



Parts Information

Series Buttonholing Machine

Model LBH-1790A Series

Issue No. A17P-002

Issued by Sales technical dept.

Data of issue Mar/23/2017

New Parts Number

Replaced

Discontinue

Other

Optional Gauge Added to the LBH-1790AB

【Models】

•LBH-1790AB

【Description】

Optional gauges have been newly added to the LBH-1790AB (short thread remaining type), onto which materials can be stuck.

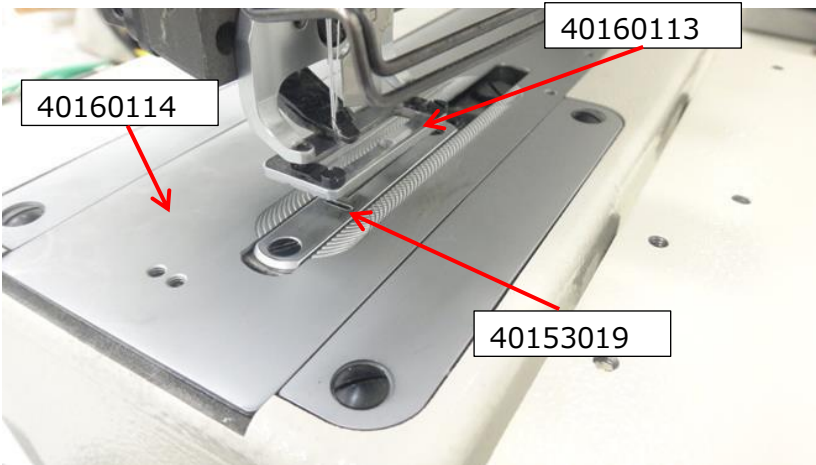
By using the presser foot of the LBH-1790A (standard machine), it is possible to prevent the material from displacement on the uneven part.

Since the thickness of the throat plate is the same, there is no effect on the remaining length of the bobbin thread.

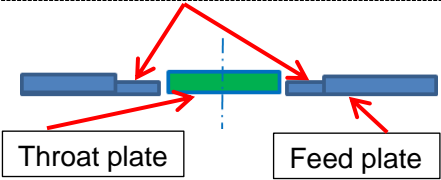
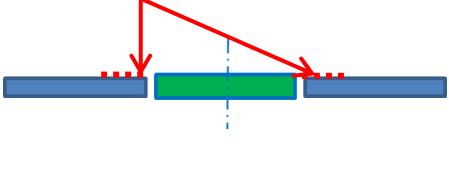
	Optional parts		
	Parts subject to	New part names	
P/N	① B1552781000A ② B1552782000	40186956	40186955
Part name	① Presser foot (Type 1) ② Presser foot (Type 2)	Feed plate	Throat plate
Reference			
Remarks	Needs to be changed to type 1 or type 2 of the LBH-1790A (standard machine). * ₁	Newly added as the option of the LBH-1790AB.	Newly added as the option of the LBH-1790AB. * ₂

*₁ Presser foot type 1: Sewing length of up to 25mm supported; Presser foot type 2: Sewing length of up to 35mm supported.

*₂ LBH-1790AB (Short thread remaining type) Note that, compared with the standard throat plate of which the supported zigzag width is 5mm at the maximum, the supported zigzag width of the optional throat plate is 4mm at the maximum.

Old parts (Standard parts)			
P/N	40160113	40160114	40153019
Part name	Presser foot (AB type 1)	Feed plate	Throat plate
Reference			
Remarks	To be used for LBH-1790AB only (4mm×25mm)	To be used for LBH-1790AB only	To be used for LBH-1790AB only (Zigzag width of 5mm available)

<Changes in the optional parts>

	After change	Before change
Reference	<p>Engraved areas of 0.5mm on the feed plate</p> 	<p>Knurling in the feed plate</p> 
Knurling of the feed plate	Step machining of 0.5mm	Knurling
Groove width of the feed plate	9.6mm	11.6mm
Throat plate width	8.3mm	10.3

E.O.F.