

CARE LABEL ATTACHING AUTOMAT JTR-LK1900BN/CLA SERIES

PARTS LIST



No.JTR000
LK1900BNCLA-SP

HOW TO MAKE USE OF THIS PARTS LIST

1. Explanation of codes

- 1) "*" mark means this part is consumption part.
- 2) "#01 " refer to "Note" explanation at bottom of page.
- 3) "☆" mark..... means this part is replaced from Juki Original part to Jtron Original part.

2. Codes on the "Qty" column

- Each numeral indicates the number of parts required.
- "0.1" and "2.5" indicate the length (in meters) of the respective parts.

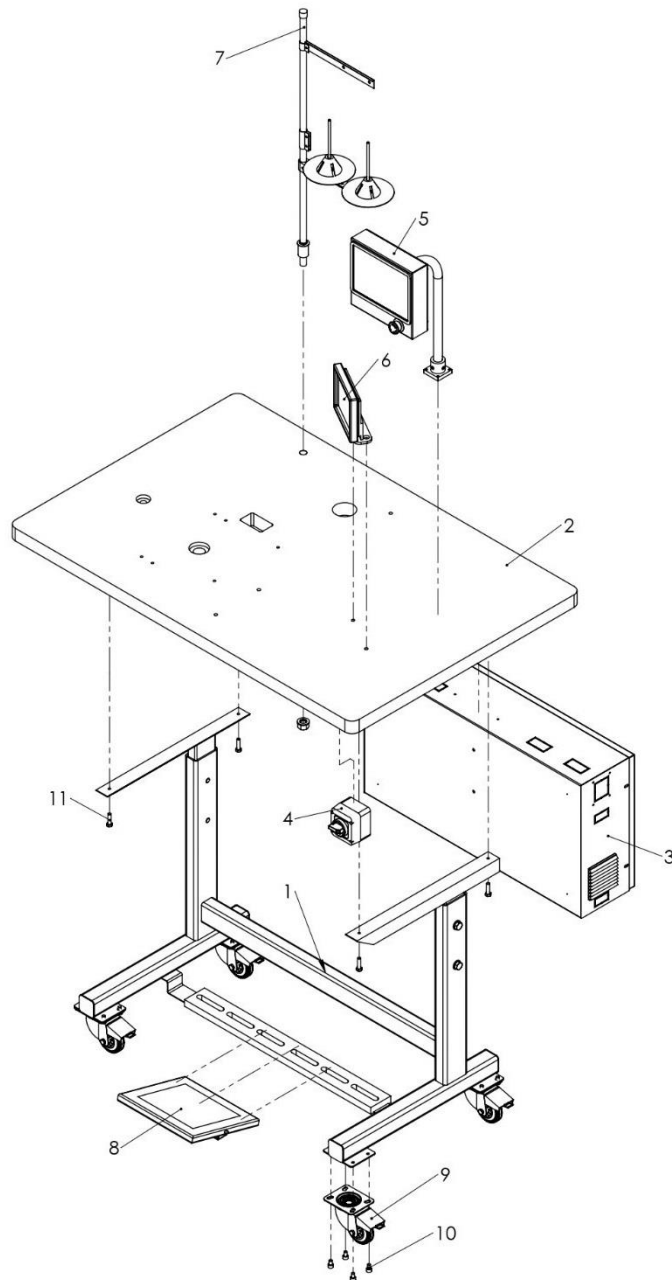
3. Parentheses mean that the corresponding part is a subpart that constructs an assembly part.

4. Dotted lines on the Figures indicate assembly parts.

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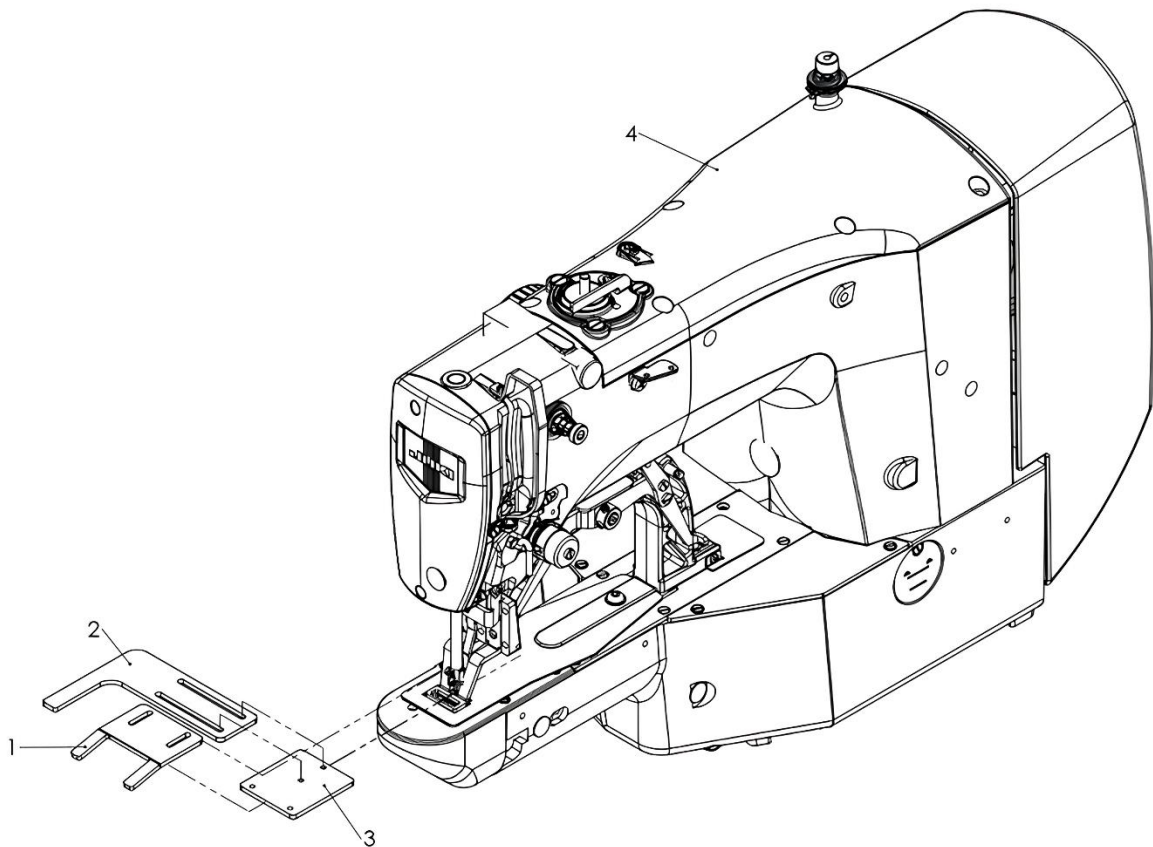
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1. CHASSIS GROUP



