

LK-1900C Serise

TABLE OF THE PATTERNS / TABLE OF THE WORK CLAMP FOOT

C O N T E N T S

L K - 1 9 0 0 C Series

P.2~P.3 ... **LK-1900C** TABLE OF THE STANDARD PATTERNS ①②
(No.1~No.51)

LK-1900CB TABLE OF THE STANDARD PATTERNS ①②
(No.1~No.50)

P.4~P.5 ... **LK-1900C** TABLE OF THE STANDARD PATTERNS ③④
(No.52~No.100)

P.6 ... **LK-1900C**
LK-1900CB TABLE OF THE WORK CLAMP FOOT

L K - 1 9 0 3 C Series

P.7 ... **LK-1903C** TABLE OF THE SEWING PATTERNS
(No.1~No.50)

LK-1903CB TABLE OF THE SEWING PATTERNS
(No.1~No.22, No.34~No.45)

LK-1900C TABLE OF THE STANDARD PATTERNS① (No.1~No.26, No.51)

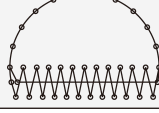
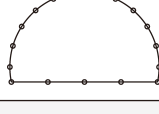
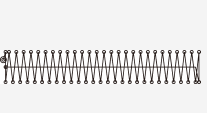
LK-1900CB TABLE OF THE STANDARD PATTERNS① (No.1~No.26)

1. Sewing size shows the dimensions when the scale rate is 100%.
2. Refer the No. of work clamp foot to the table of work clamp foot on page 6.
3. For ☆ marks, process the work clamp foot blank for use.
4. Use the patterns with * marks for sewing denim.
5. No. 51 is for the machine without thread clamp device. Cannot be selected for LK-1900CB.

	No.	Stitch diagram	Number of stitches	Sewing size (mm)		No. of work clamp foot
				Length-wise	Cross-wise	
Large size bartacking	1(51)		42	2.0	16	1
						2
						3
	2		42	2.0	10	1
						2
						3
	3*		42	2.5	16	1
						4
	4*		42	3.0	24	6
						7
Small size bartacking	5		28	2.0	10	1
						2
						3
	6*		28	2.5	16	1
						4
	7		36	2.0	10	1
						2
						3
	8		36	2.5	16	1
						4
Knit goods bartacking	9		56	3.0	24	6
						7
	10*		64	3.0	24	6
						7
	11		21	2.5	6	8
	12		28	2.5	6	8
	13		36	2.5	6	8
	14		14	2.0	8	5
	15		21	2.0	8	5
	16		28	2.0	8	5

	No.	Stitch diagram	Number of stitches	Sewing size (mm)		No. of work clamp foot
				Length-wise	Cross-wise	
Straight line bartacking	17		21	0	0	1
						2
						3
	18		28	0	10	1
						2
						3
Lengthwise bartacking	19			0	25	6
						7
	20		36	0	25	6
						7
	21		41	0	25	6
						7
	22		44	0	35	☆
	23		28	20	4.0	9
						10
	24		36	20	4.0	9
						10
	25		42	20	4.0	9
						10
	26		56	20	4.0	9
						10

LK-1900C TABLE OF THE STANDARD PATTERNS ② (No.27~No.50)
LK-1900CB TABLE OF THE STANDARD PATTERNS ② (No.27~No.50)

	No.	Stitch diagram	Number of stitches	Sewing size (mm)		No. of work clamp foot
				Length-wise	Cross-wise	
Lengthwise straight line bartacking	27		18	20	0	11
	28		21	10	0	11
	29		21	20	0	11
	30		28	20	0	11
Semilunar bartacking	31		52	7	10	13
	32		63	7	12	13
	33		24	6	10	13
	34		31	6	12	13
	35		48	10	7	14
	36		48	10	7	14
Large size bartacking	37		90	3	24	6 7
Knit goods bartacking	38		28	2.0	8	5
Round bartacking	39		28	ø12	ø12	16
	40		48	ø12	ø12	16

