

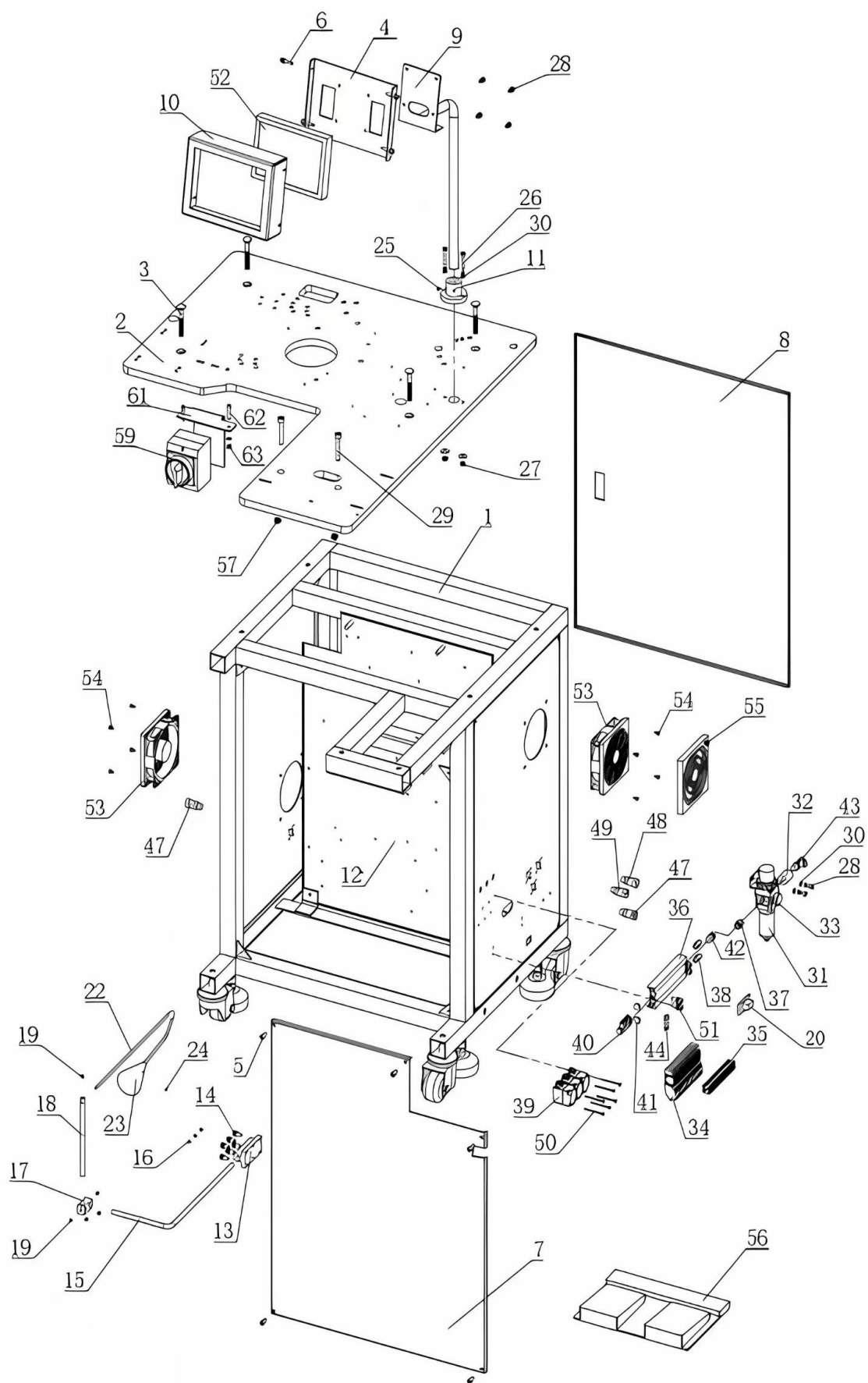
PARTS LIST

AG-110

零件表

PARTS LIST

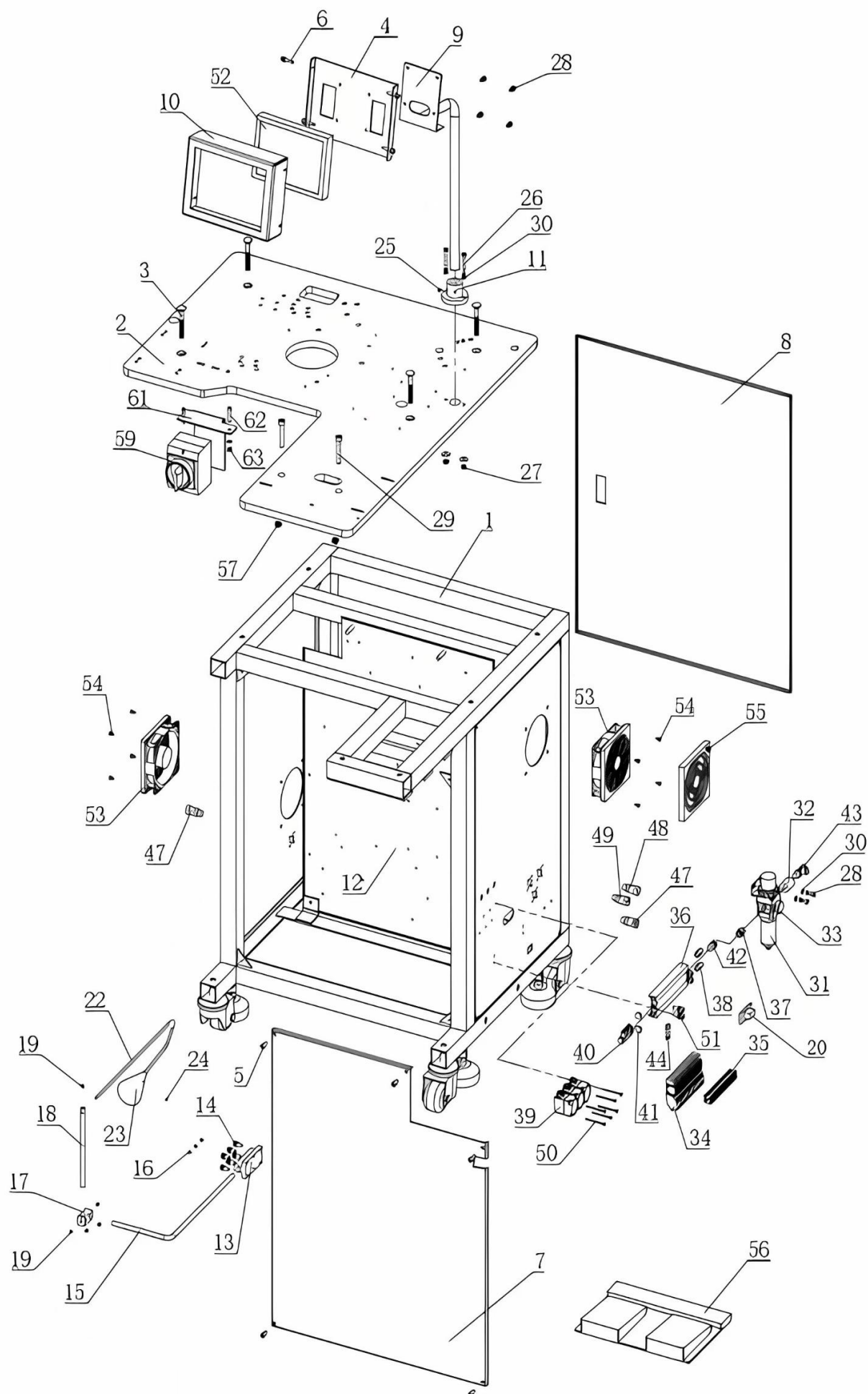
1. 机架部件 RACK PARTS



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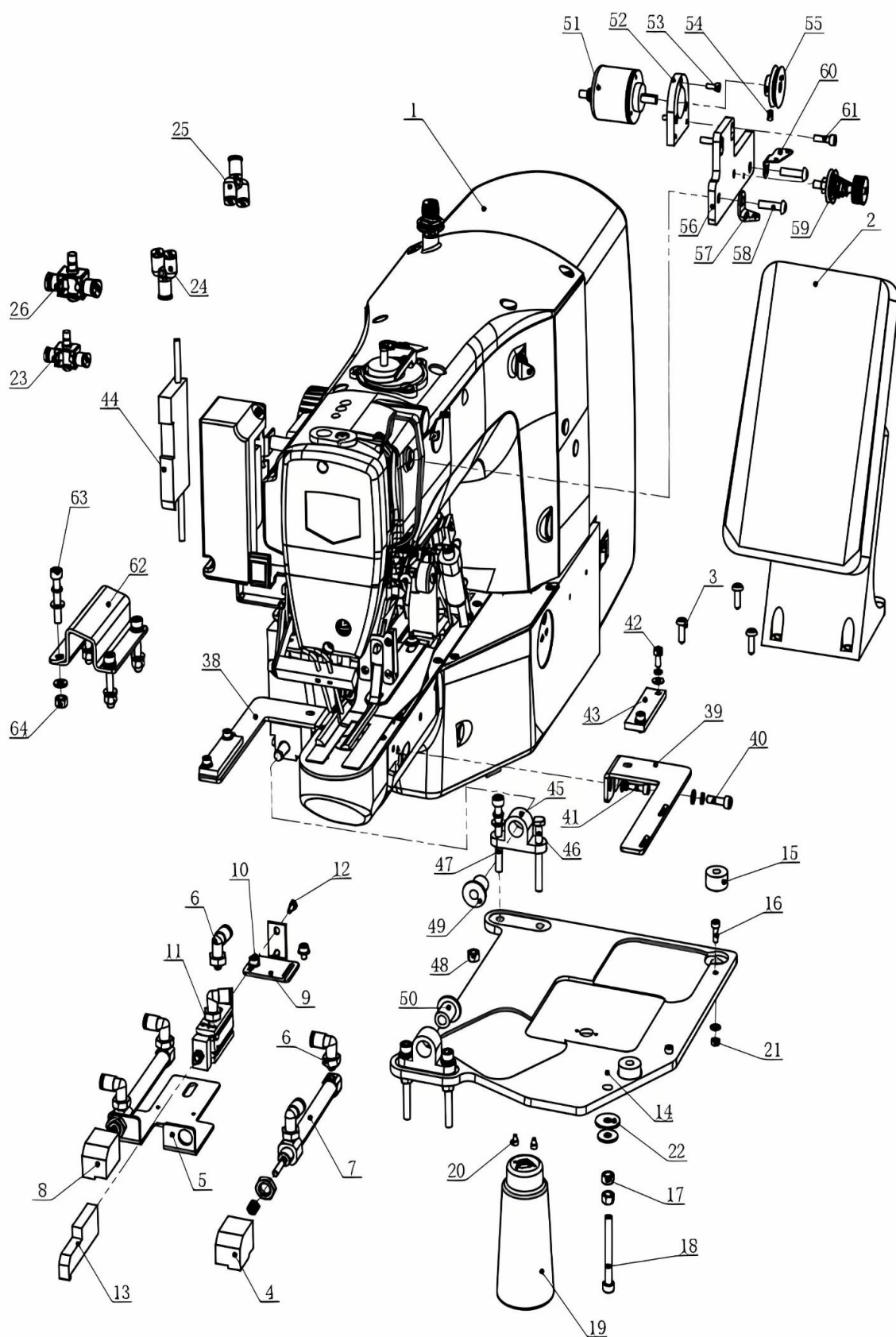
序号NO	品号CODE	名称	NAME	数量
1	EM1062A1	机架	BODY FRAME	1
2	EM1062A2	台板	PLATEN	1
3	S174-M8-75	马车螺钉	WAGON SCREW	4
4	EM1062A51	操作屏安装板2	INSTALLATION PLATE	1
5	S024-M6-20	内六角半圆M6X20	M6X20	5
6	S014-M5-16	内六角圆柱M5X16	M5X16	4
7	EM1062A7	前盖板	FRONT END PLATE	1
8	EM1062A8	后门板	THE REAR DOOR PLATE	1
9	H01-06-01	操作屏支架	OPERATE SCREEN BRACKET	1
10	EM1062A50	操作屏安装板1	INSTALLATION PLATE	1
11	EM1062A11	支架安装座	SUPPORT INSTALLATION SEAT	1
12	EM1062A12	电器元件安装板	INSTALLATION PLATE	1
13	EM1062A13	落料组件安装座	FKING ASSEMBLY MOUNTING SEAT	1
14	S011-M6-16	内六角螺钉M6X16	INNER HEXAGONAL SCREW M6X16	6
15	EM1062A15	弯杆	BEND ROD	1
16	PF1310B24	内六角紧定M6X6	M6X6	3
17	EM1062A17	转接座	TRANSFER SEAT	1
18	EM1062A18	连接杆	CONNECTING LINK	1
19	PF1790S0566	内六角紧定M5X6	M5X6	4
20	HE-09-132	踏板插头	PEDAL PLUG	1
22	EM1062A22	落料杆	FALLING ROD	1
23	EM1062A23	圆锥体	CONE	1
24	S021-M4-04	内六角紧定M4X4	M4X4	1
25	PF1310B24	内六角紧定M6X6	M6X6	3
26	S014-M6-35	内六角螺钉M6X35	INNER HEXAGON SCREW M6X35	2
27	N-M6-5	螺母M6	THE NUT M6	2
28	PF1310C266	内六角圆柱M5X10	INNER HEXAGON CYLINDER M5X10	4
29	S014-M6-35	内六角圆柱M8X35	INNER HEXAGONAL CYLINDER M8X35	2
30	FC1-5.2-10-0.8	M5平垫片	M5 FLAT GASKET	4
31	EM1062QD1	气源处理	GAS SOURCE TREATMENT	1
32	PFM91173	手滑阀HAND VALVE	HAND SPVALVE HAND VALVE	1
33	EM1062QD2	压力表	PRESSURE GAGE	1
34	EM1062QD3	电磁阀	ELECTROMAGNETIC VALVE	12
35	EM1062QD4	接头	CONNECT	24
36	EM1062QD5	汇流板	THE CONFLUENCE PLATE	1
37	EM1062QD6	接头	CONNECT	1
38	EM1062A38	消音器	MUFFLE	2
39	EM1062QD7	电磁阀	ELECTROMAGNETIC VALVE	3
40	EM1062QD8	三个单管万向弯头	UNIVERSAL BENDS	1
41	PF9820U28	堵头	END CAP	2
42	EM9025-QD-33	气源处理器接头	AIR SOURCE PROCESSOR CONNECTOR	1
43	EM1062A43	气源处理器接头一出二	AIR SOURCE PROCESSOR CONNECTOR	1
44	EM1062A44	汇流板盖板	CONVERTER PLATE COVER PLATE	1
47	HE-09-126	6芯航空插头	6 CORE AVIATION PLUG	2
48	HE-09-127	8芯航空插头	8 CORE AVIATION PLUG	1
49	HE-09-125	2芯航空插头	2 CORE AVIATION PLUG	1

1. 机架部件 RACK PARTS



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序号NO	品号CODE	名称	NAME	数量
50	S014-M3-45	内六角圆柱M3X45	INNER HEXAGON CYLINDER M3X45	6
51	S014-M4-25	内六角圆柱M4X25	INNER HEXAGON CYLINDER M4X25	4
52	HE-02-011	触摸屏	TOUCH SCREEN	1
53	HE-07-031	超大风扇	LARGE FAN	2
54	S034-M4-8	内六角沉M4X8	INNER HEXAGONAL SINK M4X8	8
55	HE-07-038	超大风扇防尘罩	LARGE FAN DUST COVER	2
56	EM1062A56SF	定制踏板	CUSTOM PEDAL	1
57	N-M8-6.8	螺母M8	THE NUT M8	6
58	S011-M5-25	内六角圆柱M5X25	INNER HEXAGONAL CYLINDER M5X25	4
59	HE-07-061	Power switch 万能转换开关	UNIVERSAL TRANSFER SWITCH	1
61	EM1062A61	开关盒安装板	SWITCH BOX INSTALLATION BOARD	1
62	S024-M5-30	内六角半圆柱M5X30	INNER HEXAGONAL CYLINDER M5X30	2
63	N-M5-4,7	螺母M5	THE NUT M5	2

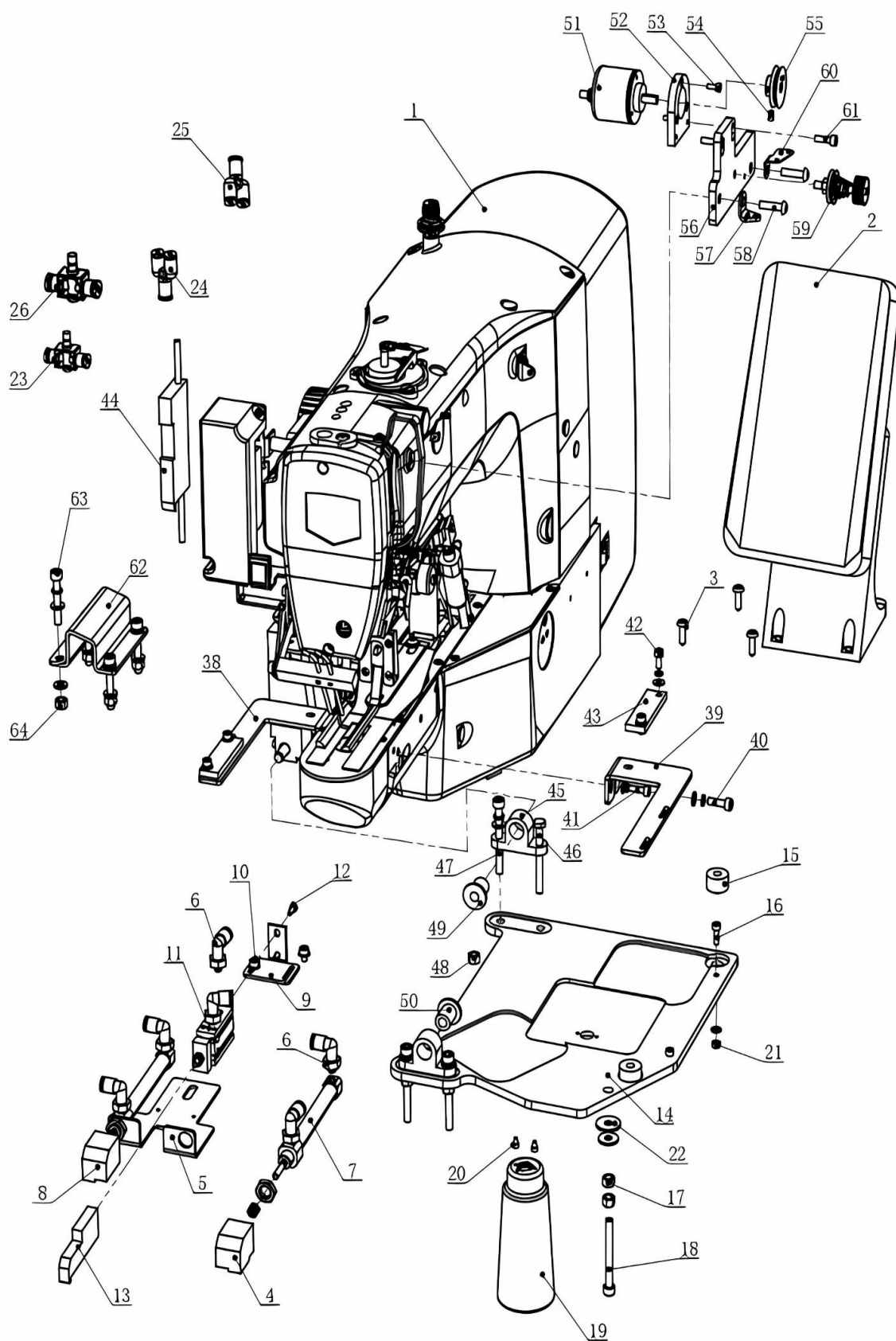
2. 机头部件 HEAD PARTS



2.机头部件 HEAD PARTS

序号NO	品号CODE	名称	NAME	数量
1	EMT04005Z2100	1907橡筋机机头	RUBBER BAND MACHINE HEAD	1
2	PF1900A120801	大豪显示屏	DISPLAY SCREEN	1
3	SCJ2105	木螺钉	WOOD SCREW	3
4	EM1062BA16	推料块R	POUND BLOCK R	1
5	EM1062BA14	推料安装板	PURGE MOUNTING BOARD	1
6	PF9820F135	L接头	L CONNECT	6
7	EM1062QD9	推料气缸	PUSH CYLINDER	2
8	EM1062BA15	推料块L	POUND BLOCK L	1
9	EM1062B9B	短气缸安装板	SHORT CYLINDER INSTALLATION BOARD	1
10	S021-M3-06	内六角圆柱M3X6	SCREW M3X6	2
11	EM1062QD10	档料气缸	FEND MATERIAL CYLINDER	1
12	S011-M3-30	内六角圆柱M3X30	SCREW M3X30	2
13	EM1062B13A	挡料接头	FENDER JOINT	1
14	EM1062BA19	油盘	LACQUER TRAY	1
15	PF1900A1532	胶垫	CUSHION	2
16	S011-M4-30	内六角圆柱M4X30	SCREW M4X30	2
17	N-M6-5	螺母M6	THE NUT M6	3
18	S011-M6-60	机头吊紧螺钉M6X60	HEAD LIFTING SCREW M6X60	1
19	PF1310R09	废油回收壶盖	WASTE OIL RECYCLING POT COVER	1
20	S011-M3-8	内六角圆柱M3X8	INNER HEXAGONAL CYLINDER M3X8	2
21	N-M4-4	螺母M4	NUT M4	1
22	PF1790S0165	胶垫	RUBBER PAD	1
23	EM1062QD21	调速节流阀	SPEED CONTROL THROTTLE	2
24	EM1062QD24	1出2直通过接头4	1 OUT 2 THROUGH CONNECTOR 4	4
25	EM1062QD23	1出2直通过接头6转4	1 OUT 2 THROUGH CONNECTOR 6 TURN 4	1
26	H20-07-02	调速节流阀6	SPEED CONTROL THROTTLE 6	1
38	EM1062B32B	光栅感应器安装板L	GRATING SENSOR MOUNTING PLATE L	1
39	EM1062B33A	光栅感应器安装板R	GRATING SENSOR MOUNTING PLATE R	1
40	S011-M5-16	内六角圆柱M5X16	INNER HEXAGON CYLINDER M5X16	2
41	S011-M4-14	内六角圆柱M4X14	SCREW M4X14	2
42	S011-M3-8	光栅感应器安装螺钉	GRATING SENSOR MOUNTING SCREWS	4
43	HE-04-041	区域对射光纤	AREA-TO-RAY FIBER	1
44	HE-04-049A	数显光纤放大器	DIGITAL DISPLAY OPTICAL FIBER AMPLIFIER	1
45	EM1062BA18	机头铰链座	HEAD HINGE SEAT	2
46	S061-M6-60	外六角螺钉M6X60	SCREW M6X60	1