No.	Note	Parts No.	Description	Qty
1		LK1900BNCLA-01-001	MAIN CONNECTION	1
2		LK1900BNCLA-01-002	TABLE	1
3		LK1900BNCLA-01-003	PLC BOX GROUP	1
4		EL-0400000-02	MAIN SWITCH	1
5		LK1900BNCLA-01-005	PANEL GROUP	1
6		40191867	LK OPERATION BOX	1
7		40096354	THREAD STAND	1
8		LK1900BNCLA-01-008	PEDAL	1
9		LK1900BNCLA-01-009	CASTER	4
10		VD-1020812-TP	BOLT	16
11		VD-1020830-TP	BOLT	4

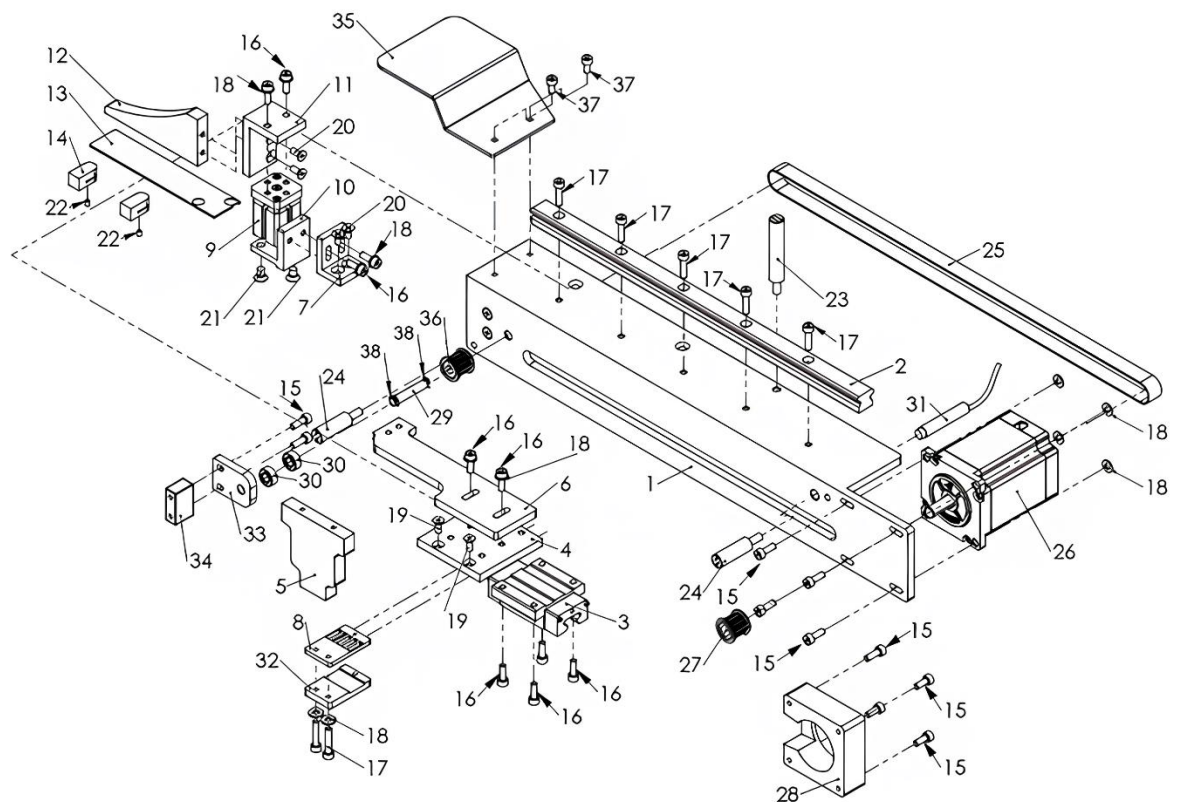
2.MACHINE GROUP



No.	Note	Parts No.	Description	Qty
1		LK1900BNCLA-02-001	K-STITCH ADJUSTER 1	1
2		LK1900BNCLA-02-002	K-STITCH ADJUSTER 2	1
3		LK1900BNCLA-02-003	ADJUSTMENT BLOCK	1
4		LK-1900BN	MACHINE HEAD	1