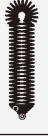
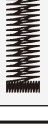
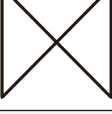
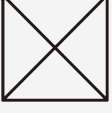
	No.	Stitch diagram	Number of stitches	Sewing size (mm)		No. of work clamp foot
				Length-wise	Cross-wise	
Lengthwise bartacking	41		29	20	2.5	12
	42		39	25	2.5	12
	43		45	25	2.5	12
	44		58	30	2.5	12
	45		75	30	2.5	12
	46		42	30	2.5	12
	47		91	Outside diameter ø8 Inside diameter		15
	48		99			15
	49		148			15
	50		164			15

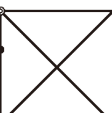
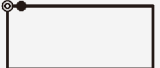
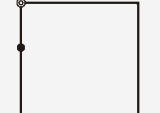
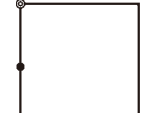
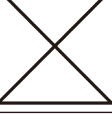
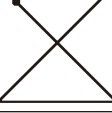
LK-1900C TABLE OF THE STANDARD PATTERNS③ (No.52~No.74)

	No.	Stitch diagram	Number of stitches	Sewing size (mm)		No. of work clamp foot
				Length-wise	Cross-wise	
Cross	52		162	12	12	☆
	53		70	10	10	☆
	54		93	9.6	9.6	☆
Lengthwise bartacking, wide	55		170	28	12.6	☆
	56		184	26	12.6	☆
	57		46	15	9	☆
	58		70	25	9	☆
L-shape	59		60	11.2	11.2	☆
	60		78	15.2	15.2	☆
	61		60	11.2	11.2	☆
	62		78	15.2	15.2	☆

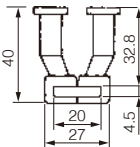
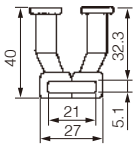
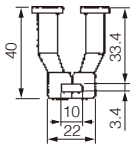
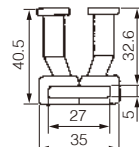
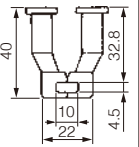
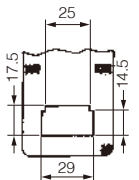
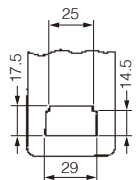
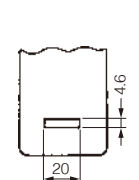
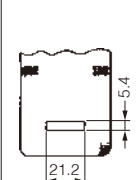
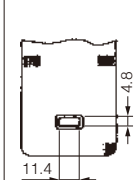
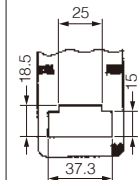
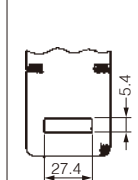
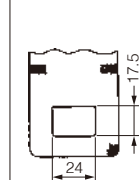
	No.	Stitch diagram	Number of stitches	Sewing size (mm)		No. of work clamp foot
				Length-wise	Cross-wise	
Radial tacking	63		93	ø8	ø2	15
	64		93	ø8	ø2.5	15
	65		93	ø8	ø3	15
	66		101	ø8	ø2	15
	67		101	ø8	ø2.5	15
	68		101	ø8	ø3	15
	69		150	ø8	ø2	15
	70		150	ø8	ø2.5	15
	71		150	ø8	ø3	15
	72		173	10	11.6	☆
Semilunar bartacking	73		55	7	10	13
	74		65	7	12	13

