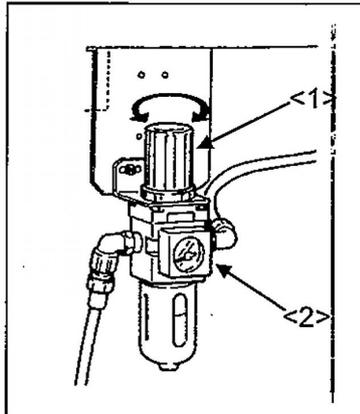


Adjustment of the work holder pressure



★If the secondary side air pressure is set too high, trouble such as operation faults may occur. Always set the pressure to within 0.4Mpa.

- (1) The work holder pressure is provided from an air source.
Lift and turn the air regulator's adjustment knob (No.1) located under the table to adjust the air pressure.
- (2) If turn the adjusting knob (No.1) to the clockwise, the air pressure is increased and the work holder pressure is also increased simultaneously.
- (3) If turn the adjusting knob (No.1) to counter clockwise, the air pressure is decreased and the work holder pressure is also decreased simultaneously.
- (4) 0.4Mpa (4kgf/cm²) is the standard air pressure as a normal sewing operation.



<1> : Adjusting knob

<2> : Air regulator