

Pocket Facing Automat

JTR-DDL9000B/PFA

PARTS LIST



No.JTR01
DDL9000BPFA-SP

HOW TO MAKE USE OF THIS PARTS LIST

1. Explanation of codes

- 1) "*" mark means this part is consumption part.
- 2) "#01 " refer to "Note" explanation at bottom of page.
- 3) "☆" means this part is replaced from Juki Original part to Jtron Original part.

2. Codes on the "Qty" column

- Each numeral indicates the number of parts required.
- "0.1" and "2.5" indicate the length (in meters) of the respective parts.

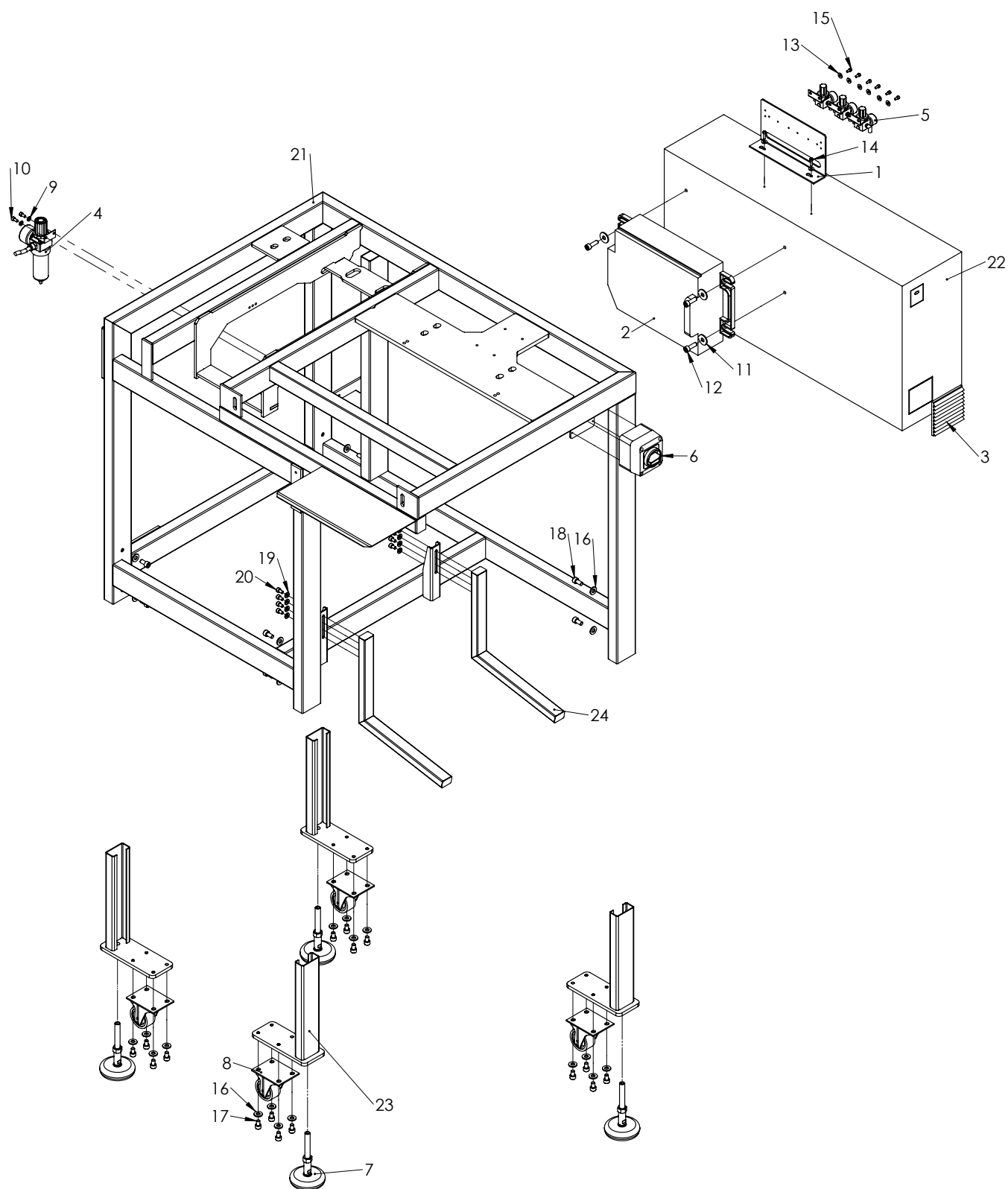
3. Parentheses mean that the corresponding part is a subpart that constructs an assembly part.

4. Dotted lines on the Figures indicate assembly parts.

CONTENTS

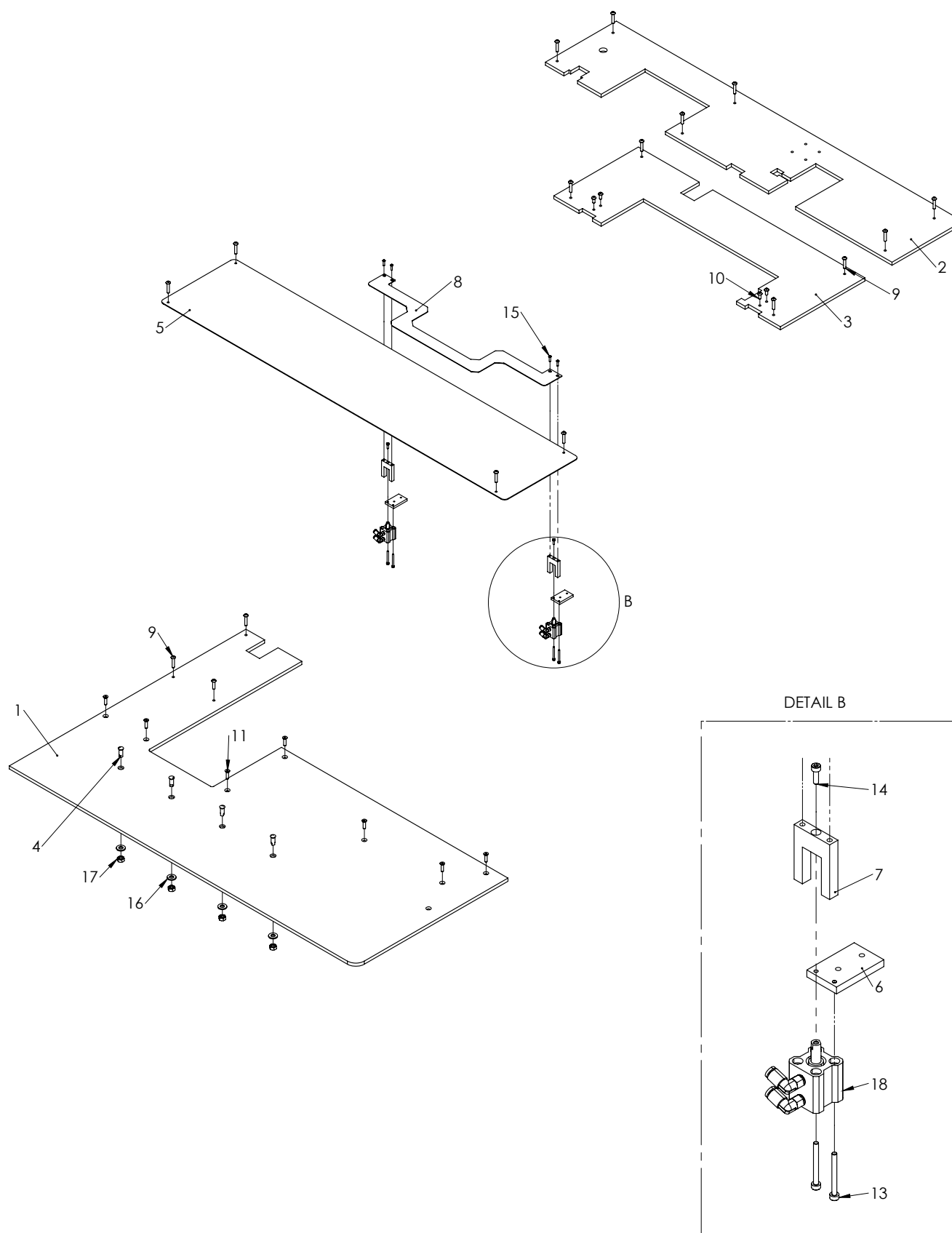
1. CHASSIS GROUP.....	4
2. CHASSIS TABLE GROUP	6
3. SEWING HEAD GROUP	8
4. NEEDLE PROTECTION GUARD	10
5. LINEAR RAIL GROUP	12
6. CARRIAGE GROUP	14
7. CUTTLER GROUP.....	16
8. PICK-UP PLATE GROUP.....	18
9. ANTERIOR COLUMN.....	20
10. TRANSPORT STAMP GROUP.....	22
11. SLIDING TABLE GROUP	24
12. LIFT TABLE GROUP	26
13. PROFILE GROUP.....	28
14. OPERATING PANEL GROUP	30
15. FOOTSWITCH FOR MACHINE OPERATION GROUP	32
16. LASER GROUP.....	34
17. COVER GROUP	36
18. THREAD HOLDER GROUP.....	38
19. PROTECTION BARRIER GROUP.....	40

1. CHASSIS GROUP



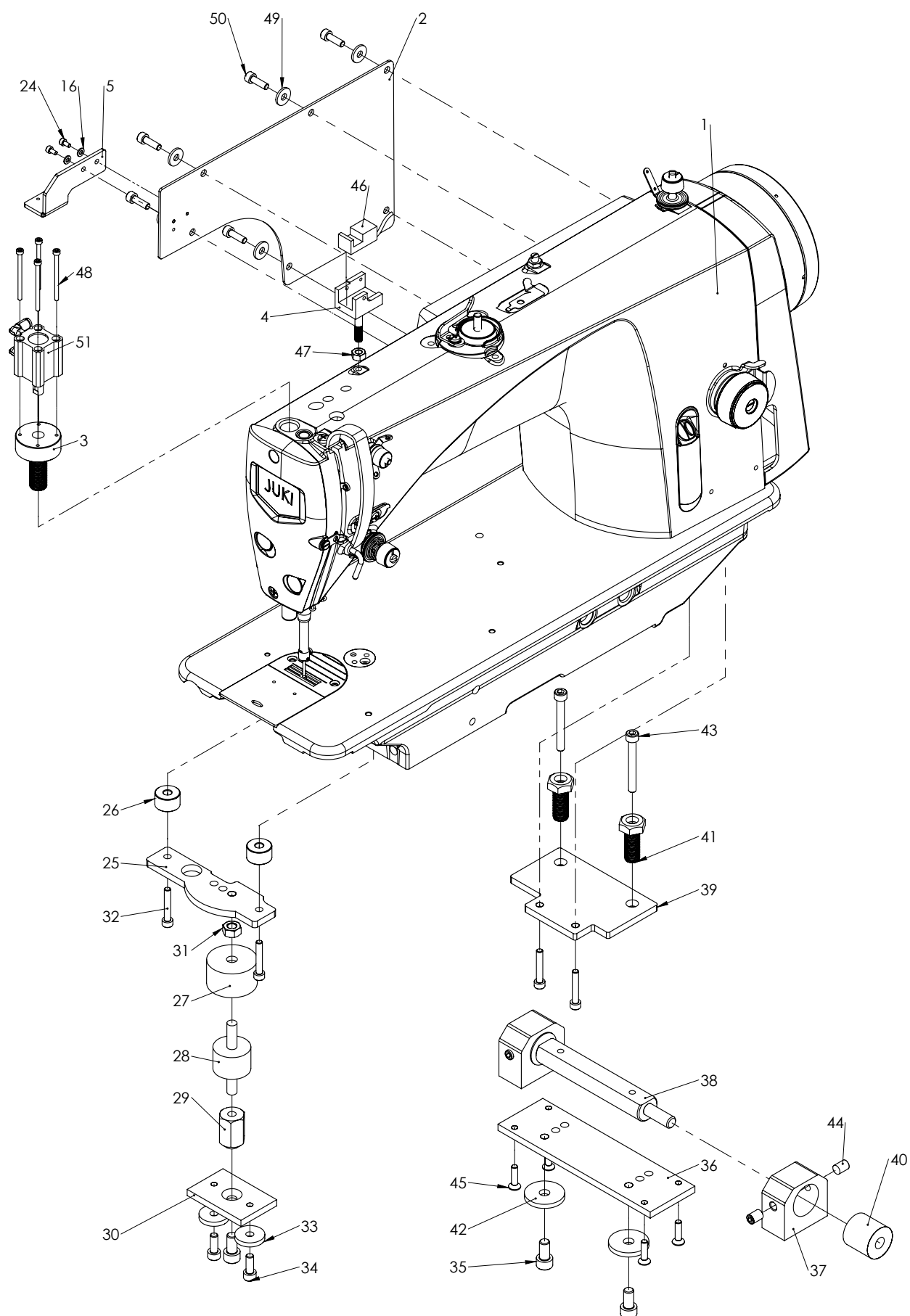
REF. NO	NOTE	PART NO	DESCRIPTION	Qty.
1		CP-CKD-S-021	MARYUZ CONNECTION SHEET METAL	1
2		CP-CKD-SC	SA- 920 HEAD BOX	1
3		HR-CP-CKD	VIRTUAL GRILL	1
4		PN-AW20-F02H-B	REGULATOR	1
5		PN-GP46-10-01L5-Q	MANOMETER	3
6		EL-CP-CKD	MAIN SWITCH	1
7		HR-M12-Ø80	MACHINE BASE-M12-Ø80	4
8		HR-4002-PUB-55-F4	CHASSIS WHEEL	4
9		PL-ASD6903-05	WASHER DIN 6903 - A 5,4	2
10		VD-ASD912-0510	HEXAGON SOCKET HEAD CAP SCREW DIN 912 - M5 X 10	2
11		PL-ASD6903-08	WASHER DIN 66940 - 8,4	3
12		VD-ASD912-0825	HEXAGON SOCKET HEAD CAP SCREW DIN 912 - M8 X 25	3
13		PL-ASD6903-04	WASHER DIN 6903 - A 4,7	8
14		VD-ASD912-0446	HEXAGON SOCKET HEAD CAP SCREW DIN 912 - M4 X 46	2
15		VD-ASD912-0408	HEXAGON SOCKET HEAD CAP SCREW DIN 912 - M4 X 8	6
16		PL-ASD6903-08	WASHER DIN 6940 - 8,4	24
17		VD-ASD912-0812	HEXAGON SOCKET HEAD CAP SCREW DIN 912 - M8 X 12	16
18		VD-ASD912-0816	HEXAGON SOCKET HEAD CAP SCREW DIN 912 - M8 X 16	8
19		PL-ASD6903-06	WASHER DIN 66940 - 6,4	8
20		VD-ASD912-0610	HEXAGON SOCKET HEAD CAP SCREW DIN 912 - M6 X 10	8
21		CP-CKD-SI-001	PROFILE MANUFACTURING CHASSIS	1
22		EL-CP-CKD-SI-016	ELECTRIC PANEL	1
23		HR-CP-CKD-SA-002	CHASSIS PROFILE FEET	4
24		HR-CP-CKD-SI-017	PEDAL PROFILE	2

