

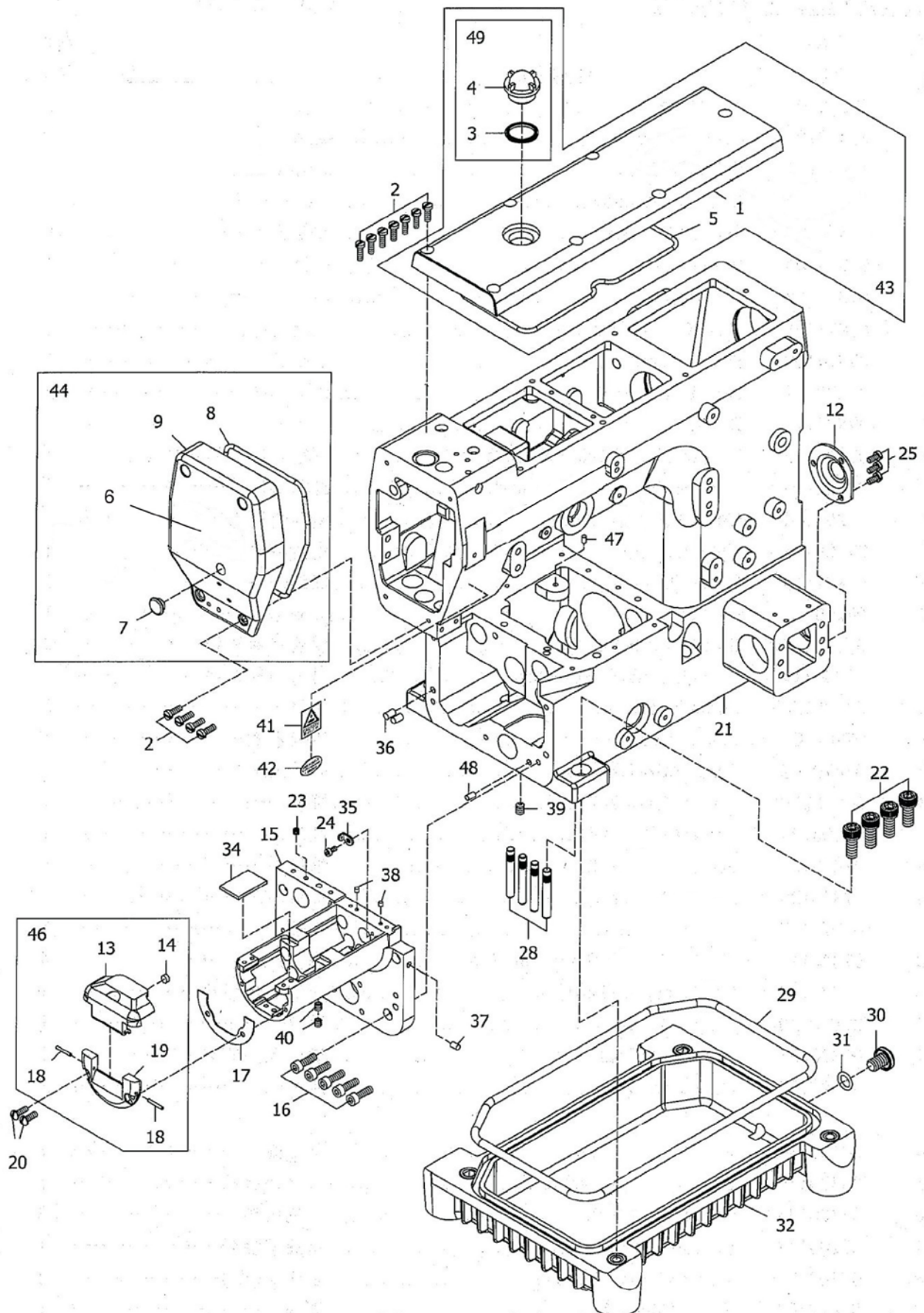
PARTS LIST

F-1S PARTS LIST

CONTENTS

1. Housing components (1)	1
2. Housing components (2)	3
3. Line crossing mechanism	5
4. Casing mechanism.....	7
5. Lower spindle mechanism group	9
6. Spindle and needle thread lifting unit	11
7. Pin post mechanism.....	13
8. Press foot mechanism	15
9. Upper finish line drive mechanism	17
10. Down hook drive mechanism.....	19
11. Main gear drive control mechanism	21
12. Differential gear drive control mechanism.....	23
13. Thimble sheet and feeding device driving mechanism	25
14. Main gear and differential gear adjusting plate mechanism	27
15. Lubricating mechanism	29
16. Automatic cutting and loosening mechanism.....	31
17. Bottom line cutter mechanism	33
18. Electrical type top thread wiper and trimmer mechanism.....	35
19. Pneumatic type top air wiper and trimmer mechanism	37
20. Electromagnetic direct drive lift foot set.....	39
21. Pneumatic type presser foot lefter	41
22. Electromagnetic lower cutter drive mechanism.....	43
23. Pneumatic type bottom trimmer driving mechanism.....	45
24. Wire carrier and nose carrier assembly	47
25. Attachment box	49

1. Housing components (1)



NO	CODE	NAME	Qty
1	JINBF7870101	Top Cover	1
2	JINBF7870102	Screw(M4-0.7x12)	11
3	JINBF7870103	Oil Sight Seal	1
4	JINBF7870104	Oil Sight Window	1
5	JINBF7870105	Top Cover Gasket	1
6	JINBF7870106	LOGO	2
7	JINBF7870107	Seal Plug	1
8	JINBF7870108	Head Cover Gasket	1
9	JINBF7870109	Head Cover	1
12	JINBF7870112	Looper Thread Take-up Shaft Cover	1
13	JINBF7200113	Cylinder Side Cover (Upper)	1
14	JINBF7200114	Cover Latch Magnet	1
15	JINBF7200115	Cylinder Frame	1
16	JINBF7872914	Screw (M5-0.8x 16)	5
17	JINBF7200117	Gasket	1
18	JINBF7870118	Side Cover Hinge Pin	2
19	JINBF7200119	Cylinder Side Cover Hinge	1
20	JINBF7200120	Screw(M4-0.7x12)	2
21	JINBF7200121	Machine Frame Unit	1
22	JINBF7870122	Screw (M8-1.25x20)	4
23	JINBF7870229	Screw (M4-0.7x4)	1
24	JINBF7200124	Screw (M3-0.5x6)	1
25	JINBF7870125	Screw (M4-0.7x8)	1
28	JINBF7870128	Machine Frame Supporting Bar	4
29	JINBF7870129	Oil Reservoir Gasket	1
30	JINBF7870130	Screw (3/8-24x12)	1
31	JINBF7870131	Drain Hole Seal	1
32	JINBF7870132	Drain Hole Seal	1
34	JINBF7200134	Felt	1
35	JINBF7870537	Looper Thread Eyelet	1
36	JINBF7200136	Guide Pin (ϕ 5x8)	2
37	JINBF7200137	Plug (ϕ 4.1x6)	1
38	JINBF7200138	Plug(ϕ 3.2x5) (ϕ 2.8x2)	2
39	JINBF7870503	Screw (M6-1x8)	1
40	JINBF7870648	Screw (M5-0.8x5)	2
41	JINBF7870133	Warning Sticker(Triangle)	1
42	JINBF7870139	Warning Sticker(Ellipse)	1
43	JINBF7870117	Top Cover C.Set (Upper)	1
44	JINBF7870135	Head Cover C.Set (Upper)	1
46	JINBF7200146	Cylinder Side Cover C.Set (Upper)	1
47	JINBF7200147	Plug (ϕ 3.4x5)	1
48	JINBF7200148	Plug (ϕ 4.1x7)	1
49	JINBF7870144	Oil Sight Window C.Set	1

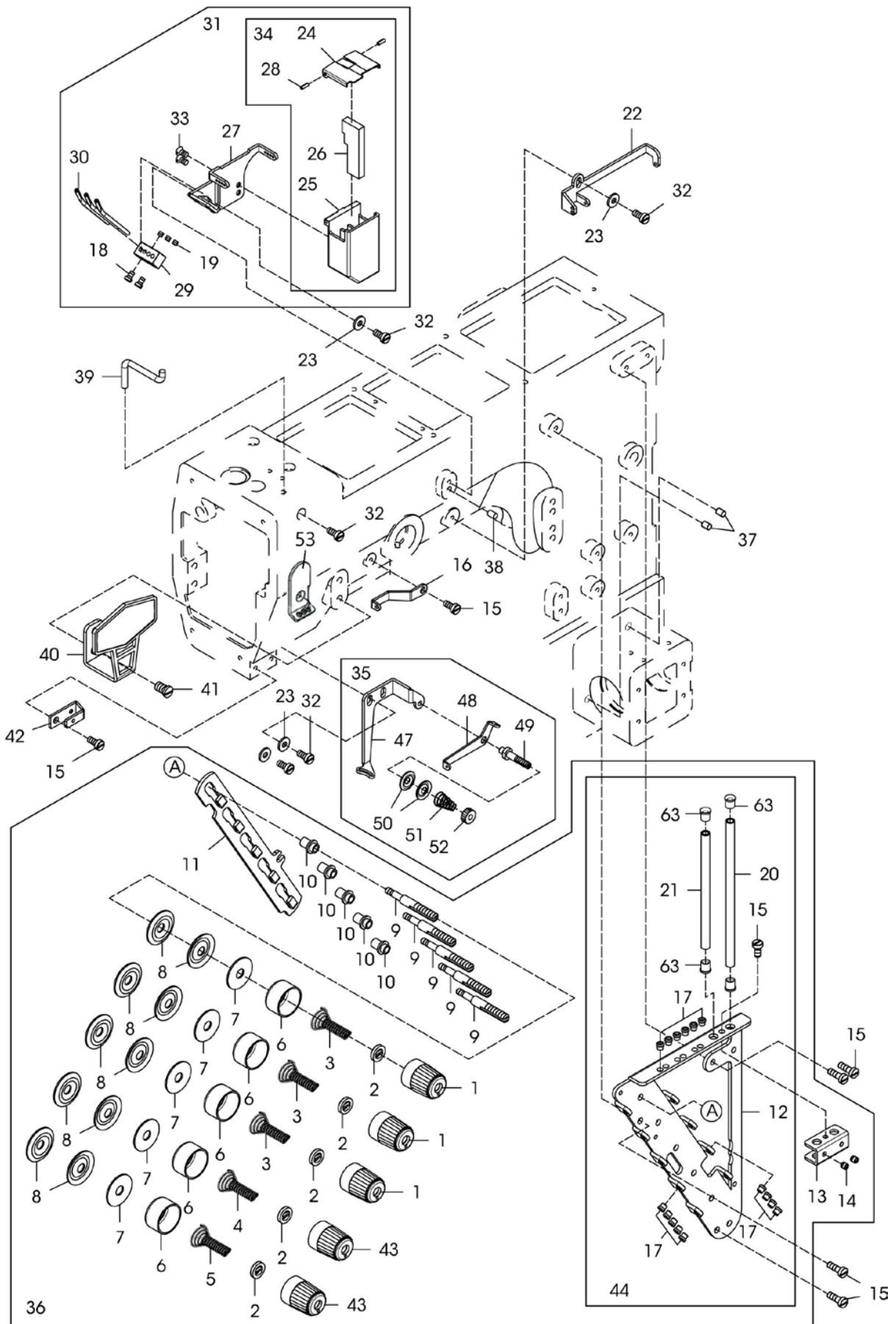
This exploded view diagram illustrates the assembly of a mechanical device, possibly a power tool. The main assembly is shown in the center, with various components and sub-assemblies positioned around it to show their relative positions and assembly sequence. The components are numbered 1 through 61, with some parts labeled with letters A and B. A caution label is also shown.

Key Components and Assembly Details:

- Main Assembly:** The central component is a large, rectangular housing or frame, labeled with 'A' and 'B' indicating specific sections or features.
- Top Cover/Plate:** Components 1, 2, 3, 4, 5, 10, 12, 17, 51, 53, 54, 55, 56, 58, and 60 form the top cover and associated mounting hardware.
- Internal Components:** Components 6, 8, 9, 11, 13, 14, 15, 16, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 52, 57, and 59 are internal components, including a motor or actuator (47), gears (44, 45), and various structural parts.
- Bottom Plate/Support:** Components 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 52, 57, and 59 form the bottom plate and support structure.
- Assembly Sequence:** The diagram shows the assembly sequence from the main housing (A) down to the bottom plate (B), with various sub-assemblies being added in between.
- Caution Label:** A label with the word "CAUTION" and a warning symbol is shown, indicating a safety hazard during assembly or operation.

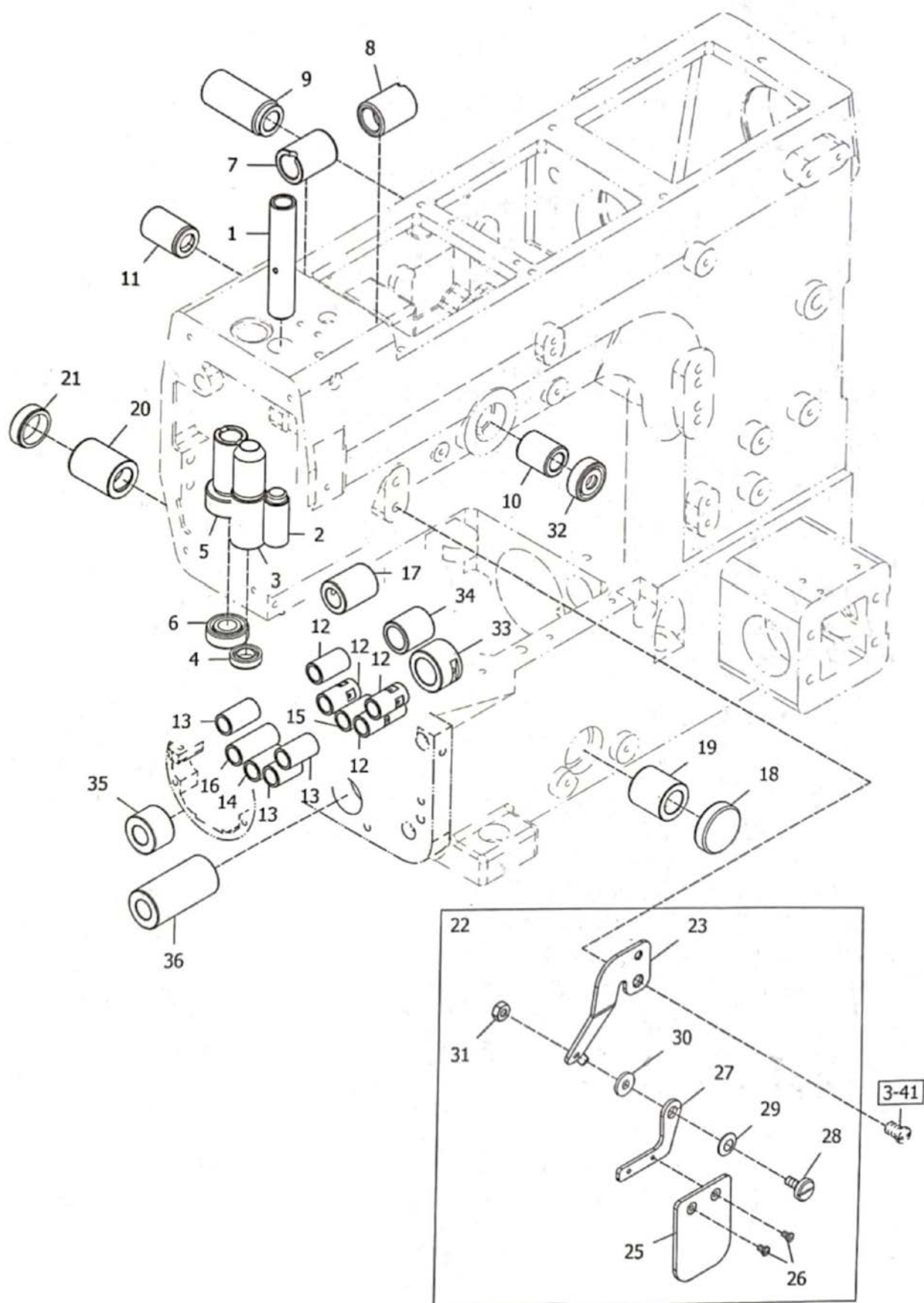
NO	CODE	NAME	Qty
1	JINBF7200201	Cloth Plate (Electrical Type)	1
2	JINBF7870202	Screw (M4-0.7x10)	2
3	JINBF7870203	Screw (M4-0.7x7)	6
4	JINBF7200204	Crankshaft chamber upper cover	1
5	JINBF7200205	Crankshaft chamber gasket	1
6	JINBF7870107	Seal Plug	4
7	JINBF7870125	Screw (M4-0.7x8)	3
8	JINBF7870208	rear cover	1
9	JINBF7870209	Rear cover gasket	1
10	JINBF7200210	Screw(M3-0.5x10)	1
12	JINBF7870212	Crankshaft chamber front cover (small)	1
13	JINBF7870213	gasket	2
14	JINBF7871712	Screw (M3-0.5x4)	1
15	JINBF7200215	Needle plate seat	1
16	JINBF7870216	ejector	2
17	JINBF7870102	Screw (M4-0.7x10)	10
18	JINBF7870218	Screw (M3-0.5x6.5)	2
19	JINBF7870219	Positioning bushing	2
20	JINBF7870220	ejector	1
24	JINBF7200224	Front cover base	1
25	JINBF7870225	Screw (M4-0.7x8)	2
26	JINBF7870226	Tapered spring washer	4
27	JINBF7870227	Screw (M4-0.7x6)	1
28	JINBF7801449	Front cover hinge	1
29	JINBF7870229	Screw (M4-0.7x4)	1
30	JINBF7870230	Screw (M4-0.7x22)	2
31	JINBF7200231	Front cover top seat	1
32	JINBF7870232	Screw (M3-0.5x6)	1
33	JINBF7870114	Latch latch spring	1
34	JINBF7870234	Screw (M3-0.7x4)	2
35	JINBF7870235	Screw (M4-0.7x8)	2
36	JINBF7870236	Screw (M4-0.7x4.5)	1
37	JINBF7870237	Latch latch spring	1
38	JINBF7870238	Model number label	1
39	JINBF7800239	Side cover lock door magnet suction	1
40	JINBF7800240	Bottom line divider CAM cover set	1
41	JINBF7800241	Warning Sticker (quadrangular)	1
42	JINBF7870238	Bottom line splitter drive chamber cover	1
44	JINBF7870244	Nut	1
45	JINBF7870245	Screw (M4-0.7x8)	1
46	JINBF7870246	Screw (M3-0.5x5)	2
47	JINBF7870247	Looper Thread Take-Up Cover	1
48	JINBF7870133	Warning Sticker(Triangle)	1
49	JINBF7870241	Warning Sticker	1
50	JINBF7870249	Screw (M4-0.7x3.5)	1
51	JINBF7200251	Screw (M3-0.5x10)	1
52	JINBF7200252	Stitch Plate Support	1
53	JINBF7870257	Lower Knife Carrier Guide	1
54	JINBF7870258	Screw (M4-0.7x4)	1
55	JINBF7871622	Looper Thread Guide	1
56	JINBF7870260	Screw (M3-0.5x3.3)	1
57	JINBF7200257	Front cover base assembly	1
58	JINBF7870259	Looper Thread Eyelet	1
59	JINBF7200259	Stitch Plate Support C.Set	1
60	JINBF7871009	Screw (M3-0.5x3)	2
61	JINBF7870291	Screw (M4-0.7x6)	1