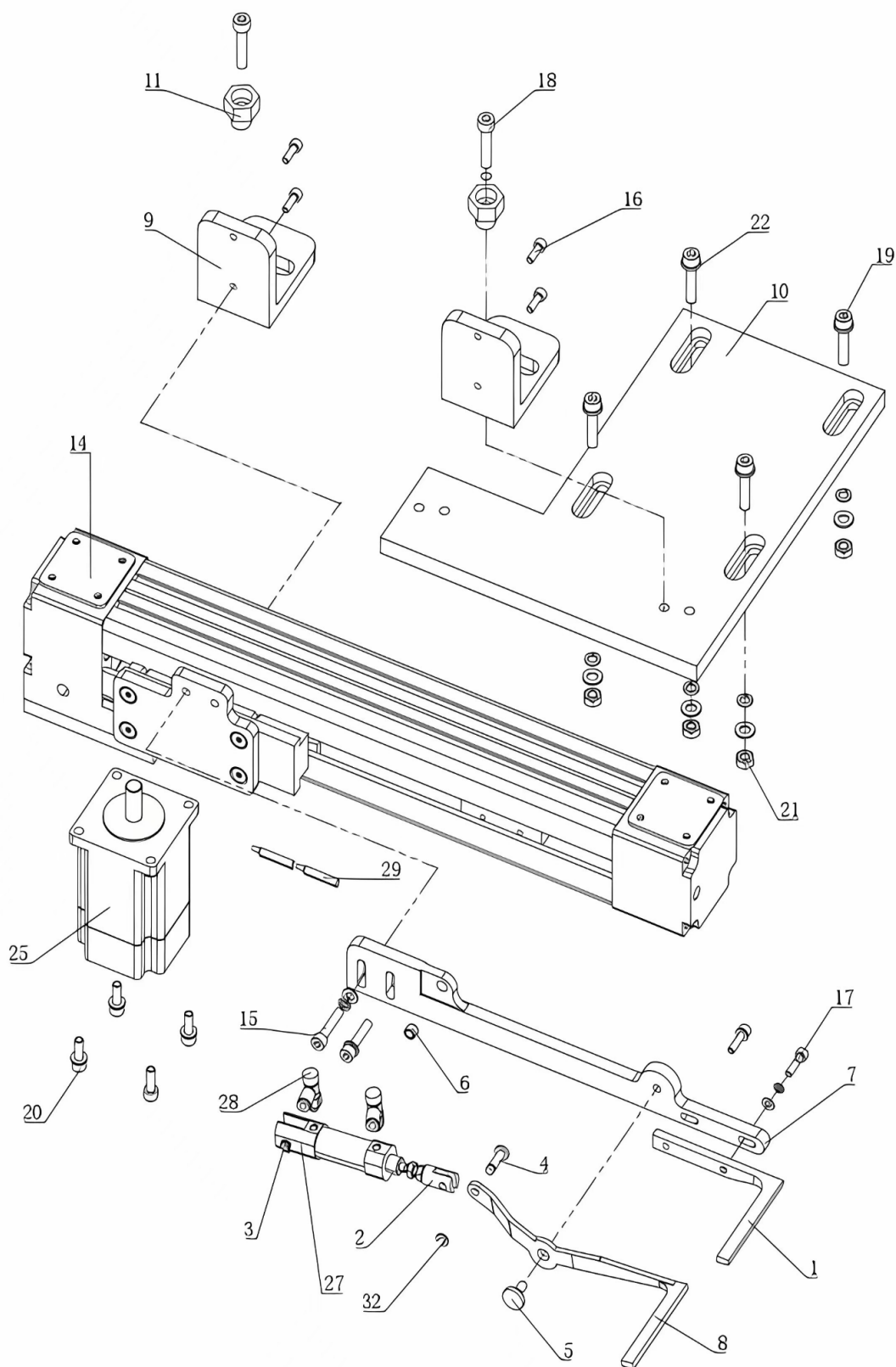
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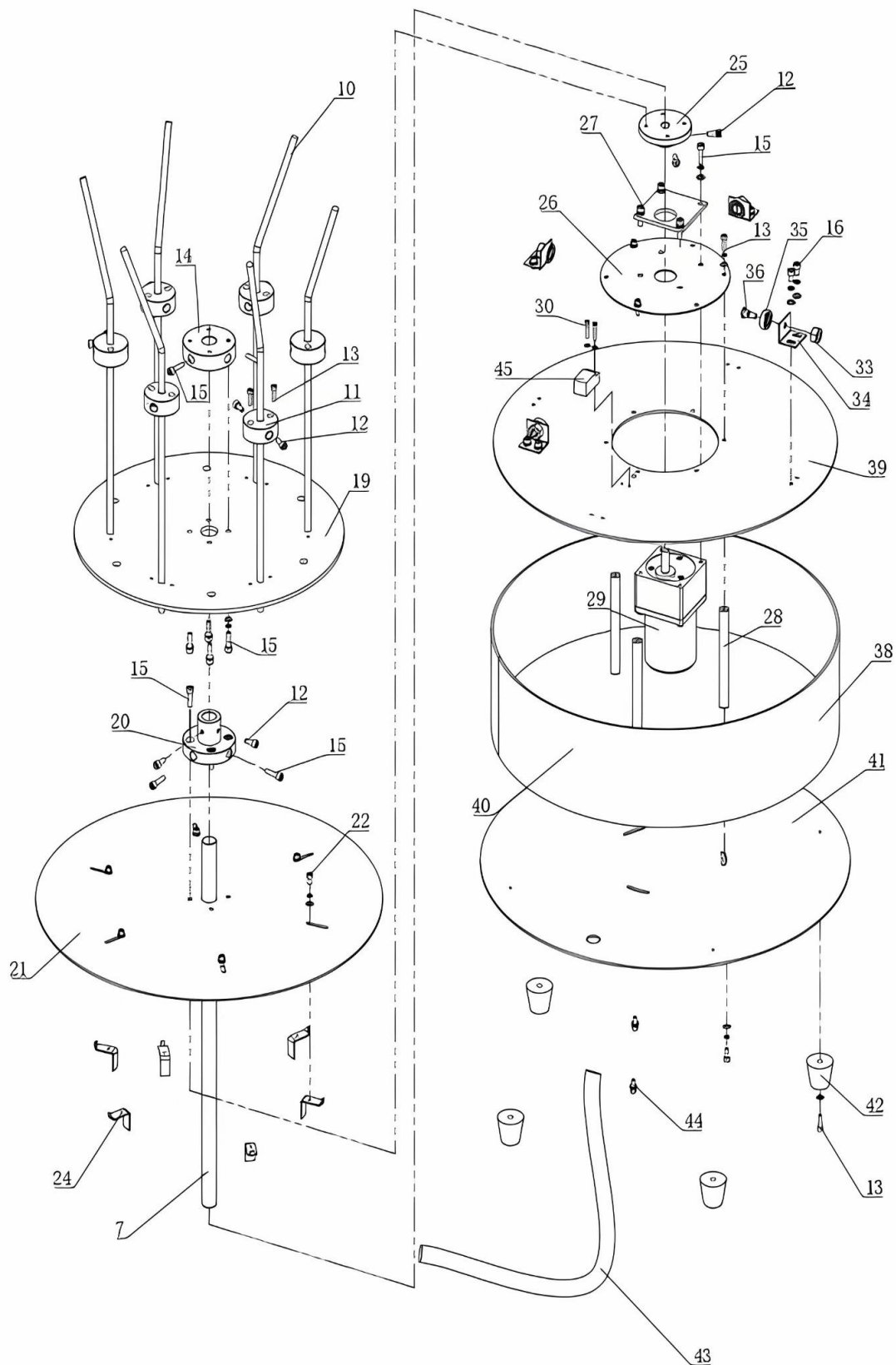
序号NO	品号CODE	名称	NAME	数量
47	S011-M6-60	内六角圆柱M6X60	SCREW M6X60	3
48	N-M6-5	螺母M6	NUT M6	4
49	PF1790S0149	机头铰链铁套(后)	HEAD HINGE IRON SLEEVE	1
50	PF1790S0162	机头铰链橡胶套(前)	HEAD HINGE IRON SLEEVE	1
51	HE-08-043	旋转编码器	ROTARY ENCODER	1
52	EM1062B61	编码器安装板	ENCODER INSTALLATION BOARD	1
53	S011-M4-10	内六角圆柱头螺钉M4X10	INNER HEXAGON CYLINDRICAL HEAD SCREW M4X10	2
54	S021-M4-04	内六角紧定M4X4	M4X4	2
55	EM1062B62	底线检测过线环	WIRE LOOP	1
56	EM1062B60	底线检测安装板	INSTALLATION PLATE	1
57	PF1900A0131	过线板	THE CABLE BOARD	1
58	S021-M5-16	半圆头内六角M5X16	SCREW M5X16	2
59	PF1900A0527	小夹线器	SMALL SPLINT	1
60	PF1900A0133	双眼过线板	DOUBLE-EYED CROSS-LINE BOARD	1
61	S011-M4-10	内六角圆柱头螺钉M4X10	SCREW M4X10	2
62	PF1310A36	翻倒支撑座	TURN OVER THE SUPPORT SEAT	1
63	S011-M6-30	内六角圆柱头螺钉M6X30	SCREW M6X30	4
64	N-M6-5	螺母M6	NUT M6	4

3. 拉料部件 PULL MATERIAL PARTS



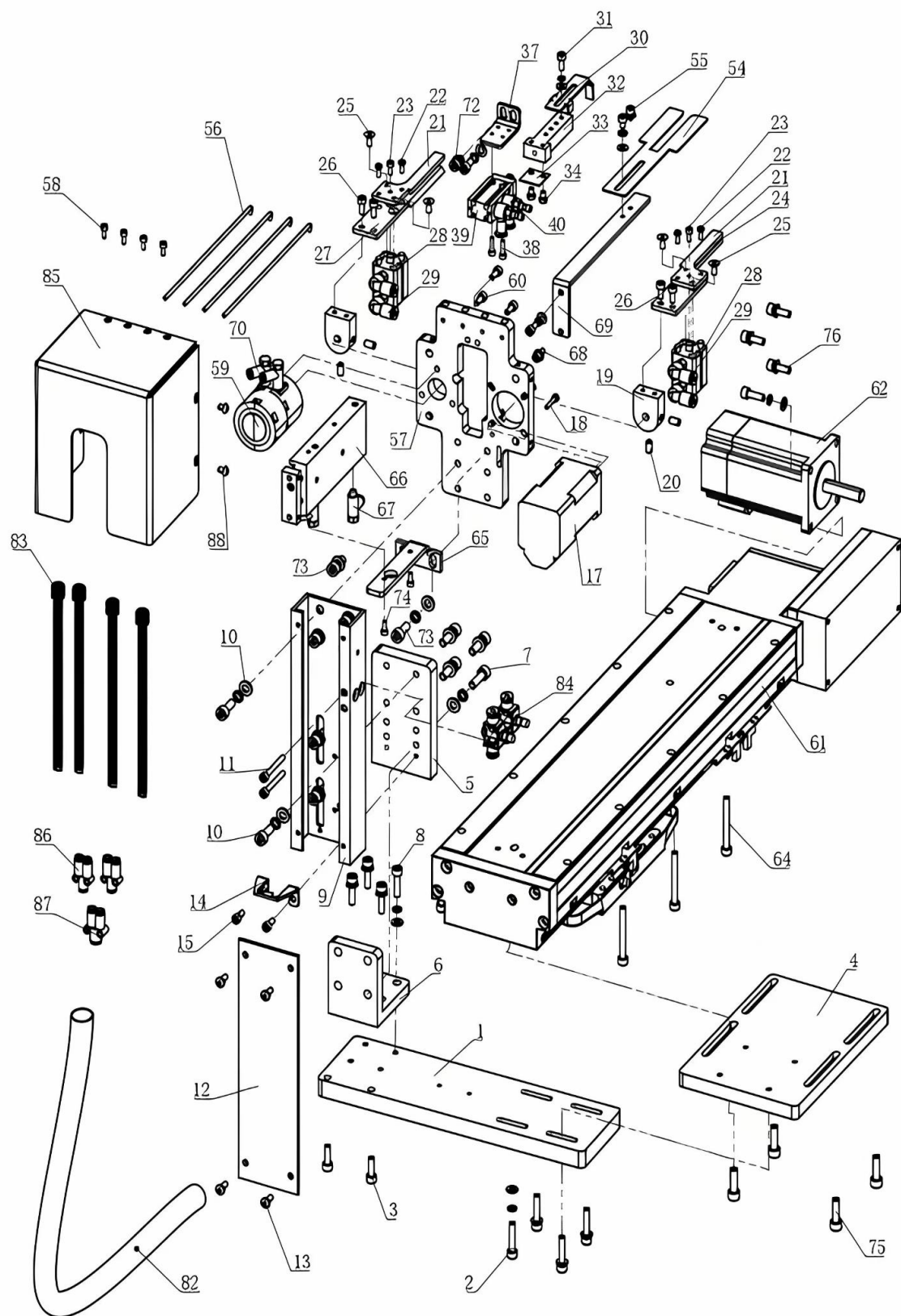
3.拉料部件 PULL MATERIAL PARTS				
序号NO	品号CODE	名称	NAME	数量
1	EM1062C1	拉料下夹爪	CLAMPING JAW	1
2	EM1062C2	夹脚接头	JOINT	1
3	组件配件	轴销	PIVOT PIN	1
4	EM1062C4	销	PIN	1
5	PF1900A0321	轴位螺钉	AXIAL SCREW	1
6	EM1062C6	铜套	BUSHING	1
7	EM1062C7	夹脚固定板	COPPER SLEEVE FIXING PLATE	1
8	EM1062C8	拉料夹爪	CLAMPING JAW	1
9	EM1062C9	固定座	FIXED SEAT	2
10	EM1062C10B	安装底板	MOUNTING PLATE	1
11	EM1062C11	偏心螺母	ECCENTRIC NUT	2
14	EM1062C14	夹料模组	CLAMPING MODULE	1
15	S011-M5-20	内六角圆柱M5X20	SCREW M5X20	2
16	S011-M4-12	模组安装螺钉	SCREW	4
17	S011-M4-12	下夹爪螺钉	SCREW	2
18	S011-M6-20	固定座螺钉	SCREW	2
19	PF430GC06	内六角圆柱M6X30	SCREW M6X30	4
20	S011-M5-16	内六角圆柱M5X16	SCREW M5X16	4
21	N-M6-5	螺母M6	NUT M6	4
25	HE-10-035	夹料模组电机	MOTOR	1
27	EM1062QD11	拉料气缸	CYLINDER	1
28	EM1062A32	调速节流阀	SPEED REGULATING THROTTLE VALVE	2
29	EM1062QD12	拉料模组感应器	PULLING MODULE SENSOR	2
30	EM1062C30	304超薄平垫	FLAT CUSHION	1
31	EM1062C31	304超薄平垫	FLAT CUSHION	1
32	SCJ1022	卡簧C5	CIRCLIP C5	1

4. 收料部件 MATERIAL RECEIVING PARTS



4.收料部件 MATERIAL RECEIVING PARTS				
序号NO	品号CODE	名称	NAME	数量
7	EM1062D7A	大立杆	LARGE UPRIGHT POLE	1
10	EM1062D10	外立杆	EXTERNAL POLE	6
11	EM1062D11	外立杆座	EXTERNAL POLE SEAT	6
12	S011-M5-12	内六角圆柱M5-12	SCREW M5-12	16
13	S011-M4-16	内六角圆柱M4-16	SCREW M4-16	19
14	EM1062D14	上托板座	UPPER BRACKET SEAT	1
15	S011-M5-20	内六角圆柱M5-20	SCREW M5-20	20
16	PF1310C266	内六角圆柱M5-10	SCREW M5-10	8
19	EM1062D19	上托板	UPPER BRACKET	1
20	EM1062D20	大立杆座	LARGE UPRIGHT POLE SEAT	1
21	EM1062D21	下托板	LOWER SUPPORT PLATE	1
22	S011-M4-10	内六角圆柱M4-10	SCREW M4-10	6
24	EM1062D24	下托盘感应片	INDUCTION PLATE	6
25	EM1062D25	卷盘电机连接座	REEL MOTOR CONNECTION SEAT	1
26	EM1062D26	转盘电机安装板	MOTOR MOUNTING PLATE	1
27	EM1062D27	转盘电机安装垫	MOTOR MOUNTING PAD	1
28	EM1062D28	转盘座立柱	ROTARY TABLE SEAT COLUMN	3
29	HE-10-034	15W 微型减速电机 31K15GN-C	15W MOTOR 31K15GN-C	1
30	S081-M3-20	十字盘螺钉M3-20	SCREW M3-20	2
33	PF03020601	螺母	NUT	4
34	EM1062D34	支撑滚轮支架	SUPPORT ROLLER BRACKET	4
35	PF430GC17	轴承608ZZ	BEARING 608ZZ	4
36	PF0302613	支撑滚轮螺钉	SCREW	4
38	EM1062D38	转盘座	TURNTABLE SEAT	1
39	EM1062D39	转盘座上板	UPPER PLATE	1
40	EM1062D40	转盘座立板	VERTICAL PLATE	1
41	EM1062D41	转盘座底板	FLOOR	1
42	EM1062D42	转盘座脚垫	FOOT PAD	4
43	EM1062D43	金属软管(小)	METAL HOSE (SMALL)	1米
44	S011-M4-12	内六角圆柱M4-12	SCREW M4-12	3
45	HE-04-031	料盘接近开关	MATERIAL TRAY PROXIMITY SWITCH	1

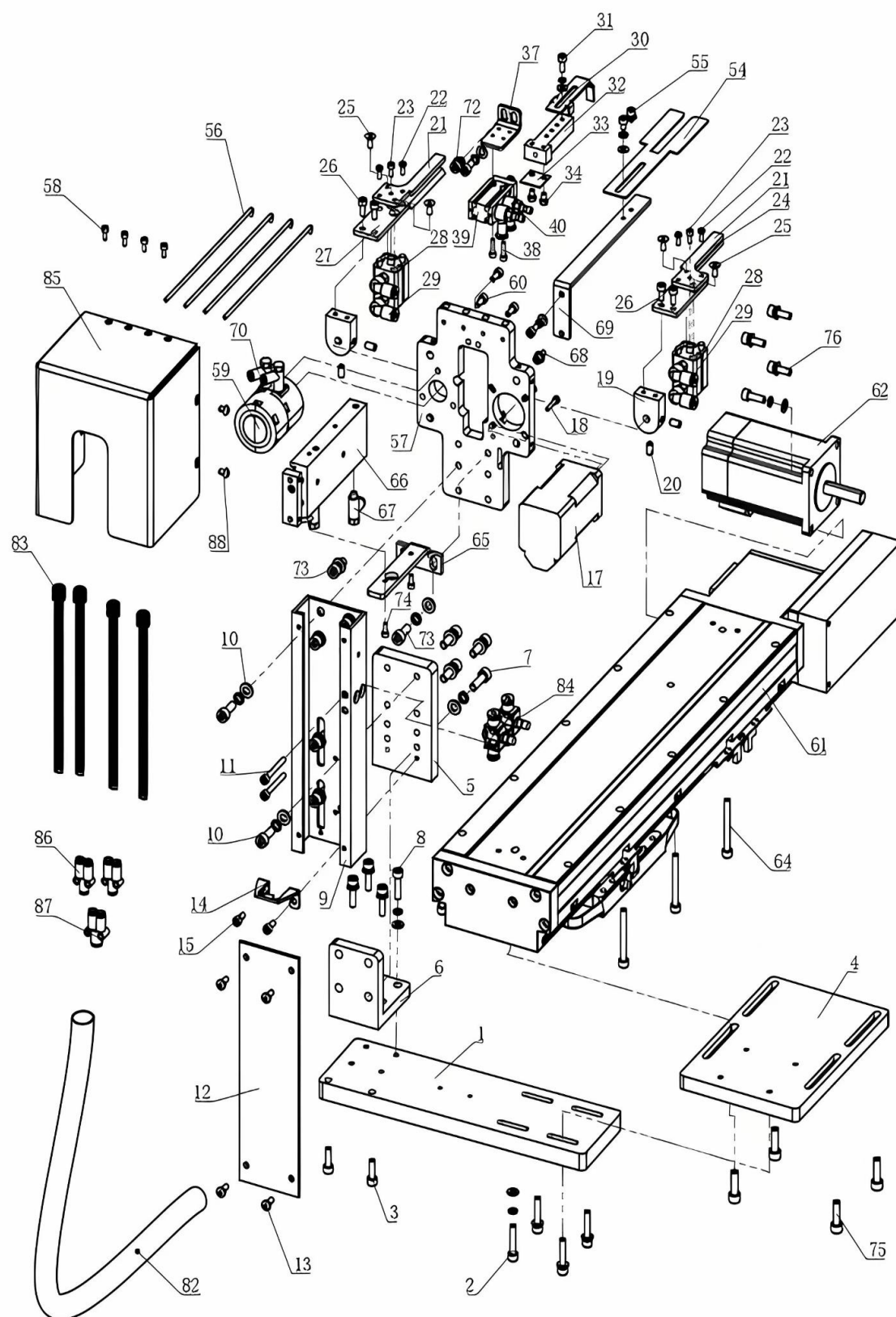
5. 推入部件 PUSH INTO PARTS



5.推入部件 PUSH INTO PARTS

序号NO	品号CODE	名称	NAME	数量
1	EM1062E1	连接长板	CONNECTING LONG PLATES	1
2	S011-M5-30	内六角圆柱M5X30	SCREW M5X30	4
3	S011-M5-16	内六角圆柱M5X16	SCREW M5X16	2
4	EM1062E4A	模组安装板	MODULE MOUNTING PLATE	1
5	EM1062E5	连接板	CONNECTING PLATE	1
6	EM1062E6	连接块	BLOCK	1
7	S011-M6-20	内六角圆柱M6X20	SCREW M6X20	4
8	S011-M5-20	内六角圆柱M5X20	SCREW M5X20	4
9	EM1062E9	连接体	CONNECTOR	1
10	S011-M6-16	内六角圆柱M6X16	SCREW M6X16	8
11	S014-M3-35	内六角圆柱M3X35	SCREW M3X35	2
12	EM1062E12	连接盖	CONNECTING COVER	1
13	S081-M4-10	十字盘M4X10	SCREW M4X10	4
14	EM1062E14	限线板	LINE LIMITING BOARD	1
15	S011-M4-12	内六角圆柱M4X12	SCREW M4X12	2
17	HE-10-033	翻转电机(两相闭环步进电机)	FLIPPING MOTOR	1
18	S011-M3-16	内六角圆柱M3X16	SCREW M3X16	4
19	EM1062E19	电机轴连接块	MOTOR SHAFT CONNECTION BLOCK	2
20	9000.2-16	内六角紧固M5X10	SCREW M5X10	4
21	EM1062E21	外夹板	EXTERNAL SPLINT	2
22	31016.7011	一字平M3X8	SCREW M3X8	4
23	S011-M3-8	内六角圆柱M3X8	SCREW M3X8	2
24	EM1062E24	内夹板L	INNER CLAMP PLATE L	1
25	S034-M4-8	内六角沉M4X8	SCREW M4X8	4
26	S011-M4-10	内六角圆柱M4X10	SCREW M4X10	4
27	EM1062E27	内夹板R	INNER CLAMP PLATE R	1
28	EM1062QD13	气缸	CYLINDER	2
29	EM1062QD14	气缸接头	CYLINDER JOINT	4
30	EM1062E30	拉紧板	TENSIONING PLATE	1
31	S011-M4-10	内六角圆柱M4X10	SCREW M4X10	1
32	EM1062E32	安装块	INSTALLATION BLOCK	1
33	EM1062E33	平衡压板	BALANCING PRESSURE PLATE	1
34	1790.8-25	一字平M4X6	SCREW M4X6	2
37	EM1062E37	气缸安装板	CYLINDER MOUNTING PLATE	1
38	S012-M3-12	内六角圆柱M3X12	SCREW M3X12	2
39	EM1062QD10	挡料气缸	RETAINING CYLINDER	1
40	EM1062A32	调速节流阀	SPEED REGULATING THROTTLE VALVE	2
54	EM1062E54	卷料托板	COIL SUPPORT PLATE	1
55	SC011-M4-6	内六角圆柱M4X6	SCREW M4X6	2
56	EM1062E56	吹气管	BLOW TRACHEA	4
57	EM1062E57	电机固定板	MOTOR FIXING PLATE	1
58	S011-M3-8	内六角圆柱M3X8	SCREW M3X8	4
59	EM1062QD16	翻转气缸	FLIPPING CYLINDER	1
60	S011-M4-10	内六角圆柱M4X10	SCREW M4X10	3
61	EM1062E61	推料模组	PUSHING MODULE	1
62	HE-10-036	推料模组电机	PUSHING MODULE MOTOR	1

