

For LK-1900 (Computer-controlled bartacking sewing machine)

**JUKI**

JUKI Smart Solutions

# Button sewing clamp kit

Parts Number **72005824**

## This is a conversion kit from a bartacking machine to a button sewing machine.

Various button sizes can be supported. (Outer dia. 8 to 21 mm, thickness 1 to 4.5 mm can be sewn up to a hole spacing of 4.5 mm)  
 Since the presser foot pressure is concentrated on the tip of the button clamp jaw lever, sewing defects due to displacement of the material are eliminated. Since the presser foot operates vertically, there is no deviation of the button center position due to the thickness of the material.

### Bartacking process



Applicable models

LK-1900BN LK-1900B  
LK-1900AN LK-1900A

### Button Sewing Clamp Kit

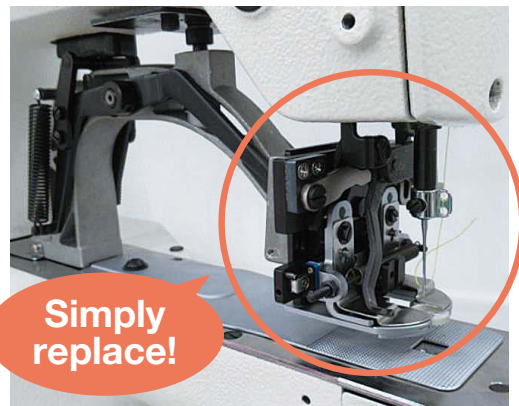
#### ① VERTICAL\_BUTTON\_ATTACHED\_DEVICE



#### ② FEED\_PLATE\_A



### Button sewing process



### Standard accessory

#### ③④ Extra small thin button



#### ⑤⑥ Middle & Large thin button



#### ⑦⑧⑨ Button floating dev.



#### ⑩ Boss guide



#### ⑪ For LK-1900A



### Button Sewing Clamp Kit Parts List

No.	Part Number	Part Name
①	40205494	VERTICAL_BUTTON_ATTACHED_DEVICE
②	72002988	FEED_PLATE_A
③	72005816	SPRING_LEFT_B
④	72005817	SPRING_RIGHT_B
⑤	72005821	SPRING_LEFT_C_ASM
⑥	72005822	SPRING_RIGHT_C_ASM
⑦	72003011	BUTTON_RISING_BAR
⑧	SS6080340SP	SCREW 1/8-44 L=2.9
⑨	WP0370316SD	WASHER 3.7x8x0.3
⑩	MAZ15601000	GUIDE
⑪	72002987	LENGTHWISE_FEED_SENSOR_SLIT
⑫	40021011	SMALL_GAUGE

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\* Specifications and appearance are subject to change without prior notice for improvement.  
 \* Read the instruction manual before putting the machine into service to ensure safety.  
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