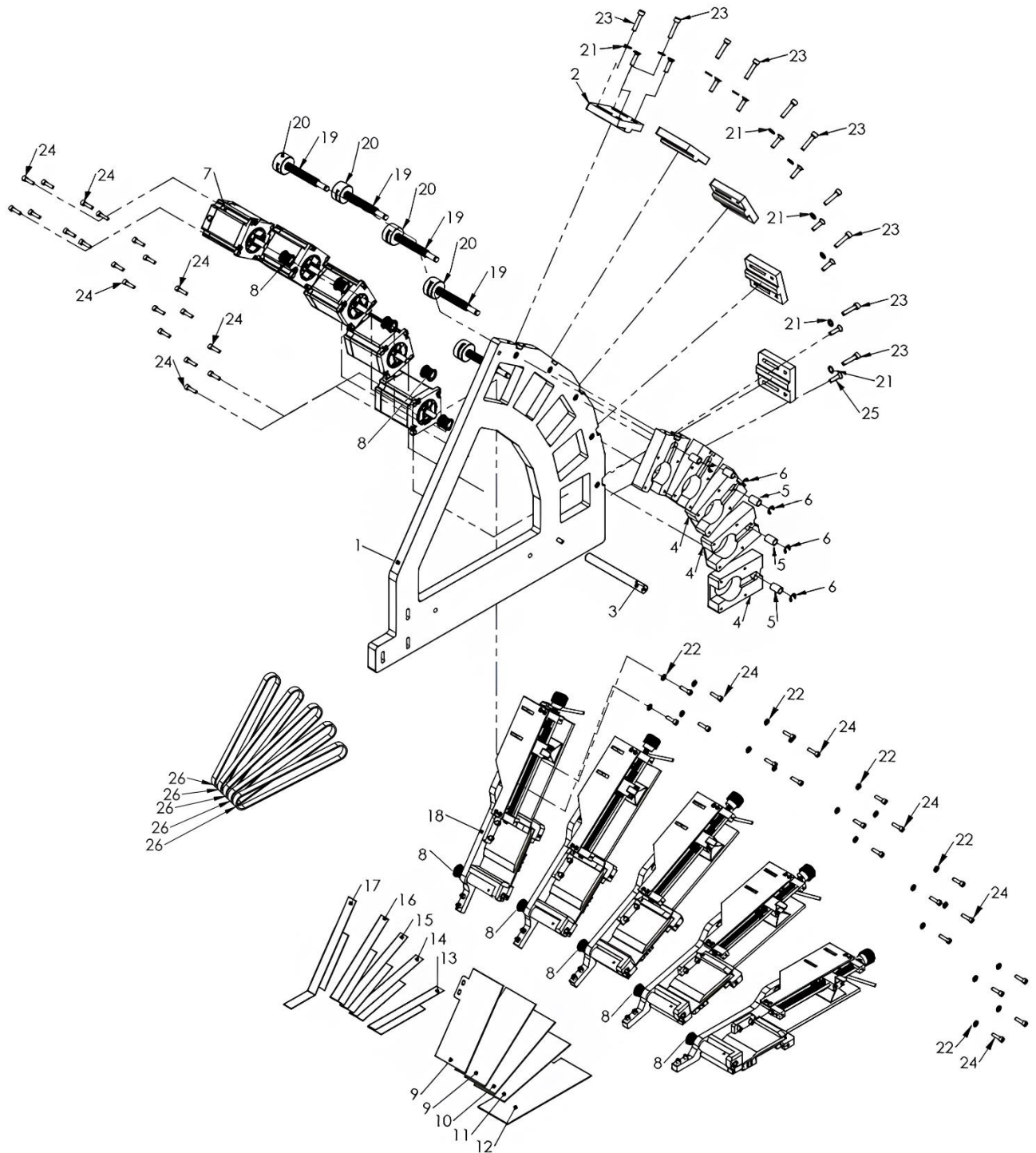
No.	Note	Parts No.	Description	Qty
1		SP-1110800-05	HORIZONTAL STABILIZATION GROUP	1
2		SP-1111000-05	VERTICAL STABILIZING GROUP	1
3		SP-1110300-05	LABEL STAND HOLDER	5
4		SP-1110090-05	FRAME CONNECTION-1	1
5		SP-1110150-05	FRAME CONNECTION -2	1
6		LK1900BNCLA-03-006	LABEL TABLE	5
7		LK1900BNCLA-03-007	STAND SHAFT	5
8		LK1900BNCLA-03-008	LABEL HOLDER	5
9		LK1900BNCLA-03-009	LABEL FEEDING ARM-1	5
10		LK1900BNCLA-03-010	LABEL FEEDING ARM -2	5
11		LK1900BNCLA-03-011	FEEDING GUIDE ARM	20
12		LK1900BNCLA-03-012	CONNECTION ARM-1	5
13		LK1900BNCLA-03-013	CONNECTION BLOCK	5
14		VD-1030802-TM	BOLT	10
15		VD-6040802-TP	BOLT	10
16		LK1900BNCLA-03-016	SQUEEZE-1	5
17		LK1900BNCLA-03-017	SQUEEZE-2	5
18		LK1900BNCLA-03-018	ALIGNMENT ROD-1	5
19		LK1900BNCLA-03-019	ALIGNMENT ROD-2	5
20		LK1900BNCLA-03-020	CONNECTION ARM-2	5
21		VD-80300505-TP	ADJUSTMENT BOLT	10
22		VD-6040602-TP	BOLT	10
23		LK1900BNCLA-03-023	EDGEBAND SUPPORT-1	2
24		LK1900BNCLA-03-024	T-SUPPORT	1
25		LK1900BNCLA-03-025	COVER GUARD	9
26		SP-0300000-01	EDGEBAND CONNECTION	9
27		SP-0200000-01	NUT	36
28		PL-ASD125-6	WASHER	19
29		PL-ASD125-8	WASHER	23
30		VD-1020816-TP	BOLT	23
31		VD-1020616-TP	BOLT	14
32		SM-6060000-SM	NUT	5
33		LK1900BNCLA-03-033	EDGEBAND SUPPORT-2	1
34		SP-1110210-05	SUPPORT	1
35		LK1900BNCLA-03-035	STABILIZER	2