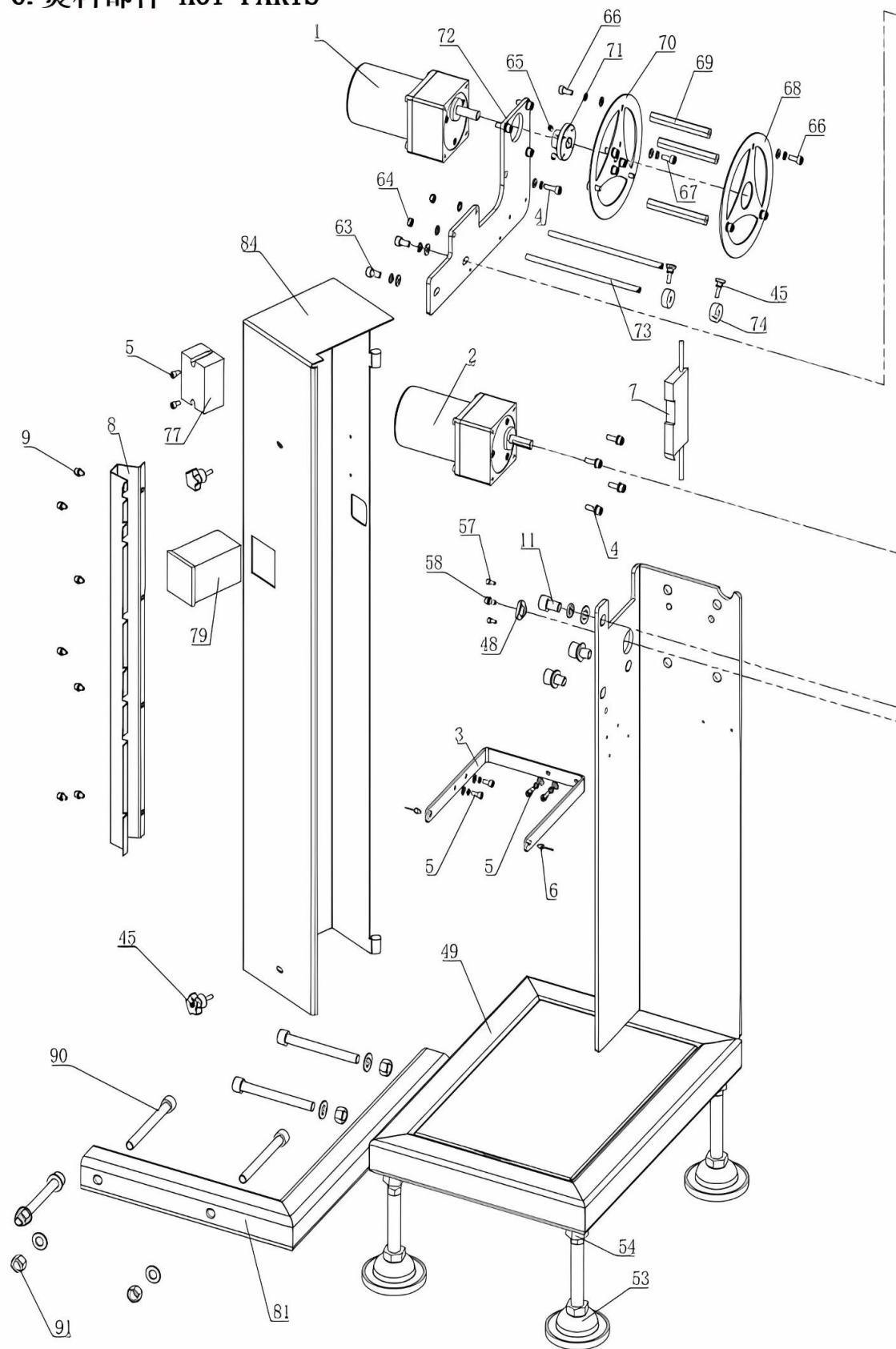
5. 推入部件 PUSH INTO PARTS



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序号NO	品号CODE	名称	NAME	数量
64	S014-M5-45	内六角圆柱M5X45	SCREW M5X45	6
65	EM1062E65B	双导轨气缸安装板	INSTALLATION PLATE	1
66	EM1062QD17A	双导轨气缸	DOUBLE GUIDE CYLINDER	1
67	EM1062A32	气缸接头调速节流阀	SPEED REGULATING THROTTLE VALVE	2
68	S011-M4-10	内六角圆柱M4X10	SCREW M4X10	2
69	EM1062E69A	托板连接板	SUPPORT PLATE CONNECTING PLATE	1
70	EM1062A32	翻转气缸调速节流阀	SPEED REGULATING THROTTLE VALVE	2
72	PF1310C266	内六角圆柱M5X10	SCREW M5X10	2
73	PF1790S0136	内六角圆柱M6X10	SCREW M6X10	2
74	S011-M3-8	内六角圆柱M3X8	SCREW M3X8	2
75	S011-M6-16	内六角圆柱M6X16	SCREW M6X16	4
76	S011-M5-16	内六角圆柱M5X16	SCREW M5X16	4
82	EM1062E82	金属软管(大)	METAL HOSE (LARGE)	2米
83	EM1062E83	防折弯弹簧	ANTI BENDING SPRING	4
84	EM1062E84	节流阀4	THROTTLE VALVE4	2
85	EM1062E85	推入防护罩	PUSHING IN PROTECTIVE COVER	1
86	EM1062QD23	1出2 6转4接头	1 OUT 2 6 TURN 4 CONNECTOR	1
87	EM1062QD24	1出2直通接头4	1 OUT 2 STRAIGHT CONNECTOR 4	2
88	S021-M4-5	内六角半圆M4X6	SCREW M4X6	4

6. 烫料部件 HOT PARTS



6.烫料部件 HOT PARTS

序号NO	品号CODE	名称	NAME	数量
1	HE-10-038	15W 微型减速电机	15W MICRO REDUCTION MOTOR	1
2	HE-10-039	15W 微型减速电机	15W MICRO REDUCTION MOTOR	1
3	EM1062F3C	感应器安装板	SENSOR MOUNTING PLATE	1
4	S011-M5-16	内六角圆柱M5X16	SCREW M5X16	16
5	S011-M4-8	内六角圆柱M4X8	SCREW M4X8	12
6	HE-04-043	明治光纤(T型)	MEIJI FIBER OPTIC (T-TYPE)	1
7	HE-04-048A	双数显光纤放大器	DUAL DIGITAL FIBER AMPLIFIER	1
8	EM1062F8	护板	GUARD BOARD	1
9	PF1310C233	十字盘M4X8	SCREW M4X8	21
10	S011-M6-16	内六角圆柱M6-16	SCREW M6X16	12
11	S014-M10-16	内六角圆柱M10X16	SCREW M10X16	7
12	EM1062F12A	压烫组安装支架	BRACKET	1
13	EM1062F13	电木螺套	BAKELITE SCREW SLEEVE	12
14	EM1062F14	电木板垫套	ELECTRIC BOARD CUSHION COVER	12
15	EM1062F15	隔热电木板	INSULATED ELECTRIC BOARD	6
16	EM1062F16	加热板	HEATING PLATE	1
17	S011-M6-20	内六角圆柱M6X20	SCREW M6X20	12
18	EM1062F18	压板连接座	PRESSURE PLATE CONNECTION SEAT	3
19	EM1062F19A	压烫板	PRESSING PLATE	1
20	EM1062F20	压烫板气缸连接头	CYLINDER CONNECTOR	3
21	N-M5-3.8	M5螺母	M5 NUT	2
22	EM1062F22A	压烫主支架	MAIN SUPPORT	1
23	S011-M6-16	内六角圆柱M6X16	SCREW M6X16	18
25	EM1062F25	上送料滚轮	UPPER FEEDING ROLLER	1
26	EM1062F26	上送料滚轮轴	UPPER FEEDING ROLLER SHAFT	1
27	EM1062F27	上送料滚轮曲柄	UPPER FEEDING ROLLER CRANK	1
28	EM1062F28	拉簧螺钉	TENSION SPRING SCREW	1
29	SCJ1023	C6卡簧	C6 CIRCLIP	2
30	EM1062F30	拉伸弹簧	STRETCHING SPRING	1
31	EM1062F31	曲柄拉簧	CRANK TENSION SPRING	1
32	EM1062F32	曲柄定位套	CRANK POSITIONING SLEEVE	1
33	EM1062F33	轴承618-6	BEARING 618-6	2
34	HE-04-038	卡带接近开关	CASSETTE PROXIMITY SWITCH	1
35	EM1062F35	耐高温硅胶发泡垫	SILICONE FOAM PAD	0.1
36	EM1062QD18	气缸	CYLINDER	3
37	EM1062F37	T接头	T JUNCTION	4
38	EM1062F38	拉簧片	TENSION SPRING PLATE	1
39	PF9820F135	L接头	L JUNCTION	2
40	EM1062F40	下送料滚轮	LOWER FEEDING ROLLER	1
41	EM1062QD21	调速节流阀	SPEED REGULATING THROTTLE VALVE	2
42	EM1062F42	下轮挡板	LOWER WHEEL BAFFLE	1
43	1404.06-29(87-242)	内六角紧定M6X8	SCREW M6X8	2
44	EM1062F44	限位挡块	LIMIT STOP	2
45	EM1062F75	五星把手M4X10	FIVE STAR HANDLE SCREW M4X10	4
46	S021-M4-04	内六角紧定M4X4	SCREW M4X4	1

This diagram is an exploded view of a mechanical assembly, likely a door or panel mechanism. It features numerous numbered components (1-102) that are shown in their relative positions to be assembled. Key parts include:

- Structural Panels:** Large vertical panels (e.g., 1, 101) and internal dividers (e.g., 16, 19, 35, 44).
- Fasteners:** A wide variety of screws (e.g., 2, 3, 4, 5, 6, 7, 8, 9, 11, 12, 13, 14, 15, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 36, 37, 38, 39, 40, 41, 42, 43, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84, 85, 86, 87, 88, 89, 90, 91, 92, 93, 94, 95, 96, 97, 98, 99, 100, 101, 102).
- Mechanical Components:** Hinges (e.g., 10, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84, 85, 86, 87, 88, 89, 90, 91, 92, 93, 94, 95, 96, 97, 98, 99, 100, 101, 102), rollers (e.g., 10, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84, 85, 86, 87, 88, 89, 90, 91, 92, 93, 94, 95, 96, 97, 98, 99, 100, 101, 102), and other hardware (e.g., 10, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84, 85, 86, 87, 88, 89, 90, 91, 92, 93, 94, 95, 96, 97, 98, 99, 100, 101, 102).

 Dashed lines indicate the assembly path and alignment for many of the components.

6.烫料部件 HOT PARTS

序号NO	品号CODE	名称	NAME	数量
47	EM1062F47	拨杆转轴	PADDLE SHAFT	1
48	PF9820Q15	臂管套	ARM SLEEVE	1
49	EM1062F49	压烫组基座组件	BASE COMPONENT	1
53	H07-07-08	支撑脚	SUPPORT FOOT	4
54	N-16-14.8	螺母M16	NUT M16	4
55	EM1062F55	下拨杆	DOWN SHIFT LEVER	1
56	EM1062G83	盖安装板	COVER MOUNTING PLATE	2
57	S011-M3-8	内六角圆柱M3X8	SCREW M3X8	3
58	I310.C2-42	内六角圆柱M5X10(三合一)	SCREW M5X10(THREE IN ONE)	1
59	EM1062F59	限位柱	LIMIT COLUMN	4
63	PF1310D259	内六角圆柱M6X12	SCREW M6X12	2
64	N-M6-5	M6螺母	LIMIT COLUMN	3
65	PF1310B21	内六角紧定M5X6	SCREW M5X6	3
66	S011-M5-12	内六角圆柱M5X12	SCREW M5X12	6
67	PF1310C252	内六角圆柱M4X10	SCREW M4X10	4
68	EM1062F68	下转盘	LOWER TURNTABLE	1
69	EM1062F69	转盘立柱	ROTARY TABLE COLUMN	3
70	EM1062F70	转盘	TURNTABLE	1
71	EM1062F71	转盘座	TURNTABLE SEAT	1
72	EM1062F72	上送料组安装板	INSTALLATION PLATE	1
73	EM1062F73	限位导向杆	LIMIT GUIDE ROD	2
74	EM1062F74	挡块	STOP DOG	2
75	HE-04-040	感温线(热电偶)	TEMPERATURE SENSING WIRE(THERMOCOUPLE)	1
76	HE-04-039	加热棒	HEATING ROD	4
77	HE-03-013	固态继电器 加热用	FOR SOLID-STATE RELAY HEATING	1
79	HE-06-021	温控仪	TEMPERATURE CONTROLLER	1
80	EM1062F80	铁氟龙耐高温胶布	ADHESIVE TAPE	1.6
81	EM1062F81	压烫组基座固定管	BASE FIXING TUBE	1
82	EM1062F82	滑块连接板	SLIDE CONNECTING PLATE	3
83	EM1062F83	烫料导轨	IRONING GUIDE RAIL	3
84	EM1062F84	烫料架罩	IRON FRAME COVER	1
85	EM1062F85	穿料把手	THREADING HANDLE	1
86	EM1062F86	感应垫套	INDUCTION CUSHION SLEEVE	1
87	EM1062F87	限位挡片	LIMIT STOPPER	1
88	PF1900A0321	轴位螺钉	AXIAL SCREW	1
89	EM1062E82	金属软管(大)	METAL HOSE (LARGE)	1米
90	S012-M10-100	内六角圆柱M10X100	SCREW M10X100	4
91	N-M10-7.8	M10螺母	NUT M10	4
92	S011-M4-45	内六角圆柱M4X40	SCREW M4X40	12
93	SC011-M4-6	内六角圆柱M4X6	SCREW M4X6	4
94	S021-M3-04	内六角紧定M3X4	SCREW M3X4	1
95	PF1310C266	内六角圆柱M5-10	SCREW M5-10	12
96	S011-M4-16	内六角圆柱M4-16	SCREW M4-16	6
97	PF7810970	内六角盘M6X16	SCREW 6X16	1
98	FC1-6.4-12-1.2	M6平垫片	M6 FLAT GASKET	1
101	EM1062F101	隔热罩	INSULATION HOOD	1
102	EM1062F102	隔热垫	INSULATION PAD	3

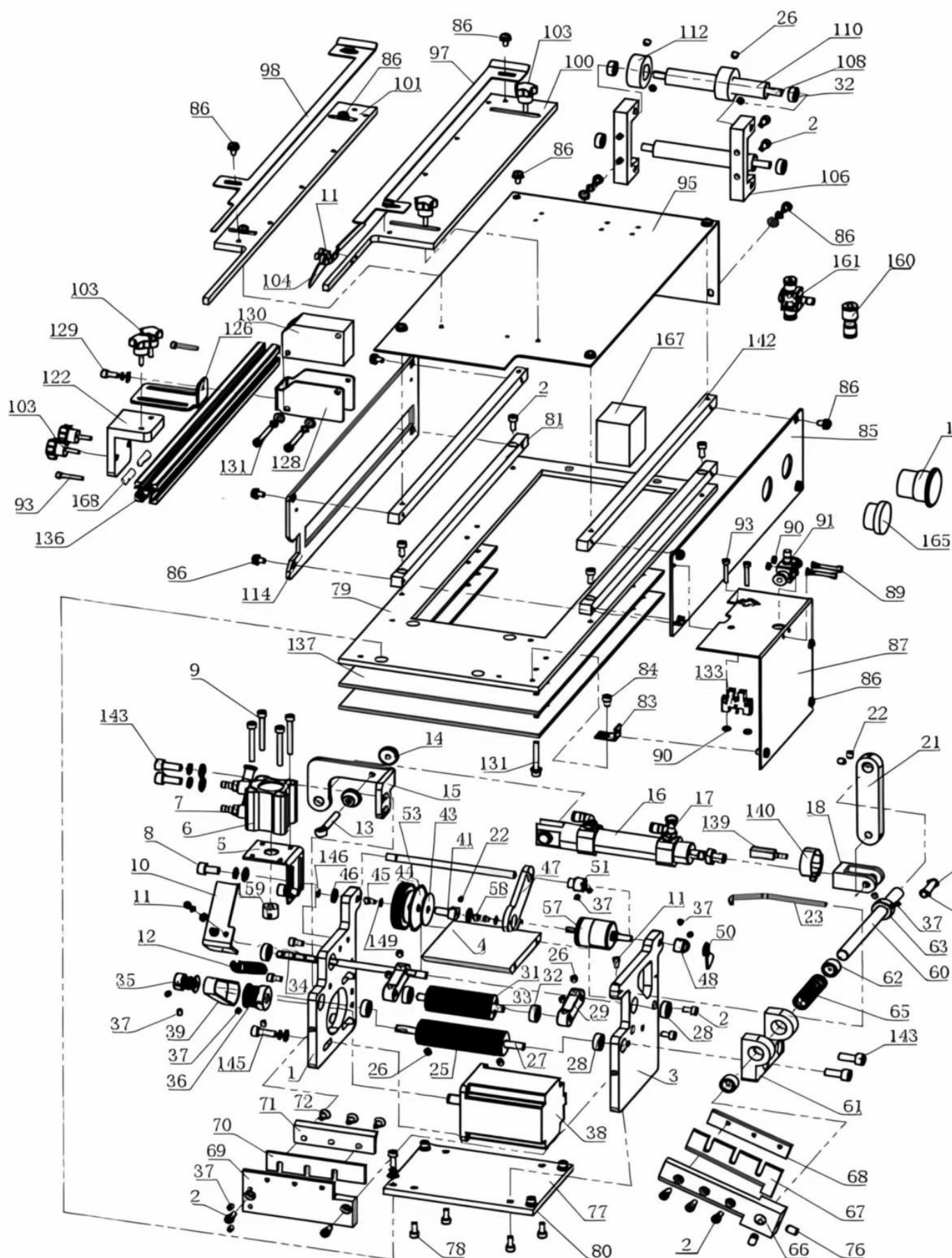
This is a detailed exploded view diagram of a mechanical assembly, likely a machine tool or a complex transport mechanism. The diagram shows the assembly of various components, including a main frame, a motor, a drive mechanism, and a control unit. The parts are numbered as follows:

- 1-10:** Motor and drive components, including a motor housing (1), motor shaft (2), motor fan (3), motor base (4), motor mounting bracket (5), motor terminal block (6), motor control unit (7), motor control unit housing (8), motor control unit mounting bracket (9), and motor control unit terminal block (10).
- 11-20:** Drive mechanism components, including a drive shaft (11), drive pulley (12), drive belt (13), drive pulley housing (14), drive pulley mounting bracket (15), drive pulley terminal block (16), drive pulley control unit (17), drive pulley control unit housing (18), drive pulley control unit mounting bracket (19), and drive pulley control unit terminal block (20).
- 21-30:** Control unit components, including a control unit housing (21), control unit mounting bracket (22), control unit terminal block (23), control unit control unit (24), control unit control unit housing (25), control unit control unit mounting bracket (26), control unit control unit terminal block (27), control unit control unit control unit (28), control unit control unit control unit housing (29), and control unit control unit control unit mounting bracket (30).
- 31-40:** Frame and structural components, including a main frame (31), main frame mounting bracket (32), main frame terminal block (33), main frame control unit (34), main frame control unit housing (35), main frame control unit mounting bracket (36), main frame control unit terminal block (37), main frame control unit control unit (38), main frame control unit control unit housing (39), and main frame control unit control unit mounting bracket (40).
- 41-50:** Additional components, including a control unit control unit control unit control unit (41), control unit control unit control unit control unit housing (42), control unit control unit control unit control unit mounting bracket (43), control unit control unit control unit control unit terminal block (44), control unit control unit control unit control unit control unit (45), control unit control unit control unit control unit control unit housing (46), control unit control unit control unit control unit control unit mounting bracket (47), control unit control unit control unit control unit control unit terminal block (48), control unit control unit control unit control unit control unit control unit (49), and control unit control unit control unit control unit control unit control unit housing (50).

The diagram uses dashed lines to indicate the assembly path and the relative positions of the components. The components are shown in a disassembled state, allowing for a clear view of the internal structure and the relationships between the various parts.

