

Polo Shirt Placket Automat

JTR-DDL9000BPPA Series

PARTS LIST



HOW TO MAKE USE OF THIS PARTS LIST

1. Explanation of codes

- 1) "*" mark means this part is consumption part.
- 2) "#01 " refer to "Note" explanation at bottom of page.
- 3) "☆" means this part is replaced from Juki Original part to Jtron Original part.

2. Codes on the "Qty" column

- Each numeral indicates the number of parts required.
- "0.1" and "2.5" indicate the length (in meters) of the respective parts.

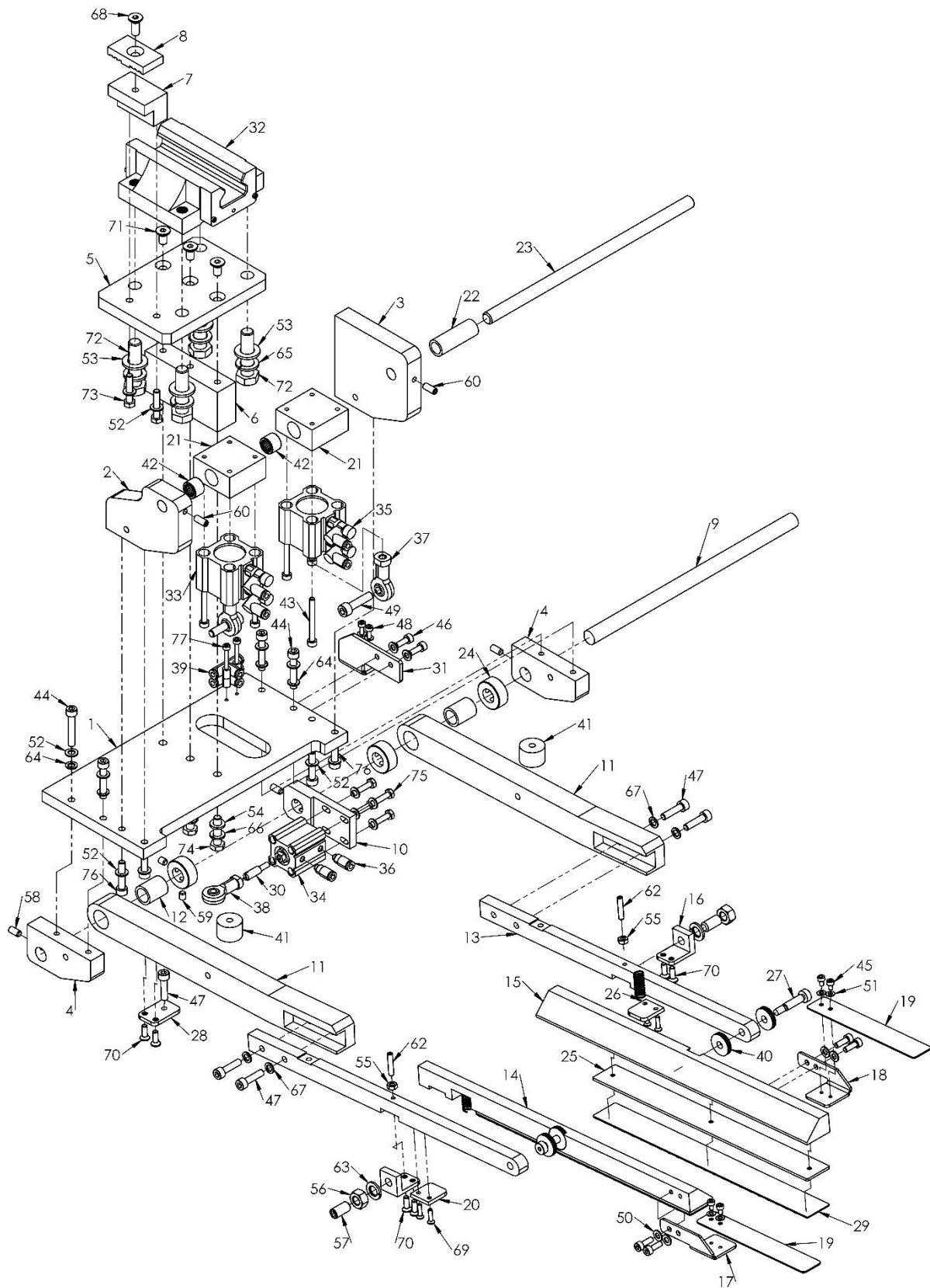
3. Parentheses mean that the corresponding part is a subpart that constructs an assembly part.

4. Dotted lines on the Figures indicate assembly parts.

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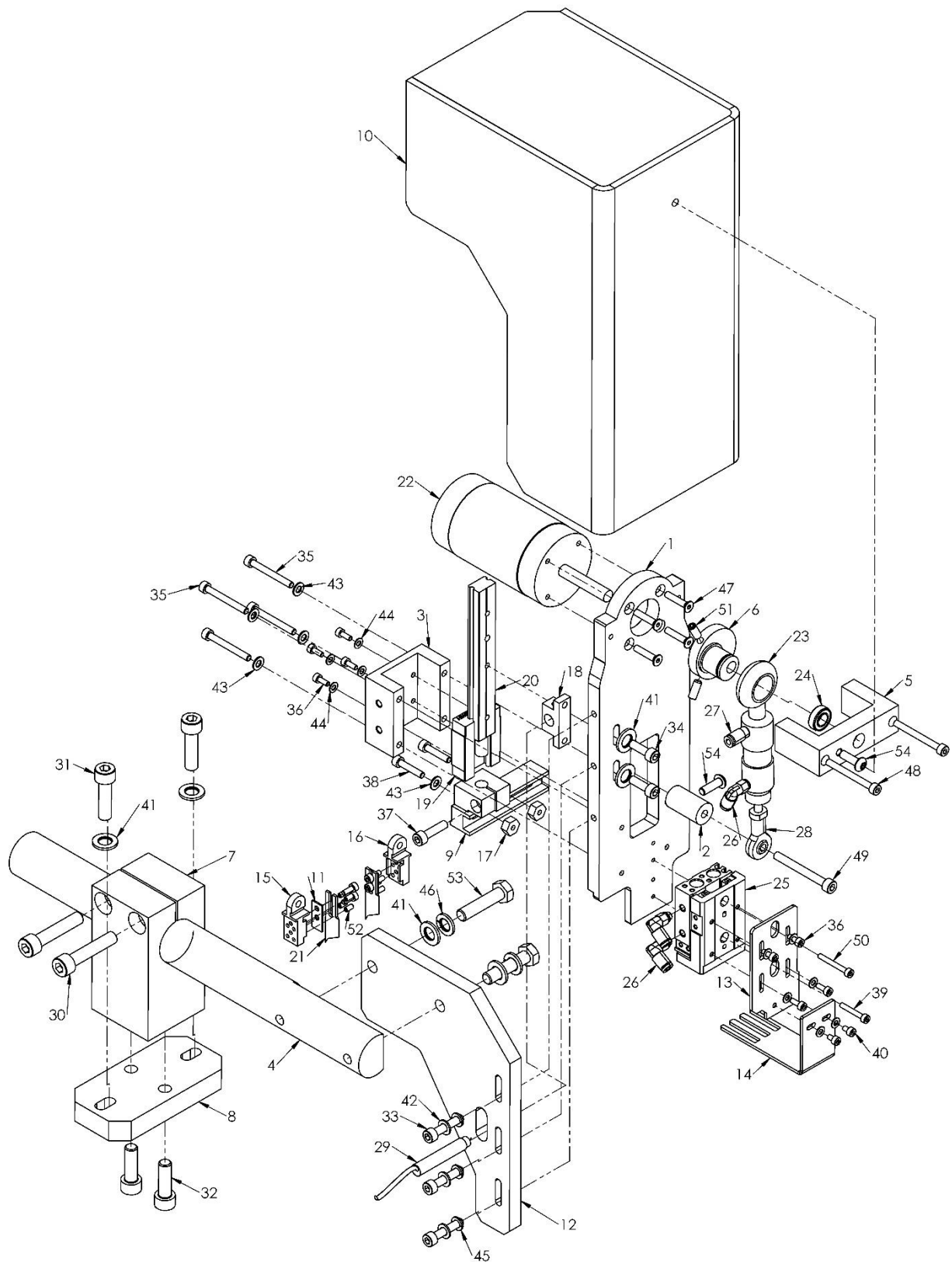
1.GUIDEWAY GROUP



#	NOTE	PART NUMBER	DESCRIPTION	QTY
1		DDL9000BPPA-01-001	LOWER PLATE	1
2		DDL9000BPPA-01-002	SHAFT CONNECTION	1
3		DDL9000BPPA-01-003	SHAFT CONNECTION	1
4		DDL9000BPPA-01-004	SHAFT CONNECTION	2
5		DDL9000BPPA-01-005	GUIDEWAY CONNECTION	1
6		DDL9000BPPA-01-006	GUIDEWAY CONNECTION	1
7		DDL9000BPPA-01-007	BELT HOLDER	1
8		DDL9000BPPA-01-008	BELT CONNECTION	1
9		DDL9000BPPA-01-009	MOVEMENT SHAFT	1
10		DDL9000BPPA-01-010	CYLINDERCONNECTION	1
11		DDL9000BPPA-01-011	ARM CONNECTION	2
12		DDL9000BPPA-01-012	BUSHING	2
13		DDL9000BPPA-01-013	CARRIER ARM HOLDER	2
14		DDL9000BPPA-01-014	CARRIER ARM	1
15		DDL9000BPPA-01-015	CARRIER ARM	1
16		DDL9000BPPA-01-016	ARM STABILIZER	2
17		DDL9000BPPA-01-017	BRACKET	1
18		DDL9000BPPA-01-018	BRACKET	1
19		DDL9000BPPA-01-019	FABRIC TRANSPORT SHEET	2
20		DDL9000BPPA-01-020	PRESSER SHEET	2
21		DDL9000BPPA-01-021	CYLINDER CONNECTION	2
22		DDL9000BPPA-01-022	BUSHING	1
23		DDL9000BPPA-01-023	CONNECTION SHAFT	1
24		DDL9000BPPA-01-024	ARM STABILIZER	3
25		DDL9000BPPA-01-025	CONNECTION SHEET	2
26		DDL9000BPPA-01-026	SPRING	2
27		DDL9000BPPA-01-027	SCREW	2
28		DDL9000BPPA-01-028	CONNECTION SHEET	1
29		DDL9000BPPA-01-029	RUBBER	2
30		DDL9000BPPA-01-030	CONNECTION PIN	1
31		OP-0100000-01	CABLE CANAL	1
32		LA-0300000-0D	LINEAR GUIDEWAY	1
33		PN-0400000-29	AIR CYLINDER	2
34		PN-0400000-10	AIR CYLINDER	1
35		PN-0700000-10	FITTING	4
36		PN-0600000-09	FITTING	2
37		PN-0500000-01	SPHERICAL JUNCTURE	2
38		PN-0500000-02	SPHERICAL JUNCTURE	1
39		PN-0600000-15	T CONNECTION	2
40		RL-0800000-01	BEARING	4
41		HR-1000000-05	SCREW	2
42		RL-0400000-02	BEARING	2
43		VD-6044002-TP-20	SCREW	6

44	VD-6053002-TP-22	SCREW	4
45	VD-6030502-TP	SCREW	4
46	VD-6041202-TP	SCREW	6
47	VD-6052002-TP	SCREW	5
48	VD-6030802-TP	SCREW	2
49	VD-6062502-TP	SCREW	2
50	PL-0430800-KM	WASHER	10
51	PL-0320500-KM	WASHER	6
52	PL-0531000-KM	WASHER	10
53	PL-1052000-KM	WASHER	4
54	PL-0641600-KM	WASHER	3
55	SM-6040000-SM	NUT	2
56	SM-6080000-SM	NUT	2
57	VD-8081602-TP	SCREW	2
58	VD-8051002-TP	SCREW	3
59	VD-8050602-TP	SCREW	3
60	VD-8051202-TP	SCREW	2
61	VD-8050502-TP	SCREW	4
62	VD-8042002-TP	SCREW	2
63	PL-ASD128-8	WASHER	2
64	PL-ASD128-5	WASHER	4
65	PL-ASD128-10	WASHER	4
66	PL-ASD128-6	WASHER	3
67	PL-ASD433-5	WASHER	4
68	VD-1061602-TM	SCREW	1
69	VD-1031202-TM	SCREW	4
70	VD-1041202-TM	SCREW	6
71	VD-1061202-TM	SCREW	3
72	VD-9104003-TR	BOLT	4
73	VD-9052503-TR	BOLT	2
74	VD-9062503-TR	BOLT	3
75	VD-9042003-TR	BOLT	4
76	VD-6052502-TM	SCREW	4
77	VD-6032502-TM	SCREW	2