4.CARRIER GROUP



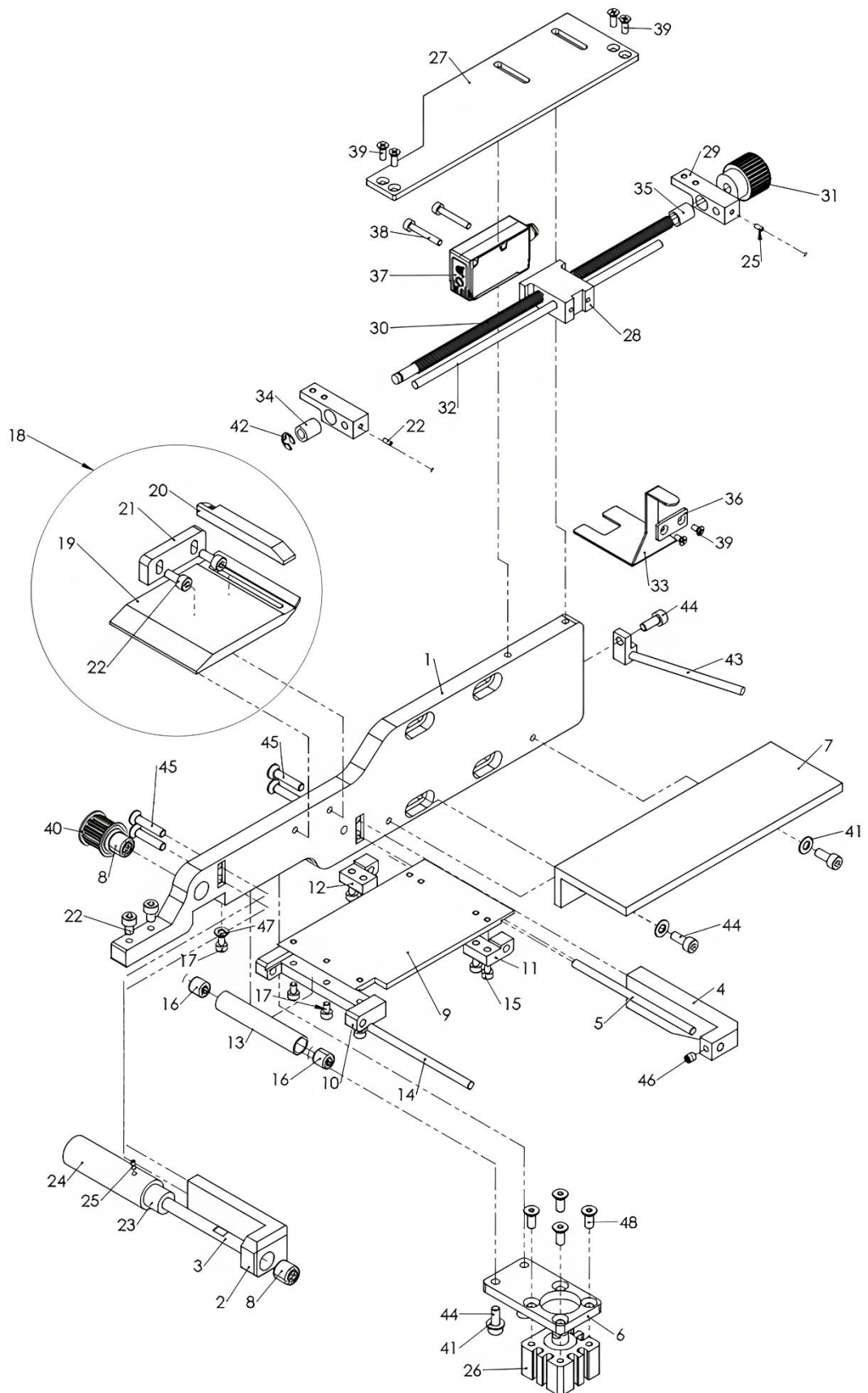
No.	Note	Parts No.	Description	Qty
1		LK1900BNCLA-04-001	MAIN FRAME	1
2		LK1900BNCLA-04-002	LINEAR SLIDER	1
3		LK1900BNCLA-04-003	GUIDEWAY	1
4		LK1900BNCLA-04-004	GUIDEWAY	1
5		LK1900BNCLA-04-005	TRIGGER BELT CONNECTION	1
6		LK1900BNCLA-04-006	CYLINDER CARRIER	1
7		LK1900BNCLA-04-007	CYLINDER HEIGHT ADJUSTMENT	1
8		LK1900BNCLA-04-008	TRIGGER BELT HOLDER-1	1
9		PN-0400000-13	KNIFE MOVEMENT CYLINDER	1
10		LK1900BNCLA-04-010	LABEL HOLDER CONNECTION-1	1
11		LK1900BNCLA-04-011	LABEL HOLDER CONNECTION -2	1
12		LK1900BNCLA-04-012	LABEL HOLDER	1
13		LK1900BNCLA-04-013	HOLDER PLATE	1
14		LK1900BNCLA-04-014	WIDTH ADHUSTER	2
15		VD-1020410-TP	BOLT	10
16		VD-1020412-TP	BOLT	10
17		VD-1020416-TP	BOLT	7
18		PL-0041001-0M	WASHER	10
19		VD-6020412-TM	BOLT	2
20		VD-6020410-TM	BOLT	4
21		VD-6020508-TM	BOLT	2
22		VD-8030402TP	SET SCREW	2
23		LK1900BNCLA-04-023	COVER CONNECTION-1	1
24		LK1900BNCLA-04-024	COVER CONNECTION -2	2
25		TZ-1000750	TRIGGER BELT	1
26		EL-0100000-02	STEP MOTOR	1
27		TK-1110610-0A	TRIGGER WHEEL	1
28		LK1900BNCLA-04-028	MOTOR COVER	1
29		LK1900BNCLA-04-029	BEARING SHAFT	1
30		RL-0100100-01	BEARING	2
31		EL-0600000-05	PROXIMITY SWITCH	1
32		LK1900BNCLA-04-032	TRIGGER BELT HOLDER- 2	1
33		LK1900BNCLA-04-033	BEARING BED	1
34		LK1900BNCLA-04-034	BRACKET	1
35		LK1900BNCLA-04-035	GUARD COVER	1
36		TK-1110810-0A	TRIGGER WHEEL	1
37		VD-6020408-TM	BOLT	2
38		SG-0390602-K0	RETAINING RING	2

