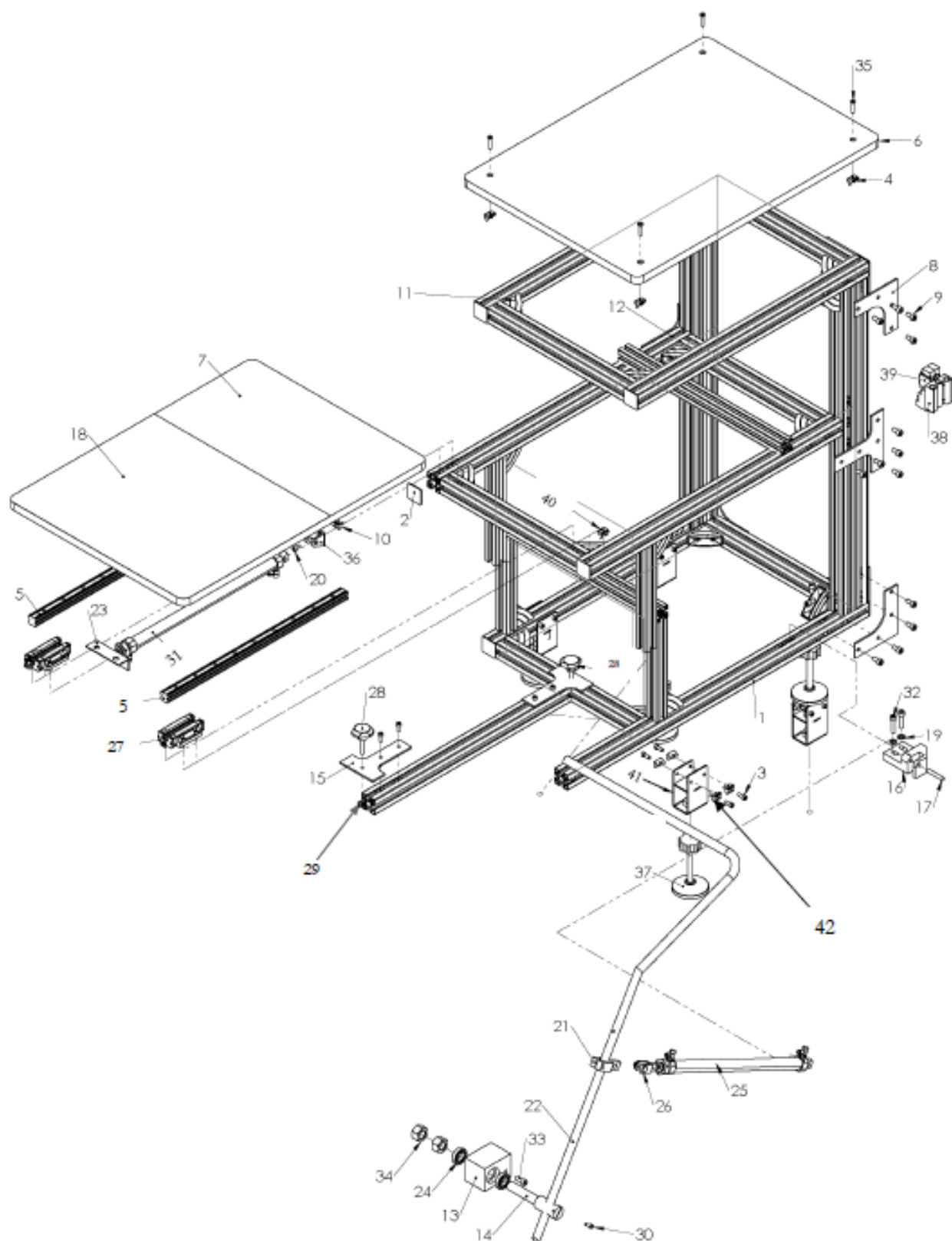
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1. CHASSIS GROUP



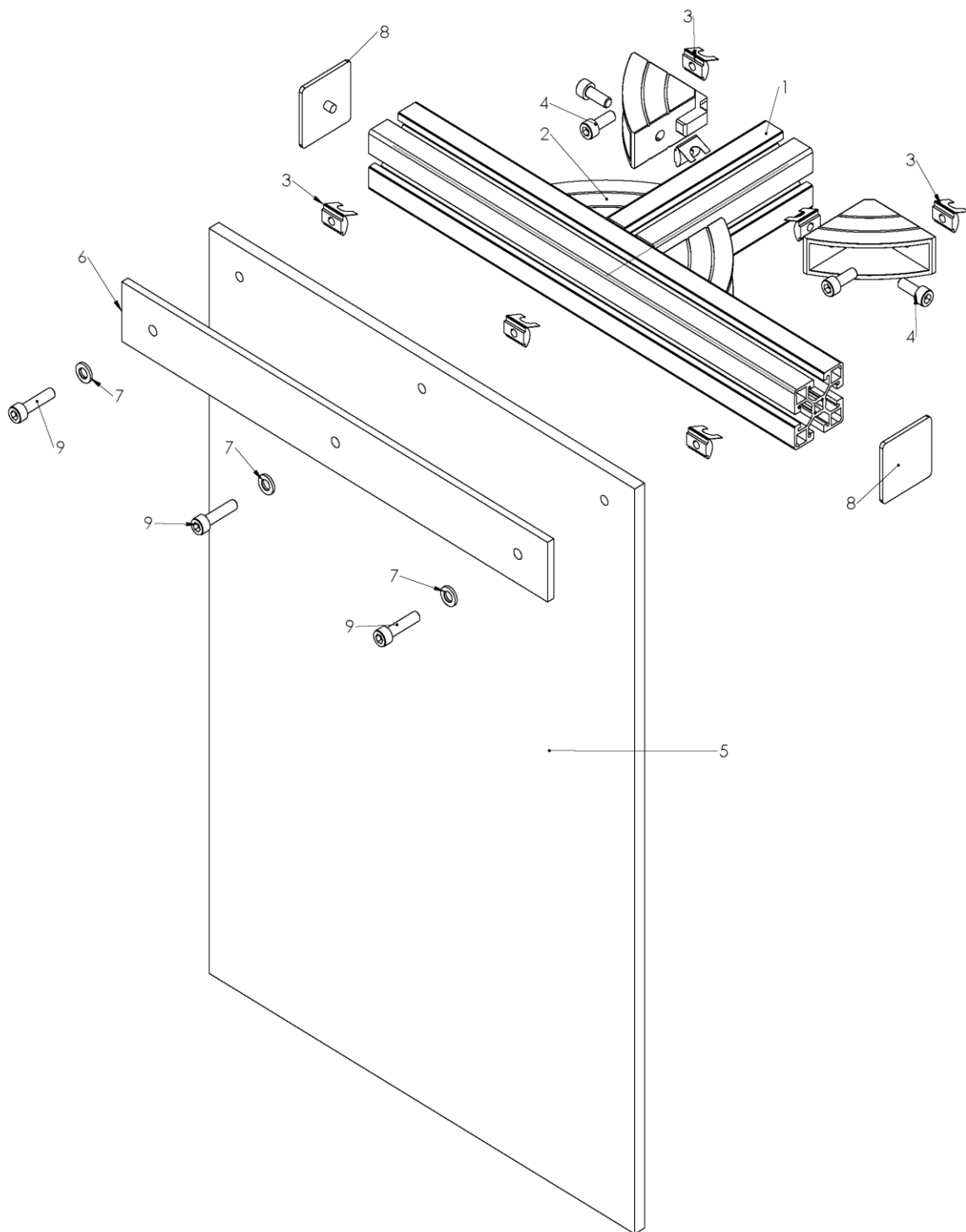
No.	Note	Parts No.	Description	Qty
1		BH-7923-01-001	CHASIS FRAME GROUP	1
2		SP-03000000-01	EDGE CONNECTION	28
3		SP-02000000-01	NUT WITH SPRING	89
4		VD-6061602-TP	SCREW	84
5		BH-7923-01-005	UPPER TABLE CHASSIS CONNECTION ATTACHMENT	8
6		BH-7923-01-006	WHEEL CONNECTION ATTACHMENT	2
7		SP-02000000-04	NUT WITH SPRING	8
8		VD-6081602-TP	SCREW	8
9		BH-7923-01-009	FOOT CONNECTION ATTACHMENT	4
10		HR-10000000-02	STABILIZING BASE	4
11		HR-14000000-01	WHEEL	4
12		BH-7923-01-012	WHEEL CONNECTION BRACKET 02	2
13		VD-6062002-TM	SCREW	4
14		BH-7923-01-014	SWITCH CONNECTION SHEET	1
15		BH-7923-01-015	REAR COVER	1
16		BH-7923-01-016	TRASH BIN COVER	1
17		BH-7923-01-017	SMBDN COVER	1
18		BH-7923-01-018	FRONT COVER	1
19		BH-7923-01-019	PEDAL COVER	1
20		BH-7923-01-020	TABLE	1
21		BH-7923-01-021	HEAD STABILIZING SOLE	1
22		BH-7923-01-022	STABILIZING SCREW	4
23		BH-7923-01-023	PEDAL CONNECTION BRACKET	4
24		BH-7923-01-024	SENSOR CONNECTION EDGE BAND	1
25		BH-7923-01-025	STACKING AIR & CURRENT CONNECTION EDGE BAND	1
26		PL-ASD125-10	WASHER	6
27		HR-1800001-01-01	PEDAL	1
28		HR-1800001-01-02	CONNECTION SWITCH	1
29		HR-1800001-01-03	CONNECTION PIPE	4
30		HR-1800001-01-04	STACKING AIR EDGE BAND AND ELECTRIC EDGE BAND	1
31		HR-1800001-01-05	EFKA PEDAL	1
32		HR-09000000-01	JUNTURE	1
33		BH-7923-01-033	PROFILE COVER	1
34		BH-7923-01-034	HEAD STABILIZER 1	4
35		BH-7923-01-035	HEAD STABILIZER 2	1
36		BH-7923-01-036	HEAD STABILIZER 3	1
37		EL-04000000-02	SWITCH	1
38		VD-6042002-TP	SCREW	1
39		HR-11000000-01	HINGE	3
40		HR-17000000-01	LOCK	3
41		PN-01000000-02	REGULATOR	4
42		PN-01000000-03	CONDITIONER	9
43		EL-06000000-08	SENSOR	8
44		VD-6041002-TP	SCREW	16
45		PL-0430800-KM	NUT	2
46		VD-6102502-TM	PEDAL	1
47		VD-6051202-TP	SCREW	9
48		VD-1061602-TM	SCREW	8
49		VD-1051202-TM	SCREW	16
50		SM-6120000-SM	NUT	2