3. Line crossing mechanism



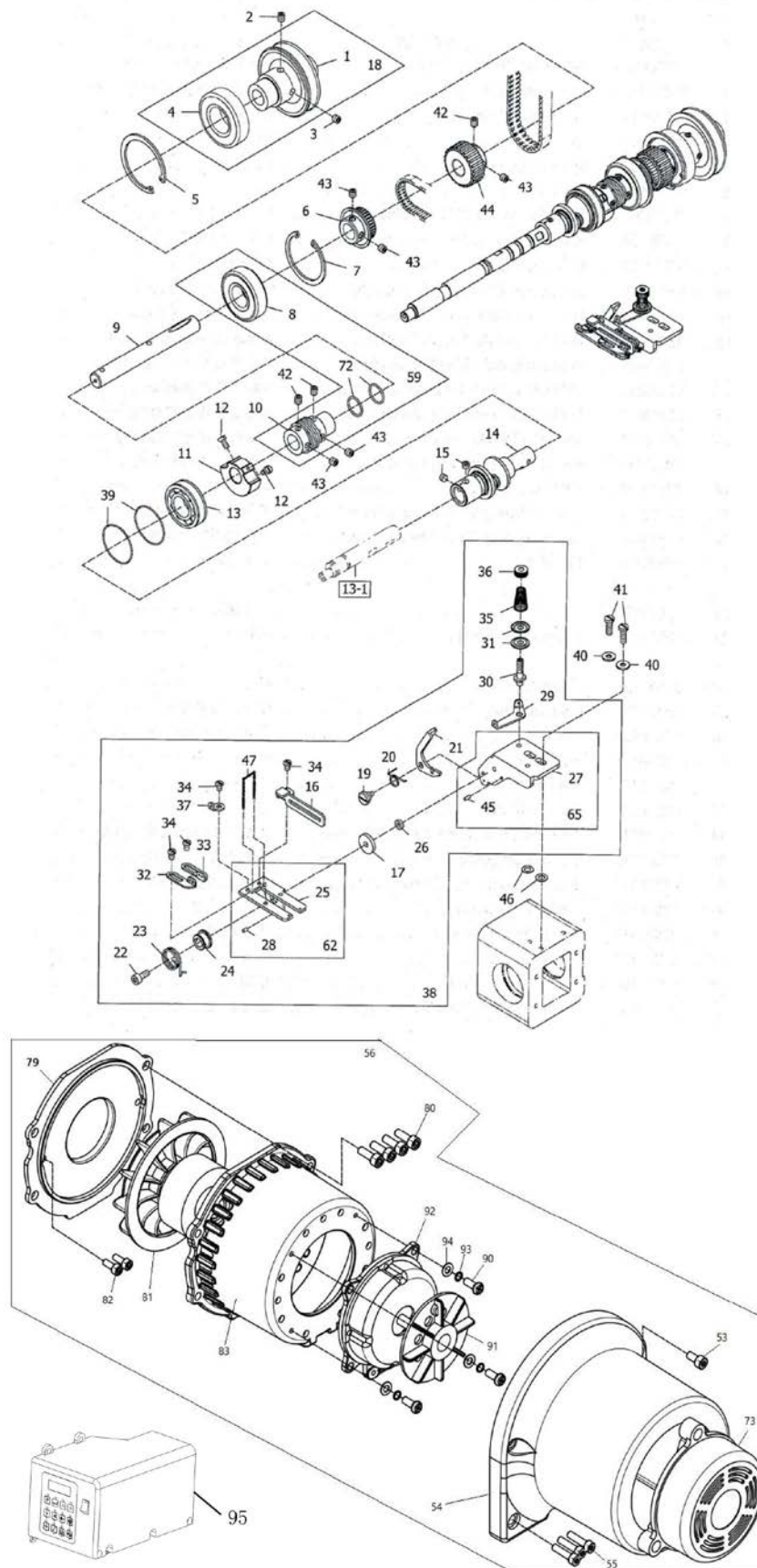
NO	CODE	NAME	Qty
1	JINBF7870301	Thread Tension Spring Cap(Blue)	3
2	JINBF7870302	Tension Spring Disc Support	5
3	JINBF7870303	Needle tension spring	3
4	JINBF7870304	Top wire tension spring	1
5	JINBF7870305	Downcrochet tension spring	1
6	JINBF7870306	Thread Tension Spring Retainer	5
7	JINBF7870307	Felt	5
8	JINBF7870308	Tension Disc	10
9	JINBF7870309	Tension Post	5
10	JINBF7870310	Tension Post Ferrule	5
11	JINBF7870311	Tension Disc Separator	1
12	JINBF7870312	Tension Post Support	1
13	JINBF7870313	Thread Eyelet Pipe Stay	1
14	JINBF7870229	Screw (M4-0.7x4)	2
15	JINBF7870125	Screw (M4-0.7x8)	7
16	JINBF7870316	Top Cover Thread Eyelet (Left)	1
17	JINBF7870317	Thread Eyelet	15
18	JINBF7870318	Screw (SM1/8"x44-5)	2
19	JINBF7870319	Screw (SM1/8"x44-3)	3
20	JINBF7870320	Thread Eyelet Pipe (Long)	1
21	JINBF7870321	Thread Eyelet Pipe (Short)	1
22	JINBF7870322	Top Cover Thread Eyelet (Right)	1
23	JINBF7870323	gasket	4
24	JINBF7870324	SP Container Cover	1
25	JINBF7870325	SP Container	1
26	JINBF7870326	Felt	1
27	JINBF7870327	Needle Thread Eyelet	1
28	JINBF7870328	SP Container Cover Pin	2
29	JINBF7870329	Thread Eyelet Support	1
30	JINBF7870330	Thread Eyelet (Front)	3
31	JINBF7870331	SP Device, Complete Set	1
32	JINBF7870102	Screw (M4-0.7x12)	5
33	JINBF7870333	Screw (SM9/64"x40-7)	2
34	JINBF7870334	SP Container C.Set	1
35	JINBF7870335	Top Cover Tharead Guide	1
36	JINBF7870336	Tension Post Support C.Set	1
37	JINBF7870337	Guide Pin	2
38	JINBF7870338	Guide Pin	1
39	JINBF7870339	Needle and thread guide frame	1
40	JINBF7870340	Support for needle and thread lifting rod	1
41	JINBF7870341	Screw (M6-1x10)	1
42	JINBF7870342	Needle Thread Retainer Support	1
43	JINBF7870343	Thread Tension Spring Cap(Red)	2
44	JINBF7870344	Line tension strut seat	1
47	JINBF7870347	Top Cover Thread Guide	1
48	JINBF7870348	Supplementary Thread Guide	1
49	JINBF7870349	Tension Post	1
50	JINBF7870350	Supplementary Tension Disc	2
51	JINBF7870351	Supplementary Tension Spring	1
52	JINBF7870352	Thread Tension Spring Cap	1
53	JINBF7870353	Needle Thread Eyelet	1
63	JINBF7870363	Thread Eyelet	4

4. Casing mechanism



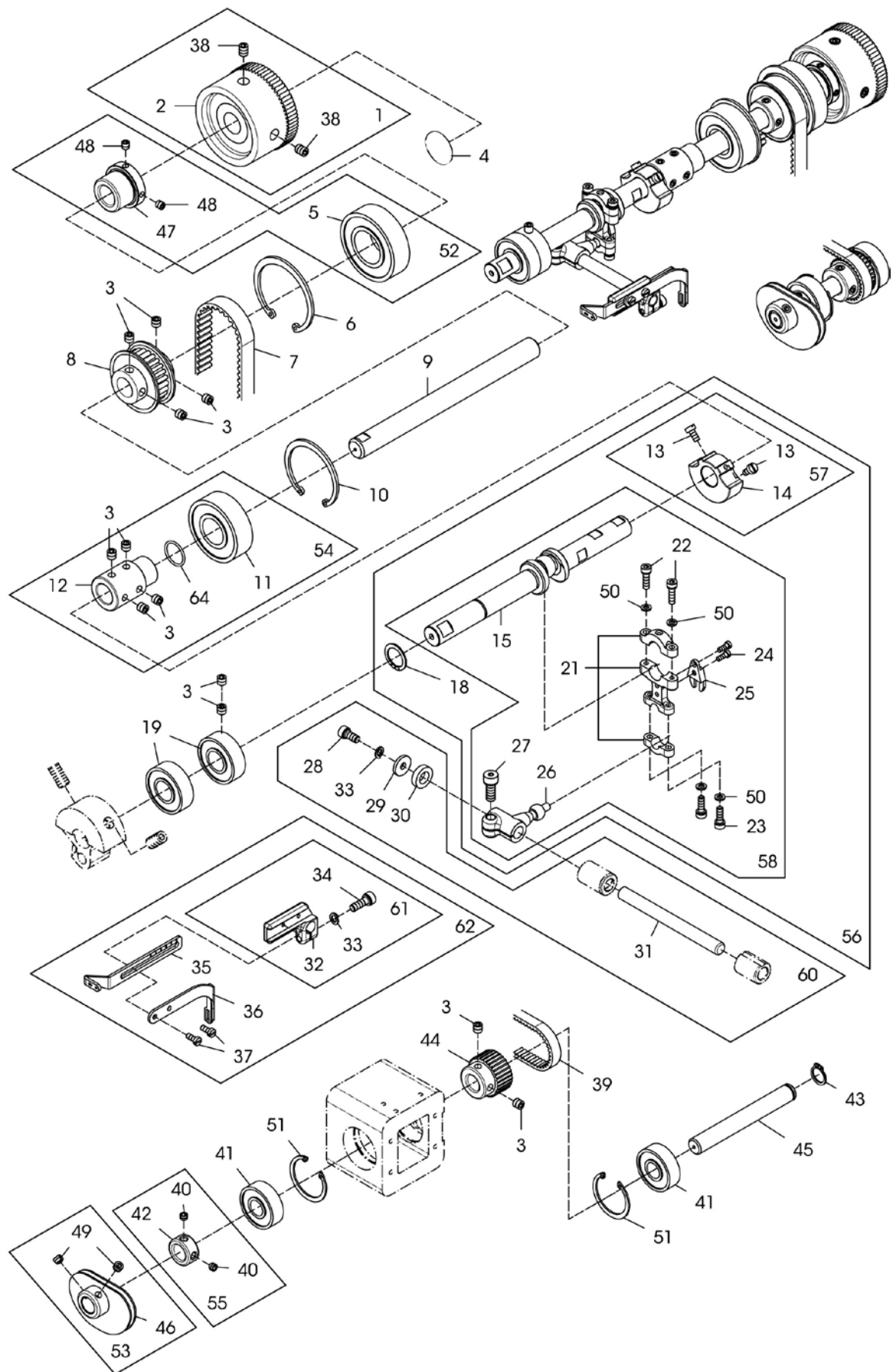
NO	CODE	NAME	Qty
1	JINBF7870401A	Needle Bar Bushing (Upper)	1
2	JINBF7870402	Needle Bar Bushing (Lower)	1
3	JINBF7870403	Presser Bar Bushing	1
4	JINBF7870404	Oil Seal	2
5	JINBF7870405	Spreader Driving Bar Bushing	1
6	JINBF7870406	Oil Seal	1
7	JINBF7870407	Spreader Driving Shaft Bushing (Left)	1
8	JINBF7870408	Spreader Driving Shaft Bushing (Right)	1
9	JINBF7870409	Foot Lifter Lever Bushing	1
10	JINBF7870410	Needle Thread Take-up Bushing (Front)	1
11	JINBF7870411	Needle Thread Take-up Bushing (Rear)	1
12	JINBF7200412	Feed Bar Lift Bushing (Rear/Right)	4
13	JINBF7200413	Feed Bar Lift Bushing (Rear/Left)	3
14	JINBF7200414	Differential Feed Bar Bushing (Left)	1
15	JINBF7200415	Differential Feed Bar Bushing (Right)	1
16	JINBF7200416	Main Feed Rocker Bushing (Left)	1
17	JINBF7200417	Main Feed Driving Shaft Bushing	1
18	JINBF7870418	Oil Seal	1
19	JINBF7870419	Looper Driving Shaft Bushing (Front)	1
20	JINBF7870420	Looper Driving Shaft Bushing (Rear)	1
21	JINBF7870421	Seal Plug	1
22	JINBF7870422	Eye Guard, Complete Set	1
23	JINBF7870423	Safety eyepiece holder	1
25	JINBF7870425	Safety Plate	1
26	JINBF7870426	Screw (3/32-56×4)	2
27	JINBF7870427	Safety goggles holder	1
28	JINBF7870428	Screw (11/64-40×9.7)	1
29	JINBF7870429	Conical Spring Washer	1
30	JINBF7870430	gasket	1
31	JINBF7870431	Nut	1
32	JINBF7870432	Oil Seal	1
33	JINBF7200433	Low Shaft Bushing	1
34	JINBF7200434	Differential Feed Driving Shaft Bushing	1
35	JINBF7200435	Differential Feeding Control Lever Bushing	1
36	JINBF7200436	Main Feeding Control Lever Bushing	1

5. Lower spindle mechanism group



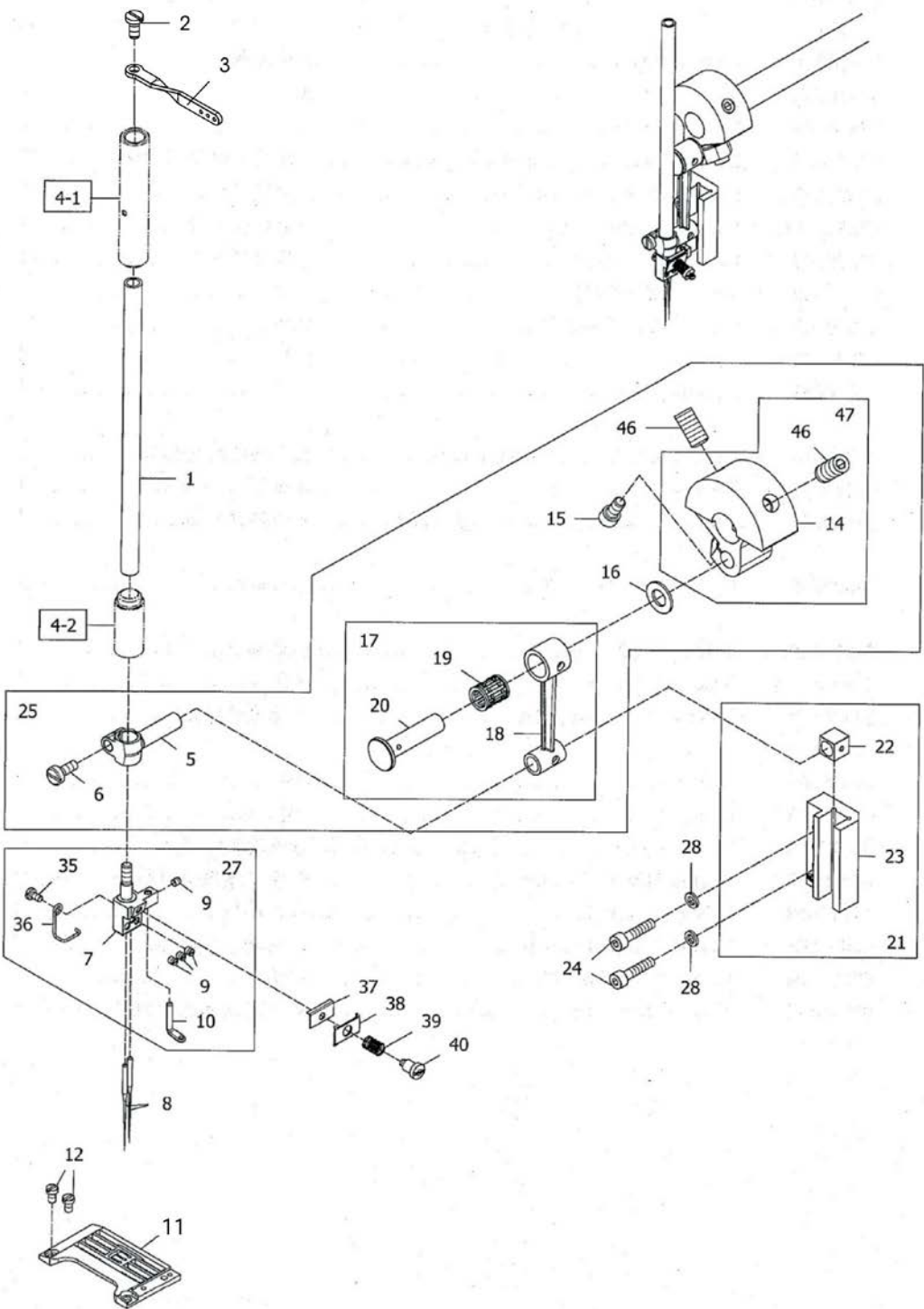
NO	CODE	NAME	Qty
1	JINBF7870501	Pulley	1
4	JINBF7870504	Ball Bearing (Right)	1
5	JINBF7870505	Retaining Ring	1
6	JINBF7870506	Looper Thread Take-Up Driving Sprocket	1
7	JINBF7870507	Retaining Ring	1
8	JINBF7870508	Ball bearings (middle)	1
9	JINBF7870509	Lower Shaft (Right)	1
10	JINBF7870510	Oil pump driving rod	1
11	JINBF7870511	Counterweight (Small)	1
12	JINBF7870125	Screw (M4-0.7x8)	2
13	JINBF7870513	Ball Bearing (Left)	1
14	JINBF7870514	ower Crankshaft	1
15	JINBF7870214	Screw (M6-1x4)	2
16	JINBF7870516	Looper Thread Guide	2
17	JINBF7870559	gasket	1
18	JINBF7870545	Pulley Bearing C.Set	1
19	JINBF7870519	Screw (M3-0.5x2.8)	1
20	JINBF7870520	Latch Spring	1
21	JINBF7870521	Looper Thread Guide Latch Lever	1
22	JINBF7870202	Screw (M4-0.7x10)	1
23	JINBF7870523	Spring	1
24	JINBF7870524	Spring Bushing	1
25	JINBF7870525	Thread Take-up Eyelet Holder	1
26	JINBF7870526	Bush	1
27	JINBF7870527A	Thread Take-up Eyelet Bracket	1
28	JINBF7870528	Pin	1
29	JINBF7870529	Looper Thread Eyelet	1
30	JINBF7870530	Looper Thread Tension Post	1
31	JINBF7870350	Looper Thread Supplementary Tension Disc	2
32	JINBF7870532	Thread Take-up Eyelet (Left)	1
33	JINBF7870533	Thread Take-up Eyelet (Right)	1
34	JINBF7870534	Screw (SM9/64"x40-4)	4
35	JINBF7870535	Looper Thread Supplementary Tension Spring	1
36	JINBF7870352	Thread Tension Spring Cap	1
37	JINBF7870537	Needle Thread Eyelet	1
38	JINBF7870538	Thread Take-Up Eyelet C. Set.	1
39	JINBF7870539	O-Ring	2
40	JINBF7870323	gasket	2
41	JINBF7870102	Screw (M4-0.7x12)	2
42	JINBF7870542	Screw (M6-1x6)	4
43	JINBF7870543	Screw (M6-1x6)	5
44	JINBF7870544	Main Shaft Sprocket (Lower)	1
45	JINBF7870562	Pin	1
46	JINBF7870213	gasket	2
47	JINBF7870560	Wire	1
53	JINBF7870553	Screw (M5-1x10)	1
54	JINBF787DJZK	Mini-Servo Motor Cover	1
55	JINBF7870555	Screw (M5-1x20)	3
56	JINBF7870556	Directly Driving Type Mini-Servo Motor C.Set	1
59	JINBF7870548	Oil Pump Driving Worni C.Set	1
62	JINBF7870565	Thead Take Up Eyelet Holder	1
65	JINBF7870566A	Thead Take Up Eyelet Bracket C.Set	1
72	JINBF7870664	O-ring	2
73	JINBF787DJHZ	Green Cover	1
79	JINBF787DJZ	motor cabinet	1
80	JINBF7870580	Screw (M5-1x14)	4
81	JINBF787ZZ	rotor	1
82	JINBF7870582	Screw (M4-1x10)	2
83	JINBF787DZ	stator	1
90	JINBF7870590	Screw (M4-1x10)	3
91	JINBF787FY	fan blade	1
92	JINBF787BMQZJ	Encoder assembly	1
93	JINBF7870593	spring shim	3
94	JINBF7870594	gasket	4
95	JINBF7870595	electronic control	1