5.LABEL FEEDING GROUP



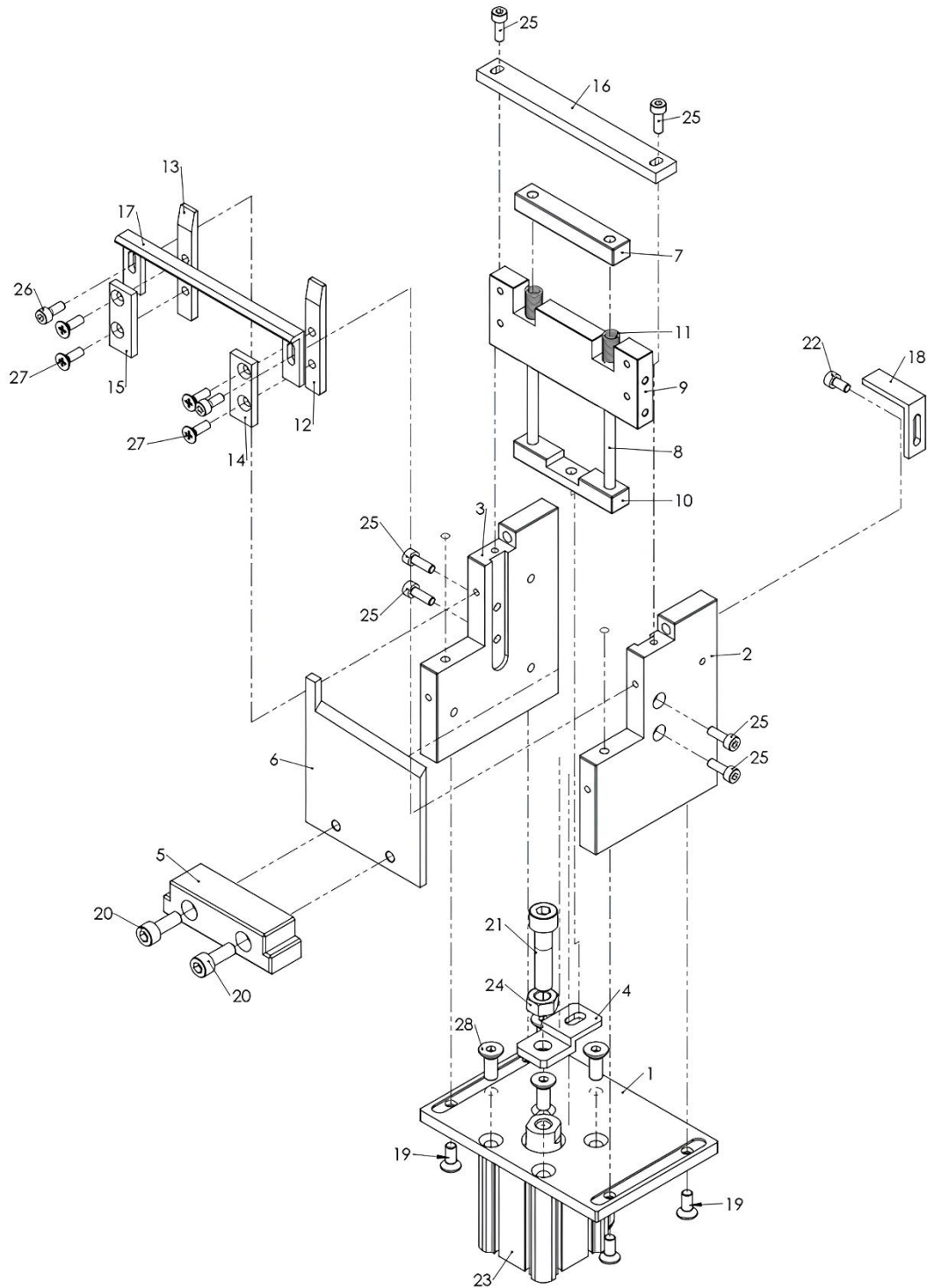
No.	Note	Parts No.	Description	Qty
1		LK1900BNCLA-05-001	MAIN FRAME	1
2		LK1900BNCLA-05-002	STEP MOTOR ADJUSTER	5
3		LK1900BNCLA-05-003	COVER CONNECTION	1
4		LK1900BNCLA-05-004	STEP MOTOR GUARD	5
5		LK1900BNCLA-05-005	BUSHING	5
6		SG-0001007-K0	RETAINING RING	5
7		EL-0100000-02	STEP MOTOR	5
8		TK-1110610-0A	TIMING WHEEL	10
9		LK1900BNCLA-05-009	LABEL SLIDER-1	2
10		LK1900BNCLA-05-010	LABEL SLIDER-2	1
11		LK1900BNCLA-05-011	LABEL SLIDER-3	1
12		LK1900BNCLA-05-012	LABEL SLIDER-4	1
13		LK1900BNCLA-05-013	LABEL SLIDER COVER-1	1
14		LK1900BNCLA-05-014	LABEL SLIDER COVER-2	1
15		LK1900BNCLA-05-015	LABEL SLIDER COVER-3	1
16		LK1900BNCLA-05-016	LABEL SLIDER COVER-4	1
17		LK1900BNCLA-05-017	LABEL SLIDER COVER-5	1
18		LK1900BNCLA-05-018	LABEL FEEDING LOWER ASM.	5
19		LK1900BNCLA-05-019	GEAR SHAFT	5
20		LK1900BNCLA-05-020	ADJUSTMENT KNOB	5
21		PL-0051001-0M	WASHER	10
22		PL-0041001-0M	WASHER	20
23		VD-1020525-TP	BOLT	10
24		VD-1020520-TP	BOLT	40
25		VD-6020416-TM	BOLT	10
26		TZ-1000400	TRIGGER BELT	5