2. STACKING CHASSIS GROUP



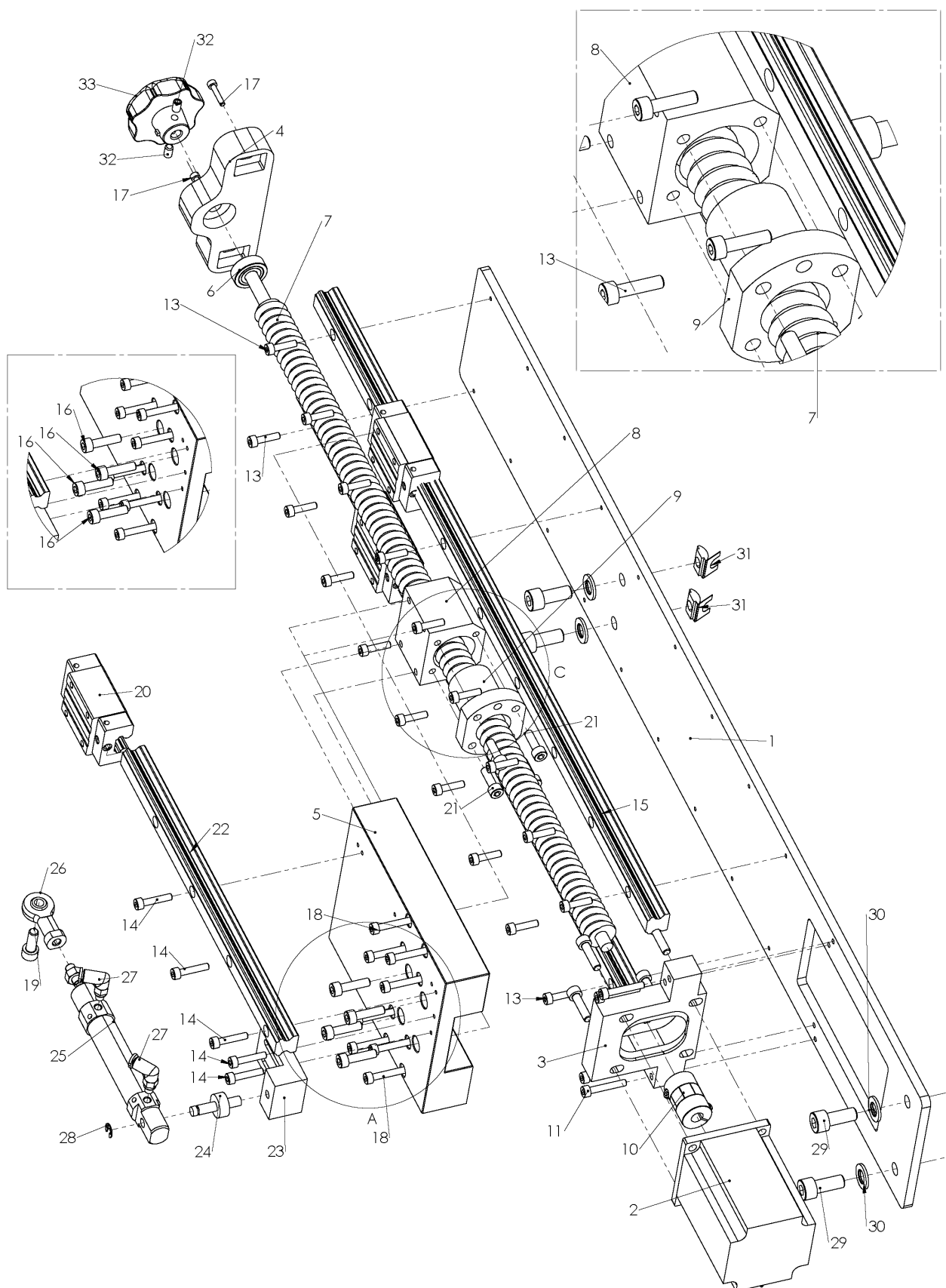
No.	Note	Parts No.	Description	Qty
1		BH-7923-02-001	CHASSIS GROUP	1
2		BH-7923-01-025	PROFILE COVER	9
3		VD-6061602-TP	SCREW	26
4		SP-0200000-05	NUT	11
5		LR-35120550-C	LINEAR RAIL	2
6		BH-7923-02-006	UPPER TABLE	1
7		BH-7923-02-002	LOWER TABLE	1
8		BH-7923-02-007	L CONNECTION EDGE BAND	8
9		VD-6081602-TP	SCREW	82
10		SP-0200000-07	NUT	103
11		SP-0300000-02	EDGE CONNECTION	20
12		BH-7923-02-008	T CONNECTION	2
13		BH-7923-02-010	STABILIZING BLOCK	1
14		BH-7923-02-011	MOVEMENT SHAFT	1
15		BH-7923-02-009	T CONNECTION	2
16		BH-7923-02-013	STACKING PISTON CONNECTION BLOCK	1
17		BH-7923-02-014	CYLINDER PIN	1
18		BH-7923-02-015	STICKY HOLDER FABRIC	1
19		PL-0841600-KM	WASHER	2
20		VD-6061202-TP	SCREW	1
21		BH-7923-02-012	MOVEMENT CONNECTION	1
22		BH-7923-02-003	STACKING CONNECTION	1
23		BH-7923-02-017	CONNECTION EDGE BAND	1
24		RL-0100000-04	BEARING	2
25		PN-0400000-04	AIR CYLINDER	2
26		PN-0500000-05	JUNCTURE	1
27		LA-01000000-C	LINEAR GUIDEWAY	1
28		HR-0200000-01	STABILIZING ARM	2
29		SP-0200000-04	NUT	2
30		VD-6052002-TP	SCREW	1
31		PN-0600000-16	AIR CYLINDER	4
32		VD-6083502-TP	SCREW	2
33		VD-6082002-TP	SCREW	2
34		SM-6200000-SM	NUT	2
35		VD-1063002-TM	SCREW	4
36		PN-0500000-07	CONNECTION FOOT	1
37		HR-1000000-02	STABILIZING BASE	4
38		PN-0800000-03	VALVE GROUP	1
39		PN-0300000-03	VALVE GROUP	2
40		SP-0200000-05	NUT	3
41		BH-7923-02-0036	PLATE	4
42		SP-0200000-01	NUT WITH SPRING	4

3. STACKING HOLDER PROFILE GROUP



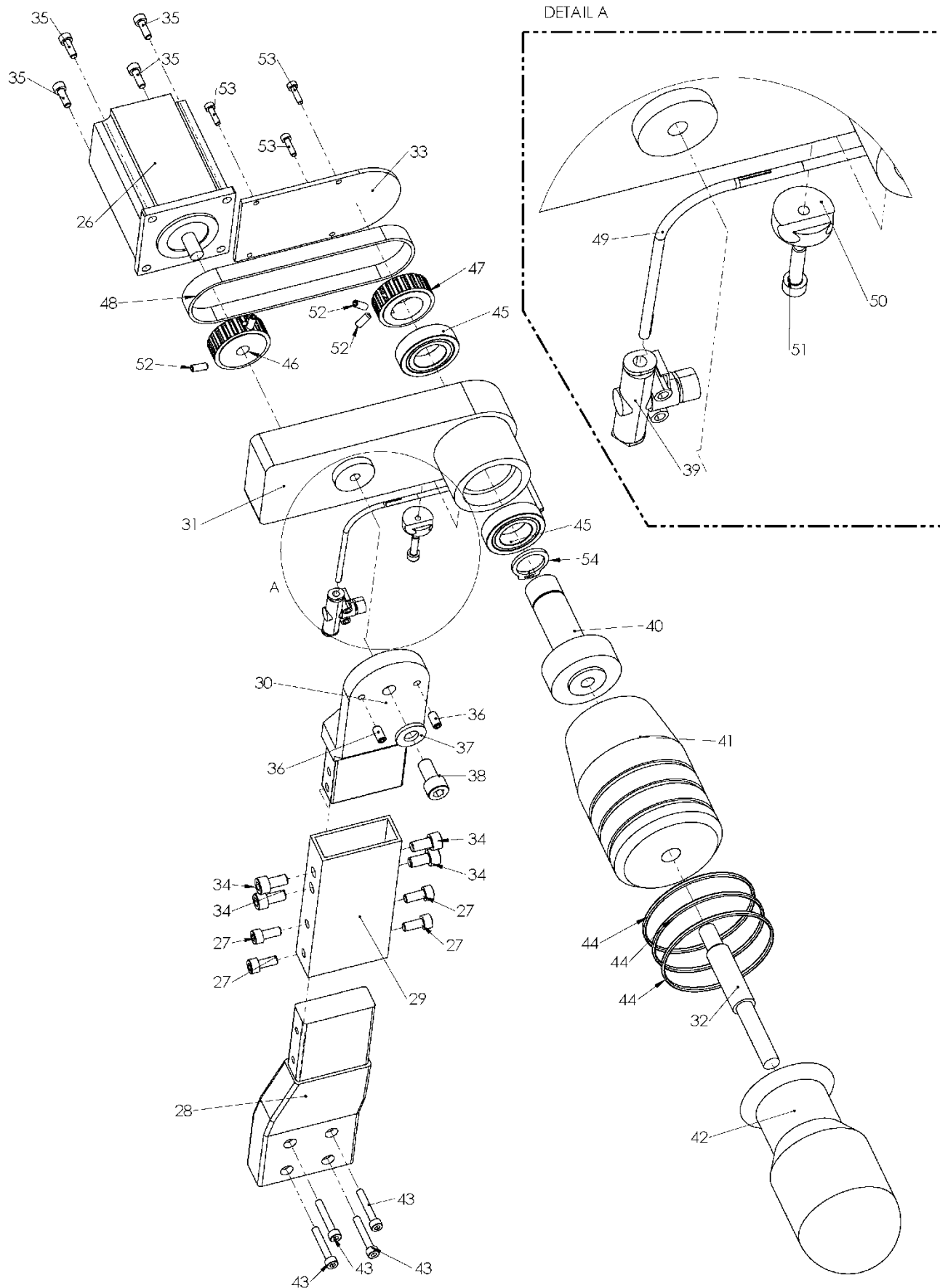
No.	Note	Parts No.	Description	Qty
1		BH-7923-03-001	STACKING HOLDER PROFILE GROUP	1
2		SP-0300000-01	EDGE CONNECTION	1
3		SP-0200000-01	NUT WITH SPRING	1
4		VD-6061602-TM	SCREW	1
5		BH-7923-03-002	FABRIC HOLDER	2
6		BH-7923-03-003	FABRIC HOLDER BRACKET	2
7		PL-ASD125-6	WASHER	1
8		BH-7923-01-025	PROFILE CAP	4
9		VD-6062502-TP	SCREW	1