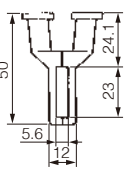
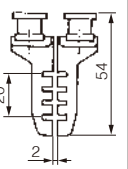
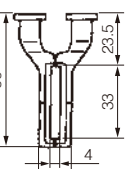
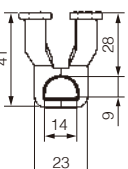
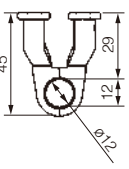
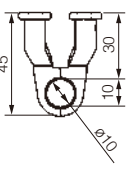
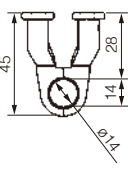
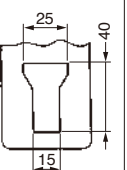
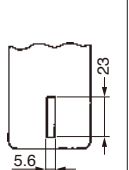
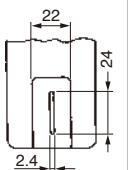
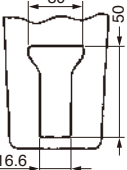
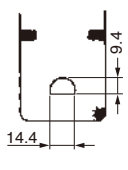
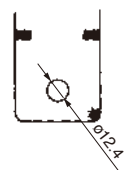
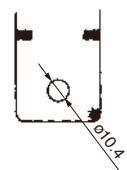
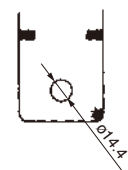
LK-1900C TABLE OF THE STANDARD PATTERNS ④ (No.75~No.100)

	No.	Stitch diagram	Number of stitches	Sewing size (mm)		No. of work clamp foot
				Length-wise	Cross-wise	
Zigzag stitch	75		76	10	26	☆
	76		116	3	20.5	6/7
Sham buttonhole	77		56	1.6	19.8	6/7
Eyelet buttonhole with taper bar	78		142	25	6.6	☆
	79		162	25	6.6	☆
	80		183	25	6.6	☆
Eyelet buttonhole with straight bar	81		143	25	6.6	☆
	82		165	25	6.6	☆
Lockstitch buttonhole	83		262	20	6	☆
Square cross	84		72	25	25	☆
	85		91	25	25	☆
	86		84	16	16	☆
	87		105	26	30	☆
	88		65	30	40	☆

	No.	Stitch diagram	Number of stitches	Sewing size (mm)		No. of work clamp foot
				Length-wise	Cross-wise	
Square cross	89		97	30	30	☆
	90		77	30	30	☆
Square	91		41	13	30	☆
	92		53	30	40	☆
	93		37	30	30	☆
	94		29	30	30	☆
Butterfly	95		52	25	25	☆
	96		49	30	40	☆
	97		45	30	30	☆
Longitudinal butterfly	98		61	25	25	☆
	99		56	30	30	☆
	100		44	30	30	☆

LK-1900C, LK-1900CB TABLE OF THE WORK CLAMP FOOT

No. of work clamp foot	1	2	3	4	5	6	7	8
Work clamp foot	13518659(asm.)			13548557(asm.)	13542964(asm.)	13548151(asm.)		13542451(asm.)
								
Feed plate	14116107	14116404	14116800	14116305	14116206	13548003	13554803	14116602
	(without knurl)	(without knurl)						
								
Finger guard*	26224204					13548300		13533104
Application code	S	F	F	H	—	S	H	S
S (standard)	Installed on machine head	—	—	—	—	Option	—	Option
H (heavy-weight materials)	—	—	—	Option	—	—	Installed on machine head	—
F (foundation)	—	Option*	Installed on machine head*	—	—	—	—	—
M (knitted materials)	—	—	—	—	Option	—	—	—
W (with large hook, heavy-weight materials)	—	—	—	Option	—	—	Installed on machine head	—
BS (Bird's nest preventing / Shorter-thread remaining functions)	Installed on machine head	—	—	—	—	Option	—	Option
BF (Bird's nest preventing / Shorter-thread remaining functions)	—	Option	Installed on machine head	—	—	—	—	—

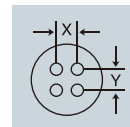
No. of work clamp foot	9	10	11	12	13	14	15	16
Work clamp foot	13571955(asm.)		13561360(asm.)	14137509(Right) 14137608(Left)	40021871(Right) 40021872(Left)	40021874(Right) 40021875(Left)	40021877(Right) 40021878(Left)	40021880(Right) 40021881(Left)
								