6.LABEL FEEDING GUIDE GROUP



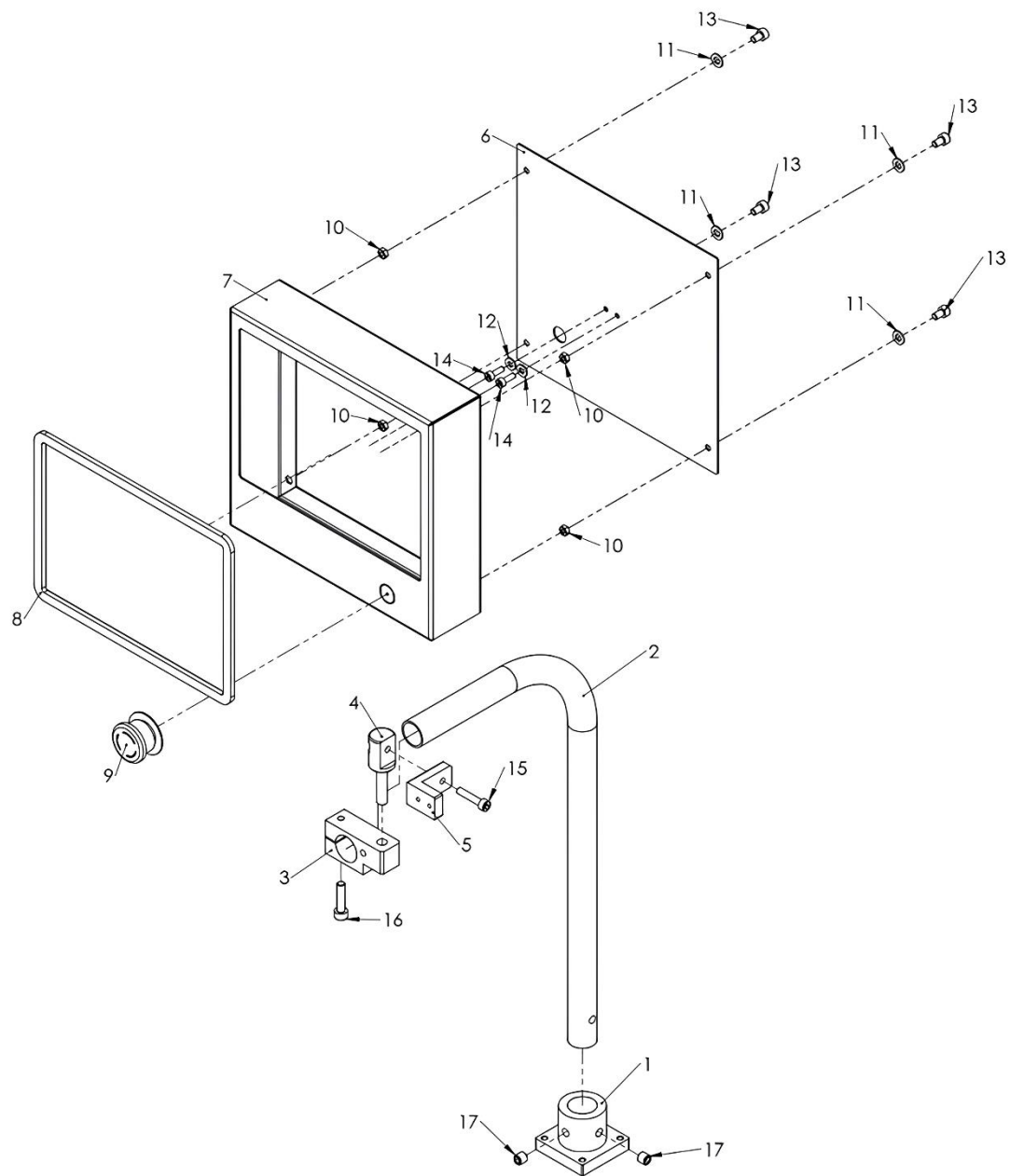
No.	Note	Parts No.	Description	Qty
1		LK1900BNCLA-06-001	MAIN FRAME	1
2		LK1900BNCLA-06-002	BEARING ARM	1
3		LK1900BNCLA-06-003	ROLLER SHAFT	1
4		LK1900BNCLA-06-004	PULLER SHAFT ARM	1
5		LK1900BNCLA-06-005	JOINT SHAFT	1
6		LK1900BNCLA-06-006	CYLINDER HOLDER	1
7		LK1900BNCLA-06-007	LABEL FEEDING	1
8		RL-0400000-03	BEARING	2
9		LK1900BNCLA-06-009	LOWER PLATE	1
10		LK1900BNCLA-06-010	HOLDER ARM	1
11		LK1900BNCLA-06-011	SHAFT HOLDER	1
12		LK1900BNCLA-06-012	SHAFT HOLDER	1
13		LK1900BNCLA-06-013	PULLER ROLLER	1
14		LK1900BNCLA-06-014	ROLLER SHAFT	1
15		VD-6030602-TP	BOLT	4
16		RL-0400000-02	BEARING	2
17		VD-6030502-TP	BOLT	3
18		LK1900BNCLA-06-018	PLEXY GROUP	1
19		LK1900BNCLA-06-019	PLEXY FRAME	1
20		LK1900BNCLA-06-020	CONNECTION BRACKET	1
21		LK1900BNCLA-06-021	PLEXY CONNECTION	1
22		VD-6040602-TP	BOLT	2
23		LK1900BNCLA-06-023	INNER RING	1
24		LK1900BNCLA-06-024	ROLLER COVERING	1
25		VD-8020502-TP	SET SCREW	1
26		PN-0411000-14	AIR CYLINDER	1
27		LK1900BNCLA-06-027	FRAME SHEET	1
28		LK1900BNCLA-06-028	SENSOR CARRIER	1
29		LK1900BNCLA-06-029	SHAFT GUIDE	2
30		LK1900BNCLA-06-030	SENSOR CARRIER SHAFT	1
31		LK1900BNCLA-06-031	ADJUSTMENT KOB	1
32		LK1900BNCLA-06-032	SENSOR ALIGNMENT SHAFT	1
33		LK1900BNCLA-06-033	SENSOR ADJUSTER BRACKET	1
34		LK1900BNCLA-06-034	BUSHING-1	1
35		LK1900BNCLA-06-035	BUSHING-2	1
36		LK1900BNCLA-06-036	STABILIZER	1
37		EL-0600000-04	CONSTRAINT SENSOR	1
38		VD-6032002-TP	BOLT	2
39		VD-1030801-TR	BOLT	4
40		TK-1110610-0A	TRIGGER WHEEL	1
41		PL-0430800-KM	WASHER	4
42		SG-0390602-K0	RETAINING RING	1
43		LK1900BNCLA-06-043	LABEL FEED ROD	1
44		VD-6041002-TP	BOLT	5
45		VD-1042002-TM	BOLT	4
46		VD-8040502-TP	SET SCREW	1
47		PL-0320500-KM	WASHER	1
48		VD-1041002-TM	BOLT	4