4. TENSION CONTROL UNIT WITH STEP MOTOR



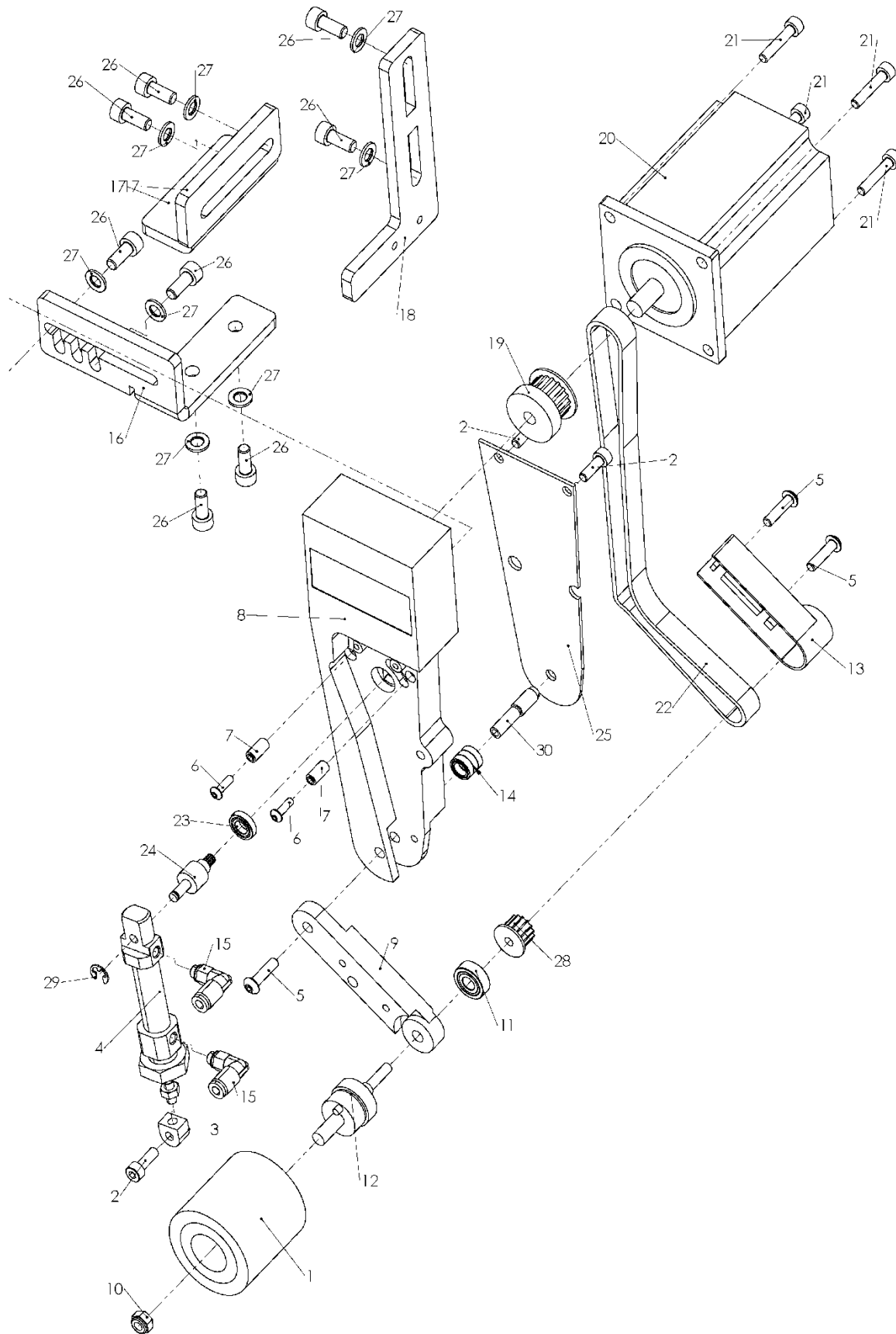
No.	Note	Parts No.	Description	Qty
1		BH-7923-04-001	STRECHING GROUP CONNECTION PLATE	1
2		EL-0100000-05	STEP MOTOR	1
3		BH-7923-04-003	STEP MOTOR CONNECTION BRACKET	1
4		BH-7923-04-004	INFINITE SHAFT BASE	1
5		BH-7923-04-005	TRANSPORT GROUP BRAKET	1
6		RL-0100200-05	BEARING	1
7		SC-01120586-01	BALL SCREW SHAFT	1
8		SF-0112000-03	NUT BLOCK	1
9		SF-0100000-01	BALL SCREW NUT	1
10		HR-0912000-01	COUPLING	1
11		VD-6042502-TP	SCREW	4
12		VD-6041602-TP	SCREW	2
13		VD-ASI4762-4 16	SCREW	16
14		VD-6042002-TP	SCREW	5
15		LR-15120550-A	LINEAR RAIL	2
16		VD-6052002-TP	SCREW	8
17		VD-6031602-TP	SCREW	20
18		VD-6043502-TP-20	SCREW	8
19		VD-6061602-TP	SCREW	1
20		LA-0200000-0A	LINEAR GUIDEWAY	3
21		VD-6051602-TP	SCREW	4
22		LR-15120250-A	LINEAR RAIL	1
23		BH-7923-04-023	PISTON CONNECTION ATTACHMENT	1
24		BH-7923-04-024	PISTON CONNECTION SHAFT	1
25		PN-0600000-29	AIR CYLINDER	1
26		PN-0600000-25	SPHERICAL SHANK	1
27		PN-0600000-30	ELBOW	2
28		SG-0390602-K0	RETAINING RING	1
29		VD-6082002-TP	SCREW	4
30		PL-0841600-KM	WASHER	4
31		SP-0200000-04	NUT WITH SPRING	4
32		VD-8050802-TP	SET SCREW	2
33		HR-0200000-02	BAKALITE ARM	1

5. TENSION CONTROL UNIT



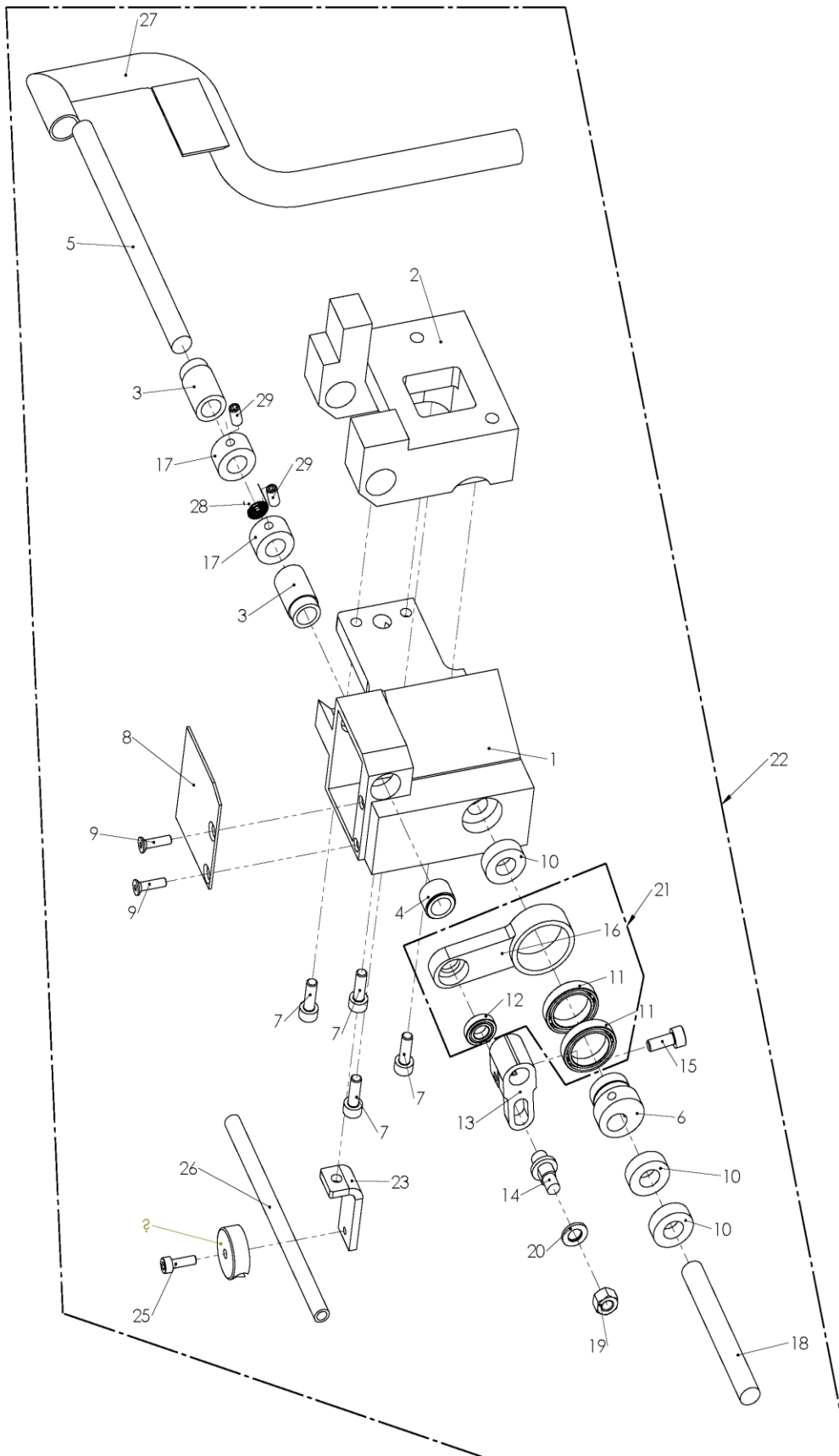
No.	Note	Parts No.	Description	Qty
26		EL-0100000-05	STEPPING MOTOR	1
27		VD-6051202-TP	SCREW	4
28		BH-7923-05-028	STRECHING LOWER ARM CONNECTION	1
29		BH-7923-05-029	STRECHING ARM MIDDLE CONNECTION	1
30		BH-7923-05-030	STRECHING ARM UPPER CONNECTION	1
31		BH-7923-05-031	STEP MOTOR BLOCK	1
32		BH-7923-05-032	FABRIC OPENNING UNIT SHAFT	1
33		BH-7923-05-033	BLOCK CAP	1
34		VD-6061202-TP	SCREW	4
35		VD-6041202-TP	SCREW	4
36		VD-8051002-TP	SET SCREW	2
37		PL-0841600-KM	WASHER	1
38		VD-6081602-TP	SCREW	1
39		PN-0600000-28	AIR REDUCING ADJUSTMENT	1
40		BH-7923-05-040	STEP MOTOR TRANSMITTING SHAFT	1
41		BH-7923-05-041	REAR ARM ALUMINUM ROLLER	1
42		BH-7923-05-042	FABRIC OPENNING ROLER	1
43		VD-6042502-TP	SCREW	4
44		HR-1900000-01	ORING	3
45		RL-0100100-04	BEARING	2
46		TK-061208220-A	GEAR	1
47		TK-061220220-A	GEAR	1
48		TZ-0600126-0A	TRIGGER BELT	1
49		BH-7923-05-049	FABRIC OPENNING AIR PIPE	3
50		BH-7923-05-050	FABRIC OPENNING BRACKET	1
51		VD-6041602-TP	SCREW	1
52		VD-8041002-TP	SET SCREW	4
53		VD-6031202-TP	SCREW	4
54		SG-1782002-K0	EXTERNAL RETANING RING	1