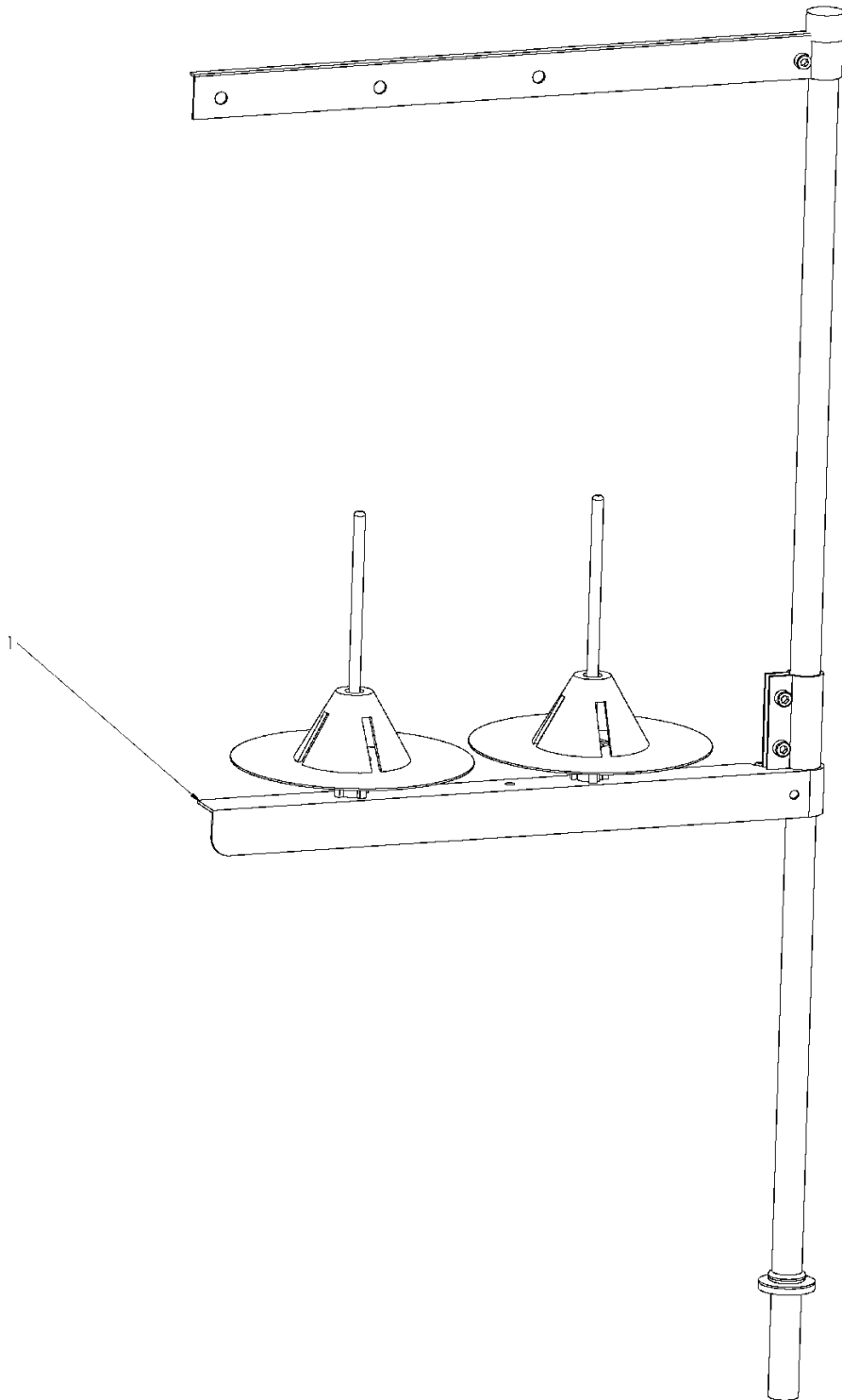
2.KNIFE GROUP



#	NOTE	PART NUMBER	DESCRIPTION	QTY
1		DDL9000BPPA-02-001	MAIN BLOCK	1
2		DDL9000BPPA-02-002	JUNCTURE CONNECTION	1
3		DDL9000BPPA-02-003	GUIDEWAY CONNECTION	1
4		DDL9000BPPA-02-004	CONNECTION SHAFT	1
5		DDL9000BPPA-02-005	PLEXY CONNECTION	1
6		DDL9000BPPA-02-006	ECCENTRIC	1
7		DDL9000BPPA-02-007	KNIFE GROUP CONNECTION	1
8		DDL9000BPPA-02-008	KNIFE GROUP CONNECTION	1
9		DDL9000BPPA-02-009	KNIFE CONNECTION	1
10		DDL9000BPPA-02-010	KNIFE PLEXY	1
11		DDL9000BPPA-02-011	NUT	2
12		DDL9000BPPA-02-012	KNIFE GROUP CONNECTION	1
13		DDL9000BPPA-02-013	KNIFE GROUP CONNECTION	1
14		DDL9000BPPA-02-014	BRACKET	1
15		DDL9000BPPA-02-015	KNIFE CONNECTION	1
16		DDL9000BPPA-02-016	KNIFE CONNECTION	1
17		DDL9000BPPA-02-017	NUT	2
18		DDL9000BPPA-02-018	SENSOR CONNECTION	1
19		LA-0500000-0D	GUIDEWAY	1
20		LR-15130130B	RAIL	1
21		HR-2000000-01-R	KNIFE	2
22		EL-0500000-03	SERVO MOTOR	1
23		PN-0400000-30	AIR CYLINDER	1
24		RL-0100000-14	BEARING	1
25		PN-0400000-31	AIR CYLINDER	1
26		PN-0600000-10	FITTING	3
27		PN-0600000-09	FITTING	1
28		PN-0500000-08	SPHERICAL JUNCTURE	1
29		EL-06000000-01	SENSOR	1
30		VD-6084002-TP-28	SCREW	2
31		VD-6083002-TP	SCREW	2
32		VD-6082502-TP	SCREW	2
33		VD-6052502-TP	SCREW	3
34		VD-6051602-TP	SCREW	2
35		VD-6044002-TP-20	SCREW	2
36		VD-6054502-TP	SCREW	1
37		VD-6043502-TP-20	SCREW	4
38		VD-6030802-TP	SCREW	12
39		VD-6052002-TP	SCREW	1
40		VD-6042002-TP	SCREW	2
41		VD-6032502-TM	SCREW	1
42		VD-6032002-TP	SCREW	1
43		VD-6030502-TP	SCREW	2
44		PL-0841600-KM	WASHER	6
45		PL-0430800-KM	WASHER	6

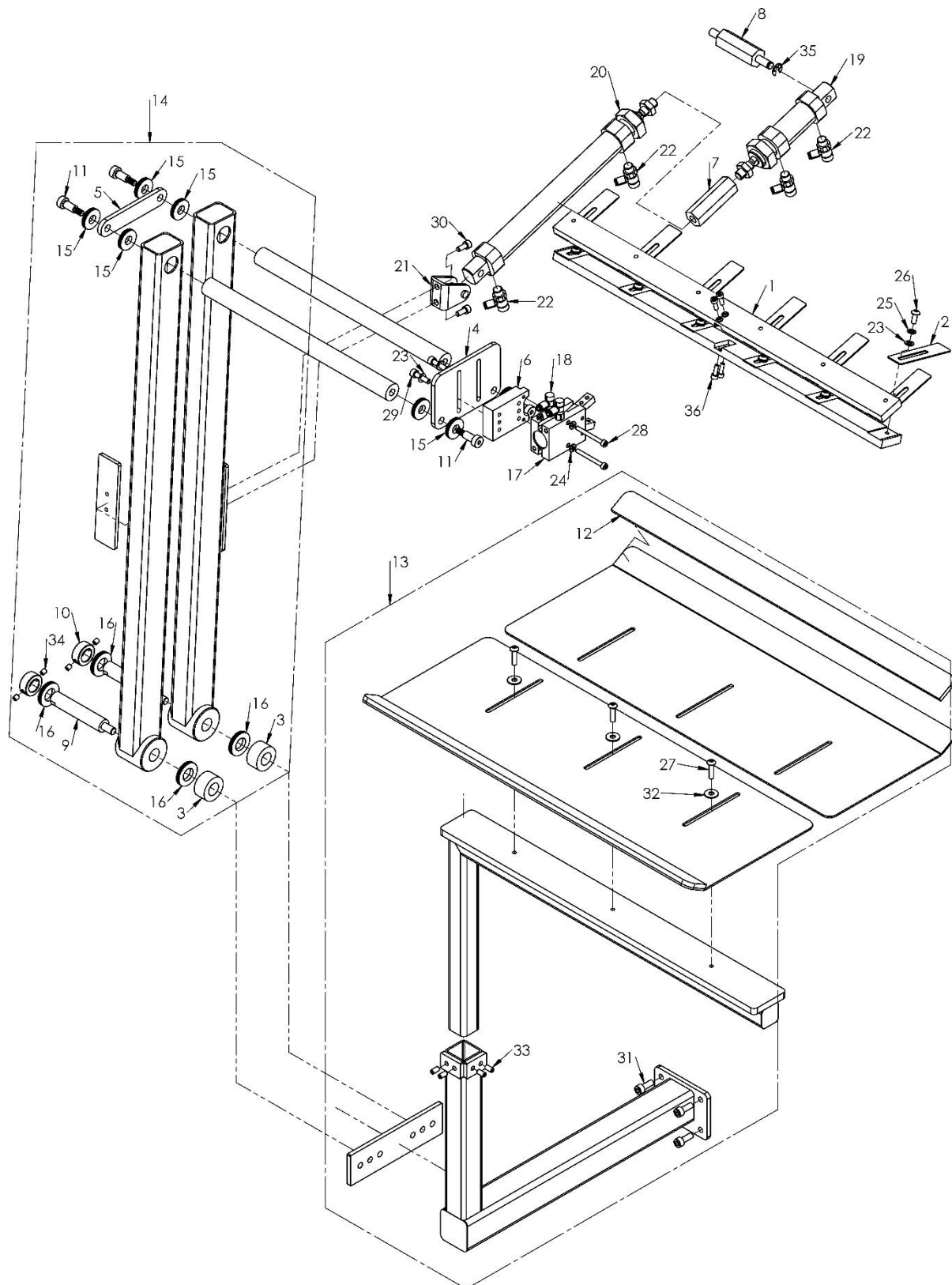
46	PL-0320500-KM	WASHER	10
47	PL-0531000-KM	WASHER	3
48	PL-ASD128-5	WASHER	3
49	PL-ASD128-8	WASHER	2
50	VD-1042002-TM	SCREW	4
51	VD-8051202-TP	SCREW	2
52	VD-8030602-TP	SCREW	8
53	VD-9083503-TR	BOLT	2
54	VD-3051602-TP	NUT	2

3.DOUBLE THREAD STAND



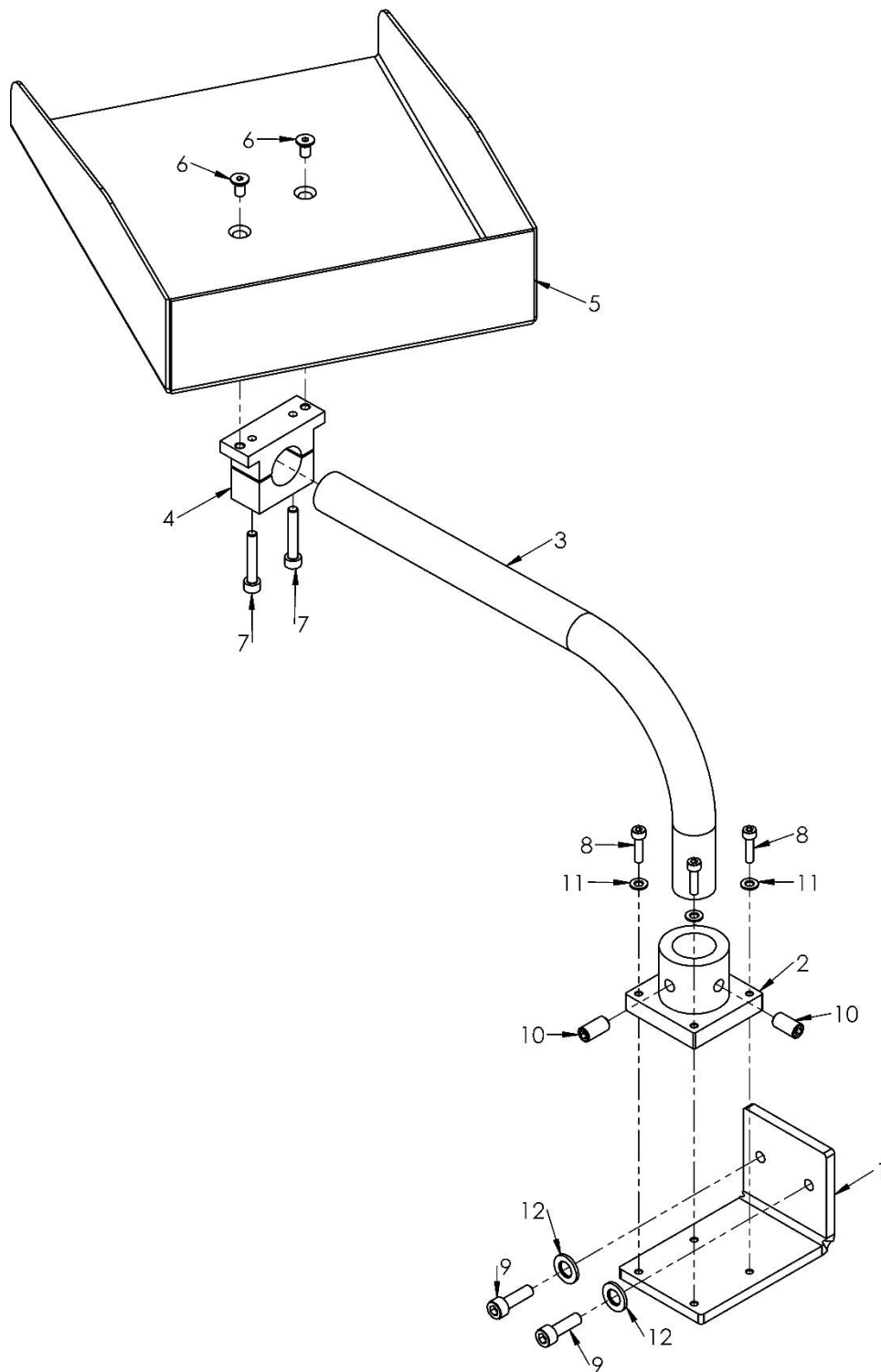
No.	Note	Parts No.	Description	Qty
1		40108402	THREAD STAND	1

