

# Reading

## Operation points

- Select "Read mode" from the menu.
- Select the target (internal memory/USB memory).
- Select the data, and execute reading.

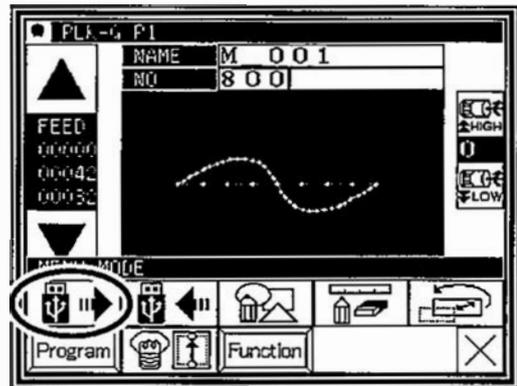
## Operation details

### (1) Selecting data read

**Note** Data reading excluding the start position cannot be executed. Read pattern data after home returning.

▶ Press  on the standard screen, and open the menu mode.

▶ Press  .



### (2) Select the target (internal memory/USB memory).

▶ When the screen first opens, the mode to read from the internal memory is selected.

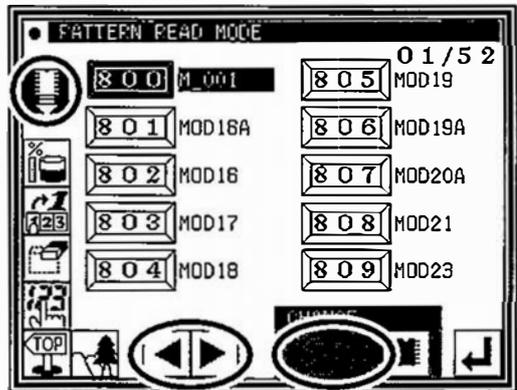
(The mode display at the upper left of the screen is )

▶ Press  to change to reading from the USB memory.

(The mode can also be changed by pressing )

**Note** If the USB memory is not inserted into the USB connector, USB memory icon can not be selected.

▶ If there is a large amount of data, press   to change the screen.



### (3) Selecting and setting the data

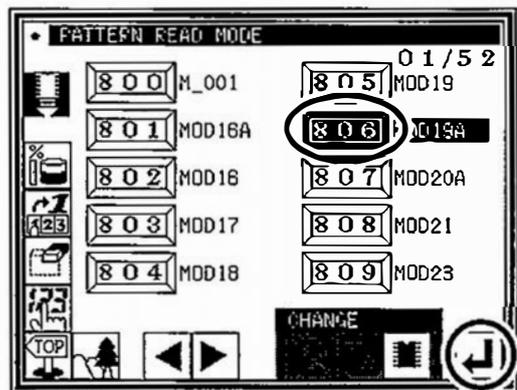
▶ Press the number of the data to be read, and then press



**Note** When you read data from the USB memory and select a data number that already exists in the internal memory, a message confirming that you overwrite the data appears. If you do not overwrite the data, press the  icon. If you overwrite the

data, press the  icon.

▶ The read data will be displayed.

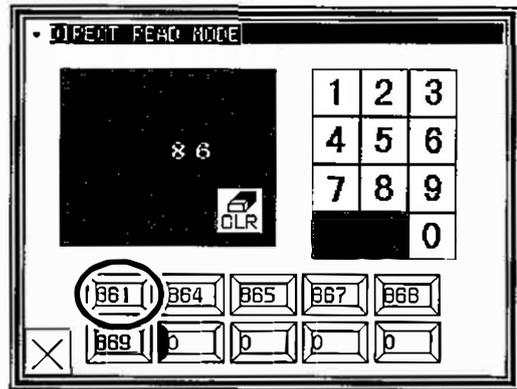


**[ Caution ]** When the target is the USB memory, do not remove the USB memory during reading. (Doing so may result in data damage.)