6. ROLLER GROUP



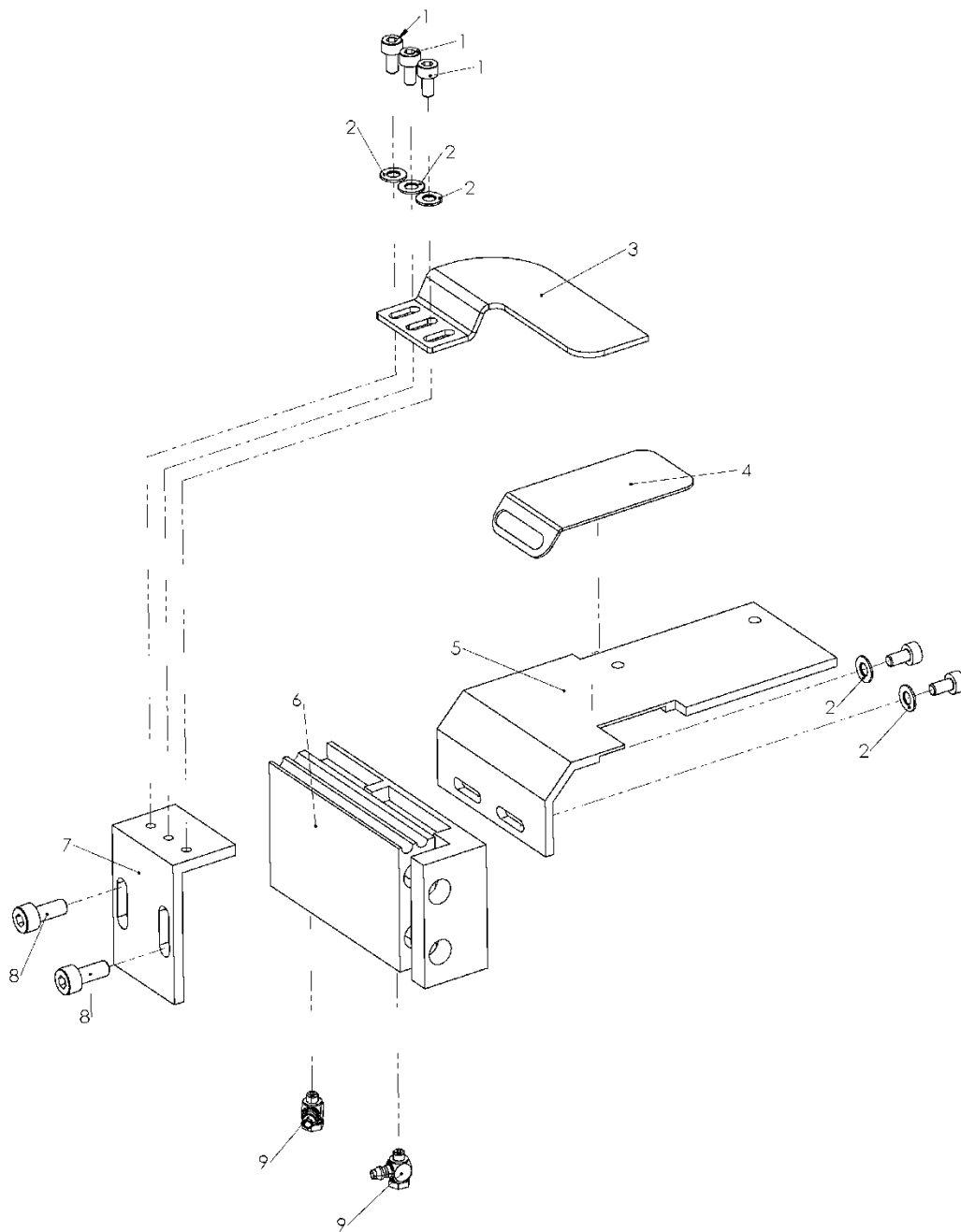
No.	Note	Parts No.	Description	Qty
1		BH-7923-06-001	ROLLER	1
2		VD-6041202-TP	SCREW	3
3		BH-7923-06-003	PISTON MOVEMENT CONNECTION	1
4		PN-0600000-41	AIR CYLINDER	1
5		VD-3041602-TP	SCREW	3
6		VD-3031002-TP	SCREW	2
7		BH-7923-06-007	PIN WITH SCREW	2
8		BH-7923-06-008	ROLLER BLOCK	1
9		BH-7923-06-009	ROLLER CONNECTION ARM	1
10		BH-7923-06-010	NUT	1
11		RL-0100000-09	BEARING	1
12		BH-7923-06-012	ROLLER ARM CONNECTION SHAFT	1
13		BH-7923-06-013	ROLLER ARM CONNECTION GUARD	1
14		RL-0100000-08	BEARING	3
15		PN-0600000-26	ELBOW	2
16		BH-7923-06-016	MOTOR CONNECTION BRACKET 01	1
17		BH-7923-06-017	MOTOR CONNECTION BRACKET 02	1
18		BH-7923-06-018	MOTOR CONNECTION BRACKET 03	1
19		BH-7923-06-019	TRIGGER UPPER GEAR	1
20		EL-0100000-05	STEP MOTOR	1
21		VD-6042002-TP	SCREW	4
22		BH-7923-06-022	TRIGGER BELT	1
23		RL-0100000-06	BEARING	1
24		BH-7923-06-024	PISTON CONNECTION SCREW	1
25		BH-7923-06-025	ROLLER GUARD SHEET	1
26		VD-6051202-TP	SCREW	8
27		PL-0531000-KM	WASHER	8
28		BH-7923-06-028	TRIGGER GEAR	1
29		SG-0390602-K0	RETAINING RING	1
30		BH-7923-06-030	BEARING STABILIZING SCREW	1