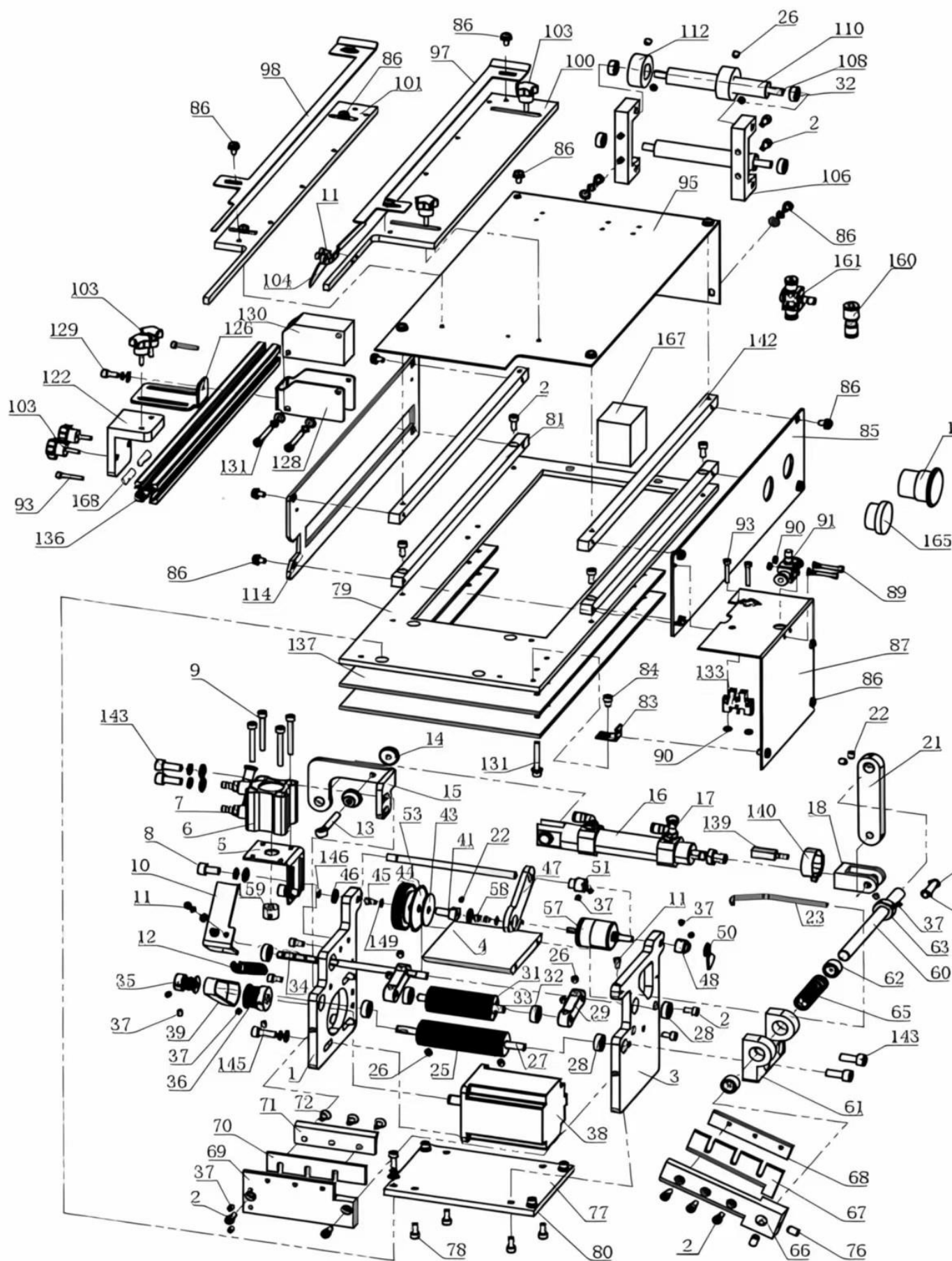
7.送料部件 MATERIAL DELIVERY PARTS				
序号NO	品号CODE	名称	NAME	数量
1	EM1062G1	电机安装侧板	MOTOR INSTALLATION SIDE PANEL	1
2	S011-M4-10	内六角圆柱M4X10	SCREW M4X10	17
3	EM1062G3	右侧板	RIGHT SIDE PANEL	1
4	EM1062G4	横板	TRANSVERSE PLATE	1
5	EM1062G5	气缸安装板	CYLINDER MOUNTING PLATE	1
6	EM1062QD18	气缸	CYLINDER	1
7	EM1062A32	气缸接头调速节流阀	SPEED REGULATING THROTTLE VALVE	2
8	PF1310D259	内六角圆柱M6X12	SCREW M6X12	2
9	9990.2-30	内六角圆柱M4X35	SCREW M4X35	4
10	EM1062G10	挡片	BLANK	1
11	S021-M3-06	内六角圆柱M3X6	SCREW M3X6	5
12	EM1062G12	弹簧	SPRING	1
13	EM1062G13	活节螺栓	EYELET BOLT	1
14	EM1062G14	滚花高螺母M5	NUT M5	2
15	EM1062G15	弹簧连接板	SPRING CONNECTION PLATE	1
16	EM1062QD19	切刀气缸	KNIFE CYLINDER	1
17	EM1062QD20	切刀气缸接头	KNIFE CYLINDER CONNECTOR	2
18	EM1062G18	气缸连接头	CYLINDER CONNECTION HEAD	1
19	EM1062G19	气缸销	CYLINDER PIN	1
20	SCJ1023	C6卡簧	C6 CIRCLIP	2
21	EM1062G21	连接板	CONNECTING PLATE	1
22	S092-M3-4	内六角紧固M3X4	SCREW M3X4	1
23	EM1062G23	吹气管	BLOW TRACHEA	1
25	EM1062G25	送筋主动轮	REINFORCEMENT DRIVING WHEEL	1
26	S092-M5-6	内六角紧固M5X6	SCREW M5X6	2
27	EM1062G27	主动轮轴	DRIVING AXLE	1
28	PF1310D244	轴承696Z	BEARING 696Z	4
29	EM1062G29	轴连接板	SHAFT CONNECTING PLATE	2
30	S092-M5-6	内六角紧固M5X6	SCREW M5X6	4
31	EM1062G31	从动轮	DRIVEN WHEEL	1
32	H10-01-43	轴承686Z	BEARING 686Z	6
33	EM1062G33	从动轮轴	DRIVEN WHEEL SHAFT	1
34	EM1062G34	连接轴	CONNECTING SHAFT	1
35	EM1062G35	小同步轮	SMALL SYNCHRONOUS WHEEL	1
36	EM1062G36	大同步轮	DATONG STEP WHEEL	1
37	S092-M4-06	内六角紧固M4X6	SCREW M4X6	12
38	HE-10-037	送筋步进电机(两相混合式)	STEPPER MOTOR	1
39	EM1062G39	同步带	TIMING BELT	1
41	EM1062G41A	轮轴	AXLE	1
43	EM1062G43	压片	TABLETETING	6
44	EM1062G44	齿片	BLADE	5
45	S011-M3-8	内六角圆柱M3X6	SCREW M3X6	1
46	EM1062G46	垫片	SHIM	1
47	EM1062G47A	连接件	CONNECTOR	1
48	EM1062G48	感应片挡圈	SENSING PLATE RETAINING RING	1
50	EM1062G50	感应片	INDUCTION PLATE	1

7. 送料部件 MATERIAL DELIVERY PARTS



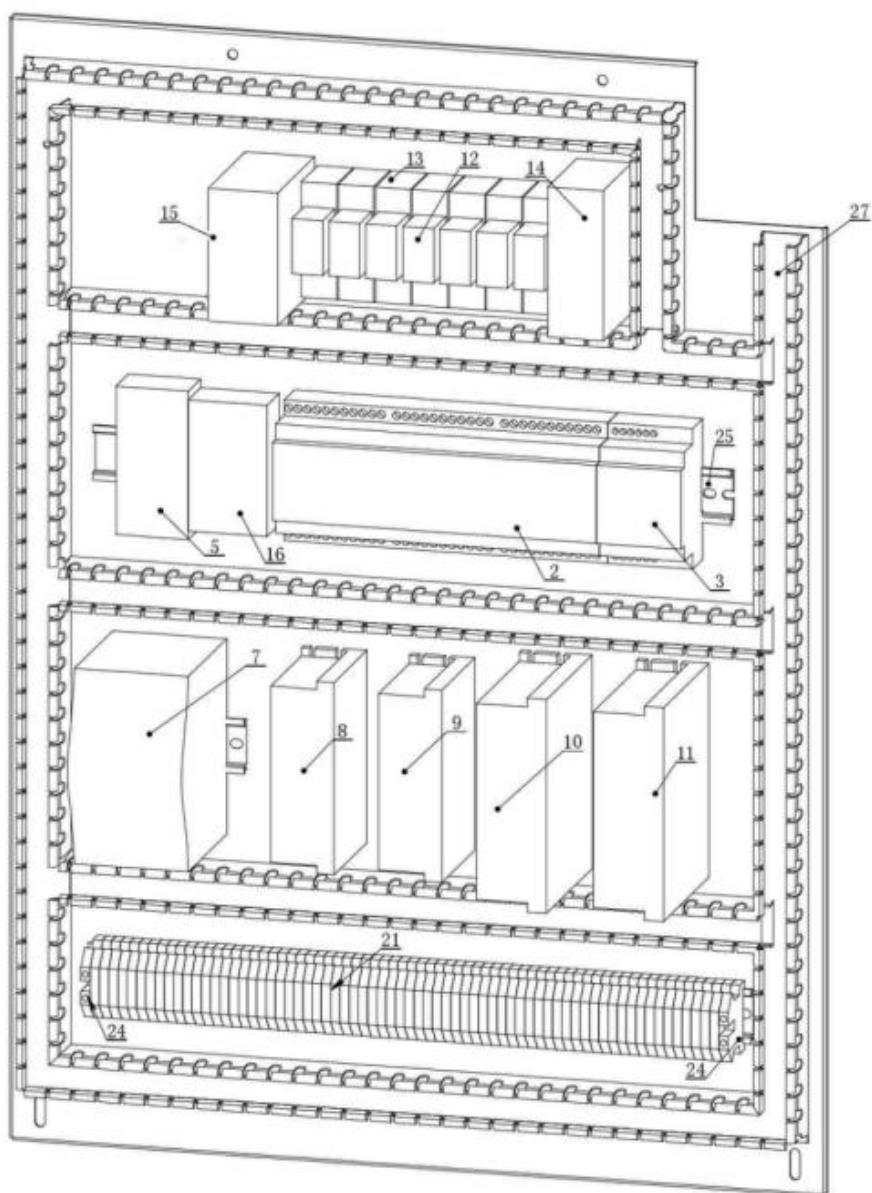
7.送料部件 MATERIAL DELIVERY PARTS				
序号NO	品号CODE	名称	NAME	数量
51	EM1062G51	挡圈	RING	1
53	EM1062G53	连接轴	CONNECTING SHAFT	1
57	HE-08-031	旋转编码器	ROTARY ENCODER	1
58	S011-M3-10	内六角圆柱M3X10	SCREW M3X10	2
60	EM1062G60	切刀轴	CUTTER SHAFT	1
61	EM1062G61	切刀座	KNIFE HOLDER	1
62	EM1062G62	铜套	BUSHING	2
63	EM1062G63	弹簧挡圈	SPRING RETAINER	1
65	EM1062G65	压紧弹簧	HOLD-DOWN SPRING	1
66	EM1062G66	切刀调节座	CUTTER ADJUSTMENT SEAT	1
67	EM1062G67	切刀02-09/CT	KNIFE 02-09/CT	1
68	EM1062G68	切刀压板	KNIFE PRESSING PLATE	1
69	EM1062G69	定刀座	FIXED TOOL HOLDER	1
70	EM1062G70	定刀02-19/CT	DINGDAO 02-19/CT	1
71	EM1062G71	压板挡块	PRESSING PLATE STOP	1
72	S031-M4-6	内六角沉M4X8	SCREW M4X8	3
76	BF889T4521	内六角紧固M6X10	SCREW M6X10	2
77	EM1062G77	切刀座安装板	KNIFE HOLDER MOUNTING PLATE	1
78	S011-M4-12	内六角圆柱M4X12	SCREW M4X12	4
79	EM1062G79	底座	BASE	1
80	S011-M4-12	内六角圆柱M4X12	SCREW M4X12	4
81	EM1062G81	连接条1	CONNECTION BAR 1	2
83	EM1062G83	盖安装板	COVER MOUNTING PLATE	1
84	SC011-M4-6	内六角圆柱M4X6	SCREW M4X6	1
85	EM1062G85	侧板	SIDE PLATE	1
86	PF1310C233	十字盘M4X8	SCREW M4X8	23
87	EM1062G87	盖板	COVER PLATE	1
89	S014-M3-16	内六角圆柱M3X16	SCREW M3X16	2
90	N-M3-2.3	M3螺母	NUT M3	6
91	EM1062QD21	调速节流阀	SPEED REGULATING THROTTLE VALVE	1
93	S014-M3-20	内六角圆柱M3X20	SCREW M3X20	4
95	EM1062G95	送带板	BELT CONVEYOR PLATE	1
97	EM1062G97	送料限高板L	FEEDING HEIGHT LIMIT PLATE L	1
98	EM1062G98	送料限高板R	FEEDING HEIGHT LIMIT PLATE R	1
100	EM1062G100	限位块L	LIMIT BLOCK L	1
101	EM1062G101	限位块R	LIMIT BLOCK R	1
103	EM1062F75	五星把手M4X10	SCREW M4X10	6
104	EM1062G104	限位板	LIMIT PLATE	1
106	EM1062G106	滚轮座	ROLLER SEAT	2
108	EM1062G108	轴	AXLE	2
110	EM1062G110	辊	ROLLER	2
111	S092-M5-6	内六角紧固M5X5	SCREW M5X5	4
112	EM1062G112	限位轮	LIMIT WHEEL	2
114	EM1062G114	传感器安装板	SENSOR MOUNTING PLATE	1
122	EM1062G122	连接块	BLOCK	1
126	EM1062G126	调节板	ADJUSTING PLATE	1
128	EM1062G128	传感器安装块	SENSOR MOUNTING BLOCK	1

7. 送料部件 MATERIAL DELIVERY PARTS



G.送料部件 MATERIAL DELIVERY PARTS				
序号NO	品号CODE	名称	NAME	数量
129	1310.C2-42	内六角圆柱M4X10	SCREW M4X10	1
130	HE-04-033	颜色传感器	COLOR SENSOR	1
131	S011-M4-30	内六角圆柱M4X30	SCREW M4X30	5
133	HE-04-034	接头光电感应器	PHOTOELECTRIC SENSOR	1
134	HE-04-035	接头光电感应器配线	PHOTOELECTRIC SENSOR WIRING	1
136	EM1062G136	调节铝型材	ADJUSTING THE ALUMINUM PROFILE	1
137	EM1062G137	调节垫板	ADJUSTING THE PAD	2
139	EM1062QD12	切刀气缸感应器	KNIFE CYLINDER SENSORV	1
140	EM1062G140	切刀气缸绑带	KNIFE CYLINDER STRAP	1
142	EM1062G81-01	连接条2	CONNECTION BAR 2	2
143	S011-M6-16	内六角圆柱M6X16	SCREW M6X16	4
145	S011-M5-16	内六角圆柱M5X16	SCREW M5X16	3
146	SCJ1022	卡簧C5	C5 CIRCLIP	1
159	EM1062G159	气缸推头	CYLINDER PUSH HEAD	1
160	EM1062QD25	6转4直连接头	6-TO-4 STRAIGHT CONNECTOR	1
161	EM1062QD21	切刀气缸调速	CYLINDER SPEED REGULATION	1
165	HE-07-053	蓝波金属蜂鸣器	BLUE WAVE METAL BUZZER	1
166	HE-07-034	EMG button 急停开关	EMG BUTTON EMERGENCY STOP	1
167	HE-07-037	Button 触点基座	BUTTON CONTACT BASE	1
168	EM1062G168	T型螺母	T NUT	2

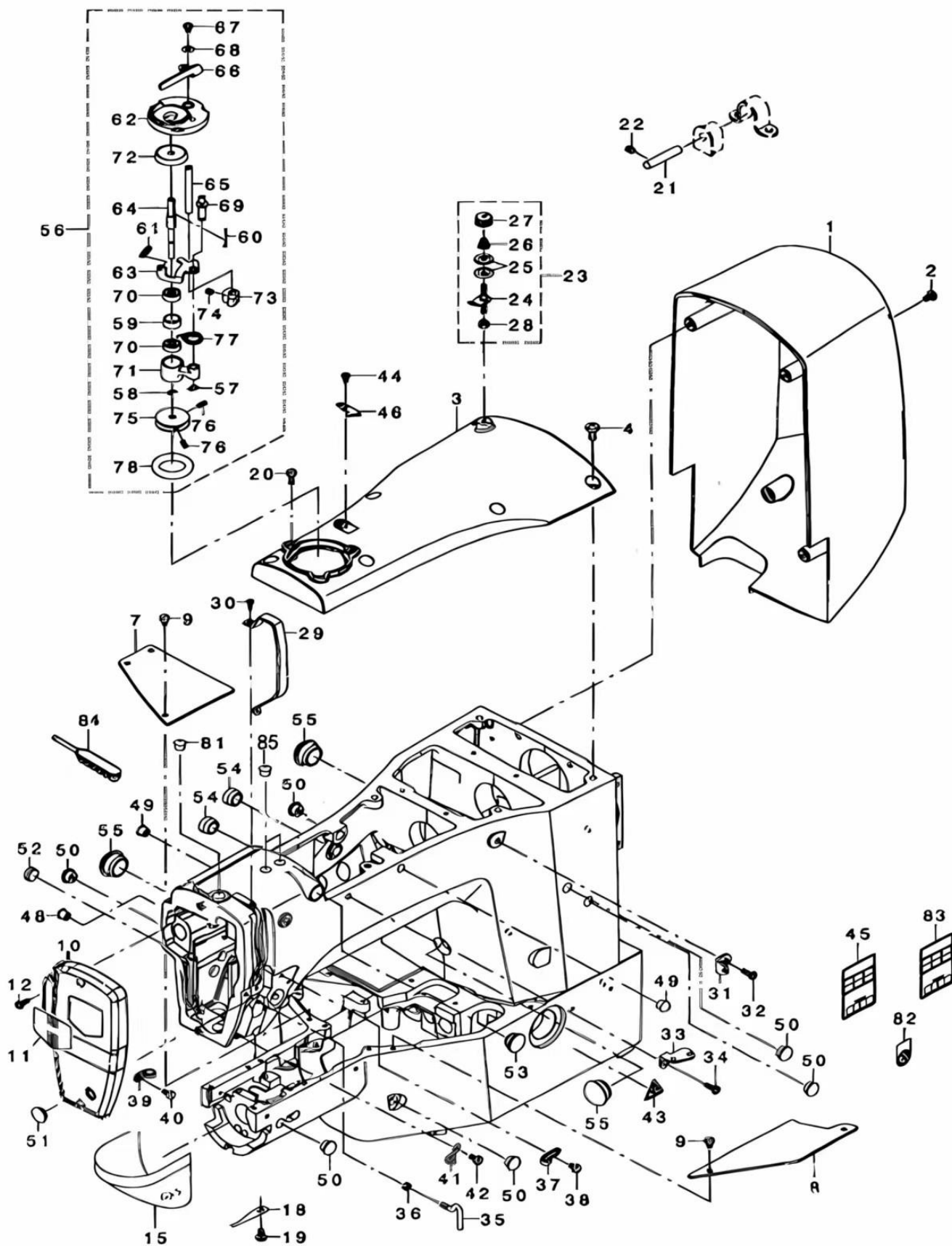
8. 电器部件 ELECTRICAL PARTS



8.电器部件 ELECTRICAL PARTS

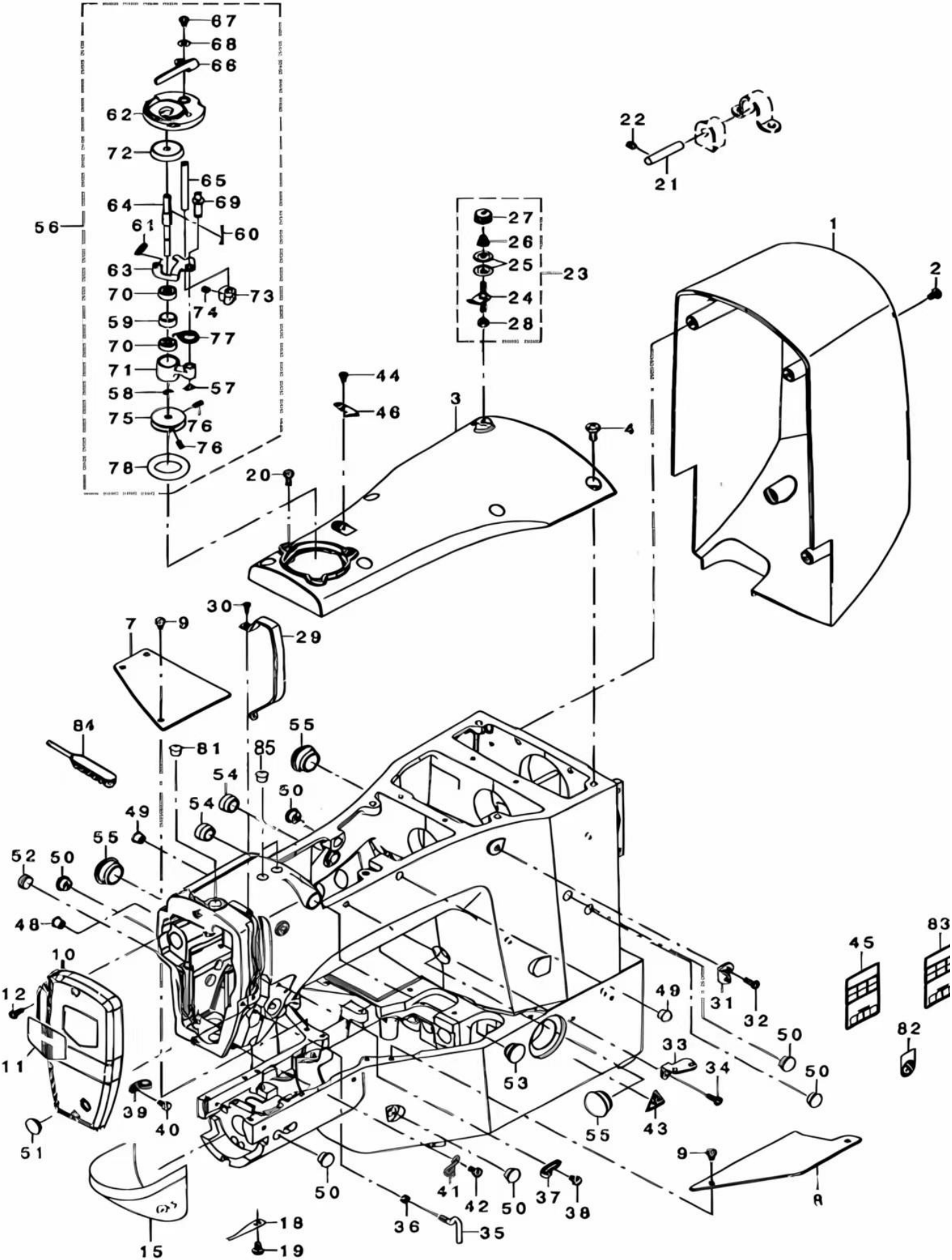
序号NO	品号CODE	名称	NAME	数量
部件号	品号	零件名称	NAME OF PARTS	用量
1	S011-M5-16	内六角圆柱M5X16	SCREW M5X16	3
2	HE-01-029	PLC	PLC	1
3	HE-01-030	扩展模块	EXTENSION MODULE	1
5	HE-03-015	i-Autoc库盾固态继电器	KUDUN SOLID-STATE RELAY	1
6	HE-09-123	通讯线	COMMUNICATION	1
7	HE-06-022	24V开关电源	24V SWITCH POWER SUPPLY	1
8	HE-10-033A	翻转步进驱动	FLIP STEPPER DRIVE	1
9	HE-10-037A	送筋步进驱动	FEEDING STEPPER DRIVE	1
10	HE-10-036A	夹料步进驱动	CLAMPING STEPPER DRIVE	1
11	HE-10-036A	推料步进驱动	PUSHING STEPPER DRIVE	1
12	HE-03-001	24V继电器线圈	24V RELAY COIL	7
13	HE-03-002	24V继电器底座	24V RELAY BASE	7
14	HE-06-010	断路器	CIRCUIT BREAKER	1
15	HE-06-018	接触器	CONTACTOR	1
16	HE-03-011	差分信号转换器	DIFFERENTIAL SIGNAL CONVERTER	1
21	HE-09-048	端子	TERMINAL	60
22	HE-09-096	端子连接件	TERMINAL CONNECTORS	20
23	HE-09-046	标签	LABEL	40
24	HE-09-047	端子档板	TERMINAL BOARD	8
25	HE-09-093	导轨	RAIL	2
27	HE-09-094	线槽	TRUNKING	1