2. CHASSIS TABLE GROUP



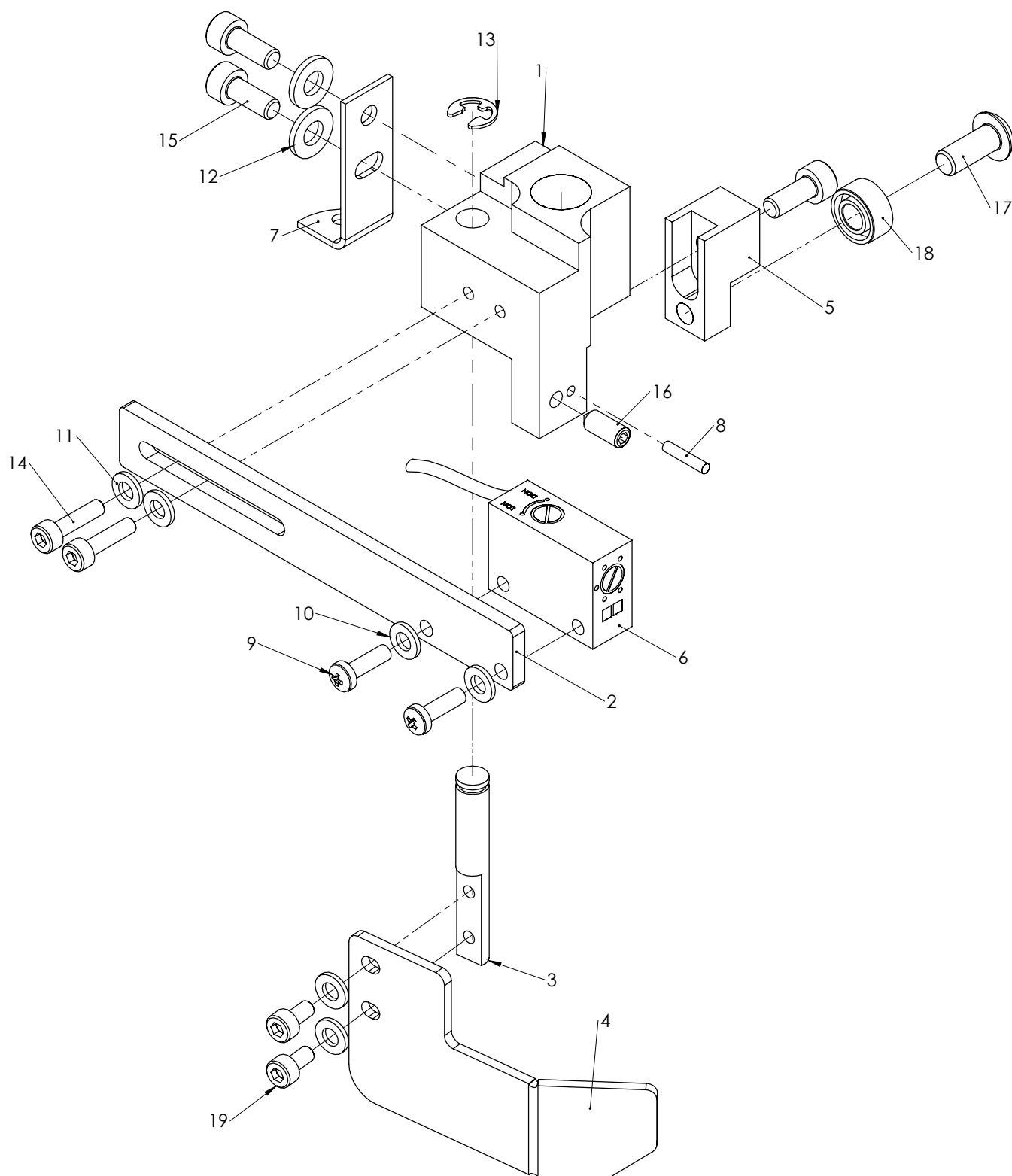
REF NO	NOTE	PART NO	DESCRIPTION	Qty.
1		CP-CKD-STG-001	ASHTRAY 01	1
2		CP-CKD-STG-002	ASHTRAY 02	1
3		CP-CKD-STG-003	ASHTRAY 03	1
4		CP-CKD-STG-004	BLOWING APPARATUS	4
5		CP-CKD-STG-005	INOX BASE SHEET	1
6		CP-CKD-STG-006	FABRIC HOLDER SYSTEM TABLE CONNECTION	2
7		CP-CKD-STG-007	FABRIC HOLDER CYLINDER CONNECTION	2
8		PN-CQ2B12_10	SQUARE CYLINDER	2
9		PN-CQ2B12	SQUARE CYLINDER	2
10		PN-KQ2L04- M5A	PNEUMATIC ELBOW	4
11		CP-CKD-STG-008	FABRIC HOLDING APPARATUS	1
12		VD-ASI7380-0525	HEXAGON SOCKET BUTTON HEAD SCREW ISO 7380 - M5 X 25	16
13		VD-ASD7045-0512	DIN EN ISO 7045 - M5 X 12 - Z - 10N	4
14		VD-ASD7991-0520	HEXAGON SOCKET COUNTERSUNK HEAD CAP SCREW DIN 7991 - M5 X 20	7
15		VD-ASD7045-0520	DIN EN ISO 7045 - M5 X 20 - Z - 10N	1
16		VD-ASD7991-0330	HEXAGON SOCKET COUNTERSUNK HEAD CAP SCREW DIN 7991 - M3 X 30	4
17		VD-ASD7991-0310	HEXAGON SOCKET COUNTERSUNK HEAD CAP SCREW DIN 7991 - M3 X 10	2
18		VD-ASD7991-0312	HEXAGON SOCKET COUNTERSUNK HEAD CAP SCREW DIN 7991 - M3 X 12	4
19		PL-ASD6903-08	WASHER DIN 66940 - 8,4	4
20		SM-ASD24034-08	HEXAGON NUT ISO 4034 - M8	4

3. SEWING HEAD GROUP

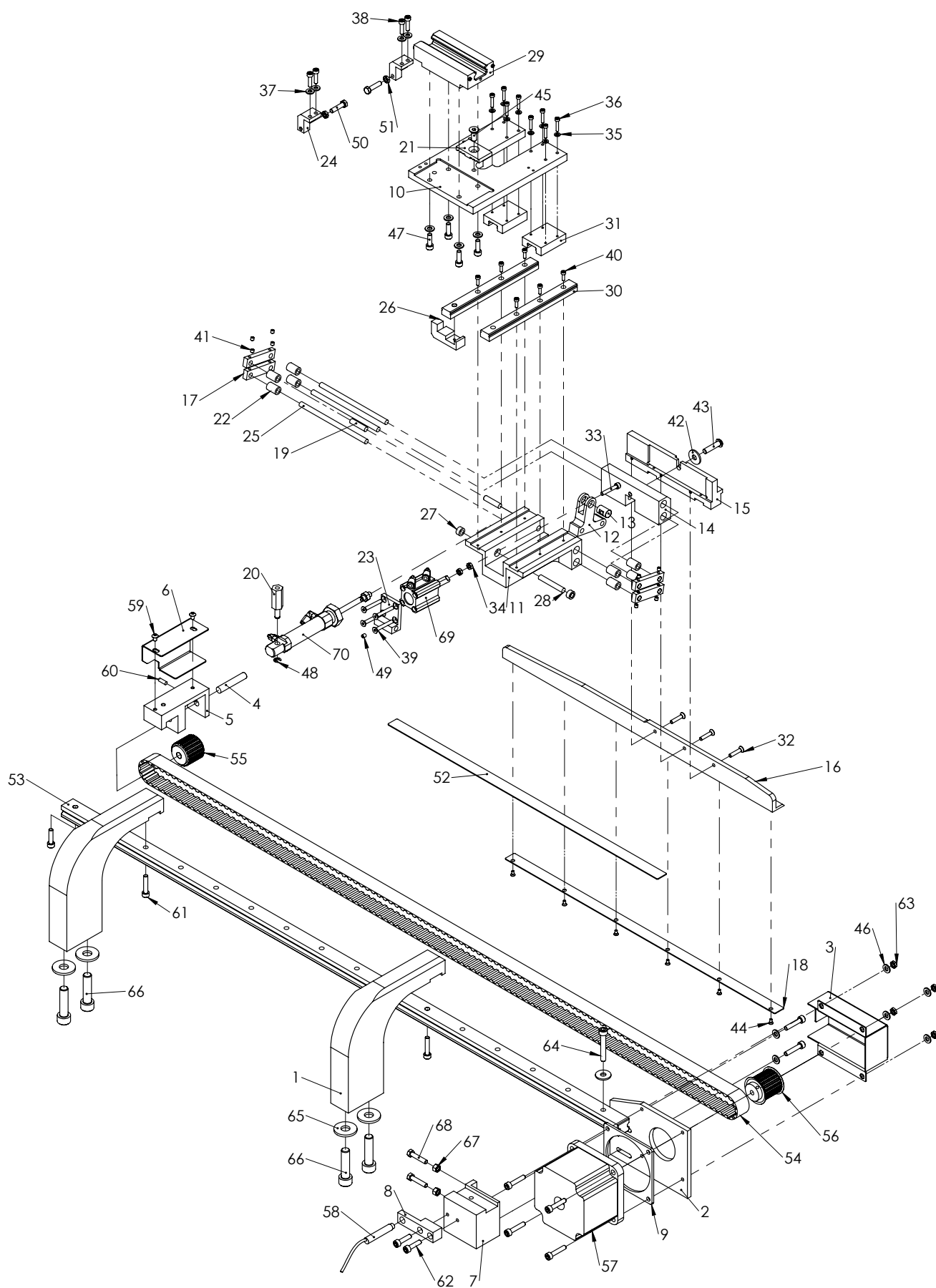


REF NO	NOTE	PART NO	DESCRIPTION	Qty.
1		CP-CKD-KFG-DDL-9000B	SEWING MACHINE HEAD	1
2		CP-CKD-KFG-001	HEAD SIDE COVER	1
3		CP-CKD-KFG-002	FOOT BEARING CYLINDER CONNECTION	1
4		CP-CKD-KFG-003	ROPE SENSOR HOLDER	1
5		CP-CKD-KFG-004	CABLE CHANNEL CONNECTION APPARATUS	1
6		CP-CKD-IMG-001	NEEDLE HOUSING CROWN CONNECTION	1
7		CP-CKD-IMG-002	PHOTOCELL LINK	1
8		CP-CKD-IMG-004	NEEDLE HOUSING SHEET HINGE SHAFT	1
9		CP-CKD-IMG-003	NEEDLE HOUSING SHEET	1
10		CP-CKD-IMG-005	HEXAGON LONG NUT	1
11		EL-CP-CKD-IMG	FOTOSELL	1
12		CP-CKD-IMG-006	ROPE HOLDER	1
13		CP-CKD-IMG	NEEDLE	1
14		VD-ASD7045-0310	DIN EN ISO 7045 - M3 X 10 - Z - 10N	2
15		PL-ASD6903-03	WASHER DIN 6903 - A 3,3	2
16		PL-ASD6903-03	WASHER DIN 6903 - A 3,3	6
17		PL-ASD6903-04	WASHER DIN 6903 - A 4,7	2
18		SG-ASD471-05	CIRCLIP DIN 471 - 5 X 1	1
19		VD-ASD912-0312	HEXAGON SOCKET HEAD CAP SCREW DIN 912 - M3 X 12	2
20		VD-ASD912-0410	HEXAGON SOCKET HEAD CAP SCREW DIN 912 - M4 X 10	3
21		BST-K0310.04	BALL SETSKUR M4X10	1
22		VD-ISO7380-0512	HEXAGON SOCKET BUTTON HEAD SCREW ISO 7380 - M5 X 12	1
23		RL-S685-2Z	BALL BEARING-S685-2Z	1
24		VD-ASD912-0306	HEXAGON SOCKET HEAD CAP SCREW DIN 912 - M3 X 6	4
25		CP-CKD-KFBG-001	HEAD ASSEMBLY PART 1	1
26		CP-CKD-KFBG-002	HEAD ASSEMBLY PART 2	2
27		CP-CKD-KFBG-003	HEAD ASSEMBLY PART 3	1
28		CP-CKD-KFBG-004	SCREW RUBBER-READY MATERIAL	1
29		CP-CKD-KFBG-005	HEIGHT ADJUSTMENT APPARATUS	1
30		CP-CKD-KFBG-006	HEAD ASSEMBLY PART 3	1
31		SM-ASD24034-08	HEXAGON NUT ISO 4034 - M8	1
32		VD-ASD912-0530	HEXAGON SOCKET HEAD CAP SCREW DIN 912 - M5 X 30	4
33		CP-CKD-KFBG-013	HEAD CONNECTION CHASSIS STAMP	2
34		VD-ASD912-0620	HEXAGON SOCKET HEAD CAP SCREW DIN 912 - M6X 16	2
35		VD-ASD912-0816	HEXAGON SOCKET HEAD CAP SCREW DIN 912 - M8 X 16	3
36		CP-CKD-KFBG-007	HEAD CONNECTION SUB-ING	1
37		CP-CKD-KFBG-008	ROD SIGN BED	2
38		CP-CKD-KFBG-009	ROD SIGN SHAFT	1
39		CP-CKD-KFBG-010	SHAFT CONNECTION	1
40		CP-CKD-KFBG	TIE ROD BUSHING	2
41		CP-CKD-KFBG-011	HEAD LIFT	2
42		HR-CP-CKD-KFBG-012	HEAD FRAME CONNECTION STAMP	2
43		VD-ASD912-0650	HEXAGON SOCKET HEAD CAP SCREW DIN 912 - M6X 50	2
44		ST-ASD914-0812	SET SCREW DIN 914 - M8 X 12	4
45		VD-ASD7991-0520	HEXAGON SOCKET COUNTERSUNK HEAD CAPSCREW DIN 7991 - M5 X 20	4
46		CP-CKD-KFG- IDS-D4	ELECTRONIC SENSOR	1
47		SM-ASD24034-06	HEXAGON NUT ISO 4034 - M6	1
48		VD-ASD912-0345	HEXAGON SOCKET HEAD CAP SCREW DIN 912 - M3 X 45	4
49		PL-ASD6903-05	WASHER DIN 6903 - A 5,4	6
50		VD-ASD912-0515	HEXAGON SOCKET HEAD CAP SCREW DIN 912 - M5 X 15	6
51		PN-CQ2B16-15D	PNEUMATIC CYLINDER	