7. KNIFE GROUP



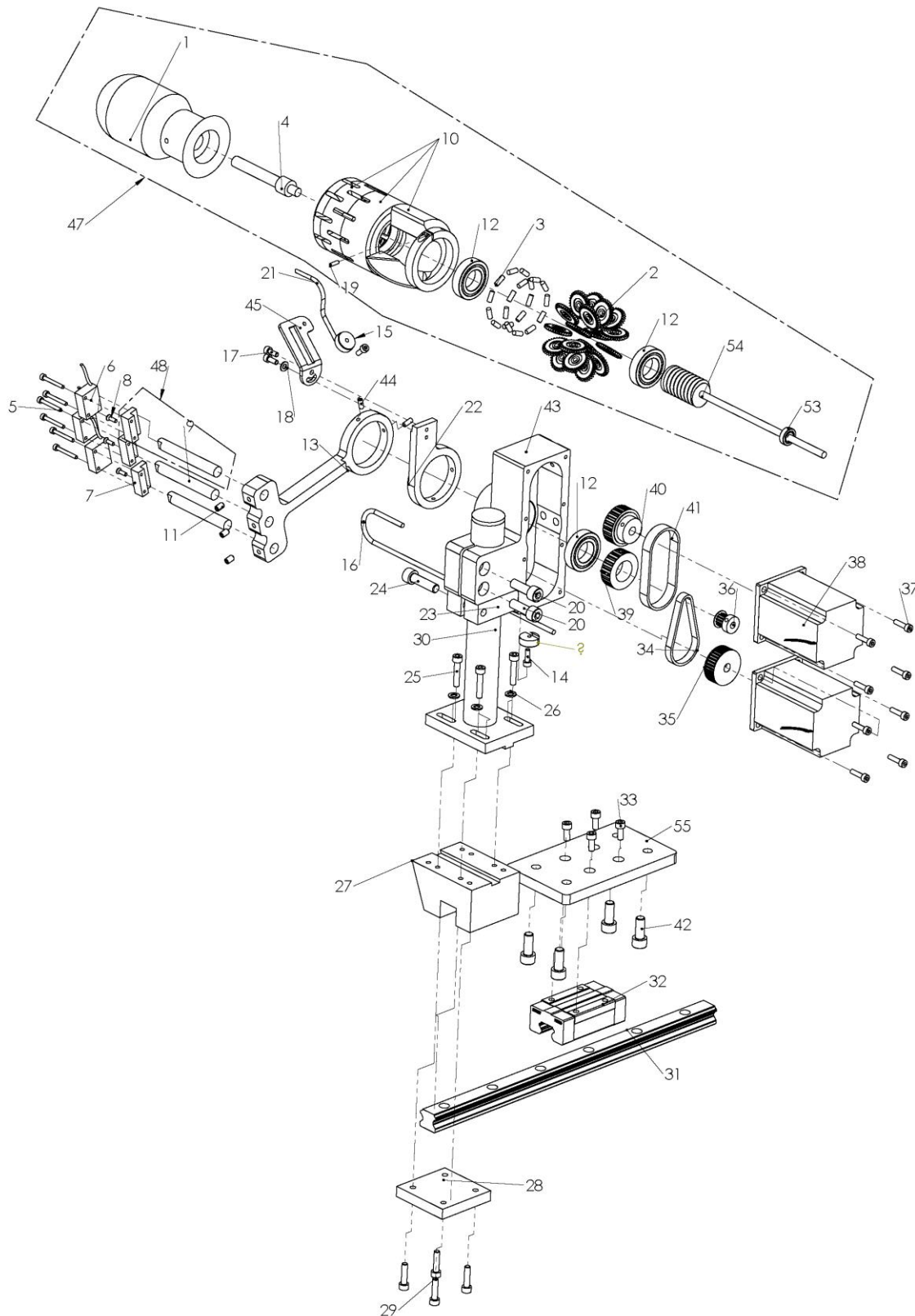
No.	Note	Parts No.	Description	Qty
1		BH-7923-07-001	KNIFE TRANSMITTING FRAME	1
2		BH-7923-07-002	KNIFE BLOCK	1
3		BH-7923-07-003	LEFT BUSHING	2
4		BH-7923-07-004	RIGHT BUSHING	1
5		BH-7923-07-005	KNIFE SHAFT	1
6		BH-7923-07-006	KNIFE ARM ECCENTRIC	1
7		VD-6041202-TP	SCREW	4
8		BH-7923-07-008	KNIFE COVER FRAME	1
9		VD-1031202-TM	SCREW	2
10		RL-0100000-02	BEARING	3
11		RL-0100000-03	BEARING	2
12		RL-0100000-06	BEARING	1
13		BH-7923-07-013	KNIFE SHAFT MOVEMENT ARM	1
14		13461207	ADJUST PIN	1
15		VD-6041002-TP	SCREW	1
16		BH-7923-07-016	KNIFE MOTOR TRANSMITTING ARM	1
17		BH-7923-07-017	STABILIZING RING	2
18		BH-7923-07-018	SHAFT	1
19		NM6050001SP	NUT M5	1
20		WP0550800SP	WASHER 5.5X10X0.8	1
21		BH-7923-07-021	KNIFE MOTOR ARM SET	1 SET
22		BH-7923-07-022	KNIFE GROUP COMPLETE SET	1 SET
23		BH-7923-07-023	AIR CONNECTION SHEET	1
24		BH-7923-05-050	AIR PIPE STABILIZER	1
25		VD-6031002-TP	SCREW	1
26		BH-7923-07-026	AIR PIPE	1
27		70001880	SUCTION PIPE SET TOP	1
28		BH-7923-07-028	SPRING	1
29		VD-8040802-TP	SET SCREW	2

8. ATTACHMENT GROUP



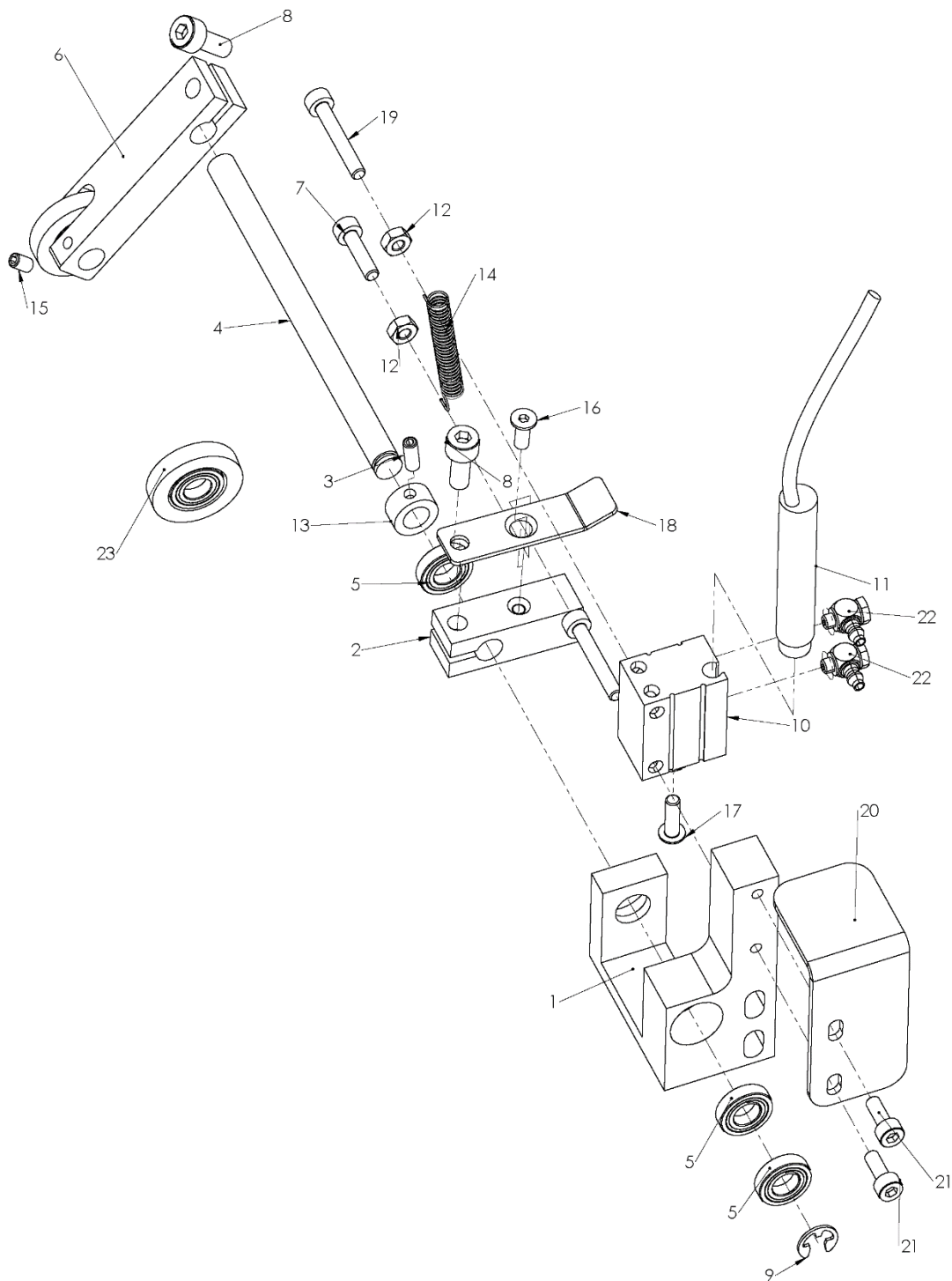
No.	Note	Parts No.	Description	Qty
1		VD-6030602-TP	SCREW	5
2		PL-0320500-KM	WASHER	5
3		BH-7923-08-003	FABRIC SEPARATER	1
4		70001890	SIDE COVER	1
5		BH-7923-08-005	PISTON CONNECTION COVER	1
6		PN-0400000-24	SQUARE CYLINDER	1
7		BH-7923-08-007	FABRIC SEPARATING BRACKET	1
8		VD-6041002-TP	SCREW	2
9		PN-0600000-25	PNEUMATIC ELBOW	2