6. Spindle and needle thread lifting unit



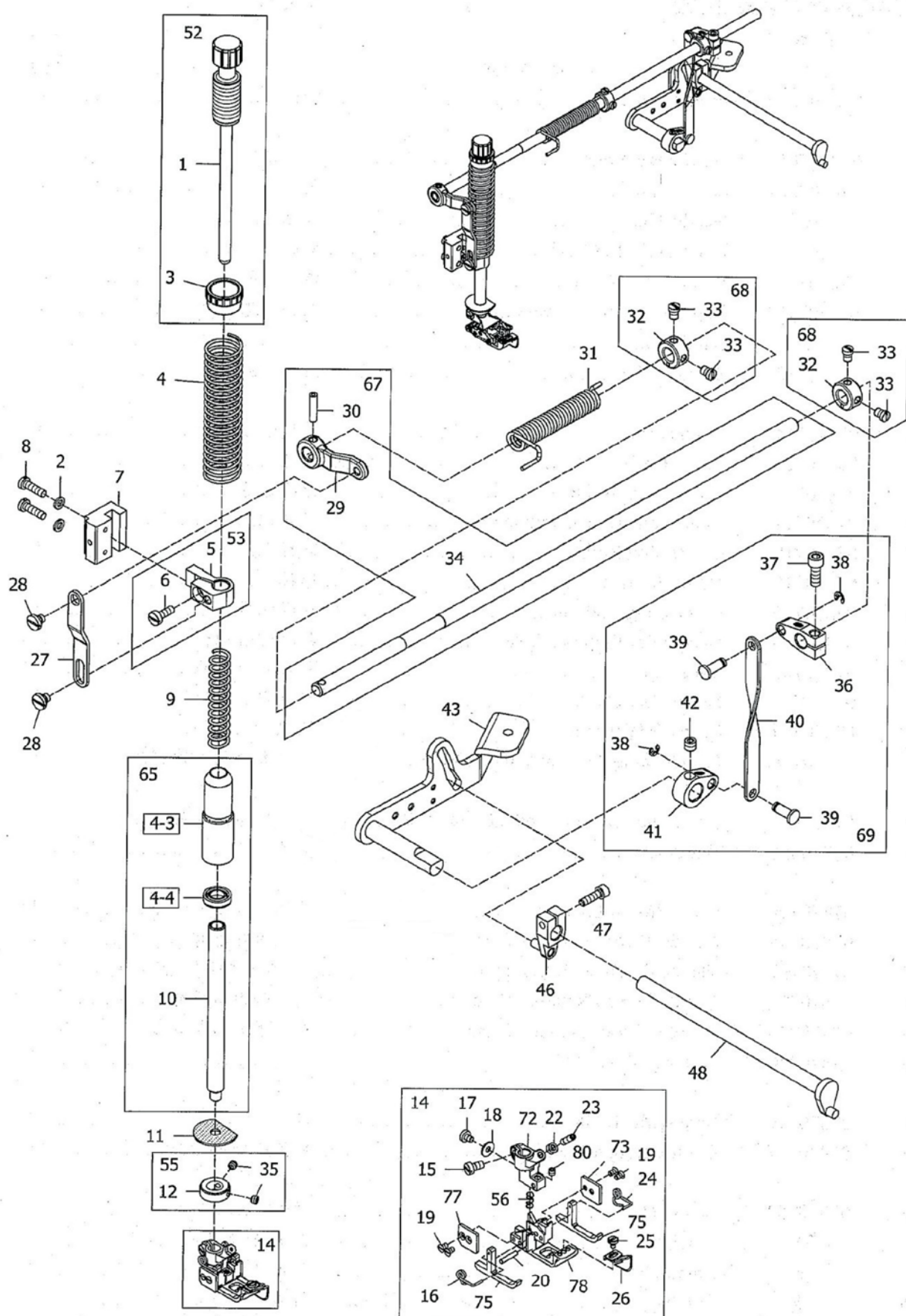
NO	CODE	NAME	Qty
1	JINBF7870601	Handwheel C.Set	1
2	JINBF7870602	Handwheel	1
3	JINBF7870543	Screw (M6-1x6)	12
4	JINBF7870604	Handwheel Mark	1
5	JINBF7870504	Ball Bearing	1
6	JINBF7870505	Retaining Ring	1
7	JINBF7870607	Timing Belt	1
8	JINBF7870608	Upper Shaft Sprocket	1
9	JINBF7870609	Upper Shaft (Right)	1
10	JINBF7870507	Retaining Ring	1
11	JINBF7870508	Ball Bearing	1
12	JINBF7870612	Upper Shaft Joint	1
13	JINBF7870125	Screw (M4-0.7x8)	2
14	JINBF7870511	Counterweight (Small)	1
15	JINBF7870615	Upper Crankshaft	1
18	JINBF7870618	Retaining Ring	1
19	JINBF7870619	Ball Bearing	2
21	JINBF7870621	Connecting Rod	1
22	JINBF7870622	Screw (M4-0.7x14)	2
23	JINBF7870623	Screw (M4-0.7x12)	2
24	JINBF7870624	Screw (SM1/8"x44-7.3)	2
25	JINBF7870625	Guide Fork	1
26	JINBF7870626	Driving Lever	1
27	JINBF7870627	Screw (M6-1x15)	1
28	JINBF7870628	Screw (M5-0.8x10)	1
29	JINBF7870629	gasket	1
30	JINBF7870630	Spacer	1
31	JINBF7870631	Driving Shaft	1
32	JINBF7870632	Bracket	1
33	JINBF7870633	spring shim	2
34	JINBF7870634	Screw (M5-0.8x14)	1
35	JINBF7870635	Needle Thread Take-up	1
36	JINBF7870636	Top Cover Thread Take-up	1
37	JINBF7870637	Screw (M3.5-0.6x8)	2
38	JINBF7870503	Screw (M6-1x8)	2
39	JINBF7870639	Timing Belt	1
40	JINBF7870556	Screw (M5-0.8x4)	2
41	JINBF7870641	Ball Bearing	2
42	JINBF7870642	Adapter	1
43	JINBF7870643	Retaining Ring	1
44	JINBF7870644	Looper Thread Take-up Shaft Sprocket	1
45	JINBF7870645	Looper Thread Take-up Shaft	1
46	JINBF7870646	Looper Thread Take-up	1
47	JINBF7870647	Handwheel Adapter	1
48	JINBF7870648	Screw (M5-0.8x5)	2
49	JINBF7870649	Screw (SM7/32"x32-4.5)	2
50	JINBF7870650	gasket	4
51	JINBF7870651	Retaining Ring	2
52	JINBF7870652	Hand-pushed wheel bushing set	1
53	JINBF7870653	Bottom line pick CAM set	1
54	JINBF7870654	Upper Shaft Adapter Bearing C.Set	1
55	JINBF7870655	Adapter C.Set	1
56	JINBF7870656	Upper Crankshaft Counterweight C.Set	1
57	JINBF7870657	Balanced counterweight CAM set	1
58	JINBF7870658	Upper Crankshaft C.Set	1
60	JINBF7870660	Driving Shaft C.Set	1
61	JINBF7870661	Bracket C.Set	1
62	JINBF7870662	Top Cover Thread C.Set	1
64	JINBF7870664	O-ring	1

7. Pin post mechanism



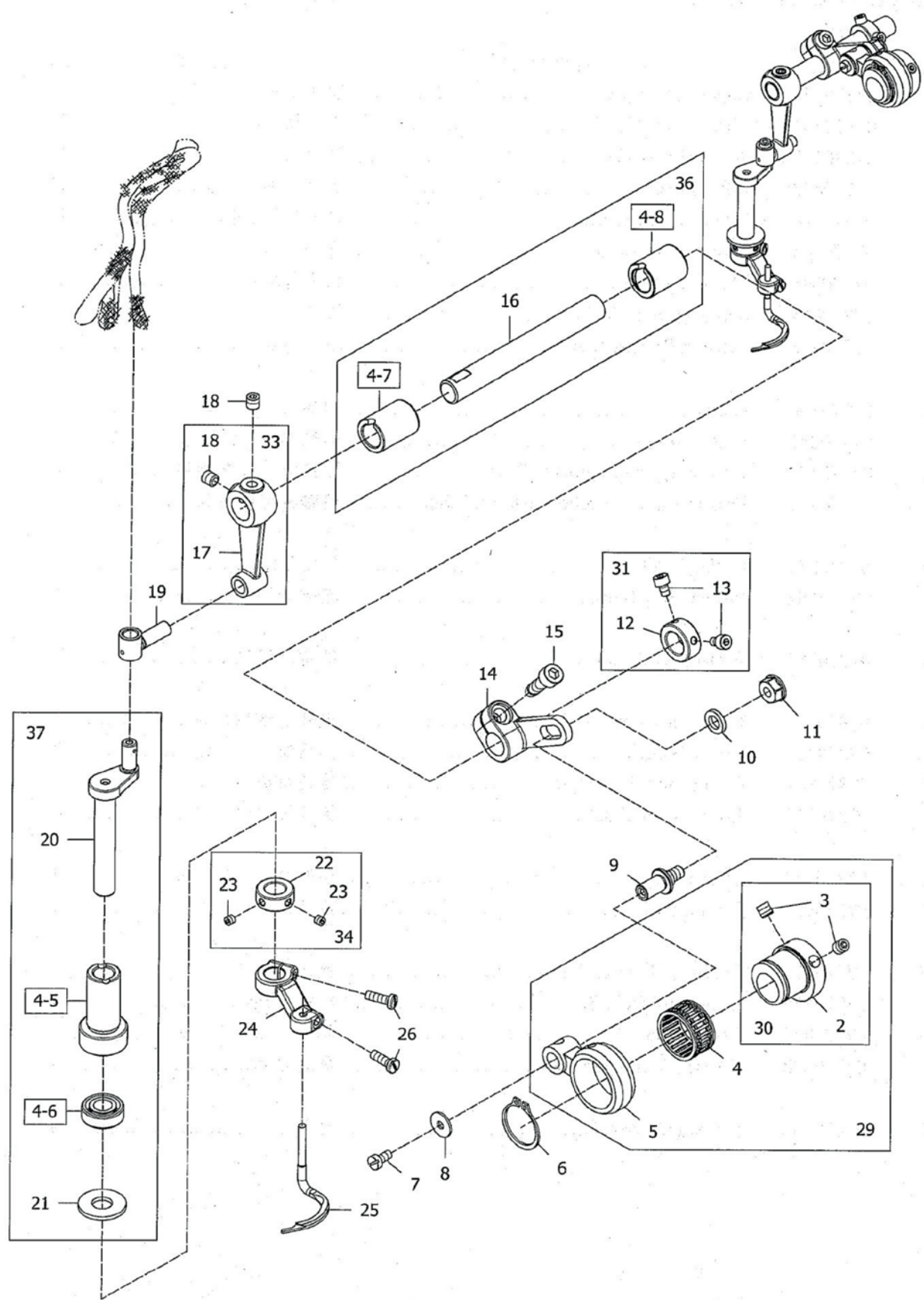
NO	CODE	NAME	Qty
1	JINBF7870701A	Needle Bar	1
2	JINBF7870702	Screw (SM9/64"x40-8)	1
3	JINBF7870703	Needle post top threading rod	1
5	JINBF7870705	Needle Bar Bracket	1
6	JINBF7870706	Screw (M4-0.7x10)	1
7	JINBF7870707	Needle Clamp	1
8	JINBF7870708	Needle (UY128 GAS)	3
9	JINBF7870319	Screw (1/8-44x2.6)	4
10	JINBF7870710	Top Cover Thread Eyelet	1
11	JINBF7200711	Stitch Plate	1
12	JINBF7870712	Screw (M3-0.5x5)	2
14	JINBF7870714	Counterweight	1
15	JINBF7870628	Screw (M5-0.8x10)	1
16	JINBF7870716	Connecting Rod Ring	1
17	JINBF7870717	Connecting Rod, Complete Set	1
18	JINBF7870718	Connecting Rod	1
19	JINBF7870719	Roller Bearing	1
20	JINBF7870720	Connecting Rod Pin	1
21	JINBF7870745	Needle Bar Pinpoint C.Set	1
22	JINBF7870722	Slide Block	1
23	JINBF7870723	Needle Bar Guide	1
24	JINBF7870724	Screw (M4-0.7x18)	2
25	JINBF7870748	Counterweight Connecting Rod C.Set	1
27	JINBF7870744	Top Cover Thread Needle Clamp C.Set	1
28	JINBF7870750	gasket	2
35	JINBF7870735	Screw (M2.6-0.45x15)	1
36	JINBF7870736	Needle Thread Guiding Wire	1
37	JINBF7870737	Thread Retainer Disc Support	1
38	JINBF7870738	Needle Thread Retainer Dice	1
39	JINBF7870739	Needle Thread Retainer Spring	1
40	JINBF7870740	Screw (1/8-44x2.5)	1
46	JINBF7870746	Screw (M8-1.25x16)	2
47	JINBF7870747	Counterweight C.Set	1

8. Press foot mechanism



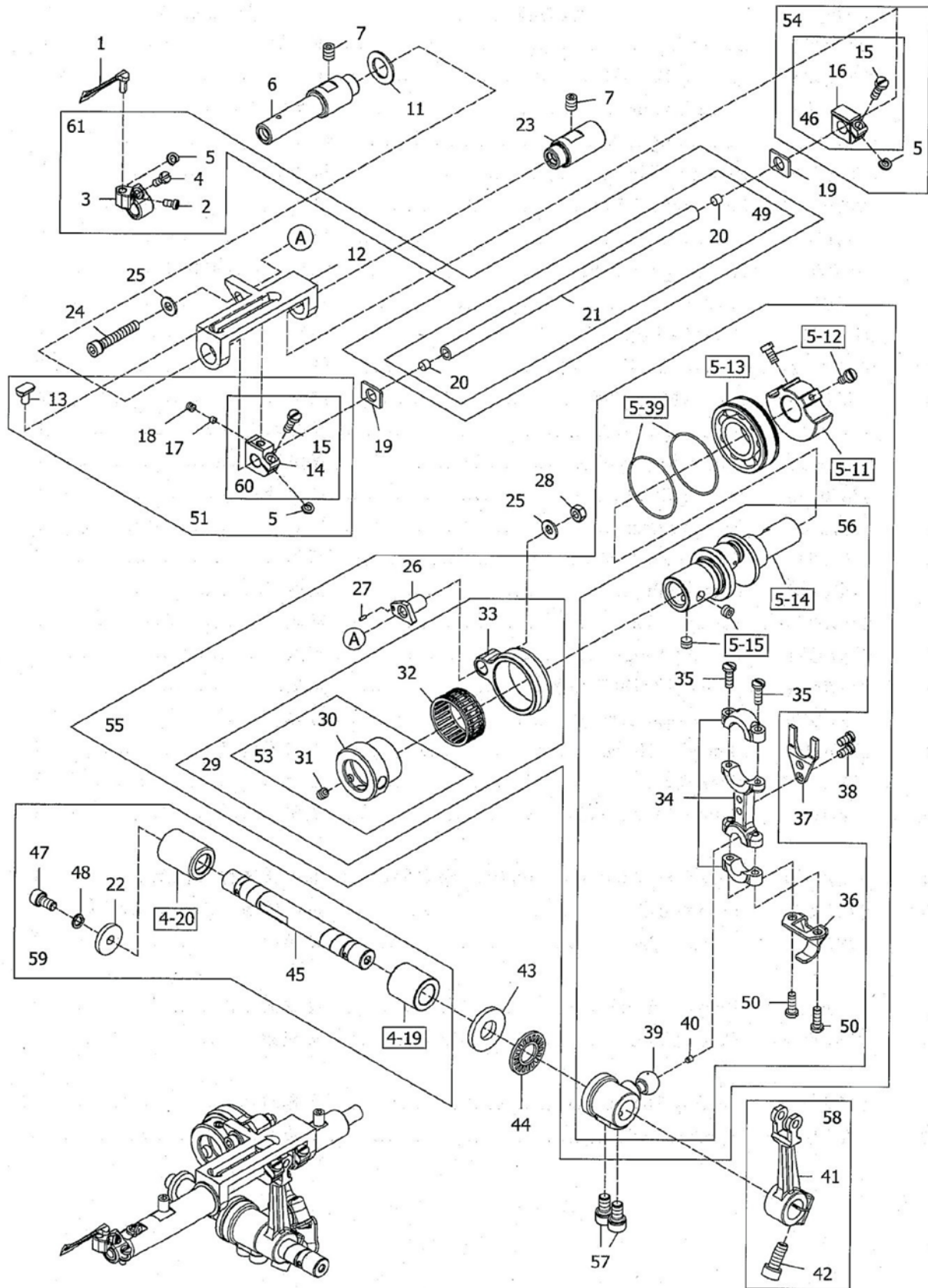
NO	CODE	NAME	Qty
1	JINBF7870801	Presser Spring Regulator	1
2	JINBF7870650	gasket	2
3	JINBF7870803	Lock Nut	1
4	JINBF7870804	Presser Bar Spring (Outer)	1
5	JINBF7870805	Presser Bar Connecting Bracket	1
6	JINBF7870806	Screw (11/64-40x10.5)	1
7	JINBF7870807	Presser Bar Guide	1
8	JINBF7870622	Screw (M4-0.7x14)	2
9	JINBF7870809	Presser Bar Spring (Inner)	1
10	JINBF7870810	Presser Bar	1
11	JINBF7870811	Oil Protector Ring	1
12	JINBF7870812	Collar	1
14	JINBF7870814	Presser Foot, Complete Set	1
15	JINBF7870815	Screw (9/64-40x8)	1
16	JINBF7870816	Presser Foot Spring (Left)	1
17	JINBF7870817	Screw (1/8-44x3)	1
18	JINBF7870818	gasket	1
19	JINBF7870819	Screw (3/32-56x4)	4
20	JINBF7870820	Presser Foot Hinge Pin	1
22	JINBF7870822	Lock Nut	1
23	JINBF7870823	Adjusting Screw (1/8-44x 10)	1
24	JINBF7870824	Presser Foot Spring (Right)	1
25	JINBF7870825	Screw (3/32-56x3)	1
26	JINBF7870826	Fabric Guide (Long)	1
27	JINBF7870827	Lifter Link	1
28	JINBF7870828	Screw (3/16-32x3.5)	2
29	JINBF7870829	Lifter Link Lever	1
30	JINBF7870830	Fastener Pin	1
31	JINBF7870831	Lifter Spring	1
32	JINBF7870832	Collar (8x16x8)	2
33	JINBF7870833	Screw (M4.5-0.75x5.5)	2
34	JINBF7870834	Lifter Shaft	1
36	JINBF7870836	Intermediate Lever	1
37	JINBF7870634	Screw (M5-0.8x14)	1
38	JINBF7870838	Retaining Ring	2
39	JINBF7870839	Connecting Pin	2
40	JINBF7870840	Connecting Plate	1
41	JINBF7870841	Lifter Lever (Small)	1
42	JINBF7870543	Screw (M6-1x6)	1
43	JINBF7870843	Lifter Lever	1
46	JINBF7870846	Tension Release Lever	1
47	JINBF7870847	Screw (11/64-40x14)	1
48	JINBF7870848	Tension Release Shaft	1
52	JINBF7870852	Presser Spring Regulator C.Set	1
53	JINBF7870853	Presser Bar Connection Braxket C.Set	1
55	JINBF7870855	Collar C.Set	1
56	JINBF7870856	Presser Foot Spring	1
65	JINBF7870865	Presser Bar C.Set	1
67	JINBF7870867	Lifter Link Lever C.Set	1
68	JINBF7870868	Collar C.Set	2
69	JINBF7870869	Connection Plate C.Set	1
72	JINBF7870872	Presser Head	1
73	JINBF7870873	Fender Plate	1
75	JINBF7870875	Sideways Presser Plate	2
77	JINBF7870877	Fender Plate	1
78	JINBF7870878	Presser Foot Noumenon	1
80	JINBF7870880	Screw (1/8-44x3)	1