4. NEEDLE PROTECTION GUARD

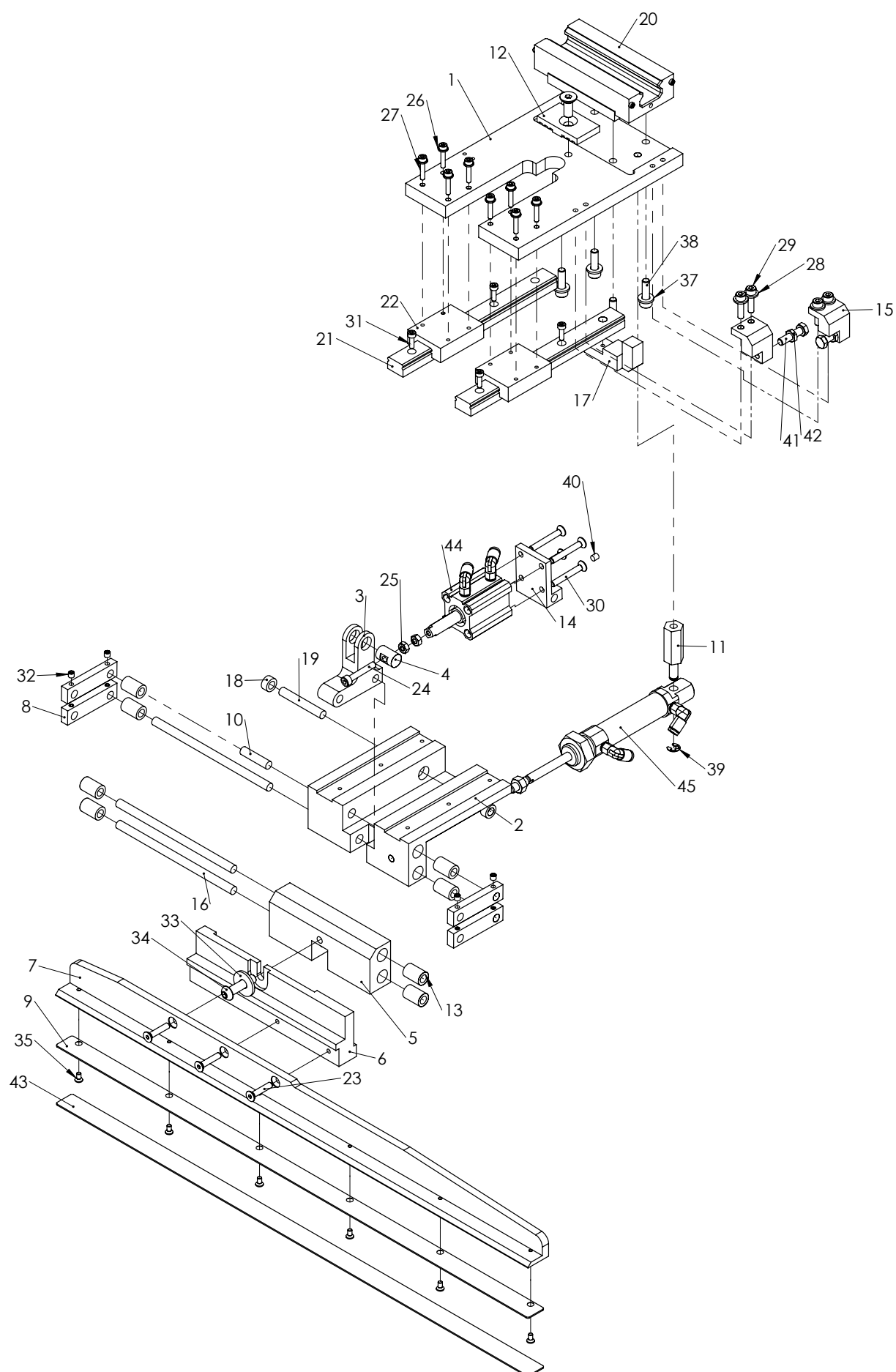


REF NO	NOTE	PART NO	DESCRIPTION	Qty.
1		CP-CKD-IMG-001	NEEDLE HOUSING CROWN CONNECTION	1
2		CP-CKD-IMG-002	PHOTOCELL LINK	1
3		CP-CKD-IMG-004	NEEDLE HOUSING SHEET HINGE SHAFT	1
4		CP-CKD-IMG-003	NEEDLE HOUSING SHEET	1
5		CP-CKD-IMG-005	NEEDLE GUARD ALUMINUM PART 01	1
6		EL-CP-CKD-IMG-F	NEEDLE GUARD ALUMINUM PART 02	1
7		CP-CKD-IMG-006	ROPE HOLDER	1
8		CP-CKD-IMG	NEEDLE	1
9		VD-ASD7045-0310	DIN EN ISO 7045 - M3 X 10 - Z - 10N	2
10		PL-ASD6903-03	WASHER DIN 6903 - A 3,3	2
11		PL-ASD6903-03	WASHER DIN 6903 - A 3,3	4
12		PL-ASD6903-04	WASHER DIN 6903 - A 4,7	2
13		SG-ASD471-05	CIRCLIP DIN 471 - 5 X 1	1
14		VD-ASD912-0312	HEXAGON SOCKET HEAD CAP SCREW DIN 912 - M3 X 12	2
15		VD-ASD912-0410	HEXAGON SOCKET HEAD CAP SCREW DIN 912 - M4 X 10	3
16		BST-K0310.04	BALL SETSKUR M4X10	1
17		VD-ASI7380-0525	HEXAGON SOCKET BUTTON HEAD SCREW ISO 7380 - M4 X 30	1
18		RL-S685-2Z	BALL BEARING-S685-2Z	1
19		VD-ASD912-0306	HEXAGON SOCKET HEAD CAP SCREW DIN 912 - M3 X 6	2



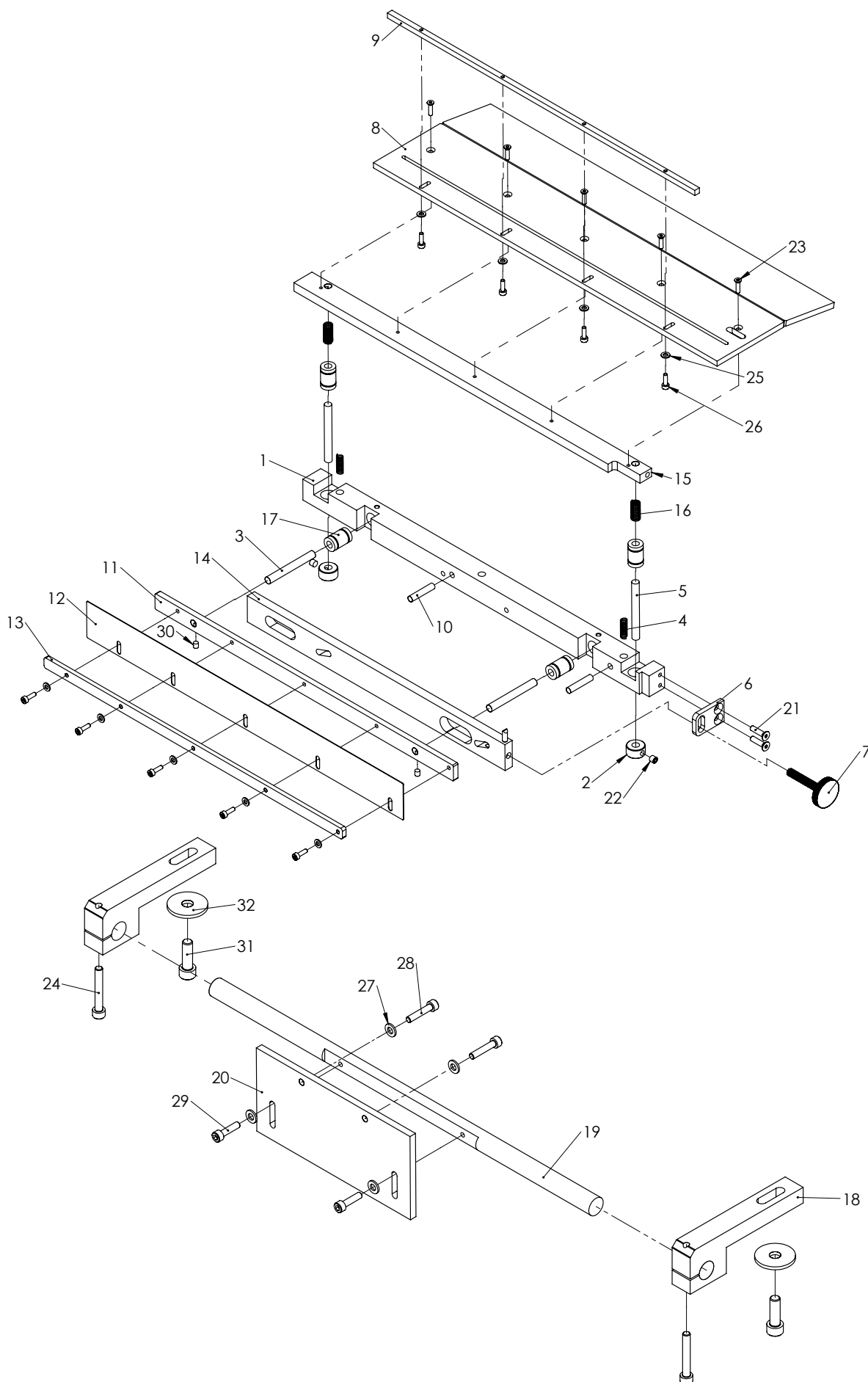
REF. NO	NOTE	PART NO	DESCRIPTION	Qty.
1		CP-CKD-RG-001	RAIL ARM	2
2		CP-CKD-RG-002	MOTOR CONNECTION	1
3		CP-CKD-RG-003	STRAP PULLEY COVER	1
4		CP-CKD-RG-004	GEAR SHAFT	1
5		CP-CKD-RG-005	DRIFTER	1
6		CP-CKD-RG-006	WANDERING COVER	1
7		CP-CKD-RG-007	MOTOR CONNECTION LOG	1
8		CP-CKD-RG-008	SENSOR CONNECTION APPARATUS	1
9		CP-CKD-RG-009	ALUMINUM PART 01	1
10		CP-CKD-AG-001	CAR CONNECTION ING	1
11		CP-CKD-AG-002	RAIL CONNECTION APPARATUS	1
12		CP-CKD-AG-003	CAR MOVEMENT APPARATUS	1
13		CP-CKD-AG-004	CYLINDER CYLINDER CONNECTION	1
14		CP-CKD-AG-005	GRAMMAR MOTION LLION	1
15		CP-CKD-AG-006	GRAMMAR MOUNTING APPARATUS	1
16		CP-CKD-AG-007	GRAMMAR	1
17		CP-CKD-AG-008	GRAMER HAREKET LAMASI	4
18		CP-CKD-AG-009	GRAMMAR BOTTOM SHEET - UNPASTEINED STAINLESS	1
19		CP-CKD-AG-010	GRAMMATICS MOVING SHAFT	2
20		CP-CKD-AG-011	PEN CYLINDER CONNECTION APPARATUS	1
21		CP-CKD-AG-012	BELT CONNECTION APPARATUS	1
22		CP-CKD-AG-013	RAIL CONNECTION APPARATUS BUSHING	8
23		CP-CKD-AG-014	SQUARE CYLINDER CONNECTION APPARATUS	1
24		CP-CKD-AG-015	CAR-DRIVING	2
25		CP-CKD-AG-016	GRAMMATICS MOVING SHAFT	3
26		CP-CKD-AG-017	ALUMINUM PART 02	1
27		CP-CKD-AG-018	CYLINDER CONNECTION APPARATUS BUSHING	2
28		CP-CKD-AG-019	CYLINDER APPARATUS MOVING SHAFT	1
29		LRB-HG20-001	LINEAR RAILS	1
30		LRB-HG15-001	LINEAR BLOCK	2
31		LRB-HG15-002	LINEAR BLOCK	2
32		VD-ASD7991-0420	HEXAGON SOCKET COUNTERSUNK HEAD CAP SCREW DIN 7991 - M4 X 20	3
33		VD-ASD912-0425	HEXAGON SOCKET HEAD CAP SCREW DIN 912 - M4 X 25	1
34		SM-ASD24034-04	HEXAGON NUT ISO 4034 - M4	2
35		PL-ASD6903-03	WASHER DIN 6903 - A 3,3	8
36		VD-ASD912-0316	HEXAGON SOCKET HEAD CAP SCREW DIN 912 - M3 X 16	8
37		PL-ASD6903-04	WASHER DIN 6903 - A 4,4	4
38		VD-ASD912-0425	HEXAGON SOCKET HEAD CAP SCREW DIN 912 - M4 X 30	4
39		VD-ASD7991-0430	HEXAGON SOCKET COUNTERSUNK HEAD CAP SCREW DIN 7991 - M4 X 30	4
40		VD-ASD912-0310	HEXAGON SOCKET HEAD CAP SCREW DIN 912 - M3 X 10	6
41		ST-ASD914-0404	SET SCREW DIN 914 - M4 X 4	8
42		PL-ASD6903-06	WASHER DIN 6903 - A 6,4	2
43		VD-ASI7380-0525	HEXAGON SOCKET BUTTON HEAD SCREW ISO 7380 - M6 X 25	1
44		VD-ASD7991-0306	HEXAGON SOCKET COUNTERSUNK HEAD CAP SCREW DIN 7991 - M3 X 6	6
45		VD-ASD7991-0616	HEXAGON SOCKET COUNTERSUNK HEAD CAP SCREW DIN 7991 - M6 X 16	1
46		PL-ASD6903-05	WASHER DIN 6903 - A 5,4	10
47		VD-ASD912-0516	HEXAGON SOCKET HEAD CAP SCREW DIN 912 - M5 X 16	4
48		PL-ASD6903-05	WASHER DIN 6903 - A 5,4	1
49		ST-ASD914-0405	SET SCREW DIN 914 - M4 X 5	1
50		VD-ASD912-0525	HEXAGON SOCKET HEAD CAP SCREW DIN 912 - M5 X 25	2
51		SM-ASD24034-05	HEXAGON NUT ISO 4034 - M5	2
52		CP-CKD-AG	GRAMMAR RUBBER	1
53		LRB-HG20-002	LINEAR RAIL	1
54		TRZ-CP-CKD-RG	T5-GREEN STRAP	1
55		TRK-CP-CKD-RG	20-T5-25F-AL -02	1
56		CP-CKD-RG	20-T5-25F-AL	1
57		EL-CP-CKD-RG	STEP MOTOR	1
58		EL-CP-CKD-RG	M8 NPN SENSOR	1
59		VD-ASI7380-0406	HEXAGON SOCKET BUTTON HEAD SCREW ISO 7380 - M4 X 6	2
60		ST-ASD914-0412	SET SCREW DIN 914 - M4 X 12	1
61		VD-ASD912-0525	HEXAGON SOCKET HEAD CAP SCREW DIN 912 - M5 X 25	8
62		VD-ASD912-0520	HEXAGON SOCKET HEAD CAP SCREW DIN 912 - M5 X 20	3
63		SM-ASD24034-05	HEXAGON NUT ISO 4034 - M5	4
64		VD-ASD912-0640	HEXAGON SOCKET HEAD CAP SCREW DIN 912 - M6 X 40	1
65		PL-ASD6903-10	WASHER DIN 6903 - A 10,4	4
66		VD-ASD912-1040	HEXAGON SOCKET HEAD CAP SCREW DIN 912 - M10 X 40	4
67		SM-ASD24034-05	HEXAGON NUT ISO 4034 - M5	2
68		VD-ASD912-0530	HEXAGON SOCKET HEAD CAP SCREW DIN 912 - M5 X 30	2
69		PN-CQ2B16-20D	SQUARE CYLINDER	1
70		PN-CD85N16-25-B	MAGNETIC PEN CYLINDER	1