9. FABRIC TRANSPORT GROUP



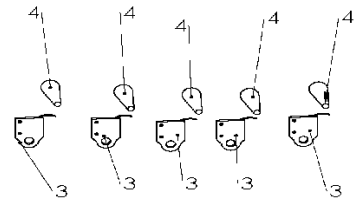
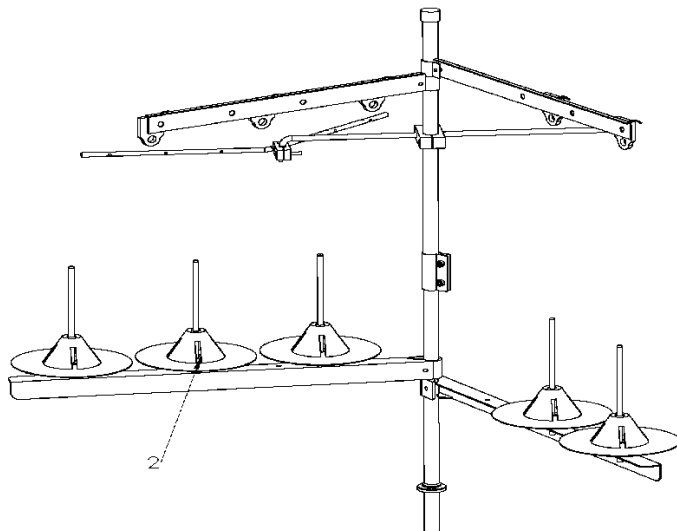
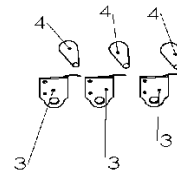
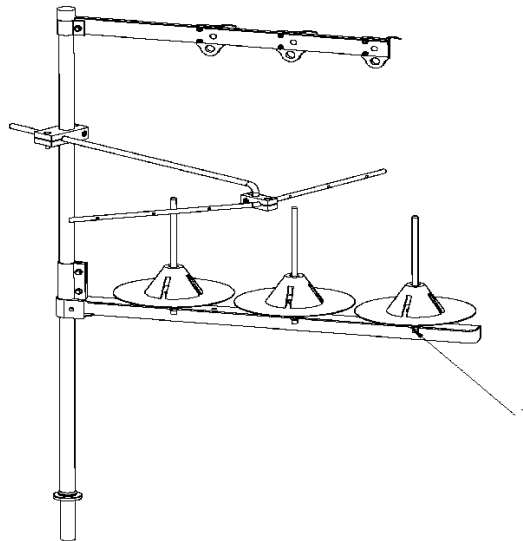
No.	Note	Parts No.	Description	Qty
1		BH-7923-09-001	FRONT FABRIC OPENNER ROLLER	1
2		BH-7923-09-002	TRANSPORT GEAR	20
3		BH-7923-09-003	TRANSPORT GEAR PIN	20
4		BH-7923-09-004	FABRIC OPENNER FIXED SHAFT	1
5		VD-6032502-TP-18	SCREW	6
6		EL-0600000-09	PHOTOCELL	3
7		BH-7923-09-007	PHOTOCELL CONNECTION BRACKET	3
8		VD-1031002-TM	SCREW	3
9		BH-7923-09-009	PHOTOCELL CONNECTION BRACKET SHAFT	3
10		BH-7923-09-010	FRONT STRECHING KIT	1
11		VD-8050802-TP	SET SCREW	3
12		RL-0100000-04	BEARING	4
13		BH-7923-09-013	PHOTOCELL CONNECTION ARM	1
14		VD-6041202-TP	SCREW	1
15		BH-7923-05-050	AIR PIPE STABILIZER	2
16		BH-7923-09-016	BLOWING PIPE	1
17		VD-6041002-TP	SCREW	3
18		PL-0430800-KM	WASHER	1
19		VD-8031002-TP	SET SCREW	1
20		VD-6082502-TP	SCREW	2
21		BH-7923-09-021	UPPER BLOWING PIPE	1
22		BH-7923-09-022	UPPER BLOWING CONNECTION ARM	1
23		BH-7923-09-023	FRONT ARM SQUEEZING BRACKET	1
24		VD-6083002-TP	SCREW	1
25		VD-6052502-TP	SCREW	4
26		PL-0531000-KM	WASHER	4
27		BH-7923-09-027	RAIL CONNECTION BLOCK	1
28		BH-7923-09-028	RAIL CONNECTION BLOCK CAP	1
29		VD-6052002-TP	SCREW	4
30		BH-7923-09-030	FRONT ARM STABILIZING PIPE	1
31		LR-20120350-B	LINEAR RAIL	1
32		LA-0200000-0B	LINEAR GUIDEWAY	1
33		VD-6051202-TP	SCREW	4
34		TZ-0100200-07	TRIGGER BELT	1
35		TK-1320636-11	TRIGGER GEAR	1
36		TK-0220615-10	TRIGGER GEAR	1
37		VD-6041602-TP	SCREW	8
38		EL-0100000-05	STEP MOTOR	2
39		TK-1222022-10	TRIGGER GEAR	1
40		TK-1220822-10	TRIGGER GEAR	1
41		TZ-0700165-10	TRIGGER BELT	1
42		VD-6082002-TP	SCREW	4
43		BH-7923-09-043	FRONT FRAME BLOCK	1
44		VD-8041002-TP	SET SCREW	2
45		BH-7923-09-045	UPPER AIR OPPENNIG CONNECTION	1
47		BH-7923-09-047	FRONT ROLLER SET	1
48		BH-7923-09-048	SENSOR HOLDER SET	1
53		RL-0100000-01	BEARING	1
54		BH-7923-09-054	VORM	1
55		BH-7923-09-055	GUIDEWAY CONNECTION BLOCK	1

10. ADDITIONAL SENSING GROUP



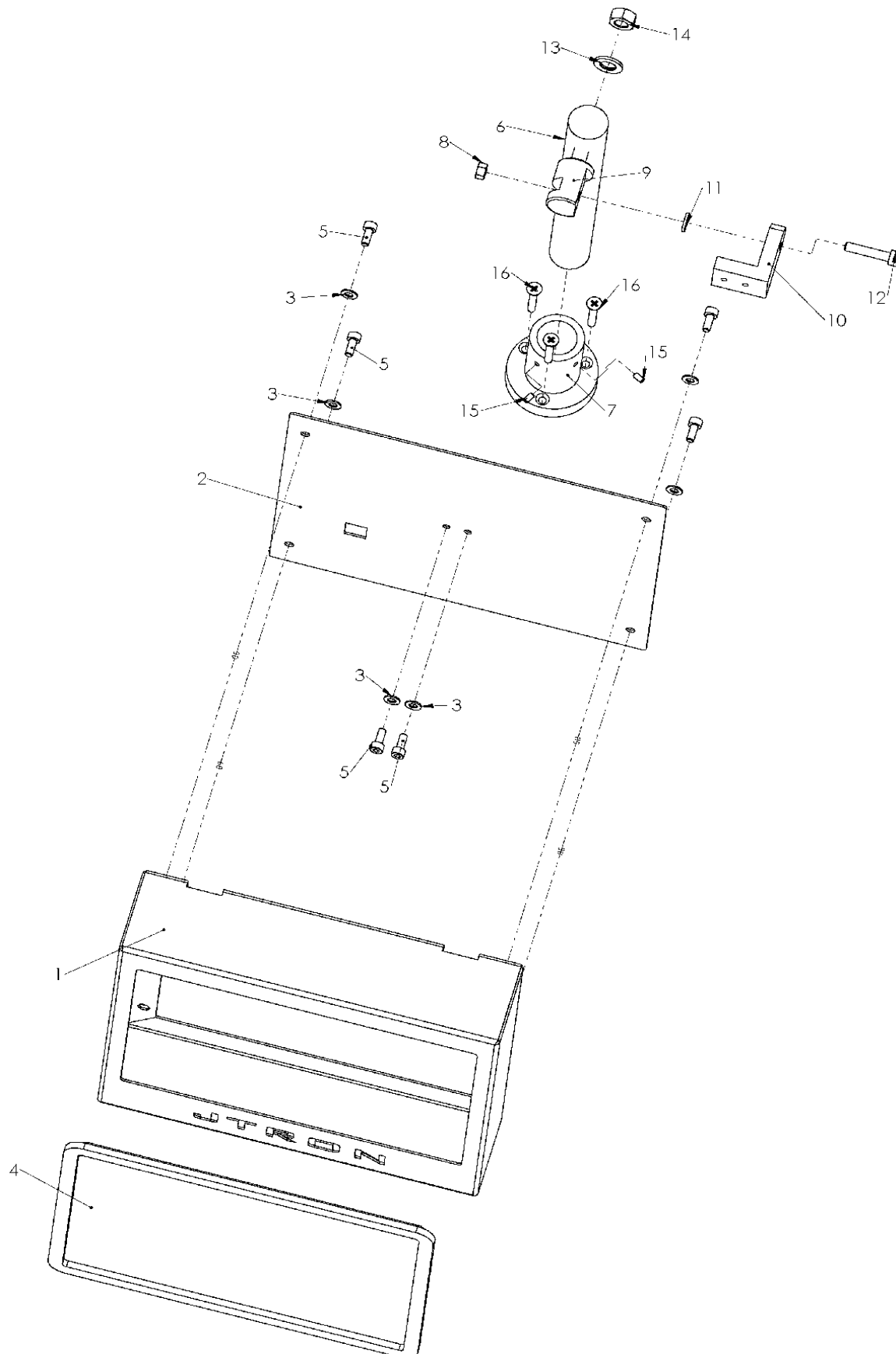
No.	Note	Parts No.	Description	Qty
1		BH-7923-10-001	SENSOR EXTERNAL BLOCK	1
2		BH-7923-10-002	SENSOR INTERNAL BLOCK	1
3		VD-8030802-TP	SET SCREW	1
4		BH-7923-10-004	SENSOR MOVEMENT ARM SHAFT	1
5		RL-0100000-06	BEARING	3
6		BH-7923-10-006	SENSOR MOVEMENT ARM SET	1
7		VD-6031202-TP	SCREW	1
8		VD-6041002-TP	SCREW	2
9		SG-0390602-K0	RETAINING RING	1
10		PN-0600000-35	PISTON	1
11		EL-0600000-08	PROBE SENSOR	1
12		SM-6030000-SM	NUT	2
13		BH-7923-10-013	STABILIZING YOKE	1
14		BH-7923-10-014	SPRING	1
15		VD-8030502-TP	SET SCREW	1
16		VD-1030802-TM	SCREW	1
17		VD-3031002-TP	SCREW	1
18		BH-7923-10-018	SENSOR DETECTION SHEET	1
19		VD-6032002-TP	SCREW	2
20		BH-7923-10-020	SENSOR GUARD SHEET	1
21		VD-6030802-TP	SCREW	2
22		PN-0600000-25	PNEUMATIC ELBOW	2
23		BH-7923-10-023	ADDITIONAL DETECTION ROLLER	1

