

## The teaching operation

Detail descriptions for pattern input are mentioned in TECHNICAL MANUAL <Operation Panel Section>.

As for the input method of PLK-G2008H, it is necessary to operate the peculiarity compared with other PLK machines. Peculiar point is

STOP code [USTP] just after TRIM code is required for thermal trimming sequence.

There are two ways to put codes in the pattern data (Using Code Data Input method in the Input Mode or Modifying code data method in the Modification mode).

Please refer to the [Code data input] or [Modifying code data] in the technical manual [Operation Panel] for detail operation method.



### CAUTION

If STOP code is not put just after TRIM code, the X-Y table and needle will move during thermal trimming procedure and cause to damage the machine.