9. Upper finish line drive mechanism



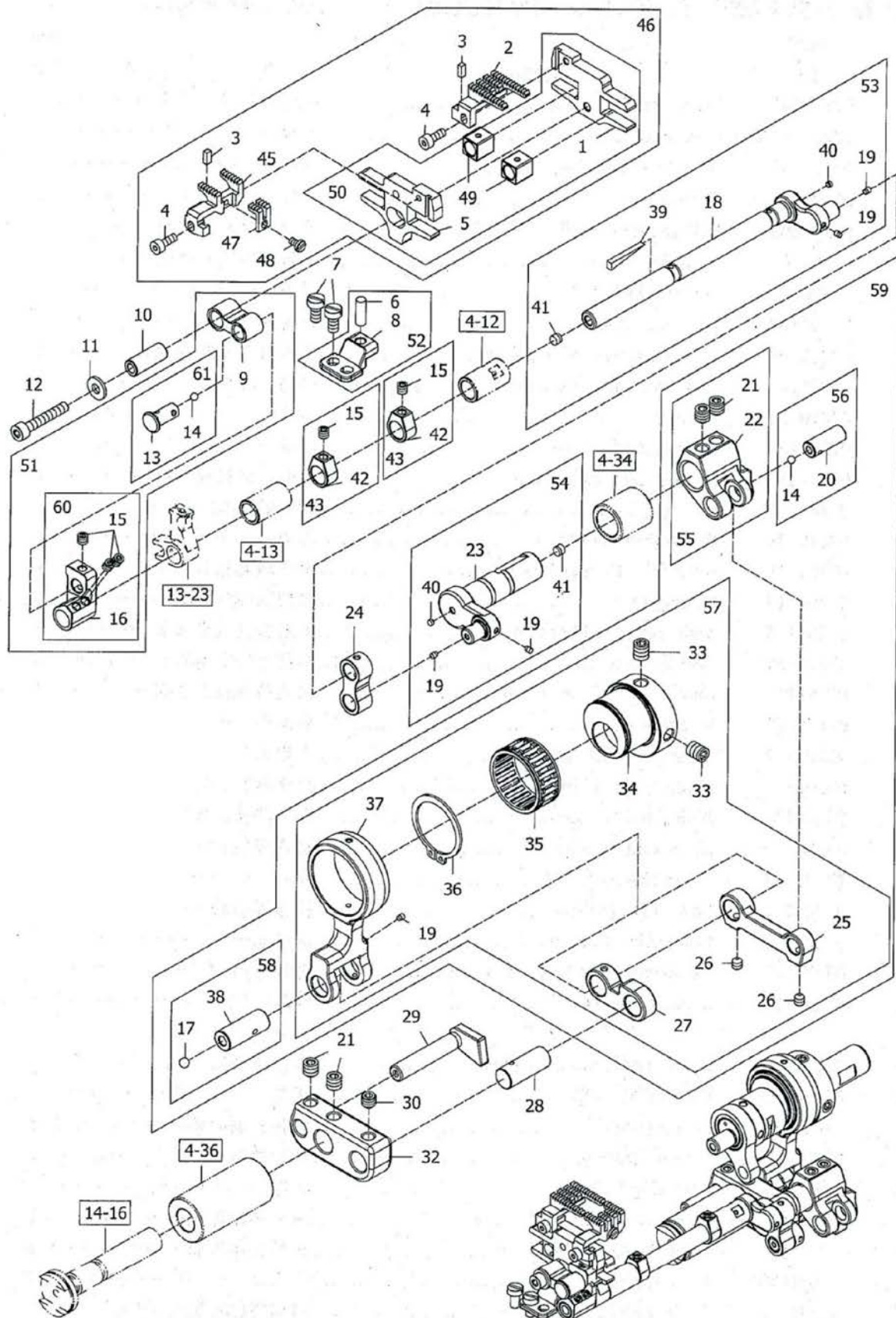
NO	CODE	NAME	Qty
2	JINBF7870902	Eccentric	1
3	JINBF7870503	Screw (M6-1x8)	2
4	JINBF7870904	Roller Bearing	1
5	JINBF7870905	Connecting Rod	1
6	JINBF7870906	Retaining Ring	1
7	JINBF7870125	Screw (M4-0.7x8)	1
8	JINBF7870908	gasket	1
9	JINBF7870909	Adjusting Lever Pin	1
10	JINBF7870547	gasket	1
11	JINBF7870911	Nut (M6-1.0)	1
12	JINBF7870912	Collar (12x20x8)	1
13	JINBF7870913	Screw (M4-0.7x6)	2
14	JINBF7870914	Adjusting Lever	1
15	JINBF7870915	Screw (M6-1x16)	1
16	JINBF7870916	Driving Shaft	1
17	JINBF7870917	Rocking Ann	1
18	JINBF7870543	Screw (M6-1x6)	2
19	JINBF7870919	Rocking Pin	1
20	JINBF7870920	Spreader Bar	1
21	JINBF7870921	Bushing Ring	1
22	JINBF7870922	Collar (10x18x7)	1
23	JINBF7870229	Screw (M4-0.7x4)	2
24	JINBF7870924	Spreader Holder	1
25	JINBF7870925	Spreader	1
26	JINBF7870102	Screw (M4-0.7x12)	2
29	JINBF7870929	Eccentric Connecting Rod Bearing C.Set	1
30	JINBF7870930	Eccentric C.Set	1
31	JINBF7870931	Collar C.Set	1
33	JINBF7870933	Rocking Arm C.Set	1
34	JINBF7870934	Collar C.Set	1
36	JINBF7870936	Driving Shaft C.Set	1
37	JINBF7870937	Spreader Bar	1

10. Down hook drive mechanism



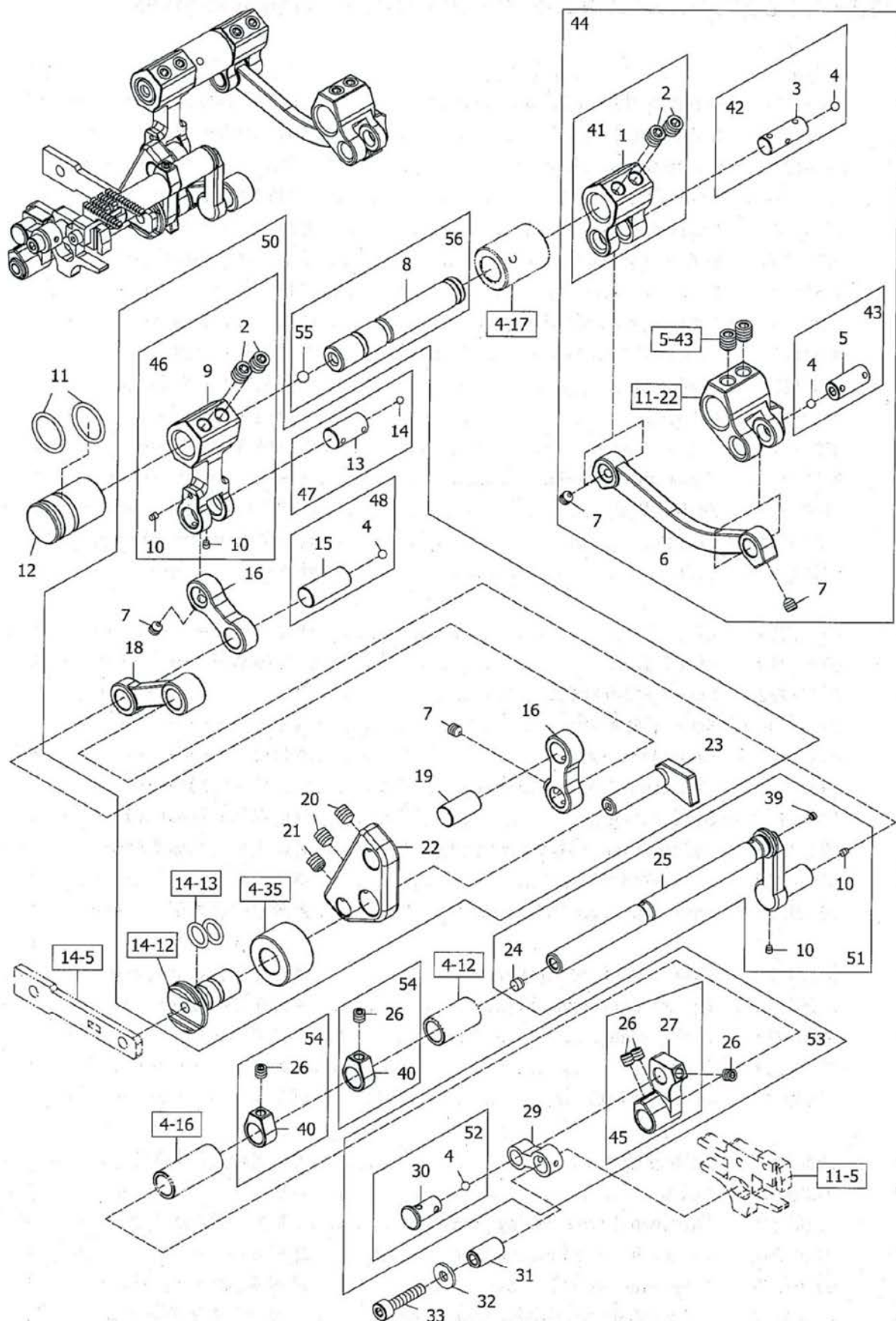
NO	CODE	NAME	Qty
1	JINBF7871001MF	Looper	1
2	JINBF7871002	Screw (M3.5-0.6x6)	1
3	JINBF7201003	Looper Holder	1
4	JINBF7871004	Screw (M3.5-0.6x10)	1
5	JINBF7871005	gasket	3
6	JINBF7201006	Looper Bar Bushing	1
7	JINBF7870503	Screw (M6-1x8)	2
11	JINBF7871011	Bushing gasket	1
12	JINBF7871012	Looper Bar Guide	1
13	JINBF7871013	Slider	1
14	JINBF7871014	Slider Holder	1
15	JINBF7870102	Screw (M4-0.7x12)	2
16	JINBF7871016	Rocker Arm, Holder	1
17	JINBF7871017	Slider Presser	1
18	JINBF7870229	Screw (M4-0.7x4)	1
19	JINBF7871019	Thrust Washer	2
20	JINBF7871020	Sealing Plug	2
21	JINBF7871021	Looper Bar	1
22	JINBF7871022	gasket	1
23	JINBF7201023	Looper Bar Guide Shaft	1
24	JINBF7871024	Screw (M5-0.8x30)	1
25	JINBF7871025	gasket	2
26	JINBF7871026	Looper Rocker Adjusting Pin	1
27	JINBF7871027	Roll Pin	1
28	JINBF7871028	Nut	1
29	JINBF7871029	Looper Rocker Eccentric C. Set	1
30	JINBF7871030	Looper Rocker Regulating Eccentric	1
31	JINBF7870648	Screw (M5-0.8x5)	1
32	JINBF7871032	Roller Bearing	1
33	JINBF7871033	Looper Rocker Connecting Rod	1
34	JINBF7871034	Looper Connecting Rod	1
35	JINBF7871035	Screw (M4-0.7x14)	2
36	JINBF7871036	Oil Splasher	1
37	JINBF7871037	Guide Fork	1
38	JINBF7871038	Screw (11/64-40x8)	2
39	JINBF7871039	Looper Driving Lever	1
40	JINBF7871040	Seal Plug	1
41	JINBF7871041	Looper Rocker Arm	1
42	JINBF7871042	Screw (M6-0.75x15)	1
43	JINBF7871043	Thrust Plate	1
44	JINBF7871044	Thrust Roller Bearing	1
45	JINBF7871045	Looper Shaft	1
46	JINBF7871046	Rocker Ann, Holder	1
47	JINBF7870628	Screw (M5-0.8x10)	1
48	JINBF7870633	spring shim	1
49	JINBF7871049	Looper Bar C.Set	1
50	JINBF7870622	Screw (M4-0.7x14)	2
51	JINBF7871051	Slider Holder C.Set	1
53	JINBF7871053	Looper Rocker Arm Eccentric	1
54	JINBF7871050	Rocker Ann, Holder C.Set	1
55	JINBF7871055	Looper Rocker Connecting Rod. C.Set	1
56	JINBF7871056	Looper Driving Lever C.Sett	1
57	JINBF7870557	Screw (M6-1x10)	2
58	JINBF7871058	Looper rocker Ann C.Set	1
59	JINBF7871059	Looper Shaft C.Set	1
60	JINBF7871060	Silder Holder	1
61	JINBF7201061	Looper C.Set	1

11. Main gear drive control mechanism



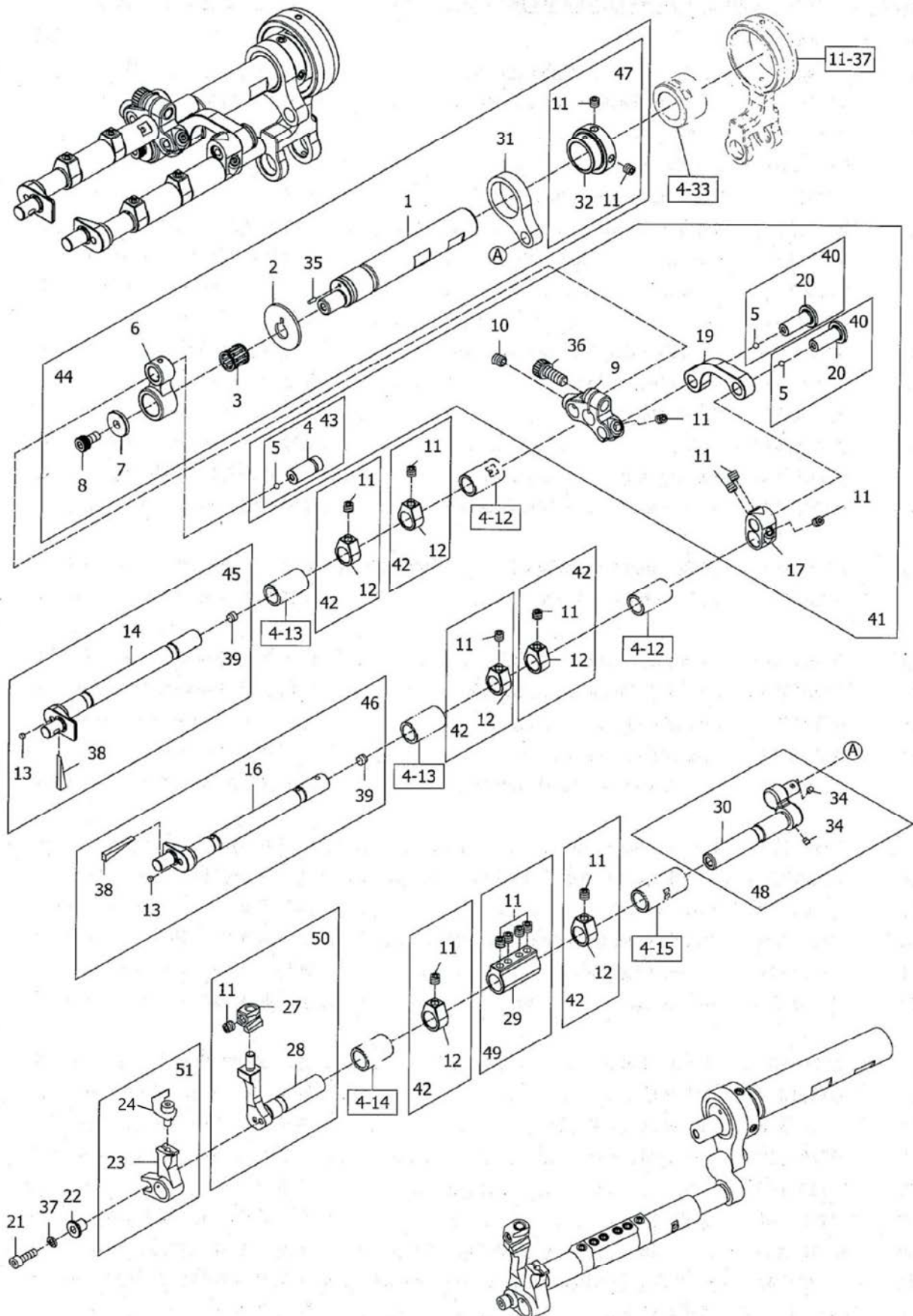
NO	CODE	NAME	Qty
1	JINBF7201101	Main Feed Bar	1
2	JINBF7201102A	Main Feed Dog	1
3	JINBF7201103	Main Feed Dog Key	2
4	JINBF7801261	Screw (M3-0.5x8)	2
5	JINBF7201105	Differential Feed Bar	1
6	JINBF7201106	Feed Bar Guide Pin	1
7	JINBF7870125	Screw (M4-0.7x8)	2
8	JINBF7201108	Feed Bar Guide	1
9	JINBF7201109	Main Feed Bar Driving Connection	1
10	JINBF7201110	Driving Connection Bushing	1
11	JINBF7870323	gasket	1
12	JINBF7871221	Screw (M4-0.7x24)	1
13	JINBF7201113	Driving Connection Pin	1
14	JINBF7201114	Sealing Plug	2
15	JINBF7870229	Screw (M4-0.7x4)	5
16	JINBF7201116	Main Feed Rocker Lever	1
17	JINBF7201117	Sealing Plug	1
18	JINBF7201118	Main Feed Rocker Shaft	1
19	JINBF7801169	Sealing Plug	5
20	JINBF7201120	Main Feed Lift Lever Pin	1
21	JINBF7870543	Screw (M6-1x6)	4
22	JINBF7201122	Main Feed Lift Lever	1
23	JINBF7201123	Main Feed Lift Shaft	1
24	JINBF7201124	Main Feed Lift Link	1
25	JINBF7201125	Lever Link (Long)	1
26	JINBF7871104	Screw (M4-0.7x4.5)	2
27	JINBF7201127	Lever Link (Short)	1
28	JINBF7201128	Connecting Rod Link Pin	1
29	JINBF7871121	Connecting Rod Guide(Long)	1
30	JINBF7870542	Screw (M6-1x6)	1
32	JINBF7201132	Main Feed Control Bracket	1
33	JINBF7870503	Screw (M6-1x8)	2
34	JINBF7201134	Feed Eccentric	1
35	JINBF7871107	Needle Bearing	1
36	JINBF7871106	Retaining Ring	1
37	JINBF7201137	Feed Connecting Rod	1
38	JINBF7201138	Feed Connecting Rod Pin	1
39	JINBF7871259	Felt	1
40	JINBF7201140	Sealing Plug	2
41	JINBF7201141	Sealing Plug	2
42	JINBF7201142	Collar	2
43	JINBF7201143	Collar C.Set	2
45	JINBF7201145A	Differential Feed Dog	1
46	JINBF7201146	Main Feed C.Set	1
47	JINBF7871242A	Differential Feed Dog (Middle)	1
48	JINBF7870735	Screw (M2.6-0.45x5)	1
49	JINBF7201149	Feed Lift Block(Rear)	2
50	JINBF7201150	Feed Dog Bar C.Set	1
51	JINBF7201151	Main Feed Rocker Lever C.Set	1
52	JINBF7201152	Feed Bar Guide C.Set	1
53	JINBF7201153	Main Feed Rocker Shaft C.Set	1
54	JINBF7201154	Main Feed Lift Shaft C.Set	1
55	JINBF7201155	Main Feed Lift Lever C.Set	1
56	JINBF7201156	Main Feed Lift Lever Pin C.Set	1
57	JINBF7201157	Feed Eccentric C.Set	1
58	JINBF7201158	Feed Connecting Rod Pin C.Set	1
59	JINBF7201159	Feed Lift Connectiog Rod C.Set	1
60	JINBF7201160	Main Feed Rocker Lever C.Set	1
61	JINBF7201161	Driving Connection Pin C.Set	1

