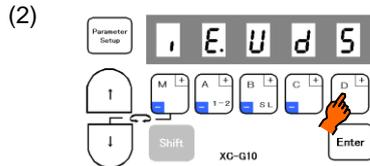


To operate Half-stitch operation with a backstitching switch ..... Function setting [IE.UDS]

(1) **Call out the program mode [C] function [IE].**

(This can be called with mode call or direct number call. Refer to pages 17 to 20.  
(Direct call number = "0312"))



\*Press the [D] key and set to "UDS" for the setting value.

(3) **Entering the normal mode**

For mode call: [↓] + [↑]

For direct number call: Set with **Enter** and then press **Parameter Setup**.

### Description

- A. Turning ON the backstitching switch connected No.9 pin in sewing machine connector, backstitching (reverse feed) will start while the sewing machine is running. Half-stitch operation will start while the sewing machine is stopped.
- B. The setting value will be changed with each press of the [D] key in step (2). (The factory setting is [S7])

Note) When using this function, always return to the normal mode before starting operations.

sewing machine connector

