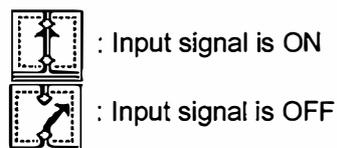
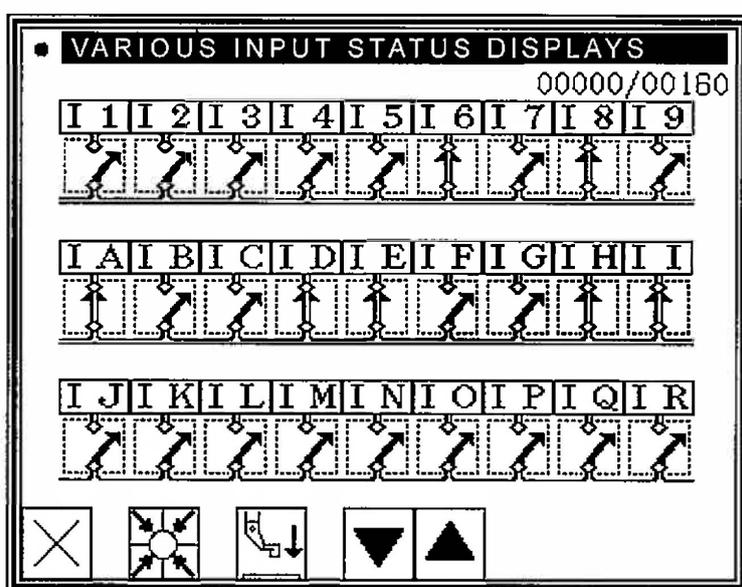


Checking method of the input signal in the sewing state

If the thread trimming mechanism (heater cutter) stops for any reason or the sewing machine does not work even start switch is turned on, confirm the input signal by the below procedures. The detail is explained in the paragraph "[14] Input/output setting mode" in the **Operation Panel** technical manual.

- (1) Press the  on the standard screen to open the MENU mode.
- (2) Press the   in the menu icon.
- (3) Press the  ON/OFF status of the input signal can be confirmed.

Please confirm if the ON/OFF status of the input signal same as below figure.



Signal	Function	Status
I1	Start input	OFF
I2	Work holder 1	OFF
I3	No operation	OFF
I4	Halt switch	OFF
I5	Presser foot lower	OFF
I6	Bobbin thread trimmer return	ON
I7	Bobbin thread trimmer function	OFF
I8	Fabric thickness detection "rise"	ON
I9	Needle thread trimmer function	OFF

Signal	Function	Status
IA	Needle thread trimmer return	ON
IB	Thread manual feed function	OFF
IC	Thread tensioner function	OFF
ID	Thread tensioner return	ON
IE	Thread release function	ON
IF	Thread release return	OFF
IG	Bobbin thread trimming device SW	—
IH	Needle thread trimming device SW	—
II	Automatic/manual conversion SW	ON

(IG, IH indicates that the input signal is ON or OFF)