12. Differential gear drive control mechanism



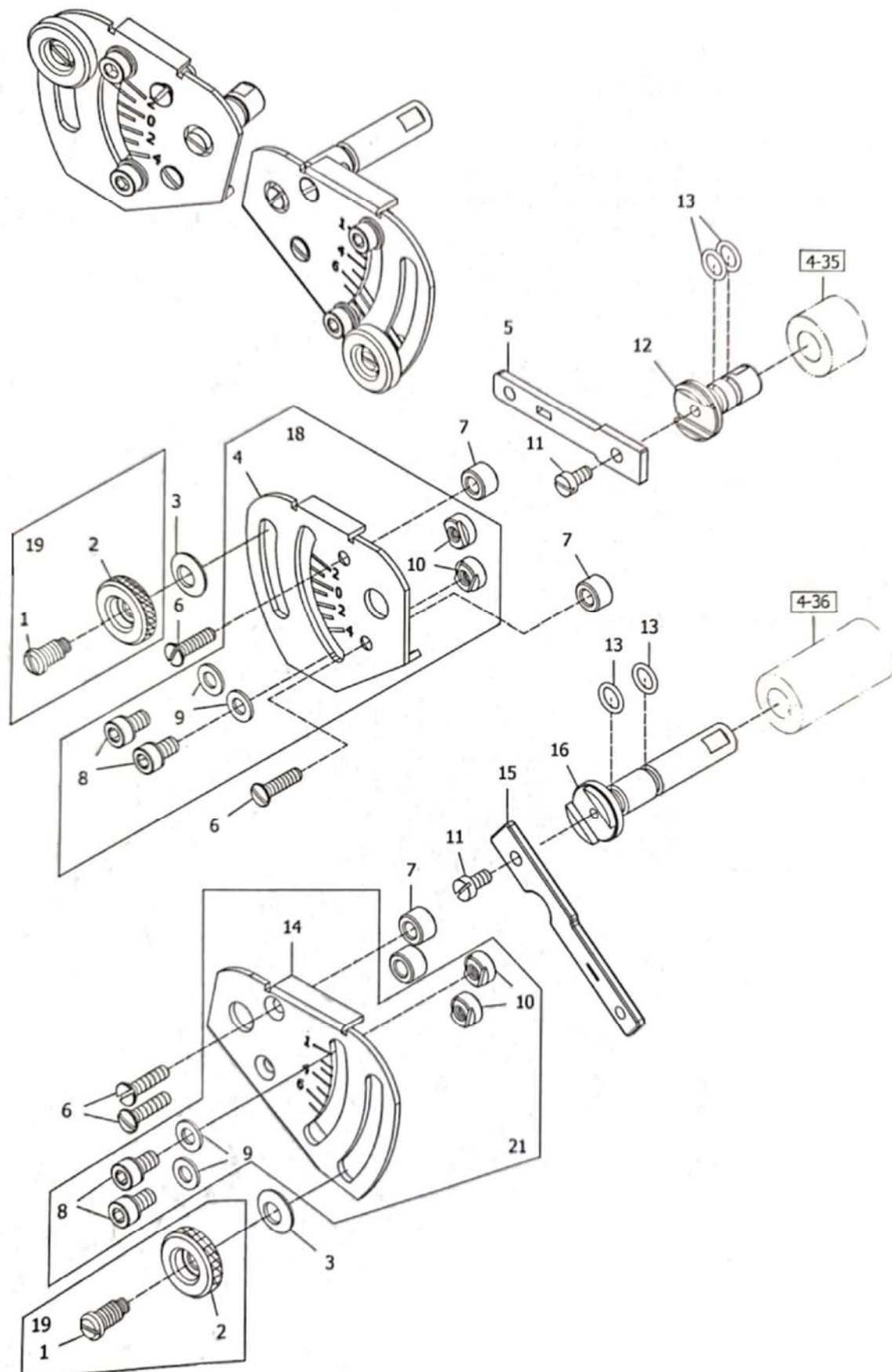
NO	CODE	NAME	Qty
1	JINBF7201201	Differential feeding tool drive rod	1
2	JINBF7870543	Screw (M6-1x6)	4
3	JINBF7201203	link pin	1
4	JINBF7201114	Sealing Plug	4
5	JINBF7201205	link pin	1
6	JINBF7201206	The differential feeder drives the connecting rod	1
7	JINBF7871104	Screw (M4-0.7x4.5)	4
8	JINBF7201208	Differential feeding tool drive shaft	1
9	JINBF7201209	Differential feeder connecting rod	1
10	JINBF7801169	Sealing Plug	4
11	JINBF7201211	oil seal	2
12	JINBF7201212	Stop shaft ring	1
13	JINBF7201213	link pin	1
14	JINBF7201214	Sealing Plug	1
15	JINBF7201215	Link Pin	1
16	JINBF7201216	Linlc	2
18	JINBF7201218	Linlc	1
19	JINBF7201219	Link Pin	1
20	JINBF7201220	Screw (M5-0.8x6)	1
21	JINBF7870648	Screw (M5-0.8x5)	2
22	JINBF7201222	Control Bracket	1
23	JINBF7201223	Connecting Rod Guide(Short)	1
24	JINBF7201141	Sealing Plug	1
25	JINBF7201225	Differential Feed Driving Crankshaft	1
26	JINBF7870229	Screw (M4-0.7x4)	5
27	JINBF7201227	Differential Feed Rocker Lever	1
29	JINBF7201229	Differential Feed Lift Link	1
30	JINBF7201113	Driving Connection Pin	1
31	JINBF7201231	Link Bushing	1
32	JINBF7870323	gasket	1
33	JINBF7870724	Screw (M4-0.7x18)	1
39	JINBF7201140	Sealing Plug	1
40	JINBF7201142	Collar	2
41	JINBF7201241	Differential Feed Driving Lever C.Set	1
42	JINBF7201242	Connecting Rod Link Pin C.Set	1
43	JINBF7201243	Connecting Rod Link Pin C.Set	1
44	JINBF7201244	Differential Feed Driving Link C.Set	1
45	JINBF7201245	Differential Feed Rocker Lever C.Set	1
46	JINBF7201246	Differential Feed Connecting Rod C.Set	1
47	JINBF7201247	Connecting Rod Pin C.Set	1
48	JINBF7201248	Link Pin C.Set	1
50	JINBF7201250	Link C.Set	1
51	JINBF7201251	Differential Feed Driving Crankshaft C.Set	1
52	JINBF7201161	Driving Connection Pin C.Set	1
53	JINBF7201253	Differential Feed Rocker Lever C.Set	1
54	JINBF7201143	Collar C.Set	2
55	JINBF7201117	Sealing Plug	1
56	JINBF7201256	Differential Feed Driving Shaft C.Set	1

13. Thimble sheet and feeding device driving mechanism



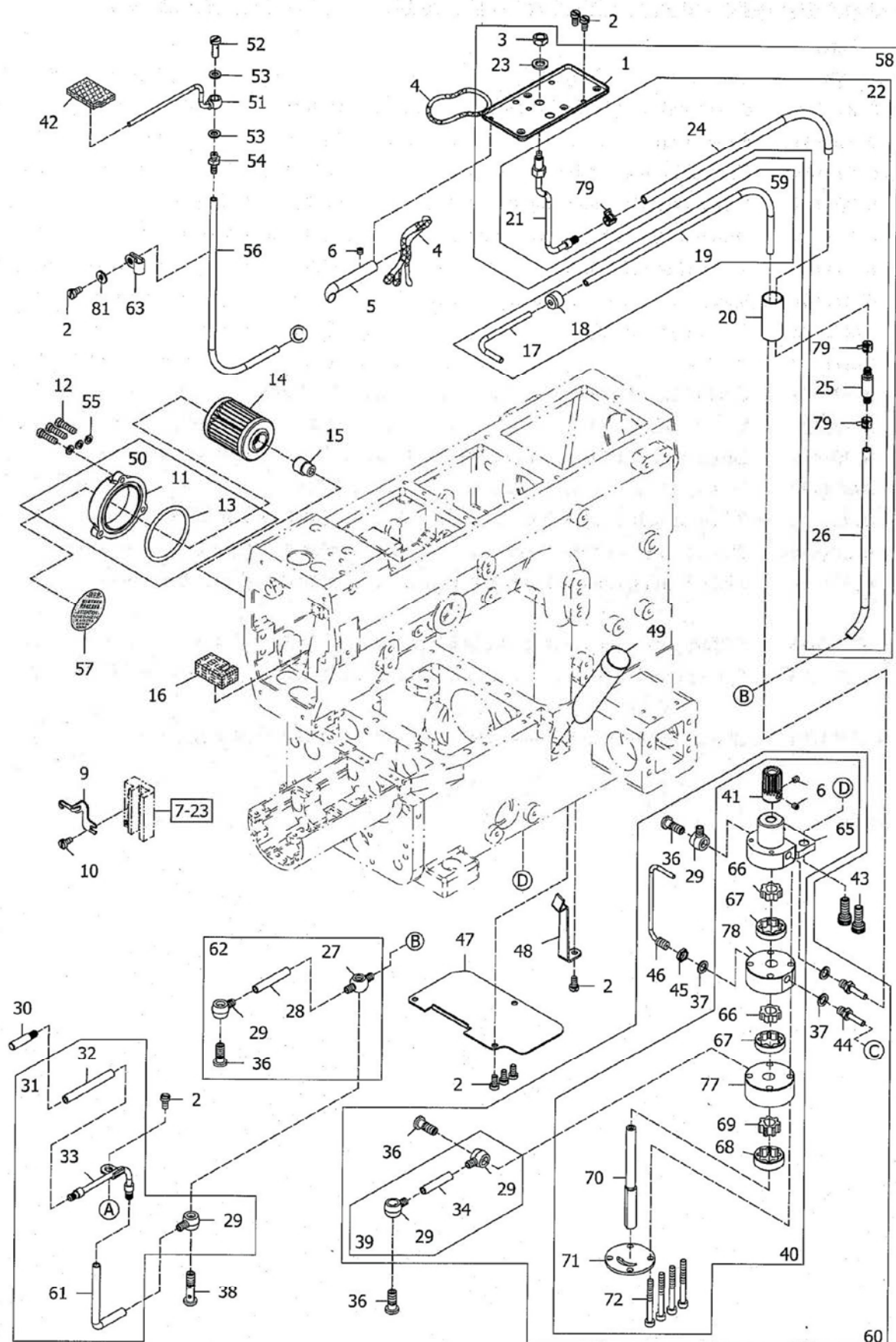
NO	CODE	NAME	Qty
1	JINBF7201301	Feed Dog Driving Main Shaft	1
2	JINBF7201302	gasket	1
3	JINBF7201303	Needle Bearing	1
4	JINBF7201304	Connecting Rod Pin	1
5	JINBF7201214	Sealing Plug	3
6	JINBF7201306	Feed Dog Connecting Rod	1
7	JINBF7201307	gasket	1
8	JINBF7870256	Screw (M4-0.7x8)	1
9	JINBF7201309	Feed Dog Driving Shaft Adapter Bracket	1
10	JINBF7870648	Screw (M5-0.8x5)	1
11	JINBF7870229	Screw (M4-0.7x4)	17
12	JINBF7201142	Collar	6
13	JINBF7201140	Sealing Plug	2
14	JINBF7201314	Main Feed Driving Dog Crankshaft	1
16	JINBF7201316	Differential Feed Dog Driving Crankshaft	1
17	JINBF7201317	Differential Feed Lift Lever	1
19	JINBF7201319	Feed Lift Connecting Link	1
20	JINBF7201320	Feed Lift Connecting Link Pin	2
21	JINBF7201321	Screw (M3-0.5x10)	1
22	JINBF7201322	Spacer Bushing	1
23	JINBF7201323	Needle Guard (Front) Holder	1
24	JINBF7201324	Needle Guard (Front)	1
27	JINBF7201327	Needle Guard (Rear)	1
28	JINBF7201328	Needle Guard (Rear) Holder	1
29	JINBF7201329	Adapter Sleeve	1
30	JINBF7201330	Needle Guard Driving Crankshaft	1
31	JINBF7201331	Connecting Rod	1
32	JINBF7201332	Needle Guard Eccentric	1
34	JINBF7801169	Sealing Plug	2
35	JINBF7871027	Roll Pin	1
36	JINBF7871914	Screw (M5-0.8x12)	1
37	JINBF7201337	spring shim	1
38	JINBF7871259	Felt	2
39	JINBF7201141	Sealing Plug	2
40	JINBF7201340	Feed Lift Connecting Link Pin C.Set	2
41	JINBF7201341	Feed Dog Driving Shaft Adapter Bracket C.Set	1
42	JINBF7201143	Collar C.Set	6
43	JINBF7201343	Connecting Rod Pin C.Set	1
44	JINBF7201344	Feed Dog Driving Main Shaft C.Set	1
45	JINBF7201345	Main Feed Driving Dog Crankshaft C.Set	1
46	JINBF7201346	Differential Feed Dog Driving Crankshaft C.Set	1
47	JINBF7201347	Needle Guard Eccentric C.Set	1
48	JINBF7201348	Needle Guard Driving Crankshaft C.Set	1
49	JINBF7201349	Adapter Sleeve C.Set	1
50	JINBF7201350	Needle Guard (Rear) Holder C.Set	1
51	JINBF7201351	Needle Guard (Front) Holder C.Set	1

14. Main gear and differential gear adjusting plate mechanism



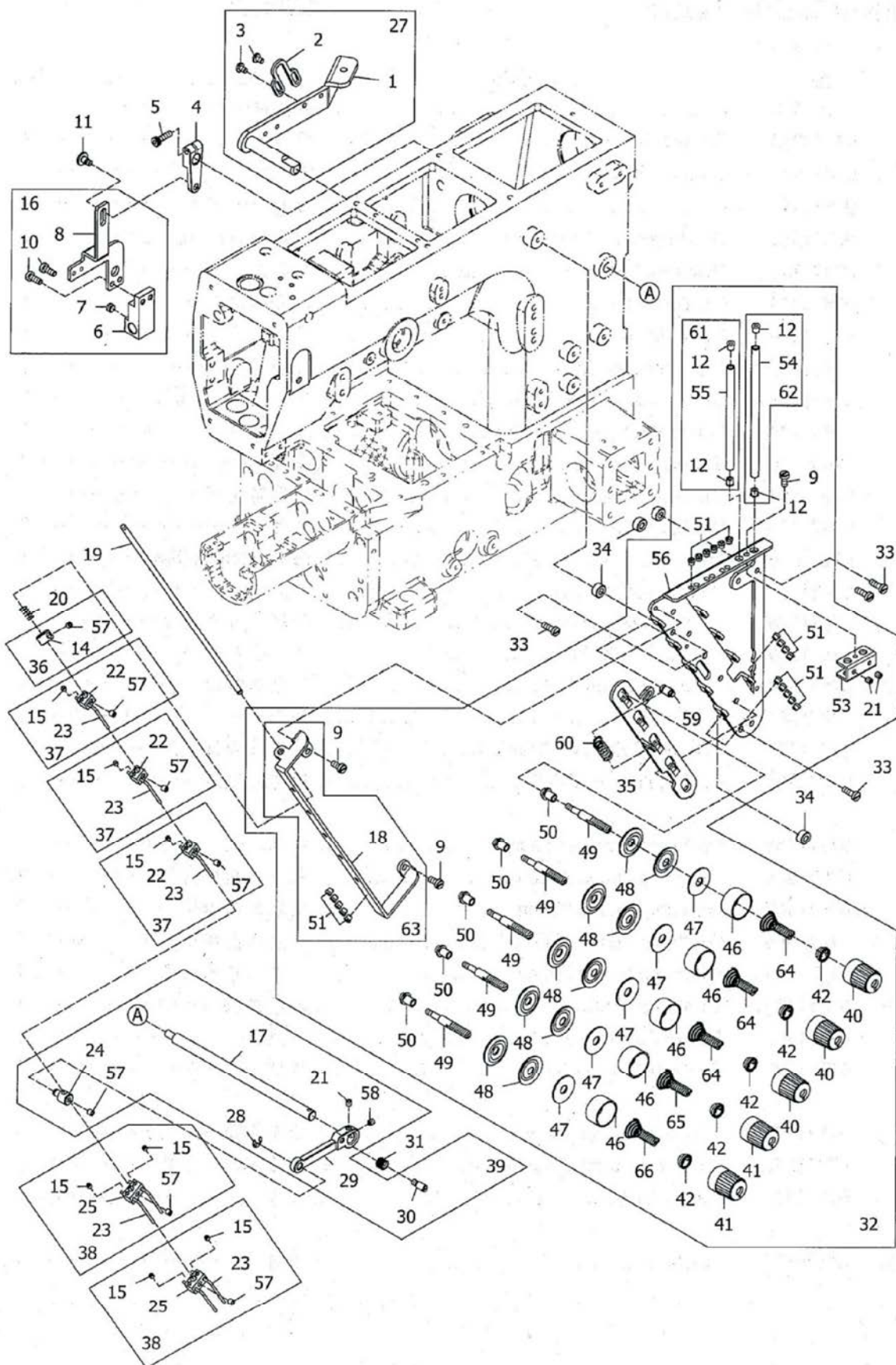
NO	CODE	NAME	Qty
1	JINBF7871145	Screw (M6-1x8.5, M4.5-0.5x3)	2
2	JINBF7871144	Spring Cap	2
3	JINBF7871143	Tapered spring gasket	2
4	JINBF7201404	Differential Feeding Graduations	1
5	JINBF7801159	Differential Feeding Control Lever	1
6	JINBF7871140	Screw (M4-0.7x14.5)	4
7	JINBF7871141	Spacer	4
8	JINBF7871146	Screw (M5-0.8x8)	4
9	JINBF7871148	gasket	4
10	JINBF7871142	Control Lever Stop	4
11	JINBF7870125	Screw (M4-0.7x8)	2
12	JINBF7201412	Differential Feeding Control Lever Shaft	1
13	JINBF7870221	O-ring	4
14	JINBF7201414	Stitch Length Graduations	1
15	JINBF7201415	Stitch Length Control Lever	1
16	JINBF7201416	Main Feeding Control Lever Shaft	1
18	JINBF7201418	Differential Feeding Graduations C.Set	1
19	JINBF7871123	Spring Cap C.Set	2
21	JINBF7201421	Stitch Length Graduations C.Set	1