6. CARRIAGE GROUP



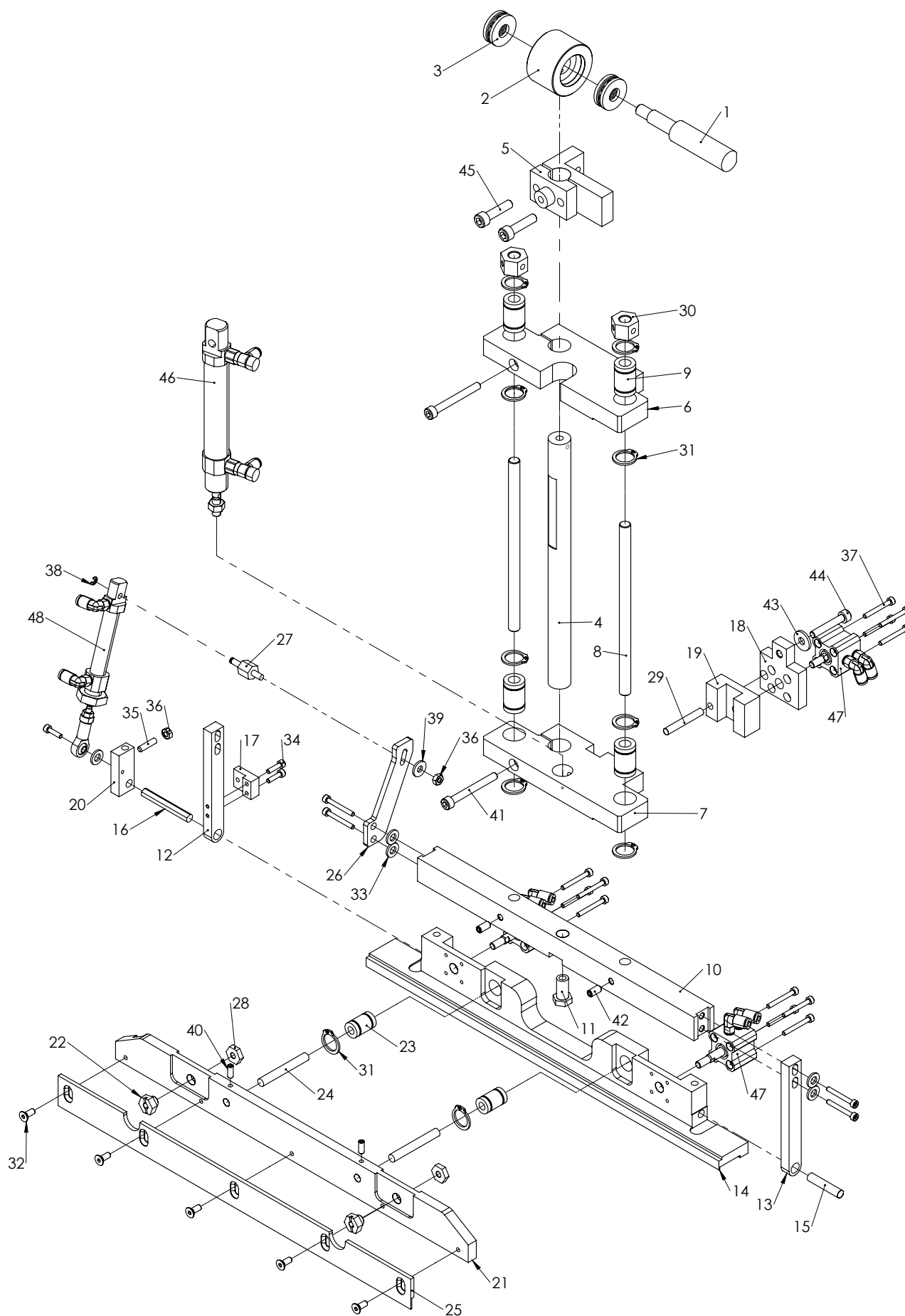
REF NO	NOTE	PART NO	DESCRIPTION	Qty.
1		CP-CKD-AG-001	CARRIAGE CONNECTION ING	1
2		CP-CKD-AG-002	RAIL CONNECTION CARRIAGE	1
3		CP-CKD-AG-003	CAR MOVEMENT CARRIAGE	1
4		CP-CKD-AG-004	CYLINDER CYLINDER CONNECTION	1
5		CP-CKD-AG-005	CARRIAGE MOTION LLION	1
6		CP-CKD-AG-006	CARRIAGE MOUNTING	1
7		CP-CKD-AG-007	CARRIAGE	1
8		CP-CKD-AG-008	CARRIAGE MOTION LLION	4
9		CP-CKD-AG-009	CARRIAGE BOTTOM SHEET - UNPASTEINED STAINLESS	1
10		CP-CKD-AG-010	GRAMMATICS MOVING SHAFT	2
11		CP-CKD-AG-011	PEN CYLINDER CONNECTION APPARATUS	1
12		CP-CKD-AG-012	BELT CONNECTION APPARATUS	1
13		CP-CKD-AG-013	RAIL CONNECTION APPARATUS BUSHING	8
14		CP-CKD-AG-014	SQUARE CYLINDER CONNECTION APPARATUS	1
15		CP-CKD-AG-015	CARRIAGE-DRIVING	2
16		CP-CKD-AG-016	GRAMMATICS MOVING SHAFT	3
17		CP-CKD-AG-017	CARRIAGE GROUP PART 001	1
18		CP-CKD-AG-018	CYLINDER CONNECTION CARRIAGE BUSHING	2
19		CP-CKD-AG-019	CYLINDER CARRIAGEMOVING SHAFT	1
20		PN-CD85N16-25-B-001	PEN PNEUMATIC CYLINDER 001	
21		PN-CD85N16-25-B-002	PEN PNEUMATIC CYLINDER 002	
22		PN-KQ2L04-M5A	PEN PNEUMATIC CYLINDER 003	
23		PN-CQ2B16-20D-001	PEN PNEUMATIC CYLINDER 004	
24		PN-CQ2B16-20D-002	PEN PNEUMATIC CYLINDER 005	
25		LRB-HG20-001	20 LINEAR RAIL	1
26		LRB-HG15-001	20 LINEAR CARRIAGE	2
27		LRB-HG15-002	15 LINEAR RAIL	2
28		VD-ASD7991-0512	HEXAGON SOCKET COUNTERSUNK HEAD CAP SCREW DIN 7991 - M5 X 12	3
29		VD-ASD912-0425	HEXAGON SOCKET HEAD CAP SCREW DIN 912 - M4 X 25	1
30		SM-ASD24034-04	HEXAGON NUT ISO 4034 - M4	2
31		PL-ASD6903-03	WASHER DIN 6903 - A 3,3	8
32		VD-ASD912-0316	HEXAGON SOCKET HEAD CAP SCREW DIN 912 - M3 X 16	8
33		PL-ASD6903-04	WASHER DIN 6903 - A 4,7	4
34		VD-ASD912-0416	HEXAGON SOCKET HEAD CAP SCREW DIN 912 - M4 X 16	4
35		VD-ASD7991-0430	HEXAGON SOCKET COUNTERSUNK HEAD CAP SCREW DIN 7991 - M4 X 30	4
36		VD-ASD912-0310	HEXAGON SOCKET HEAD CAP SCREW DIN 912 - M3 X 10	6
37		ST-ASD914-0405	SET SCREW DIN 914 - M4 X 5	8
38		PL-ASD6903-06	WASHER DIN 66940 - 6,4	1
39		VD-ASI7380-0625	HEXAGON SOCKET BUTTON HEAD SCREW ISO 7380 - M6 X 25	1
40		VD-ASD7991-0625	HEXAGON SOCKET COUNTERSUNK HEAD CAP SCREW DIN 7991 - M3 X 6	6
41		VD-ASD7991-0616	HEXAGON SOCKET COUNTERSUNK HEAD CAP SCREW DIN 7991 - M6 X16	1
42		PL-ASD6903-05	WASHER DIN 6903 - A 5,4	4
43		VD-ASD912-0510	HEXAGON SOCKET HEAD CAP SCREW DIN 912 - M5 X 6	4
44		SG-ASD471-05	CIRCLIP DIN 471 - 5 X 1	1
45		ST-ASD914-0405	SET SCREW DIN 914 - M4 X 5	1
46		VD-ASD912-0520	HEXAGON SOCKET HEAD CAP SCREW DIN 912 - M5 X 20	2
47		SM-ASD24034-05	HEXAGON NUT ISO 4034 - M5	2
48		CP-CKD-AG-GL	GRAMMAR BOTTOM SHEET - UNPASTEINED STAINLESS	1

7. CUTTLER GROUP



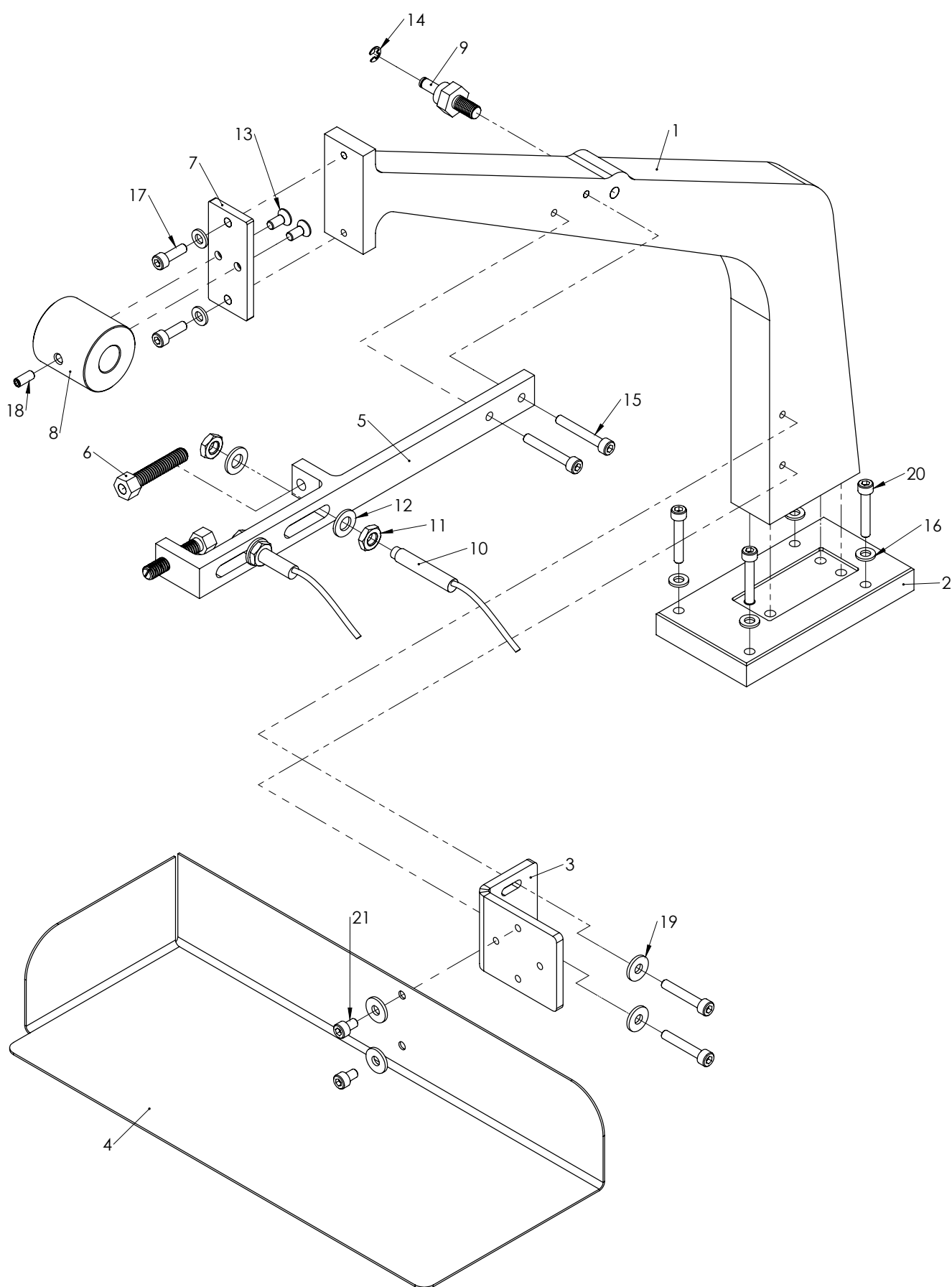
REF. NO.	NOTE	PART NO	DESCRIPTION	Qty.
1		CP-CKD-KRCG-004	MAIN HOLDER	1
2		CP-CKD-KRCG-005	BEARING SHAFT BRACELET	2
3		CP-CKD-KRCG-006	FLOATING BEARING SHAFT	2
4		CP-CKD-KRCG-007	CRUSHER ARC	2
5		CP-CKD-KRCG-008	BEARING ARC	2
6		CP-CKD-KRCG-009	ADJUSTMENT APPARATUS	1
7		CP-CKD-KRCG-010	ADJUSTMENT SCREW	1
8		CP-CKD-KRCG-011	CRUSHER ALUMINUM	1
9		CP-CKD-KRCG-012	CRUSHER NUT	1
10		CP-CKD-KRCG-013	PIN	2
11		CP-CKD-KRCG-014	LEVEL SHEET	1
12		CP-CKD-KRCG-015	UNATTENDED STAINLESS SPRING STEEL	1
13		CP-CKD-KRCG-016	FRONT NUT	1
14		CP-CKD-KRCG-017	MAIN HOLDER SHEET	1
15		CP-CKD-KRCG-018	CRUSHER ALUMINUM SUBCONNECTION	1
16		CP-CKD-KRCG-019	CRUSHER ARC	2
17		LR-LM6UU	LINEAR MOTION BALL BEARING SERIES	4
18		CP-CKD-KRCG-001	CRUSHER CONNECTION ARMS	2
19		CP-CKD-KRCG-002	CRUSHER SHAFT	1
20		CP-CKD-KRCG-003	CRUSHER SHAFT CONNECTION LLING	1
21		VD-ASD912-0416	HEXAGON SOCKET HEAD CAP SCREW DIN 912 - M4 X 16	2
22		ST-ASD914-0505	SET SCREW DIN 914 - M5 X 5	2
23		VD-ASD7991-0312	HEXAGON SOCKET COUNTERSUNK HEAD CAP SCREW DIN 7991 - M3 X 12	5
24		VD-ASD912-0640	HEXAGON SOCKET HEAD CAP SCREW DIN 912 - M6 X 40	2
25		PL-ASD6903-03	WASHER DIN 6903 - A 3,3	9
26		VD-ASD912-0310	HEXAGON SOCKET HEAD CAP SCREW DIN 912 - M3 X 10	9
27		PL-ASD6903-05	WASHER DIN 6903 - A 5,4	4
28		VD-ASD912-0525	HEXAGON SOCKET HEAD CAP SCREW DIN 912 - M5 X 25	2
29		VD-ASD912-0520	HEXAGON SOCKET HEAD CAP SCREW DIN 912 - M5 X 20	2
30		ST-ASD914-0405	SET SCREW DIN 914 - M4 X 5	2
31		VD-ASD912-0825	HEXAGON SOCKET HEAD CAP SCREW DIN 912 - M8 X 25	2
32		PL-ASD6903-08	WASHER DIN 6940 - 8,4	2

