

Trouble diagnosis of each solenoid

Enter program mode E, and let me output each solenoid forcibly

●Weight advance solenoid

Mode name	Function name		Direct call number	Operability	Setting	Specification
E	Solenoid output of output signal OF	OFO.	0756	×	ON OF	The output status(ON/OFF)of the solenoid output OF with the [D,-->] key ON/OFF is changed. Do not turn the O4 to O7 outputs ON/OFF with the [D,-->] key

●Thread cutting solenoid

Mode name	Function name		Direct call number	Operability	Setting	Specification
E	Solenoid output of output signal OA	OAO.	0752	×	ON OF	The output status(ON/OFF)of the solenoid output OF with the [D,-->] key ON/OFF is changed. Do not turn the O4 to O7 outputs ON/OFF with the [D,-->] key

●Wiper solenoid

Mode name	Function name		Direct call number	Operability	Setting	Specification
E	Solenoid output of output signal OB	OBO.	0753	×	ON OF	The output status(ON/OFF)of the solenoid output OF with the [D,-->] key ON/OFF is changed. Do not turn the O4 to O7 outputs ON/OFF with the [D,-->] key

●Backstitch solenoid

Mode name	Function name		Direct call number	Operability	Setting	Specification
E	Solenoid output of output signal OC	OCO.	0754	×	ON OF	The output status(ON/OFF)of the solenoid output OF with the [D,-->] key ON/OFF is changed. Do not turn the O4 to O7 outputs ON/OFF with the [D,-->] key

●A thread is loose solenoid

Mode name	Function name		Direct call number	Operability	Setting	Specification
E	Solenoid output of output signal OD	ODO.	0755	×	ON OF	The output status(ON/OFF)of the solenoid output OF with the [D,-->] key ON/OFF is changed. Do not turn the O4 to O7 outputs ON/OFF with the [D,-->] key