15. Lubricating mechanism



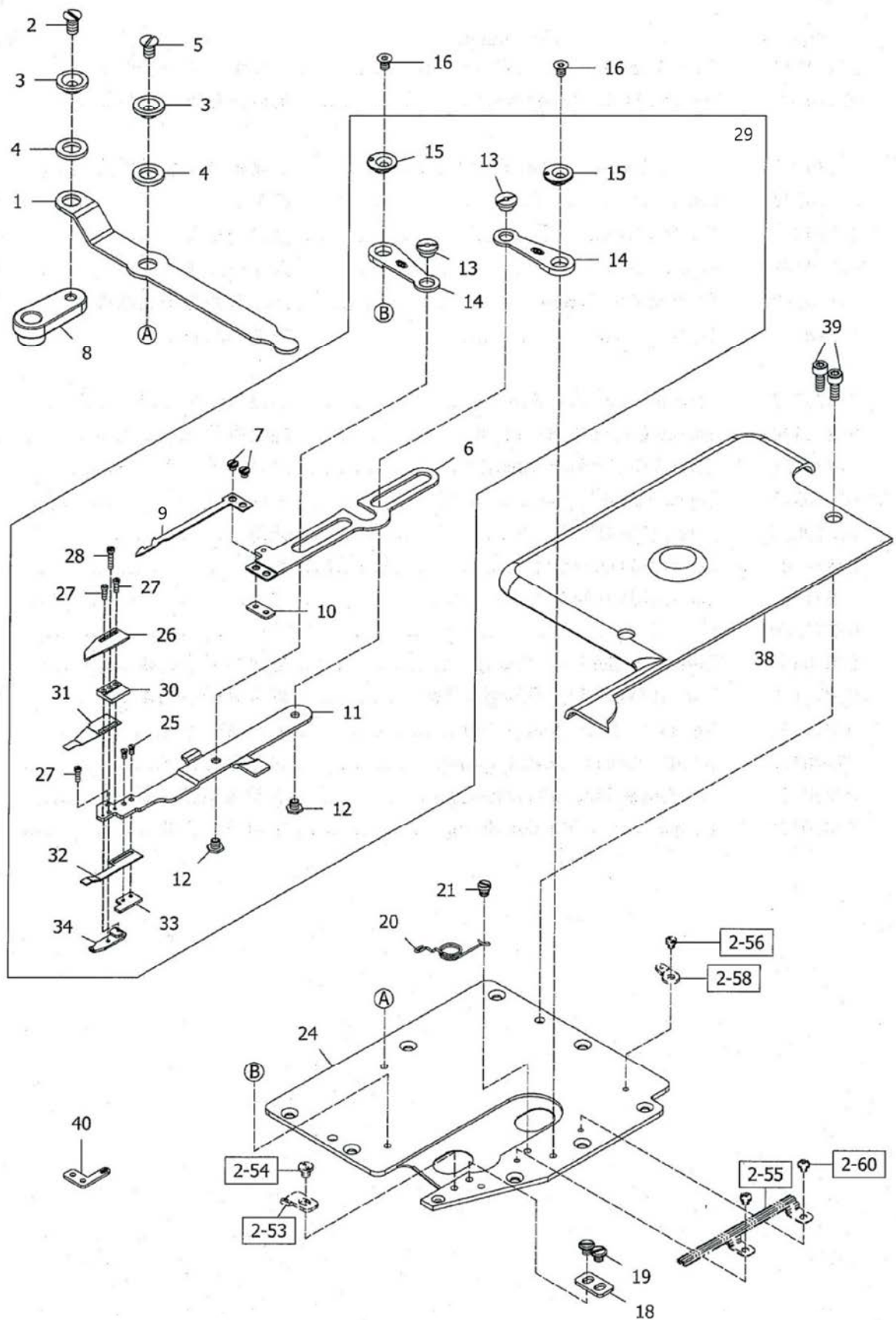
NO	CODE	NAME	Qty
1	JINBF7871301	Oil Receiver	1
2	JINBF7870125	Screw (M4-0.7x8)	8
3	JINBF7871303	Nut	1
4	JINBF7871304	Oil Wick	2
5	JINBF7871305	pipeline	1
6	JINBF7870229	Screw (M4-0.7x4)	3
9	JINBF7871309	Oil Wick Holder	1
10	JINBF7870702	Screw (9/64-40x7.5)	1
11	JINBF7871311	Oil rliter Cap	1
12	JINBF7871312	Screw (11/64-40x16)	3
13	JINBF7871313	O-ring	1
14	JINBF7871314	Oil Filter	1
15	JINBF7871315	Oil Filter Connector (3/8-28x6)	1
16	JINBF7871316	Felt	1
17	JINBF7871317	Suction Pipe	1
18	JINBF7871318	Suction Pipe Bushing	1
19	JINBF7871319	Oil Tube (3x5x440)	1
20	JINBF7871320	Draining Pipe	1
21	JINBF7871321	Oil Sight Top Nozzle	1
22	JINBF7871358	Oil Sight Top Nozzle C.Set	1
23	JINBF7870547	gasket	1
24	JINBF7871324	Oil Tube (4x6x100mm)	1
25	JINBF7871325	Non-Return Valve Unit	1
26	JINBF7871326	Oil Tube (4x6x280mm)	1
27	JINBF7871327	Oil Tube Joint, Two Way	1
28	JINBF7871328	Oil Tube (4x6x35mm)	1
29	JINBF7871329	Oil Tube Joint, One Way	5
30	JINBF7201530	Lower Shaft Oiling Outlet	1
31	JINBF7871331	Oil Tube (Middle), Complete Set	1
32	JINBF7871332	Oil Tube (4x6x50mm)	1
33	JINBF7871333	Lower Shaft Oiling Shower	1
34	JINBF7871334	Oil Tube (4x6x30mm)	1
36	JINBF7871336	Fitting Stud (Short) (1/4-40x16)	4
37	JINBF7871337	gasket	3
38	JINBF7871338	Fitting Stud (Long) (1/4-40x27)	1
39	JINBF7871339	Oil Tube (Short), Complete Set	1
40	JINBF7871340	Oil Pump, Complete Set	1
41	JINBF7871341	Oil Pump Driving Worm Gear	1
42	JINBF7871242	Felt	1
43	JINBF7870915	Screw (M6-1x16)	2
44	JINBF7871344	Suction Pipe	2
45	JINBF7871345	Nut	1
46	JINBF7871346	Oil Nozzle for Worm Gear	1
47	JINBF7871347	Dust Proof Plate	1
48	JINBF7871348	Oil Tube Stay	1
49	JINBF7871349	Oil Sight Gauge	1
50	JINBF7871356	Oil Filter Cap C.Set	1
51	JINBF7201551	Oil Tube Joint, One Way	1
52	JINBF7401139	Fitting Stud (3/16-32x13.5)	1
53	JINBF7401140	gasket	2
54	JINBF7201554	Oil Tube Adapter	2
55	JINBF7871355	gasket	3
56	JINBF7201556	Oil Tube (3x5x365mm)	1
57	JINBF7871357	Warning Sticker	1
58	JINBF7871374	v.jii Receiver	1
59	JINBF7871359	Suction Pipe C.Set	1
60	JINBF7871364	Oil Pump Frame C.Set	1
61	JINBF7871361	Oil Tube	1
62	JINBF7871362	Oil Tube Joint, Two Way C.Set	1
63	JINBF7871354	Cable Clamp (UC-0.5)	1
65	JINBF7871365	Oil Pump Frame (Upper)	1
66	JINBF7871366	Oil Pump Frame Pinion	2
67	JINBF7871367	Oil Pump Frame Pinion	2
68	JINBF7871368	Oil Pump Frame Pinion	1
69	JINBF7871369	Oil Pump Frame Pinion	1
70	JINBF7871370	Oil Pump Shaft	1
71	JINBF7871371	Lower Cover	1
72	JINBF7871372	Screw (M4-0.7x40)	4
77	JINBF7871377	Oil Pump Frame (Lower)	1
78	JINBF7871378	Oil Pump Frame (Middle)	1
79	JINBF7871379	Tube Clamp	3
81	JINBF7870323	gasket	1

16. Automatic cutting and loosening mechanism



NO	CODE	NAME	Qty
1	JINBF7871501	Lifter Lever	1
2	JINBF7871502	Lifter Lever Stop	1
3	JINBF7870845	Screw (9/64-40x5.5)	2
4	JINBF7871504	Tension Release Lever	1
5	JINBF7870622	Screw (M4-0.7x14)	1
6	JINBF7871506	Tension Release Block	1
7	JINBF7870214	Screw (M6-1x4)	1
8	JINBF7871508	Tension Release Connecting Plate	1
9	JINBF7870125	Screw (M4-0.7x8)	3
10	JINBF7870706	Screw (M4-0.7x10)	2
11	JINBF7871511	Screw (M4-0.7x4.5)	1
12	JINBF7870363	Thread Eyelet	4
14	JINBF7871514	Collar	1
15	JINBF7870319	Screw (1/8-44x2.6)	7
16	JINBF7871516	Tension Plate C.Set	1
17	JINBF7871517	Tension Release Shaft	1
18	JINBF7871518	Thread Pull-off Eyelet	1
19	JINBF7871519	Thread Pull-off Bar	1
20	JINBF7871520	Swing-Proof Spring	1
21	JINBF7870229	Screw (M4-0.7x4)	3
22	JINBF7871522	Thread Pull-off Hook Unit (One Hook)	3
23	JINBF7871523	Hook	7
24	JINBF7871524	Thread Pull-off Bar Holder	1
25	JINBF7871525	Thread Pull-off Hook Unit (Double Hook)	2
27	JINBF7871527	Lifter Lever C.Set	1
28	JINBF7871528	Retaining Ring	1
29	JINBF7871529	Thread Pull-off Lever	1
30	JINBF7871530	Tension Release Adjusting Screw (M4-0.7x5.5)	1
31	JINBF7871531	Spring	1
32	JINBF7871532A	Thread Eyelet Tension C.Set	1
33	JINBF7870102	Screw (M4-0.7x12)	4
34	JINBF7871534	Spacer	4
35	JINBF7871535	Tension Disc Separator	1
36	JINBF7871536	Collor C.Set	1
37	JINBF7871537	Hook C.Set	3
38	JINBF7871538	Hook C.Set	2
39	JINBF7871539	Pull-Off Handle C.Set	1
40	JINBF7870301	Thread Tension Spring Cap (Blue)	3
41	JINBF7870343	Thread Tension Spring Cap (Red)	2
42	JINBF7870302A	Tension Spring Disc Support	5
46	JINBF7870306	Thread Tension Spring Retainer	5
47	JINBF7870307	Felt	5
48	JINBF7870308	Tension Disc Separator	10
49	JINBF7870309A	Tension Post	5
50	JINBF7870310	Tension Post Ferrule	5
51	JINBF7870317	Thread Eyelet	20
53	JINBF7870313	Thread Eyelet Pipe Stay	1
54	JINBF7870320	Thread Eyelet Pipe (Long)	1
55	JINBF7870321	Conduit (short)	1
56	JINBF7870312	Tension Post Support	1
57	JINBF7870835	Screw (M4-0.7x3)	7
58	JINBF7871104	Screw (M4-0.7x4.5)	1
59	JINBF7871559	Screw (M4-0.7x2.5)	1
60	JINBF7871560	Spring	1
61	JINBF7870368	Thread Eyelet Pipe (Short) C.Set	1
62	JINBF7870369	Thread Eyelet Pipe (Long) C.Set	1
63	JINBF7871563	Thread Pull-off Eyelet C.Set	1
64	JINBF7870372	Needle Thread Tension Spring	3
65	JINBF7870373	Top Cover Thread Tension Spring	1
66	JINBF7870374	Looper Thread Tension Spring	1

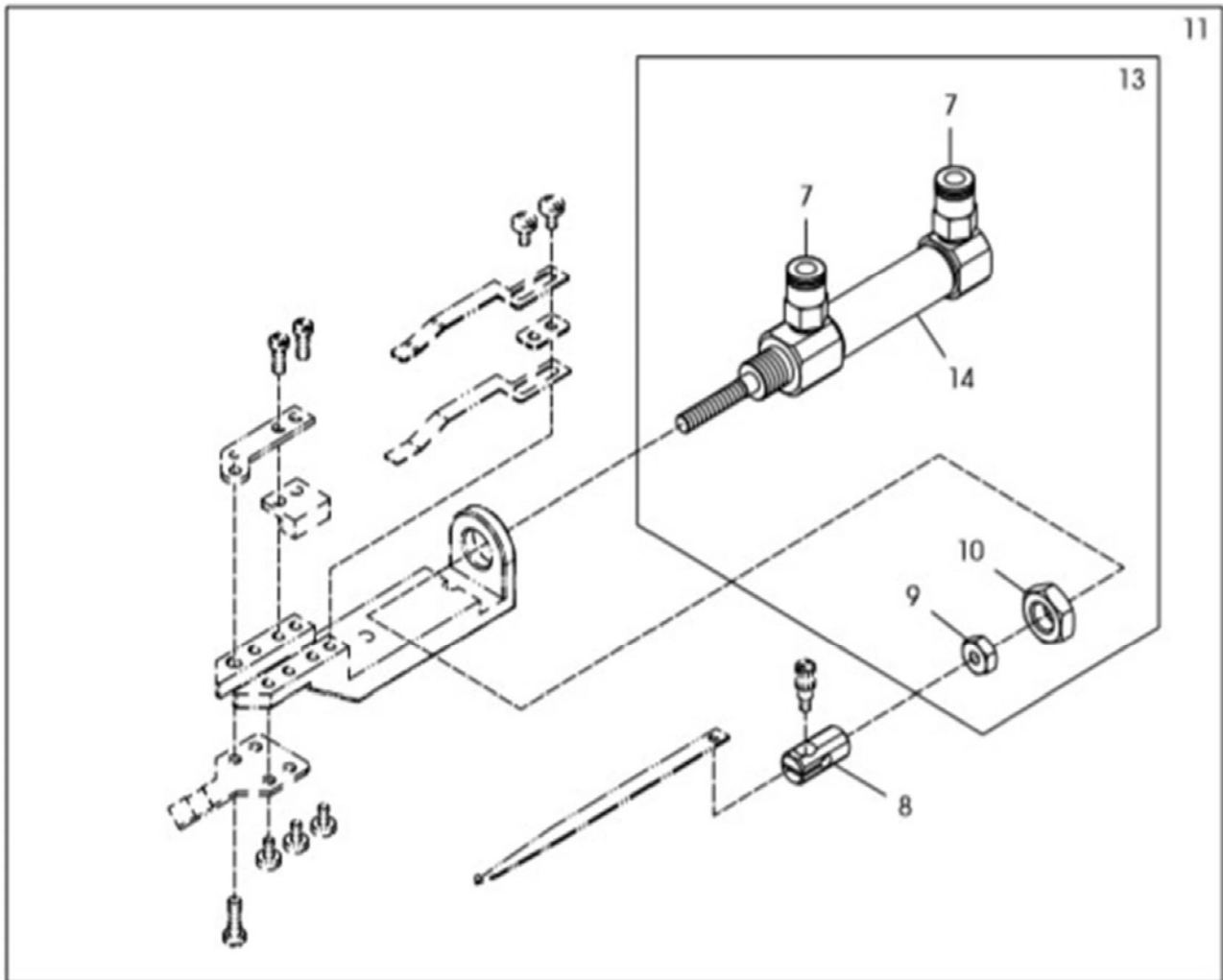
17. Bottom line cutter mechanism



NO	CODE	NAME	Qty
1	JINBF7871601	Lower Knife Driving Lever	1
2	JINBF7871602	Screw (M4-0.7x8.5)	1
3	JINBF7871603	Lower Knife Driving Lever Ring	2
4	JINBF7871604	gasket	2
5	JINBF7870203	Screw (M4-0.7x7)	1
6	JINBF7871606	Lower Knife Carrier	1
7	JINBF7871607	Screw (M3-0.5x2.8)	2
8	JINBF7871608	Connecting Plug	1
9	JINBF7871609	Lower Moving Knife	1
10	JINBF7871610	Lower Knife Holder	1
11	JINBF7871611	Upper Fixing Knife Carrier	1
12	JINBF7871612	Screw (M4-0.7x4)	2
13	JINBF7871613	Nut	2
14	JINBF7871614	Knife Guide Lever	2
15	JINBF7871615	Knife Guide Lever Eccentric Ring	2
16	JINBF7871616	Screw (M4-0.7x7)	2
18	JINBF7871618	Upper Knife Carrier Stop	1
19	JINBF7870258	Screw (M4-0.7x4)	2
20	JINBF7871620	Upper Knife Carrier Spring	1
21	JINBF7871621	Screw (M4-0.7x2.7)	1
22	JINBF7871622	Looper Thread Guide	1
23	JINBF7871009	Screw (M3-0.5x3)	2
24	JINBF7201724	Crank Chamber Cover	1
25	JINBF7871625	Screw (M2-0.4x4)	2
26	JINBF7871626	Upper Fixing Knife	1
27	JINBF7871627	Screw (M2-0.4x5.6)	3
28	JINBF7871628	Screw (M2-0.4x10)	1
29	JINBF7871629	Lower Knife Frame C.Set	1
30	JINBF7871630	Upper Fixing Guide	1
31	JINBF7871631	Clamp Spring	1
32	JINBF7871632	Clamp Spring Pressure	1
33	JINBF7871633	Clamp Spring Pressure Holder	1
34	JINBF7871634	Clamp Spring Pressure Adjusting Piece	1
38	JINBF7201738	Cloth Plate (Electrical Type)	1
39	JINBF7870202	Screw (M4-0.7x10)	2
40	JINBF7201740	Lower Knife Holder	1