9. 机壳部件 FRAME & MISCELLANEOUS COVER COMPONENTS



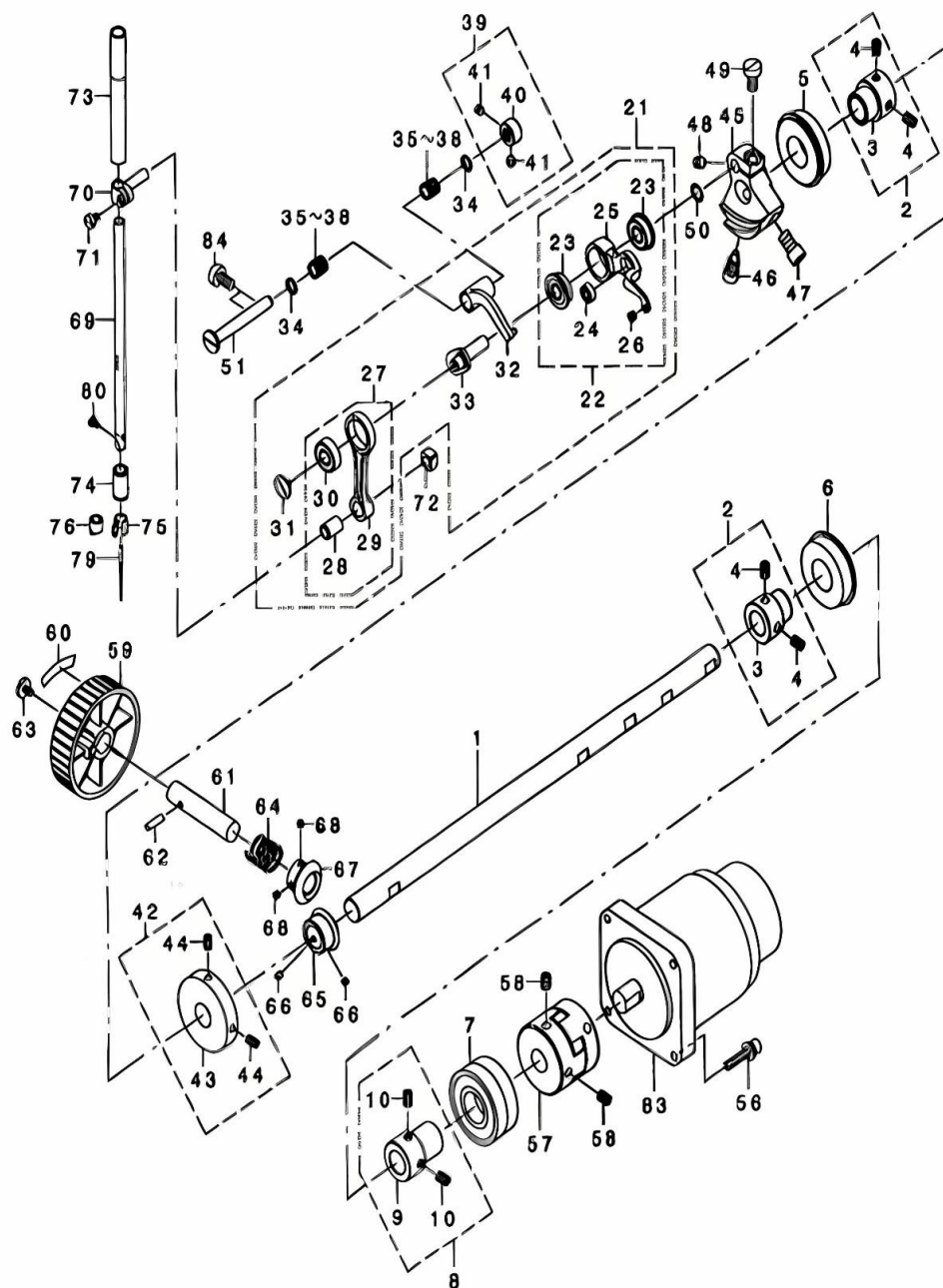
9.机壳部件 FRAME & MISCELLANEOUS COVER COMPONENTS				
序号NO	品号CODE	名称	NAME	数量
1	PF1900A010102	一体机电机盖	MOTOR COVER	1
2	PF1900A0102	螺钉 M4 L=8	SCREW M4 L=8	4
3A	PF1900A0103A	上盖板	UPSIDE COVER	1
4	PF1900A0104	螺钉 M6 L=12	SCREW M6 L=12	5
7	PF1900A0107	左上盖	BED COVER LEFT	1
8	PF1900A0108	右上盖	BED COVER RIGHT	1
9	PF1900A0643	螺钉 M4	SCREW M4	5
10A	PF1900A0110A	面板	FACE COVER	1
11	BZ3095	面板标签	FACE PLATE	1
12	PF1900A0112	螺钉 M4 L=10	SCREW M4 L=10	2
15	PF1900040301	罩壳	CYLINDER ARM CAP	1
18	PF19000406	压簧B	PRESSER SPRING B	2
19	PF1900A0102	螺钉 M4 L=8	SCREW M4 L=8	1
20	PF1900A0120	螺钉 M4 L=11	SCREW M4 L=11	3
21	PF1900A0121	铰链销	HINGE STUD	2
22	PF1900A0744	螺钉 M6 L=6	SCREW M6 L=6	4
23	PF19000130	小夹线器组件	BOBBIN THREAD TENSION ASM	1
24	PF1900A0124	夹线杆组件	BOBBIN THREAD TENSION ROD ASM	(1)
25	PF1900A0125	夹线板	THREAD TENSION DISK	(2)
26	PF1900A0126	夹线弹簧	CONNECTING ROD SPRING	(1)
27	PF1900A0127	夹线螺母	THREAD TENSION NUT	(1)
28	PF1900A0128	螺母 SM11/64-40	NUT SM11/64-40	(1)
29	PF1900A0129	挑线杆防护罩	BALANCE COVER	1
30	PF1900A0130	螺钉 M3 L=7.5	SCREW M3 L=7.5	2
31	PF1900A0131	1号过线板	THREAD GUIDE NO.1	1
32	PF1900A0104	螺钉M6 L=12	SCREW M6 L=12	1
33	PF1900A0133	双眼过线板	THREAD GUIDE PLATE	1
34	PF1900A0104	螺钉 M6 L=12	SCREW M6 L=12	1
35	PF1900A0135	L形过线勾 A	L SHAPED THREAD GUIDE A	1
36	PF1900A0136	螺母 M4	NUT M4	1
37	PF1900A0137	过线勾A	ARM THREAD GUIDE A	1
38	PF1900A0109	螺钉 M4 L=6	SCREW M4 L=6	1
39	PF1900A0139	过线勾(B)	FRAME THREAD GUIDE (B)	1
40	PF1900A0109	螺钉 M4 L=6	SCREW M4 L=6	1
41	PF19000126	机壳过线勾(B)	FRAME THREAD GUIDE (B)	1
42	PF1900A0109	螺钉 M4 L=8	SCREW M4 L=8	1
43	PF1900A0143	警告标签	CAUTION LABEL	1
44	PF1900A0144	螺钉M3 L=6	SCREW M3 L=6	1
45	PF1900A014501	油标贴纸	OIL LABEL	1
46	PF90000132	切线刀	THREAD CUTTER	1
48	PF1900A0148	橡皮塞	RUBBER PLUG	1
49	PF5550113	橡皮塞	RUBBER PLUG	2
50	PF1900A0150	橡皮塞	RUBBER PLUG	4
51	PF1900A0151	橡皮塞	RUBBER PLUG	1
52	PF1900A0152	橡皮塞	RUBBER PLUG	1
53	PF1900A0153	橡皮塞	RUBBER PLUG	1
54	PF1900A0154	橡皮塞	RUBBER PLUG	3

9. 机壳部件 FRAME & MISCELLANEOUS COVER COMPONENTS



9.机壳部件 FRAME & MISCELLANEOUS COVER COMPONENTS				
序号NO	品号CODE	名称	NAME	数量
55	PF1900A0155	橡皮塞	RUBBER PLUG	2
56	PF1900A0156	绕线器组件	BOBBIN WINDER UNIT	1
57	PF1900A0157	卡簧	RETAINING RING	(1)
58	PF1900A0158	卡簧 4	E-RING 4	(1)
59	PF1900A0159	衬套	BTW BEARING SPACER	(1)
60	PF1900A0160	线轴弹簧	BOBBIN SPRING	(1)
61	PF1900A0161	弹簧	SPRING	(1)
62	PF1900A0162	绕线器座	BTW BASE	(1)
63	PF1900A0163	绕线器凸轮板	BTW CAM PLATE	(1)
64	PF1900A0164	绕线器轴	BTW SHAFT	(1)
65	PF1900A0165	绕线器杆轴	BTW LEVER SHAFT	(1)
66	PF1900A0166	绕线器杆	BTW LEVER	(1)
67	PF1900A0167	螺钉	SCREW	(1)
68	PF1900A0168	垫片 4.5×10×0.8	WASHER 4.5×10×0.8	(1)
69	PF1900A0169	绕线器轴	BTW BASE SHAFT	(1)
70	PF1900A0170	轴承	BTW BEARING	(2)
71	PF1900A0171	绕线器轴座	BTW SHAFT BASE	(1)
72	PF1900A0172	绕线	BTW SPACER	(1)
73	PF1900A0173	凸轮杆	BTW CAM LEVER	(1)
74	PF1900A0174	螺钉 M5 L=5	SCREW M5 L=5	(1)
75	PF1900A0175	衬垫	BTW WHEEL	(1)
76	PF1900A0176	螺钉 M4 L=8	SCREW M4 L=8	(2)
77	PF1900A0177	弹簧	SPRING	(1)
78	PF1900A0178	橡皮圈	BTW WHEEL RUBBER	(1)
81	PF555037	橡皮塞	RUBBER PLUG	1
82	BZ3189	禁止加油标贴	OIL INJECTION PROHIBITION LABE	1
83	BZ3510	齿轮油加油贴纸	ADD GEAR OIL LABE	1
84	PF19042634	5伏LED灯组件	LED LIGHT	1
85	PF1310A11	孔塞15.5	RUBBER CAP 15.5	2

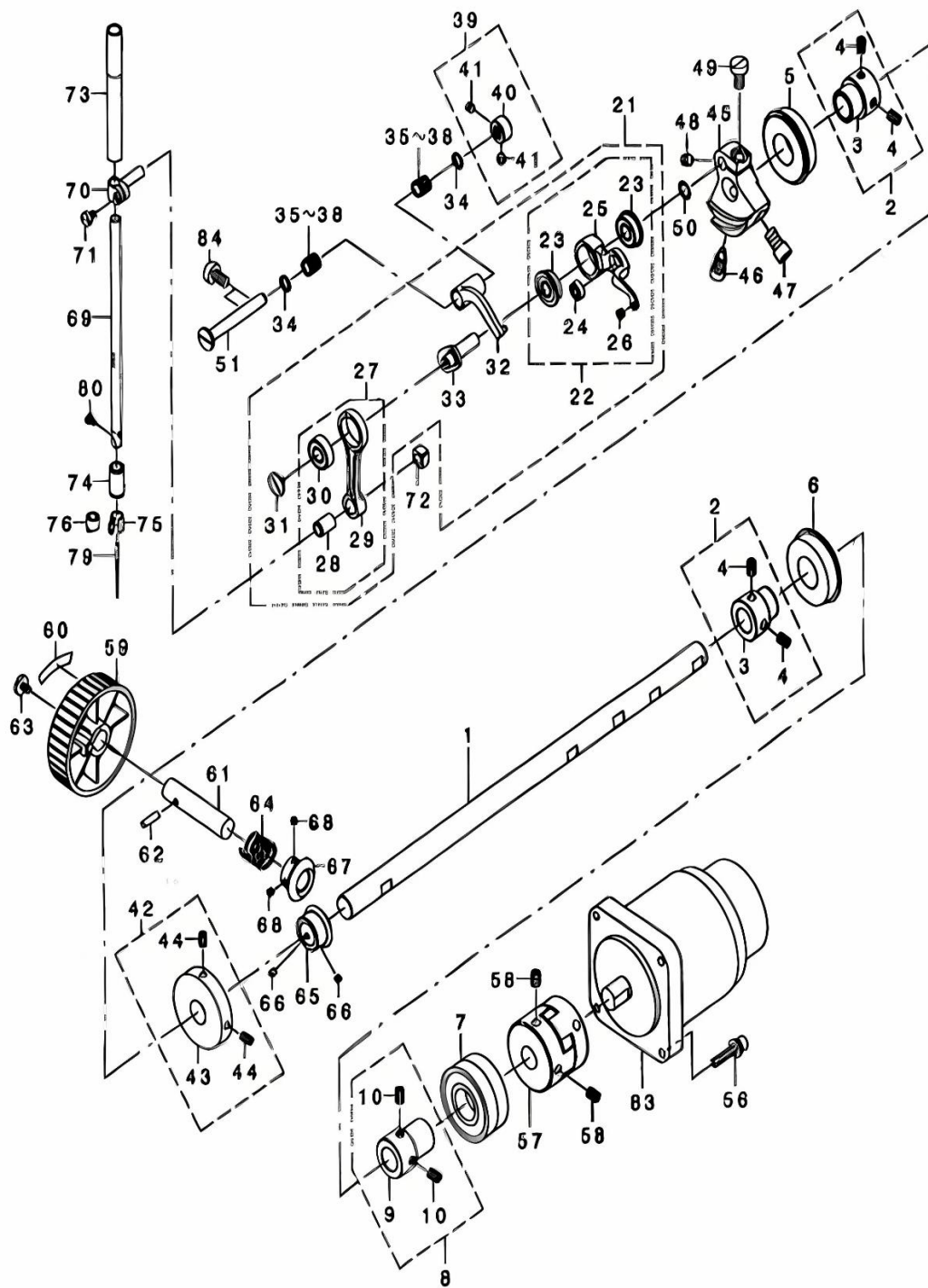
10. 上轴、针杆部件 MAIN SHAFT & NEEDLE BAR COMPONENTS



10.上轴、针杆部件 MAIN SHAFT & NEEDLE BAR COMPONENTS

序号NO	品号CODE	名称	NAME	数量
1	PF1900A020101	主轴	MAIN SHAFT	1
2	PF1900A020302	轴承衬套A组件	BEARING BUSH A ASM	2
3	-	轴承衬套A	BEARING BUSH A	(2)
4	PF1900A0204	螺钉 M6 L=8	SCREW M6 L=8	(4)
5	PF1900A0205A	轴承	BEARING	1
6	PF1900A0205A	轴承	BEARING	1
7	PF1900A0207	轴承	BEARING	1
8	PF1900A0208	轴承衬套B组件	BEARING BUSH B ASM	1
9	-	轴承衬套B	BEARING BUSH B	(1)
10	PF1900A0204	螺钉 M6 L=8	SCREW M6 L=8	(2)
21	PF1900A0221	挑线杆组件	THREAD TAKE UP COMPL	1
22	PF1900A0222	挑线杆组件	THREAD TAKE UP LEVER ASM	(1)
23	PF1900A0223	轴承	BEARING	(2)
24	PF1900A0224	轴承	BEARING	(1)
25	PF1900A0225	挑线杆	THREAD	(1)
26	PF1900A0226	过线环	THREAD PASS BUSH	(1)
27	PF1900A0227	针杆连杆组件	NEEDLE BAR CRANX ROD ASM	(1)
28	PF1900A0228	针杆连杆套	NEEDLE BAR CRANX ROD METAL	(1)
29	PF1900A0229	针杆连杆	NEEDLE BAR CRANK ROD	(1)
30	PF1900A0230	轴承	BEARING	(1)
31	PF1900A0231	左旋螺钉	LEFT SCREW	(1)
32	PF1900A0232	挑线连杆	THREAD TAKE UP CRANK	(1)
33	PF1900A0233	挑线曲柄	NEEDLE ROD CRANK	(1)
34	PF1900A0234	垫圈	BEARING SUPPORT	2
35	PF1900A0235	轴承	BEARING	2
36	PF1900A0236	轴承	BEARING	2
37	PF1900A0237	轴承	BEARING	2
38	PF1900A0238	轴承	BEARING	2
39	PF1900A0239	挡圈组件	THRUST COLLAR ASM	1
40	PF1900A0240	挡圈	THRUST COLLRA	(1)
41	PF1900A0241	螺钉	SCREW	(2)
42	PF1900A0242	绕线轮组件	BTW DRIVING WHEEL ASM	1
43	PF1900A0243	绕线驱动轮	BTW DRIVING WHEEL	(1)
44	PF68425H33	螺钉	SCREW	(2)
45	PF1900A0245	针杆曲柄	COUNTER WEIGHT	1
46	PF1900A0246	针杆曲柄螺钉 A	COUNTER WEIGHT SCREW A	1
47	PF1900A0247	螺钉 M8 L=12	SCREW M8 L=12	1

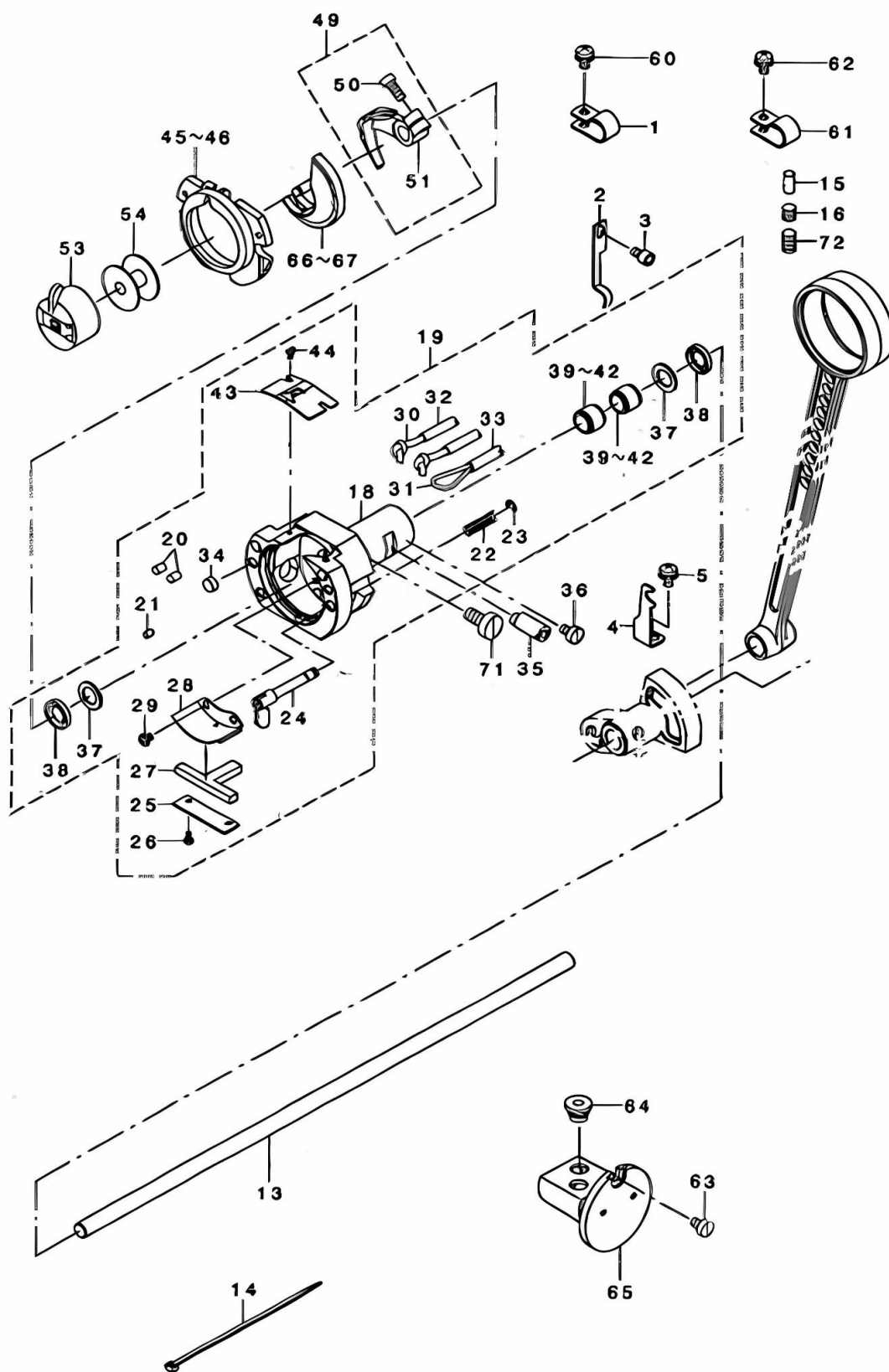
10. 上轴、针杆部件 MAIN SHAFT & NEEDLE BAR COMPONENTS



10.上轴、针杆部件 MAIN SHAFT & NEEDLE BAR COMPONENTS

序号NO	品号CODE	名称	NAME	数量
48	PF1900A0218	螺钉 M6 × 0.75 L=6	SCREW M6 × 0.75 L=6	1
49	PF1900A0249	螺钉	SCREW	1
50	PF1900A0250	垫圈 11.6 × 8.2 × 0.6	WASHER 11.6 × 8.2 × 0.6	1
51	PF1900A0251	挑线连杆销	THREAD TAKE UP CRANK SHAFT	1
56	PF1900A0256	螺钉 M5	SCREW M5	4
57	PF1900A0257	联轴器	COUPLING	1
58	PF1900A0204	螺钉 M6 L=8	SCREW M6 L=8	4
59	PF1900A0259	手轮	PULLEY	1
60	PF1900A0260	手轮标签	REVOLVING DIRECTION LABEEL	1
61	PF1900A0261	手调滑轮轴	HAND PULLEY	1
62	SCJ4024	开口销 4 × 12	SPRING PIN 4 × 12	1
63	PF1900A0263	螺钉 M6 L=8	SCREW M6 L=8	1
64	PF19000250	弹簧	SPRING	1
65	PF1900A0265	齿轮A	GEAR A	1
66	PF1900A0266	螺钉 M4 L=3	SCREW M4 L=3	2
67	PF1900A0267	齿轮B	GEAR B	1
68	PF1900A0266	螺钉 M4 L=3	SCREW M4 L=3	2
69	PF1900A0269	针杆	NEEDLE BAR	1
70	PF1900A0270	针杆接头	NEEDLE BAR CLAMP	1
71	PF555049	螺钉 SM9/64-40 L=6	SCREW SM9/64-40 L=6	1
72	PF19000216	滑块	SLIDE BLOCK	1
73	PF1900A0273	针杆上套筒	NEEDLE ROD METAL	1
74	PF1900A0274	针杆下套筒	NEEDLE ROD LOWER METAL	1
75	PF1900A0275	针杆过线勾	THREAD GUIDE	1
76	PF1900A0276	针杆过线勾	NEEDLE BAR THEAD GUIDE	1
79-1	PFDTDPD516	机针DP × 5 #16	NEEDLE DP × 5 #16	1
79-2	PFDTDPD521	机针DP × 5 #21	NEEDLE DP × 5 #21	1
79-3	PFDTDPD511	机针DP × 5 #11	NEEDLE DP × 5 #11	1
79-4	PFDTDPD1714	机针DP × 17 #14	NEEDLE DP × 17 #14	1
79-5	PFDTDPD1716	机针DP × 17 #16	NEEDLE DP × 17 #16	1
80	PF5550312	螺钉 M3 L=4.5	SCREW M3 L=4.5	1
83	PF1900A0283	交流伺服电机	AC SERVO MOTOR	1
84	PF1900A0204	螺钉 M6	SCREW M6	2