8. PICK-UP PLATE GROUP



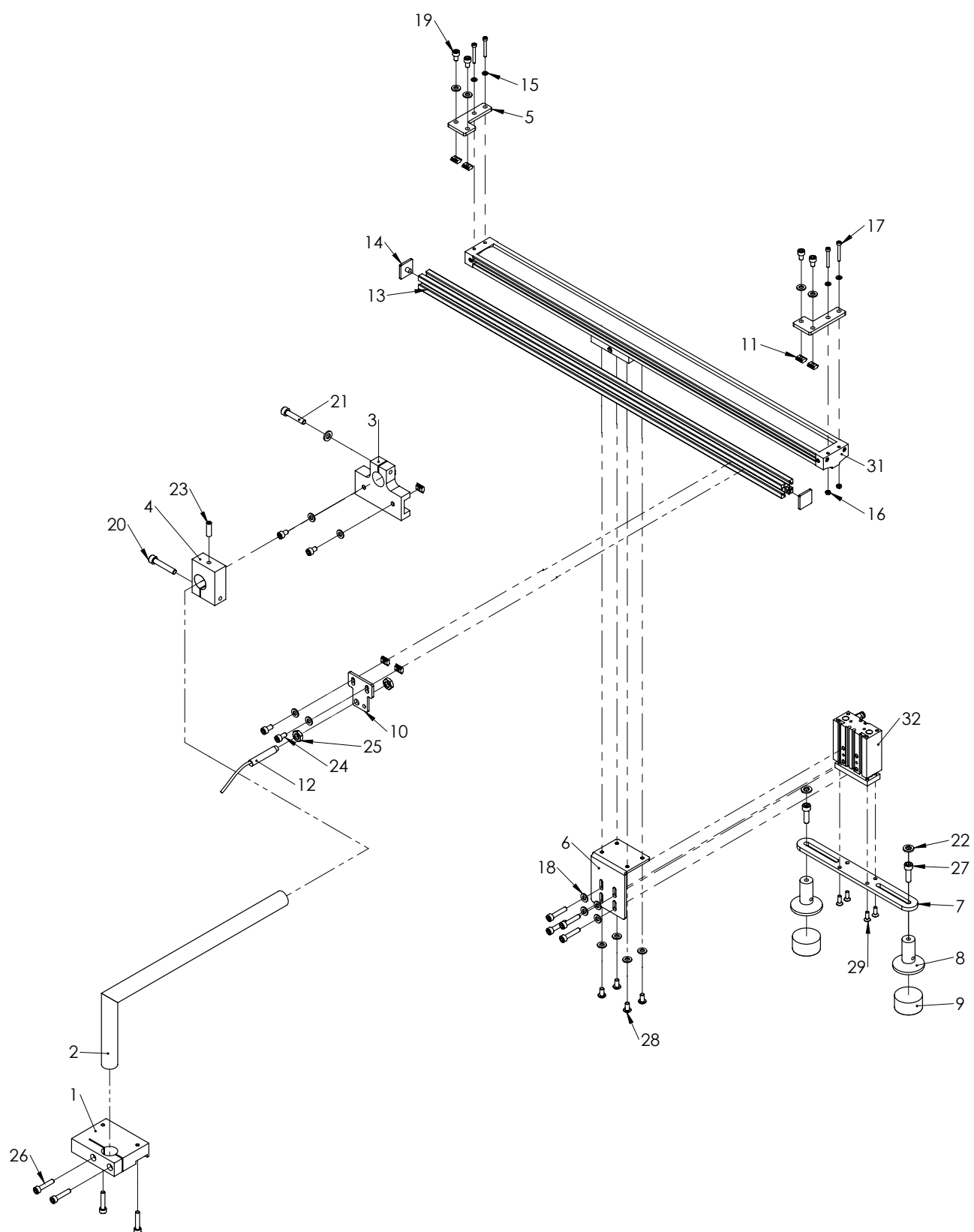
REF NO	NOTE	PART NO	DESCRIPTION	Qty.
1		CP-CKD-OG-001	CONNECTION ARMREST	1
2		CP-CKD-OG-002	ARM MOVEMENT	1
3		RL-FAG-CZECH-51100	THRUST BALL BEARING	2
4		CP-CKD-OG-003	ARM MOVEMENT SHAFT	1
5		CP-CKD-OG-004	PEN CYLINDER FITTING	1
6		CP-CKD-OG-005	UP-TO-DOWN MOTION ING	1
7		CP-CKD-OG-006	UP-UP MOVEMENT, CYLINDER CONNECTION	1
8		CP-CKD-OG-007	LM8UU FLOATING BEARING SHAFT	2
9		LR-LME8UU	LINEAR MOTION BALL BEARING SERIES	4
10		CP-CKD-OG-008	SHAFT CONNECTION APPARATUS	1
11		CP-CKD-OG-009	CYLINDER CYLINDER CONNECTION APPARATUS	1
12		CP-CKD-OG-010	LLATH HINGE LEFT	1
13		CP-CKD-OG-011	LLATH HINGE RIGHT	1
14		CP-CKD-OG-012	ALUMINUM MAIN CARRIER	1
15		CP-CKD-OG-013	LLAM RIGHT HINGE SHAFT	1
16		CP-CKD-OG-014	LLAM LEFT HINGE SHAFT	1
17		CP-CKD-OG-015	HINGE ADJUSTMENT APPARATUS	1
18		CP-CKD-OG-016	CYLINDER CONNECTION	1
19		CP-CKD-OG-017	CYLINDER CONNECTION SUPPORT	1
20		CP-CKD-OG-018	HINGE CYLINDER CONNECTION APPARATUS	1
21		CP-CKD-OG-019	KISKAC-2	1
22		CP-CKD-OG-020	SQUARE CYLINDER CYLINDER CONNECTION	2
23		LR-LM06UU	LINEAR MOTION BALL BEARING SERIES	2
24		CP-CKD-OG-021	LM06UU FLOATING BEARING SHAFT	2
25		CP-CKD-OG-022	SHEET PART SAMPLE HOLDER	1
26		CP-CKD-OG-023	PEN CYLINDER CONNECTION APPARATUS	1
27		CP-CKD-OG-024	PEN CYLINDER CONNECTION APPARATUS	1
28		CP-CKD-OG-025	SQUARE CYLINDER CYLINDER CONNECTION	2
29		CP-CKD-OG-026	CENTRIFUTING SHAFT	1
30		CP-CKD-OG-027	SLIDING BEARING SHAFT FASTENING NUT	2
31		SG-ASD471-014	CIRCLIP DIN 471 - 14 X 1,5	12
32		VD-ASD7991-0410	HEXAGON SOCKET COUNTERSUNK HEAD CAP SCREW DIN 7991 - M4 X 10	5
33		PL-ASD6903-05	WASHER DIN 6903 - A 5,4	5
34		VD-ASD912-0306	HEXAGON SOCKET HEAD CAP SCREW DIN 912 - M3 X 6	3
35		ST-ASD914-0416	SET SCREW DIN 914 - M4 X 10	1
36		SM-ASD24034-04	HEXAGON NUT ISO 4034 - M4	2
37		VD-ASD912-0325	HEXAGON SOCKET HEAD CAP SCREW DIN 912 - M3 X 25	16
38		SG-ASD471-03	CIRCLIP DIN 471 - 3 X 1	1
39		PL-ASD6903-04	WASHER DIN 6903 - A 4,7	1
40		ST-ASD914-0410	SET SCREW DIN 914 - M4 X 10	2
41		VD-ASD912-0445	HEXAGON SOCKET HEAD CAP SCREW DIN 912 - M4 X 45	2
42		ST-ASD914-0510	SET SCREW DIN 914 - M5 X 10	2
43		PL-ASD6903-05	WASHER DIN 6903 - A 5,4	1
44		VD-ASD912-0530	HEXAGON SOCKET HEAD CAP SCREW DIN 912 - M5 X 30	1
45		VD-ASD912-0625	HEXAGON SOCKET HEAD CAP SCREW DIN 912 - M6 X 25	2
46		PN-CD85N16-50C-B	CUSHIONED MAGNETIC PENCIL CYLINDER	
47		PN-CQ2B12-5DM	SQUARE CYLINDER	
48		PN-CD85N10-25-B	CUSHIONED MAGNETIC PENCIL CYLINDER	

9. ANTERIOR COLUMN



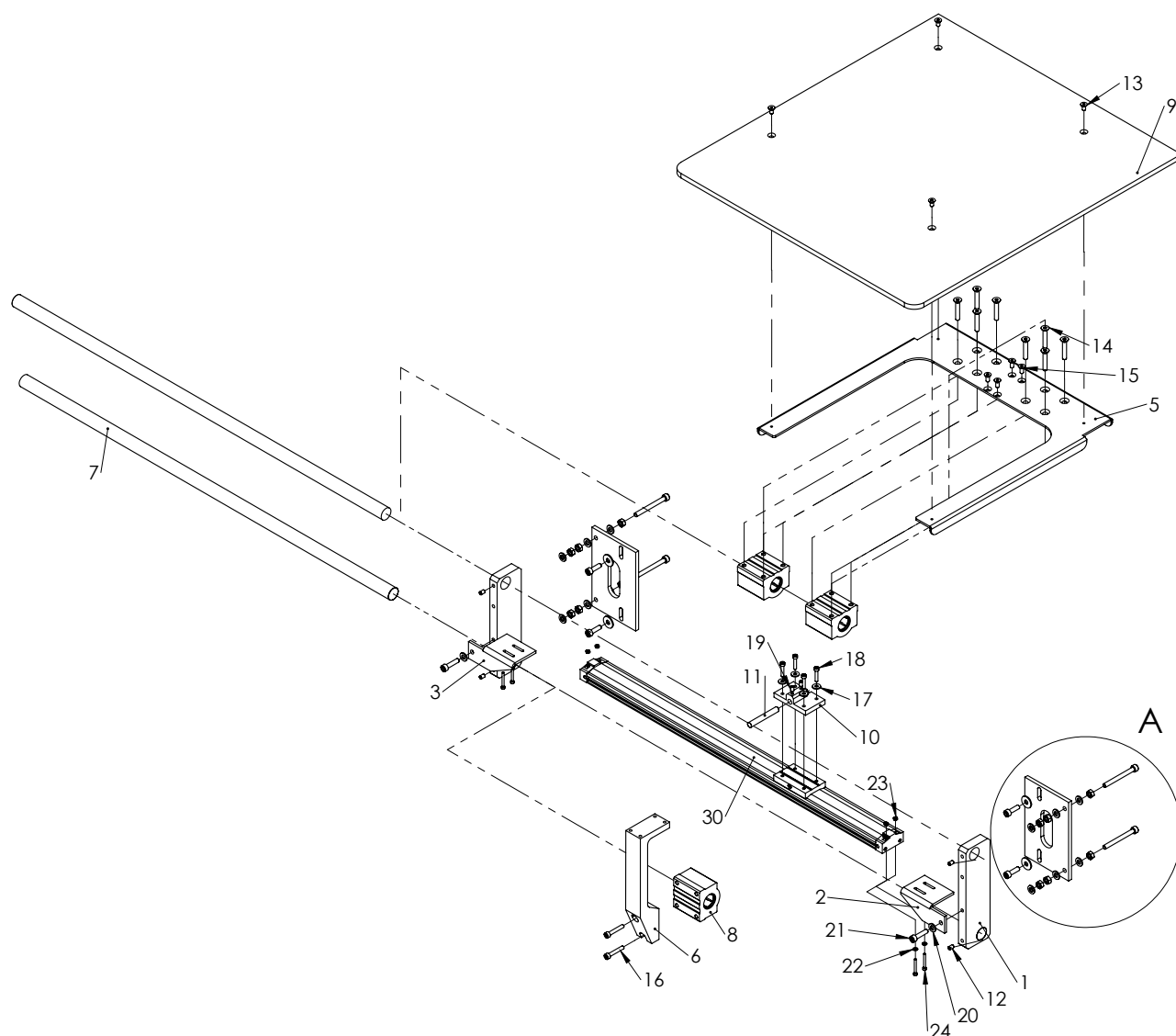
REF. NO	NOTE	PART NO	DESCRIPTION	Qty.
1		CP-CKD-BKG-001	CONNECTION ARM	1
2		CP-CKD-BKG-002	CONNECTION ARM LOWER LLA	1
3		CP-CKD-BKG-003	RECIPROCAL LINK	1
4		CP-CKD-BKG-004	RECIPROCAL SHEET	1
5		CP-CKD-BKG-005	SENSOR CONNECTION ARM	1
6		CP-CKD-BKG-006	SENSOR ADJUSTMENT SCREW-SIX-TOE BOLT	2
7		CP-CKD-BKG-007	UPPER ARM CONNECTION	1
8		CP-CKD-BKG-008	ARM MOVEMENT	1
9		CP-CKD-BKG-009	PEN CYLINDER FITTING	1
10		EL-M8-NPN	SENSOR	2
11		SM-ASD24034-08	HEXAGON NUT ISO 4034 - M8	4
12		PL-ASD6903-08	WASHER DIN 6940 - 8,4	4
13		VD-ASD7991-0512	HEXAGON SOCKET COUNTERSUNK HEAD CAP SCREW DIN 7991 - M5 X 12	2
14		SG-ASD471-05	CIRCLIP DIN 471 - 5 X 1	1
15		VD-ASD912-0535	HEXAGON SOCKET HEAD CAP SCREW DIN 912 - M5 X 35	2
16		PL-ASD6903-05	WASHER DIN 6940 - 5,4	6
17		VD-ASD912-0516	HEXAGON SOCKET HEAD CAP SCREW DIN 912 - M5 X 16	2
18		ST-ASD914-0512	SET SCREW DIN 914 - M5 X 12	1
19		PL-ASD6903-05	WASHER DIN 6940 - 5,4	4
20		VD-ASD912-0530	HEXAGON SOCKET HEAD CAP SCREW DIN 912 - M5 X 30	6
21		VD-ASD912-0508	HEXAGON SOCKET HEAD CAP SCREW DIN 912 - M5 X 8	2

