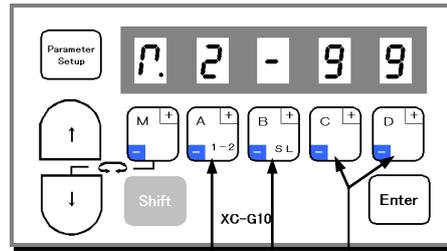


Using the normal mode



Changing between position 1 and position 2

The position can be changed between position 1 and position 2 with the [A] key. The needle position (position 1/position 2) when stopping can be changed. Position 1 and position 2 are indicated with LED.A.

When position 1 is set, the needle stops at the UP position.

When position 2 is set, the needle stops at the DOWN position, and moves to and stops at the UP position after the thread is trimmed.



indicates position 1.



indicates position 2.

Slow start ON/OFF

Slow start can be turned ON or OFF with the [B] key.

Turn this function ON to start stitching with slow start.

Stitching will start slowly after the power is turned ON or after the thread is trimmed.

The slow start ON/OFF state is indicated with LED.B.



indicates OFF.



indicates ON.

Speed adjustment

The operation speed will drop when the [C] key is pressed.

If the [D] key is pressed, the operation speed will increase when the pedal is pressed down to the fullest.

The speed ratio is displayed with the two digits LED.C and LED.D, and can be set in the range of 0 to 99.