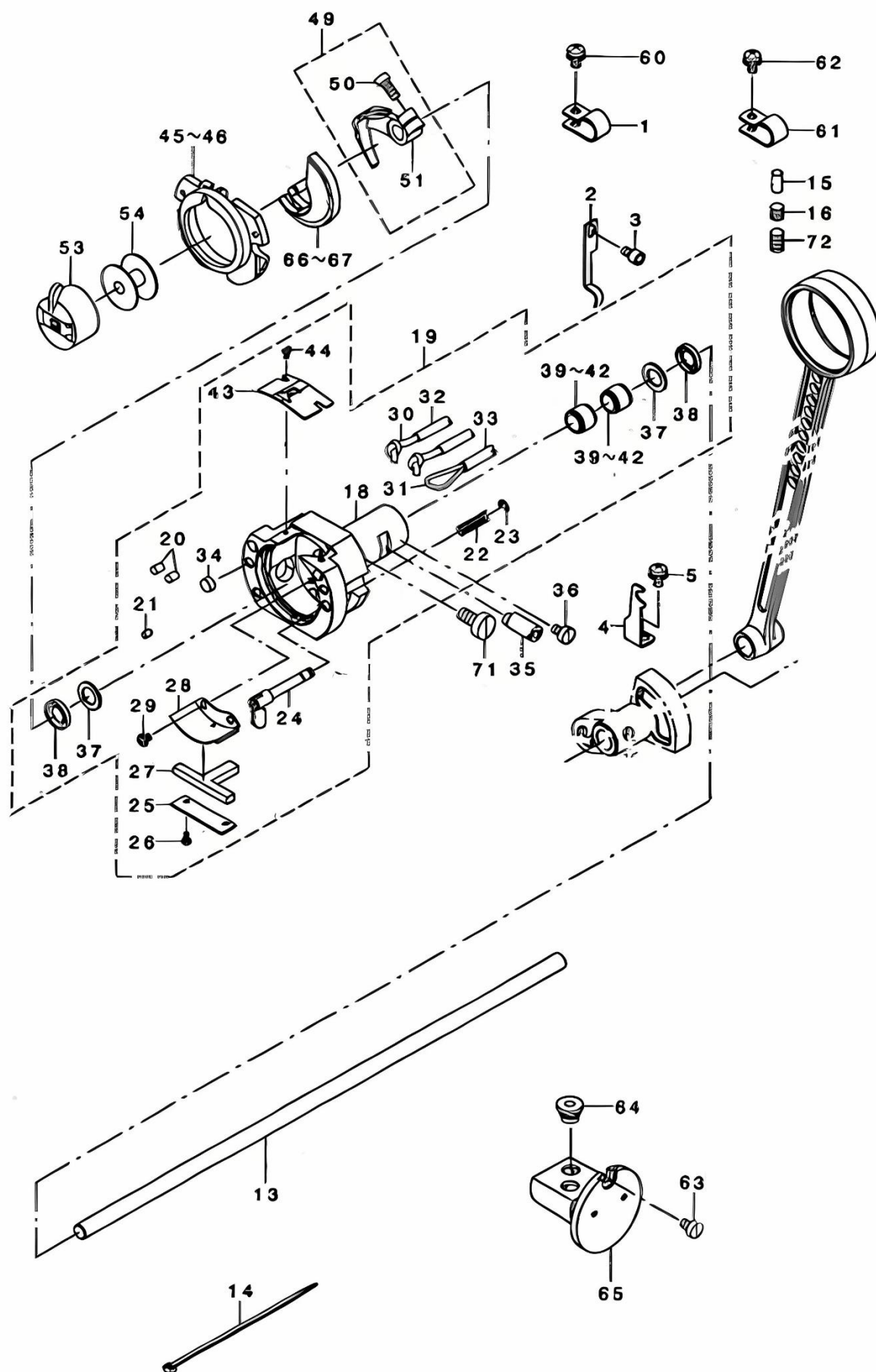
11. 旋梭传动部件 SHUTTLE DRIVER SHAFT COMPONENTS



11.旋梭传动部件 SHUTTLE DRIVER SHAFT COMPONENTS

序号NO	品号CODE	名称	NAME	数量
1	SCJ5035	管卡	CABLE CLIP	1
2	PF1900A0402	油管压板	OIL PIPE HOLDER	1
3	PF1900A0109	螺钉 M4 L=6	SCREW M4 L=6	1
4	PF1900A0404	油管卡板	TUBE CLAMP	1
5	PF1310D106	螺钉 M4 L=8	SCREW M4 L=8	1
13	PF1900A041301	下轴	LOWER SHAFT	1
14	SCJ5031	扎带	CABLE BAND	2

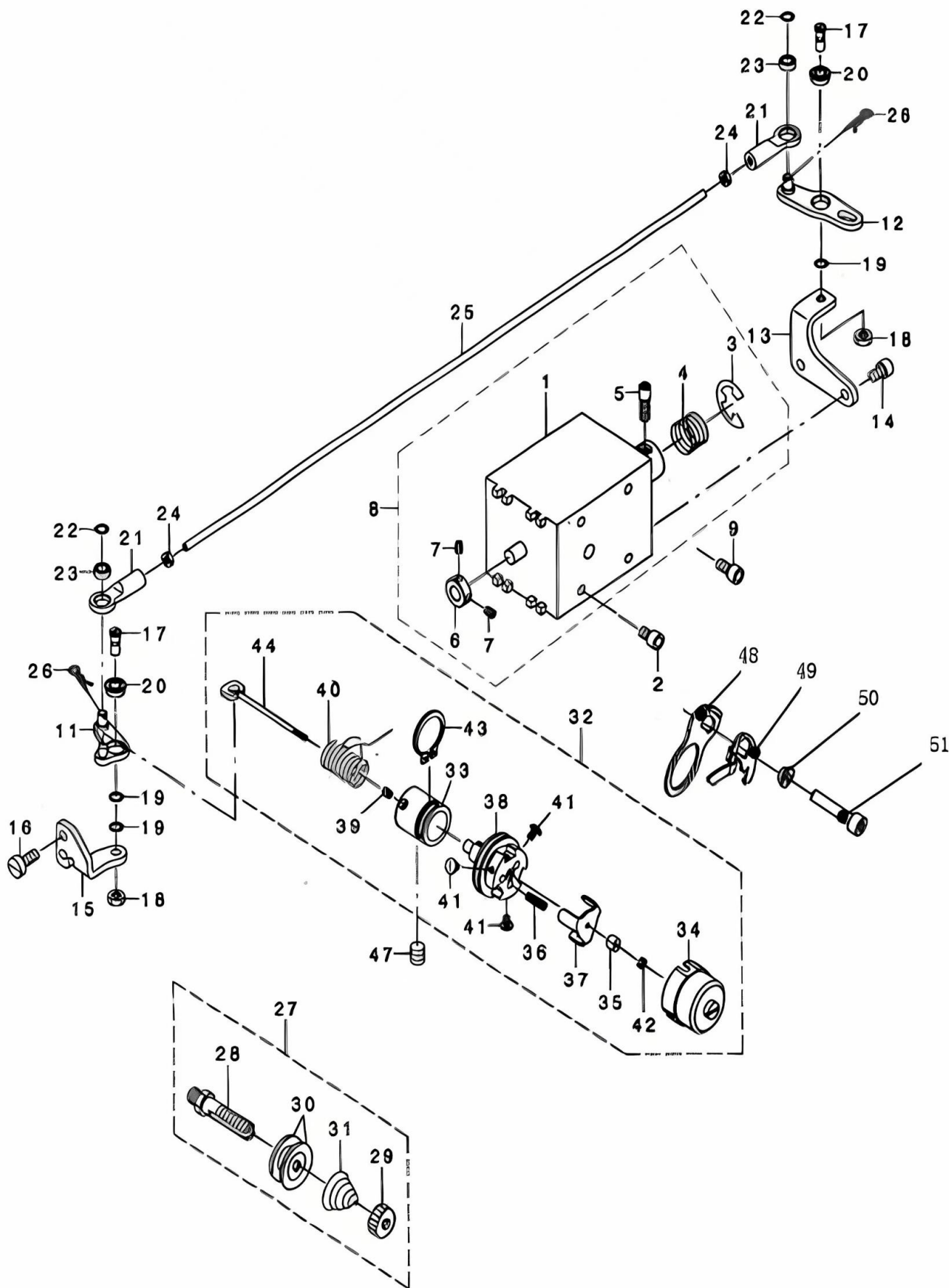
11. 旋梭传动部件 SHUTTLE DRIVER SHAFT COMPONENTS



11.旋梭传动部件 SHUTTLE DRIVER SHAFT COMPONENTS

序号NO	品号CODE	名称	NAME	数量
15	PF1900A0415	油塞	OIL WICK PRESSER	1
16	PF1900A0744	螺钉	SCREW	1
18	PF1900A0418	梭床体	SHUTTLE	(1)
19	PF1900A0419	梭床体组件	SHUTTLE ASM	1
20	PF1900A0420	梭床油毡 A	SHUTTLE OIL FELT A	(2)
21	PF1900A0421	梭床油毡 B	SHUTTLE OIL FELT B	(1)
22	PF1900A0422	弹簧	SPRING	(2)
23	PF1900A0423	卡簧 3	E-RING 3	(2)
24	PF1900A0424	梭床压板组件	INNER HOOK PRESSER ASM	(2)
25	PF1900A0425	油毡压板	ONCE THROUGH OIL FELT PRESSER	(1)
26	PF1900A0426	螺钉 M2 L=3.5	SCREW M2 L=3.5	(2)
27	PF1900A0427	油毡	SHUTTLE ONCE THROUGH OIL FELT	(1)
28	PF1900A0428	摆梭润滑板	SHUTTLE LUBRICATING PLATE	(1)
29	PF1900A0429	螺钉	SCREW	(2)
30	PF1900A0430	油芯	OIL WICK	(2.6)
31	PF1900A0431	油芯	OIL WICK	(1.4)
32	PF1900A0432	油管	TUBE	(1)
33	PF1900A0433	油管	TUBE	(0.6)
34	PF1900A0434	橡皮塞	RUBBER PLUG	(2)
35	PF19000422	旋梭调节轴	SHUTTLE RACE ADJUSTING SHAFT	1
36	PF1900A0109	螺钉 M=4 L=6	SCREW M4 L=6	1
37	PF1900A0437	旋梭轴承挡圈	SHUTTLE BEARING RING	2
38	PF1900A0438	旋梭油封	SHUTTLE OIL SEAL	2
39	PF1900A0439	轴承	BEARING	2
40	PF1900A0440	轴承	BEARING	2
41	PF1900A0441	轴承	BEARING	2
42	PF1900A0442	轴承	BEARING	2
43	PF1900A0443	旋梭分线板	INNER HOOK UPPER SPRING	1
44	PF1900A0444	旋梭分线板螺钉 M2 L=3.5	SCREW M2 L=3.5	2
45	PF1900A0445	梭床组件 A	INNER HOOK PRESSER ASM A	1
46	PF1900A0446	梭床组件 B	INNER HOOK PRESSER ASM B	1
49	PF1900A0449	旋梭驱动组件	SHUTTLE DRIVER ASM	1
50	PF1900A0450	螺钉 SM3/16-12 L=12	SCREW SM3/16-12 L=12	(1)
51	PF19000415	旋梭驱动器	SHUTTLE DRIVER	(1)
53	PF19000424	梭心套组件	BOBBIN CASE ASM (RACING PREVE	1
54	PF19000423	梭心	BOBBIN CASE ASM (RACING PREVE	1
60	PF1310D106	螺钉 M4 L=8	SCREW M4 L=8	1
61	SCJ5036	管卡	CABLE CLIP	1
62	PF1310D106	螺钉 M4 L=8	SCREW M4 L=8	1
63	PF1900A0109	螺钉 M4 L=6	SCREW M4 L=6	1
64	PF1900A0464	橡皮套	RUBBER BUSH	2
65	PF1900A0465	油标	OIL TANK ASM	1
66	PF1900A0466	摆梭	SHUTTLE	1
67	PF1900A0467	摆梭 H款	SHUTTLE (H)	1
71	PF1900A0284	旋床体螺钉	SHUTTLE ASM SCREW	1
72	PF1900A0744	螺钉	SCREW	1

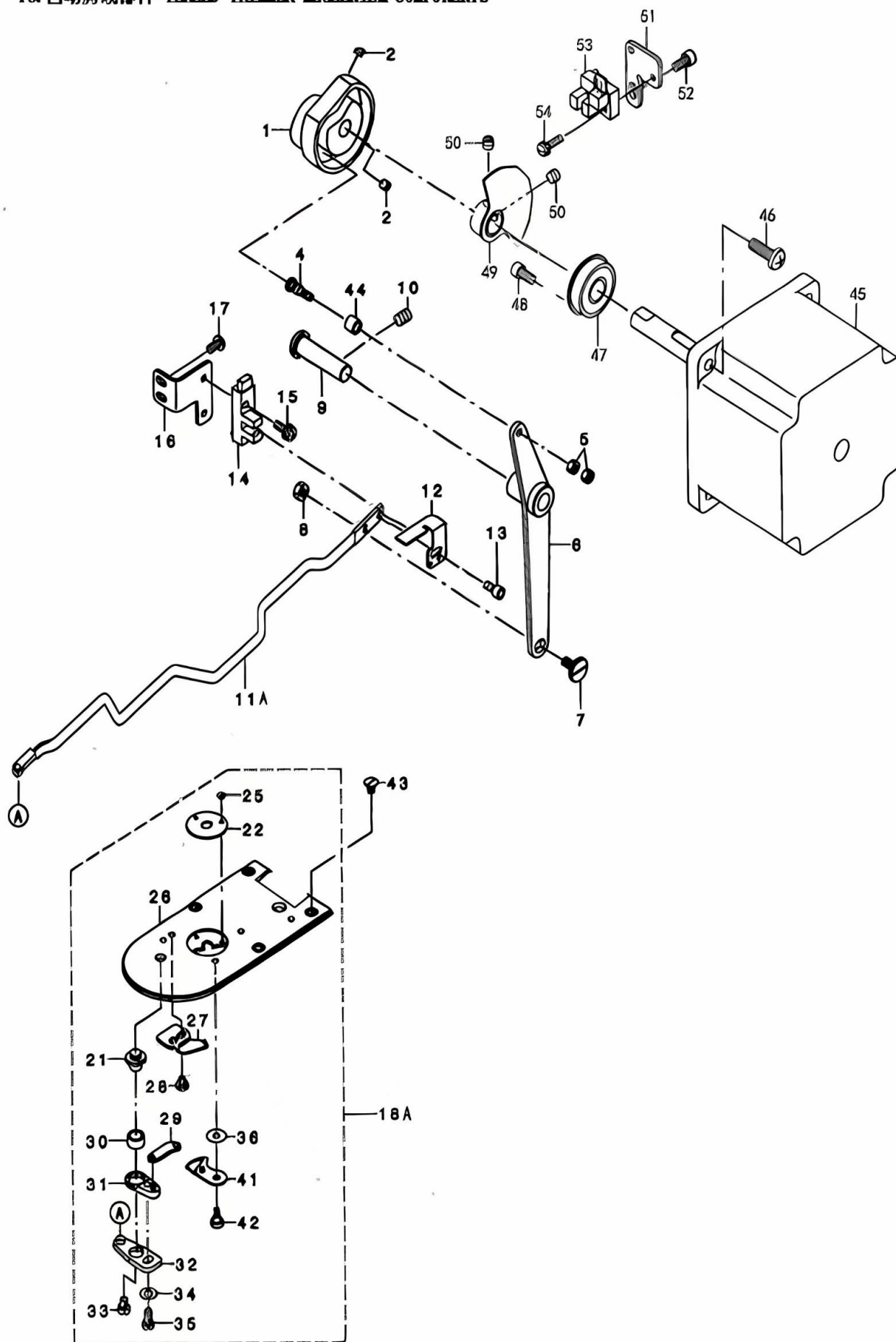
12. 夹线部件 THREAD TENSION COMPONENTS



12. 夹线部件 THREAD TENSION COMPONENTS

序号NO	品号CODE	名称	NAME	数量
1	PF1900A0501	电磁铁	AT SOLENOID	1
2	PF1900A0304	电磁铁安装螺钉 M4 L=16	SCREW M4 L=6	2
3	PF1900A0503	卡簧	E-RING	1
4	PF1900A0504	弹簧	SPRING	1
5	PF1900A0505	电磁铁销	AT SOL PIN	1
6	PF1900A0506	电磁铁挡圈	AT SOL COLLAR	1
7	PF1900A0507	螺钉	SCREW	2
8	PF1900A050101	电磁铁组件	AT ASM	1
9	PF1900A0509	螺钉	SCREW	2
11	PF1900A0511	传动杆(F)组件	AT DRIVE LINK(F) ASM	1
12	PF1900A0512	松线推进器	AT DRIVE LINK(R) ASM	1
13	PF1900A2905	支撑座(R)	AT PIVOT BASE(R)	1
14	PF1900A0509	螺钉 M4 L=6	SCREW M4 L=6	2
15	PF1900A0515	支撑座(F)	AT PIVOT BASE(F)	1
16	PF1900A0140	螺钉 M4 L=10	SCREW M4 L=10	2
17	PF1900A0517	轴位螺钉	HINGE SCREW	2
18	PF1900A0518	螺母 M4	NUT M4	2
19	PF1900A0519	垫片	WASHER	3
20	PF1900A0520	轴承	AT PIVOT BEARING	2
21	PF1900A0521	接头	AT JOINT	2
22	PF1900A0522	垫圈	PLAIN WASHER	2
23	PF1900A0523	轴承	AT JOINT BEARING	2
24	PF1900A0524	螺母 M3	NUT M3	2
25	PF1900A0525	连杆	AT CONNECTION BAR	1
26	PF1900A0526	开口销	AT SNAP PIN	2
27	PF1900A0527	夹线组件	THREAD TENSION ASM	1
28	PF1900A0528	夹线轴	THRED TENSION SHAFT	(1)
29	PF1900A0529	螺母	NUT	(1)
30	PF1900A0530	夹线板	THREAD TENSION DISK	(2)
31	PF1900A0531	夹线弹簧	FIRST THREAD TENSION SPRING	(1)
32	PF1900A0532	夹线组件	THREAD TENSION ASM	1
33	PF1900A0533	夹线座	THREAD TENSION POST BASE	(1)
34	PF1900A0534	夹线套	DISK STOPPER HOLDER CAP	(1)
35	PF1900A0535	夹线轴辆环	THREAD TENSION SHAFT COLLAR	(1)
36	PF1900A0536	弹簧	SPRING	(3)
37	PF1900A0537	压板	DISK STOPPER	(1)
38	PF1900A0538	夹线器座	ASSY THREAD TENSION POST	(1)
39	PF1900A0539	螺钉	AT SOL COLLAR SCREW	(1)
40	PF1900A0540	挑线簧	THREAD TAKE UP SPRING	(1)
41	PF1900A0541	螺钉	SCREW	(3)
42	PF1900A0542	螺母	NUT	(1)
43	PF1900A0543	卡簧	POST BASE C RING	(1)
44	PF1900A0544	夹线器轴	THREAD TENSION SHAFT	(1)
47	PF1900A0744	螺钉 M6 L=16	SCREW M6 L=16	1
48	PF1790S0224	断线检测安装导板	INSTALL THE GUIDE PLATE	1
49	PF1790S0226	断线接触片	TOUCHPAD	1
50	PF1790S0225	断线检测尼龙绝缘片	NYLON INSULATION SHEET	1
51	S011-M4-12	断线检测安装螺钉	SCREW	1

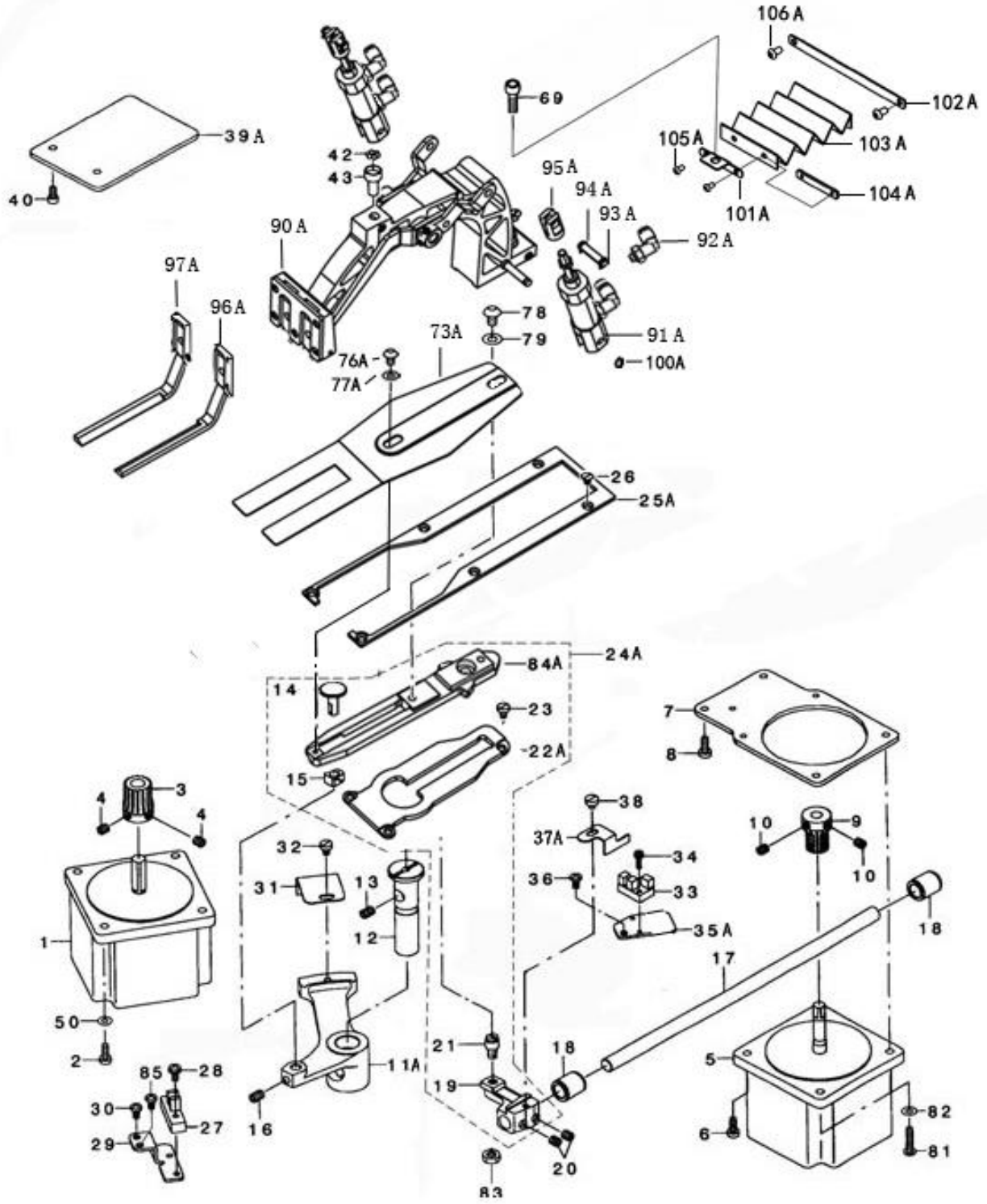
13. 自动剪线部件 THREAD TRIMMER MECHANISM COMPONENTS