11. THREAD STAND



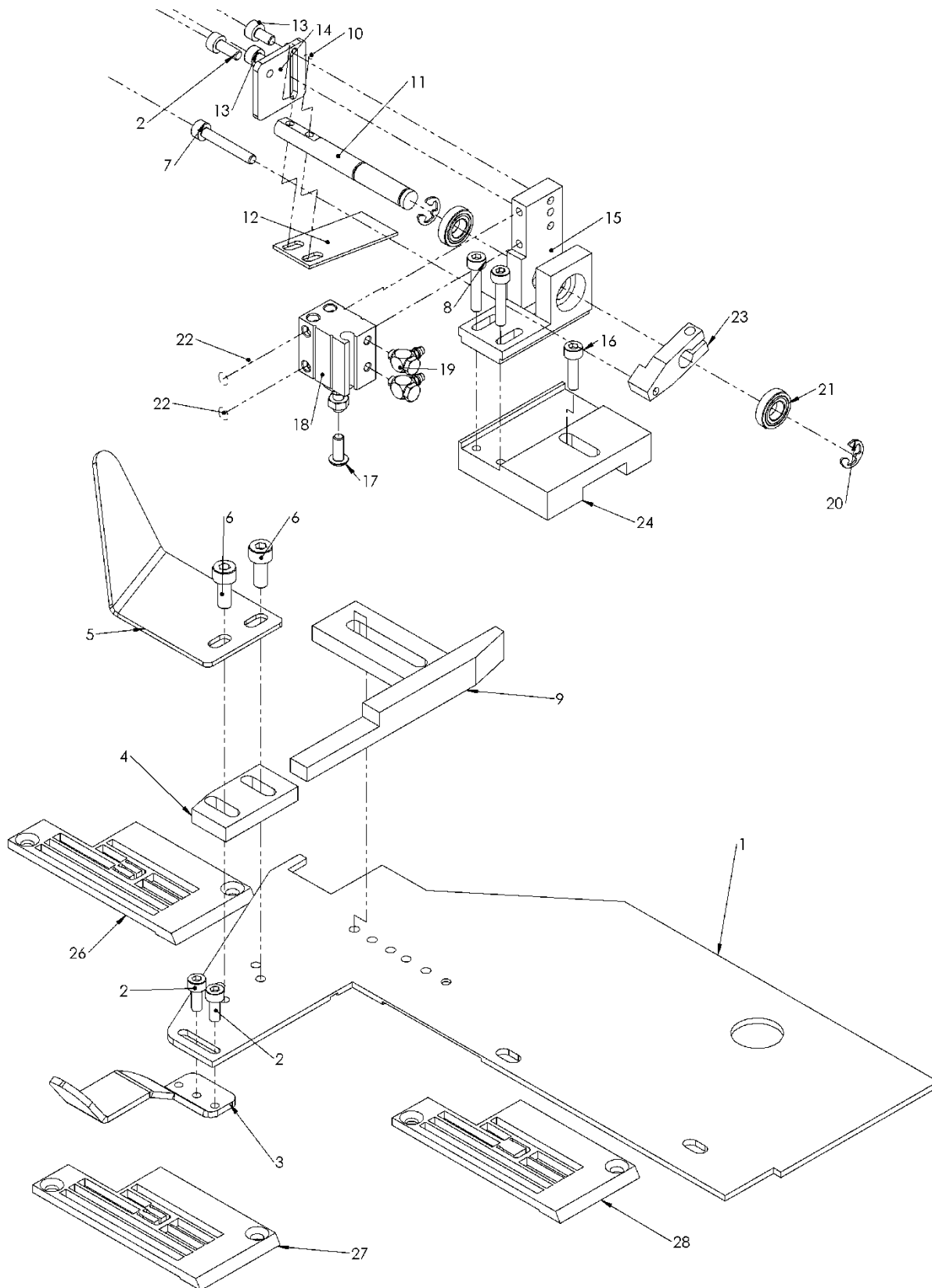
No.	Note	Parts No.	Description	Qty
1		40106591	3 THREAD STAND	1
2		40106591	5 THREAD STAND	1
3		BH-7923-11-003	THREAD BREAKAGE SENSOR	8
4		BH-7923-11-004	SENSOR CABLE	8

12. OPERATING PANEL



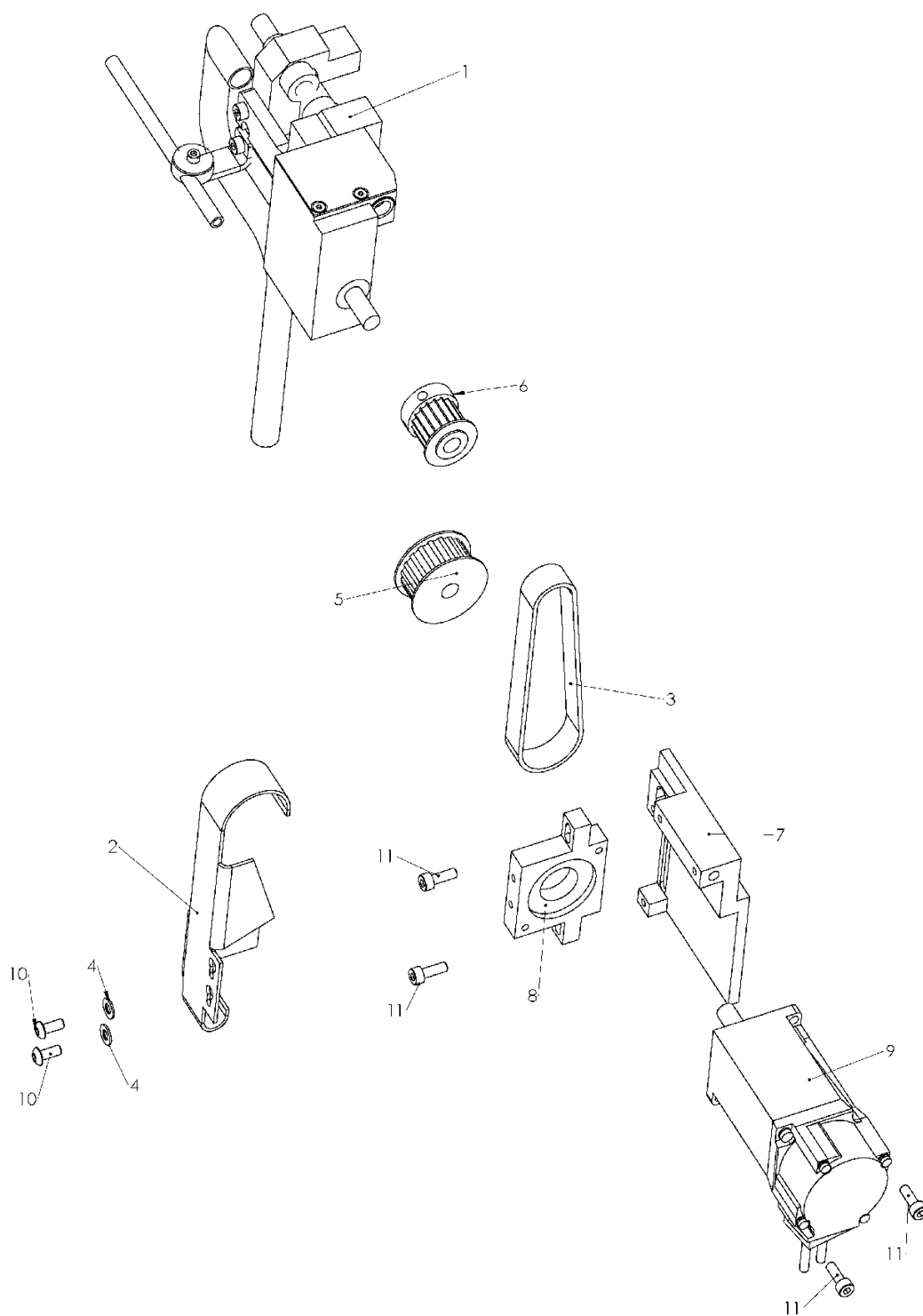
No.	Note	Parts No.	Description	Qty
1		BH-7923-12-001	PANEL COVER	1
2		BH-7923-12-002	PANEL REAR COVER	1
3		PL-0430800-KM	WASHER	6
4		EL-0300000-03	TOUCH SCREEN	1
5		VD-6041002-TP	SCREW	6
6		BH-7923-12-006	PANEL CONNECTION SHAFT	1
7		BH-7923-12-007	PANEL CONNECTION BASE	1
8		SM-6050000-SM	NUT	1
9		BH-7923-12-009	PANEL CONNECTION YOKE	1
10		BH-7923-12-010	PANEL CONNECTION BLOCK	1
11		PL-0531000-KM	WASHER	1
12		VD-6052502-TP	PANEL CONNECTION SCREW	1
13		PL-0841600-KM	WASHER	1
14		SM-6080000-SM	NUT	1
15		VD-8030602-TP	SET SCREW	2
16		VD-1042501-TR	SCREW	3