4.STACKING GROUP



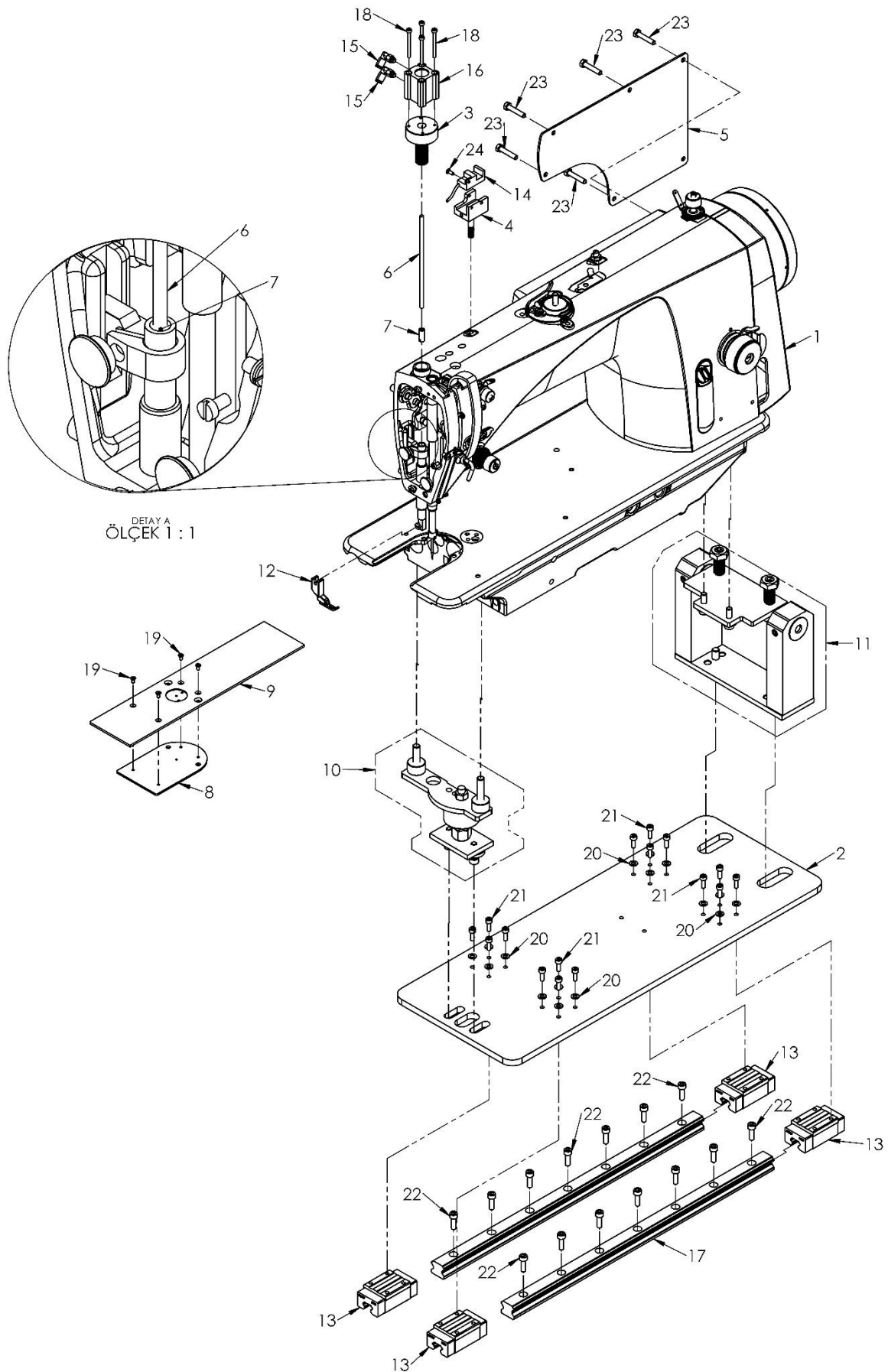
#	NOTE	PART NUMBER	DESCRIPTION	QTY
1		DDL9000BPPA-04-001	FABRIC HOLDER	2
2		DDL9000BPPA-04-002	FABRIC HOLDER	12
3		DDL9000BPPA-04-003	ARM BUSHING	2
4		DDL9000BPPA-04-004	CYLINDER CONNECTION	1
5		DDL9000BPPA-04-005	ARM CONNECTION	1
6		DDL9000BPPA-04-006	CYLINDER CONNECTION	1
7		DDL9000BPPA-04-007	INTER-CONNECTION	1
8		DDL9000BPPA-04-008	CYLINDER CONNECTION	1
9		DDL9000BPPA-04-009	CONNECTION SHAFT	2
10		DDL9000BPPA-04-010	STABILIZING RING	2
11		DDL9000BPPA-04-011	SCREW	4
12		DDL9000BPPA-04-012	STICKY MATERIAL	2
13		DDL9000BPPA-04-013	ARM 1	1
14		DDL9000BPPA-04-014	ARM 2	2
15		RL-0800000-02	BEARING	8
16		RL-0800000-03	BEARING	4
17		PN-0700000-42	BLOCK	1
18		PN-0700000-11	FITTING	2
19		PN-0400000-35	AIR CYLINDER	1
20		PN-0400000-34	AIR CYLINDER	1
21		PN-0500000-09	CYLINDER CONNECTION	1
22		PN-0700000-41	FITTING	4
23		PL-0531000-KM	WASHER	14
24		PL-0430800-KM	WASHER	2
25		PL-ASD128-5	WASHER	12
26		VD-3051202-TP	BOLT	12
27		VD-3052002-TP	BOLT	3
28		VD-6044002-TP	SCREW	2
29		VD-6052002-TP	SCREW	2
30		VD-6051202-TP	SCREW	2
31		VD-6061602-TP	SCREW	4
32		PL-0531003-KM	WASHER	3
33		VD-8051002-TP	SCREW	4
34		VD-8050602-TP	SCREW	4
35		SG-0560602-K0	RETAINING RING	1
36		VD-6041202-TM	SCREW	4

5.RACK GROUP



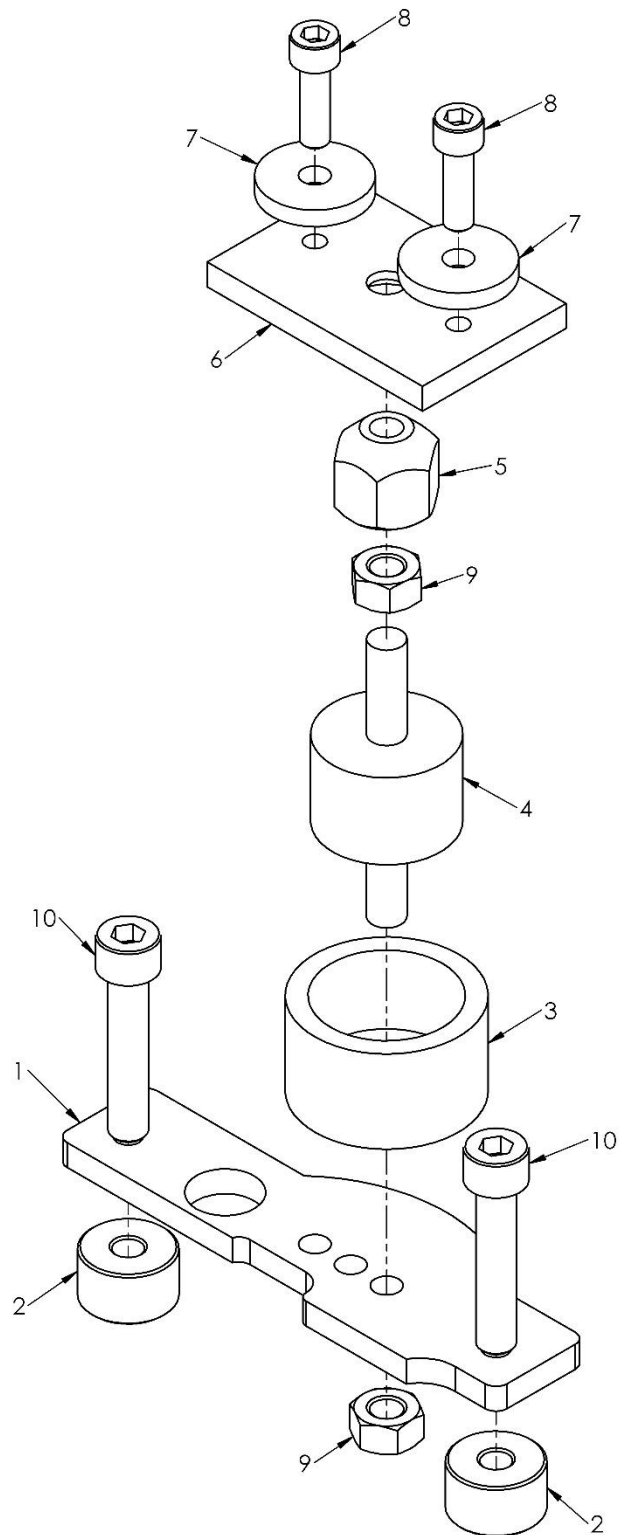
#	NOTE	PART NUMBER	DESCRIPTION	QTY
1		DDL9000BPPA-05-001	BRACKET	1
2		DDL9000BPPA-05-002	PANEL STABILIZER	1
3		DDL9000BPPA-05-003	PANEL PIPE	1
4		DDL9000BPPA-05-004	RACK CONNECTION	1
5		DDL9000BPPA-05-005	RACK	1
6		VD-1051002-TM	SCREW	2
7		VD-6053002-TP-22	SCREW	2
8		VD-6041602-TP	SCREW	4
9		VD-6062002-TP	SCREW	2
10		VD-8081602-TP	SCREW	2
11		PL-0430800-KM	WASHER	4
12		PL-0841600-KM	WASHER	2

6.MACHINE HEAD GROUP



#	NOTE	PART NUMBER	DESCRIPTION	QTY
1		DDL9000BPPA-06-001	MACHINE HEAD	1
2		DDL9000BPPA-06-002	LOWER PLATE	1
3		DDL9000BPPA-06-003	CYLINDER CONNECTION	1
4		DDL9000BPPA-06-004	THREAD SENSOR HOLDER	1
5		DDL9000BPPA-06-005	SIDE COVER	1
6		DDL9000BPPA-06-006	PRSSER BAR	1
7		DDL9000BPPA-06-007	BUSHING	1
8		DDL9000BPPA-06-008	LOWER PLATE	1
9		DDL9000BPPA-06-009	UPPER PLATE	1
10		DDL9000BPPA-06-010	HEAD CONNECTION 1	1
11		DDL9000BPPA-06-011	HEAD CONNECTION 2	1
12		DDL9000BPPA-06-012	PRESSER FOOT	1
13		LA-0400000-0B	LINEAR GUIDEWAY	4
14		EL-0600000-03	THREAD SENSOR	1
15		PN-06-00000-10	FITTING	2
16		PN-0400000-10	AIR CYLINDER	1
17		LA-0200000-0A	LINEAR RAIL	2
18		VD-6033502-TM-20	SCREW	4
19		VD-1030602-TM	SCREW	4
20		PL-0430800-KM	WASHER	16
21		VD-6041202-TP	SCREW	16
22		VD-6051602-TP	SCREW	14
23		VD-9052503-TR	BOLT	6
24		VD-1030801-TR	BOLT	1

