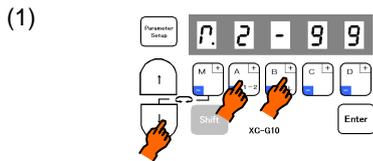
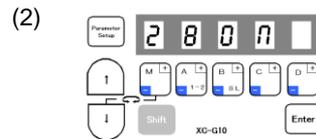


## Using the program mode [1] simple setting

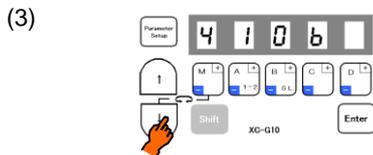
To set the settings to a specific machine in simple setting.  
(For example, to set to "LU2-4410-B1T" ... Function setting [410B])



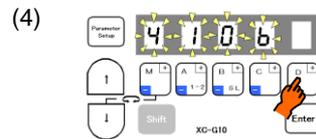
\*Enter the program mode [1].  
([↓] + [A] + [B] keys)



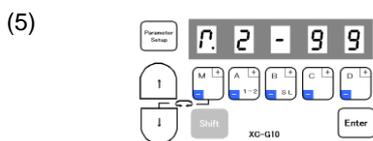
\*The mode will change to the program mode [1].



\*Press the [↓] key or [↑] key to change the function to [410B].



\*When the [D] key is held down, [410B] will flicker, and the changes to the setting will be set.



\*The mode will return to the normal mode when the [D] key is held down over two seconds or more.  
(This completes the settings.)

### Description

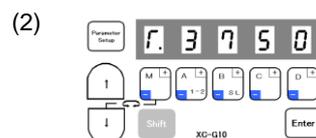
- Select the function name corresponding to the sewing machine model from the following simple setting table. The item will change sequentially each time the [↓] or [↑] key is pressed in step (3). (The factory setting is [280M].)
- After selecting the function name, holds down the [D] key over 2 seconds or more. The function name's set speed and function setting will be set automatically. To return to the normal mode without setting the function name here, press the [↑] key while holding down the [↓] key.

#### Caution

When this function is set, all previously set details will be cleared. The set speed and function setting corresponding to the selected sewing machine model will be set automatically.

- The set function settings (simple setting value (type)) can be confirmed with the function name corresponding to the set sewing machine model using the following procedures (E mode).

- (1) Call out the program mode [E] function [T].  
(The mode can also be called out directly with a number[772]. Refer to pages 17 to 20.)



The function name corresponding to the set sewing machine model will appear.  
(For example when [3750] is set.)

- (3) Return to the normal mode.  
(Press [↓]+[↑] or )