13. FABRIC TRANSPORT GUARD



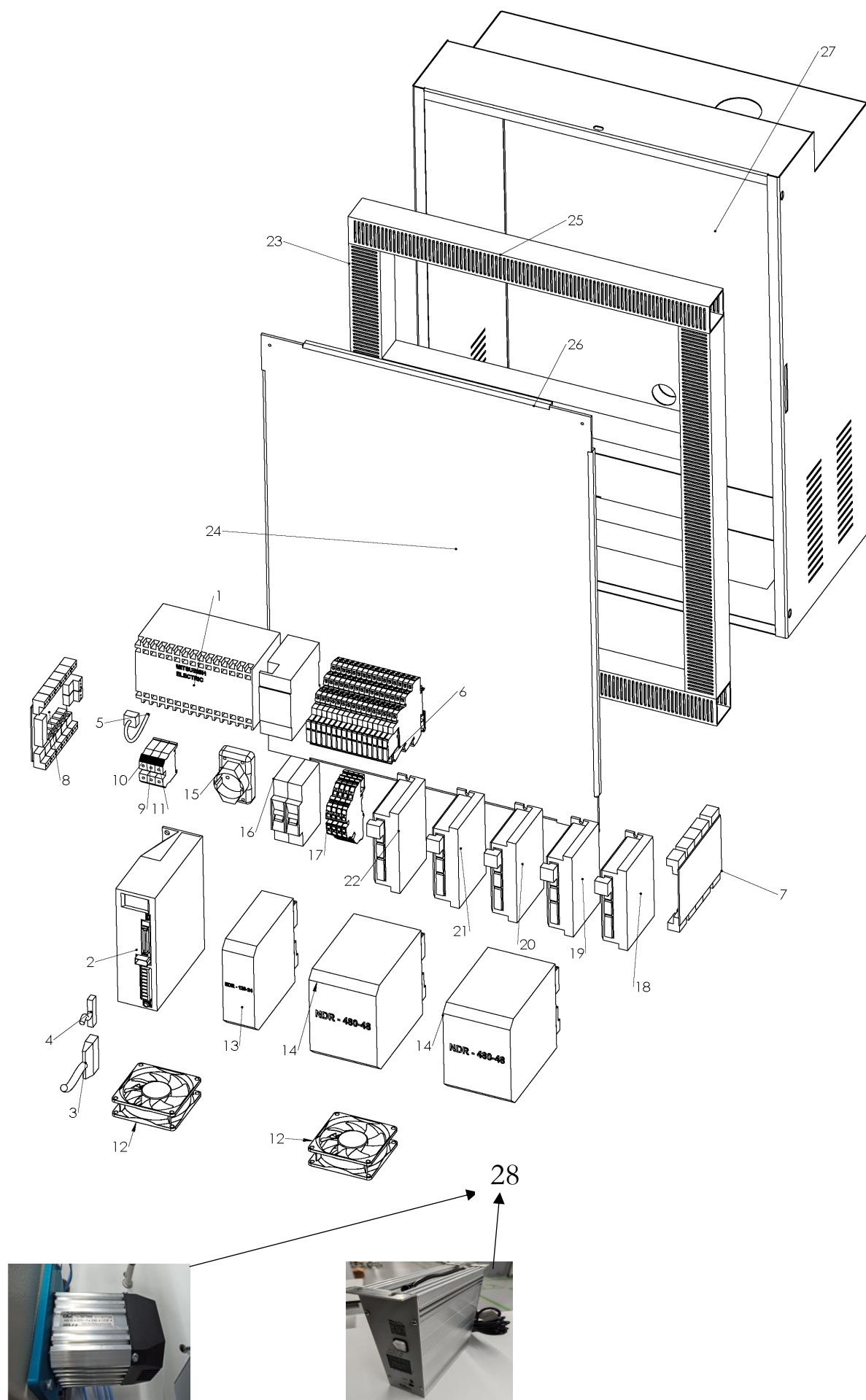
No.	Note	Parts No.	Description	Qty
1		BH-7923-13-001	UPPER BLOCK COVER	1
2		VD-6030802-TP	SCREW	3
3		BH-7923-13-003	FRONT FABRIC GUIDE	2
4		BH-7923-13-004	FABRIC INTERNAL GUIDE	1
5		BH-7923-13-005	FABRIC UPPER GUIDE	2
6		VD-6041002-TP	SCREW	2
7		VD-6032002-TP	SCREW	2
8		VD-6031602-TP	SCREW	1
9		BH-7923-13-009	FABRIC REAR GUIDE	2
10		VD-6031002-TP	SCREW	1
11		BH-7923-13-011	FABRIC HOLDER MOVEMENT SHAFT	1
12		BH-7923-13-012	FABRIC HOLDING SHEET	1
13		BH-7923-10-013	SPRING	1
14		VD-6030602-TP	SCREW	1
15		BH-7923-13-015	SPRING PRESSER PLATE	1
16		BH-7923-13-016	FABRIC HOLDER BLOCK	1
17		VD-6031202-TP	SCREW	1
18		VD-3030802-TP	SCREW	1
19		PN-04000000-23	CYLINDER	1
20		PN-06000000-25	PNEUMATIC ELBOW	1
21		SG-0390602-K0	RETAINING RING	2
22		RL-0100000-06	BEARING	2
23		VD-6042002-TP	SCREW	2
24		BH-7923-13-024	FABRIC GUIDE MOVEMENT ARM	1
25		BH-7923-13-025	LOWER STABILIZING GUARD	1
26	*	BH-7923-13-026	THROAD PLATE 5.6 *	1
27	*	BH-7923-13-027	THROAD PLATE 6.4	1
28	*	BH-7923-13-028	THROAD PLATE 4.8	1

14. KNIFE GROUP COMPLETE ASSEMBLY



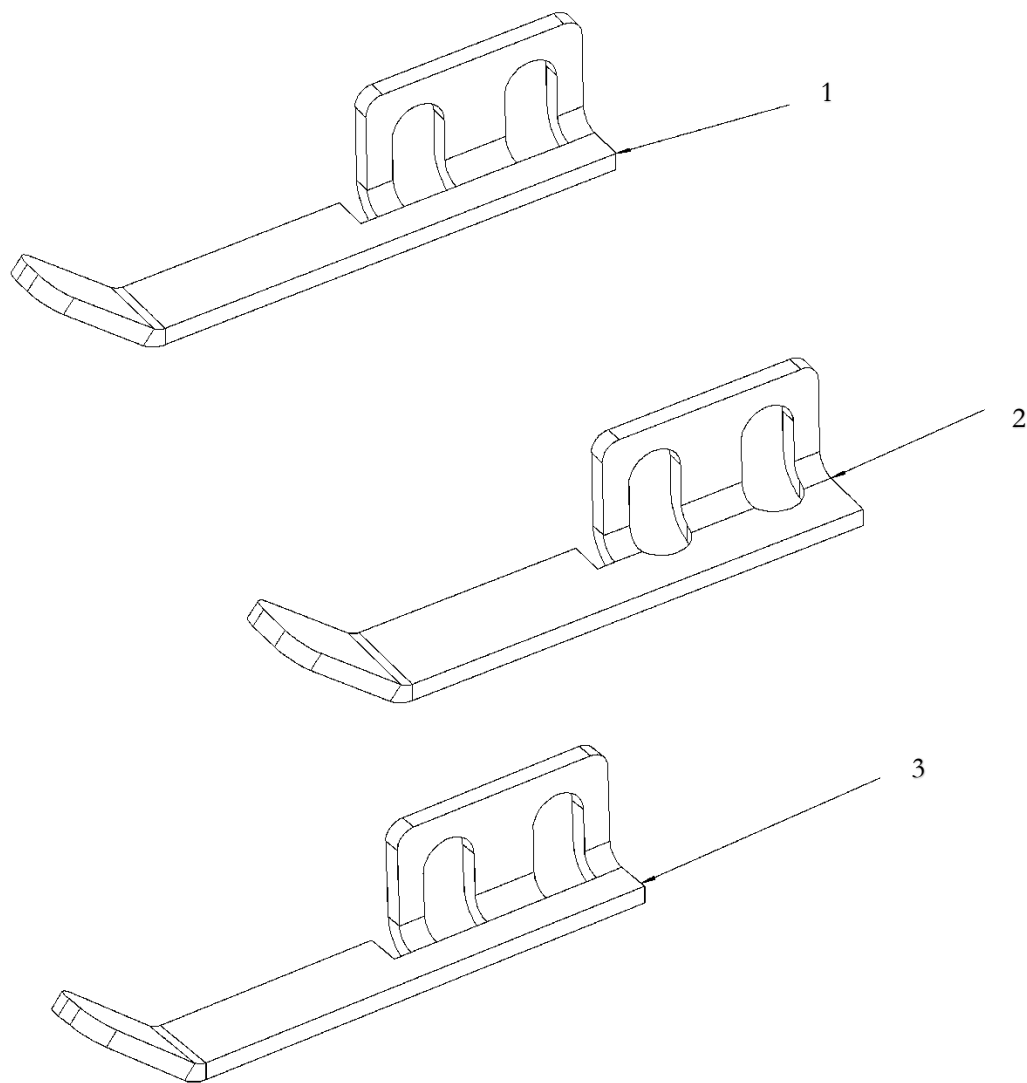
No.	Note	Parts No.	Description	Qty
1		BH-7923-07-022	KNIFE GROUP COMPLETE ASSEMBLY	1
2		BH-7923-18-002	BELT GUARD COVER	1
3		TZ-0700216-12	TRIGGER BELT	1
4		PL-0430800-KM	WASHER	2
5		TK-0221030-15	LOWER TRIGGER GEAR	1
6		TK-0220815-15	UPPER TRIGGER HANDWHEEL	1
7		BH-7923-18-007	SERVO MOTOR FRAME CONNECTION	1
8		BH-7923-18-008	MOTOR STABILIZING FRAME	1
9		EL-0500000-02	SERVO MOTOR	1
10		VD-3041002-TP	SCREW	2
11		VD-6041202-TP	SCREW	4

15. ELECTRICAL PANEL GROUP



No.	Note	Parts No.	Description	Qty
1		EL-3600000-01	PLC	1
2		EL-3600000-02	DRIVER	1
3		EL-3600000-03	SERVO MOTOR POWER CABLE	1
4		EL-3600000-04	ENCODER CABLE	1
5		EL-3600000-05	COMMUNICATION CABLE	1
6		EL-3600000-06	AIR RELAY	16
7		EL-3600000-07	MOTOR CABLE	1
8		EL-3600000-08	SENSOR CABLE	1
9		EL-3600000-09	220V PLC RELAY	1
10		EL-3600000-10	24V PLC RELAY	1
11		EL-3600000-11	GROUND PLC RELAY	1
12		EL-3600000-12	FAN	2
13		EL-3600000-13	POWER SOURCE 24V	1
14		EL-3600000-14	POWER SOURCE 48V	2
15		EL-3600000-15	220V SOCKET	1
16		EL-3600000-16	CIRCUIT BREAKER	2
17		EL-3600000-17	PLC RELAY	4
18		EL-3600000-18	TENSION DRIVE	1
19		EL-3600000-19	ROLLER DRIVE	1
20		EL-3600000-20	REAR MOTOR DRIVE	1
21		EL-3600000-21	FRONT ENGINE DRIVE	1
22		EL-3600000-22	EDGE CONTROL DRIVE	1
23		BH7923-15-023	CABLE CANNEL	2
24		BH7923-15-024	PANEL SHEET	1
25		BH7923-15-025	CABLE CANNEL	2
26		BH7923-15-026	CABLE CANNEL	2
27		BH7923-15-027	ELECTRICAL PANEL	1
28		627AB221-DC1500	MAIN MOTOR SET	1

16. ACCESSORY



No.	Note	Parts No.	Description	Qty
1		BH-7923-18-001	FABRIC GUARD (20mm)	1
2		BH-7923-18-002	FABRIC GUARD (25mm)	1
3		BH-7923-18-003	FABRIC GUARD (28mm)	1

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