13.自动剪线部件 THREAD TRIMMER MECHANISM COMPONENTS

序号NO	品号CODE	名称	NAME	数量
1	PF1900A0601	剪线凸轮	THREAD TRIMMER CAM	1
2	BF310164514	螺钉	SCREW	2
4	PF1900A0306	凸轮滚子轴	CAM ROLLER SHAFT	1
5	PF1900A0307	螺母 M4×0.7	NUT M4×0.7	2
6	PF1900A0606	剪线杠杆	THREAD TRIMMER LINK ASM	1
7	PF1900A0607	轴位螺钉 D=8 H=3.2	HINGE SCREW D=8 H=3.2	1
8	PF1900A0322	螺母 M5	NUT M5	1
9	PF1900A0609	铰链轴	THREAD TRIMMER SHAFT	1
10	PF1900A0204	螺钉 M6 L=8	SCREW M6 L=8	1
11A	PF1900A2912A	剪线连杆	CONNECTING BAR	1
12	PF1900A0612	剪线感应板	THREAD TRIMMER SENSOR SLIT	1
13	PF1900A0304	螺钉 M4×0.7 L=8	SCREW M4×0.7 L=8	1
14	PF1900A0727	剪线传感器	PHOTO SENSOR	2
15	PF1900A0615	螺钉 M4 L=10	SCREW M4 L=10	1
16	PF1900A0616	传感器安装座	THREAD TRIMMER SENSOR BASE	1
17	PF1900A0102	螺钉	SCREW	2
18A	PF1907D2717	针板组件 1.6	NEEDLE PLATE ASM 1.6	1
19	PF1900A0619	针板组件 2.4	NEEDLE PLATE ASM 2.4	1
20	PF1900A0620	针板组件 2.0	NEEDLE PLATE ASM 2.0	1
21	PF1900A0621	剪线杠杆轴	THREAD CUTTER LEVER SHAFT	(1)
22-1	PF1900A061801	引针孔 1.6	NEEDLE HOLE GUIDE	(1)
22-2	PF1900A061901	引针孔 2.4	NEEDLE HOLE GUIDE	(1)
22-3	PF1900A062201	引针孔 2.0	NEEDLE HOLE GUIDE	(1)
25	PF1900A0625	螺钉 SM3/32-56 L=2.2	SCREW SM3/32-56 L=2.2	(2)
26	PF1900A0626	针板	NEEDLE PLATE	(1)
27	PF1900A0627	固定刀	FIXING KNIFE	(1)
28	PF1900A0628	轴位螺钉 SM9/64-40 L=3.5	HINGE SCREW SM9/64-40 L=3.5	(2)
29	PF1900A0629	动刀连杆	MOVING KNIFE LINK	(1)
30	PF1900A0630	剪线杠杆套	THREAD CUTTING LEVER RING	(1)
31	PF1900A0631	剪线杠杆组件(小)	THREAD CUTTER LEVER ASM SMALL	(1)
32	PF1900A0632	剪线杠杆组件(大)	THREAD CUTTER LEVER ASM LARGE	(1)
33	PF1900A0633	螺钉 SM11/64-40 L=4	SCREW SM11/64-40 L=4	(1)
34	PF1900A0634	垫片	WASHER	(1)
35	PF1900A0635	螺钉 SM11/64-40 L=7	SCREW SM11/64-40 L=7	(1)
36	PF1900A0636	动刀垫片	MOVING KNIFE WASHER	(1)
41	PF1900A0641	动刀组件	MOVING KNIFE ASM	(1)
42	PF1900A0642	铰链螺 D=5.0 H=0.9	HINGE SCREW D=5.0 H=0.9	(1)
43	PF1900A0643	螺钉 M4 L=6	SCREW M4 L=6	4
44	PF1900A0644	凸轮滚子	NEEDLE CAM ROLLER	1
45	PF1900A0301	压脚提升电机	PRESSER LIFTING MOTOR	1
46	PF1900A0302	螺丝 M5 L=16	SCREW M5 L=16	4
47	PF1900A0409	轴承	BEARING	1
48	PF1900A0109	螺丝 M4 L=6	SCREW M4 L=6	1
49	PF1900A0314	传感器板	SENSOR SLIT ASM	1
50	PF1900A0602	传感器板安装螺钉	SCREW	2
51	PF1900A0316	传感器安装座	SENSOR INSTALLING BASE	1
52	PF1900A0304	螺钉 M4×0.7 L=8	SCREW M4×0.7 L=8	1
53	PF1900A0733	传感器	PHOTO SENSOR	1
54	PF1900A0319	螺钉 M3 L=10	SCREW M3 L=10	1

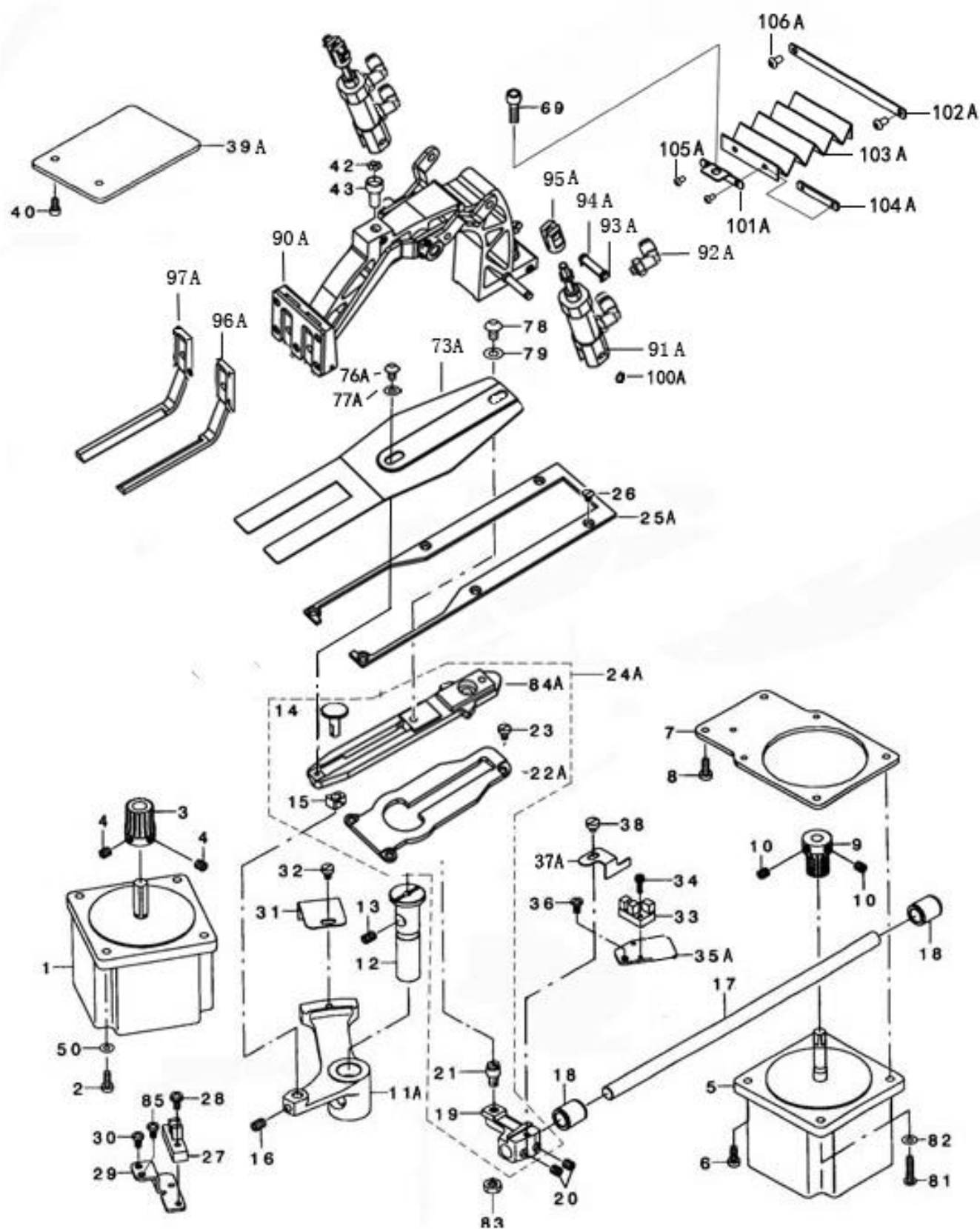
14. 送料部件 FEED MECHANISM COMPONENTS



14.送料部件 FEED MECHANISM COMPONENTS

序号NO	品号CODE	名称	NAME	数量
1	PF1900A0701	X向进料步进电机	X FEED MOTOR	1
2	PF1900A078101	螺钉 SM3/16-28 L=18.5	SCREW SM3/16-28 L=18.5	4
3	PF1900A0703	X向进料步进电机齿轮	X FEED GEAR	1
4	PF1900A0704	螺钉 M6 L=6	SCREW M6 L=6	2
5	PF1900A0705	Y向进料步进电机	Y FEED MOTOR	1
6	PF1900A0702	螺钉 M4 L=11	SCREW M4 L=11	2
7	PF1900A0707	Y向进料步进电机安装板	Y FEED MOTOR BASE	1
8	PF1900A0120	螺钉 M4 L=11	SCREW M4 L=11	2
9	PF1900A0709	Y向进料齿轮	Y FEED GEAR	1
10	PF1900A0704	螺钉 M6 L=6	SCREW M6 L=6	2
11A	PF1904D2713	横向送布驱动臂	CLOTH FEED ARM	1
12	PF1900A0712	送料驱动臂轴	FEED DRIVING ARM SHAFT	1
13	PF1900A0204	螺钉 M6 L=8	SCREW M6 L=8	1
14	PF1900A0714	滑块柱头螺栓	SLIDE BLOCK STUD	(1)
15	PF1900A0715	滑块	GUIDE ROLLER	(1)
16	PF1900A0204	螺钉 M6 L=8	SCREW M6 L=8	1
17	PF1900A0717	Y向进料杆	Y FEED SHAFT	1
18-1	PF1900A071801	送布轴套A	BUSHING REAR A	1
18-2	PF1900A071802	送布轴套B	BUSHING REAR B	1
19	PF1900A0719	Y向送料驱动曲柄	Y FEED ARM	(1)
20	PF90008129	螺钉 SM1/4-40 L=6	SCREW SM1/4-40 L=6	(2)
21	PF1900A0721	螺钉销	HINGE STUD	(1)
22A	PF1904D2709	拖布板支撑板	CLOTH FEED SUPPORT PLAE	(1)
23	PF1900A0109	螺钉	SCREW	(3)
24A	EM1062BA30	拖布板组件	CLOTH FEED PLATE	1
25A	EM1062BA10	送料压板	CLOTH FEED PRESSER PLATE	1
26	PF1900A0643	螺钉 M4 L=6	SCREW M4 L=6	6
27	PF1900A0727	传感器	PHOTO SENSOR	1
28	PF1900A0615	螺钉 M4 L=10	SCREW M4 L=10	1
29	PF1900A0729	传感器安装座	SENSOR INSTALLING BASE	1
30	PF5550230	螺钉	SCREW	1
31	PF1900A0731	横向送布传感器板	CROSSFED SENSOR SLIT	1
32	PF1900A0109	螺钉 M4 L=6	SCREW M4 L=6	1
33	PF1900A0733	传感器	PHOTO SENSOR	1
34	PF1900A0319	螺钉 M3 L=10	SCREW M3 L=10	1
35A	PF1900A0735	传感器安装座	SENSOR INSTALLING BASE	1
36	PF1310D106	螺钉 M4 L=8	SCREW M4 L=8	1
37A	PF1904D2710	纵向送布感应板	LENGTHWISE FEED SENSOR SLIT	1
38	PF5550317	螺钉 SM11/64-40 L=8	SCREW SM11/64-40 L=8	1
39A	EM1062BA6	支撑板	SUPPORT PLATE	1
40	PF1900A0509	螺钉 M4 × 0.7 L=8	SCREW M4 × 0.7 L=8	2
42	SCJ6070	滚珠	BALL	7
43	PF1900A0743	滚珠座	BALL RETAINER	1

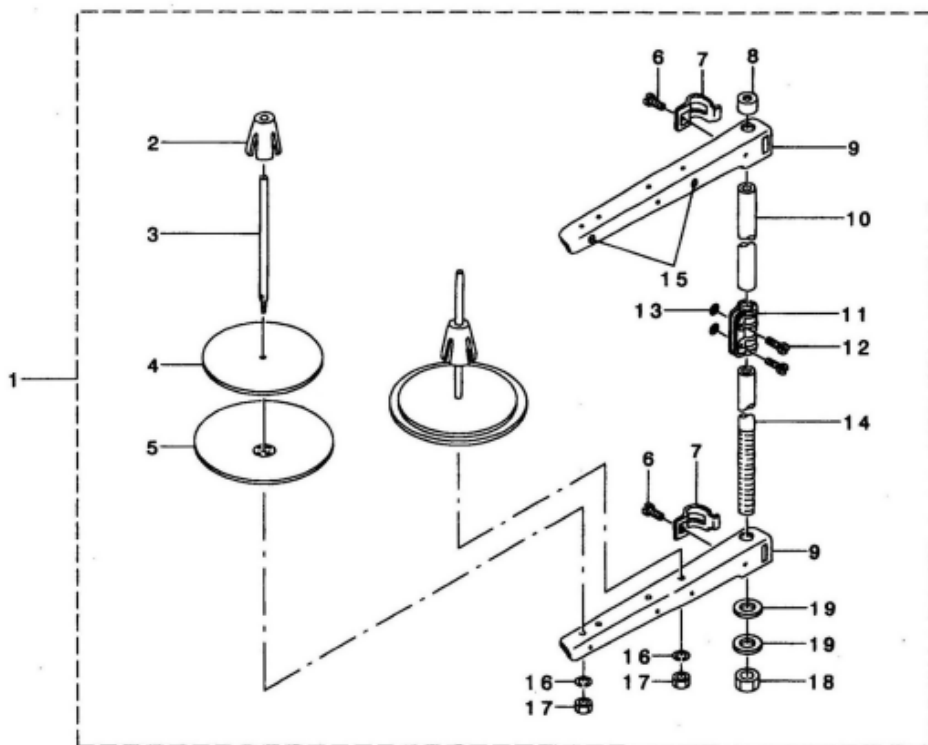
14. 送料部件 FEED MECHANISM COMPONENTS



14.送料部件 FEED MECHANISM COMPONENTS

序号NO	品号CODE	名称	NAME	数量
50	PF1900A0750	垫圈	WASHER	4
69	PF1900A0325	螺钉 M6 L=18	SCREW M6 L=18	1
70	PF19000816	垫圈 6.2 × 13 × 1	WASHER 6.2 × 13 × 1	1
73	EM1062BA7	送料板A	FEED PLATE A	1
76A	PF9820Q226	螺钉 M4 L=10	SCREW M4 L=10	1
77A	SCJ3001	垫圈4	WASHER4	1
78	PS011-M6-10	螺钉 M6 L=10	SCREW M6 L=10	1
79	PF19000816	垫圈 6.2 × 13 × 1	WASHER 6.2 × 13 × 1	1
81	PF1900A078102	螺钉 M4 L=20	SCREW M4 L=20	2
82	SCJ3008	垫圈	WASHER	2
83	PF7811573	螺母	NUT	(1)
84A	EM1062BA8B	拖布板	CLOTH FEED PLATE	(1)
85	PF1310D106	螺钉 M4 L=8	SCREW M4 L=8	1
90A	EM1062BA31	气动压脚臂组件	WORK CLAMP ASSY	1
91A	PF1900A0791	压脚气缸	AIR CYLINDER ASSY	2
92A	PF9820F135	L型接头	L BREECHES JOINT	4
93A	SCJ1023	卡簧C6	RETAINING RING EXTERNAL C6	4
94A	PFHC0619	气缸接头销	CYLINDER JOINT SHAFT	2
95A	PFHC0618	气缸接头	CYLINDER JOINT	2
96A	EM1062BA4	左外压脚	LEFT PRESSER FOOT	1
97A	EM1062BA5	右外压脚	RIGHT PRESSER FOOT	1
100A	SCJ1052	卡簧C5	RETAINING RING EXTERNAL C5	2
101A	PF1900A07101	遮挡安装板	COVERING INSTALLATION PLATE	1
102A	PF1900A07102	遮挡压板	COVERING PRESSURE PLATE	1
103A	PF1900A07103	波纹盖	CORRUGATED COVER	1
104A	PF1310C247	板螺母	PLATE NUT	1
105A	S024-M3-4	螺钉 M3 L=4	SCREW M3 L=4	1
106A	S024-M4-10	螺钉 M4 L=10	SCREW M4 L=10	1

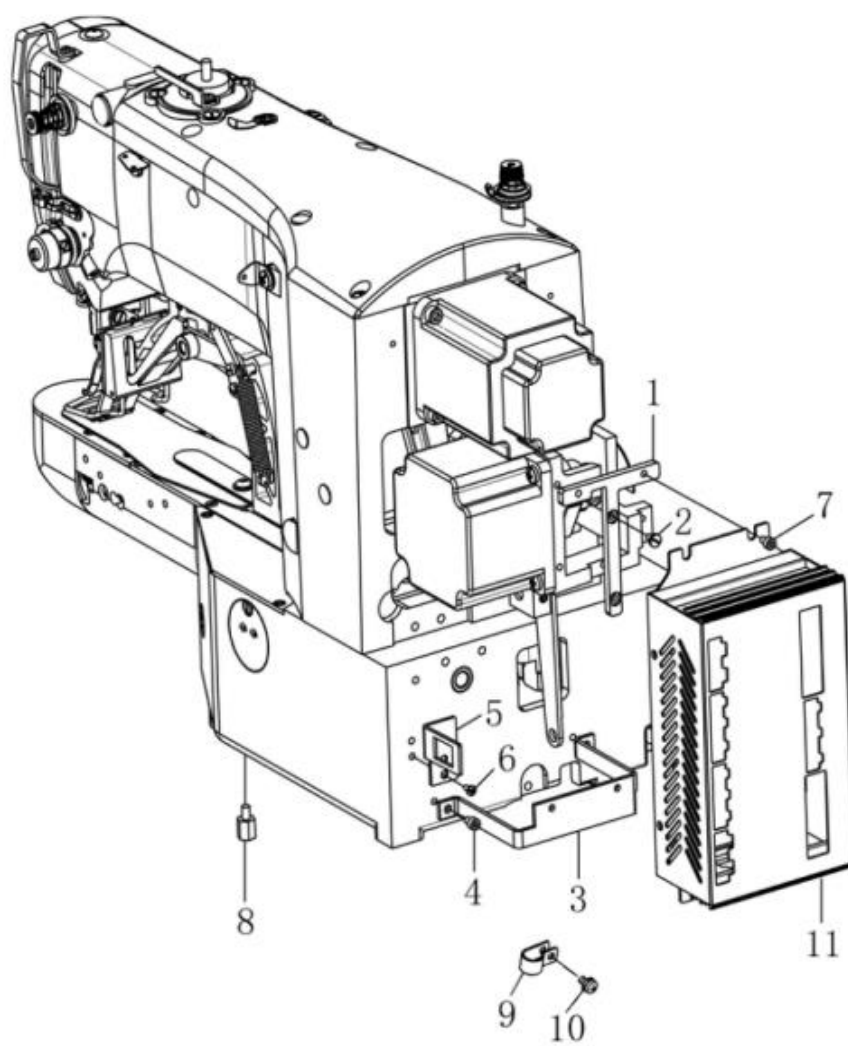
15. 线架组件 THREAD STAND COMPONENTS



15.线架组件 THREAD STAND COMPONENTS

序号NO	品号CODE	名称	NAME	数量
1	PF5550112701	线架组件	THREAD STAND ASM	1
2	-	线盘钉限位器	SPOOL RETAINER	(2)
3	-	线轴销	SPOOL PIN	(2)
4	-	线盘垫	SPOOL REST CUSHION	(2)
5	-	线盘架	SPOOL REST	(2)
6	-	螺钉 M6 L=16	SCREW M6 L=16	(2)
7	-	过线杆连接臂	THREAD GUIDE ARM JOINT	(2)
8	-	线盘盖橡皮盖	SPOOL REST ROD RUBBER CAP	(1)
9	-	线盘组件	SPOOL REST ARM	(2)
10	-	线盘上直杆	SPOOL REST ROD UPPEN	(1)
11	-	线盘接头	SPOOL REST ROD JOINF	(1)
12	-	螺钉 M5 L=14	SCREW M5 L=14	(2)
13	-	螺母 M5	NUT M5	(2)
14	-	线盘下直杆	SPOOL REST ROD LOWER	(1)
15	-	过线架	THREAD GUIDE	(2)
16	-	弹性垫片	SPRING WASHER	(2)
17	-	螺母 M5	NUT M5	(2)
18	-	螺母 M16X1.5	NUT M16X1.5	(1)
19	-	垫片 17X30X2.6	WASHER 17X30X2.6	(2)

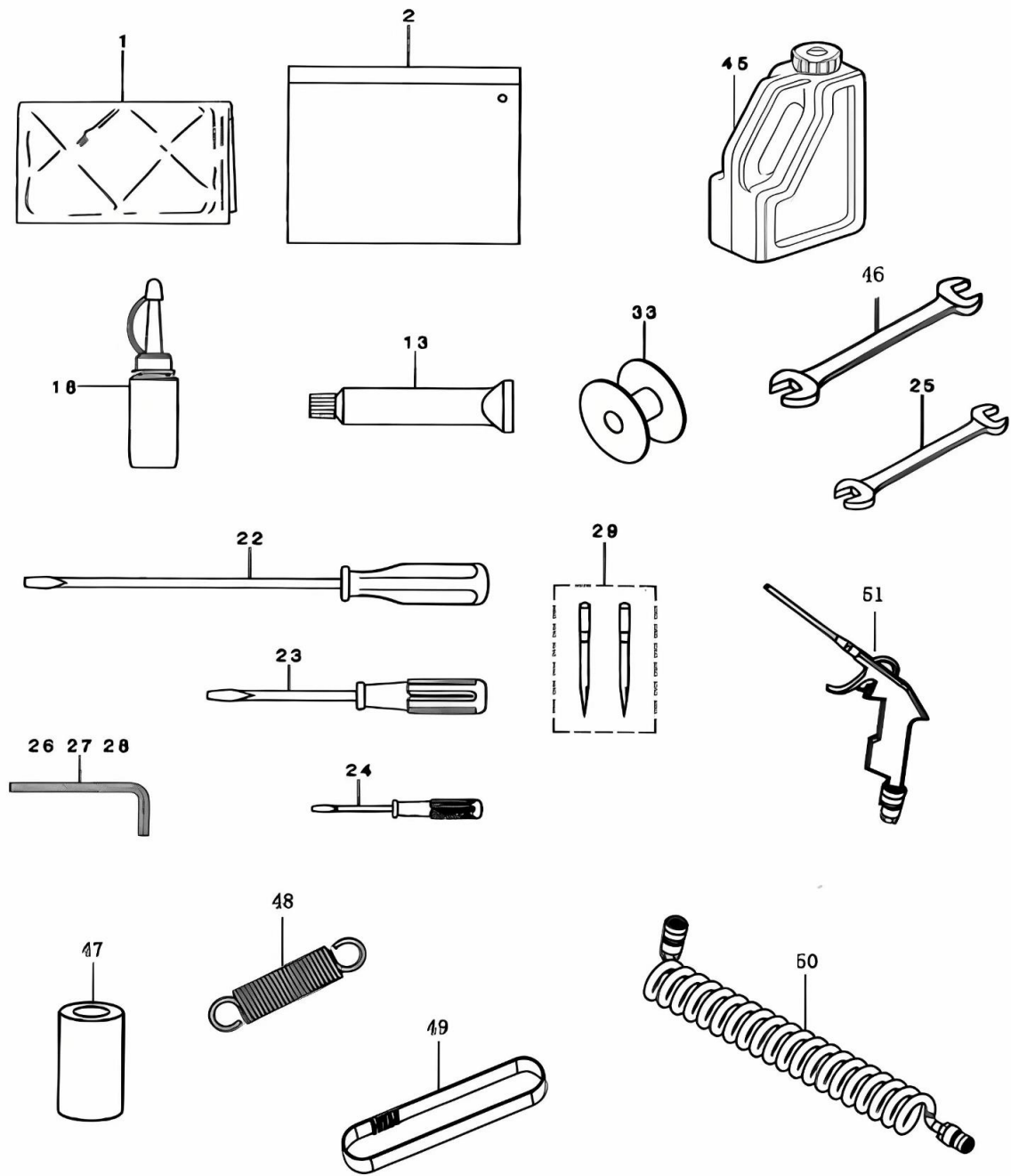
16. 电控箱组件 CONTROL BOX COMPONENTS



16.电控箱组件 CONTROL BOX COMPONENTS

序号NO	品号CODE	名称	NAME	数量
1	PF1900A120301	一体机电控上支架	UP BRACKET	1
2	PF1310D137	螺钉	SCREW	2
3	PF1900A120302	一体机电控下支架	DOWN BRACKET	1
4	PF1310C413	螺钉	SCREW	2
5	PF1900A120303A	一体机电控开关支架	SWITCH BRACKET	1
6	PF1310C228	螺钉	SCREW	2
7	PF1310C242	螺钉	SCREW	4
8	PF1900A120304	支脚螺钉	SCREW	4
9	SCJ5035	管卡	CABLE CLIP	1
10	PF1310C413	螺钉	SCREW	1
11	PF1900A120701SF1010018S	一体机电控	INTEGRATED ELECTRIC CONTROL	1