10. TRANSPORT STAMP GROUP



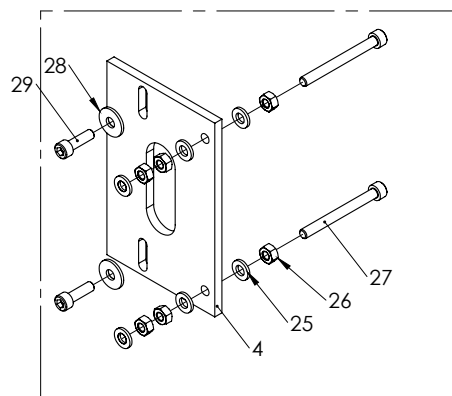
REF NO	NOTE	PART NO	DESCRIPTION	Qty.
1		CP-CKD-TG-001	RAIL CONNECTION APPARATUS	1
2		CP-CKD-TG-002	MEAT THICKNESS AT LEAST 2MM	1
3		CP-CKD-TG-003	PROFILE CONNECTION APPARATUS	1
4		CP-CKD-TG-004	FLEXI CONNECTION APPARATUS	1
5		CP-CKD-TG-005	RODLESS CYLINDER CONNECTION APPARATUS	2
6		CP-CKD-TG-006	CYLINDER CONNECTION APPARATUS	1
7		CP-CKD-TG-007	FABRIC CARRIER CONNECTION APPARATUS	1
8		CP-CKD-TG-008	SPONGE CONNECTION APPARATUS	2
9		CP-CKD-TG-008	SPONGE	2
10		CP-CKD-TG-009	SENSOR CONNECTION	1
11		CP-CKD-TG	PROFILE NUT	8
12		CP-CKD-TG	M8 NPN SENSOR	1
13		PN-MY3B16-500-002	CYLINDER WITHOUT SHAFT	1
14		PN-MY3B16-500-001	CYLINDER WITHOUT SHAFT	1
15		PN_MGPM12_25_0__BODY_2	SQUARE CYLINDER	1
16		PN_M_5P_MGP_6	SQUARE CYLINDER	2
17		PN_MGPM12_25_0__ROD_4	SQUARE CYLINDER	1
18		KQ2H04-M5A	PNEUMATIC ELBOW	2
19		CP-CKD-TG	SIGMA PROFILE 20X20	1
20		CP-CKD-TG	PROFILE COVER	2
21		PL-ASD6903-03	WASHER DIN 6903 - A 3,3	4
22		PL-ASD6903-03	WASHER DIN 6903 - A 3,3	4
23		VD-ASD912-0325	HEXAGON SOCKET HEAD CAP SCREW DIN 912 - M3 X 25	4
24		PL-ASD6903-05	WASHER DIN 6903 - A 5,4	16
25		VD-ASD912-0508	HEXAGON SOCKET HEAD CAP SCREW DIN 912 - M5 X 08	6
26		VD-ASD912-0635	HEXAGON SOCKET HEAD CAP SCREW DIN 912 - M6 X 35	1
27		VD-ASD12-0630	HEXAGON SOCKET HEAD CAP SCREW DIN 912 - M6 X 30	1
28		PL-ASD6903-06	WASHER DIN 6940 - 6,4	3
29		ST-ASD914-0620	SET SCREW DIN 914 - M6 X 20	1
30		VD-ASD912-0510	HEXAGON SOCKET HEAD CAP SCREW DIN 912 - M5 X 10	2
31		SM-ASD24034-08	HEXAGON NUT ISO 4034 - M8	2
32		VD-ASD912-05	HEXAGON SOCKET HEAD CAP SCREW DIN 912 - M5 X 25	8
33		VD-ASD912-0620	HEXAGON SOCKET HEAD CAP SCREW DIN 912 - M6 X 20	2
34		VD-ASI7380-0525	HEXAGON SOCKET BUTTON HEAD SCREW ISO 7380 - M5 X 25	4
35		VD-ASD7991-0412	HEXAGON SOCKET COUNTERSUNK HEAD CAP SCREW DIN 7991 - M4 X 12	4

11. SLIDING TABLE GROUP



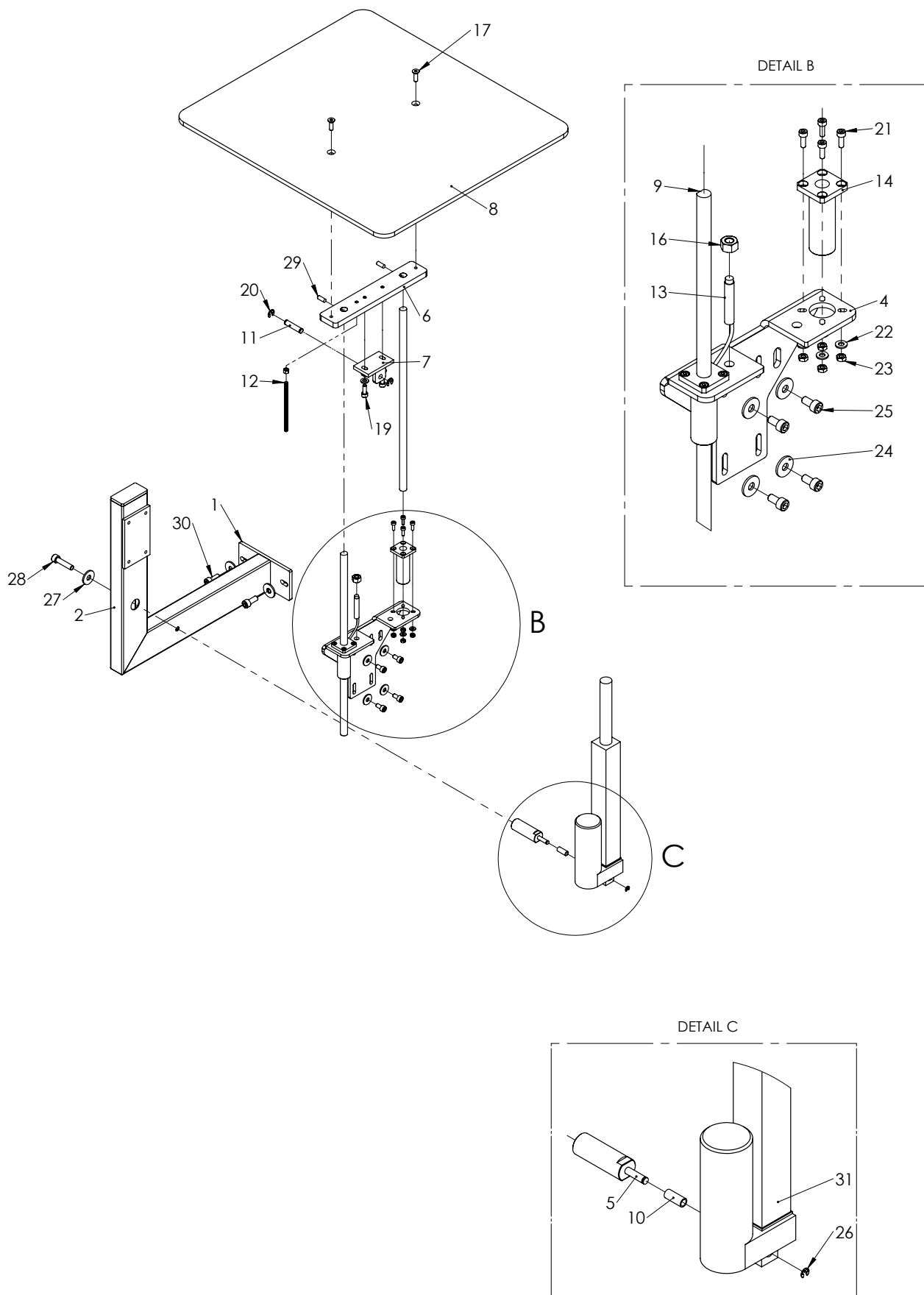
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DETAIL A

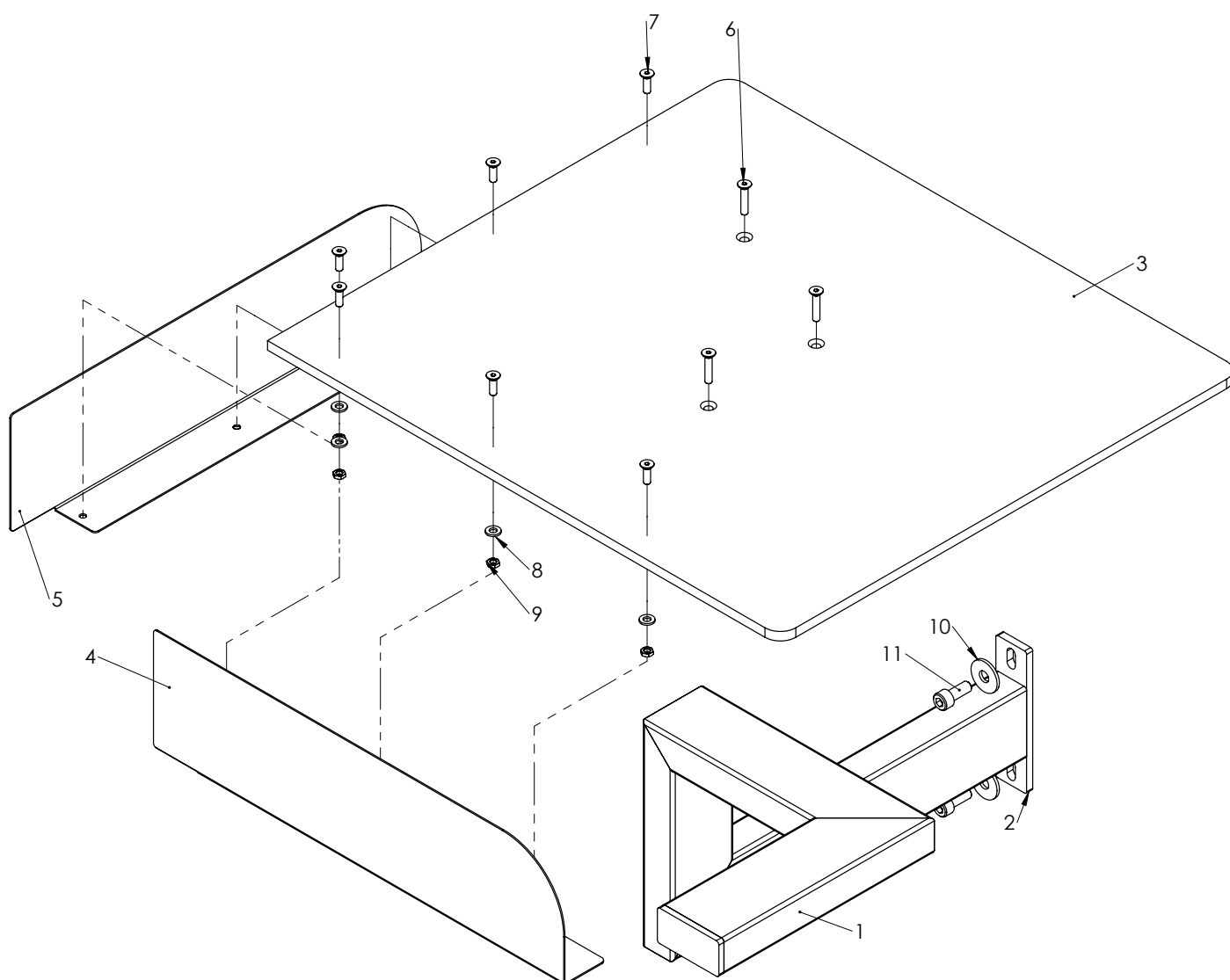


REF NO	NOTE	PART NO	DESCRIPTION	Qty.
1		CP-CKD-IG-001	MOTION SHAFT CONNECTION LING	2
2		CP-CKD-IG-002-Sağ	RODLESS CYLINDER CONNECTION-RIGHT	1
3		CP-CKD-IG-002-Sol	RODLESS SILINDIR BAĞLANTI-SOL	1
4		CP-CKD-IG-003	RODLESS CYLINDER CONNECTION-LEFT	2
5		CP-CKD-IG-004	MOVING BOARD CONNECTION APPARATUS	1
6		CP-CKD-IG-005	MOVEMENT ARM	1
7		CP-CKD-IG-007	MOTION SHAFT	2
8		LR-007-20UU	LINEAR RULMAN	3
9		CP-CKD-IG-008	MOVING STACKING TABLE	1
10		CP-CKD-IG-009	CYLINDER TOP PART	1
11		CP-CKD-IG-010	MOTION ARM SHAFT	1
12		LM-MY3B16-500-002	LINEAR MODULE	1
13		LM-MY3B16-500-001	LINEAR MODULE	1
14		VD-ASD7991-0512	HEXAGON SOCKET COUNTERSUNK HEAD CAPSCREW DIN 7991 - M5 X 12	4
15		VD-ASD7991-0510	HEXAGON SOCKET COUNTERSUNK HEAD CAPSCREW DIN 7991 - M5 X 10	4
16		VD-ASD7991-0635	HEXAGON SOCKET COUNTERSUNK HEAD CAP SCREW DIN 7991 - M6 X 35	8
17		VD-ASD7991-0512	HEXAGON SOCKET COUNTERSUNK HEAD CAP SCREW DIN 7991 - M5 X 12	4
18		VD-ASD912-0530	HEXAGON SOCKET HEAD CAP SCREW DIN 912 - M5 X 30	2
19		PL-ASD6903-04	WASHER DIN 6903 - A 4,7	4
20		VD-ASD912-0416	HEXAGON SOCKET HEAD CAP SCREW DIN 912 - M4 X 16	4
21		ST-ASD914-0508	SET SCREW DIN 914 - M5 X 8	2
22		PL-ASD6903-06	WASHER DIN 6940 - 6,4	2
23		VD-ASD912-0625	HEXAGON SOCKET HEAD CAP SCREW DIN 912 - M6X 25	2
24		PL-ASD6903-03	WASHER DIN 6903 - A 3,3	4
25		SM-ASD24034-03	HEXAGON NUT ISO 4034 - M3	4
26		VD-ASD912-0325	HEXAGON SOCKET HEAD CAP SCREW DIN 912 - M3 X 25	4
27		PL-ASD6903-06	WASHER DIN 66940 - 6,4	12
28		SM-ASD24034-06	HEXAGON NUT ISO 4034 - M6	12
29		VD-ASD912-0660	HEXAGON SOCKET HEAD CAP SCREW DIN 912 - M6X 60	4
30		PL-ASD6903-06	WASHER DIN 6940 - 6,4	4
31		VD-ASD912-0620	HEXAGON SOCKET HEAD CAP SCREW DIN 912 - M6X 20	4

