The sewing machine promises a maximum sense of safety and comes with enormous ingeniously-built functions.

**One-side trimming type**

The sewing machine is applicable to a broad range of materials, from relatively light-weight materials such as underwear and boxer briefs to heavy-weight materials such as men’s briefs and women’s underwear.

**Two-side trimming type**

The sewing machine is applicable to light-weight materials, in particular, such as boxer briefs, ladies’ shorts, underwear, sportswear, and swimsuits.

**Front-placket tape attaching type**

The sewing machine is applicable to a broad range of materials, particularly, such as boxer briefs, ladies’ shorts, and sewing the side seams of swimsuits, knit shirts and T-shirts.

**Boots for the single-side cutting (butt seam in the case of one-side cutting)**

It is possible to select either one-side cutting or both-side cutting according to the products to be sewn. In the case of both-side cutting, the presser foot for both-side cutting is adjustable to the case.

**Both-side trimming type**

The sewing machine can be used to sew two plies of materials by placing the edge guide on the left side of the sewing machine. The sewing machine promises a maximum sense of safety and comes with enormous ingeniously-built functions.

**The direct-drive type machine**

*For the direct-drive type machine, it is necessary to purchase the control box SC-921B and the operation panel CP-18B.*

The functions of the operation panel CP-18B include the synchronization functions described on page 18 and OFN1 of the auto-lifter function.

**When you place orders**

Please refer to the catalogues of the model names as shown in the following:

**Application**

- Cloth trimming knife
- Specifications

**Specifications**

- Cloth trimming knife

**Control box**

- CD921B

**Operation panel**

- CP18B

*To order, please contact your nearest JUKI distributor.*

**Multi-purpose one-side/both-side trimming type**

Provided with one-side/both-side trimming presser foot, edge guide and lap former

- Provided with one-side/both-side trim presser foot, edge guide and lap former

The sewing machine is applicable to light-weight materials, in particular, such as boxer briefs, ladies’ shorts, underwear, sportswear, and swimsuits.

**Both-side trim special presser foot and lap former**

Provided with one-side/both-side trim presser foot and lap former.

**For heavy weight materials**

Provided with 1.28mm stepped special gauge, lap former

**For lighter weight materials**

Provided with flat gauge, lap former

**For swimsuit**

Provided with special presser foot, flat gauge

**For bikini bikini**

Provided with special presser foot, flat gauge

**For front fly tape attaching of boxer briefs**

Provided with 1.0mm stepped special gauge, lap former

**For boxer briefs and T-shirts**

Provided with 1.0mm stepped special gauge, lap former

**For heavy weight materials**

Provided with 1.28mm stepped special gauge, lap former

**For lighter weight materials**

Provided with flat gauge, lap former

**For boxers and T-shirts**

Provided with flat gauge, lap former

**For lighter weight materials**

Provided with 1.0mm stepped special gauge, lap former

**For boxers and T-shirts**

Provided with 1.0mm stepped special gauge, lap former

**For heavy weight materials**

Provided with 1.28mm stepped special gauge, lap former

**For lighter weight materials**

Provided with flat gauge, lap former

**For boxers and T-shirts**

Provided with flat gauge, lap former

**For lighter weight materials**

Provided with 1.0mm stepped special gauge, lap former

**For boxers and T-shirts**

Provided with 1.0mm stepped special gauge, lap former

**For heavy weight materials**

Provided with 1.28mm stepped special gauge, lap former

**For lighter weight materials**

Provided with flat gauge, lap former

**For boxers and T-shirts**

Provided with flat gauge, lap former

**For lighter weight materials**

Provided with 1.0mm stepped special gauge, lap former

**For boxers and T-shirts**

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**For heavy weight materials**

Provided with 1.28mm stepped special gauge, lap former

**For lighter weight materials**

Provided with flat gauge, lap former

**For boxers and T-shirts**

Provided with flat gauge, lap former
A direct-drive type model has been added. A servomotor is installed on the machine head for adopting the direct-drive mechanism. The power consumption has been reduced by approximately 52% as compared with the conventional model. The power consumption is reduced by 32%.

JUKI’s original design

The sewing machine is provided as standard with a micro-lifter. Elastic materials or delicate materials can be sewn with the presser foot slightly raised from the start to the end of sewing, thereby reducing material rippage and damage.

The multifunctional feed-off-the-arm design is no longer required to allow the sewing machine to maintain increased productivity. An increased sense of safety to achieve beautifully finished seams with consistency.

The sewn line is prevented from oil infiltration. Excess oil is speedily reclaimed via the new oil groove.

The Juki Green Procurement Guideline is the voluntarily established criteria to eliminate not only the aforementioned six substances, but also other ones which also adversely affect the environment.

The sewing machine complies with the “Juki Group Green Procurement Guidelines” on the use of hazardous substances, which is stricter than ISO 14001 and JIS Z 7391.

The MF-3620 Series is also configured with JUKI’s unique oil-thrower mechanism to protect the overlapped amount of the materials can be adjusted by means of the presser foot shoes supplied with the unit.

A safety cover has been provided to prevent injury by the bobbin thread cam section.

The presser foot of the flat seamer is a special one in which a cloth cutting mechanism is installed. This special presser foot has been originally designed by JUKI, making the most out of its technology. The presser foot, the service life of the cloth cutting tools is lengthened.

The presser foot is provided with a single touch of the knee switch. The pneumatic suction unit sucks up cloth chips cut off by the knife. The presser foot can be lifted/lowered with a single touch of the knee switch.

The presser foot can be lifted/lowered by depressing the back part of the pedal. This helps reduce operator fatigue, as lifting/lowering of the presser foot is frequently carried out during sewing work.

The presser foot ensures a smoother feed of the material and helps reduce material slippage and damage. The presser foot of the flat seamer is a special one in which a cloth cutting mechanism is installed. The presser foot itself is originally designed by JUKI, making the most out of its technology. The presser foot, the service life of the cloth cutting tools is lengthened.

The presser foot can be lifted/lowered free from dust and debris.

The presser foot can be lifted/lowered with a single touch of the knee switch. The pneumatic suction unit sucks up cloth chips cut off by the knife. The presser foot can be lifted/lowered by depressing the back part of the pedal. This helps reduce operator fatigue, as lifting/lowering of the presser foot is frequently carried out during sewing work.

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