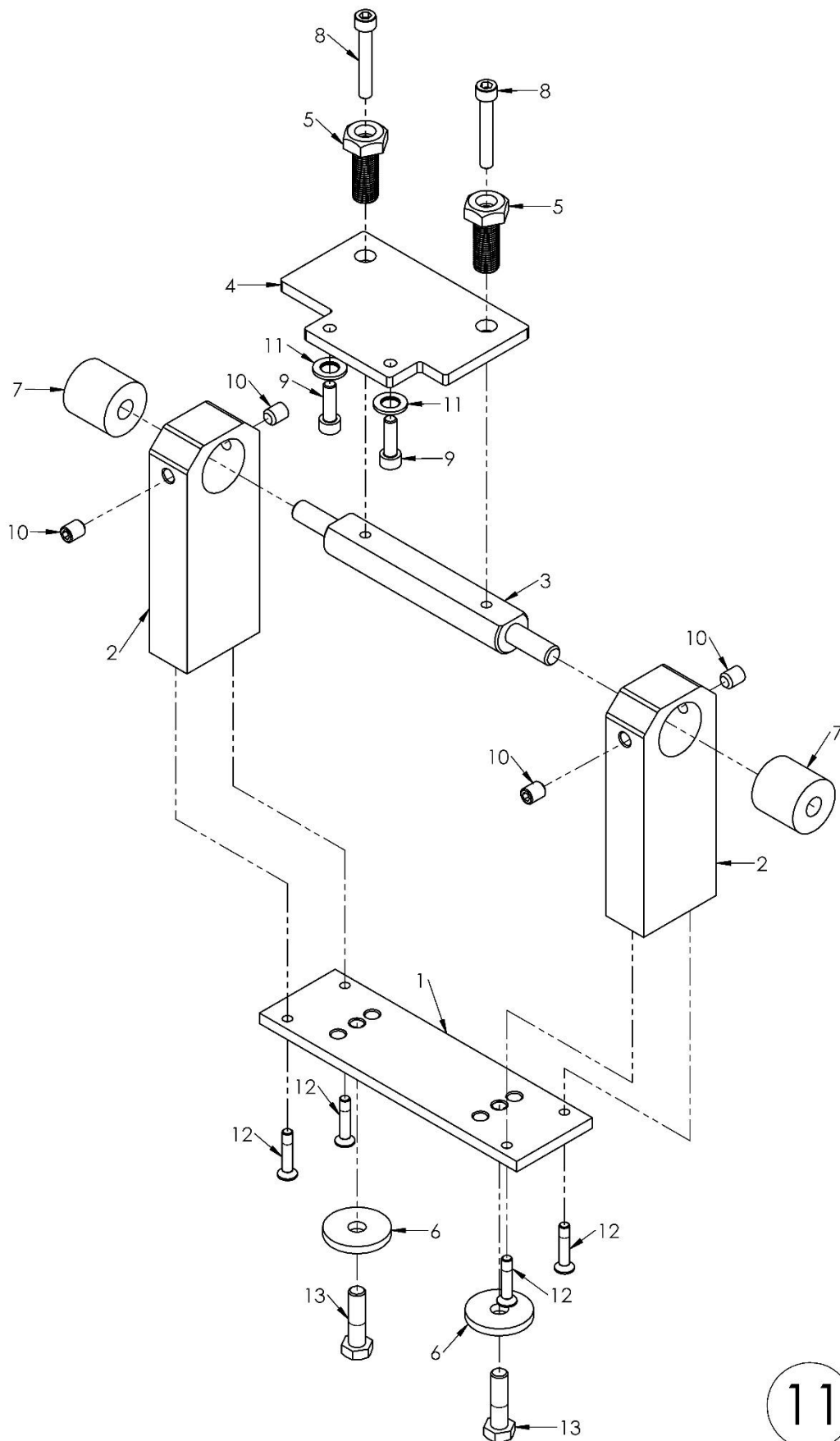
7. HEAD CONNECTION GROUP



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#	NOTE	PART NUMBER	DESCRIPTION	QTY
1		DDL9000BPPA-07-001	HEAD CHASSIS CONNECTION	1
2		DDL9000BPPA-07-002	LOWER SUPPORT	2
3		DDL9000BPPA-07-003	RUBBER BED	1
4		DDL9000BPPA-07-004	SCREW RUBBER	1
5		DDL9000BPPA-07-005	HEIGHT ADJUSTMENT	1
6		DDL9000BPPA-07-006	HEAD CONNECTION	1
7		DDL9000BPPA-07-007	WASHER	2
8		VD-6062002-TP	SCREW	2
9		SM-6080000-SM	NUT	2
10		VD-6084002-TP-28	SCREW	2

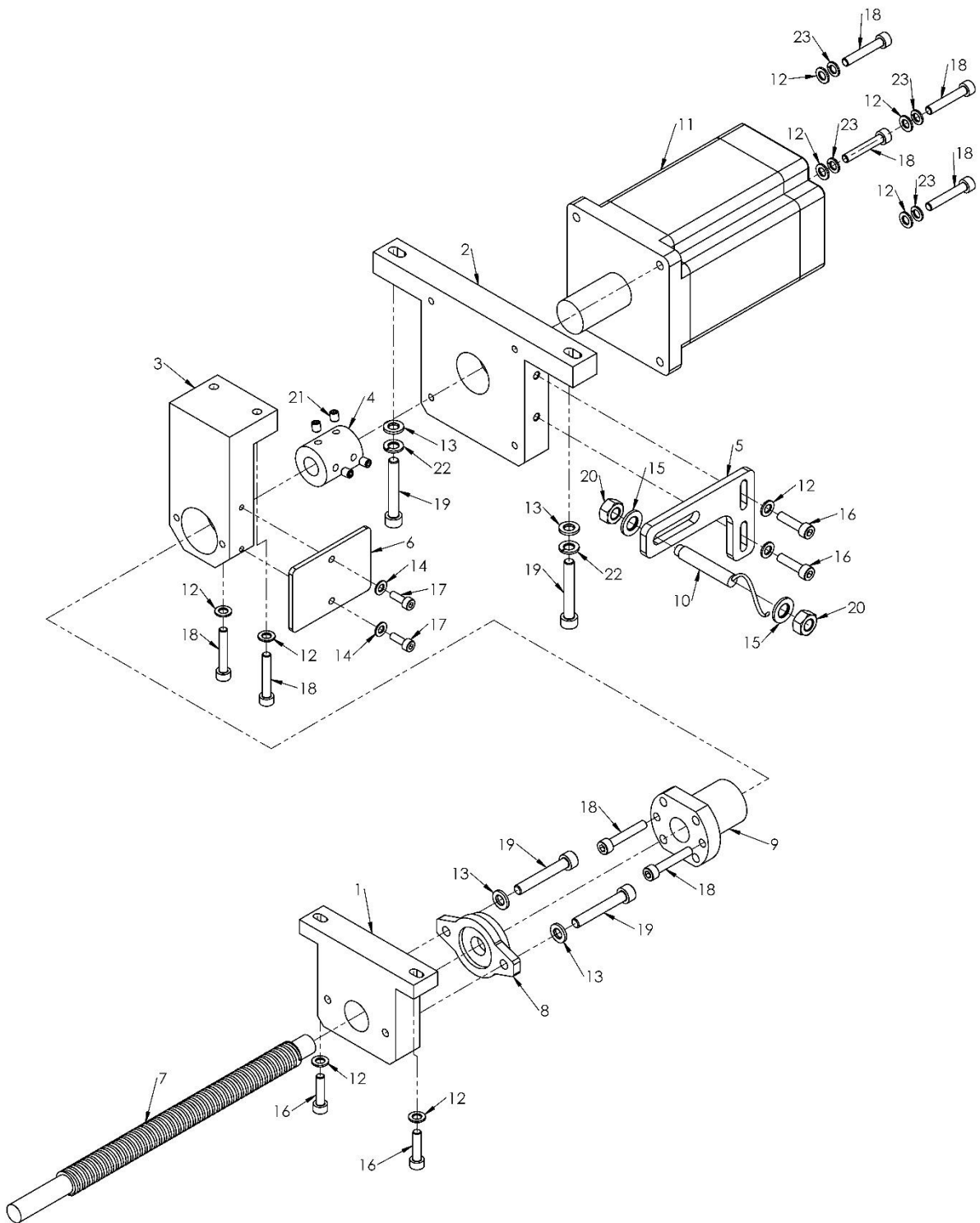
8. HEAD CONNECTION GROUP



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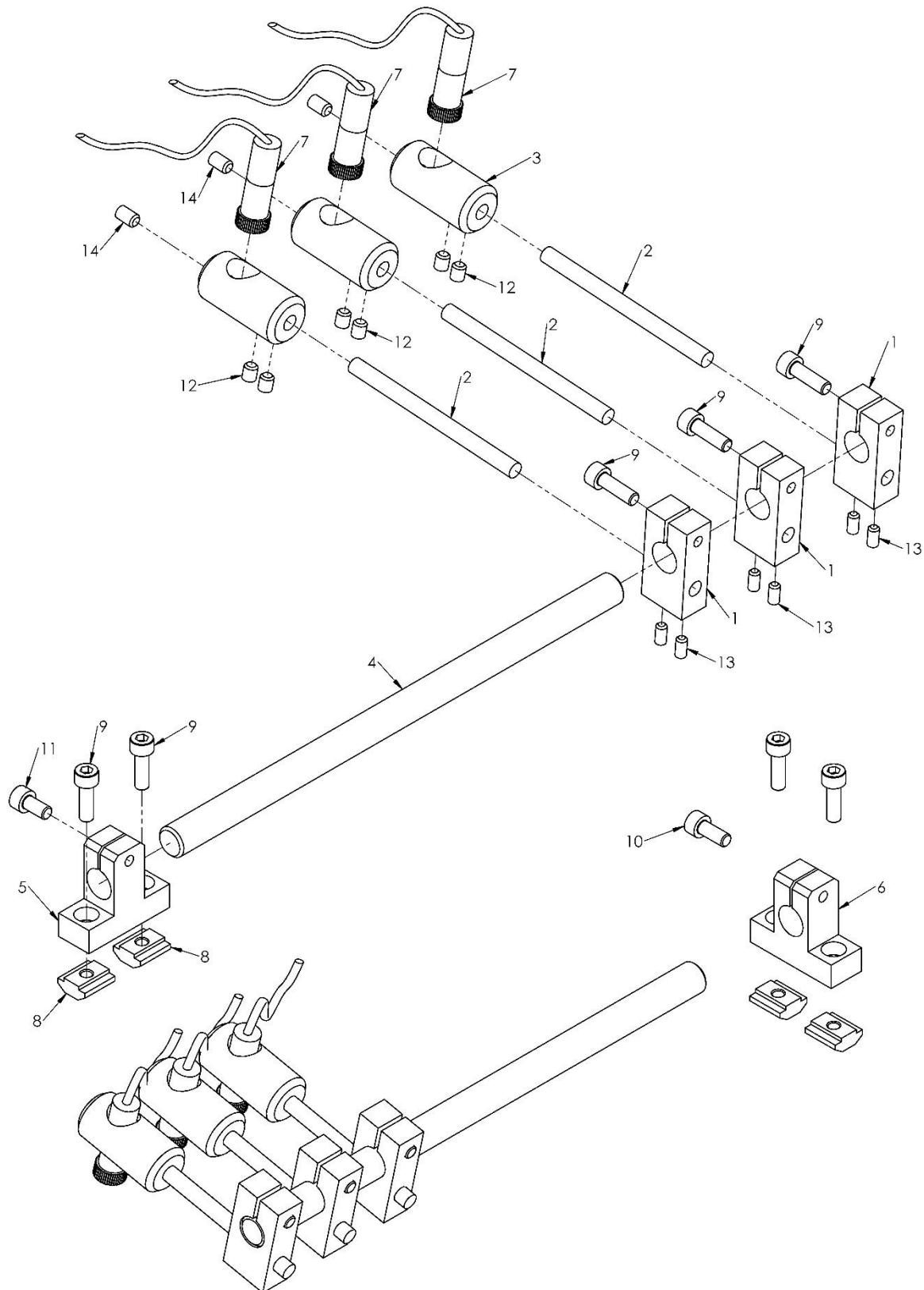
#	NOTE	PART NUMBER	DESCRIPTION	QTY
1		DDL9000BPPA-08-001	LOWER SHEET	1
2		DDL9000BPPA-08-002	BUSHING BED	2
3		DDL9000BPPA-08-003	BUSHING SHAFT	1
4		DDL9000BPPA-08-004	SHAFT CONNECTION SHEET	1
5		DDL9000BPPA-08-005	BOLT	2
6		DDL9000BPPA-08-006	WASHER	2
7		RL-0900000-01	BUSHING	2
8		VD-6064002-TP-24	SCREW	2
9		VD-6062002-TP	SCREW	2
10		VD-8081002-TP	SCREW	4
11		PL-0841600-KM	WASHER	2
12		VD-1052502-TM	SCREW	4
13		VD-9083003-TR	BOLT	2