12. LIFT TABLE GROUP

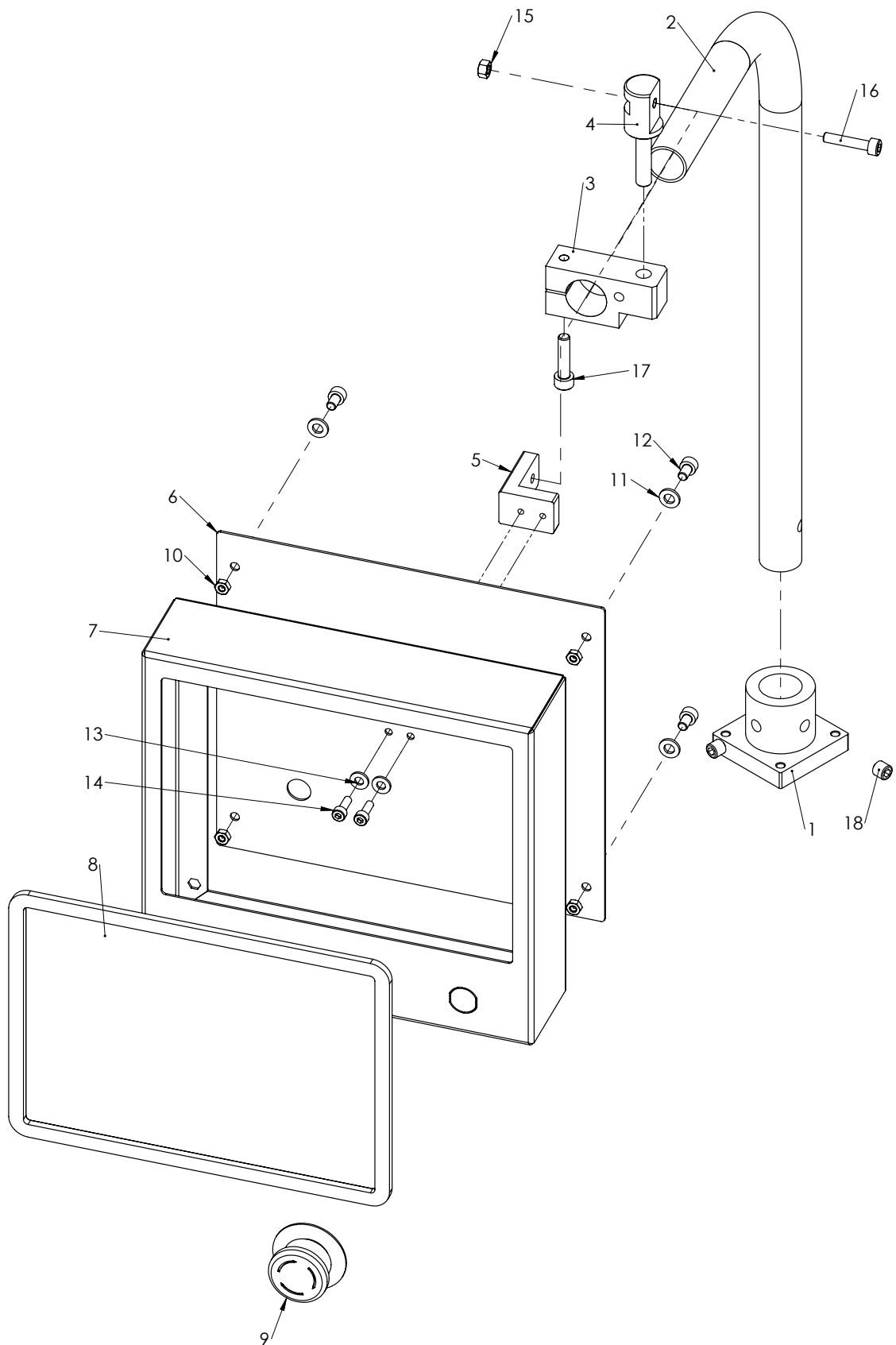


REF. NO	NOTE	PART NO	DESCRIPTION	Qty.
1		CP-CKD-ITG-002	SHEET METAL PART 01	1
2		CP-CKD-ITG-001	STACKING TABLE PROFILE	1
3		CP-CKD-ITG-003	SHEET METAL PART 02	1
4		CP-CKD-ITG-004	CONNECTION SUBNET	1
5		CP-CKD-ITG-005	LINEAR MOTOR CONNECTION APPARATUS	1
6		CP-CKD-ITG-006	TABLE BOTTOM LL LLM	1
7		CP-CKD-ITG-007	LINEAR MOTOR CYLINDER CONNECTION	1
8		CP-CKD-ITG-008	ASHTRAY	1
9		CP-CKD-ITG-009	STACK UP-DOWN SHAFT	2
10		CP-CKD-ITG-010	LINEAR MOTOR CONNECTION SIGN	1
11		CP-CKD-ITG-011	LINEAR MOTOR CYLINDER CONNECTION SHAFT	1
12		CP-CKD-ITG-012	M5 STUD	1
13		CP-CKD-ITG-M8 NPN	ELECTRONIC SENSOR	1
14		CP-CKD-ITG-013	SKW-F 24V 1000N20MM/S 200 MM LINEAR ACTUATOR	1
15		CP-CKD-ITG-014	SKW-F 24V 1000N20MM/S 200 MM LINEAR ACTUATOR	1
16		LR-LME12UU	LINEAR MOTION BALL BEARING SERIES	2
17		SM-ASD24034-05	HEXAGON NUT ISO 4034 - M5	1
18		SM-ASD24034-08	HEXAGON NUT ISO 4034 - M8	1
19		VD-ASD912-0620	HEXAGON SOCKET HEAD CAP SCREW DIN 912 - M6X 20	2
20		PL-ASD6903-06	WASHER DIN 6940 - 6,4	2
21		VD-ASD912-0616	HEXAGON SOCKET HEAD CAP SCREW DIN 912 - M6X 16	2
22		SG-ASD471-07	CIRCLIP DIN 471 - 7 X 1	2
23		VD-ASD912-0412	HEXAGON SOCKET HEAD CAP SCREW DIN 912 - M4 X 12	8
24		PL-ASD6903-04	WASHER DIN 6903 - A 4,7	8
25		SM-ASD24034-04	HEXAGON NUT ISO 4034 - M4	8
26		PL-ASD6903-06	WASHER DIN 66940 - 6,4	4
27		VD-ASD912-0612	HEXAGON SOCKET HEAD CAP SCREW DIN 912 - M6X 12	4
28		SG-ASD24034-08	CIRCLIP DIN 471 - 5 X 1	1
29		VD-ASD912-0835	HEXAGON NUT ISO 4034 - M5	3
30			HEXAGON SOCKET HEAD CAP SCREW DIN 912 - M8 X 35	1
31		ST-ASD914-0616	SET SCREW DIN 914 - M6 X 16	2
32		VD-ASD912-0820	HEXAGON SOCKET HEAD CAP SCREW DIN 912 - M8 X 20	2

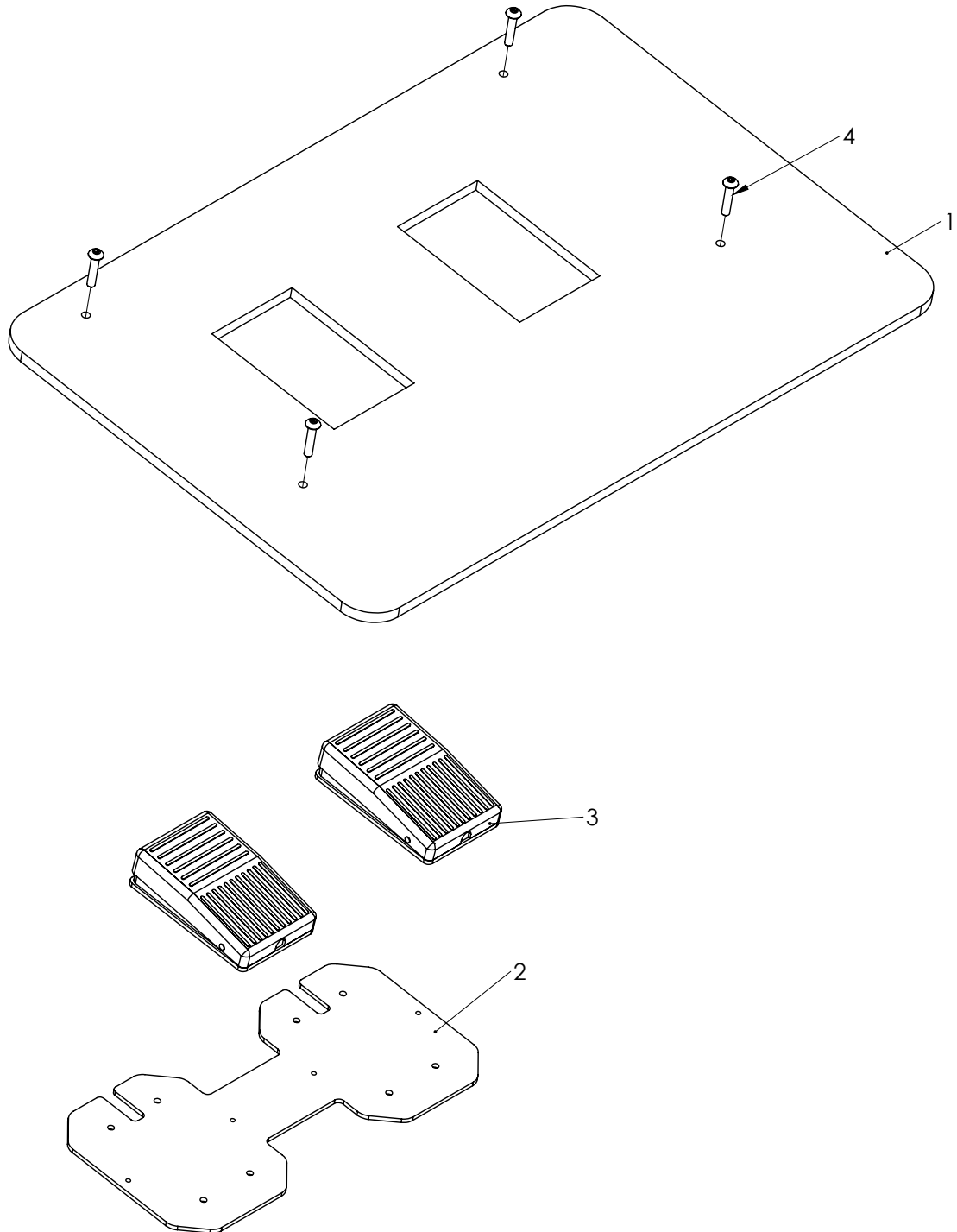


REF. NO	NOTE	PART NO	DESCRIPTION	Qty.
1		CP-CKD-IPG-001	RACK CONNECTION PROFILE	1
2		CP-CKD-IPG-002	ALUMINUM PART 01	1
3		CP-CKD-IPG-003	SHELF TABLE	1
4		CP-CKD-IPG-004	RACK SIDE CONNECTION-RIGHT	1
5		CP-CKD-IPG-004	RACK SIDE CONNECTION-LEFT	1
6		VD-ASD912-0525	HEXAGON SOCKET HEAD CAP SCREW DIN 912 - M5 X 25	3
7		VD-ASD7991-0416	HEXAGON SOCKET COUNTERSUNK HEAD CAP SCREW DIN 7991 - M4 X 16	6
8		PL-ASD6903-05	WASHER DIN 6903 - A 5,4	6
9		SM-ASD24034-05	HEXAGON NUT ISO 4034 - M5	6
10		PL-ASD6903-08	WASHER DIN 6940 - 8,4	2
11		VD-ASD912-0820	HEXAGON SOCKET HEAD CAP SCREW DIN 912 - M8 X 20	2