(4) Specifies pattern data number 2

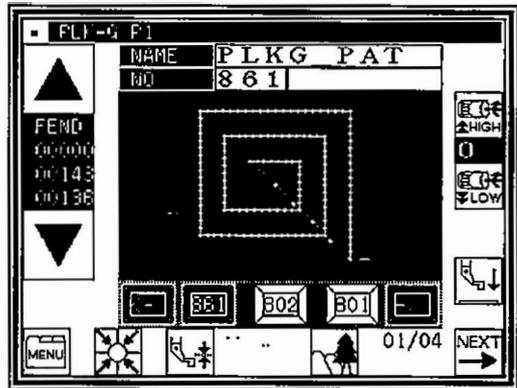
- ▶ Next press number button [6].
- ▶ Then all pattern data which number starts from 86 is displayed.
- ▶ At this time, desired pattern number [861] is displayed, then press .

**Note** It is also available, if inputs 3 digits in the column as [861] and push  button.



(5) Data read complete

- ▶ Standard screen with the figure of pattern number [861] is displayed.



# Writing

## Operation points

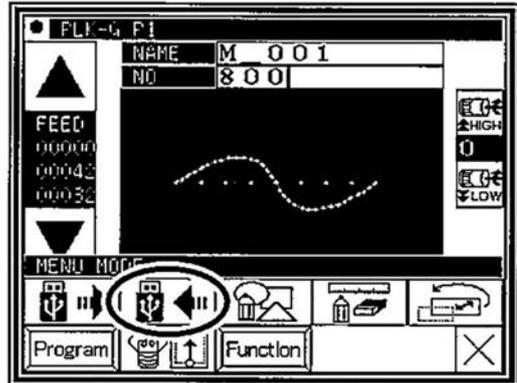
- Select "Write mode" from the menu.
- Select the target (internal memory/USB memory).
- Set the pattern name and number, and execute writing.

## Operation details

### (1) Selecting data write

- ▶ Press  on the standard screen, and open the menu mode.
- ▶ Press .

**Note** Data writing excluding the start position cannot be executed. Write pattern data after home returning.

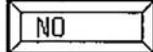


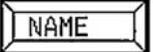
### (2) Setting the pattern number and name

- ▶ When the screen first opens, the mode to write to the internal memory is selected.  
(The mode display at the upper left of the screen is )
- ▶ Press  to change to writing to the USB memory. (The mode can also be changed by pressing )

**Note** If the USB memory is not inserted into the USB connector, USB memory icon can not be selected.

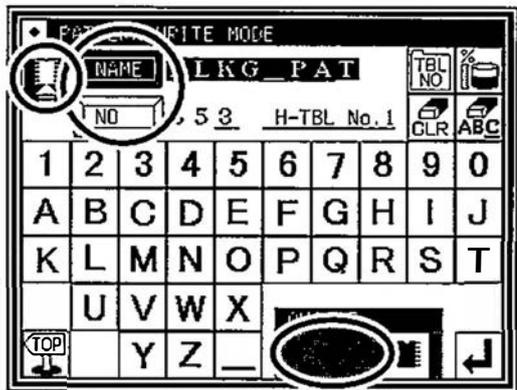
- ▶ Set the pattern number and name.

Press , and to change the name

press . Highlight the icon, and then change the setting.

When the  icon is pressed, one of the alphanumeric characters from the right can be deleted from the pattern number or name. If press the  icon, all character is deleted.

(The pattern name can have up to eight characters.  
Specify the pattern number within the range of "800" to "999".)



### (3) Starting writing

- ▶ Press .

**Note** If you try to write a data number that already exists for the write target, a message confirming that you overwrite the data appears. If you do not overwrite the data, press the  icon. If you overwrite the data, press the  icon.

- ▶ The standard screen will reappears.



**[ Caution ]** When the target is the USB memory, do not remove the USB memory during writing.  
(Doing so may result in data damage.)