7.KNIFE GROUP



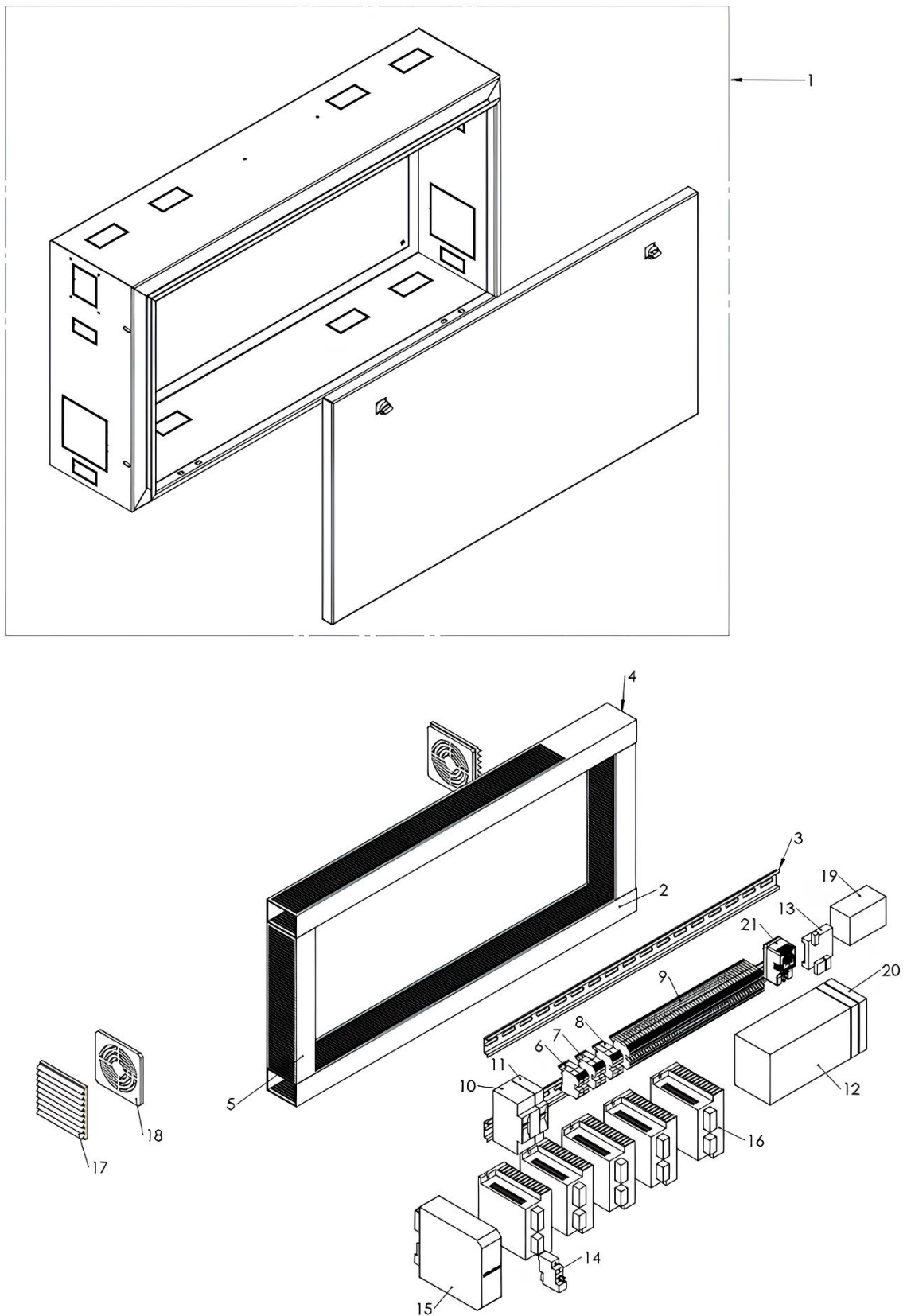
No.	Note	Parts No.	Description	Qty
1		LK1900BNCLA-07-001	LOWER PLATE	1
2		LK1900BNCLA-07-002	MAIN PLATE RIGHT	1
3		LK1900BNCLA-07-003	MAIN PLATE LEFT	1
4		LK1900BNCLA-07-004	SPRING HOLDER	1
5		LK1900BNCLA-07-005	PRESSER TRANSACTION BLOCK	1
6		LK1900BNCLA-07-006	LOWER KNIFE	1
7		LK1900BNCLA-07-007	LABEL PRESSER	1
8		LK1900BNCLA-07-008	PRESSER SHAFT	2
9		LK1900BNCLA-07-009	LABEL PRESSER FRAME	1
10		LK1900BNCLA-07-010	LABEL PRESSER TRANSACTOR	1
11		LK1900BNCLA-07-011	PRESSER SPRING	2
12		LK1900BNCLA-07-012	RIGHT KNIFE ALIGNER	1
13		LK1900BNCLA-07-013	LEFT KNIFE ALIGNER	1
14		LK1900BNCLA-07-014	RIGHT KNIFE SUPPORT	1
15		LK1900BNCLA-07-015	LEFT KNIFE SUPPORT	1
16		LK1900BNCLA-07-016	UPPER KNIFE	1
17		LK1900BNCLA-07-017	LABEL ALIGHNER	1
18		LK1900BNCLA-07-018	FEEDING SUPPORT	1
19		VD-1051202-TM	BOLT	4
20		VD-6061602-TP	BOLT	2
21		VD-6083502-TP	BOLT	1
22		VD-6040802-TP	BOLT	1
23		PN-0400000-15	AIR CYLINDER	1
24		SM-6080000-SM	NUT	1
25		VD-6041202-TP	BOLT	6
26		VD-6041002-TP	BOLT	2
27		VD-1041201-TR	BOLT	4
28		VD-1061602-TM	BOLT	4

8. PANEL GROUP



No.	Note	Parts No.	Description	Qty
1		LK1900BNCLA-08-001	PANEL STABILIZER	1
2		LK1900BNCLA-08-002	HOLDER PIPE	1