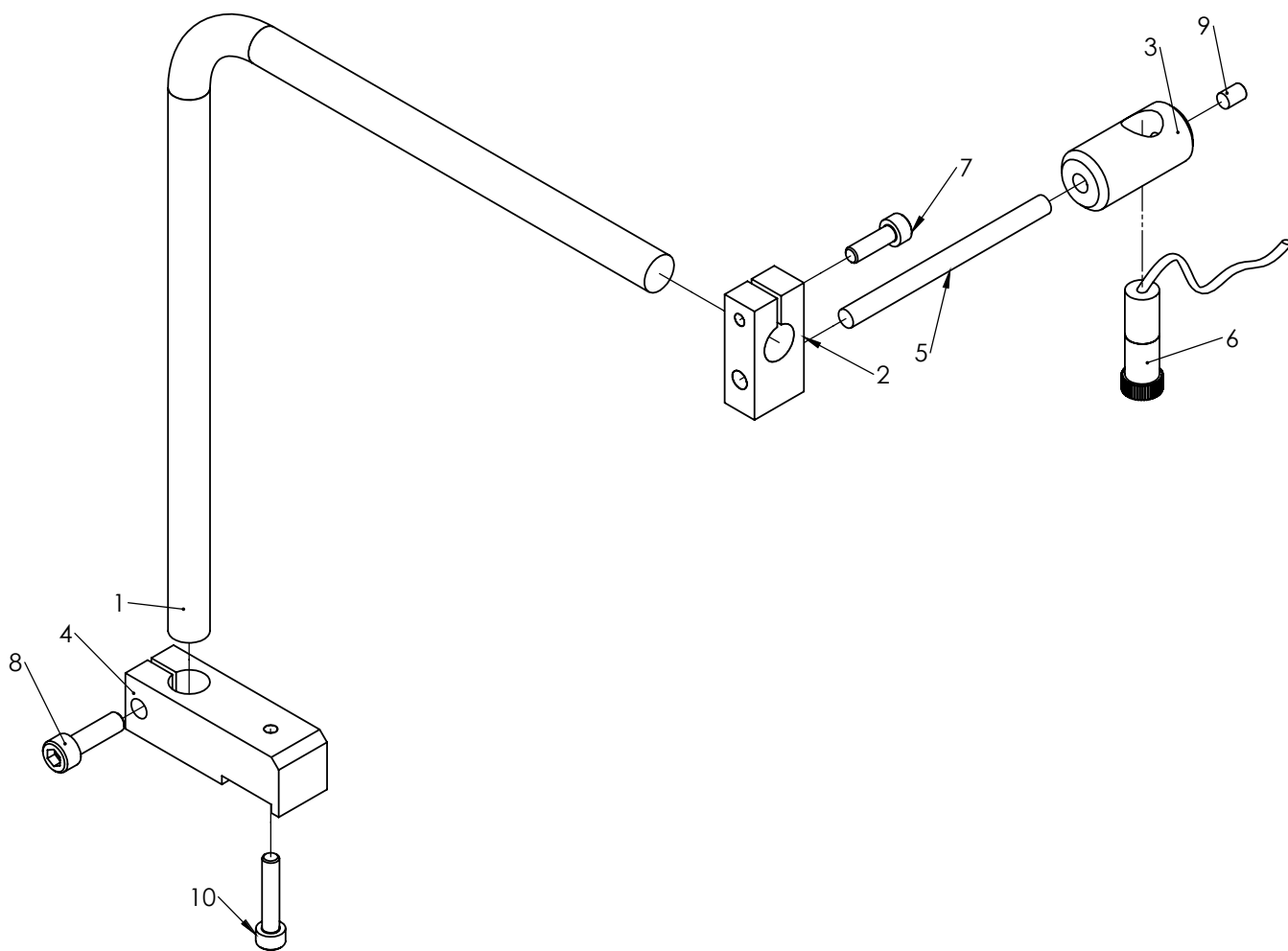
14. OPERATING PANEL GROUP



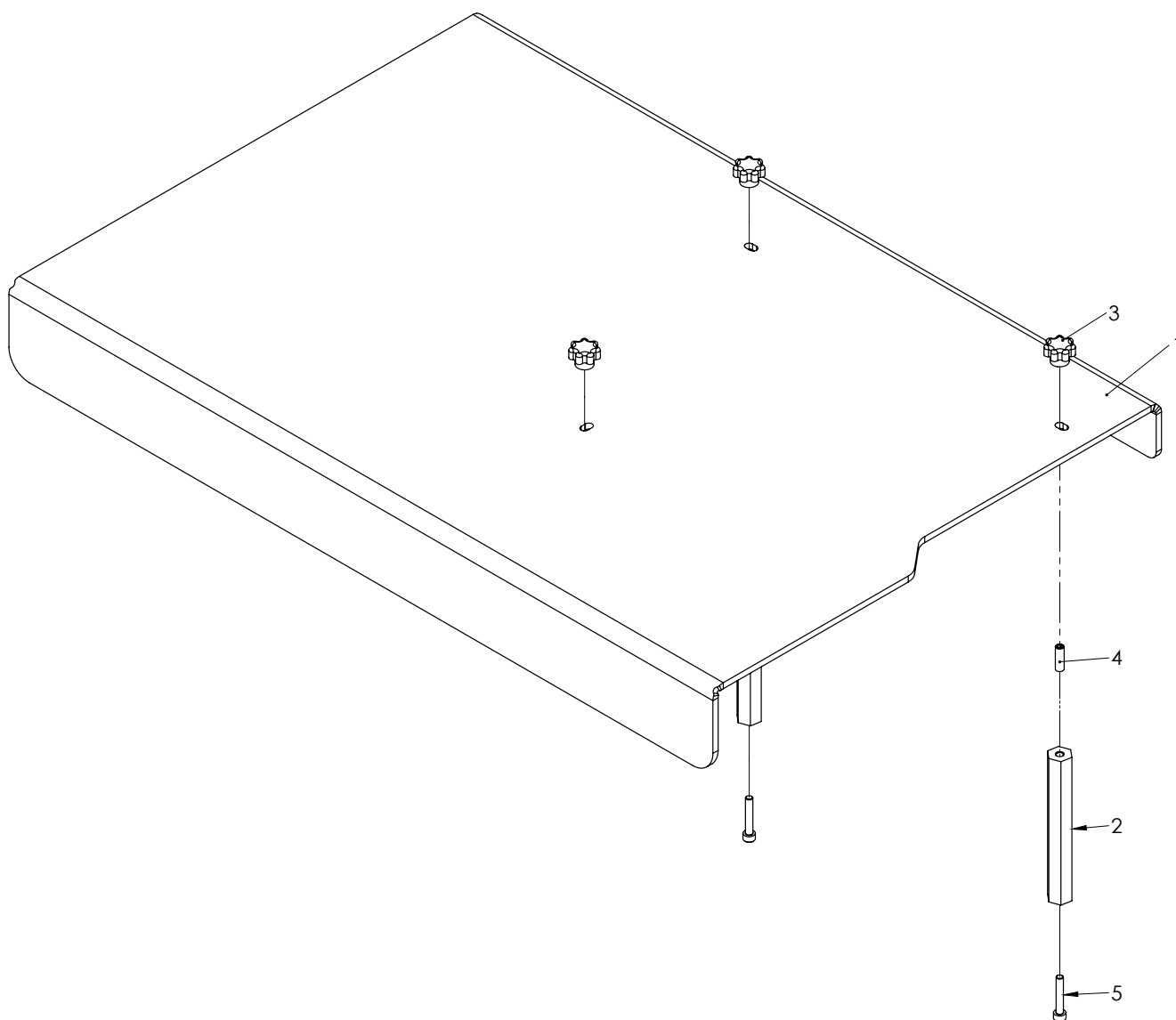
REF. NO	NOTE	PART NO	DESCRIPTION	Qty.
1		CP-CKD-PG-001	PANEL FIXING APPARATUS	1
2		CP-CKD-PG-005	PANEL PIPE	1
3		CP-CKD-PG-002	PANEL CONNECTION APPARATUS	1
4		CP-CKD-PG-004	PANEL MOTION APPARATUS	1
5		CP-CKD-PG-003	PANEL L CONNECTION	1
6		CP-CKD-PG-006	PANEL BODY BACK COVER	1
7		CP-CKD-PG-007	PANEL BODY	1
8		CP-CKD-PG	SCREEN	1
9		EL-F16A-11R	EMERGENCY STOP BUTTON	1
10		SM-ASD24034-04	HEXAGON NUT ISO 4034 - M4	4
11		PL-ASD6903-05	WASHER DIN 6903 - A 5,4	4
12		VD-ASD912-0508	HEXAGON SOCKET HEAD CAP SCREW DIN 912 - M5 X 8	4
13		PL-ASD6903-04	WASHER DIN 6903 - A 4,7	2
14		VD-ASD912-0412	HEXAGON SOCKET HEAD CAP SCREW DIN 912 - M4 X 12	2
15		SM-ASD24034-05	HEXAGON NUT ISO 4034 - M5	1
16		VD-ASD912-0525	HEXAGON SOCKET HEAD CAP SCREW DIN 912 - M5X25	1
17		VD-ASD912-0625	HEXAGON SOCKET HEAD CAP SCREW DIN 912 - M6 X25	1
18		ST-ASD914-0812	SET SCREW DIN 914 - M8 X 12	2



REF. NO	NOTE	PART NO	DESCRIPTION	Qty.
1		CP-CKD-PDLG-002	PEDAL BOARD	1
2		CP-CKD-PDLG-003	PEDAL BOTTOM SHEET	1
3		CP-CKD-PDLG-004	UNIVERSAL PLASTIC FOOT SWITCHES-ISO M20 + 1 ISO M16	2
4		VD-ASI7380-0525	HEXAGON SOCKET BUTTON HEAD SCREW ISO 7380 - M4 X 30	4

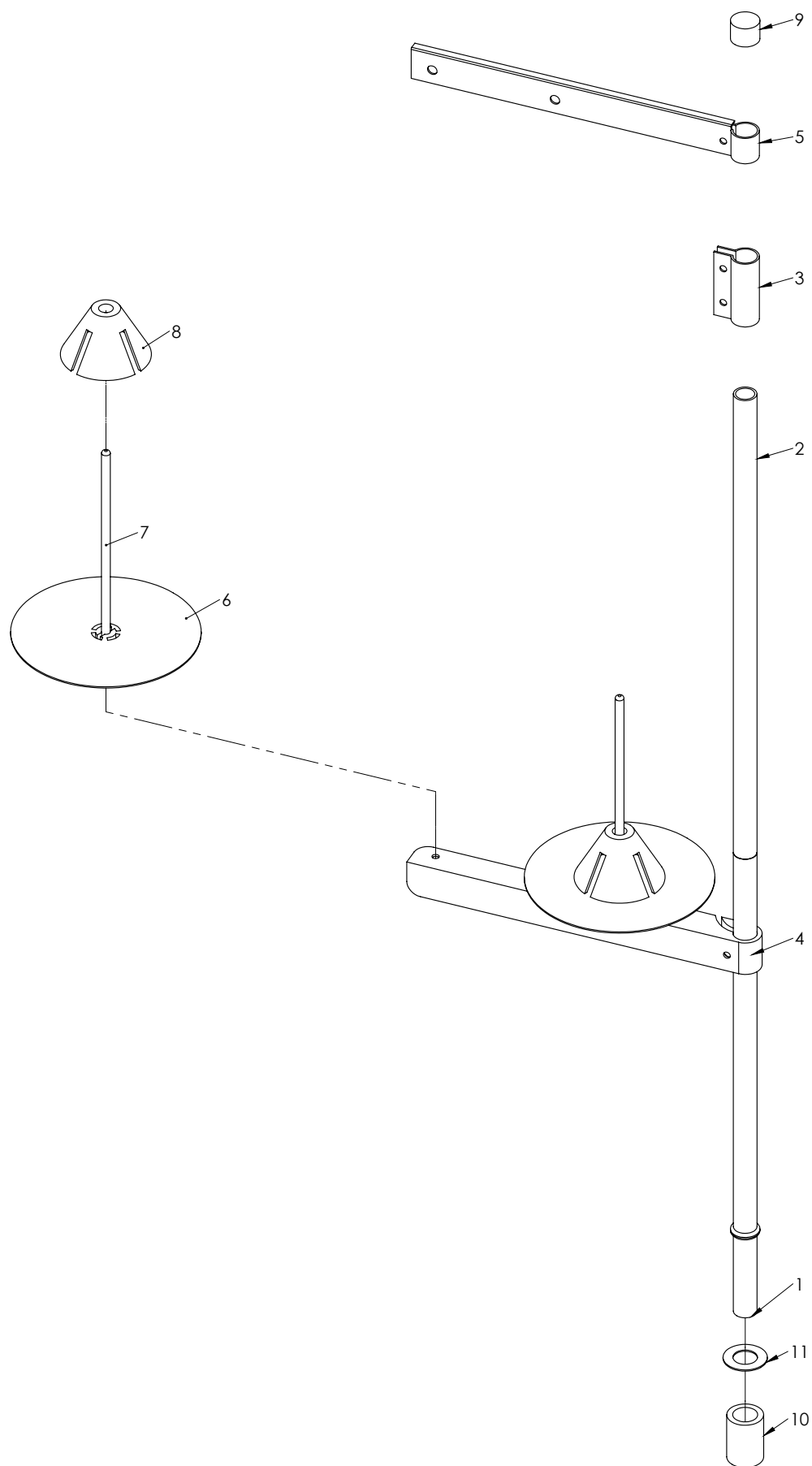


REF. NO	NOTE	PART NO	DESCRIPTION	Qty.
1		CP-CKD-LG-001	LASER CONNECTION ARM	1
2		CP-CKD-LG-002	LASER CONNECTION APPARATUS	1
3		CP-CKD-LG-003	LASER CONNECTION APPARATUS	1
4		CP-CKD-LG-004	ARM CONNECTION APPARATUS	1
5		CP-CKD-LG-005	LASER CONNECTION SHAFT	1
6		CP-CKD-LG-5VDC-LRL	LMH-LG-635-2.5-5 5VDC LINE RED LASER	1
7		VD-ASD912-0516	HEXAGON SOCKET HEAD CAP SCREW DIN 912 - M5 X 16	1
8		VD-ASD912-0516	HEXAGON SOCKET HEAD CAP SCREW DIN 912 - M56 X 20	1
9		ST-ASD914-0508	SET SCREW DIN 914 - M5 X 8	1
10		VD-ASD912-0516	HEXAGON SOCKET HEAD CAP SCREW DIN 912 - M5 X 25	1

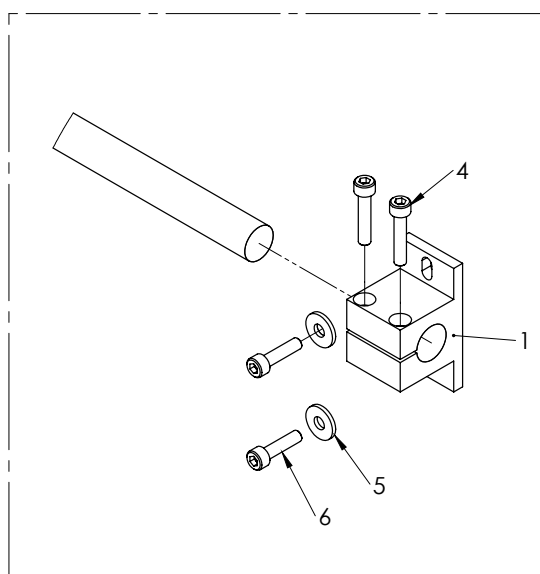
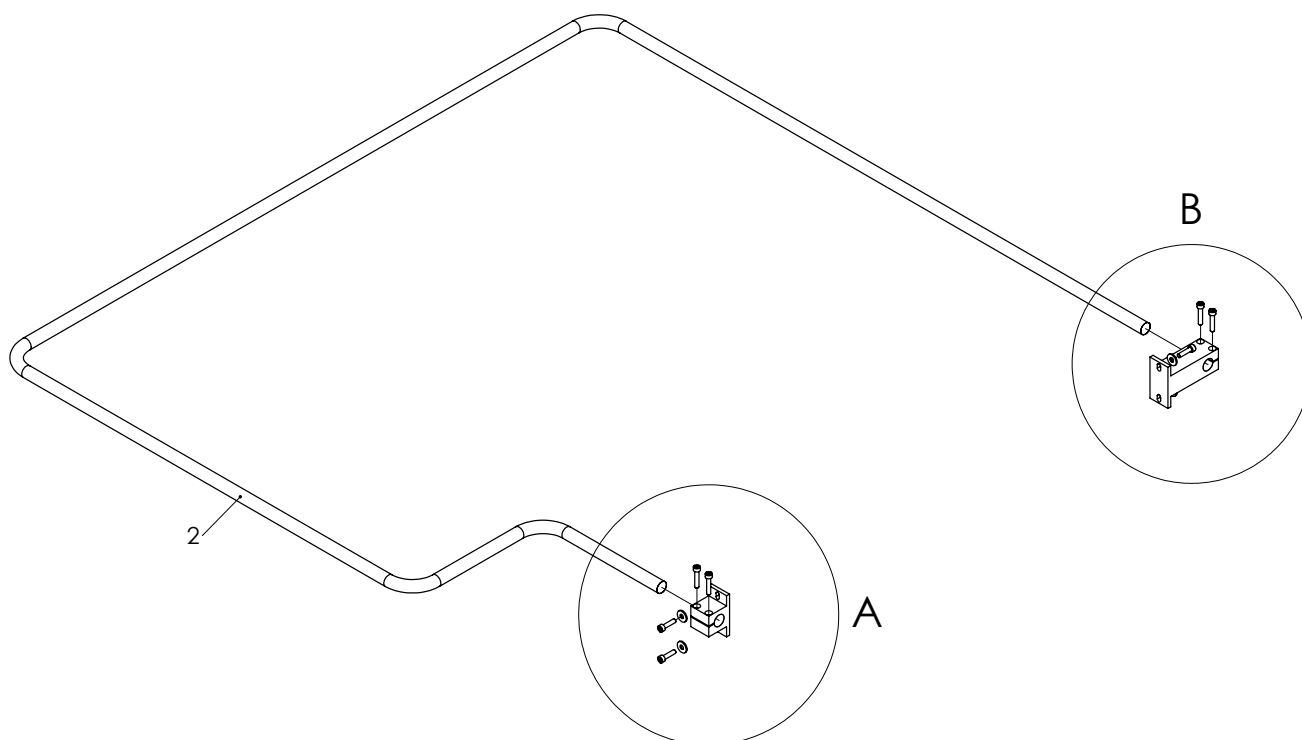


REF. NO	NOTE	PART NO	DESCRIPTION	Qty.
1		CP-CKD-PLKG-001	BLACK PLEXI 5MM	1
2		CP-CKD-PLKG-002	PLEXI CONNECTION	2
3		CP-CKD-PLKG	HANDLE	3
4		ST-ASD914-0620	SET SCREW DIN 914 - M6 X 20	2
5		VD-ASD912-0530	HEXAGON SOCKET HEAD CAP SCREW DIN 912 - M5 X 30	2

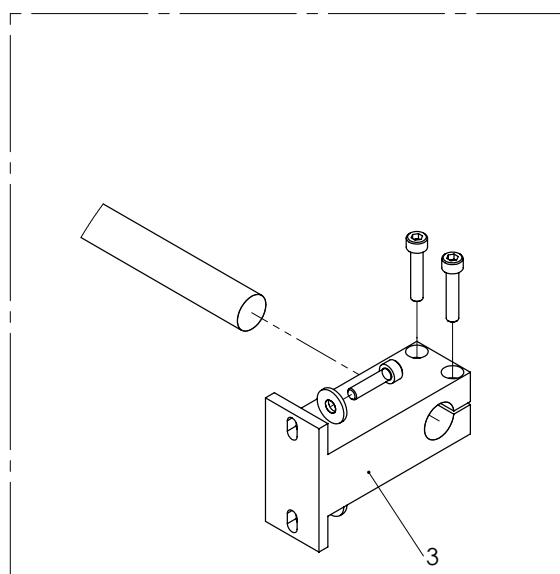
18. THREAD HOLDER GROUP



REF. NO	NOTE	PART NO	DESCRIPTION	Qty.
1		CP-CKD-CG-001		1
2		CP-CKD-CG-002		1
3		CP-CKD-CG-003		1
4		CP-CKD-CG-004		1
5		CP-CKD-CG-005		1
6		CP-CKD-CG-006		2
7		CP-CKD-CG-007		2
8		CP-CKD-CG-008		2
9		CP-CKD-CG-009		1
10		CP-CKD-CG-010		1
11		CP-CKD-CG-011		1



DETAIL A



DETAIL B

REF. NO	NOTE	PART NO	DESCRIPTION	Qty.
1		CP-CKD-KD-002	CHASSIS PROTECTION BAR FRONT CONNECTION	1
2		CP-CKD-KD-001	CHASSIS PROTECTION BAR	1
3		CP-CKD-KD-003	CHASSIS GUARD BAR REAR CONNECTION	1
4		VD-ASD912-0525	HEXAGON SOCKET HEAD CAP SCREW DIN 912 - M5 X 25	4
5		PL-ASD6903-05	WASHER DIN 6903 - A 5,4	4
6		VD-ASD912-0520	HEXAGON SOCKET HEAD CAP SCREW DIN 912 - M5 X 20	4

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