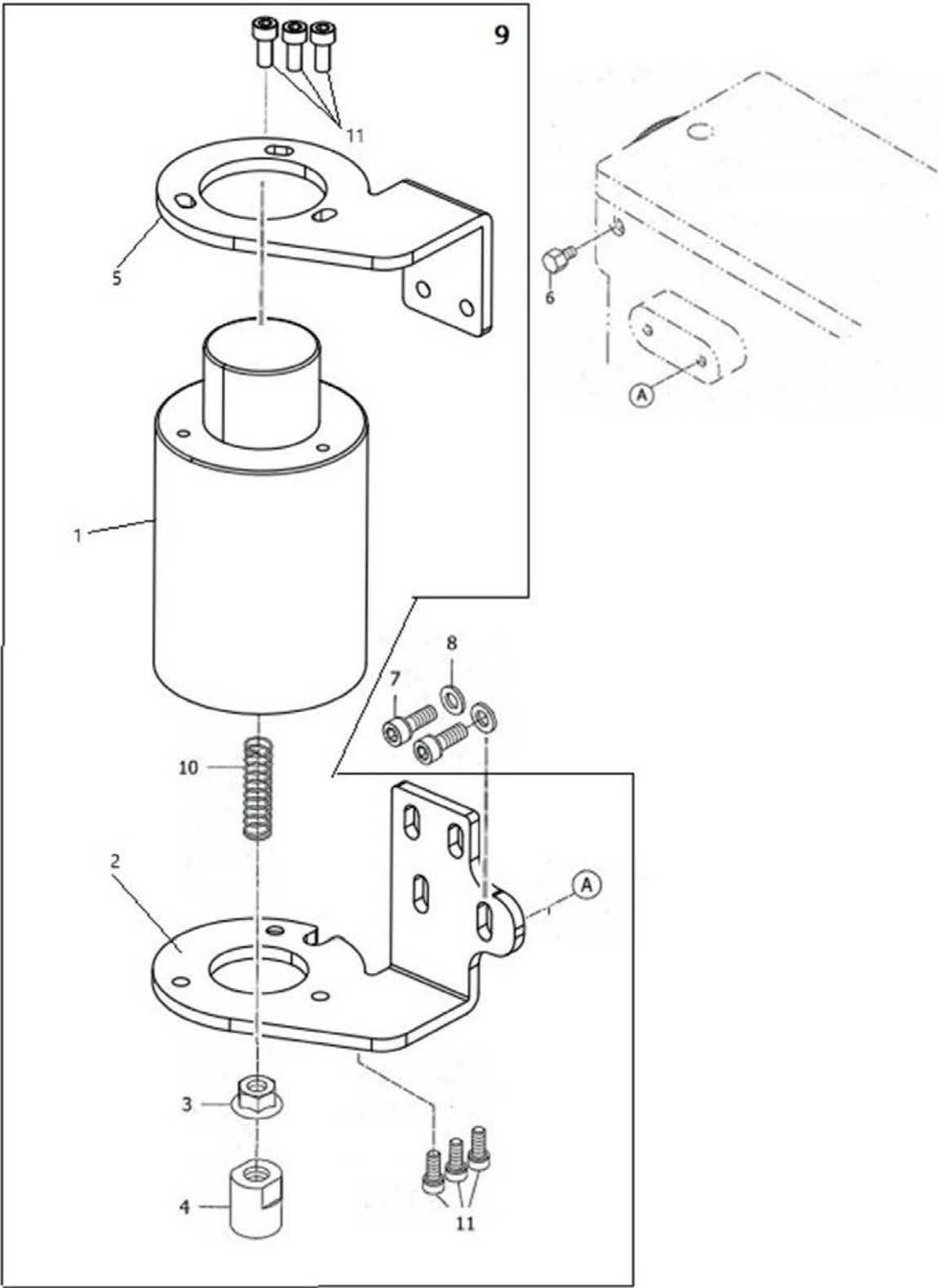
NO	CODE	NAME	Qty
1	JINBF7871701	Wiper Solenoid	1
2	JINBF7871702	Nut	2
3	JINBF7871703	Buffer Spring Bracket	1
4	JINBF7871704	Wiper Bar Guide	1
5	JINBF7871705	Buffer Spring	1
6	JINBF7871706	Solenoid Lever Pin	1
7	JINBF7871707	Screw (M3-0.5x5)	1
8	JINBF7871708	Solenoid Lever	1
9	JINBF7871709	Retaining Ring	1
10	JINBF7870256	Screw (M4-0.7x8)	1
11	JINBF7871711	Wiper Bar	1
12	JINBF7871712	Screw (M3-0.5x4)	1
13	JINBF7871713	Wiper Holder	1
14	JINBF7871714	Wiper	1
15	JINBF7871715	Screw (M2-0.4x2)	1
16	JINBF7871716	Clamp Spring	1
17	JINBF7871717	Solenoid Bracket	1
18	JINBF7871718	Electrical Type Thread Wiper C.Set	1
19	JINBF7871719	Screw (3/32-56×6)	2
20	JINBF7871720	Clamp Spring Pressure Adjusting Piece	1
21	JINBF7871721	Pressure Adjusting Piece Spacer	1
22	JINBF7871722	Fixed Trimming Knife	1
23	JINBF7871723	Screw (3/32-56×8)	1
24	JINBF7871724	Screw (3/32-56×4)	5
25	JINBF7871748	Knife Guide Solenoid C.Set	2
26	JINBF7871726	Clamp Spring Pressure	1
27	JINBF7871727	Clamp Spring Pressure Spacer	1
28	JINBF7871728	Thread Clamp	1
29	JINBF7871729	Knife Guide Bracket	1
30	JINBF7871730	Solenoid	1
31	JINBF7871731	Nut	1
32	JINBF7871732	Washer	1
33	JINBF7871733	Spring Washer	1
34	JINBF7871734	Nut	1
35	JINBF7871735	Movable Trimming Knife	1
36	JINBF7871736	Screw (M2-0.4×4.5)	1
37	JINBF7871737	Movable Knife Holder	1
38	JINBF7871738	ElectricalTypeTopTrimmerC.Set	1
39	JINBF7871739	Wiper Solenoil Terminal	1
41	JINBF7871741	Cable Clamp	1
42	JINBF7871742	Wiper Bar C.Set	1
44	JINBF7871744	Wiper Terminal Rubber Cover	1
45	JINBF7871745	Joint	2
46	JINBF7871746	Washer	2
47	JINBF7871747	Screw (M4-0.7×12)	1
48	JINBF7871748	Pin	1
49	JINBF7871749	Tube (Black)	1
50	JINBF7871750	Electrical Type Thread Wiper	1
51	JINBF7871751	Screw (M4-0.7×8)	1

19. Pneumatic type top air wiper and trimmer mechanism



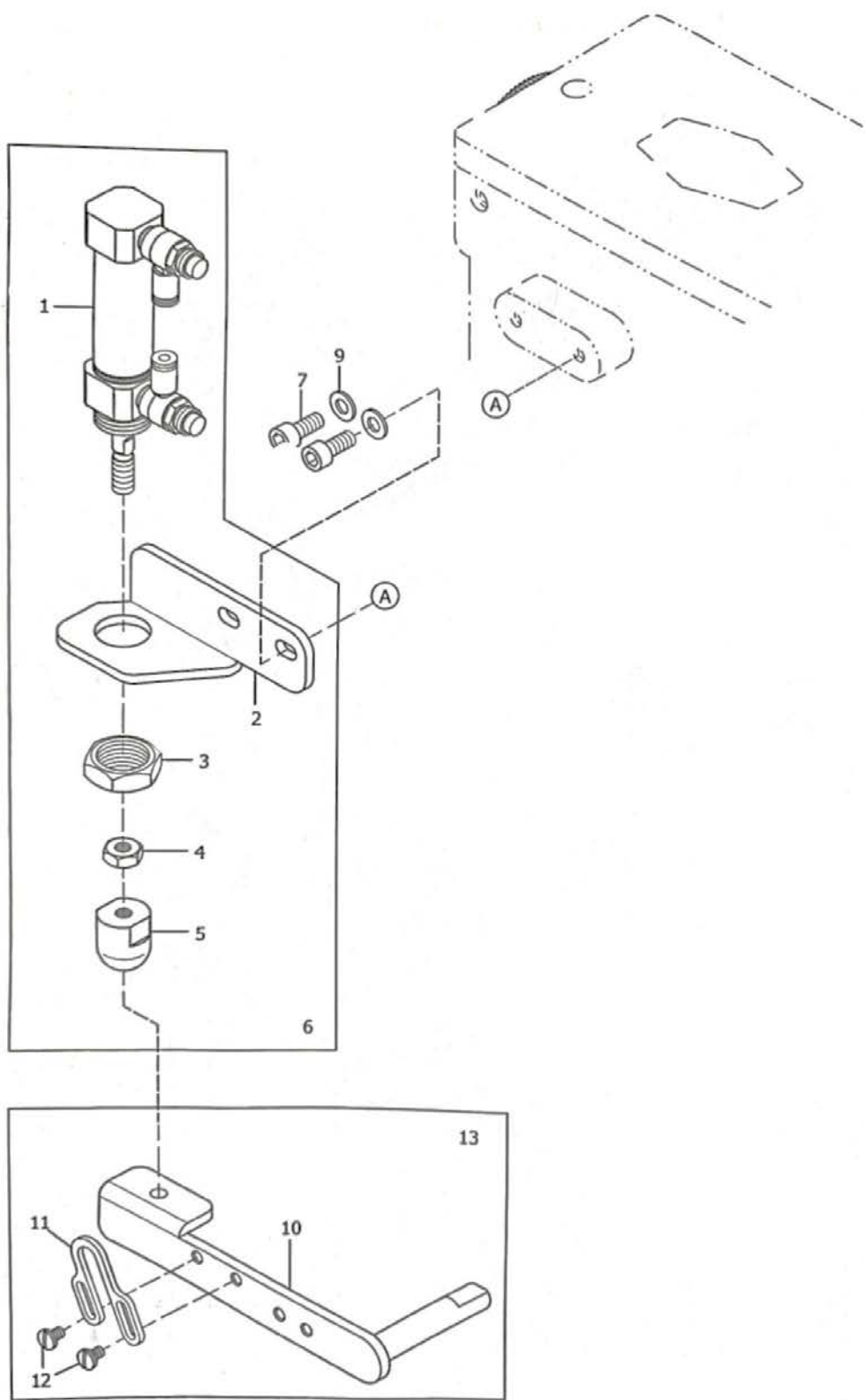
NO	CODE	NAME	Qty
7	JINBF7871807	Elbow Connector	2
8	JINBF7871808	Pneumatic Type Movable Knife Holder	1
9	JINBF7871809	Nut	1
10	JINBF7871810	Nut	1
11	JINBF7871811	Pneumatic Type Top Trimmer C.Set	1
13	JINBF7871813	Air Cylinder C.Set	1
14	JINBF7871814	Air Cylinder	1

20. Electromagnetic direct drive lift foot set



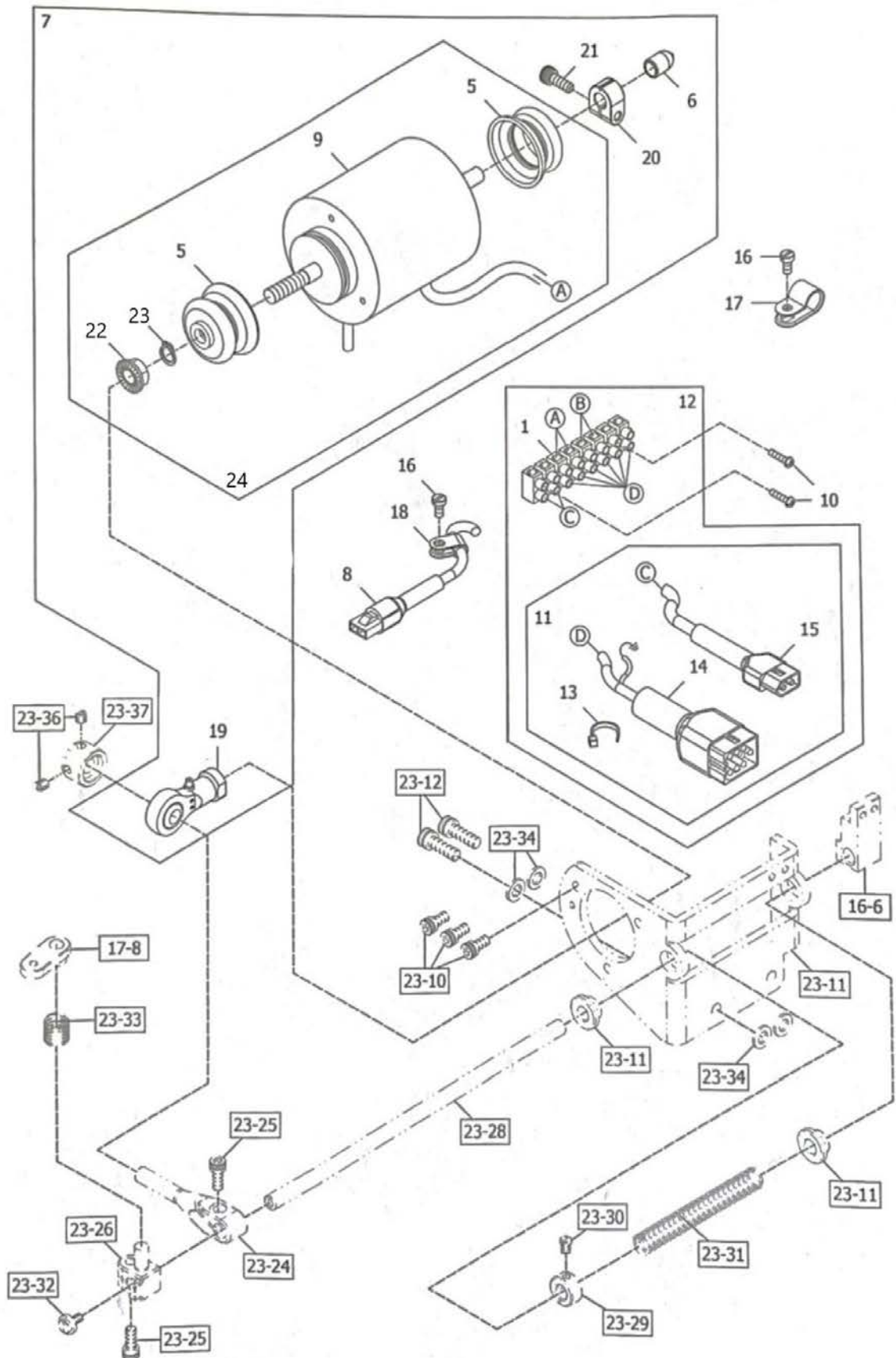
NO	CODE	NAME	Qty
1	JINBF7871901	Presser Foot Lifter Solenoid	1
2	JINBF7871902	Solenoid valve hanger (bottom)	1
3	JINBF7871903	Nut	1
4	JINBF7871904	Plastic Pushing Block	1
5	JINBF7871905	Solenoid valve hanger (top)	1
6	JINBF7870245	Screw (M4-0.7x8)	1
7	JINBF7871907	Screw (M6-1x16)	2
8	JINBF7870547	gasket	2
9	JINBF7871909	Presser Foot Lifter Solenoid C.Set	1
10	JINBF7871910	spring	1
11	JINBF7871914	Screw (M5-0.8x12)	6

21. Pneumatic type presser foot lefter



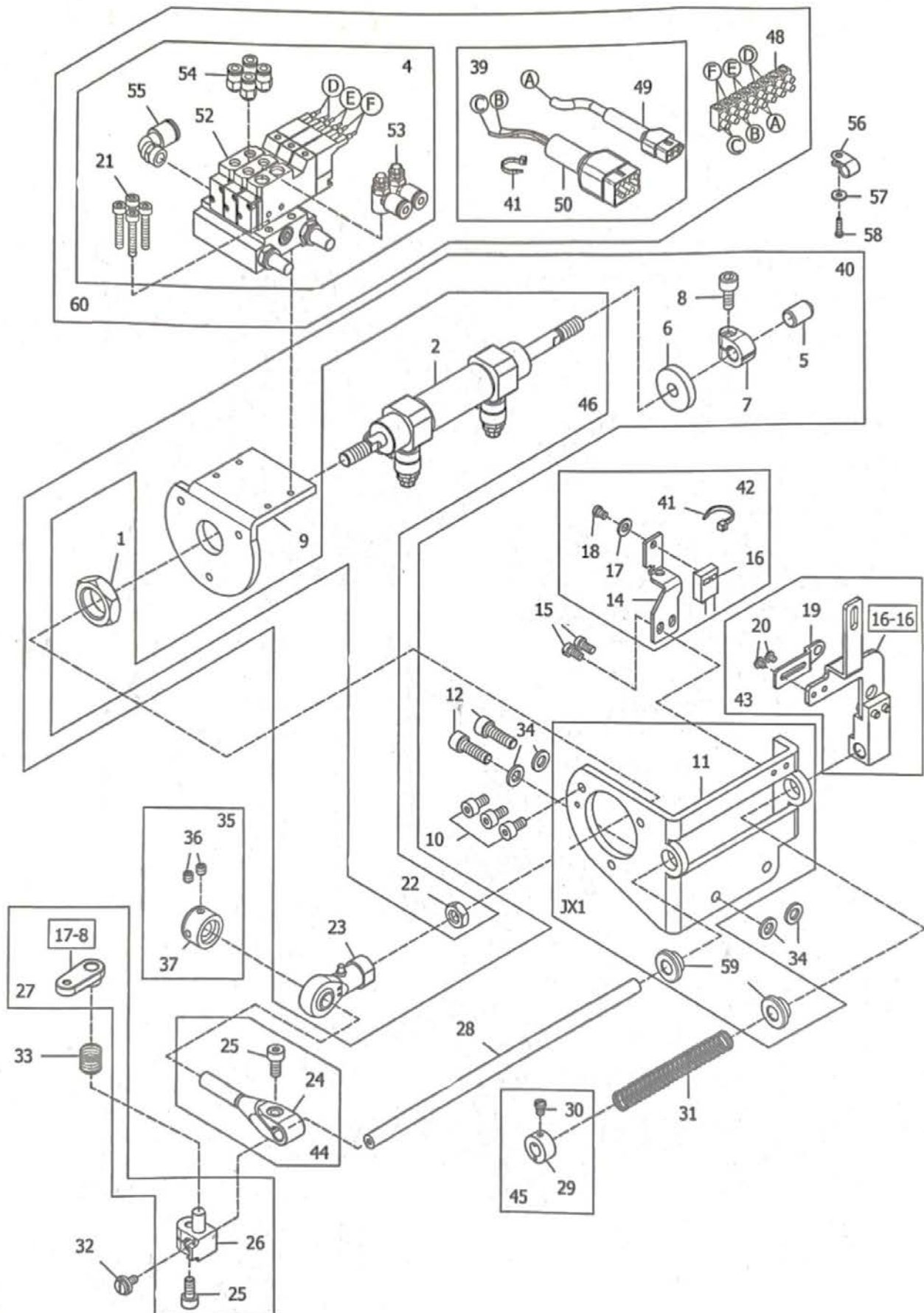
NO	CODE	NAME	Qty
1	JINBF7872001	Air Cylinder	1
2	JINBF7872002	Air Cylinder Bracket	1
3	JINBF7872003	Nut	1
4	JINBF7872004	Nut	1
5	JINBF7872005	Plastic Pushing Block	1
6	JINBF7872006	Air Cylinder C.Set	1
7	JINBF7871907	Screw (M6-1.0×16)	2
9	JINBF7870547	Washer	2
10	JINBF7871501	Lifer Lever	1
11	JINBF7871502	Lifer Lever Stop	1
12	JINBF7870845	Screw (9/64-40×6)	2
13	JINBF7871527	Lifer Lever C.Set	1

