



JUKI HOME SERGERS ARE EASY-TO-USE AND ARE KNOWN FOR THEIR INDUSTRIAL MACHINE TECHNOLOGY AND HIGH QUALITY STITCHING



## STANDARD SPECIFICATIONS

	MO-623	MO-644D	MO-654DE	MO-655
Sewing Speed	Maximum 1,500 spm			
Number of Threads	2/3 Threads	2/3/4 Threads	2/3/4 Threads	2/3/4/5 Threads
Needle	Household Machine Size 11 or 14			
Overlocking Width	Standard: 4 mm Rolled Hem: 1.0 - 1.5 mm	Left Needle: 6 mm / Right Needle: 4 mm Rolled Hem: 2 mm	Left Needle: 6 mm / Right Needle: 4 mm Rolled Hem: 2 mm	Chain Needle: 10 mm Left Needle: 6 mm / Right Needle: 4 mm Rolled Hem: 2 mm
Stitch Length	1 - 4 mm (Standard: 2.5 mm) / Rolled Hem: 1.0 - 1.5 mm			
Differential Feed	—	0.7 - 2.0 Ratio		
Tension	Industrial Type Dial / 1 Rotation			
Built-In Rolled Hemming	2 or 3 Thread	Right (Narrow) or Left (Wide) Needle / 2 or 3 Thread		
Flatlock	2 or 3 Thread	Right or Left Needle / 2 or 3 Thread		2 or 3 Thread
Universal Presser Foot	Tape, Ribbon, Narrow Elastic Application			
Presser Foot Lift	5 mm			
Dimensions	270 mm (w) x 260 mm (d) x 295 mm (h)	270 mm (w) x 340 mm (d) x 295 mm (h)	270 mm (w) x 345 mm (d) x 295 mm (h)	315 mm (w) x 345 mm (d) x 295 mm (h)
Weight	7.0 Kg (15 lbs)		7.0 Kg (15 lbs)	7.2 Kg (15.5 lbs)

## STITCH VARIATIONS

Model	2-Thread Chainstitch	5-Thread Safety Stitch	4-Thread Overlock	3-Thread Flatlock	3-Thread Narrow Overlock-4mm	Frill 3-Thread Rolled Hem w/ Diff. Feed	3-Thread Rolled Hem	3-Thread Overlock	2-Thread Rolled Hem	2-Thread Overcast
MO-623	—	—	—	—	—	—	—	—	—	—
MO-644D	—	—	—	—	—	—	—	—	—	—
MO-654DE	—	—	—	—	—	—	—	—	—	—
MO-655	—	—	—	—	—	—	—	—	—	—

## MACHINE COMPARISON

	MO-623	MO-644D	MO-654DE	MO-655
Adjustable Stitch Length	Standard			
Lower Knife Adjustment	Standard			
Heavy Duty Knife System	Standard			
Automatic Rolled Hemming	Standard			
Sewing Light	Standard			
Mult-purpose Foot	Standard			
Sewing Width Gauge	Standard			
Color-Coded Threading Guides	Standard			
Thread Tension Dials	Standard			
2/3 Thread Converter	Optional		Standard	
Adjustable Differential Feed	n/a	Standard		
Lower Loper Threader	n/a		Standard	
Chain Loper Threader	n/a			Standard
Auxiliary Bed	n/a			Standard



### JUKI CORPORATION

2-11-1 Tsurumaki, Tama-shi, Tokyo  
206-8551, Japan  
<http://www.juki.co.jp>

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A World Leader in Sewing Machine Technology



## MO-655

2-Needle, 2/3/4/5 Thread Overlock with Automatic Rolled Hemming, Differential Feed and Chainstitch



With this 5 thread serger you can meet new sewing challenges with a wide range of overlock stitch variations. The MO-655 performs a 2-thread chainstitch making it possible to sew a secure 5-thread safety stitch as well as differential feed and automatic rolled hemming!

## MO-654DE

2-Needle, 2/3/4 Thread Overlock with Automatic Rolled Hemming and Differential Feed



Expand your sewing capabilities with the MO-654DE 4-thread machine offering a variety of stitch selections as well as differential feed and automatic rolled hemming. Create the latest fashion styles and home décor items sewing light to heavy weight fabrics.



## MO-644D

2-Needle, 2/3/4 Thread Overlock with Automatic Rolled Hemming and Differential Feed



Let your creativity soar with one of Juki's most popular machines. This 4-thread overlock with differential feed and automatic rolled hemming was designed with economy and performance in mind to sew all the popular overlock stitch variations.

## MO-623

1-Needle, 2/3 Thread Overlock with Automatic Rolled Hemming



A beginner or advanced sewer can create simple projects or elegant fashions with the MO-623 single needle, 2/3 thread serger with automatic rolled hemming. Designed with Juki industrial technology, this economical unit gives unbelievable serger performance.



## FEATURES

### Adjustable Stitch Length

by simply turning the knob located inside the machine within the range of 1 to 4 mm. (MO-623/644D).

For MO-654DE/655 models a convenient turn dial is located on the exterior right hand side.



MO-623/644D



MO-654DE/655

### Differential Feed

is easily controlled and adjusted by a dial located on the exterior, left hand side of the machine.

For MO-654DE/655 models the turn dial is located on the exterior right hand side.



MO-644D



MO-654DE/655

### Automatic Rolled Hemming

can now be created quickly and easily with built-in fingertip control. There is no need to change the foot or plate.



### Lower Loper Threader

allows for easy threading in seconds—simply slide your thread into a slot and snap the looper back in place. (MO-654DE/655 only)



### Lower Knife Adjustment Knob

adjusts the lower knife quickly to change the width of fabric in the seam allowance, for perfect seams and rolled edges.



MO-623/644D

MO-654DE/655

### Heavy-Duty Knife System

operates with a dedicated drive to assure consistent and easy cutting of light to heavy weight fabrics.



### Upper Knife Releasing System

removes the upper knife so that threading is made safer and easier.



### Multi-Purpose Foot

comes equipped with a slotted tape guide which can be used to sew woven tape, elastic, sequins and ribbon.



### Color-Coded Threading Guides

throughout the machine make threading easy and efficient.



### Chain Loper Threader

is out of the way when serging. To thread, simply push a button and the looper snaps down for easy threading. (MO-655 only)



## OPTIONAL ATTACHMENTS

**Blind Stitch Presser Foot:**  
Part No. A9810-634-0A0A  
(For use with right needle only)



**Universal Blind Stitch Presser Foot:**  
Part No. A9521-634-0A0A  
(For use with left or right needle)



**Elasticator Presser Foot:**  
Part No. A9815-655-0A0A



**Cording Presser Foot:**  
Part No. A9820-655-0A0A



**Beading Presser Foot:**  
Part No. A9870-634-0A0A



**Piping Presser Foot:**  
Part No. A9865-655-0A0A



**Gathering Presser Foot:**  
Part No. A9860-655-0A0B



**Curved Beading Presser Foot:**  
Part No. A9511-634-0A0A



Attachments are also available in 3, 6 and 8 piece sets

**Create the latest fashions or decorative home items and crafts with the MO-600 Series Home Sergers.**