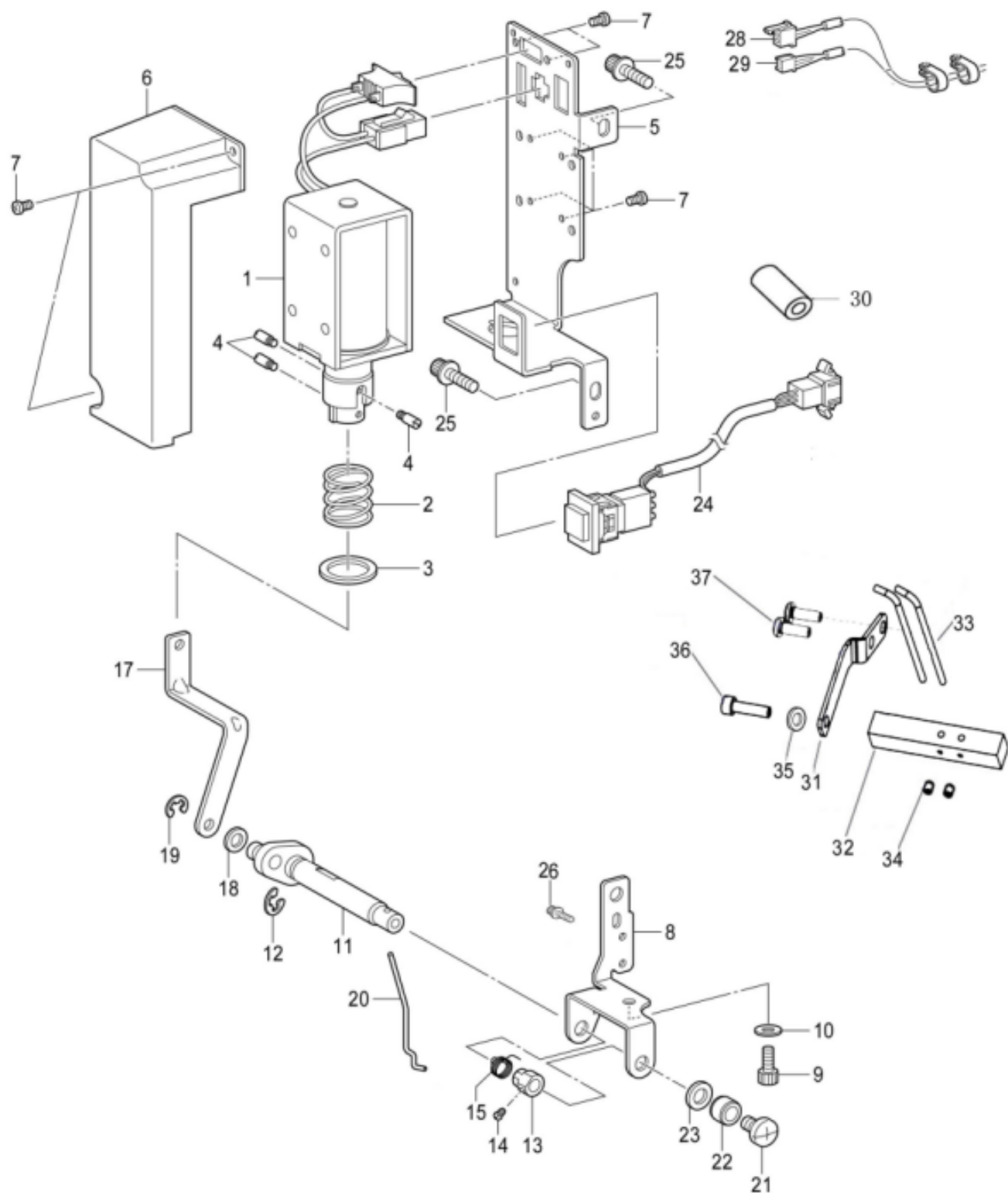
17. 附件部分 ACCESSORIE PATS COMPONENTS



17.附件部分 ACCESSORIE PATS COMPONENTS

序号NO	品号CODE	名称	NAME	数量
1	PFNA2814	机头盖	HEAD COVER	1
2	PF5550102301	包装袋	ACCESSORIE BAG	1
13	-	油脂B	GREASE B TUBE	1
18	PF68425Z134	油壶	OIL CAN	1
22	PF55501016	螺钉起子 大	SCREW DRIVER LARGE	1
23	PF55501017	螺钉起子 中	SCREW DRIVER MIDDLE	1
24	PF55501018	螺钉起子 小	SCREW DRIVER SMALL	1
25	PF7811937	板手 (8×9)	WRENCH(8×9)	1
26	SCJ6004	六角扳手 小	HEXAGONAL WRENCH SMALL	1
27	SCJ6005	六角扳手 中	HEXAGONAL WRENCH MIDDLE	1
28	SCJ6006	六角扳手 大	HEXAGONAL WRENCH LARGE	1
29	PFDTDP1714	机针 DP×17 14#	NEEDLE DP×17 14#	4
33	PF19000423	梭心	BOBBIN	2
45	PFQ61311	油壶	OIL CAN	1
46	PF1310R22	板手 (10×12)	WRENCH(10×12)	1
47	H02-01-600	线架垫套	WIRE RACK CUSHION COVER	1
48	EM1062G12	3.8CM弹簧	3.8 THE CM SPRING	1
49	EM1062G39	同步带	LOCKING-IN RANGE ON SYNCHRONIZATION	2
50	PFM91178	气管	AIR TUBE	1
51	PFM91179	气枪	AIR GUN	1

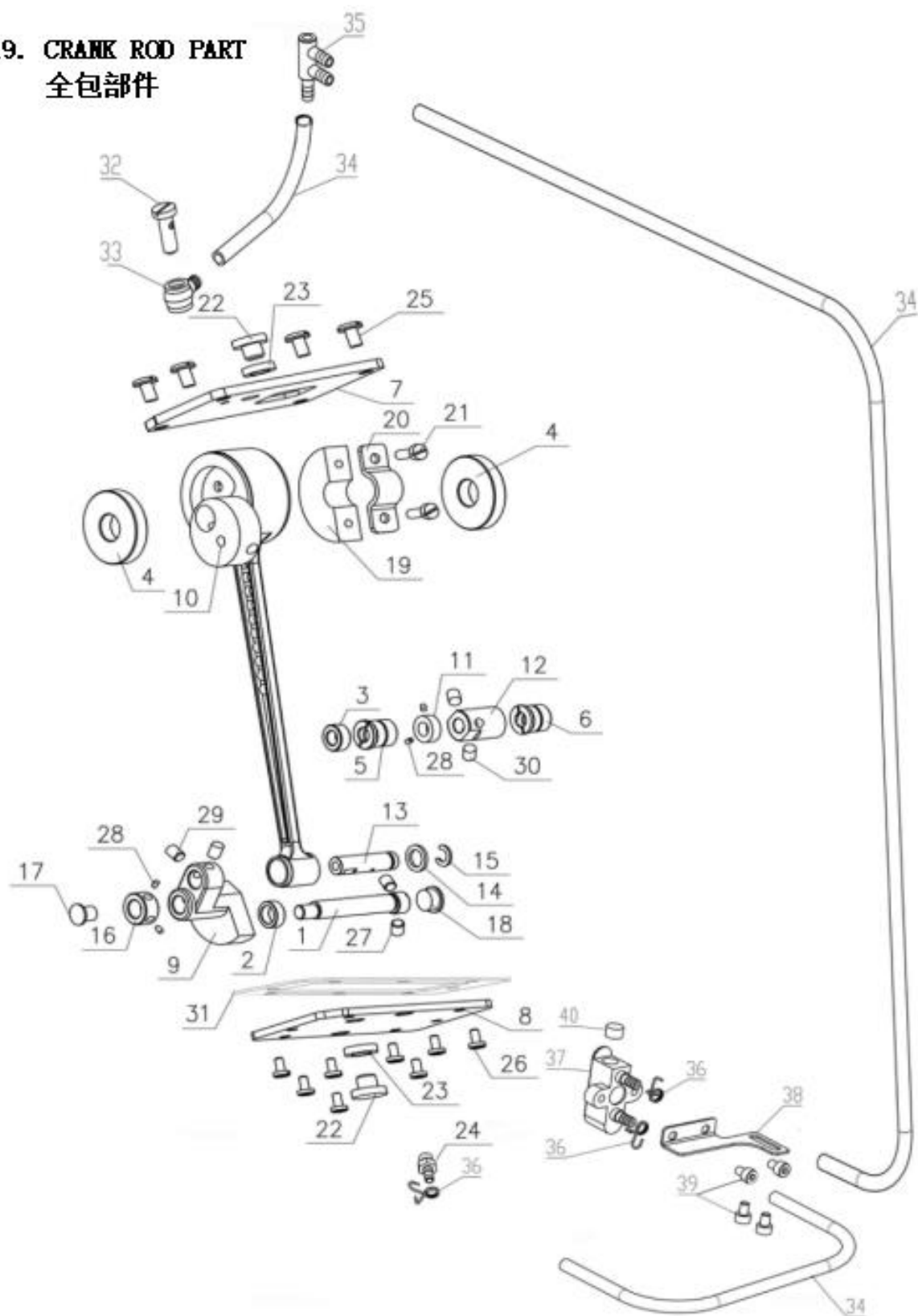
18. 扫线装置 THRED WIPER MECHANISM



18. 扫线装置 THRED WIPER MECHANISM

序号NO	品号CODE	名称	NAME	数量
1	PF1310K01	扫线电磁铁	THREAD WIPER SOLENOID ASSY	1
2	PF1310K02	挡线弹簧	THREAD WIPER SPPING	(1)
3	PF1310K03	平垫圈	WASHER ,PLAIN	(1)
4	PF1310K04	柱塞销	PLUNGER PIN	(3)
5	PF1310K05	扫线电磁铁安装板	T-WIPER SOLENOID SETTING PLATE	1
6	PF1310K06	电磁铁盖	SOLENOID COVER	1
7	PF1310C248	螺钉M3X4	SCREW M3X4	6
8	PF1310K08	扫线轴托架	THREAD WIPER SHAFT BRACKET	1
9	PF1310C110	螺钉M4X8	BOLT SOCKET M4X8	3
10	PF1310C136	平垫圈M4	WASHER PLAIN M4	3
11	PF1310K11	扫线曲柄轴组件	THREAD WIPER CRANK ASSY	1
12	SCJ1005	挡圈E4	RETAINING RING E4 0.6厚	1
13	PF1310K13	螺纹紧圈	SET SCREW COLLAR	1
14	PF1310K14	螺钉M3.5-5	SET SCREW,CP M3.5X5	1
15	PF1310K15	弹簧	SPRING	1
17	PF1310K17	扫线杆	THREAD WIPER ROD	1
18	PF1310K18	垫圈	WASHER	1
19	SCJ1003	挡圈E3	RETAINING RING E3	1
20	PF1310K20	扫线	WIPER	1
21	PF1310K21	螺钉M4X5	SCREW BIND M4X5	1
22	PF1310K22	挡线轴挡圈	THREAD WIPER STUD COLLAR	1
23	PF1310K23	垫圈	WASHER	1
24	PF1310K24	停止开关组件	STOP SWITCH ASSY	1
25	PF1310C242	螺钉M5X10	BOLT SOCKET M5X10	2
26	PF1310C233	螺栓(带垫圈)M4X10	SCREW PAN (S/P WASHER) M4X10	2
28	PF1310N11	电磁铁接线	THREAD WIPER SOLENOID HARNESS	1
29	PF1310N12	开关接线	STOP WITCH HARNESS	1
30	PF1900A2730	垫块	HEEL	1
31	PF1900A2731	吹气安装板	BLOWING INSTALLATION PLATE	1
32	PF1900A2732	吹气安装座	BLOWING INSTALLATION SEAT	1
33	PF1900A2733	吹气管	BLOWING TRACHER	1
34	PF1310D125	内六角紧定M4X4	SCREW M4X4	2
35	SCJ3025	垫圈	PLAIN WASHER	1
36	PF9820G48	内六角圆柱M5X16	INNER HEXAGON CYLINDER M5X16	1
37	PF1900A0254	开槽盘头M5X16	SCREW M5X16	2

19. CRANK ROD PART 全包部件

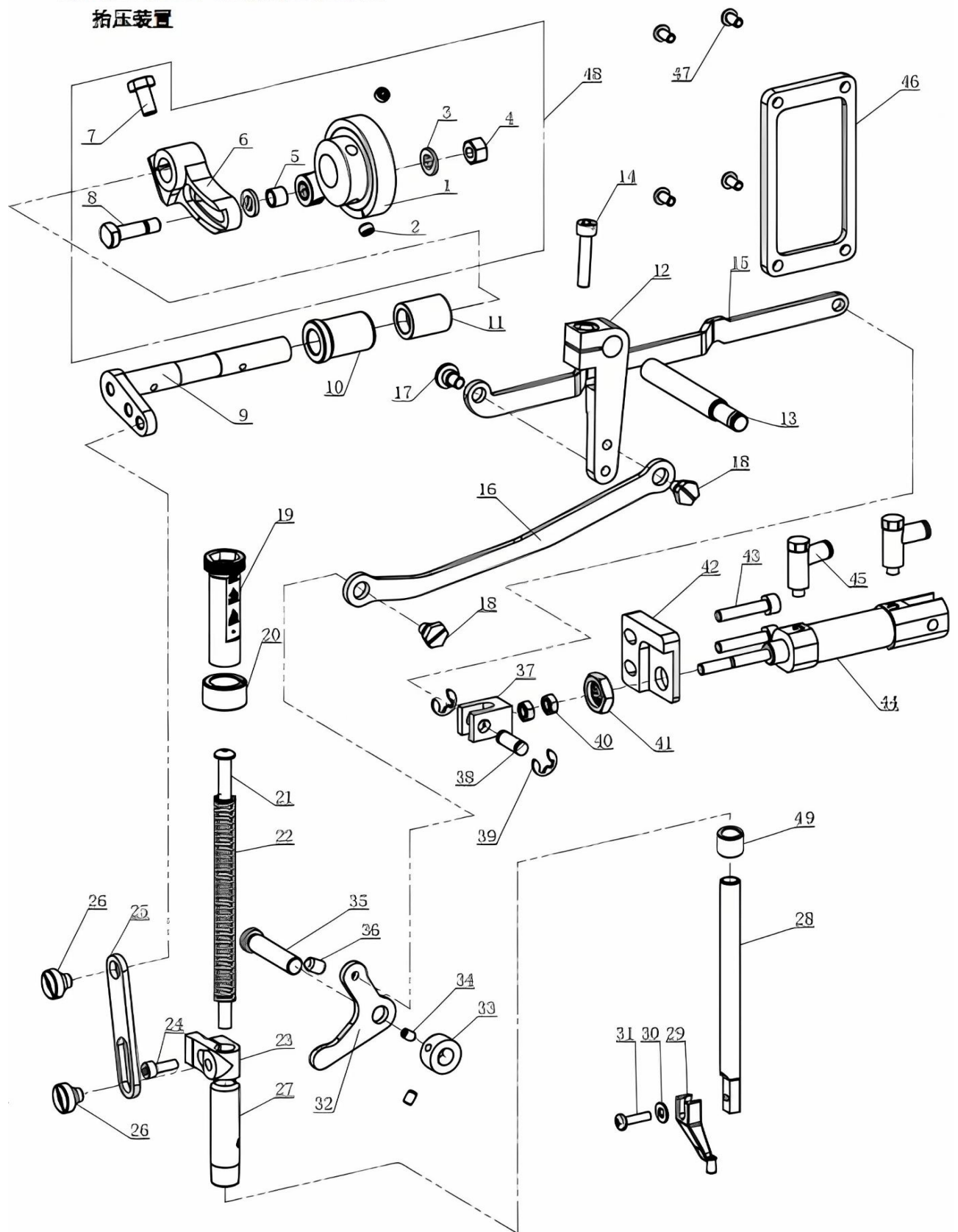


19.全包部件 CRANK ROD PART

序号NO	品号CODE	名称	NAME	数量
1	PF1900D2901	偏心轴	ECCENTRIC SHAFT	1
2	PF1900A2902	垫圈	GASKET	1
3	PF1900A2903	下轴油封	LOWER SHAFT OIL SEAL	1
4	PF1900A2904	上轴油封	UPPER SHAFT OIL SEAL	2
5	PF1900D041010	下轴前套	LOWER SHAFT FRONT COVER	1
6	PF1900D041011	下轴后套	LOWER SHAFT REAR COVER	1
7	PF1900A2907A	上盖板	UPPER COVER PLATE	1
8	PF1900A2908A	下盖板	BOTTOM COVER PLATE	1
9	PF1900A0216	摆齿	SWING GEAR	1
10	PF1900A2910	连杆组件	CONNECTING ROD ASSEMBLY	1
11	PF19000425	下轴挡圈	LOWER SHAFT BEAD FLANGE	1
12	PF1900A041003	摆动齿轮	WOBBLE GEAR	1
13	PF1900A0286	曲柄连杆销	CRANK CONNECTING ROD PIN	1
14	PF1900A0217	垫片	WASHER	1
15	PF1900A0219	卡簧	CIRCLIP	1
16	PF19000426	挡圈	BEAD FLANGE	1
17	PF5550113	孔塞	HOLE PLUG	1
18	PF1900A0151	孔塞	HOLE PLUG	1
19	PF1900A2909	平衡块	BALANCE BLOCK	1
20	PF1900A0253	偏心盖板	ECCENTRIC COVER PLATE	1
21	PF1900A0254	螺钉	SCREW	2
22	BF15000119	油盘螺钉	LACQUER TRAY SCREW	2
23	BF800202287A	油封	OIL SEAL	2
24	PF2284020204	油嘴	OIL NOZZLE	1
25	PF1900A0104	螺钉 M6	SCREW M6	4
26	PF1900A0102	螺钉 M4	SCREW M4	8
27	PF1900A0204	螺钉 M6	SCREW M6	2
28	PF19000428	螺钉	SCREW	4
29	PF1900A0218	螺钉 M6X0.75	SCREW M6X0.75	2
30	PF1900A0704	螺钉	SCREW	2
31	PF1900A2931	下盖板垫	GASKET	1
32	BF800240328	螺钉	SCREW	1
33	PF1900A2933	油管接头	OIL PIPE JOINT	1
34	PF22901915	油管	OIL PIPE	3
35	PF1900A2935	三通接头	TEE CONNECTOR	1
36	PF22901919	油管夹	OIL PIPE CLAMP	3
37	PF1900A2937	油窗	OIL WINDOW	1
38	PF1900A2938	油窗安装板	OIL WINDOW INSTALLATION PLATE	1
39	PF1900A0403	油窗安装板螺钉(圆柱头内六角M4-6)	OIL WINDOW MOUNTING PLATE SCREW (CYLINDRICAL HEAD HEXAGONAL M4-6)	2
40	PF1900A0148	油窗孔塞	OIL WINDOW HOLE PLUG	1

20. WORK CLAMP LIFTER MECHANISM

抬压装置



20. 抬压装置 WORK CLAMP LIFTER MECHANISM

序号NO	品号CODE	名称	NAME	数量
1	PF1310D10401	随动凸轮	FOLLOWER CAM	(1)
2	PF1310B08	固定螺钉 M6 × 6	SET SCREW SOCKET (FT) M6 × 6	(2)
3	PF1310D10403	垫圈	WASHER	(1)
4	PF1310D10404	螺母 M6	NUT M6	(1)
5	PF1310D10405	滚轮	ROLLER STEPING CLAMP	(1)
6	PF1900A3206	压臂 R	STEPPING CLAMP ARM R	(1)
7	PF1310D10407	螺栓 M6 × 12	BOLT M6 × 12	(1)
8	PF1310D10408	滚轮轴	ROLLEER SHAFT STEPPING CLAMP	(1)
9	PF1310D113	压臂F	STEPPING CLAMP ARM F	1
10	PF1310D116	压臂轴套F	BUSH STEPPING CLAMP F	1
11	PF1310D117	压臂轴套R	BUSH STEPPING CLAMP R	1
12	PF1900A0324	连接臂	CONNECTING ARM	1
13	PF1900A0326	连接轴	CONNECTING SHAFT	1
14	PF1900A0325	螺钉 M6 L=18	SCREW M6 L=18	1
15	PF1900A0320A	提升弯杆	LIFTER LINK B	1
16	PF1900A3216	提升连杆	LIFTER LINK B	1
17	PF1900A0335	铰链螺钉 M=6 H=2	HINGE SCREW D=6 H=2	1
18	PF1790S0540	铰链螺钉 D=8 H=3.2	HINGE SCREW D=8 H=3.2	2
19	PF1310D149	调节螺栓	PRESSER ADJUSTING SCREW	1
20	PF1310D150	调节螺母	ADJUST SCREW NUT	1
21	PF1310D152	弹簧导向	PRESSER BAR SPRING GUIDE	1
22	PF22900518	弹簧	PRESSURE SPRING	1
23	PF1310D147	压紧杆接头	PRESSER BAR CLAMP	1
24	PF1310C110	螺栓 M4 × 8	BOLT SOCKET M4 × 8	1
25	PF1900A3225	连接板	CONNECTION ROD	1
26	PF1310D119	轴位螺钉	AXIAL SCREW	2
27	PF1310D154	压紧杆轴套	PRESSER BAR BUSH	1
28	PF1310D156	压紧杆	PRESSER BAR	1
29	PF1310D157	压脚	WORK CLAMP	1
30	SCJ3032	垫圈	WASHER	1
31	PF1310D158	螺钉 SM3.57 × 12	SCREW SM3.57 × 12	1
32	PF1904D266601	提升板	INTERMEDIATE PRESSER FOOT ROTATING PLATE	1
33	PF19000425	紧圈	THRUST COLLAR SCREW	1
34	PF1310D125	内六角紧定M4X4	SCREW M4X4	2
35	PF1904D266801	摆动轴	SWING LEVER	1
36	PF1310B52	螺钉 M6 × 5	SCREW M6 × 5	1
37	PFHC0618	气缸杆接头	CYLINDER CONNECT	1
38	PFHC0619	接头销	PIN	1
39	SCJ1023	卡簧	E-RING	2
40	PF1900A0322	螺母M5	NUT	2
41	N-M10-5	螺母M10*1	NUT	1
42	PF1900A3242	气缸安装板	CYLINDER INSTALLATION SEAT	1
43	PF1900A0256	螺钉 M5 × 25	SCREWM5 × 25	2
44	PF9820F181	气缸	CYLINDER	1
45	EM1062A32	调速阀	CYLINDER CONNECT	2
46	PF1900A3246	侧盖板	COVER	1
47	PF1900A3247	螺钉 M4 × 8	SOCKET M4 × 8	4
48	PF1900A3248	随动凸轮组件	FOLLOWER CAM ASSEMBLY	1
49	PF1904D2676	中压脚压杆套圈	COLLAR PRESSER BAR SPRING	1

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