9.HEAD MOTOR GROUP



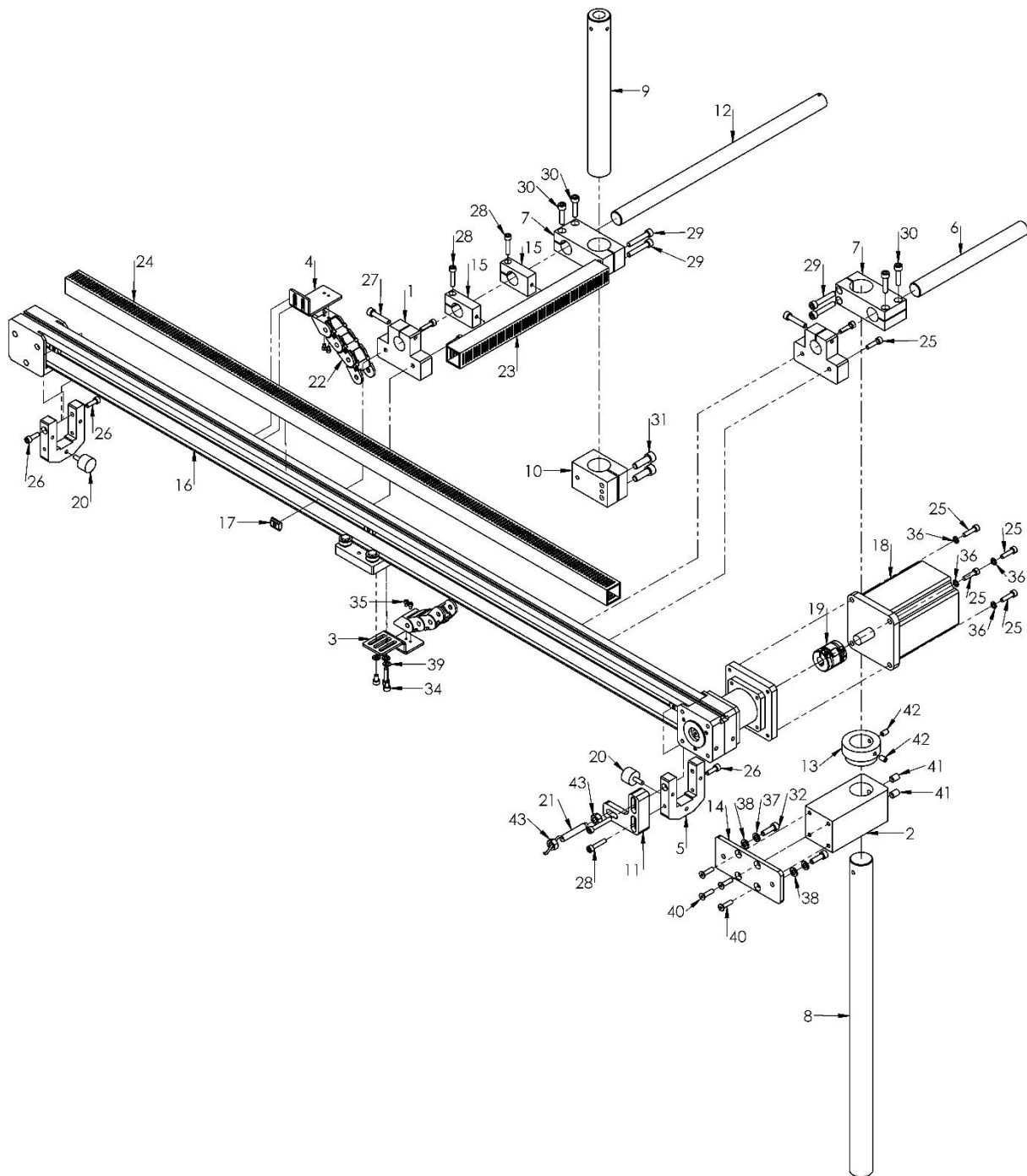
#	NOTE	PART NUMBER	DESCRIPTION	QTY
1		DDL9000BPPA-09-001	MAIN BLOCK	1
2		DDL9000BPPA-09-002	MOTOR CONNECTION BASE	1
3		DDL9000BPPA-09-003	BRACKET	1
4		DDL9000BPPA-09-004	LINEAR SHAFT CONNECTION	1
5		DDL9000BPPA-09-005	SENSOR CONNECTION RIGHT	1
6		DDL9000BPPA-09-006	SENSOR DETECTING SHEET	1
7		SC-01130230-01	LIEAR SHAFT	1
8		RL-0600000-01	BEARING BED	1
9		SF-0100000-01	NUT	1
10		EL-06000000-01	SENSOR	1
11		EL-0100000-08	STEP MOTOR	1
12		PL-0531000-KM	WASHER	10
13		PL-0641600-KM	WASHER	4
14		PL-0430800-KM	WASHER	2
15		PL-0841600-KM	WASHER	2
16		VD-6052002-TP	SCREW	4
17		VD-6041202-TP	SCREW	2
18		VD-6053002-TP-22	SCREW	8
19		VD-6064002-TP-24	SCREW	4
20		SM-6080000-SM	NUT	2
21		VD-8050602-TP	SCREW	4
22		PL-ASD128-6	WASHER	2
23		PL-ASD128-5	WASHER	4

10.LASER GROUP



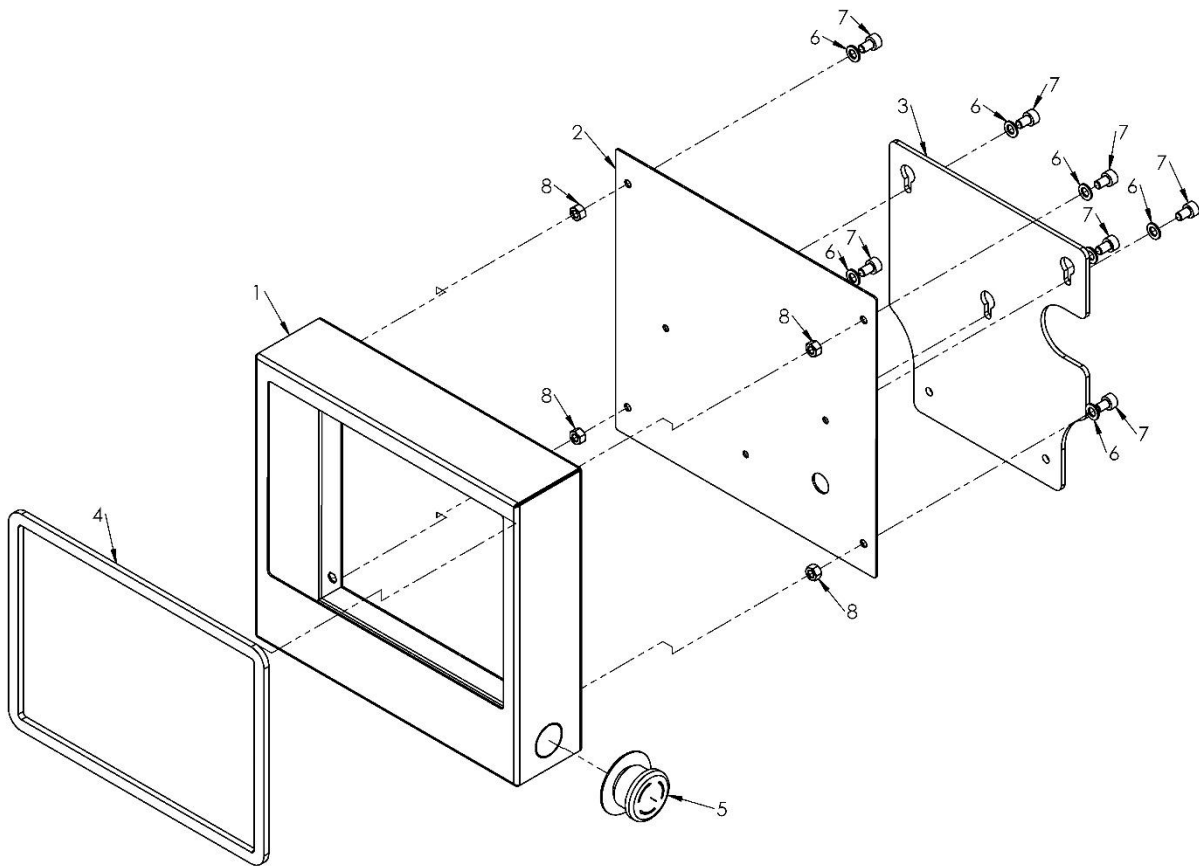
#	NOTE	PART NUMBER	DESCRIPTION	QTY
1		DDL9000BPPA-10-001	CONNECTION BRACKET	1
2		DDL9000BPPA-10-002	CONNECTION SHAFT	6
3		DDL9000BPPA-10-003	LAZERCONNECTION	6
4		DDL9000BPPA-10-004	LASER SYSTEM SHAFT	2
5		DDL9000BPPA-10-005	BRACKET	1
6		DDL9000BPPA-10-006	BRACKET	1
7		EL-0600000-02	LASER	6
8		SP-0600000-02	NUT	4
9		VD-6051602-TP	SCREW	10
10		VD-6051202-TP	SCREW	1
11		VD-6051002-TP	SCREW	1
12		VD-8050602-TP	SCREW	12
13		VD-8040802-TP	SCREW	12
14		VD-8050802-TP	SCREW	6

11. LINEAR MODULE GROUP



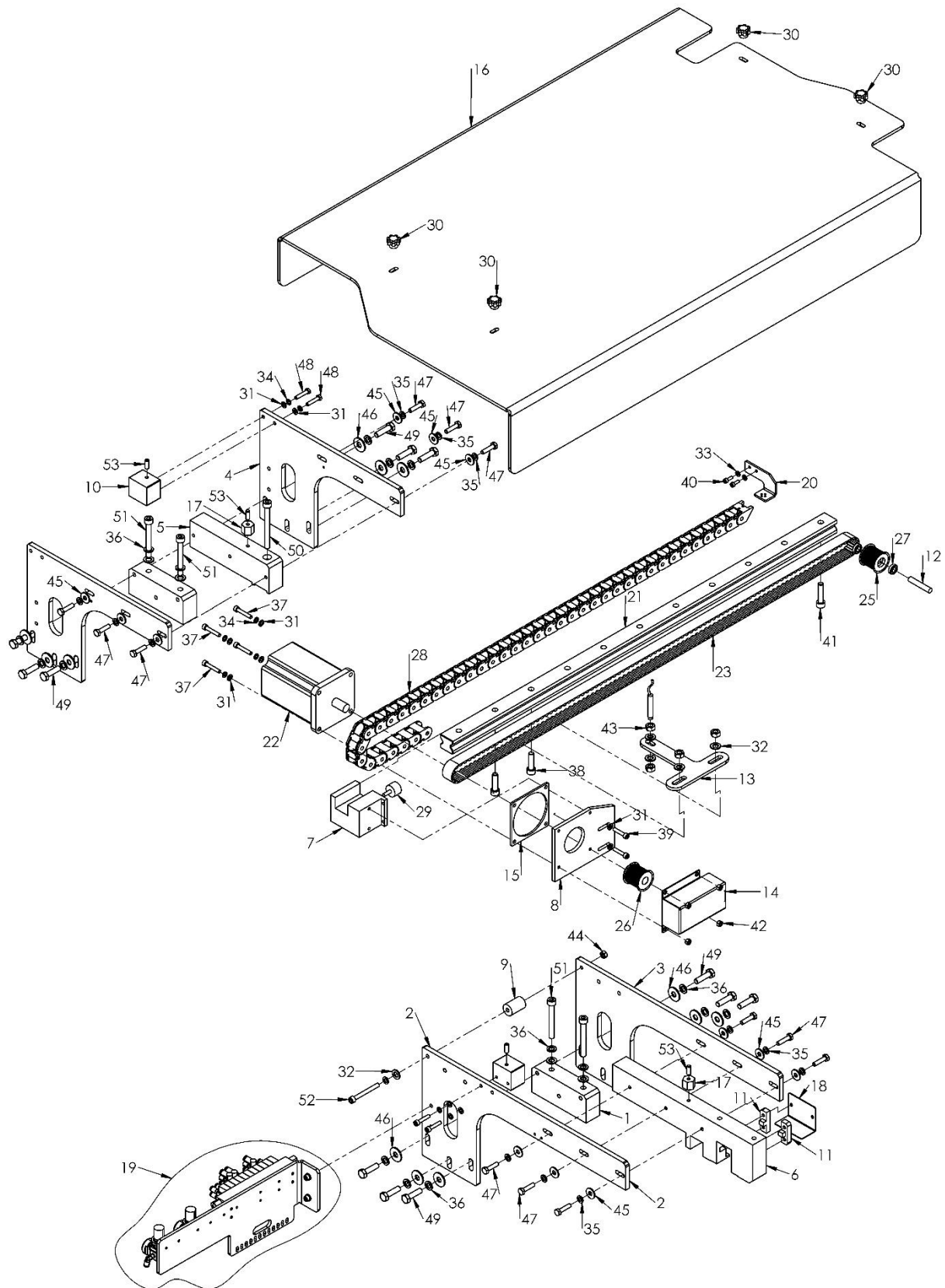
#	NOTE	PART NUMBER	DESCRIPTION	QTY
1		DDL9000BPPA-11-001	BRACKET	2
2		DDL9000BPPA-11-002	CONNECTION BLOCK	1
3		DDL9000BPPA-11-003	CABLE CANAL HOLDER	1
4		DDL9000BPPA-11-004	CABLE CANAL HOLDER	1
5		DDL9000BPPA-11-005	STOPPER	2
6		DDL9000BPPA-11-006	MODULE CONNECTION	1
7		DDL9000BPPA-11-007	BRACKET	2
8		DDL9000BPPA-11-008	MODULE CONNECTION	1
9		DDL9000BPPA-11-009	MODULE CONNECTION	1
10		DDL9000BPPA-11-010	BRACKET	1
11		DDL9000BPPA-11-011	SENSOR CONNECTION RIGHT	1
12		DDL9000BPPA-11-012	CONNECTION SHAFT	1
13		DDL9000BPPA-11-013	SDJUSTMENT RING	1
14		DDL9000BPPA-11-014	CONNECTION SHEET	1
15		DDL9000BPPA-11-015	BRACKET	2
16		LH-01001100-A	LINEAR MODULE	1
17		SP-0600000-02	NUT	12
18		EL-0100000-10	STEP MOTOR	1
19		HR-090000-03	COUPLING	1
20		HR-1000000-04	SCREW	2
21		EL-06000000-01	SENSOR	1
22		EL-2001000-02	CABLE CARRIER CHAIN	2
23		EL-2501000-01	CABLE CANAL	1
24		EL-2501000-02	CABLE CANAL	1
25		VD-6052002-TP	SCREW	9
26		VD-6051602-TP	SCREW	3
27		VD-6063002-TP	SCREW	2
28		VD-6052502-TP	SCREW	3
29		VD-6063502-TP-24	SCREW	4
30		VD-6062502-TP	SCREW	4
31		VD-6082502-TP	SCREW	2
32		VD-6062002-TP	SCREW	2
33		VD-6053502-TP-22	SCREW	1
34		VD-6050802-TP	SCREW	2
35		VD-6030502-TP	SCREW	4
36		PL-ASD128-5	WASHER	4
37		PL-ASD128-6	WASHER	2
38		PL-0641600-KM	WASHER	2
39		PL-0531000-KM	WASHER	3
40		VD-1052002-TM	SCREW	4
41		VD-8081202-TP	SCREW	2
42		VD-8061002-TP	SCREW	2
43		SM-6080000-SM	NUT	2

