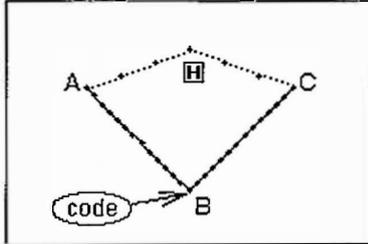


# Code data input

## Operation points

- Designate code data input(  )
  - Select and input the code data from the code data list
- [Example] The following type of sewing data will be created.



Input the "NEEDLE UP HALT" code at the B point between the A-B point linear line and B-C linear line.

[Memo] Code data cannot be inserted when inputting with a linear, circle, arc, curve or polygonal line. To input, add the code data with the modification mode. (Input between the linear lines is possible as shown in the example.)

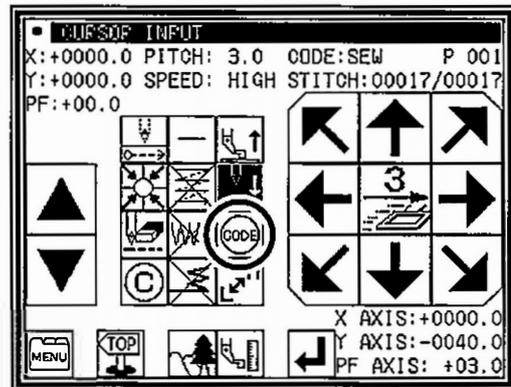
## Operation details

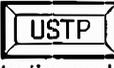
(1) Inputting a linear line from A point to B point

- ▶ Input a linear line from the A point to B point using the linear input procedures.

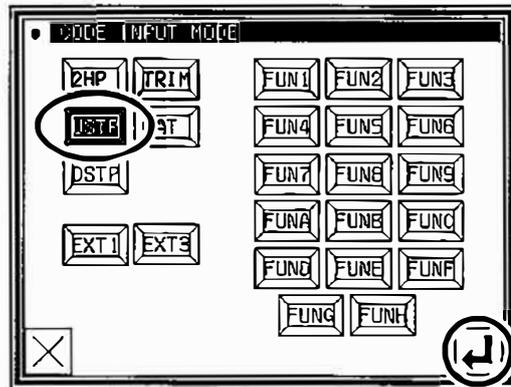
(2) Inputting the code data (NEEDLE UP HALT)

- ▶ Press  .



- ▶ Press  .  
(Refer to the code list of the next page.)

- ▶ Press  to set the code.  
(The "NEEDLE UP HALT" code will be created.)
- ▶ The system will return to the arrow input screen.



(3) Inputting a linear line from B point to C point

- ▶ Input a linear line from the B point to C point using the linear input procedures.

(4) Inputting the return end and the data completion

- ▶ The return end is input and it is completion.