Feed plate	14116503	14116909	14116701	14137707	40021873	40021876	40021879	40021882
	(without knurl)	(without knurl)	(without knurl)	(without knurl)	(with knurl)	(with knurl)	(with knurl)	(with knurl)
								
BS (Bird's nest preventing / Shorter-thread remaining functions)	—	—	—	—	40158195	40158196	40158196	40158196
Finger guard*	13573407				26224204			
Application code	F	F	F	H	S	S	S	S
S (standard)	—	—	—	—	Option	Option	Option	Option
H (heavy-weight materials)	—	—	—	—	—	—	—	—
F (foundation)	Option*	Supplied with machine as accessory*	Option	Option	—	—	—	—
M (knitted materials)	—	—	—	—	—	—	—	—
W (with large hook, heavy-weight materials)	—	—	—	—	—	—	—	—
BS (Bird's nest preventing / Shorter-thread remaining functions)	—	—	—	—	Option	Option	Option	Option
BF (Bird's nest preventing / Shorter-thread remaining functions)	Option	Supplied with machine as accessory*	Option	Option	—	—	—	—

* For the foundation type (F-type) sewing machine for the European market, the work clamp foot No. 2 is installed on the machine head and the work clamp foot No. 9 is supplied with the machine as an accessory (packed together) (note that the work clamp feet No. 3 and No. 10 are not supplied with the machine).

* Install a finger guard suitable for each work clamp foot when replacing the work clamp foot.

LK-1903C TABLE OF THE SEWING PATTERNS (No.1~50)

LK-1903CB TABLE OF THE SEWING PATTERNS (No.1~No.22, No.34~No.45)



Pattern No.	Stitch shape	Sewing thread (pcs.)	Standard length X (mm)	Standard length Y (mm)	Supported Models	
					LK-1903C	LK-1903CB
1·34		6-6	3.4	3.4	○	○
2·35		8-8	3.4	3.4	○	○
3		10-10	3.4	3.4	○	○
4		12-12	3.4	3.4	○	○
5·36		6-6	3.4	3.4	○	○
6·37		8-8	3.4	3.4	○	○
7		10-10	3.4	3.4	○	○
8		12-12	3.4	3.4	○	○
9·38		6-6	3.4	3.4	○	○
10·39		8-8	3.4	3.4	○	○
11		10-10	3.4	3.4	○	○
12·40		6-6	3.4	3.4	○	○
13·41		8-8	3.4	3.4	○	○
14		10-10	3.4	3.4	○	○
15·42		6-6	3.4	3.4	○	○
16·43		8-8	3.4	3.4	○	○
17		10-10	3.4	3.4	○	○

Pattern No.	Stitch shape	Sewing thread (pcs.)	Standard length X (mm)	Standard length Y (mm)	Supported Models	
					LK-1903C	LK-1903CB
18·44		6	3.4	0	○	○
19·45		8	3.4	0	○	○
20		10	3.4	0	○	○
21		12	3.4	0	○	○
22		16	3.4	0	○	○
23·46		6	0	3.4	○	×
24		10	0	3.4	○	×
25		12	0	3.4	○	×
26·47		6-6	3.4	3.4	○	×
27		10-10	3.4	3.4	○	×
28·48		6-6	3.4	3.4	○	×
29		10-10	3.4	3.4	○	×
30·49		5-5-5	3.0	2.5	○	×
31		8-8-8	3.0	2.5	○	×
32·50		5-5-5	3.0	2.5	○	×
33		8-8-8	3.0	2.5	○	×

* (1) Standard sewing lengths X and Y given above are given assuming that the scale is 100.
 (2) Use the patterns No. 34~50 with hole diameter 1.5mm or less.