12. PANEL GROUP



#	NOTE	PART NUMBER	DESCRIPTION	QTY
1		DDL9000BPPA-12-001	PANEL FRAME	1
2		DDL9000BPPA-12-002	REAR COVER	1
3		DDL9000BPPA-12-003	MODEULE CONNECTION	1
4		EL-0200000-01	SCREEN	1
5		EL-0300000-01	EMERGENCY STOP	1
6		PL-0531000-KM	WASHER	7
7		VD-6050802-TP	SCREW	7
8		SM-6050000-SM	NUT	4

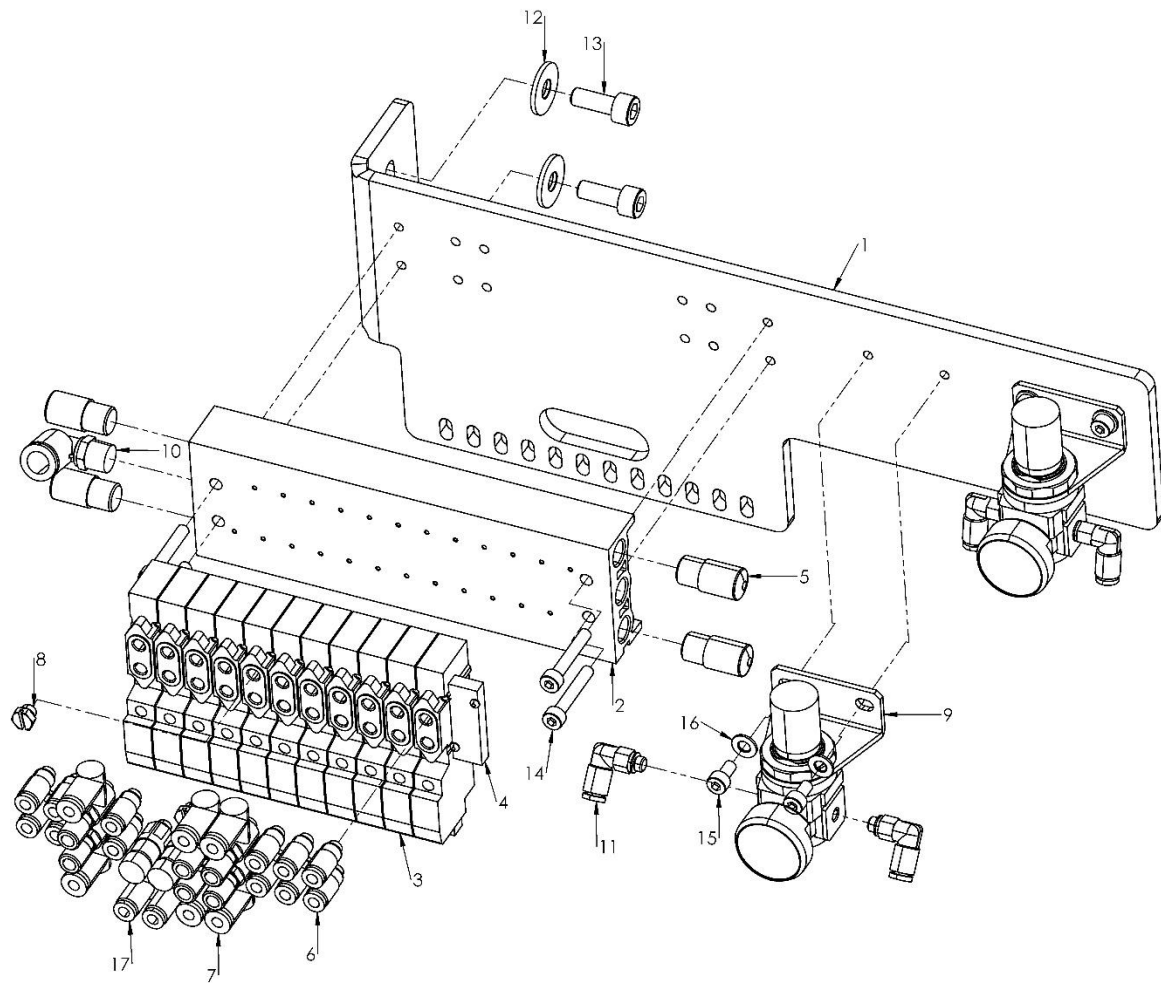
13. RAIL GROUP



#	NOTE	PART NUMBER	DESCRIPTION	QTY
1		DDL9000BPPA-13-001	ARM CONNECTION BLOCK	2
2		DDL9000BPPA-13-002	ARM	1
3		DDL9000BPPA-13-003	ARM	1
4		DDL9000BPPA-13-004	ARM	2
5		DDL9000BPPA-13-005	RAIL CONNECTION	1
6		DDL9000BPPA-13-006	RAIL CONNECTION	1
7		DDL9000BPPA-13-007	MOTOR CONNECTION BLOCK	1
8		DDL9000BPPA-13-008	MOTOR CONNECTION	1
9		DDL9000BPPA-13-009	ARM SUPPORT	1
10		DDL9000BPPA-13-010	PLEXI CONNECTION	2
11		DDL9000BPPA-13-011	SHAFT STABILIZER	2
12		DDL9000BPPA-13-012	GEAR SHAFT	1
13		DDL9000BPPA-13-013	SENSOR CONNECTION	1
14		DDL9000BPPA-13-014	WHEEL COVER	1
15		DDL9000BPPA-13-015	NUT	1
16		DDL9000BPPA-13-016	PLEXY	1
17		DDL9000BPPA-13-017	PLEXI CONNECTION	2
18		DDL9000BPPA-13-018	GEAR COVER	1
19		DDL9000BPPA-13-019	VALVE GROUP	1
20		OP-0100000-01	CABLE CANAL CONNECTION	1
21		LR-23130850-0D	LINEAR RAIL	1
22		EL-0100000-10	STEP MOTOR	1
23		TZ-1031850-20	TRIGGER BELT	1
24		EL-06000000-01	SENSOR	1
25		TK-0430820-29	TRIGGER BELT	1
26		TK-0431220-29	TRIGGER WHEEL	1
27		RL-0100000-14	BEARING	2
28		EL-2001000-01	CABLE CANAL	1
29		HR-1000000-04	SCREW	1
30		HR-0200000-04	BAKALITE	4
31		PL-0531000-KM	WASHER	10
32		PL-0841600-KM	WASHER	9
33		PL-0430800-KM	WASHER	2
34		PL-ASD128-5	WASHER	8
35		PL-ASD128-6	WASHER	13
36		PL-ASD128-8	WASHER	16
37		VD-6053002-TP-22	SCREW	4
38		VD-6083002-TP	SCREW	2
39		VD-6052502-TP	SCREW	4
40		VD-6041202-TP	SCREW	2
41		VD-6083502-TP	SCREW	1
42		SM-6050000-SM	NUT	4
43		SM-6080000-SM	NUT	4
44		SM-6060000-SM	NUT	1
45		PL-0641603-KM	WASHER	12

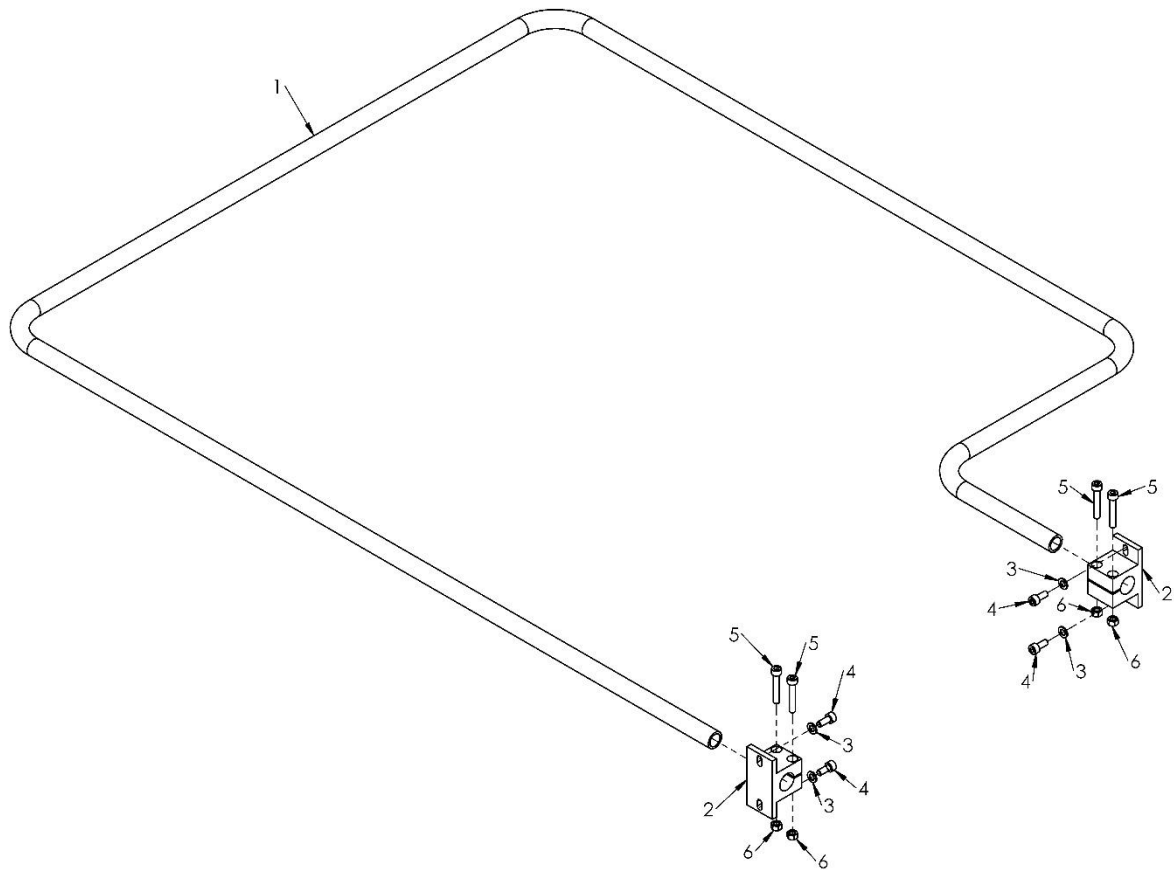
46	PL-0841603-KM	WASHER	12
47	VD-9062503-TR	BOLT	12
48	VD-9052503-TR	BOLT	2
49	VD-9083003-TR	BOLT	12
50	VD-6088002-TP-28	SCREW	1
51	VD-6086502-TP-28	SCREW	4
52	VD-6065502-TP-24	SCREW	1
53	VD-8061602-TP	SCREW	4