3		LK1900BNCLA-08-003	PANEL ADJUSTER	1
4		LK1900BNCLA-08-004	CONNECTION BRACKET	1
5		LK1900BNCLA-08-005	PIPE CONNECTION BRACKET	1
6		LK1900BNCLA-08-006	REAR COVER	1
7		LK1900BNCLA-08-007	FRONT PANEL	1
8		EL-0200000-01	TOUCH SCREEN	1
9		EL-0300000-01	EMERGENCY STOP BUTTON	1
10		SM-6040100-SM	NUT	4
11		PL-0051001-0M	WASHER	4
12		PL-0041001-0M	WASHER	2
13		VD-1020508-TP	BOLT	4
14		VD-1020512-TP	BOLT	2
15		VD-1020525-TP	BOLT	1
16		VD-1020625-TP	BOLT	1
17		VD-8080402-TP	SET SCREW	2

9. PLC BOX GROUP



No.	Note	Parts No.	Description	Qty
1		P76	BOX FRAME	1
2		EL-2000000-01	CABLE TUNNEL	1
3		EL-2100000-01	CABLE RAIL	2
4		EL-2000000-02	CABLE TUNNEL	1
5		EL-2000000-03	CABLE TUNNEL	2
6		EL-2200000-01	BROWN CLIP	2
7		EL-2200000-02	BLUE CLIP	2
8		EL-2200000-03	GREEN CLIP	2
9		EL-2200000-04	GRAY CLIP	55
10		EL-0900000-01	FUSE	1
11		EL-1000000-01	FUSE	1
12		EL-1100000-01	PLC	1
13		EL-0800000-01	CODER BOARD	1
14		EL-1900000-01	FAN CONTROL SWITCH	1
15		EL-1300000-01	POWER SOURCE	1
16		EL-0700000-01	DRIVER MODULE	5
17		EL-1800000-03	AIR VENTIL	2
18		EL-1800000-01	AIR FAN	2
19		EL-1200000-01	PLC MULTIPLIER	1
20		EL-1700000-02	PLC OUTPUT77	1
21		EL-1600000-08	THERMOSTAT RELAY	1

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