22. Electromagnetic lower cutter drive mechanism



NO	CODE	NAME	Qty
1	JINBF7872101A	Terminal Holder	1
5	JINBF7872105	gum cover	2
6	JINBF7872106	Lower cutter solenoid valve	1
7	JINBF7872107	Bottom Trimming Solenoid C.Set	1
8	JINBF7872108	Knife Guide, Presser Foot Lfter Adaptor Cable	1
9	JINBF7872109	Solenoid C.Set	1
10	JINBF7872110	Screw (M3-0.5x12)	2
11	JINBF7872111	Adaptor Cable C.Set	1
12	JINBF7872112	Adaptor Cable C.Set	1
13	JINBF7872113	Bridle	1
14	JINBF7872114	Knife Driving Motor Cable (Upper, Lower)	1
15	JINBF7872115	Adaptor Cable C.Set	1
16	JINBF7870125	Screw (M4-0.7x8)	2
17	JINBF7872117	Cable Clamp (UC-2.0)	1
18	JINBF7872118	Cable Clamp (UC-1.5)	1
19	JINBF7872119	Plunger Connecting Rod	1
20	JINBF7872120	Adjusting Collar	1
21	JINBF7870634	Screw (M5-0.8x14)	1
22	JINBF7872022	Nut	1
23	JINBF7872023	jump ring	1
24	JINBF7872024	Lower cutter electromagnet set	1

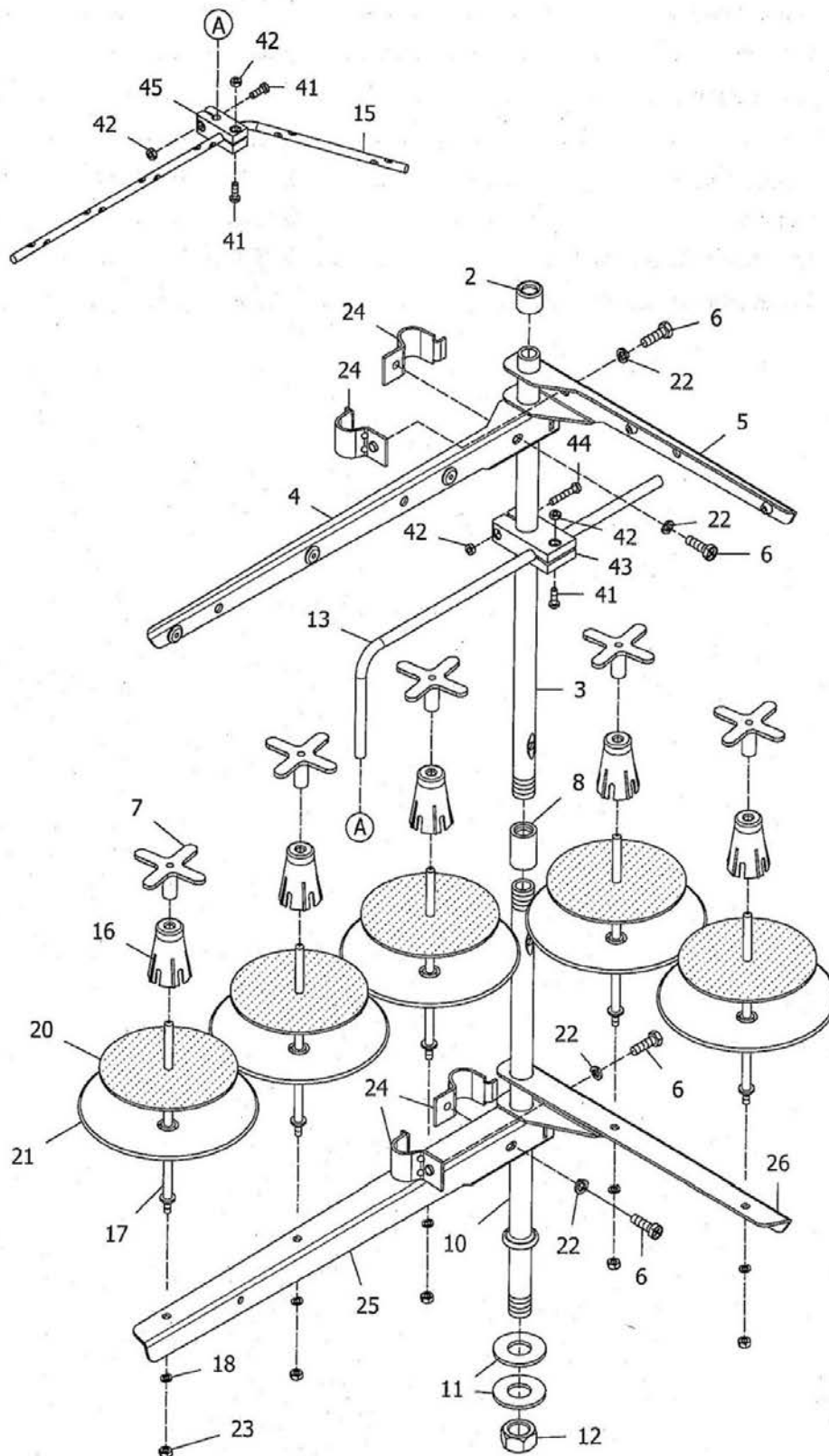
23. Pneumatic type bottom trimmer driving mechanism



NO	CODE	NAME	Qty
1	JINBF7872201	Nut	1
2	JINBF7872202	Air Cylinder	1
4	JINBF7872204	Electromagnetic Valve, C.Set	1
5	JINBF7872106	Rubber Cover	1
6	JINBF7872206	Rubber Cushion	1
7	JINBF7872120	Adjusting Collar	1
8	JINBF7870634	Screw (M5-0.8×14)	1
9	JINBF7872209	Cylinder Bracket	1
10	JINBF7870628	Screw (M5-0.8×10)	3
11	JINBF7872211	Trimming Cylinder Support	1
12	JINBF7870546	Screw (M6-1×18)	2
14	JINBF7872214	Switch Support	1
15	JINBF7870125	Screw (M4-0.7×8)	2
16	JINBF7872216	Switch	1
17	JINBF7872217	Washer	1
18	JINBF7872218	Screw (11/64-40x5)	1
19	JINBF7872219	Switch Guide	1
20	JINBF7872220	Screw (M3-0.5×4.7)	2
21	JINBF7872221	Screw (M4-0.7×25)	4
22	JINBF7872222	Nut	1
23	JINBF7872119	Plunger Connecting Rod	1
24	JINBF7872224	Plunger	1
25	JINBF7871914	Screw (M5-0.8×12)	2
26	JINBF7872226	Connecting Block	1
27	JINBF7872227	Connecting Block C.Set	1
28	JINBF7872228	Cylinder Return Shaft	1
29	JINBF7870832	Collar	1
30	JINBF7870833	Screw (M4.5-0.75×5.5)	1
31	JINBF7872231	Cylinder Return Spring	1
32	JINBF7872232	Screw (M4-0.7×8)	1
33	JINBF7872233	Spring	1
34	JINBF7870547	Washer	1
35	JINBF7872235	Plunger Stop C.Set	4
36	JINBF7870648	Screw (M5-0.8×5)	1
37	JINBF7872237	Plunger Stop	2
39	JINBF7872111	Terminal C.Set	1
40	JINBF7872240	Electromagnetic Valve,C.Set	1
41	JINBF7872113	Bridle	1
42	JINBF7872242	Switch,Support C.Set	2
43	JINBF7872243	SwitchGuide C.Set	1
44	JINBF7872244	Plunger C.Set	1
45	JINBF7872245	Collar C.Set	1
46	JINBF7872246	For Generally Pneumatic Type	1
48	JINBF7872248	Terminal	1
49	JINBF7872115	Terminal	1
50	JINBF7872114	Terminal	1
52	JINBF7872252	Solenoid	1
53	JINBF7871807	Elbow Connector	2
54	JINBF7872254	Speed Connector	4
55	JINBF7872255	Connector	1
56	JINBF7871354	Cable Clamp	1
57	JINBF7870323	Washer	1
58	JINBF7872110	Screw (M3-0.5x5.5)	1

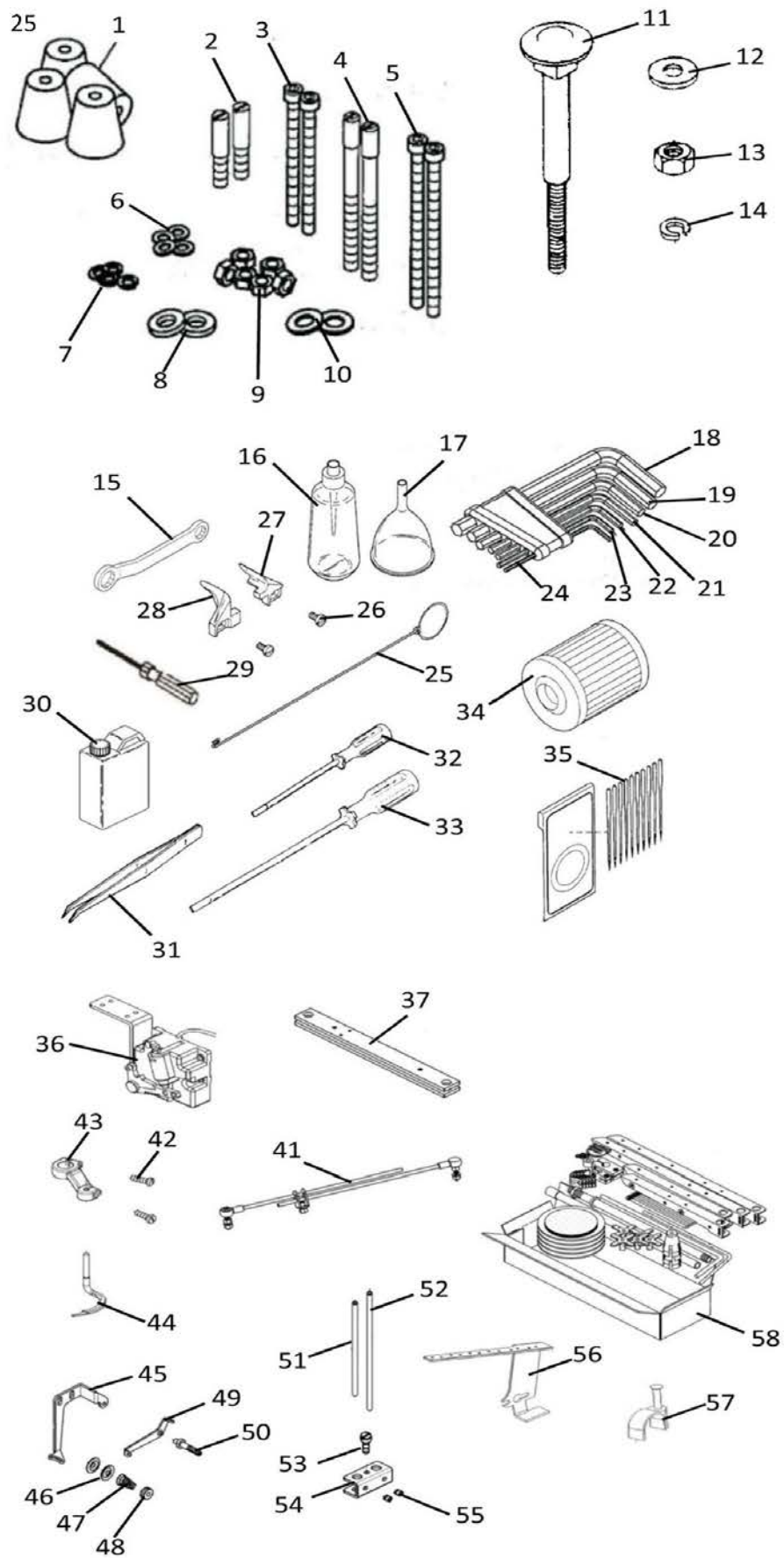
24. Wire carrier and nose carrier assembly

1 (五线用)



NO	CODE	NAME	Qty
1	JINBF7873101	Thread Stand (5 Spools Type)	1
2	JINBF7873102	Column Cap	1
3	JINBF7873103	Column Pipe (Upper)	1
4	JINBF7873104	Thread Hanger (3 Spools Type)	1
5	JINBF7873105	Thread Hanger (2 Spools Type)	1
6	JINBF7873106	Screw(M6-1×25)	4
7	JINBF7873107	Rubber Spool Cushion	5
8	JINBF7873108	Column Pipe Connector	1
10	JINBF7873110	Column Pipe (Lower)	1
11	JINBF7873111	gasket	2
12	JINBF7873112	Nut	1
13	JINBF7873113	Thread Guide Arm	1
15	JINBF7873115	Thread Guide (6 Spools Type)	1
16	JINBF7873116	Spool Cushion	5
17	JINBF7873117	Spool Pin	5
18	JINBF7873118	spring shim	5
20	JINBF7873120	Spool Mat	5
21	JINBF7873121	Spool Seat Disc	5
22	JINBF7873122	Spring Washer	4
23	JINBF7873123	Nut	5
24	JINBF7873124	Column Pipe Connector	4
25	JINBF7873125	Spool Stand (3 Spools Type)	1
26	JINBF7873126	Spool Stand (2 Spools Type)	1
41	JINBF7873141	Screw (M4-0.7x12)	3
42	JINBF7873142	Nut	4
43	JINBF7873143	Thread Guide Holder (Large)	1
44	JINBF7873144	Screw (M4-0.7x25)	1
45	JINBF7873145	Thread Guide Holder (Small)	2

25. Attachment box



NO	CODE	NAME	Qty
1	JINBF7873304	Base shock absorber rubber pad	4
2	JINBF7202630	Short base setting screw	2
3	JINBF7202641	Screw (short)	2
4	JINBF7202637	Long base setting screw	2
5	JINBF7202642	Screw (length)	2
6	JINBF7202643	gasket	4
7	JINBF7202639	spring shim	4
8	JINBF7202635	rubber shock absorber gasket for base support	20
9	JINBF7202640	Nut	8
10	JINBF7202638	gasket	4
11	JINBF7202633	hanger bolt	4
12	JINBF7202634	gasket	8
13	JINBF7202636	Nut	8
14	JINBF7202644	spring shim	4
15	JINBF7873201	Ring Spanner	1
16	JINBF7202801	Oiler	1
17	JINBF7202802	Funnel	1
18	JINBF7803529	Hexagonal Wrench (6.0mm)	1
19	JINBF7803506	Hexagonal Wrench (5.0mm)	1
20	JINBF7803505	Hexagonal Wrench (4.0mm)	1
21	JINBF7803504	Hexagonal Wrench (3.0mm)	1
22	JINBF7803503	Hexagonal Wrench (2.5.0mm)	1
23	JINBF7803502	Hexagonal Wrench (2.0mm)	1
24	JINBF7803528	Hexagonal Wrench (1.5.0mm)	1
25	JINBF7873215	Threading Wire	1
26	JINBF7870735	bolt	2
27	JINBF7873228	Straight Type Fabric Guide (Left)	1
28	JINBF7873229	Straight Type Fabric Guide (Right)	1
29	JINBF7873216	Flat-head screwdriver (small)	1
30	JINBF7873320	Large oil can	1
31	JINBF7873220	Thread Tweezers	1
32	JINBF7873217	Flat-head screwdriver (middle)	1
33	JINBF7873218	Flat-head screwdriver (large)	1
34	JINBF7871314	Oil Filter	1
35	JINBF7202714	Needle (System : UYX128GAS)	5
36	JINBF7873502	Pedal C. Set	1
37	JINBF7873313	Supporting Board (Semi-Submerged Table)	2
41	JINBF7202645	pull rod	1
42	JINBF7870102	bolt	2
43	JINBF7870924	fix	1
44	JINBF7870925	Stretched needle	1
45	JINBF7870347	Top finish guide board	1
46	JINBF7870350	Wire tension adjustment disc	1
47	JINBF7870351	spring shim	1
48	JINBF7870352	Tighten the knob	1
49	JINBF7870348	Auxiliary guide plate	1
50	JINBF7870349	Adjust the strut	1
51	JINBF7870321	Wire pipe (short)	1
52	JINBF7870320	Wire pipe (length)	1
53	JINBF7870125	bolt	1
54	JINBF7870313	fix	1
55	JINBF7870229	bolt	2
56	JINBF7870312-1	lead frame	1
57	JINBF7202646	clip	5
58	JINBF7873101	Thread Stand (5 Spools Type)	1

						
NO	MACHINE TYPE /SPEC	GAUGE	NEEDLEHOLDER	NEEDLEPLATE	MAIN FEEDDOG	DIFF FEEDDOG
1	F1S-U356/SN	356	JINBF7870707	JINBF7200711	JINBF7201102	JINBF7201145
2	F1S-U364/SN	364	JINBF7870707-64	JINBF7200711-64	JINBF7201102	JINBF7201145
3	F1S-U356/NN	356	JINBF7870707	JINBF7200711	JINBF7201102	JINBF7201145
4	F1S-U364/NN	364	JINBF7870707-64	JINBF7200711-64	JINBF7201102	JINBF7201145

							
NO	MACHINE TYPE /SPEC	PRESSERFOOT ASSY.	LOOPER	NEEDLE GUARD (FRONT)	NEEDLE GUARD (READ)	SPREADER	NEEDLE
1	F1S-U356/SN	JINBF7870814	JINBF7871001	JINBF7201324	JINBF7201327	JINBF7870925	JINBF7870708
2	F1S-U364/SN	JINBF7870814-64					
3	F1S-U356/NN	JINBF7870814					
4	F1S-U364/NN	JINBF7870814-64					