14. RAIL VALVE GROUP



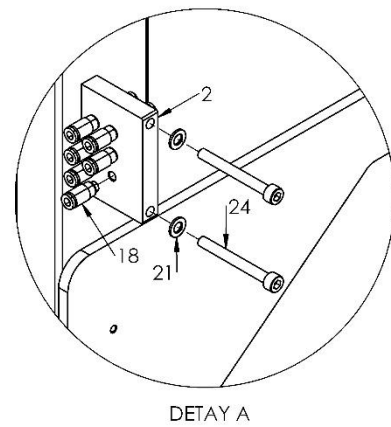
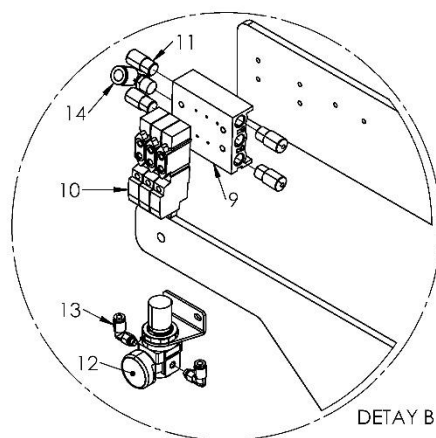
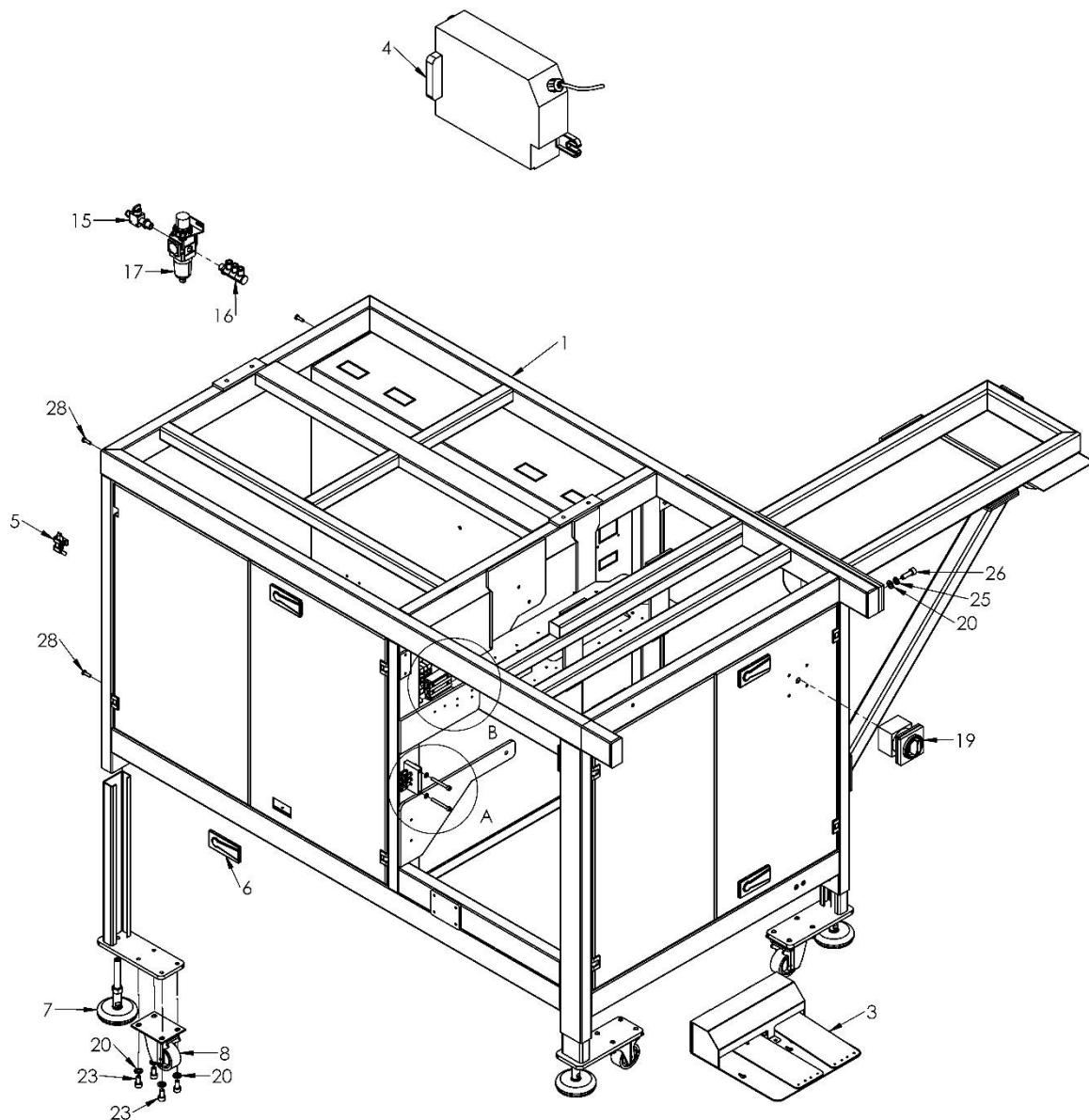
#	NOTE	PART NUMBER	DESCRIPTION	QTY
1		DDL9000BPPA-14-001	VALVE BLOCK	1
2		PN-0800000-11	VALVE CONNECTION BLOCK	1
3		PN-0300000-02	VALVE	11
4		PN-0800000-06	PLATE BLANKING	1
5		PN-0700000-29	SILENCER	4
6		PN-0600000-09	FITTING	12
7		PN-0700000-04	FITTING	6
8		PN-0700000-07	BLANKING PLUG	2
9		PN-0100000-07	BRACKET	2
10		PN-0600000-11	FITTING	1
11		PN-0600000-10	FITTING	4
12		PL-0641603-KM	WASHER	2
13		VD-6061602-TP	SCREW	2
14		VD-6042502-TP	SCREW	4
15		VD-6040802-TP	SCREW	4
16		PL-0430800-KM	WASHER	4
17		PN-0700000-10	FITTING	2

15. STEEL COVER GROUP



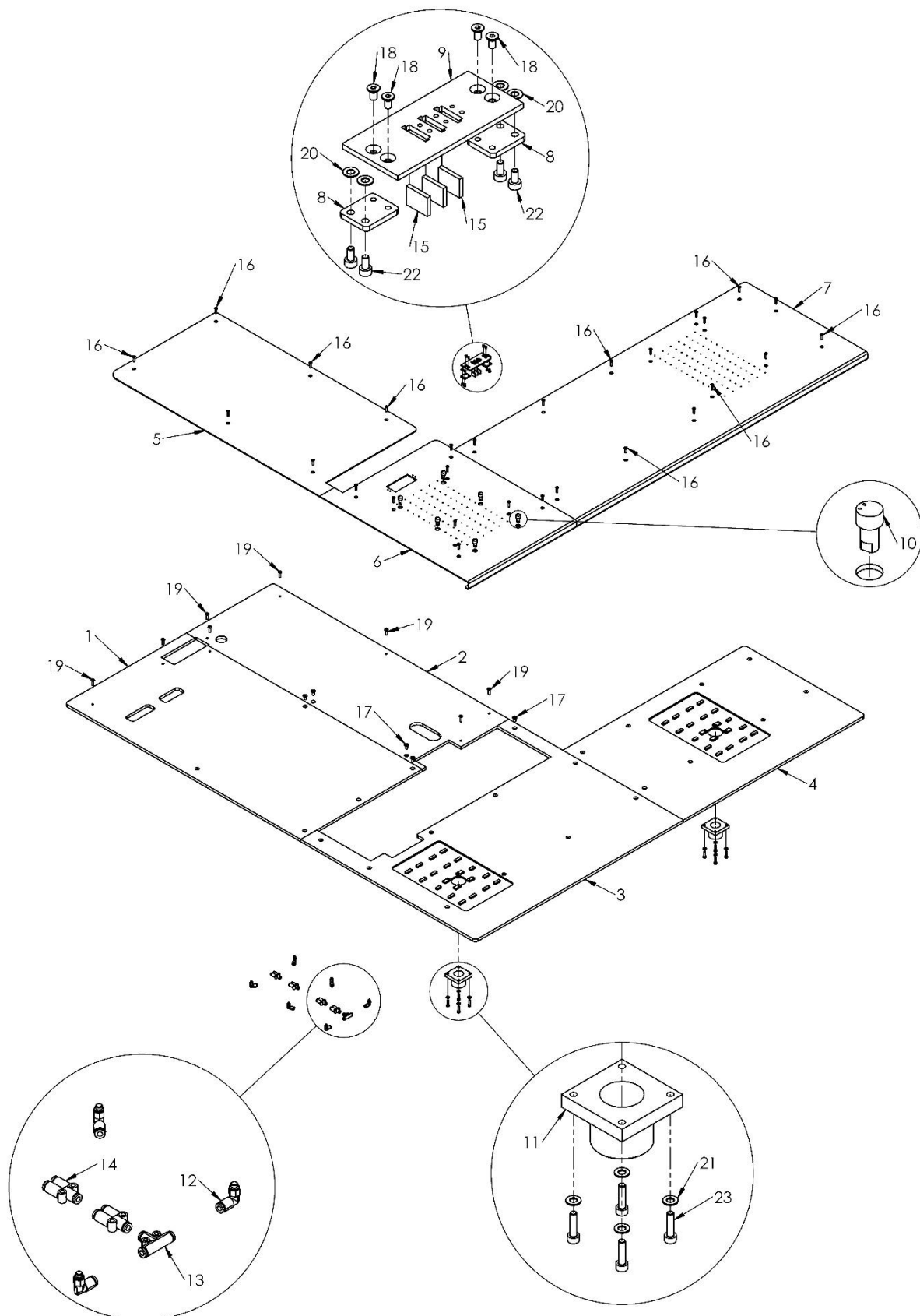
#	NOTE	PART NUMBER	DESCRIPTION	QTY
1		DDL9000BPPA-15-001	STACKING GUARD PIPE	1
2		DDL9000BPPA-15-002	FRONT CONNECTION	2
3		PL-0531000-KM	WASHER	4
4		VD-6051202-TP	SCREW	4
5		VD-6053002-TP-22	SCREW	4
6		SM-6050000-SM	NUT	4

16. CHASSIS GROUP



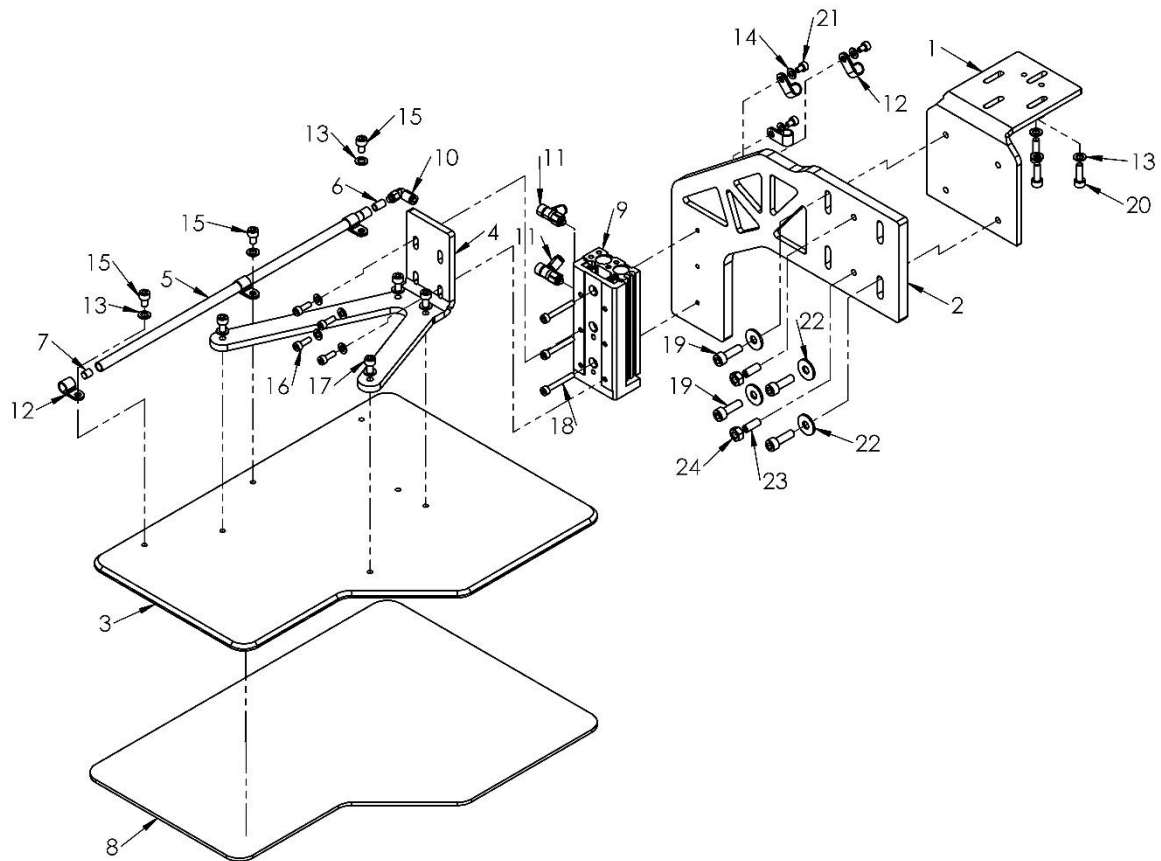
#	NOTE	PART NUMBER	DESCRIPTION	QTY
1		DDL9000BPPA-16-001	CHASSIS	1
2		DDL9000BPPA-16-002	FITTING CONNECTION	1
3		DDL9000BPPA-16-003	DOUBLE PEDAL SYSTEM	1
4		DDL9000BPPA-16-004	HEAD BOX	1
5		HR-1100000-02	HIDDEN HINGE	8
6		HR-1700000-03	LOCK	4
7		HR-1000000-03	FOOT	4
8		HR-1400000-02	CASTER	4
9		PN-0800000-08	VALVE PLATE	1
10		PN-0300000-02	VALVE	3
11		PN-0700000-29	SILENCER	4
12		PN-0100000-07	BRACKET	1
13		PN-0600000-10	FITTING	2
14		PN-0600000-11	FITTING	1
15		PN-0700000-40	AIR VANE	1
16		PN-0600000-26	FITTING	1
17		PN-0100000-06	CONDITIONER	1
18		PN-0600000-09	FITTING	12
19		EL-0400000-03	POWER SWITCH	1
20		PL-0841600-KM	WASHER	19
21		PL-0531000-KM	WASHER	2
22		PL-0641600-KM	WASHER	2
23		VD-6081602-TP	SCREW	16
24		VD-6054502-TP-22	SCREW	2
25		PL-ASD128-8	WASHER	3
26		VD-6082502-TP	SCREW	3
27		VD-6061602-TM	SCREW	2
28		VD-4051601-TR	BOLT	8

17. CHASSIS TABLE GROUP



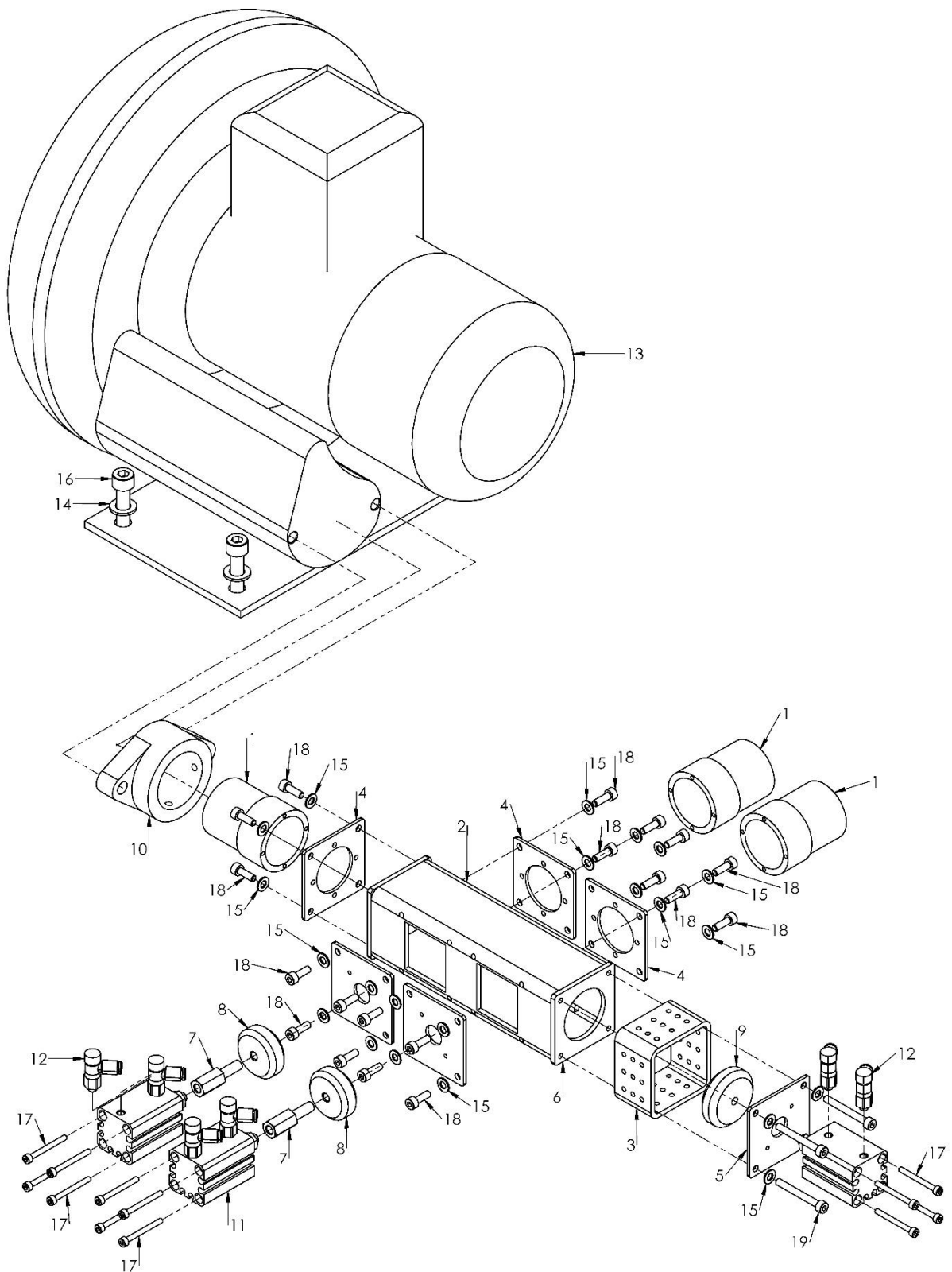
#	NOTE	PART NUMBER	DESCRIPTION	QTY
1		DDL9000BPPA-17-001	COMPACT TABLE	1
2		DDL9000BPPA-17-002	COMPACT TABLE	1
3		DDL9000BPPA-17-003	COMPACT TABLE	1
4		DDL9000BPPA-17-004	COMPACT TABLE	1
5		DDL9000BPPA-17-005	BOTTOM SHEET	1
6		DDL9000BPPA-17-006	COMPACT TABLE	1
7		DDL9000BPPA-17-007	COMPACT TABLE	1
8		DDL9000BPPA-17-008	BRACKET	2
9		DDL9000BPPA-17-009	CONNECTION SHEET	1
10		DDL9000BPPA-17-010	BLOWER	6
11		DDL9000BPPA-17-011	VACUUM	2
12		PN-0600000-10	FITTING	6
13		PN-0600000-15	T CONNECTION	1
14		PN-070000-25	Y CONNECTION	4
15		HR-2000000-02	MOVING KNIFE	3
16		VD-1041602-TM	SCREW	28
17		VD-1061202-TM	SCREW	5
18		VD-1030602-TM	SCREW	4
19		VD-3051602-TP	BOLT	8
20		PL-0320500-KM	WASHER	4
21		PL-0430800-KM	WASHER	8
22		VD-6030602-TP	SCREW	4
23		VD-6041602-TP	SCREW	8

18. CARRIER GROUP



#	NOTE	PART NUMBER	DESCRIPTION	QTY
1		DDL9000BPPA-18-001	CONNECTION BRACKET	1
2		DDL9000BPPA-18-002	FABRIC CARRIER ARM	1
3		DDL9000BPPA-18-003	FABRIC CARRIER ALUMINUM	1
4		DDL9000BPPA-18-004	CARRIER CONNECTION	1
5		DDL9000BPPA-18-005	BLOWING PIPE	1
6		DDL9000BPPA-18-006	BUSHING	1
7		DDL9000BPPA-18-007	BLOWING PIPE PLUG	1
8		DDL9000BPPA-18-008	ADHESIVE FILM	1
9		PN-0400000-32	AIR CYLINDER	1
10		PN-0600000-10	FITTING	1
11		PN-0700000-11	FITTING	2
12		HR-2100000-01	COUPLING	6
13		PL-0531000-KM	WASHER	10
14		PL-0430800-KM	WASHER	7
15		VD-6050802-TP	SCREW	3
16		VD-6041202-TP	SCREW	4
17		VD-6051202-TP	SCREW	4
18		VD-6043002-TP-20	SCREW	3
19		VD-6062002-TP	SCREW	4
20		VD-6051602-TP	SCREW	3
21		VD-6040602-TP	SCREW	3
22		PL-0641603-KM	WASHER	4
23		VD-8061602-TP	SCREW	2
24		SM-6060000-SM	NUT	2

19. VACUUM GROUP



#	NOTE	PART NUMBER	DESCRIPTION	QTY
1		DDL9000BPPA-19-001	VACUUM CONNECTION	3
2		DDL9000BPPA-19-002	CONNECTION PLATE	1
3		DDL9000BPPA-19-003	STEELE PROFILE	1
4		DDL9000BPPA-19-004	WASHER	3
5		DDL9000BPPA-19-005	WASHER	3
6		DDL9000BPPA-19-006	WASHER	2
7		DDL9000BPPA-19-007	CYLINDER ADJUSTER	2
8		DDL9000BPPA-19-008	CYLINDER EDGE CONNECTION	2
9		DDL9000BPPA-19-009	CYLINDER EDGE CONNECTION	1
10		DDL9000BPPA-19-010	VACUUM MOTOR CONNECTION	1
11		PN-0400000-33	AIR CYLINDER	3
12		PN-0700000-11	FITTING	6
13		EL-2700000-01	VACUUM MOTOR	1
14		PL-0841600-KM	WASHER	4
15		PL-0430800-KM	WASHER	24
16		VD-6084002-TP-28	SCREW	4
17		VD-6033002-TP-18	SCREW	12
18		VD-6041202-TP	SCREW	20
19		VD-6043502-TP-20	SCREW	4

Company Name : JUKI (China) CO LTD.
ADD : ROOM 901-903, HAILIANG BUILDING, NO.22, LANE 118 ZHONGJIANG ROAD, PUTUO DISTRICT, SHANGHAI, CHINA,200062
PHONE : 8621-6236-8888
HTTP : <http://www.jukichina.com>

Company Name : JUKI SINGAPORE PTE LTD.
ADD : 20 BENDEMEER ROAD,#04-12 BS BENDEMEER CENTRE SINGAPRE 339914
PHONE : (65) 6553-4388
HTTP : <http://www.juki.com.sg>
E-Mail : we.sgp-sales@ml.juki.com

Company Name : JUKI Machinery Vietnam Company Ltd
ADD : 153 HOA LAN STR.,WARD 2, PHU NHUAN DIST., HO CHI MINH CITY, VIETNAM
PHONE : (84) 28-35178833
FAX : (84) 28-35178318
E-Mail : sales@jukimv.com

Company Name : JUKI Machinery Bangladesh Ltd
ADD : NATORE TOWER(5TH FLOOR) PLOT#32-D & 32-E, ROAD#2, SECOR#03 ,UTTARA MODEL TOWN, DHAKA, BANGLADESH
PHONE : (880)2-48954731
FAX : (880)2-48954733
E-Mail : vl.mbl-info@ml.juki.com

Company Name : JUKI India Private Limited
ADD : GAOUND AND 1ST FLOOR, NO.1090/I, 18TH CROSS ROAD,3RD SECTOR, HSR LAYOUT BANGALORE-560 102, KARNATAKA STATE, INDIA
PHONE : (91)80-4251-1900
FAX : (91)80-4251-1999
HTTP : <http://jukiindia.com>
E-Mail : jukiblr@jukiindia.com

Company Name : JUKI CENTRAL EUROPE
ADD : UL. POLECZKI 21(PLATAN PARK C) 02-822 WARSAW, POLAND
PHONE : (48)22-545-0400
FAX : (48)22-545-0411
HTTP : <http://jukieurope.com>

Company Name : JUKI America INC
ADD : 8500 NW 17TH STREET, SUITE 100, DORAL, FL 33126-1035, U.S.A.
PHONE : (1)305-594-0059
HTTP : <https://juki.com>

**JUKI CORPORATION**

SEWING MACHINERY & SYSTEMS BUSINESS UNIT

2-11-1, Tsurumaki, Tama-shi, Tokyo 206-8551, Japan

Phone: (81) 42-357-2211

